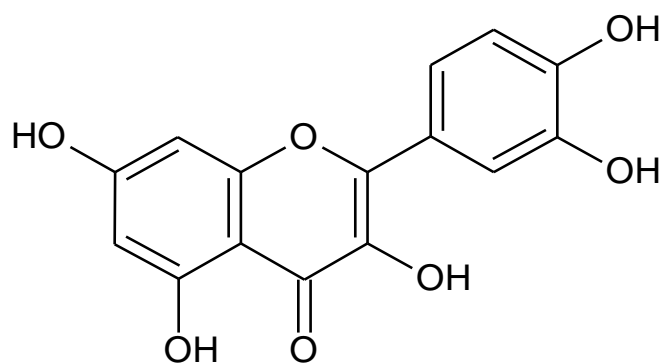


24 solvent volume and viscosity) upon the calculated tracer diffusivities is also assessed,
25 being possible to detect D_{12} differences as high as ca. 70 %.

26 **Keywords:** Quercetin; Ethyl acetate; Ethanol; Diffusion coefficient; Compressed liquid;
27 Modeling

28 **1. Introduction**

29 Quercetin ($C_{15}H_{10}O_7$, Figure 1) is a key dietary antioxidant and an ingredient of
30 medicines and food supplements. This flavonoid is a yellow solid at atmospheric
31 conditions and partially soluble in water and ethanol up to 3.45 mg mL^{-1} [1]. Within its
32 wide variety of bioactive activities, quercetin holds antioxidant [2,3], anti-inflammatory
33 [2], and anti-carcinogenic properties, inhibiting the growth of cells derived from colon
34 [2], breast [4], prostate [5] and stomach [6] cancer. Furthermore, quercetin is also known
35 to prevent coronary heart disease in elderly men [7], as well as osteoporosis and
36 pulmonary diseases [8]. Another interesting feature of this compound is its usage as a
37 reference to determine antioxidant activity [1] and to quantify the flavonoid and
38 carotenoid contents in natural extracts [9–11]. Additionally, quercetin can form
39 complexes with metal ions due to the presence of hydroxyl groups in its aromatic rings
40 (Figure 1). The metal quercetin complexes were found to have a scavenging capacity even
41 better than that displayed by pristine quercetin [3], paving the way for potential clinical
42 applications. For example, a vanadium quercetin complex was shown to weaken
43 mammary cancer [12].



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Figure 1 – Quercetin chemical structure.

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Quercetin, either in its free form or in the form of glycosides, can be found in many plants such as Chinese herb (*Anoectochilus roxburghii* (Wall.) Lindl.), Ginkgo (*Ginkgo biloba* L.), Persian rose (*Rosa damascena* Mill), onion (*Allium cepa*), watercress (*Nasturtium officinale* R. Br.), apple, and tea (green and black tea leaves) [1,11,13–16]. It was reported in the literature the successful extraction of quercetin from *Ginkgo biloba* L. [15] and *Rosa damascena* Mill [16] using supercritical fluid extraction (SFE) with pure CO₂ or with CO₂ modified with ethanol. The SFE process with a small percentage of the ethanol co-solvent was found to be more effective.

Supercritical fluid extraction is a less harmful alternative to conventional methods carried out with toxic organic solvents [17,18]. The most commonly used solvent is CO₂ due to its intrinsic characteristics, *i.e.*, it is nonflammable, it has a low critical point (304.1 K and 73.8 bar) [19] and can be easily modified with the addition of a co-solvent, which allows for solubility and selectivity enhancement [20]. Among the co-solvents most used in SFE one may cite ethanol (EtOH), methanol [20] and, though not so common, ethyl acetate (EtOAc). For example, the latter has been suggested to be used as modifier in tripterine extraction from *Tripterygium wilfordii*. Hook.f. [21].

With the increasing interest in bioactive compounds from natural sources, for their extraction with green solvents, it is of utmost importance to know transport properties,

64 such as diffusion coefficients (D_{12}), for accurate design and optimization of industrial
65 equipment and processes. Diffusion coefficient is the property that relates molar flux to
66 chemical potential gradient, hence being of chief importance to mass transfer phenomena.
67 Currently, a lack of both experimental D_{12} values and models for its estimation, especially
68 regarding supercritical mixtures (D_{12}^{mix}), is verified [22]. Accordingly, in this work, the
69 diffusivities of quercetin in compressed liquid ethanol and ethyl acetate are
70 experimentally determined. These solvents were chosen mainly because they are
71 environmentally friendly [23] and are used also as co-solvents for bioactive compounds
72 extraction under supercritical conditions, as mentioned above [20,21]. These
73 measurements are of great importance since the D_{12} values of a solute in pure SC-CO₂
74 and in the desired co-solvent, (under the same pressure and temperature), can be used to
75 easily estimate D_{12}^{mix} . For this purpose, one can use the Maxwell-Stefan approach [24,25]
76 or, in case of a mixture with small deviations to ideality, the more simple empirical mixing
77 rule of Vignes [26] can be adopted.

78 **2 Theoretical background**

79 **2.1 Chromatographic peak broadening technique**

80 The chromatographic peak broadening technique (CPB) is based on the fundamental
81 work developed by Taylor [27–29] and Aris [30]. The method consists in injecting a pulse
82 of a solute in a laminar flow solvent stream in an uncoated cylindrical column; the pulse
83 will then broaden due to the combined effect of convection along the longitudinal axis
84 and molecular diffusion in the radial direction. The concentrations profile at the outlet of
85 the column is given by [31]:

$$86 \quad \bar{C}(L, t) = \left(\frac{m}{\pi R_0^2} \right) \frac{\bar{u}}{\sqrt{4\pi Dt}} \exp \left[-\frac{(L-\bar{u}t)^2}{4Dt} \right] \quad (1)$$

87 where t is the time, L is the length of the column, m is the mass of the solute injected in
 88 the column, R_0 is the column inner radius, \bar{u} is the average linear velocity of the solvent,
 89 \bar{C} is the radial average solute concentration and

$$90 \quad D \equiv D_{12} + \frac{R_0^2 \bar{u}^2}{48D_{12}} \quad (2)$$

91 Equation 1 can then be fitted to the experimental concentration profile by minimizing the
 92 root mean square error, ε , defined as [31,32]:

$$93 \quad \varepsilon = \left(\frac{\int_{t_1}^{t_2} (c^{\text{exp}}(L,t) - (\bar{C}(L,t))^2 dt)}{\int_{t_1}^{t_2} (c^{\text{exp}}(L,t))^2 dt} \right)^{1/2} \quad (3)$$

94 where t_1 and t_2 are the times at 10 % of the peaks height such that $t_1 < t_2$. Finally, the
 95 peaks quality should be evaluated by calculating a series of conditions [31,33–35] as
 96 described in detail in previously published works [36,37]: Reynold number (Re) in the
 97 laminar flow region; $De\sqrt{Sc} < 10$ (De is Dean number and SC is Schmidt number);
 98 $D/(\bar{u}L) < 0.01$; $\bar{u}L/D > 0.01$; $\varepsilon < 3\%$ and Symmetry factor at 10 % of peak high
 99 (S_{10}) < 1.3 .

100 **2.2 Modeling**

101 Eleven models were tested for the two systems in study: (i) the free-volume model of
 102 Dymond-Hildebrand-Batschinski (DHB) [38–40] and its form with the temperature
 103 dependence of the minimum diffusion volume (V_D) given by $V_D = m_{VD}T + b_{VD}$ [41]; (ii)
 104 the hydrodynamic predictive equations of Wilke–Chang [42,43] and Hayduk and Minhas
 105 [44]; (iii) the tracer Liu–Silva–Macedo (TLSM) predictive equation and one of its 1-
 106 parameter correlations [38,45,46]; (iv) the tracer diffusion correlation for real systems
 107 (LJ-1) proposed by Magalhães *et al.* [47]; and (v) four of the empirical and semi-empirical
 108 correlations of Magalhães *et al.* [48]. The accuracy of these models was assessed in terms
 109 of average absolute relative deviation, (AARD), defined as:

110
$$\text{AARD}(\%) = \frac{100}{\text{NDP}} \sum_{i=1}^{\text{NDP}} \frac{D_{12,i}^{\text{calc}} - D_{12,i}^{\text{exp}}}{D_{12,i}^{\text{exp}}} \quad (4)$$

111 where NDP is the number of points, D_{12}^{calc} is the diffusion coefficient calculated from the
112 models, and D_{12}^{exp} is the experimental diffusivity.

