

Article

# Humidity and Temperature Sensing of Mixed Nickel–Magnesium Spinel Ferrites

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**Abstract:** Temperature- and humidity-sensing properties were evaluated of Ni<sub>x</sub>Mg<sub>1-x</sub> spinel ferrites (0 ≤ x ≤ 1) synthesized by a sol-gel combustion method using citric acid as fuel and nitrate ions as oxidizing agents. After the exothermic reaction, amorphous powders were calcined at 700 °C followed by characterization with XRD, FTIR, XPS, EDS and Raman spectroscopy and FESEM microscopy. Synthesized powders were tested as humidity- and temperature-sensing materials in the form of thick films on interdigitated electrodes on alumina substrate in a climatic chamber. The physico-chemical investigation of synthesized materials revealed a cubic spinel *Fd3̄m* phase, nanosized but agglomerated particles with a partially to completely inverse spinel structure with increasing Ni content. Ni<sub>0.1</sub>Mg<sub>0.9</sub>Fe<sub>2</sub>O<sub>4</sub> showed the highest material constant (B<sub>30,90</sub>) value of 3747 K and temperature sensitivity (α) of −4.08%/K compared to pure magnesium ferrite (B<sub>30,90</sub> value of 3426 K and α of −3.73%/K) and the highest average sensitivity towards humidity of 922 kΩ/%RH in the relative humidity (RH) range of 40–90% at the working temperature of 25 °C.

**Keywords:** nickel; magnesium; spinel; ferrite; humidity; temperature; sensing; structure; morphology

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## 1. Introduction

Spinel ferrites are metal oxides with the general formula MFe<sub>2</sub>O<sub>4</sub>, where M could be Cu, Mg, Ca, Co, Ni, Zn, Mn, Sr, Ba, etc., or may be a combination of different metal cations. Ferrites have a spinel structure, which is defined by 16 d octahedral positions, called B-sites, and 8 tetrahedral positions, called A-sites, occupied by metal cations, while 32 e positions at polyhedron vertexes are occupied by O ions [1]. Spinels can be normal, where all B-sites are occupied by Fe ions and all A-sites are occupied by other metal cations, wherein the inversion degree λ is zero and the formula is (M<sup>2+</sup>)(Fe<sup>3+</sup>)O<sub>4</sub>, or inverse, when iron ions occupy A-sites and more Fe ions and other cations occupy B-sites. Parameter λ is then 1, and the formula is (Fe<sup>3+</sup>)(M<sup>2+</sup>Fe<sup>3+</sup>)O<sub>4</sub> [1]. Spinels can be partially inverse, with the inversion parameter ranging between 0 and 1; the resulting formula is (M<sup>2+</sup><sub>1-λ</sub>Fe<sup>3+</sup><sub>λ</sub>)(M<sup>2+</sup><sub>λ</sub>Fe<sup>3+</sup><sub>2-λ</sub>)O<sub>4</sub>, with λ representing the inversion degree.

tetrahedral sites octahedral sites

Due to their magnetic, electric, dielectric and optical properties, natural abundance and also high biocompatibility, spinel ferrites, especially in nano form, have been the subject of much research for application in gas sensing [2], water and wastewater treatment [3], adsorption [4], catalysis [5] and photocatalysis [6], as magnetic nanocarriers for medical applications [7] and more recently for energy storage [8].

Many different and versatile methods have been applied for the synthesis of ferrites and include high-temperature solid-state synthesis from oxides as precursors [5,9], thermal decomposition of metal nitrates [1], pulsed laser deposition [1], sol-gel synthesis [10], co-precipitation [11], chemical vapor deposition [1] and others [5], depending on the cost, simplicity and also the desired morphology and particle size. The electric, electromagnetic and optical characteristics of the resulting ferrites are dependent on their synthesis conditions, cation substitution, inversion degree and elemental composition [12]. Citrate combustion synthesis is a popular synthesis method because of the short reaction time, cheap chemicals and citrate serving as a chelating agent and fuel at the same time [13]. Citrate combustion synthesis, as a sol-gel synthesis, ensures the obtaining of highly crystalline nanoparticle powders [8].

Monitoring humidity is a widespread necessity for the sake of human health and safety, and also for the quality of products and efficacy of industrial processes. Most of the commercially available humidity sensors measure relative humidity, and they can be categorized based on material types or operating principle. As for material types, those could be ceramic/semiconductor, polymer or hybrid materials. All of the mentioned detect and measure humidity by absorbing and desorbing water molecules, which change physical and electrical properties such as impedance, capacitance, electrical resistance and others [14]. Ceramic-type humidity sensors exhibit advantages over polymer films such as physical stability and chemical and thermal resistance [14].

Temperature sensing is another scientific and engineering discipline employed in almost every aspect of human life. The main types of temperature sensors are thermocouples, RTDs, thermistors and semiconductor-based ICs. Thermistors respond to temperature with impedance and resistance changes. Metal oxide spinels are mainly NTC (negative temperature coefficient) thermistors, which means that with an increase in temperature, their electric impedance decreases. The change can be described by the Arrhenius equation, with the B-value determining the steepness of the temperature change. Ceramic NTC thermistors are low-cost, simple to synthesize and chemically and physically stable. "They offer the best sensitivity and accuracy at the lowest price" [15].

We incorporated citrate synthesis into this work to synthesize mixed Ni-Mg ferrites. While both magnesium ferrite and nickel ferrite have been tested as humidity sensors [16,17], neither has been considered as a temperature sensor, so detailed research has been conducted in this work to comprehend the impact of combining nickel and magnesium in a ferrite material with regard to its sensing properties.

## 2. Materials and Methods

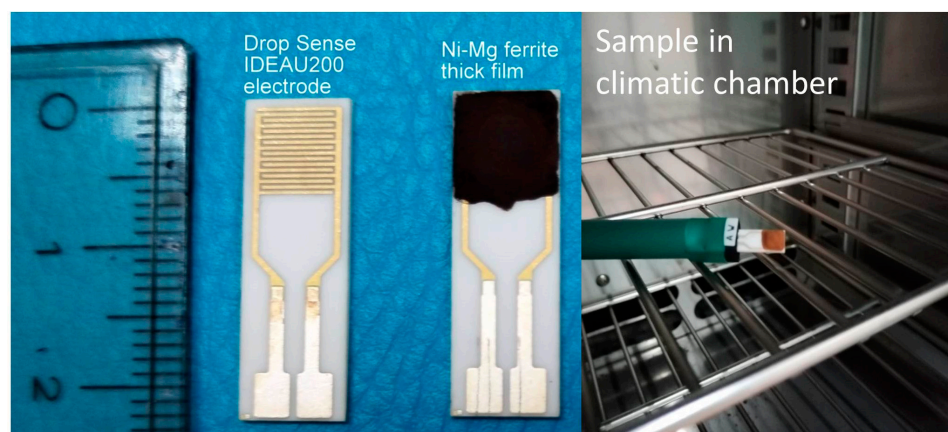
The materials used in this synthesis are citric acid (Sigma Aldrich, ACS) and the metal nitrates  $\text{Mg}(\text{NO}_3)_2 \cdot 6 \text{H}_2\text{O}$  (Sigma Aldrich, puriss, p. a.),  $\text{Ni}(\text{NO}_3)_2 \cdot 6 \text{H}_2\text{O}$  (Sigma Aldrich, purum, p. a.), and  $\text{Fe}(\text{NO}_3)_3 \cdot 9 \text{H}_2\text{O}$  (Sigma Aldrich, puriss, p. a.).

The sol-gel combustion method with citric acid as a reducing agent and nitrate ions as oxidizers was used to synthesize nickel–magnesium ferrites  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$ , with  $x = 0, 0.1, 0.3, 0.5, 0.7, 0.9$  and 1. The precursory nickel, magnesium and iron nitrate 1 M aqueous solutions were mixed and put on a heated magnetic stirrer. Water was evaporated from the mixture at 80 °C until a gel was formed. Then, the temperature was set to 250 °C until the combustion reaction occurred. The resulting powders were amorphous, brown-black in color, very light and flaky. Powders were calcined in a chamber furnace for 3 h at 700 °C with a heating rate of 10 °C/min.

To study the powder structure, X-ray diffraction (XRD) data were acquired using a PANalytical X'Pert PRO diffractometer in Bragg–Bretano geometry with a scattering angle from 10 to 120°, a step of 0.017 s, a hold time of 24.76 s and  $\text{Co K}\alpha$  radiation (wavelength of 1.78901 Å). Room temperature Raman spectra (Raman shift region of 150–1000  $\text{cm}^{-1}$ , 2.5 mW power at sample) were taken with an XploRA (Horiba Jobin Yvon) spectrometer with a 532 nm laser. An FTIR Nicolet 6700 ATR device (range 400–2000  $\text{cm}^{-1}$ , resolution 4  $\text{cm}^{-1}$ )

was used to collect Fourier transform infrared (FTIR) spectra. To study the powder morphology and microstructure, field emission scanning electron microscopy (FESEM) was applied on a TESCAN MIRA3 XM and ZEISS GeminiSEM 360 with an Oxford Instruments EDX. An FEI Talos F200X microscope operated at 200 kV was used to collect transmission electron microscopy (TEM) micrographs. To study the elemental composition, X-ray photoelectron spectroscopy (XPS) was performed by a SPECS System with an XP50M X-ray source for a Focus 500 and PHOIBOS 100/150 analyzer (AlK $\alpha$  source (1486.74 eV) at 12.5 kV and 32 mA). A constant pass energy of 40 eV, step size of 0.5 eV and dwell time of 0.2 s in the FAT mode were applied to record survey spectra with a 0–1000 eV binding energy and at a pressure of  $9 \times 10^{-9}$  mbar using the SpecsLab data analysis software. A constant pass energy of 20 eV, step size of 0.1 eV and dwell time of 2 s in the FAT mode were applied to record detailed spectra of Mg 1s, Ni 2p, and Fe 2p peaks. All the peak positions were referenced against C 1s at 284.5 eV. The commercial CasaXPS software package was used to analyze all recorded spectra.

Humidity and temperature sensing measurements were performed in a JEIO TECH TH-KE-025 humidity and temperature climatic chamber with the relative humidity (RH) ranging from 40 to 90% (at T = 25 °C) and the temperature ranging from 25 to 90 °C (at RH = 40%). The spinel ferrite powders were mixed with water and ultrasonically dispersed to prepare a paste that was drop-cast on interdigitated Au electrodes on a ceramic substrate (Drop Sense IDEAU200). After drying at 50 °C, the paste formed a thick film (as shown in Figure 1). The thick film layer was measured with a laboratory micrometer, and the average thickness was estimated as 100  $\mu$ m. Impedance was measured with a Hioki LCR 3536 analyzer in the frequency range of 8 Hz–1 MHz at a voltage of 1 V.



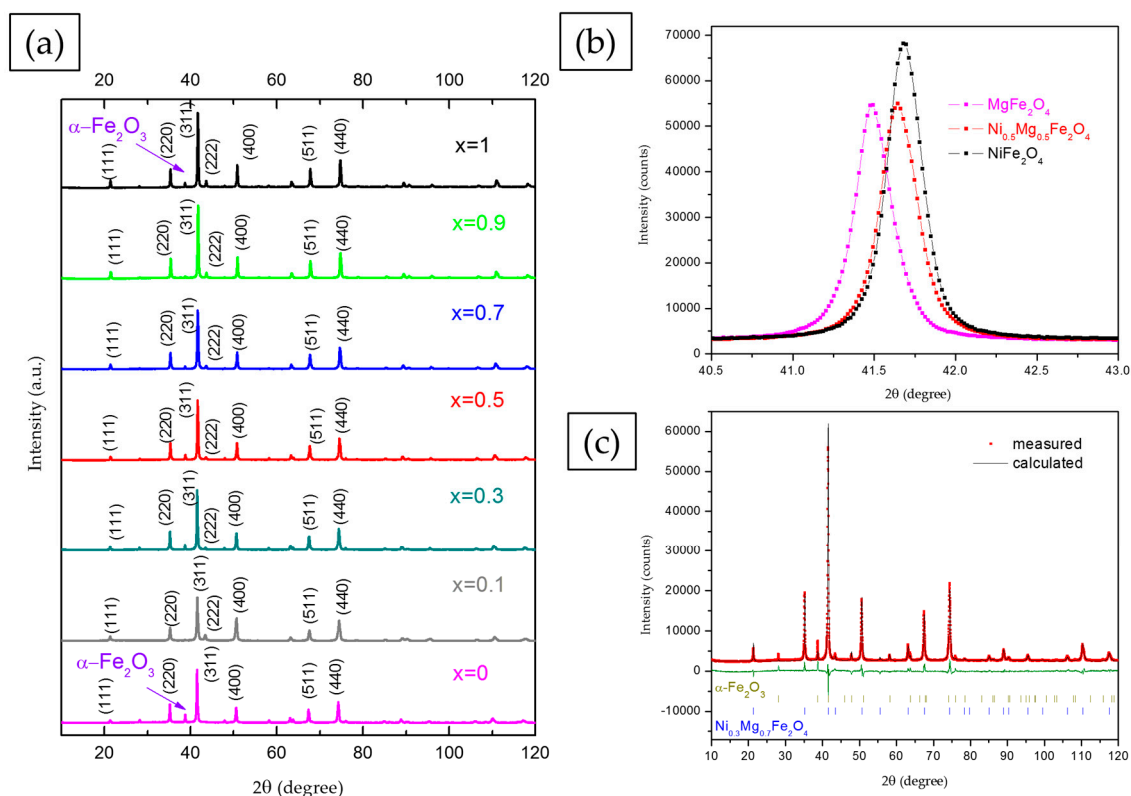
**Figure 1.** Ni-Mg ferrite thick film sample, used electrodes and setup in climatic chamber.

### 3. Results and Discussion

#### 3.1. Structural Characterization

Analysis of the measured XRD diffractograms of synthesized nickel–magnesium ferrite powders (Figure 2) using the HighScorePlus software showed well-resolved, highly crystalline peaks that can be indexed as a cubic spinel structure (space group  $Fd\bar{3}m$ ), taking into account ICSD cards 98-016-7491 and 98-024-6894 for  $MgFe_2O_4$  and  $NiFe_2O_4$ , respectively. Traces of hematite (ICSD 98-002-2505) were noted also, and the hematite content varied depending on the composition (Table 1), which is in accordance with previous results [10]. The Scherrer equation was used to calculate the crystallite size, as shown in Table 1. It varied in the range 30–39 nm, with 39 nm obtained for pure nickel ferrite and 37 nm obtained for pure magnesium ferrite. If we observe the (311) peak of the cubic spinel structure more closely, as shown in Figure 2b, we can note that the substitution of magnesium for nickel in magnesium ferrite led to a slight shift of the diffraction peak to higher values. The shift of diffraction peaks can be attributed to the fact that  $Ni^{2+}$  has a smaller

ionic radius of 0.69 Å compared to the Mg<sup>2+</sup> ionic radius of 0.72 Å, so when nickel is exchanged for magnesium, the lattice volume shrinks slightly. This has been noted before for Mg- or Zn (A)-substituted Ni<sub>1-x</sub>A<sub>x</sub>Fe<sub>2</sub>O<sub>4</sub> [11] and cobalt-substituted nickel ferrites [18]. The introduction of Mg or Zn with a larger ionic radius (0.72 and 0.74 Å) instead of Ni, with a smaller ionic radius (0.69 Å), led to a small distortion of the lattice and a shift of diffraction peaks [11]. Rietveld refinement enabled determination of the lattice constant and inversion degree, as shown in Table 1. Good agreement between measured and fitted data was observed, as shown in the example given in Figure 2c for Ni<sub>0.3</sub>Mg<sub>0.7</sub>Fe<sub>2</sub>O<sub>4</sub>.



**Figure 2.** XRD patterns of Ni<sub>x</sub>Mg<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> (0 ≤ x ≤ 1) (a); (311) peak shift with magnesium substitution with nickel (b); and refined XRD diffractogram of Ni<sub>0.3</sub>Mg<sub>0.7</sub>Fe<sub>2</sub>O<sub>4</sub> (c).

In cubic spinel ferrites the lattice constant, peak position, peak intensity ratio and inversion degree of the spinel structure also depend greatly on the cation distribution on A and B sites [19]. In the case of magnesium ferrite, there are varied opinions on the preference of magnesium ions for tetrahedral and octahedral sites, and magnesium ferrite has most often been described as a “partially inverse spinel” ferrite with magnesium ions present at both tetrahedral and octahedral sites [20,21]. In our previous work magnesium ferrite synthesized using the sol-gel combustion method and citric acid as fuel showed a partially inverse spinel structure, [Mg<sub>0.21</sub>Fe<sub>0.79</sub>]<sub>A</sub>[Mg<sub>0.79</sub>Fe<sub>1.21</sub>]<sub>B</sub>O<sub>4</sub>, with Mg<sup>2+</sup> ions at both A and B sites [22]. The substitution of magnesium with nickel leads to changes in the lattice parameters, peak position, peak intensity ratio and other parameters of the cubic spinel structure [23,24]. Nickel ions show a strong preference for octahedral (B) sites both in pure nickel ferrite—where often all nickel ions are located at octahedral sites, with Fe<sup>3+</sup> ions at both tetrahedral and octahedral sites [25]—and in mixed metal spinel structures such as magnesium–nickel ferrites [26–28]. This was the case in this work, as Rietveld analysis showed that when nickel substituted Mg, it was located at octahedral sites, while Mg<sup>2+</sup> and Fe<sup>3+</sup> were distributed between octahedral and tetrahedral sites. The inversion degree was 0.8 for compositions with x = 0.1, 0.3 and 0.5, with the cation distribution as follows: [Mg<sub>0.2</sub>Fe<sub>0.8</sub>]<sub>A</sub>[Mg<sub>0.7</sub>Ni<sub>0.1</sub>Fe<sub>1.2</sub>]<sub>B</sub>O<sub>4</sub>, [Mg<sub>0.2</sub>Fe<sub>0.8</sub>]<sub>A</sub>[Mg<sub>0.5</sub>Ni<sub>0.3</sub>Fe<sub>1.2</sub>]<sub>B</sub>O<sub>4</sub> and

$[\text{Mg}_{0.2}\text{Fe}_{0.8}]_A[\text{Mg}_{0.3}\text{Ni}_{0.5}\text{Fe}_{1.2}]_B\text{O}_4$ , respectively. For  $x = 0.7, 0.9$  and  $1$  (pure nickel ferrite), the inversion degree was determined as  $1$ , making the cation distribution  $[\text{Fe}_1]_A[\text{Mg}_{0.3}\text{Ni}_{0.7}\text{Fe}_1]_B\text{O}_4$ ,  $[\text{Fe}_1]_A[\text{Mg}_{0.1}\text{Ni}_{0.9}\text{Fe}_{0.5}]_B\text{O}_4$  and  $[\text{Fe}_1]_A[\text{Ni}_1\text{Fe}_1]_B\text{O}_4$ , respectively. The determined lattice parameter values for  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  powders also varied with the cation distribution and were higher for samples with higher Mg content, as noted before [19,29].

**Table 1.** Lattice parameters, inversion degree, crystallite size and hematite content determined for  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  ( $0 \leq x \leq 1$ ).