113 **2.3 Properties estimation**

114 Ethanol density was calculated by the Tait [49] and the Eykman [50,51] equations while
115 viscosity was obtained by the Mamedov equation as suggested by Cano-Gómez *et al.*
116 [52]. The ethyl acetate density was calculated by the Tait equation [49] and by a modified
117 form the Rackett equation [53]. Viscosity values were either taken from Viswanath *et al.*
118 [54] or estimated by the Lucas method [55] when not available, at high pressure.
119 Regarding the critical temperature, pressure and volume (T_c , P_c and V_c respectively), their
120 values were taken from Yaws [53] and Poling *et al.* [43], or estimated through the
121 Joback's method [43,56,57] when not available. The Lennard-Jones molecular diameter
122 (σ_{LJ}) and energy ($\epsilon_{\text{LJ}}/k_{\text{B}}$) were taken from Liu and Silva [38], or estimated with Equations
123 7 and 8 from Liu *et al.* [45] when not available.

124 **3 Materials and methods**

125 **3.1 Chemicals**

126 Quercetin, ($\text{C}_{15}\text{H}_{10}\text{O}_7$, CAS number 117-39-5, purity of ≥ 95 wt.%) was purchased from
127 Sigma-Aldrich, ethyl acetate ($\text{C}_4\text{H}_8\text{O}_2$, CAS number 117-39-5, purity 99.9 wt.%) from
128 VWR Chemicals, and ethanol absolute anhydrous, ($\text{C}_2\text{H}_5\text{OH}$, CAS number 64-17-5,
129 purity 99.9 wt.%) from Carlo Erba. All chemicals were used without further purification.

130 **3.2 Experimental conditions**

131 A scheme of the experimental apparatus is shown and described in detail in a previous
132 publication [58]. The procedure consists in pumping the solvent (ethyl acetate or ethanol)

133 from the reservoir at constant flow rate using a syringe pump. The solvent is then pre-
134 heated in a stainless-steel column placed inside an oven, and fed to an open capillary
135 column (PEEK tubing, $R_0 = 0.261$ mm, $L = 11.182$ m, and $R_c = 0.150$ m) connected
136 to a UV-Vis detector set at a specific wavelength for each solvent. After reaching steady-
137 state conditions (*i.e.*, constant pressure, temperature and baseline) 1–2 h after start-up, a
138 small volume of solute (0.1 μ L) is injected in a short period (pulse input). The system
139 pressure is controlled by a back pressure regulator.

140 The diffusion coefficients of quercetin were measured in pure liquid ethanol and ethyl
141 acetate. The measurements were carried out at temperatures of 303.15, 313.15, 323.15
142 and 333.15 K, pressures of 1, 50, 100 and 150 bar, flowrate of 0.150 mL min⁻¹, and
143 wavelengths and concentrations values of 245 nm and 2.37 mg mL⁻¹ for ethanol and 270
144 nm and 0.63 mg mL⁻¹ for ethyl acetate (see section 4.1). The wavelength and
145 concentration values were established by analyzing the range 205 – 405 nm and 0.21 –
146 2.37 mg mL⁻¹ (etanol) and 250 – 400 nm and 0.37 – 1.25 mg mL⁻¹ (ethyl acetate).

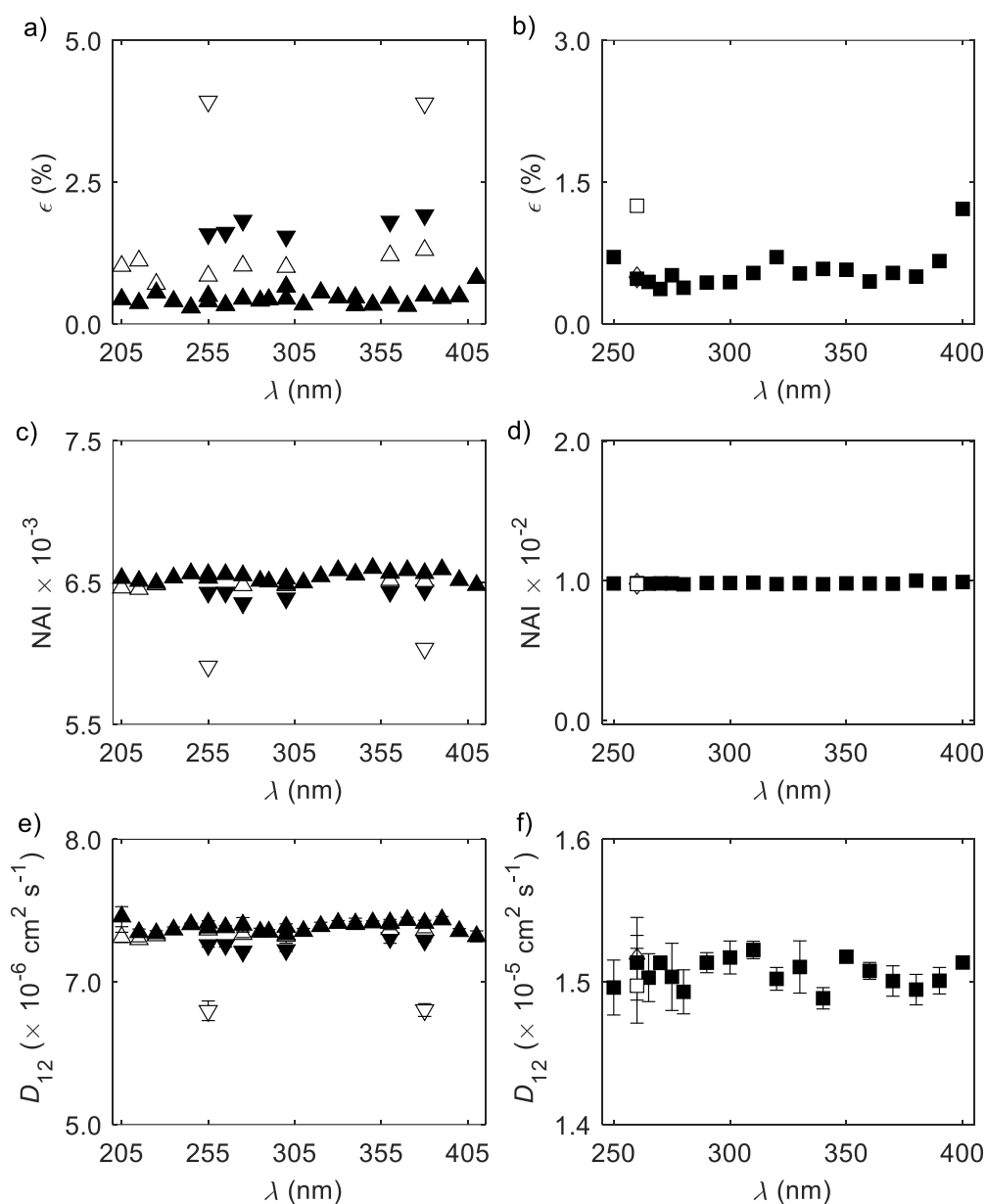
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148 **4 Results**

149 **4.1 Wavelength and concentration study CPB method validation**

150 Before performing the D_{12} measurements, the concentration of the solute to be injected
151 and the wavelength at which the signal is to be recorded had to be optimized for quercetin
152 in both solvents. The concentration optimization consisted in finding a value that could
153 guarantee infinite dilution and also a peak high enough in order to obtain reliable D_{12}
154 values. The wavelength should be selected in order to ensure signal linearity, low ϵ and
155 high D_{12} reproducibility [31,59]. The preliminary assays were carried out at 323.15 K and
156 1 bar for both systems, at wavelengths intervals of 205 – 405 nm and 250 – 400 nm, with

157 concentrations values between 0.21 and 2.37 mg mL⁻¹ and between 0.37 and 1.25
158 mg mL⁻¹ for EtOH/quercetin and EtOAc/quercetin, respectively. Ultimately, the
159 determined optimal wavelength and concentrations were 245 nm and 2.37 mg mL⁻¹ for
160 EtOH/quercetin (Figure 2 (a), (c) and (e)) and 270 nm and 0.63 mg mL⁻¹ for
161 EtOAc/quercetin (Figure 2 (b), (d) and (f)). These conditions ensured high
162 reproducibility, signal linearity and low ϵ for both systems. In addition, infinite dilution
163 was ensured by injecting 0.1 μ L of solution per assay, which corresponds to inject only
164 7.84×10^{-4} and 2.1×10^{-4} μ mol of quercetin in ethanol and ethyl acetate, respectively.
165 These values are in accordance with data reported in the literature, e.g. for α -pinene
166 (6.17×10^{-4} μ mol) [60], Ni(acac)₂ (5.01×10^{-4} μ mol) and Pd(acac)₂ (4.02×10^{-3}
167 μ mol) in ethanol [58].



168

169 Figure 2 – Determination of the optimal detector wavelength (λ) for EtOH/queracetin and EtOAc/queracetin at 1 bar and
 170 323.15 K. In the case of EtOH/queracetin: (a) Root mean square error, ϵ (c) Ratio of maximum absorbance to peak area
 171 (NAI = Abs_{max}/A_{peak}) (e) Preliminary D_{12} results for $\blacktriangle = 2.37 \text{ mg mL}^{-1}$, $\triangle = 1.36 \text{ mg mL}^{-1}$, $\blacktriangledown =$
 172 0.68 mg mL^{-1} , $\triangledown = 0.21 \text{ mg mL}^{-1}$. In the case of EtOAc/queracetin: (b) ϵ (d) NAI (f) Preliminary D_{12} for $\square =$
 173 1.25 mg mL^{-1} , $\blacksquare = 0.63 \text{ mg mL}^{-1}$, $\diamond = 0.37 \text{ mg mL}^{-1}$.

174 The applicability of the CPB method was ensured in both systems. For EtOH/queracetin:
 175 (i) Re ranged from 4.31 to 7.96, obeying laminar flow; (ii) \bar{u} from 1.13 to 1.18 cm s^{-1} ;

176 (iii) $D/(\bar{u}L) < 0.01$, guarantying concentration profiles with approximate Gaussian
 177 form; (iv) negligible secondary flow effects inside the column, *i.e.* $De\sqrt{Sc} < 10$, where
 178 De and Sc are the Dean and Schmidt number respectively; (v) temperature and pressure
 179 perturbations are neglected, *i.e.* $\bar{u}L/D > 1000$; (vi) a peak presents a good fitting $\varepsilon \leq$
 180 0.85 %; and (vii) asymmetry, S_{10} , between 1.16 and 1.23. For quercetin in ethyl acetate:
 181 (i) Re ranged from 11.55 to 18.16; (ii) \bar{u} from 1.14 to 1.21 cm s^{-1} ; (iii) $D/(\bar{u}L) < 0.01$;
 182 (iv) $De\sqrt{Sc} < 10$; (v) $\bar{u}L/D > 1000$; (vi) $\varepsilon \leq 0.69$ %; and (vii) $S_{10} \cong 1$. For these
 183 restrictions to be evaluated it was necessary to previously calculate both solvent density
 184 and viscosity.

185 4.2 Measured diffusion coefficients of quercetin

186 The values of D_{12} obtained for quercetin in ethanol are presented in Table 1 alongside
 187 the calculated values of density, viscosity and molar volume. For quercetin in ethyl
 188 acetate equivalent results are shown in Table 2. A graphical representation for both
 189 systems can be seen in Figure 3.

190 Table 1 – Experimental D_{12} values for quercetin in ethanol and calculated density (ρ_1), viscosity (μ_1) and molar volume
 191 (V_1) of the solvent.

Temperature (K)	Pressure (bar)	$D_{12} \pm \Delta D_{12}$ ($10^{-5} \text{ cm}^2 \text{ s}^{-1}$)	ρ_1 (g cm^{-3})	μ_1 (cP)	V_1 ($\text{cm}^3 \text{ mol}^{-1}$)
303.15	1	0.4589 ± 0.0027	0.7820	0.9650	58.91
	50	0.4432 ± 0.0014	0.7858	1.007	58.63
	100	0.4268 ± 0.0005	0.7899	1.049	58.33
	150	0.4142 ± 0.0015	0.7937	1.090	58.04
313.15	1	0.5636 ± 0.0028	0.7730	0.8100	59.60
	50	0.5422 ± 0.0021	0.7774	0.8478	59.26

	100	0.5216 ± 0.0008	0.7817	0.8854	58.94
	150	0.5093 ± 0.0037	0.7857	0.9221	58.63
323.15	1	0.6807 ± 0.0017	0.7640	0.6870	60.30
	50	0.6533 ± 0.0007	0.7690	0.7209	59.91
	100	0.6338 ± 0.0022	0.7735	0.7547	59.56
	150	0.6156 ± 0.0033	0.7777	0.7876	59.24
333.15	1	0.8134 ± 0.0058	0.7560	0.5870	60.94
	50	0.7786 ± 0.0037	0.7606	0.6179	60.57
	100	0.7556 ± 0.0047	0.7652	0.6484	60.21
	150	0.7371 ± 0.0018	0.7696	0.6780	59.87

192 ^aDensity estimated by Tait [49] and the Eykman [50,51] methods and viscosity by the Mamedov equation [52].

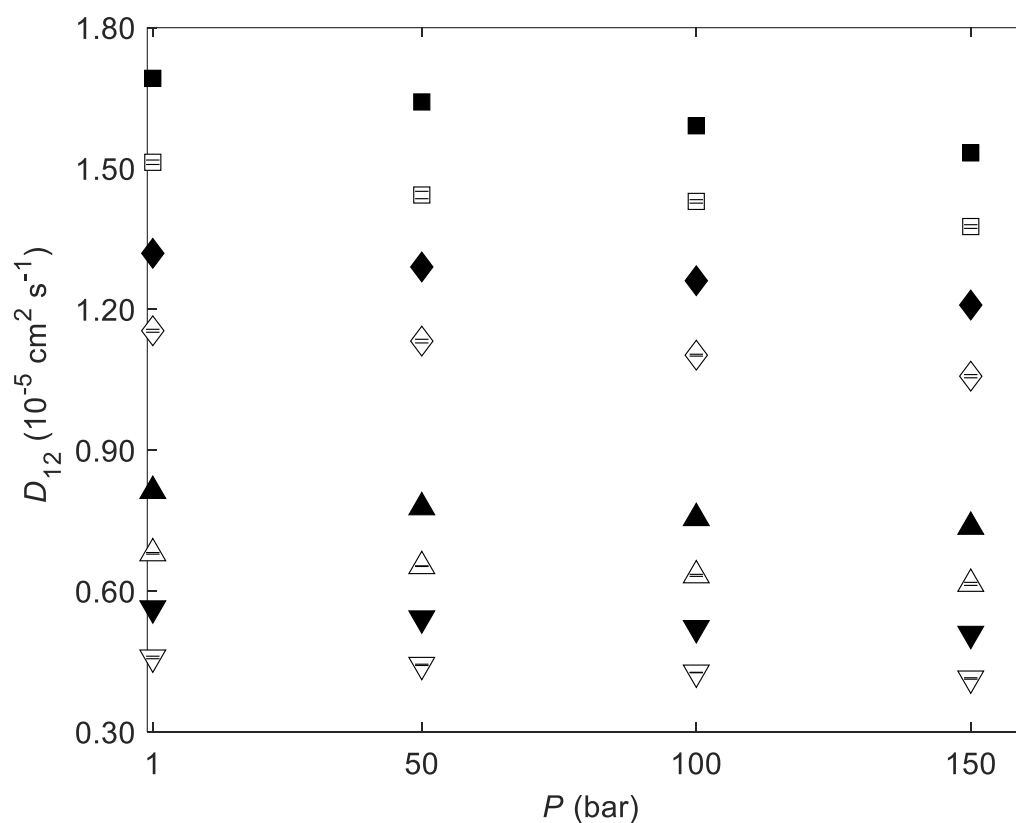
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194 Table 2 – Experimental D_{12} values for quercetin in ethyl acetate and calculated density (ρ_1), viscosity (μ_1) and molar
195 volume (V_1) of the solvent.