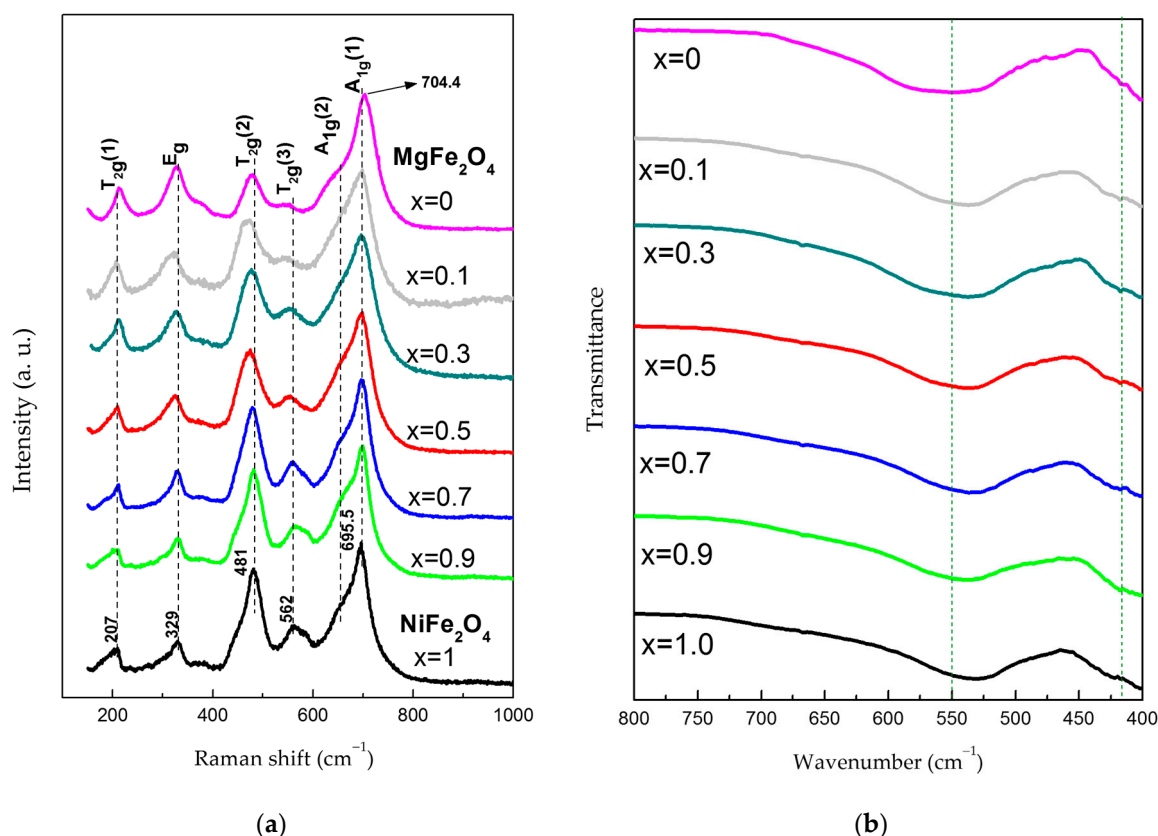
Sample	Lattice Constant (Å)	Inversion Degree	Crystallite Size (nm)	Hematite (wt.%)
$\text{MgFe}_2\text{O}_4$	8.37854(10)	0.8	37	17.7
$\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$	8.36136(2)	0.8	30	0
$\text{Ni}_{0.3}\text{Mg}_{0.7}\text{Fe}_2\text{O}_4$	8.36820(8)	0.8	38	6.2
$\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$	8.34918(11)	0.8	37	6.9
$\text{Ni}_{0.7}\text{Mg}_{0.3}\text{Fe}_2\text{O}_4$	8.34304(10)	1	34	6.9
$\text{Ni}_{0.9}\text{Mg}_{0.1}\text{Fe}_2\text{O}_4$	8.33014(10)	1	39	4.2
$\text{NiFe}_2\text{O}_4$	8.33677(10)	1	39	0.4

Raman spectra of synthesized samples are shown in Figure 3a. The spectra of  $\text{MgFe}_2\text{O}_4$  and  $\text{NiFe}_2\text{O}_4$  samples are similar to those already reported in the literature, when considering completely or partially inverse spinel structures [25,30–33]. It is known that in the case of completely inverse or normal spinel structure, five first-order Raman-active modes are expected ( $A_{1g}+E_g+3T_{2g}$ ) [25,34,35], and all of those five peaks are observed in spectra in Figure 3a, even though the  $T_{2g}(3)$  mode becomes very weak in  $\text{MgFe}_2\text{O}_4$ .

According to the literature, the  $A_{1g}$  peak originates from a symmetric stretching vibration of oxygen within the tetrahedral  $\text{AO}_4$  groups, i.e., symmetric stretching of (Fe/M)–O bonds for metal ions at the tetrahedral sites (tetrahedral breath mode) [27,36,37]. Although some authors report that modes below  $600\text{ cm}^{-1}$  originate from the vibrations of ions in the octahedral group [27,35,38], others claim that this refers only to the  $T_{2g}(2)$  and  $T_{2g}(3)$  modes, which originate from asymmetric stretching and asymmetric bending of (Fe/M)–O bonds, respectively, while  $T_{2g}(1)$  comes from translational vibration of the whole  $\text{AO}_4$  tetrahedron. The  $E_g$  mode is mostly attributed to symmetric bending vibrations of oxygen with respect to cations in tetrahedral surroundings [27,37,39]. The spectra in Figure 3a show the asymmetry of Raman peaks, indicating the occurrence of the additional modes, which is common for spinel ferrites, especially nanocrystalline ferrites. Even though a certain asymmetry of Raman peaks for nanocrystalline samples may be caused by the confinement effect [40,41], the redistribution of cations ( $\text{M}^{2+}$  and  $\text{Fe}^{3+}$ ) between octahedral and tetrahedral sites has been recognized as the main reason for the asymmetry of Raman modes in spinel ferrites. In this regard, some authors assign the occurrence of additional modes to the non-equivalent bonds caused by different metal ions in octahedral positions (in partially or completely inverse spinels) and to the short-range ordering of  $\text{M}^{2+}$  and  $\text{Fe}^{3+}$  ions at the B site, which induces the lowering of the symmetry [30,42–45]. On the other hand, the distribution of  $\text{M}^{2+}$  cations between A and B positions is also often reported as the cause of the appearance of additional modes [11,27,46–49]. Having in mind the latter, it is important to outline that the spectra of the ferrites  $\text{NiFe}_2\text{O}_4$  and  $\text{MgFe}_2\text{O}_4$  generally have a pronounced asymmetry of the  $A_{1g}$  peak, indicating the splitting of this peak into the  $A_{1g}(1)$  and  $A_{1g}(2)$  modes, and such an effect is also perceived in our spectra. Considering the existence of different cations at tetrahedral positions as the possible reason for  $A_{1g}$  peak splitting, in the case of partially inverse spinels, some authors attribute the Mg–O bond to the  $A_{1g}(1)$  mode in  $\text{MgFe}_2\text{O}_4$  [48,50], while others ascribe the same bond to the  $A_{1g}(2)$  mode [32]. However, some research indicates that in completely inverse spinels, both the  $A_{1g}(1)$  and  $A_{1g}(2)$  modes can originate only from the contribution of Fe–O bonds in tetrahedral coordination [18].

When considering the spectra of the  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  system in Figure 3a, it can be concluded that the addition of Ni to  $\text{MgFe}_2\text{O}_4$  causes an alteration in the relative intensity, shape and position of Raman peaks. Namely, with increase in the  $x$  value from 0 to 0.5, an increase in relative intensity as well as a certain change of the shape of the  $T_{2g}(3)$  and  $T_{2g}(2)$  modes are observed, probably due to more pronounced incorporation of  $\text{Ni}^{2+}$  ions into octahedral positions, i.e., due to the occurrence of both  $\text{Ni}^{2+}$  and  $\text{Mg}^{2+}$  ions as M ions at these sites. Along with that, changes in the  $E_g$  mode are also noticed. When  $x$  exceeds the value of 0.5, a certain modification of the shape and width of the  $A_{1g}$  peak becomes evident compared to the lower  $x$  values, which together with the results of Rietveld analysis may indicate that the incorporation of  $\text{Mg}^{2+}$  ions into the tetrahedral positions becomes negligible. There is also an additional difference in the relative intensity, shape and position of the  $T_{2g}(3)$  and  $T_{2g}(2)$  modes, with respect to the samples with  $x \leq 0.5$ , which may be a consequence of the dominant presence of  $\text{Ni}^{2+}$  and  $\text{Fe}^{3+}$  ions at octahedral positions for the higher values of  $x$ . Taking into account the modifications of the shape and intensity of the  $T_{2g}(3)$  mode with a change of  $x$ , it could be assumed that the shoulder effect detected at  $585\text{--}590\text{ cm}^{-1}$  in  $\text{NiFe}_2\text{O}_4$  originates from  $\text{Ni}^{2+}$  ions at B sites, while the mode at  $562\text{ cm}^{-1}$  comes from  $\text{Fe}^{3+}$  ions at B sites. It is also possible that those modes are influenced by the creation of  $\text{Fe}^{2+}$  ions, as well as by the creation of pairs of  $\text{Fe}^{2+}$  and  $\text{Ni}^{3+}$  ions in  $\text{NiFe}_2\text{O}_4$ , because of the charge transfer between  $\text{Fe}^{3+}$  and  $\text{Ni}^{2+}$  at the B sites. Namely, the mentioned mechanism is a leading cause of conductivity in  $\text{NiFe}_2\text{O}_4$  nanoparticles [36]. A slight shift of the  $A_{1g}(1)$  mode towards lower values with an increase of  $x$  was also detected, which is in accordance with investigations by D. Varshney and K. Verma [11]. The shift may be a result of the higher atomic mass of  $\text{Ni}^{2+}$  as compared to the  $\text{Mg}^{2+}$ -ion. An analogous shift is also noted for the  $T_{2g}(1)$  peak.