Temperature (K)	Pressure (bar)	$D_{12} \pm \Delta D_{12}$ ($10^{-5} \text{ cm}^2 \text{ s}^{-1}$)	ρ_1 (g cm^{-3})	μ_1 (cP)	V_1 ($\text{cm}^3 \text{ mol}^{-1}$)
303.15	1	1.152 ± 0.005	0.8877	0.3994	99.26
	50	1.133 ± 0.004	0.8920	0.4223	98.78
	100	1.103 ± 0.002	0.8970	0.4439	98.23
	150	1.058 ± 0.003	0.9010	0.4644	97.79
313.15	1	1.319 ± 0.007	0.8756	0.3590	100.6
	50	1.283 ± 0.010	0.8810	0.3802	100.0
	100	1.261 ± 0.004	0.8850	0.4003	99.56
	150	1.209 ± 0.009	0.8900	0.4193	99.00

323.15	1	1.513 ± 0.005	0.8634	0.3247	102.1
	50	1.439 ± 0.008	0.8690	0.3444	101.4
	100	1.425 ± 0.007	0.8738	0.3632	100.8
	150	1.377 ± 0.004	0.8780	0.3810	100.4
333.15	1	1.692 ± 0.005	0.8508	0.2952	103.6
	50	1.642 ± 0.006	0.8560	0.3138	102.9
	100	1.591 ± 0.002	0.8610	0.3315	102.3
	150	1.533 ± 0.008	0.8670	0.3484	101.6

196 ^aDensity estimated by Tait equation [49] and a modified form the Rackett equation [53] and viscosity taken from [54]
 197 or estimated by the Lucas method [55].



198

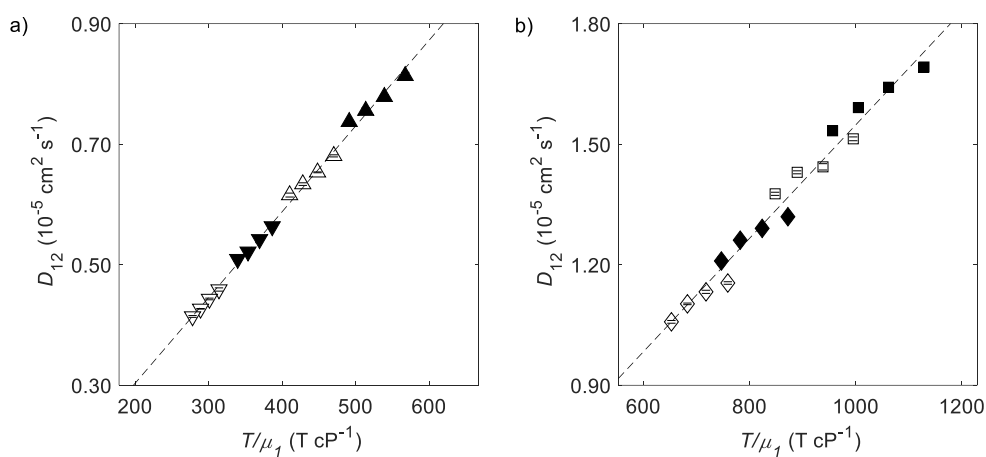
199 Figure 3 – D_{12} values *versus* P pressure for quercetin in compressed liquid ethanol (\blacktriangle , \triangle , \blacktriangledown and \triangledown) and in compressed
 200 liquid ethyl acetate (\blacksquare , \square , \blacklozenge and \diamond) for temperatures of 303.15 K (\triangledown and \diamond), 313.15 K (\blacktriangledown and \blacklozenge), 323.15 K (\triangle and
 201 \square) and 333.15 K (\blacksquare and \blacktriangle).

202 By comparing Tables 1 and 2 and by observing Figure 3 it is clear that the D_{12} values
203 of quercetin in ethyl acetate are higher than those in ethanol. This difference can be
204 explained by two main reasons: (i) ethanol is far more polar than ethyl acetate, which
205 allows the quercetin molecules to establish stronger intermolecular forces with ethanol,
206 and thus to diffuse more easily in ethyl acetate; (ii) in terms of free-volume theory, ethyl
207 acetate exhibits higher free volume ($V_f = V_1 - V_D$) than ethanol, meaning that the solute
208 has more space to move through the first solvent [61]. Parameter V_D (minimum free
209 volume required for diffusion) is obtained from the DHB correlation, which we will
210 discuss further in section 4.3.

211 Analysing now the trends found within each system, as expected, increasing the pressure
212 leads to a decrease of D_{12} while increasing the temperature leads to an increase of D_{12} , as
213 found in other studies [32,58,60]. The first trend can be justified by the fact that with the
214 increasing of pressure the free volume of the solvent decreases. Furthermore, as the
215 solvent molecules become more packed, more energy is required for the solute to escape
216 from the force field generated by the solvent, penalizing its diffusion [61–63]. Regarding
217 temperature effects, with its increase, the internal energy of the system also increases,
218 which facilitates diffusion.

219 Diffusion was also analyzed as a function of common Stokes-Einstein abscissas (T/μ_1).
220 By observing Figure 4 one can conclude that the linearity of the EtOH/quercetin system
221 is far superior than that of the EtOAc/quercetin. In fact, this can be quantified by
222 calculating the coefficient of determination, R^2 , for the linear fit of D_{12} and T/μ_1 . The
223 first system achieves $R^2 = 0.996$ while the last one provides a lower value of $R^2 =$
224 0.974 . Furthermore, in both systems a small deviation is present at the y-intercept, taking
225 values of $1.878 \times 10^{-7} \text{ cm}^2\text{s}^{-1}$ for the EtOH/quercetin system and $1.364 \times$
226 $10^{-6} \text{ cm}^2\text{s}^{-1}$ for EtOAc/quercetin. This finding is consistent with previous works

227 dealing with this subject [41,64]. Another observation is the similar trend exhibited by
 228 the four sets of four points in Figures 4 (a) and (b), where parallel straight lines could
 229 correlate the results with temperature-dependent y-intercepts. In the whole, those results
 230 show that mass transport in compressed liquids is not accurately interpreted by simple
 231 hydrodynamic theories, which means some modification or correction must be introduced
 232 in order to improve their performance.



233

234 Figure 4 – D_{12} values versus Stokes-Einstein abscissas (T/μ_1) for quercetin in a) liquid ethanol and in b) liquid ethyl
 235 acetate for temperatures of 303.15 K (∇ and \diamond), 313.15 K (\blacktriangledown and \blacklozenge), 323.15 K (\triangle and \square) and 333.15 K (\blacksquare and \blacktriangle).

236 4.3 Modeling results

237 Eleven equations were tested for systems in study, EtOH/quercetin and
 238 EtOAc/quercetin, as mentioned in Section 2.2. The models performance was assessed in
 239 terms of AARD, the properties of the pure compounds required for the modeling can be
 240 found in Table 3 and the main results are shown in Table 4.

241 Table 3 – Properties of the chemical compounds studied in this work.

Compound	M_i (g mol ⁻¹)	P_c (bar)	T_c (K)	V_c (cm ³ mol ⁻¹)	T_b (K)	w	σ_{LJ} (Å)	ϵ_{LJ}/k_B (K)
Quercetin	302.24 ^a	66.63 ^d	1468.74 ^d	730.5 ^d	1187.6 ^c	-	6.17951 ^e	1136.80 ^e
Ethanol	46.07 ^a	61.40 ^d	513.9 ^d	167.1 ^d	351.80 ^d	0.677 ^d	4.23738 ^f	1291.41 ^f
Ethyl acetate	88.11 ^a	38.80 ^b	523.30 ^b	286.0 ^b	350.21 ^d	0.361 ^c	5.31476 ^e	405.03 ^e

242 ^aTaken from safety data sheet; ^bTaken from Yaws [53]; ^cEstimated through the Joback's method [43]; ^dTaken from Reid *et al.* [43]; ^eEstimated by Equations 7 and 8 from Liu *et al.* [45]; ^fTaken
 243 from Liu and Silva [38];

244 Table 4 – Modelling results for D_{12} of quercetin in ethanol and ethyl acetate: fitted parameter and average absolute deviation (AARD) for each model tested.

Model	No. of parameters	Ref.	EtOH/quercetin	EtOAc/quercetin		
			Parameters	AARD (%)	Parameters	AARD (%)
DHB	2	[38–40]	$B_{DHB} = 7.791 \times 10^{-8} \text{ mol cm}^{-1} \text{ s}^{-1} \text{ K}^{-0.5}$ $V_D = 55.15 \text{ cm}^3 \text{ mol}^{-1}$	4.76	$B_{DHB} = 5.738 \times 10^{-8} \text{ mol cm}^{-1} \text{ s}^{-1} \text{ K}^{-0.5}$ $V_D = 87.26 \text{ cm}^3 \text{ mol}^{-1}$	1.35

			$B_{\text{DHB}} = 3.415 \times 10^{-8} \text{ mol cm}^{-1} \text{ s}^{-1} \text{ K}^{-0.5}$		$B_{\text{DHB}} = 4.308 \times 10^{-8} \text{ mol cm}^{-1} \text{ s}^{-1} \text{ K}^{-0.5}$	
DHB & $V_{\text{D}}(T)$	3	[38–41]	$m_{\text{VD}} = -9.907 \times 10^{-2} \text{ cm}^3 \text{ K mol}^{-1}$	0.79	$m_{\text{VD}} = -5.423 \times 10^{-2} \text{ cm}^3 \text{ K mol}^{-1}$	0.48
			$b_{\text{VD}} = 8.123 \times 10^1 \text{ cm}^3 \text{ mol}^{-1}$		$b_{\text{VD}} = 1.001 \times 10^2 \text{ cm}^3 \text{ mol}^{-1}$	
TLSM	0	[38,45,46]	-	51.79	-	7.41
TLSM _d	1	[38,45,46]	$k_{12,\text{d}} = -0.2422$	5.48	$k_{12,\text{d}} = 3.534 \times 10^{-2}$	3.82
LJ-1	1	[47]	$k_{12,\text{LJ}-1} = -0.8663$	8.84	$k_{12,\text{LJ}-1} = -0.2131$	0.50
Wilke-Chang	0	[42,43]	-	40.60	-	48.53
Hayduk and Minhas	0	[44]	-	33.52	-	10.72
Empirical and semi-empirical	2	Eq. 3 of [48]	$a_3 = -0.9665$ $b_3 = -18.03$	0.98	$a_3 = -0.8621$ $b_3 = -17.87$	1.76
correlations of Magalhães <i>et al.</i>	2	Eq. 5 of [48]	$a_5 = 5.350 \times 10^{-6} \text{ cm}^2 \text{ cP s}^{-1}$ $b_5 = -8.217 \times 10^{-7} \text{ cm}^2 \text{ s}^{-1}$	1.74	$a_5 = 5.524 \times 10^{-6} \text{ cm}^2 \text{ cP s}^{-1}$ $b_5 = -1.390 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$	3.13

2	Eq. 7 of [48]	$a_7 = -3.072 \times 10^{-7} \text{ cm}^5 \text{ g}^{-1} \text{ K}^{-1} \text{ s}^{-1}$ $b_7 = 2.569 \times 10^{-7} \text{ cm}^2 \text{ K}^{-1} \text{ s}^{-1}$	4.09	$a_7 = -3.212 \times 10^{-7} \text{ cm}^5 \text{ g}^{-1} \text{ K}^{-1} \text{ s}^{-1}$ $b_7 = 3.242 \times 10^{-7} \text{ cm}^2 \text{ K}^{-1} \text{ s}^{-1}$	0.81
2	Eq. 9 of [48]	$a_9 = 8.940 \times 10^{-10} \text{ cm}^5 \text{ g}^{-1} \text{ K}^{-1} \text{ s}^{-1}$ $b_9 = 1.414 \times 10^{-8} \text{ cm}^2 \text{ cP K}^{-1} \text{ s}^{-1}$	1.01	$a_9 = 6.027 \times 10^{-9} \text{ cm}^5 \text{ g}^{-1} \text{ K}^{-1} \text{ s}^{-1}$ $b_9 = 1.375 \times 10^{-8} \text{ cm}^2 \text{ cP K}^{-1} \text{ s}^{-1}$	1.79

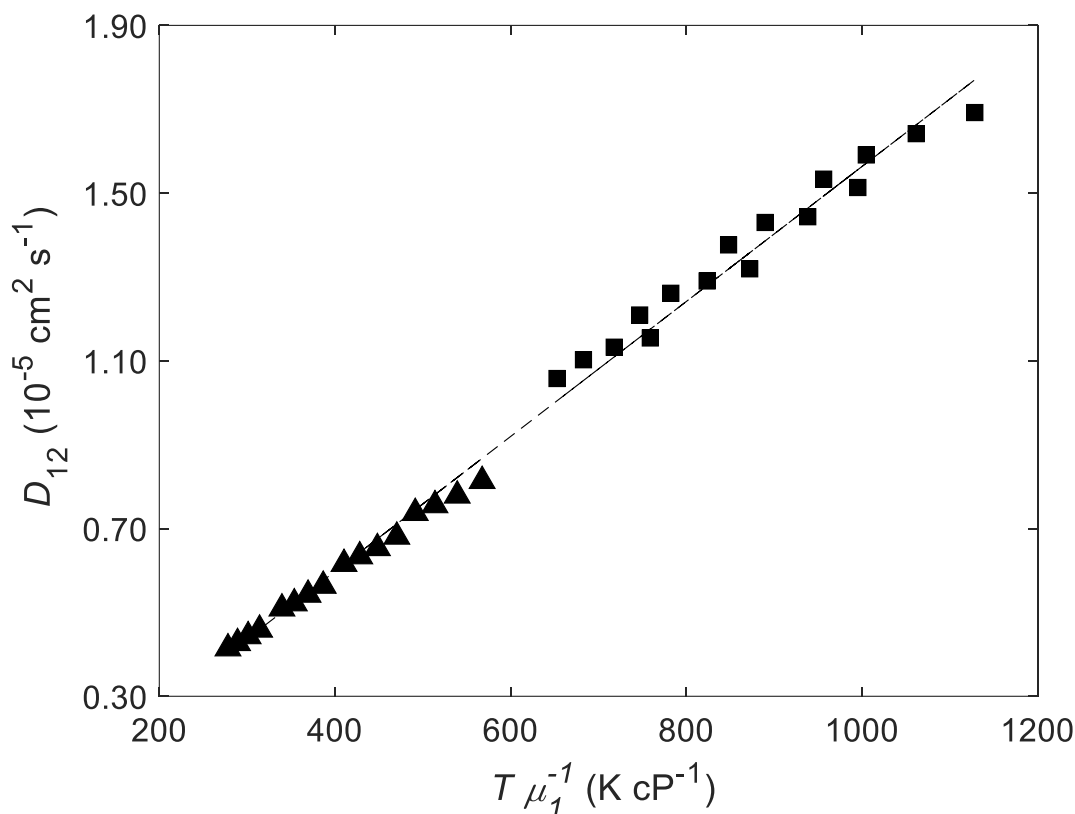
246 The AARD results in Table 4 show that, in general, both systems are well described by
247 the selected models, with AARD spanning from 0.48 % to 51.79 %. As expected, the
248 correlations achieve better performance than the predictive ones, this is specially
249 evidenced when comparing the results between the TLSM and TLSM_d. The introduction
250 of one adjustable parameter into the model decreases the AARD values from 51.79 % to
251 5.48 % for EtOH/quercetin and from 7.41 % to 3.82 % in the case of EtOAc/quercetin.
252 In any case this could be expected in advance, as the TLSM expression was developed
253 for Lennard-Jonnes systems, which is not the case of pairs of molecules where the solvent
254 establishes strong hydrogen bonds. Regarding the empirical or semi-empirical
255 correlations of Magalhães *et al.* all of them achieve good results, correlating well D_{12} in
256 both systems and providing AARD values in the range from 0.81 – 4.09 %. The low
257 deviations of Magalhães *et al.* correlations were expected since they have been
258 extensively tested and successfully validated with a large database composed of polar and
259 non-polar, symmetrical and asymmetrical, and small and large molecules [48]. The LJ-1
260 correlation also shows good behaviour, with AARD values of 8.81 % and 0.50 % for
261 EtOH/quercetin and EtOAc/quercetin, respectively, even though it was not initially
262 devised for liquid polar solvents. Analyzing the two hydrodynamic equations, the Wilke-
263 Chang model achieves a poor performance for predicting D_{12} for both systems (40.60 %
264 and 48.53 %) while that of Hayduk and Minhas showed mildly performance for the
265 EtOAc/quercetin system with a deviation of 10.72 % and a weaker performance for
266 EtOH/quercetin, AARD = 33.52 %. In both Wilke-Chang and Hayduk and Minhas
267 equations, the molar volume at normal boiling temperature was estimated by Tyn-Calus
268 [65] relationship, which is generally applicable to most compounds except for some polar
269 nitrogen and phosphorus molecules and low boiling permanent gases [43]. Finally, the
270 DHB correlation achieves AARDs of 4.76 % and 1.35 % for EtOH/quercetin and