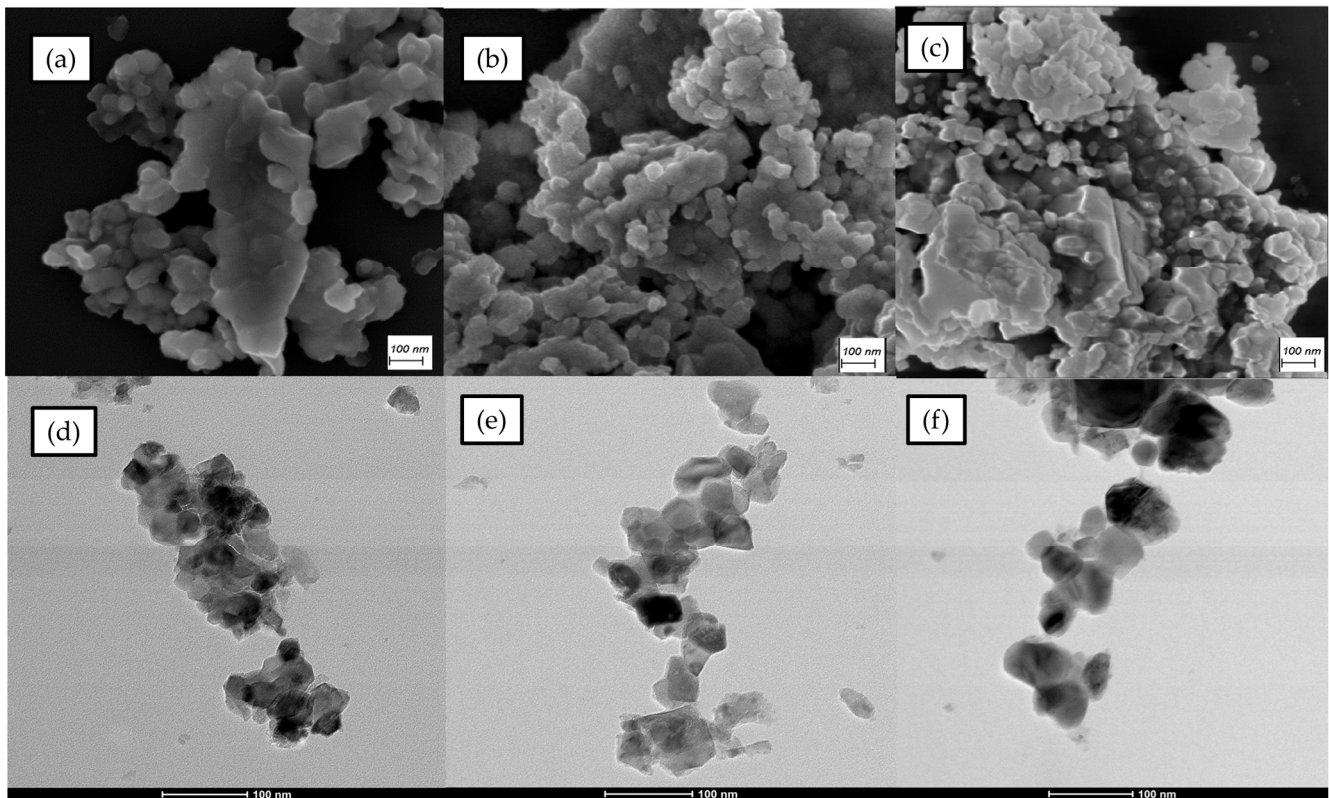
The measured FTIR spectra of calcined  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  powders are displayed in Figure 3b in the range of  $400\text{--}800\text{ cm}^{-1}$ . No other bands were detected because there are no organic phases present in the synthesized powders, but only peaks originating from the cubic spinel structure, as shown in Figure 3b. The band in the range of  $400\text{--}450\text{ cm}^{-1}$  originates from metal–oxygen vibrations at the octahedral sites, while the band in the range of  $510\text{--}550\text{ cm}^{-1}$  is due to stretching vibration of the metal–oxygen bond at tetrahedral sites [22,28]. Analysis of the band position shows that there is a peak shift to lower wavenumbers of the band showing Mg, Ni, Fe–O bonds at the tetrahedral sites with an increase in  $x$  starting from about  $550\text{ cm}^{-1}$  for  $\text{MgFe}_2\text{O}_4$  and ending at about  $530\text{ cm}^{-1}$  for  $\text{NiFe}_2\text{O}_4$ . The lowering of the vibration frequency can be explained if we consider the higher atomic mass of Fe, which is 55.845 a.u. compared to the 24.305 a.u. of magnesium. Heavier iron ions replace magnesium ions at the tetrahedral sites (while nickel ions have a preference for octahedral sites and replace magnesium and iron ions), causing the vibration energy to decline and the band to move to lower wavenumbers. The bands showing metal–oxygen bonds at the octahedral sites are in similar positions, from  $414\text{ cm}^{-1}$  for  $\text{MgFe}_2\text{O}_4$  to  $422\text{ cm}^{-1}$  for  $\text{NiFe}_2\text{O}_4$ . In  $\text{MgFe}_2\text{O}_4$ , the partially inverse structure means that most of the octahedral sites are occupied by Fe ions. With the addition of nickel, for  $x = 0.7, 0.9$  and 1, the structure is completely inverse, and octahedral sites are evenly occupied by Ni and Fe ions. There is no significant shift due to the interchanging of iron ions with nickel ions at the octahedral sites, as they have similar ionic radii and atomic masses, 58.7 a.u. compared to 55.8 a.u., respectively.



**Figure 3.** (a) Raman spectra and (b) FTIR spectra of synthesized  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  ( $0 \leq x \leq 1$ ).

### 3.2. Morphology

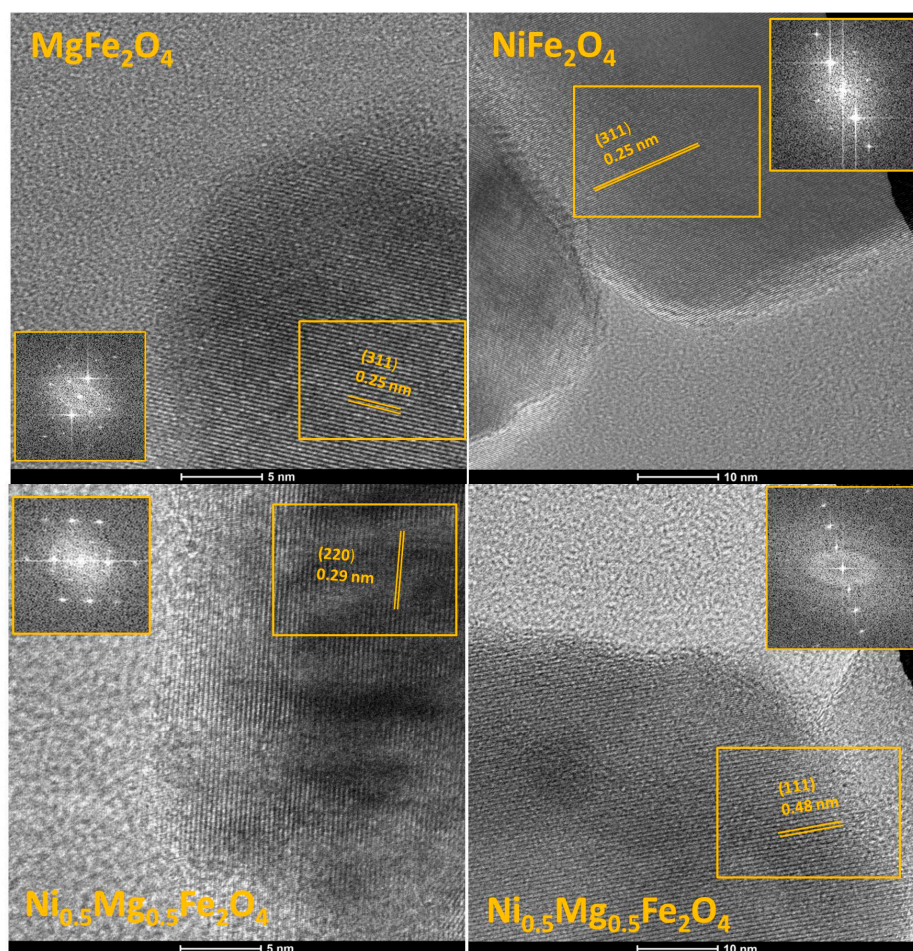
Obtained FESEM micrographs are displayed in Figures 4a–c and S1. The synthesized  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  powders are composed of nanocrystalline particles with a spherical shape and noticeable agglomeration, similar to published research on magnesium and nickel spinel ferrites [26,51]. Calcination caused coarsening of the agglomerates in the synthesized powders [52]. As the nickel content was higher, the structure was more compact. A similar phenomenon was observed for mixed Mg–Co spinel ferrites when the cobalt amount increased [22]. Strong agglomeration in synthesized powders, especially in the ones with high nickel content, can be explained by the magnetic nature of the material [53]. A similar phenomenon was noticed in TEM images, where also agglomeration was the lowest for  $\text{MgFe}_2\text{O}_4$  and the highest for  $\text{NiFe}_2\text{O}_4$ .



**Figure 4.** FESEM and TEM images of MgFe<sub>2</sub>O<sub>4</sub> (a) and (d); Ni<sub>0.5</sub>Mg<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub> (b) and (e); and NiFe<sub>2</sub>O<sub>4</sub> (c) and (f).

High-resolution TEM (HRTEM) images of selected areas of MgFe<sub>2</sub>O<sub>4</sub>, Ni<sub>0.5</sub>Mg<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub> and NiFe<sub>2</sub>O<sub>4</sub> individual particles are shown in Figure 5. Analysis of periodic lattice fringes was performed using fast Fourier transform (FFT) analysis (insets in Figure 5) and revealed crystal lattice spacings of the (311), (220) and (111) planes of the cubic spinel phase, measured as 0.25, 0.29 and 0.48 nm, respectively. Though analysis of XRD diffractograms showed that the cation (Mg, Ni and Fe) distribution and composition influenced the peak position, inversion degree and lattice parameter values (Figure 2 and Table 1), it was not possible to determine noticeable differences in crystal lattice spacing values, but the high crystallinity degree of the powder samples was confirmed.