271 EtOAc/quercetin, respectively. These are good results specially if one takes into account
272 that this model is frequently adopted to describe systems with negligible attractive forces.
273 Furthermore, DHB model performance can be easily and significantly improved by
274 expressing the minimum volume required for diffusion, V_D , as function of temperature,
275 which causes the errors to decrease to 0.79 % and 0.48 % respectively. Nonetheless such
276 improvement should be also attributed to the increased number of embodied parameters
277 (three) in this case. Overall, one can recommend Equations 3 (or 9) and 7 from the original
278 work of Magalhães *et al.* [48] to calculate the diffusivity of quercetin in ethanol and ethyl
279 acetate, respectively. They are very simple, achieve AARDs lower than 1 %, and require
280 only the solvent density, viscosity and temperature. Moreover, it was shown they possess
281 good extrapolation ability [48].

282 One of the empirical and semi-empirical expressions of Magalhães *et al.* was selected
283 to represent simultaneously the D_{12} values of both systems with the same set of
284 parameters. It was possible to correlate D_{12} of a single solute in two distinct solvents by
285 fitting a single hydrodynamic equation (Equation 5 below) to data. For the two studied
286 systems, the equation achieved an overall AARD of 2.63 % and, individually, AARD =
287 2.35 % for EtOH/quercetin and 2.91 % for EtOAc/quercetin. A graphical representation
288 is shown in Figure 5.

289

$$D_{12} = 1.610 \times 10^{-8} \frac{T}{\mu_1} - 4.612 \times 10^{-7} \quad (5)$$



290

291 Figure 5 – D_{12} versus $T \mu_1^{-1}$ of quercetin in liquid ethanol (▲) and in liquid ethyl acetate (■). Symbols: experimental
 292 data; dashed line: Equation 5.

293

4.4 Effect of pressure on liquid diffusion

294

In 1984, Easteal [66] proposed the following equation to correlate self-diffusion, D_{11} ,
 295 or tracer diffusion, D_{12} , coefficients in pressurized liquids with the system pressure:

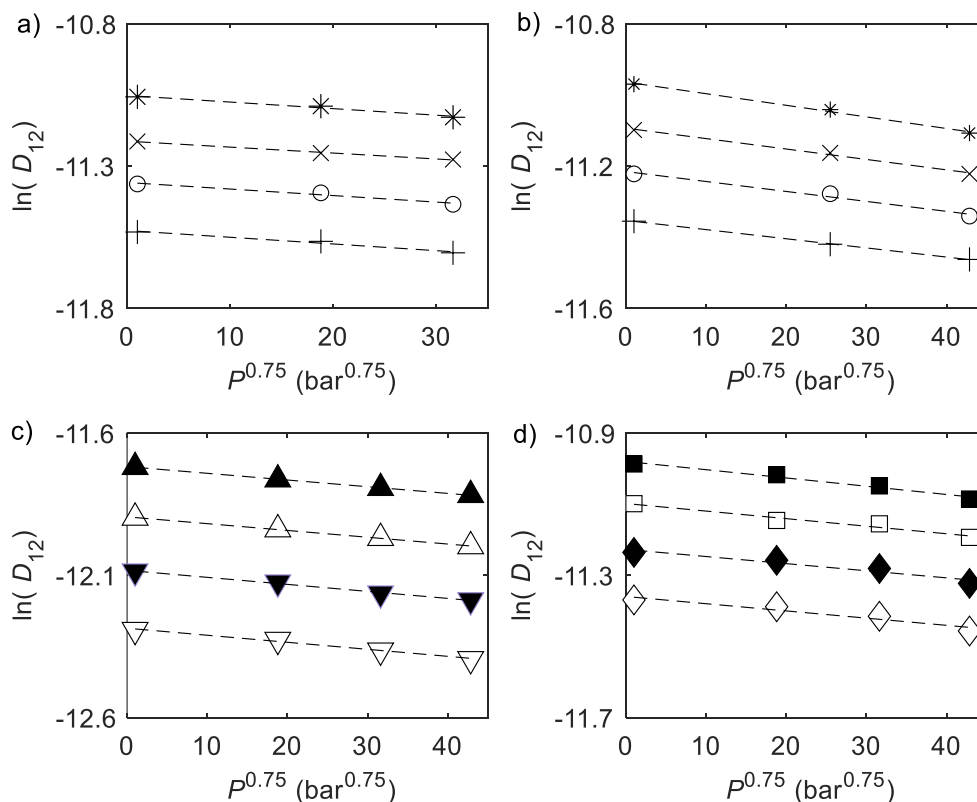
296

$$\ln D_{12} = aP^{0.75} + b \quad (6)$$

297

where a and b are adjustable parameters. As a remark on the quality of this relation, in
 298 the original publication it was claimed that in many cases diffusion may be overestimated
 299 near the atmospheric pressure. In this work, this relation is tested not only with our data
 300 for quercetin, but also with D_{12} values published in previous works such as eucalyptol in
 301 ethanol [37] and squalene in ethyl acetate [41], and special attention is paid to the
 302 performance at lower pressures.

303 The adjusted data match the relation reported in the original article [66] and no deviation
 304 at lower pressures is found (see Figure 6) for the tested systems. In fact, these results are
 305 in accordance with the one reported in the original study for *n*-hexane where no deviations
 306 for temperatures between 298.15 K and 333.15 K were found, though this is not true
 307 between 223.15 and 273.15 K for pressures under 500 bar. These observations suggest
 308 that the reported deviation might be not only pressure related but also temperature
 309 dependent. The resulting AARD of each studied system scored as low as 0.36 % for
 310 EtOH/eucalyptol, 0.35 % for EtOAc/squalene, 0.18 % for EtOH/queracetin, and 0.71 %
 311 for EtOAc/queracetin. It is important to mention that the low error benefits from the need
 312 to adjust new pairs of parameters to small sets of data, generally 3 or 4 experimental
 313 points. Nevertheless, Equation (5) seems to be valid for the investigated systems, which
 314 encompass polar to non-polar solutes, polar to weakly polar solvents, temperatures from
 315 303.15 K to 333.15 K, and pressures from 1 bar to 150 bar.