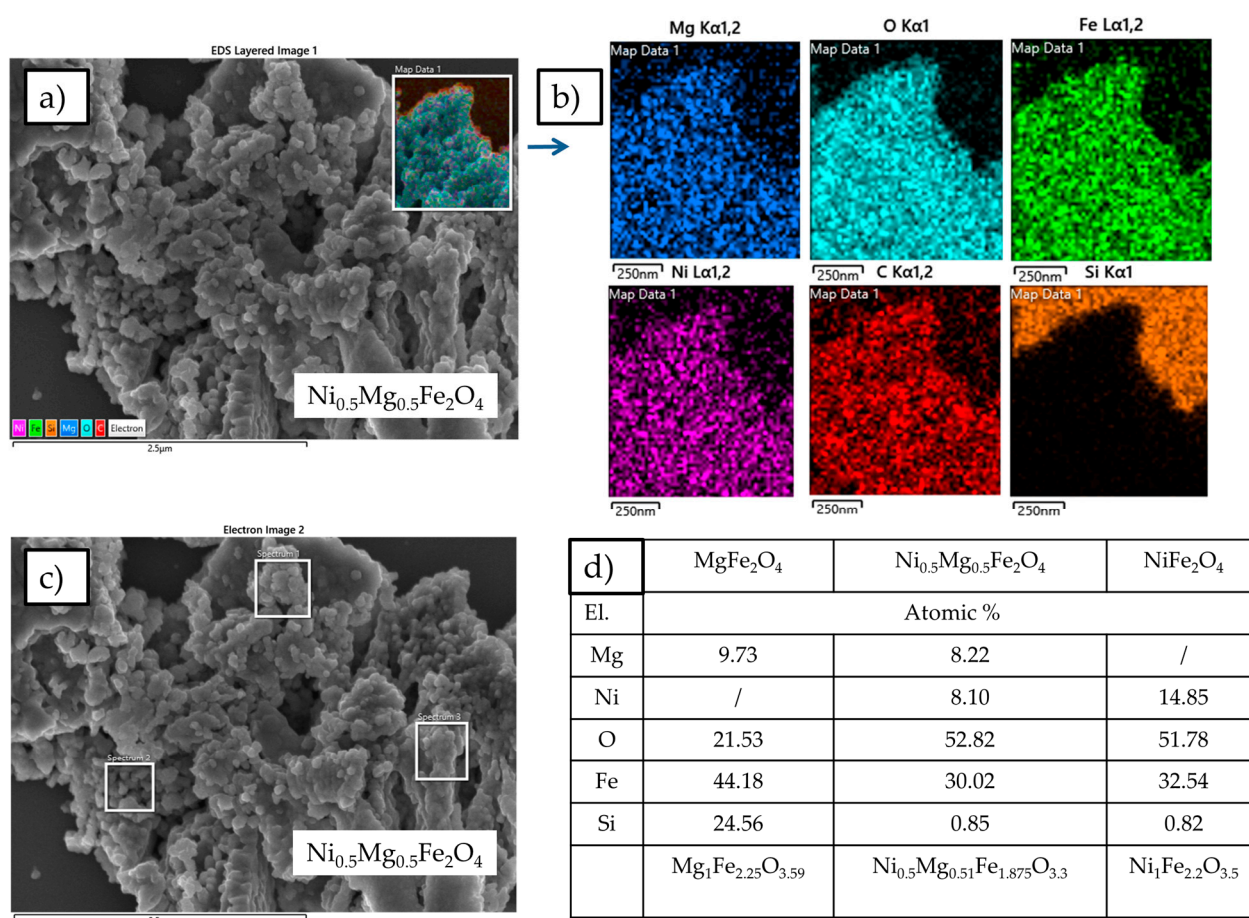




**Figure 5.** HRTEM micrographs of selected  $\text{MgFe}_2\text{O}_4$ ,  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  and  $\text{NiFe}_2\text{O}_4$  particles showing crystal lattice planes with d-spacing of 0.25, 0.29 and 0.48 nm, confirming the presence of (311), (220) and (111) crystal faces of the cubic spinel lattice phase.

### 3.3. Elemental Composition and Surface Analysis

The elemental compositions of  $\text{MgFe}_2\text{O}_4$ ,  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  and  $\text{NiFe}_2\text{O}_4$  were determined by EDX analysis. The results showed that magnesium, nickel and iron were homogeneously distributed in the  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  powder samples (Figure 6a,b). The carbon present in the sample comes from the process of fuming the sample with carbon powder to enable the measurement. The silicon in the spectra comes from the supporting material for the measured samples and as shown in Figure 6b is surrounding the powder samples. Quantitative elemental analysis was conducted by measuring spectra on several points of each material and calculating the average elemental percentage, such as in Figure 6c for  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ . Elemental quantitative analysis of all three investigated materials corresponded well to the desired stoichiometry, as presented in Figure 6d. A slight oxygen deficiency has been noted before in magnesium ferrite and nickel ferrite, and it may be explained by the abundance of oxygen vacancies which occur throughout the sol-gel combustion synthesis process and subsequent sintering treatment [54,55].

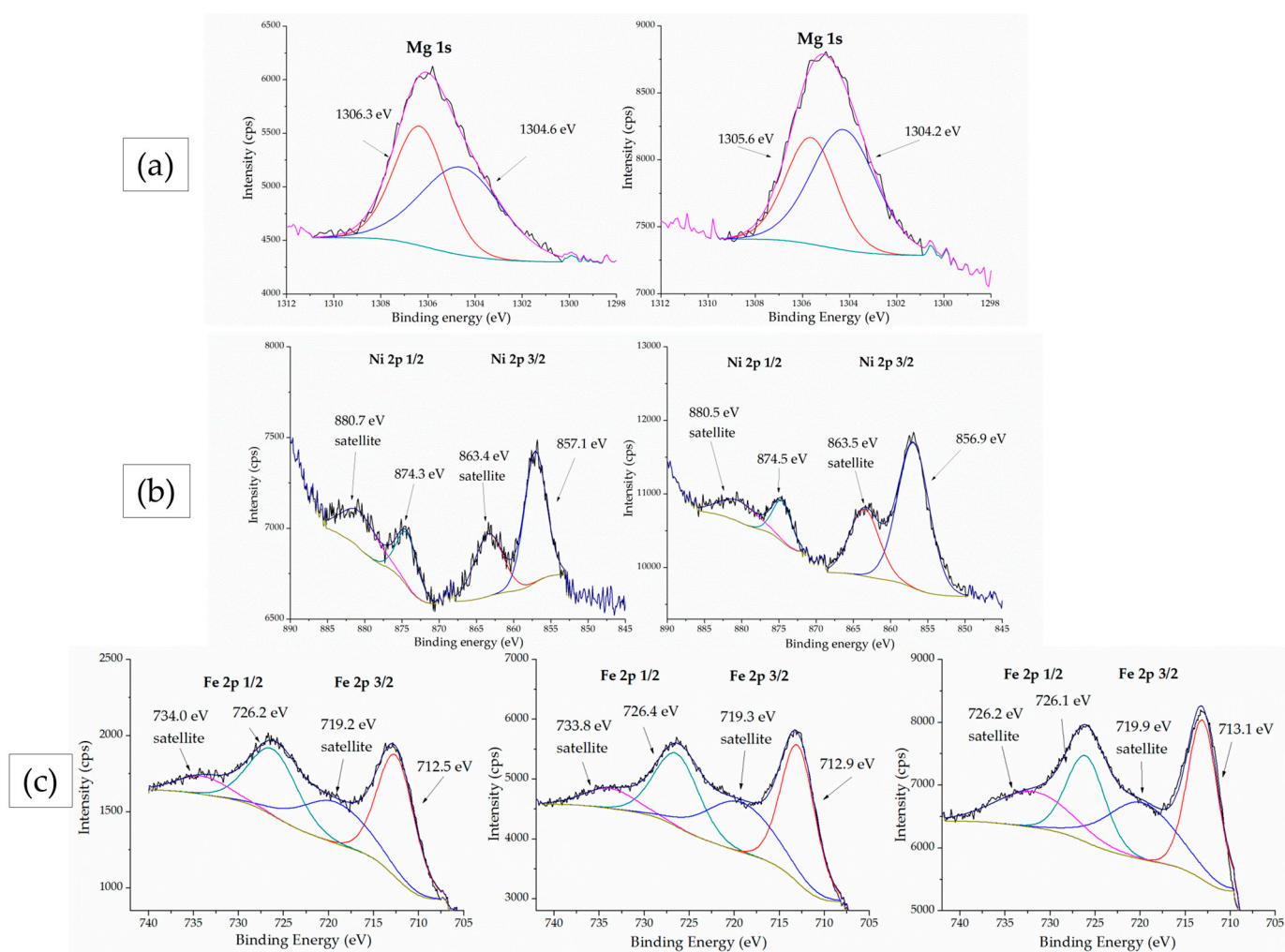


**Figure 6.** (a) SEM micrograph collected on Ni<sub>0.5</sub>Mg<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>; (b) Elemental mapping of Mg<sub>0.5</sub>Ni<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub> inferred from Energy dispersive spectrometry (EDX) coupled to SEM; (c) Selected area for EDX analysis and (d) Table with quantitative elemental analysis and resulting stoichiometry.

The chemical states of the compositional elements contained in nickel–magnesium ferrites were analyzed by XPS, as illustrated in the survey scan spectrum in Figure 7. X-ray photoelectron spectroscopy can examine the elemental composition, oxidation states and chemical states of the elements in a sample by determining binding energies that correspond to the specific chemical bonds of present elements [56]. When considering spinel ferrite systems, XPS peak positions are dependent on cation distribution because the same cations, depending on their octahedral or tetrahedral coordination (A and B sites), have different cation–oxygen bond lengths and therefore different bond energies [56]. Because bonds in an octahedral coordination are longer and weaker than bonds in a tetrahedral coordination, we expect octahedral bonds to occur at lower binding energy values [57–59].

The Mg 1s peak (Figure 7a) is found at 1306.1 eV for both MgFe<sub>2</sub>O<sub>4</sub> and Ni<sub>0.5</sub>Mg<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>. The positions of the peaks indicate that all magnesium ions are in a 2+ oxidation state. The peak positions are in accordance with the results that were obtained by Mittal et al. [60]. Dhanyaprabha et al. [56] attributed this peak to a purely tetrahedral Mg<sup>2+</sup>. On the other hand, Mittal et al. [60] deconvoluted the Mg 1s peak into two components to obtain the distribution of Mg<sup>2+</sup> ions at tetrahedral and octahedral sites. Similarly, we deconvoluted the Mg 1s peak into 1306.3 and 1305.6 eV (the left, tetrahedral component) and 1304.6 and 1304.2 eV (the right, octahedral component) for MgFe<sub>2</sub>O<sub>4</sub> and Ni<sub>0.5</sub>Mg<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>, respectively. The results show that magnesium ions are coordinated at both tetrahedral and octahedral sites.

The nickel 2p peak is shown in Figure 7b for  $\text{Mg}_{0.5}\text{Ni}_{0.5}\text{Fe}_2\text{O}_4$  and  $\text{NiFe}_2\text{O}_4$ . Ni 2p 1/2 and 3/2 peaks were identified at 857.1 eV (with its satellite peak at 863.4 eV) and 874.3 eV (with its satellite peak at 880.7 eV), respectively, for  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  and at 856.9 eV (satellite 863.5 eV) and 874.5 eV (satellite 880.5 eV), respectively, for  $\text{NiFe}_2\text{O}_4$ . All of the peak positions are in accordance with the already published results and originate from the  $\text{Ni}^{2+}$  ion [56,61]. The distance between the main Ni 2p 3/2 peak and its satellite peak is 6.3 eV for  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  and 6.6 eV for  $\text{NiFe}_2\text{O}_4$ . Töpfer et al. [62] attributed the increase in this distance to more octahedrally coordinated nickel ions and the increase in inversion degree, which is in accordance with our findings that all additional nickel ions prefer octahedral sites.



**Figure 7.** XPS spectra of: (a) Mg 1s, (b) Ni 2p and (c) Fe 2p peaks for the materials  $\text{MgFe}_2\text{O}_4$ ,  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  and  $\text{NiFe}_2\text{O}_4$ , from top to bottom.

The Fe 2p spectra in Figure 7c show two characteristic doublet peaks, 2p 1/2 and 2p 3/2, along with their satellite peaks. The peaks were fitted, and their positions are located at 726.2 eV (satellite at 734.0 eV) and 712.5 eV (satellite 719.2 eV), respectively, for  $\text{MgFe}_2\text{O}_4$ ; 726.4 eV (satellite 733.8 eV) and 712.9 eV (satellite 719.3 eV), respectively, for  $\text{Mg}_{0.5}\text{Ni}_{0.5}\text{Fe}_2\text{O}_4$ ; and 726.1 eV (satellite 731.8 eV) and 713.1 eV (satellite 719.9 eV), respectively, for  $\text{NiFe}_2\text{O}_4$ . These peaks are attributed to Fe in a 3+ oxidation state [61]. The positions of the peaks are in good agreement with already published results for Fe in spinels [57].

XPS enables quantitative elemental surface analysis. The results are summarized in Table 2. Both  $\text{MgFe}_2\text{O}_4$  and  $\text{Mg}_{0.5}\text{Ni}_{0.5}\text{Fe}_2\text{O}_4$  show higher Mg/Fe and Mg/Ni ratios than expected. The Mg/Fe ratio is 2.147 in  $\text{MgFe}_2\text{O}_4$  and 0.6 in  $\text{Mg}_{0.5}\text{Ni}_{0.5}\text{Fe}_2\text{O}_4$ . The Mg/Ni ratio is 7.6 in  $\text{Mg}_{0.5}\text{Ni}_{0.5}\text{Fe}_2\text{O}_4$ , while the Ni/Fe ratio in  $\text{NiFe}_2\text{O}_4$  is 0.58, which is close to the expected stoichiometric ratio of 0.5. The differences between values obtained by XPS and the expected stoichiometric values can be attributed to the fact that only the first 10 nm of surface are analyzed by XPS, which shows different values than the bulk material. The magnesium-rich surface has already been noted in the literature [56,60], and it is explained by the higher  $\text{Mg}^{2+}$  ion mobility [9].

**Table 2.** Quantitative surface elemental analysis obtained by X-ray photoelectron spectroscopy.

El.	$\text{MgFe}_2\text{O}_4$ (%)	$\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ (%)	$\text{NiFe}_2\text{O}_4$ (%)
Mg	23.4	9.9	/
Ni	/	1.3	13.1
Fe	10.9	72.4	22.3
C	3.3	/	8.9
O	62.4	16.4	55.7

### 3.4. Temperature Sensing

In the measured temperature range (30–90 °C) at a set RH of 40% for all analyzed  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  thick film samples except pure  $\text{NiFe}_2\text{O}_4$ , we noted a noticeable decrease of DC resistance with an increase in temperature, indicating that nickel–magnesium ferrites show NTC thermistor properties. An example of the change of normalized electrical resistance for samples of  $\text{Ni}_{0.7}\text{Mg}_{0.3}\text{Fe}_2\text{O}_4$ ,  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  and  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  is shown in Figure 8. The results show that the degree of change depended on the composition (Ni content). For pure  $\text{NiFe}_2\text{O}_4$  the change of resistance with temperature was small. This is probably due to the fact that we obtained p-type nickel ferrite rather than n-type, which influences the materials' conductivity. According to Sutka et al. [63] nickel ferrite with an inverse spinel structure is commonly p-type. With an increase in environmental temperature, the resistance of NTC thermistors decreases in accordance with the Arrhenius equation [15]:

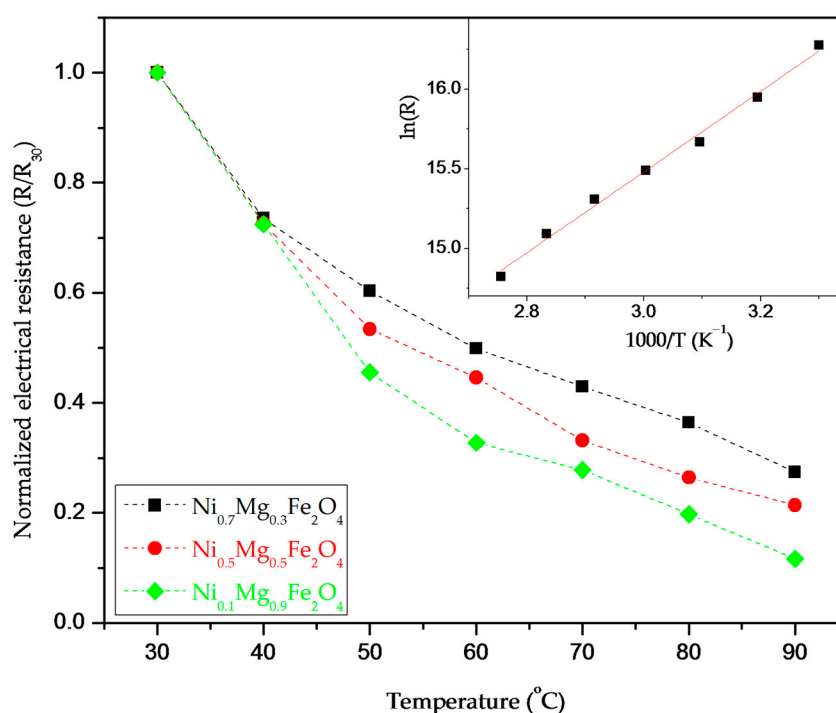
$$R = R_{\infty} e^{\frac{B}{T}} \quad (1)$$

where B is the B-value, a material constant that describes the resistance change;  $R_{\infty}$  is the resistance at infinite temperature; and T is the measured temperature. The slope of the linear fit of the graph of  $\ln R = f(1/T)$  represents the B-value (as shown in the example given in the inset in Figure 8), which should be 2000–5000 K in order to be adequate for use in temperature sensors [15]. The calculated  $B_{30/90}$  values for the synthesized nickel–magnesium ferrites are shown in Table 3.

**Table 3.** Material constant ( $B_{30/90}$ ), temperature sensitivity ( $\alpha$ ), activation energy for conduction ( $E_a$ ) and activation energy for the relaxation process ( $E_r$ ).

Sample	$B_{30/90}$ (K)	$\alpha$ (%/K)	$E_a$ (eV)	$E_r$ (eV)
$\text{MgFe}_2\text{O}_4$	3426	−3.73	0.343	0.306
$\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$	3747	−4.08	0.347	0.319
$\text{Ni}_{0.3}\text{Mg}_{0.7}\text{Fe}_2\text{O}_4$	3177	−3.46	0.308	0.286
$\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$	2849	−3.10	0.294	0.263
$\text{Ni}_{0.7}\text{Mg}_{0.3}\text{Fe}_2\text{O}_4$	2218	−2.41	0.246	0.211
$\text{Ni}_{0.9}\text{Mg}_{0.1}\text{Fe}_2\text{O}_4$	1348	−1.47	0.119	0.039
$\text{NiFe}_2\text{O}_4$	/	/	/	/

The obtained values varied with the nickel content, and except for  $\text{Ni}_{0.9}\text{Mg}_{0.1}\text{Fe}_2\text{O}_4$  and pure nickel ferrite, these values were within the range used in commercial NTC bulk ceramics (2000–5000 K), showing that magnesium ferrite and nickel–magnesium ferrites can be applied in temperature sensing as NTC materials [15]. The highest material constant  $B_{30/90}$  was obtained for  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  as 3747 K, followed by pure magnesium ferrite with a  $B_{30/90}$  of 3426 K. The temperature sensitivity at room temperature (30 °C) was determined as  $\alpha = 1/R \cdot dR/dT = -B/T^2$ , and the obtained values are shown in Table 3. For  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  we obtained  $\alpha = -4.08\%/K$ , and this value is comparable with commercial NTC devices ( $-4\%/K$ ). This confirms the potential for applying  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  in temperature sensing, especially as these values were obtained for thick film samples composed of synthesized powder with no high-temperature treatment, thus enabling future application in flexible electronics where only low-temperature treatment of the sensing layer is possible [64].



**Figure 8.** Change of DC resistance of  $\text{Ni}_{0.7}\text{Mg}_{0.3}\text{Fe}_2\text{O}_4$ ,  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  and  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  in the temperature range of 30–90 °C; inset represents estimation of the material constant for  $\text{Ni}_{0.7}\text{Mg}_{0.3}\text{Fe}_2\text{O}_4$ .

Further research will involve investigating the aging and resistivity of these materials, as these parameters are also of great significance when selecting NTC thermistor materials for temperature sensing [65].

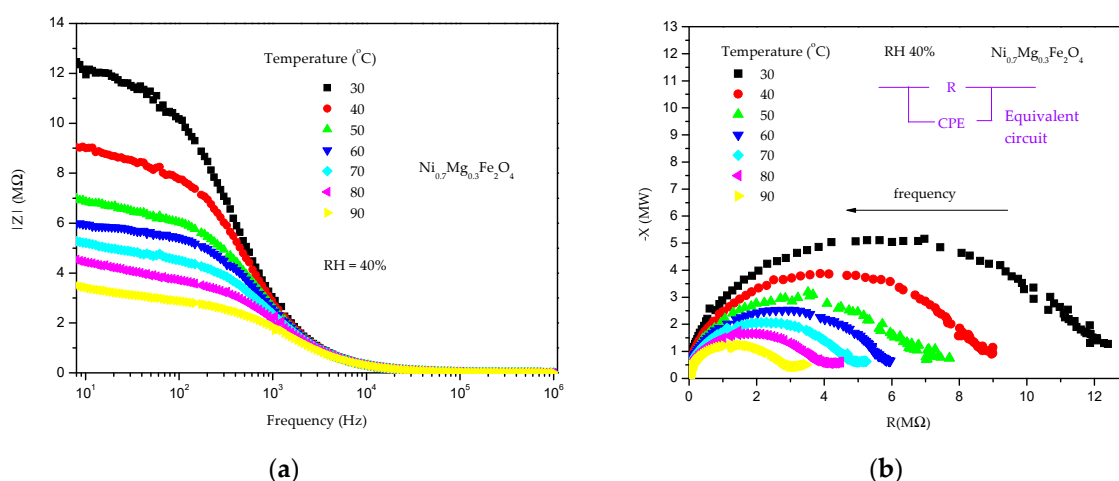
Analysis of the measured impedance for all samples showed a decrease of impedance with an increase in frequency and also with an increase in temperature, as shown in Figure 9a for  $\text{Ni}_{0.7}\text{Mg}_{0.3}\text{Fe}_2\text{O}_4$ . The change of impedance with temperature corresponded to the change of DC electrical resistance, so it reduced with increasing nickel content in nickel–magnesium ferrites. The measured complex impedance spectra (Figure 9b) were analyzed using an equivalent circuit (shown as inset in Figure 9b) consisting of a parallel resistance and constant phase element (CPE), reflecting the influence of both grain and grain boundary components and non-ideal Debye capacitance behavior [66,67]. The temperature dependence of the determined resistance was analyzed using the small-polaron hopping (SPH) model as described in [68]:

$$\frac{R}{T} = A_0 e^{\frac{E_A}{kT}} \quad (2)$$

where  $A_0$  is the pre-exponential factor,  $k$  is the Boltzmann constant, and  $E_A$  is the activation energy for conduction. The obtained values for the activation energy for conduction are given in Table 3. We can see that the activation energy values vary in relation to the nickel content and decrease with an increase of nickel in nickel–magnesium ferrite samples. The highest value was obtained for  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$ , again confirming that a small amount of added Ni improved the temperature-sensing properties of magnesium ferrite. The determined relaxation time also has an Arrhenius dependence on temperature [68]:

$$\tau = \tau_0 e^{\frac{E_r}{kT}} \quad (3)$$

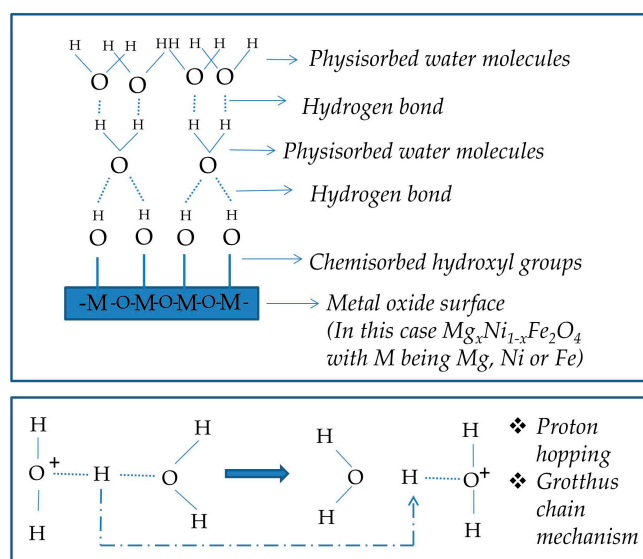
where  $\tau_0$  is the pre-exponential factor,  $k$  is the Boltzmann constant, and  $E_r$  is the activation energy for the relaxation process at grains and grain boundaries. The values obtained for the activation energy for the relaxation process are given also in Table 3. The highest value was obtained for  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$ .



**Figure 9.** Change of impedance component (a) and complex impedance (b) with the change in temperature at a constant RH of 40% for  $\text{Ni}_{0.7}\text{Mg}_{0.3}\text{Fe}_2\text{O}_4$ .

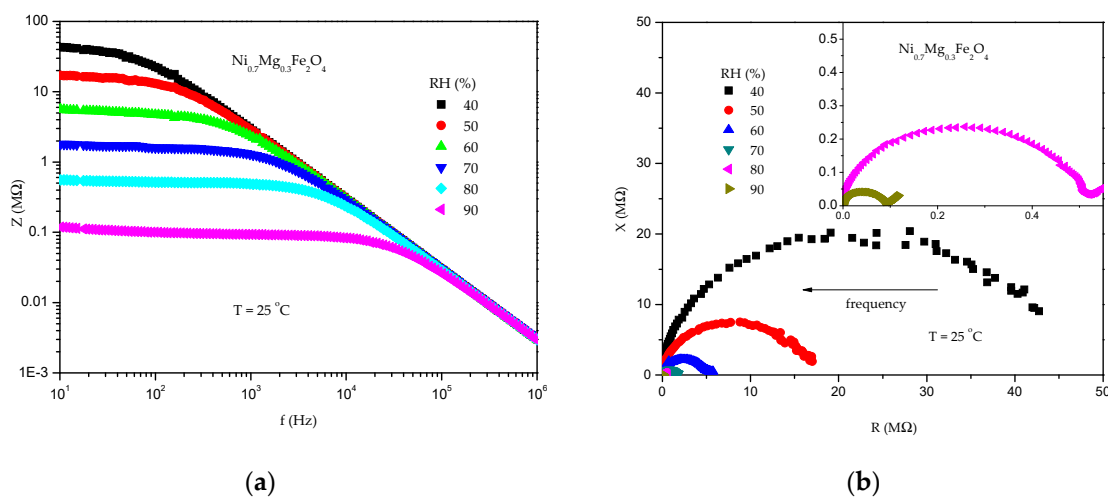
### 3.5. Humidity Sensing

Porous semiconducting materials can be used for sensing changes in ambient relative humidity (RH). The principle lying behind the sensing properties is the adsorption of water molecules on the surface of the material. Active sites on the metal oxide surface retain water molecules during humidity exposure. A detailed scheme of the humidity detection mechanism is shown in Figure 10. When the RH is low, water molecules interact with the porous sample surface by forming a chemisorbed layer on the sample surface. Water first dissociates to a hydroxyl that is firmly attached to the surface. The interaction energy is high, and significant energy is required for proton hopping. As the RH increases, a physisorbed layer of double hydrogen-bonded water molecules is formed, followed by further single hydrogen-bonded physisorbed layers. In the layers of the adsorbed water, the high mobility of water molecules and the Grotthuss chain reaction cause low energy for proton hopping, increased conductivity and a decrease in the impedance value when the RH is high [66,69].



**Figure 10.** Scheme of the humidity detection mechanism.

In the case of nickel–magnesium ferrites, all of the synthesized samples were tested at a constant temperature of 25 °C (room temperature). With an increase in relative humidity from 40% to 90%, there is a noticeable decrease in the impedance and complex impedance magnitude in each of the synthesized materials, as shown in Figure 11 for  $Ni_{0.7}Mg_{0.3}Fe_2O_4$ . The impedance of pure  $MgFe_2O_4$  decreased 277 times with an RH increase from 40% to 90%, which corresponds well to and is higher than in the research of Je-seentharani et al. [70], in whose case the impedance of  $MgFe_2O_4$  in the form of pellets decreased 230 times from 5% to 98% RH.



**Figure 11.** Change of impedance with frequency (a) and complex impedance (b) in the RH range of 40–90% for  $Ni_{0.7}Mg_{0.3}Fe_2O_4$ .

The impedance decreased also with an increase in frequency (Figure 11a), and the change of the impedance with frequency is larger in the lower frequency range. We selected 100 Hz as the working frequency, and this is commonly the case for humidity sensing with metal oxides [71]. The complex impedance consisted of one semicircle, which can be noted in Figure 11b, and this can be attributed to overlapping dielectric relaxation processes due to highly conducting grains and the resistive nature of grain boundaries [72]. The semicircle magnitude decreases with an increase in RH due to the increase in ionic conductivity in accordance with the humidity-sensing mechanism of metal oxides [66].

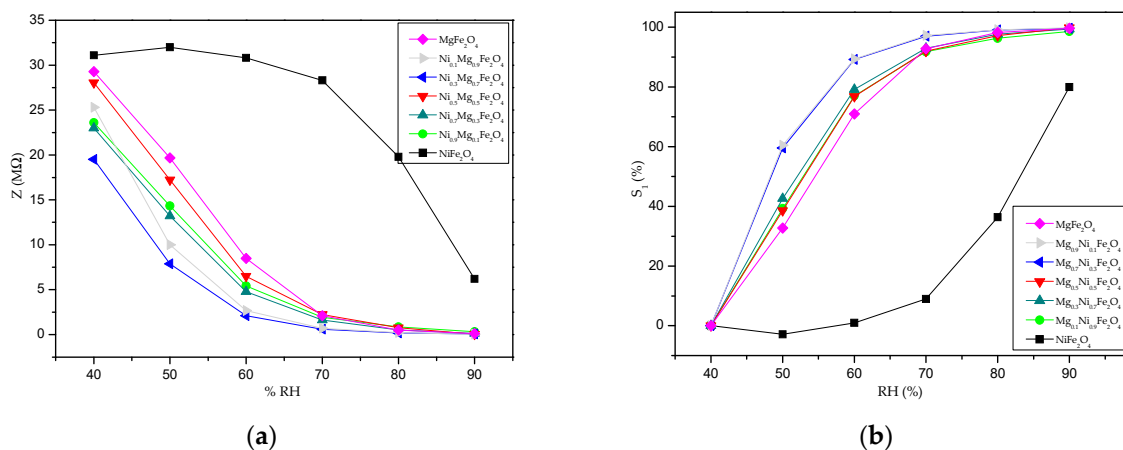
The small tail at high RH of 80 and 90% (seen in the inset in Figure 11b) has been noted before for spinel metal oxides and can be attributed to a charge diffusion process [67].

The change of impedance with RH at the frequency of 100 Hz is shown in Figure 12a. Magnesium ferrite and nickel–magnesium ferrites with varying nickel contents show a similar trend of impedance decrease with an increase in RH, with a rapid decrease in impedance as soon as the RH starts to increase from RH 40–70%, while the curve shape for nickel ferrite is different, and the impedance decreases only slightly until RH 70% and then more noticeably only in the high RH range of 70–90%. This difference is due to the different conducting mechanisms of p-type nickel ferrite and n-type magnesium ferrite and nickel–magnesium ferrites with varying nickel contents [63]. A lower impedance in  $\text{MgFe}_2\text{O}_4$  compared to  $\text{NiFe}_2\text{O}_4$  is also seen in [73].

Sensitivity  $S_1$ , calculated as:

$$S_1 = \frac{Z_{\max} - Z}{Z_{\max}} \quad (4)$$

is the parameter that shows how the impedance is changing in comparison to the starting value ( $Z_{\max}$ ). Calculated values are shown in Figure 12b. The greatest change in absolute impedance value can be attributed to  $\text{MgFe}_2\text{O}_4$  (where it changes from 29.3 M $\Omega$  at 40% to 110 k $\Omega$  at 90%). All of the synthesized materials except nickel ferrite showed sensitivity  $S_1$  values of nearly 100% and a similar trend, while the highest sensitivity of 99.4% is noted for  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  (where it changes from 25.3 M $\Omega$  at 40% to 40 k $\Omega$  at 90%); a value of 99.82% is noted for  $\text{Ni}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$  (where it changes from 28 M $\Omega$  at 40% to 50 k $\Omega$  at 90%). The most rapid changes of sensitivity for RH in the range of 40–60% were noted for  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  and  $\text{Ni}_{0.3}\text{Mg}_{0.7}\text{Fe}_2\text{O}_4$ . The dissimilar and lower sensitivity of nickel ferrite can be explained by the differences due to p-type conductivity when cation vacancies are present due to oxygen attraction during the calcination/heating process [63,74].