316

317 Figure 6 – Easteal [66] correlation results for: a) eucalyptol in ethanol taken from [58], b) squalene in ethyl acetate
318 taken from [41], c) quercetin in ethanol from this work and d) quercetin in ethyl acetate from this work. Results are
319 discriminated by temperature: – 303.15 K (+, ∇ and \diamond), 313.15 K (\circ , \blacktriangledown and \blacklozenge), 323.15 K (\times , \triangle and \square) and 333.15
320 K ($*$, \blacksquare and \blacktriangle).

321

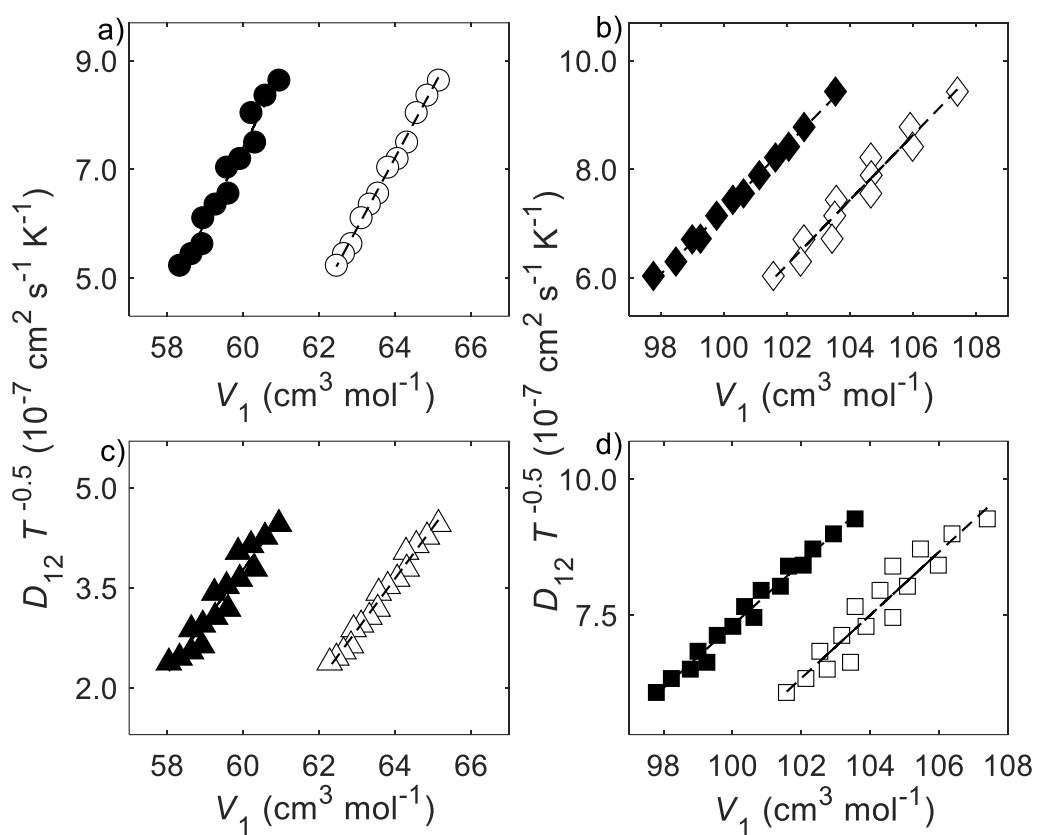
322 **4.5 D_{12} sensitivity on the accuracy of density and viscosity**

323 In order to evaluate the tested models sensitivity to the accuracy of the solvent properties
324 estimation method, ρ_1 (and naturally V_1) is calculated for both ethanol and ethyl acetate
325 by the above mentioned equations (Tait, Eykman and Rackket) and also by the Peng-
326 Robinson equation of state (PR EoS) [67]. In the particular case of ethanol, the viscosity
327 calculation is density dependent, and thus the models sensitivity to viscosity is also tested.
328 Accordingly, the average change in the ρ_1 value is of –6.54 % and reflects an average μ_1
329 decrease of –2.36 %. In turn, for ρ_1 of ethyl acetate, the difference is more subtle, being
330 –3.51 % (in average). The values of μ_1 and ρ_1 calculated by the various methods for both
331 solvents are compiled in Table A.1, presented as Appendix.

332 The diffusion coefficients of the four systems are modeled using the solvent density and
333 viscosity calculated by the different methods (when applicable) in order to analyse the
334 results. In terms of free-volume based models – (DHB correlation) - the four plots
335 presented in Figure 7 allow a prompt identification of a non-random dispersion in at least
336 one set of V_1 values of each system. This indicates that, for modeling purposes, the DHB
337 free-volume model is very susceptible to the V_1 method of estimation. Furthermore, by
338 analyzing Figure 7 and the AARD values shown in Table 5 one may further notice that
339 the estimation of V_1 by the PR EoS equation improves the DHB equation results for
340 ethanol systems (errors range from 2.67 % to 0.87 % for EtOH/eucalyptol, and from 4.76
341 % to 2.05 % for EtOH/quercetin). Nonetheless, for ethyl acetate systems the deviations

342 actually get worse (AARD scores from 0.69 % to 2.46 % for EtOAc/squalene and from
343 1.35 % to 3.27 % for EtOAc/quercetin).

344 With regard to the remaining considered models (TLSM, TLSM_d, Wilke-Chang and
345 Hayduk and Minhas), the most sensitive one to the method of molar volume estimation
346 is the TLSM, with the computed error increasing to an extra 70.47 % (EtOH/quercetin).
347 This influence is easily mitigated inserting the $k_{12,d}$ parameter in the diameter combining
348 rule (TLSM_d model), as illustrated in Figure 8. Furthermore, the said effect is not so
349 persistent in hydrodynamic models with ethanol as solvent: the AARD differences only
350 go from 0.92 % to 3.42 %. Finally, correlation models (DHB, DHB & $V_D(T)$, TLSM_d,
351 LJ-1 and Magalhães *et al.* expressions) led to minimal changes ranging from 0.02 % to
352 2.71 %, which demonstrates that the fitted parameters can accommodate the solvent
353 density and viscosity calculation errors up to some degree. The exception is the non-
354 random dispersion observed in the case of the DHB correlation as previously discussed
355 in detail (see Figures 4 and 7).