**Figure 12.** Impedance change with the relative humidity at 100 Hz for  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  (a); sensitivity change with relative humidity at 100 Hz (b).

Another sensitivity/sensor response parameter that is used to characterize the humidity response is  $S_2 = \frac{\Delta Z}{\Delta \text{RH}}$ , and it presents the ratio between the change of sensor impedance and the RH at 100 Hz [16,66]. The sensitivity value changed depending on the RH humidity region, in accordance with the humidity-sensing mechanism, as shown in Table 4. For magnesium ferrite and nickel–magnesium ferrites with varying nickel contents, the sensitivity was higher in the lower RH range, and this can be linked to the porous surface of the spinel ferrite thick film. The highest sensitivity towards change in the RH was shown by  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$ , with an average sensitivity of 922.6 k $\Omega$ /%RH.



**Table 4.** Sensitivity of Ni<sub>x</sub>Mg<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> samples in the RH range of 40–90%, calculated as  $\Delta Z/\Delta RH$ .

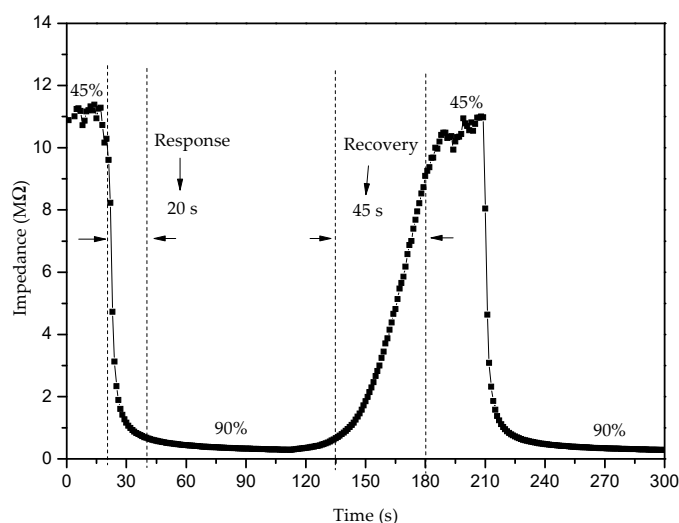
$\Delta RH$ (%)	$\Delta Z/\Delta RH$ (k $\Omega$ /%RH)					
	Ni <sub>0.9</sub> Mg <sub>0.1</sub> Fe <sub>2</sub> O <sub>4</sub>	Ni <sub>0.7</sub> Mg <sub>0.3</sub> Fe <sub>2</sub> O <sub>4</sub>	Ni <sub>0.5</sub> Mg <sub>0.5</sub> Fe <sub>2</sub> O <sub>4</sub>	Ni <sub>0.5</sub> Mg <sub>0.5</sub> Fe <sub>2</sub> O <sub>4</sub>	Ni <sub>0.1</sub> Mg <sub>0.9</sub> Fe <sub>2</sub> O <sub>4</sub>	MgFe <sub>2</sub> O <sub>4</sub>
10	925	980	1083	1163	1530	958
20	908	910	1078	870	1131	1038
30	541	712	860	630	820	905
40	568	562	682	483	627	719
50	465	457	560	389	505	583
average	681.4	724.2	852.6	707	922.6	840.6

Table 5 shows a comparison between the resistance/impedance values in the measured RH range and the sensitivity values determined for different metal oxide humidity sensors in the available literature. The sensing material developed in this work shows good sensitivity and impedance reduction in the analyzed RH range, comparable with other humidity-sensing metal oxides.

**Table 5.** Literature comparison of humidity sensing metal oxides.

Sensing Material	Impedance/Resistance Change	Sensitivity	Ref.
ZnFe <sub>2</sub> O <sub>4</sub> , solid-state synthesis, pellets	43935 M $\Omega$ (RH 5%)–15 M $\Omega$ (RH 98%), R	2895 (R <sub>5%</sub> /R <sub>98%</sub> )	[70]
CuFe <sub>2</sub> O <sub>4</sub> solid-state synthesis, pellets	1930.9 M $\Omega$ (RH 5%)–7.22 M $\Omega$ (RH 98%), R	267 (R <sub>5%</sub> /R <sub>98%</sub> )	[70]
CoFe <sub>2</sub> O <sub>4</sub> solid-state synthesis, pellets	1506.8 M $\Omega$ (RH 5%)–5.8 M $\Omega$ (RH 98%), R	260 (R <sub>5%</sub> /R <sub>98%</sub> )	[70]
NiFe <sub>2</sub> O <sub>4</sub> solid-state synthesis, pellets	2907.5 M $\Omega$ (RH 5%)–11.6 M $\Omega$ (RH 98%), R	249 (R <sub>5%</sub> /R <sub>98%</sub> )	[70]
MgFe <sub>2</sub> O <sub>4</sub> solid-state synthesis, pellets	26452 M $\Omega$ (RH 5%)–114.8 M $\Omega$ (RH 98%), R	230 (R <sub>5%</sub> /R <sub>98%</sub> )	[70]
MgFe <sub>2</sub> O <sub>4</sub> , RF sputtered thin film, calcined at 800 °C	10 <sup>12</sup> $\Omega$ (RH 10%)–10 <sup>9</sup> $\Omega$ (RH 90%), R	20.888 (R <sub>10%</sub> /R <sub>90%</sub> )	[75]
NiFe <sub>2</sub> O <sub>4</sub> , solid-state synthesis, pellets	4.07 M $\Omega$ (RH 15%)–32.5 k $\Omega$ (RH 85%) Z at 2.5 kHz	57.6 k $\Omega$ /% RH	[76]
MgFe <sub>2</sub> O <sub>4</sub> -Fe <sub>2</sub> O <sub>3</sub> -SnO <sub>2</sub> composite, solid-state synthesis, pellet	26.1 M $\Omega$ (RH 30%)–1.77 M $\Omega$ (RH 90%), Z at 105 Hz	391 k $\Omega$ /% RH (RH 30–90%)	[77]
MnZn ferrite, thin film	–83 k $\Omega$ RH (30%)–53 k $\Omega$ (RH 90%), R	1.54%/RH	[78]
Mg <sub>0.2</sub> Zn <sub>0.8</sub> Fe <sub>2</sub> O <sub>4</sub> , coprecipitation synthesis, thick film	3100 M $\Omega$ (RH 30%)–600 M $\Omega$ (RH 95%), R	60 M $\Omega$ /RH (RH 30–90%)	[79]
NiMn <sub>2</sub> O <sub>4</sub> synthesized by electrospinning, thick film	31 M $\Omega$ (40% RH)–8.8 M $\Omega$ (90% RH), R	327.36 k $\Omega$ /RH (RH 40–90%)	[66]
MgFe <sub>2</sub> O <sub>4</sub> , sol-gel synthesis, thick film	29.3 M $\Omega$ (RH 40%)–110 k $\Omega$ (RH 90%), Z at 100 Hz	840.6 k $\Omega$ /RH (RH 40–90%)	This work
Ni <sub>0.1</sub> Mg <sub>0.9</sub> Fe <sub>2</sub> O <sub>4</sub> , sol-gel synthesis, thick film	25.3 M $\Omega$ (RH 40%)–40 k $\Omega$ (RH 90%) Z at 100 Hz	922.6 k $\Omega$ /RH (RH 40–90%)	This work

The response time of a sensor can be measured as the time the sensor needs to reach 90% of the total response when subjected to a specific relative humidity value, while the time required to go back to 90% of the starting signal can be defined as the sensor recovery time. We measured this at 100 Hz with the thick film sensor at room temperature and ambient humidity (estimated at RH 45%) and exposed it to an RH of 90% in the humidity chamber, as shown in Figure 13 for Ni<sub>0.1</sub>MgFe<sub>2</sub>O<sub>4</sub>. The average response time was about 20 s, while the average recovery time was about 45 s. There was no noticeable drift in the signal. Similar results were obtained for the other nickel–magnesium ferrite samples and for magnesium ferrite.



**Figure 13.** Response and recovery times obtained for  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  in the RH range of 45–90% at the working temperature of 25 °C.

The results obtained both for temperature and humidity sensing of  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$  show that this sensing material has potential as a multifunctional material for both temperature and humidity sensing.

#### 4. Conclusions

Through sol-gel combustion synthesis with citric acid as fuel and subsequent calcination (annealing) at 700 °C, we successfully synthesized magnesium–nickel spinel ferrites,  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  ( $0 \leq x \leq 1$ ). The obtained materials showed a partially or completely inverse cubic spinel structure, nanocrystalline but agglomerated particles and a magnesium-rich surface. All of the synthesized materials showed a response to changes in ambient temperature and humidity, with resistive properties decreasing with increases in relative humidity and temperature. Good sensitivity values were obtained for magnesium ferrite and nickel–magnesium ferrites, while nickel ferrite showed a different kind of conduction mechanism and therefore lower sensing performances. The best response toward temperature and relative humidity changes was shown by  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$ . The obtained results comprehensively indicate that doping magnesium ferrite with nickel in small amounts,  $x = 0.1$ , increases the activation energy for conduction and enhances the conductivity, which enables a better temperature- and humidity-sensing performance of  $\text{Ni}_{0.1}\text{Mg}_{0.9}\text{Fe}_2\text{O}_4$ .

**Supplementary Materials:** The following supporting information can be downloaded at: <https://www.mdpi.com/article/10.3390/chemosensors11010034/s1>, Figure S1: FESEM images of  $\text{Ni}_x\text{Mg}_{1-x}\text{Fe}_2\text{O}_4$  ( $0 \leq x \leq 1$ ).

**Author Contributions:** M.P.D.: conceptualization, data curation, investigation and writing—original draft; Z.Z.V.: investigation and writing—review and editing; L.R.: investigation and writing—review and editing; V.P.P.: investigation and writing—original draft; S.A.-M.: investigation and writing—review and editing; J.D.V.: investigation and writing—review and editing; M.V.N.: supervision, conceptualization, data curation, investigation, writing—original draft and writing—review and editing. All authors have read and agreed to the published version of the manuscript.

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**Data Availability Statement:** The data presented in this study are available on request from the corresponding author. The data are not publicly available due to ongoing research.

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