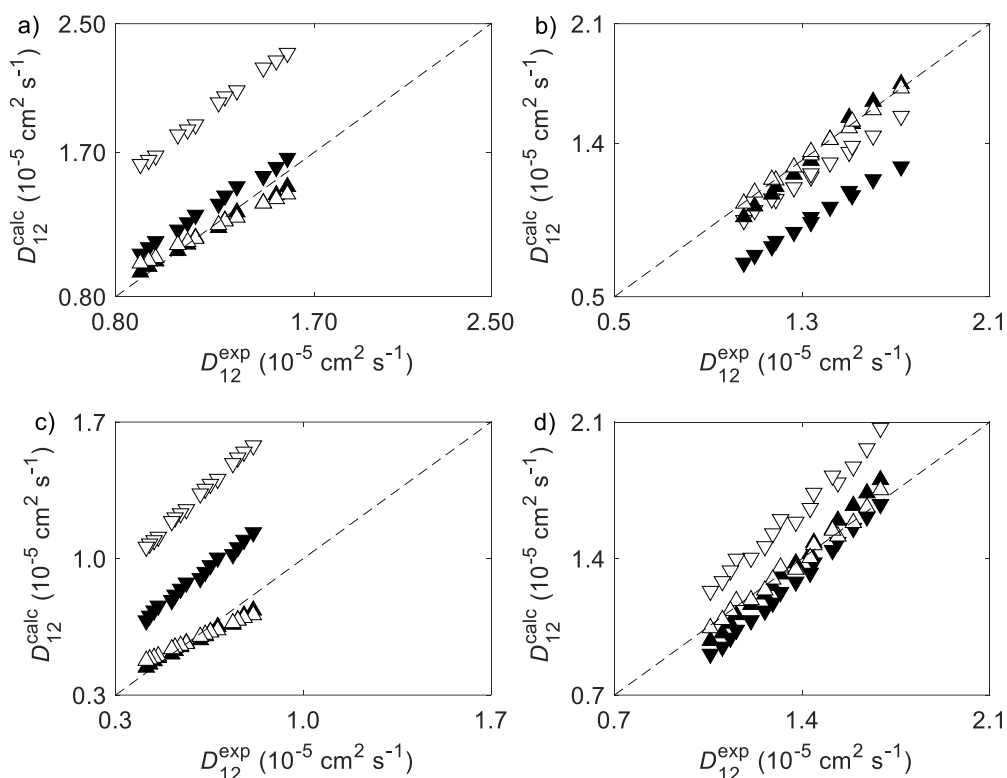


356

357 Figure 7 – $D_{12}T^{-0.5}$ versus solvent molar volume, V_1 , for a) eucalyptol in ethanol, b) squalene in ethyl acetate, c)
 358 quercetin in ethanol and d) quercetin in ethyl acetate. Method of V_1 estimation discriminated by color: black symbols
 359 indicates V_1 estimated by either the Tai [49] and Eykman [50,51] equations (for EtOH (a) and (c)) or the Tait [49] and
 360 Rackett [53] equations (for ethyl acetate, (b) and (d)), and empty symbols indicates V_1 estimated by PR EoS [67]. Fitted
 361 results represented by (–).

Table 5 – AARD (%) values for each D_{12} model using V_1 values estimated by different equations (Tait [49], Eykman [50,51], Rackett [50] and PR EoS [67]).

Model	EtOH/eucalyptol		EtOH/quercetin		EtOAc/squalene		EtOAc/quercetin	
	Tait and Eykman	PR EoS	Tait and Eykman	PR EoS	Tait and Rackett	PR EoS	Tait and Rackett	PR EoS
DHB	2.67	0.87	4.76	2.05	0.69	2.46	1.35	3.27
DHB & $V_D(T)$	0.63	0.33	0.79	0.47	0.50	0.36	0.48	0.53
TLSM	11.06	61.05	51.79	122.26	29.18	9.38	7.41	18.29
TLSM _d	3.11	4.99	5.48	7.51	3.19	0.65	3.82	1.65
LJ-1	5.01	6.88	8.84	10.67	1.32	2.86	0.50	2.73
Wilke-Chang	28.76	27.58	40.60	44.02	-	-	-	-
Hayduk and Minhas	44.02	43.10	33.52	31.91	-	-	-	-
Magalhães <i>et al.</i>	Eq. 3 of [48]	0.42	1.00	0.98	0.69	-	-	-
	Eq. 5 of [48]	0.82	0.64	1.74	0.52	-	-	-
	Eq. 7 of [48]	2.14	0.56	4.09	1.62	0.58	1.64	0.81
	Eq. 9 of [48]	0.52	0.97	1.01	0.68	0.92	0.89	1.79



364

365 Figure 8 – Calculated *versus* experimental values of D_{12} calculated by the TLSM (\blacktriangle) and TLSM_d (\blacktriangledown) models
 366 for a) eucalyptol in ethanol, b) squalene in ethyl acetate c) quercetin in ethanol and d) quercetin in ethyl acetate. Method
 367 of V_1 estimation discriminated by: filled symbols indicate V_1 estimated by either the Tai [49] and Eykman [50,51]
 368 equations (for ethanol, (a) and (c)), or the Tait [49] and Rackett [53] equations (for ethyl acetate, (b) and (d)), and empty
 369 indicates V_1 estimated by the PR EoS [67].

370

371 5 Conclusions

372 The diffusivity (D_{12}) of quercetin is studied in two distinct liquid solvents, ethanol
 373 (EtOH) and ethyl acetate (EtOAc). The measurements are carried out using the CPB
 374 method at temperatures between 303.15 K and 333.15 K and pressures up to 150 bar. The
 375 D_{12} values for EtOH/quercetin are between 0.4142×10^{-5} and $0.8134 \times 10^{-5} \text{ cm}^2\text{s}^{-1}$
 376 and for EtOAc/quercetin between 1.058×10^{-5} and $1.692 \times 10^{-5} \text{ cm}^2\text{s}^{-1}$. The results

377 obtained for both systems were compared, showing that EtOAc/quercetin has higher D_{12}
378 for equivalent conditions.

379 Modeling with eleven selected equations from the literature provide deviations between
380 0.79 % and 51.79 % for the EtOH/quercetin and between 0.48 % and 48.53 % for
381 EtOAc/quercetin. Ultimately the best compromise between simplicity and low deviations
382 is found to be Equations 3 (or 9) and 7 from Magalhães *et al.* for EtOH/quercetin and
383 EtOAc/quercetin estimation, respectively. It is also shown it is possible to model both
384 systems with a common set of parameters using one of the hydrodynamic based equations
385 of Magalhães *et al.*, which achieves an overall AARD of 2.63 %, and individual values
386 of 2.35 % for EtOH/quercetin and 2.91 % for EtOAc/quercetin.

387 The pressure effect on D_{12} is evaluated, not only for the two systems measured in this
388 work but also for two systems retrieved from the literature, EtOH/eucalyptol and
389 EtOAc/squalene. The relation proposed by Easteal for pressurized liquids is tested
390 showing it is valid for the four studied systems. Furthermore, the tested models
391 dependency on the solvent density method of estimation is evaluated. The most
392 D_{12} sensible model is found to be the Tracer Liu-Silva-Macedo (TLSM) where
393 differences up to 70.47 % are noted. The smaller differences are found in correlation
394 models, showing that the fitted parameters accommodate the errors related to the solvent
395 property values.

396 **Acknowledgments**

397 This work was developed within the scope of the project CICECO-Aveiro Institute of
398 Materials, UIDB/50011/2020 & UIDP/50011/2020, financed by national funds through
399 the Portuguese Foundation for Science and Technology/MCTES. Bruno Zêzere thanks
400 FCT for the PhD grant SFRH/BD/137751/2018.

401

402 **Nomenclature and Acronyms**

A_{peak}	Area of the chromatographic peak
AARD	Average absolute relative deviation
Abs_{max}	Maximum absorbance of the peak
B_{DHB}	Interaction solute-solvent parameter in the DHB model
b_{VD}	Optimized parameter of the BHB & $V_{\text{D}}(T)$ model correlation
$\bar{C}(L, t)$	Average concentration of solute at column outlet
CPB	Chromatographic peak broadening
D	Dispersion coefficient defined by Equation 2
D_{12}	Tracer diffusion coefficient
D_{12}^{mix}	Diffusion coefficients in solvent mixtures
De	Dean number, $De = Re \sqrt{\zeta}$
DHB	Dymond-Hildebrand-Batchinski
EoS	Equation of state
EtOAc	Ethyl acetate
EtOH	Ethanol
H	Theoretical plate's high
L	Column length

LJ	Lennard-Jones
LJ-1	Hard sphere based model for D_{12} of real systems
m	Mass of a molecule
m_{VD}	Optimized parameter of the BHB & $V_D(T)$ model correlation
M_i	Molecular weight of the component i
NAI	Normalized absorbance intensity
NDP	Number of data points
$k_{12,d}$	Binary interaction constant of the TL S M $_d$ correlation
$k_{12,LJ-1}$	Adjustable binary parameter of the LJ-1 model
P	Pressure
PR	Peng-Robinson
R_0	Column inner radius
R_c	Column coil radius
Re	Reynolds number
S_{10}	Symmetry factor at 10 % of peak high
Sc	Schmidt number, $Sc = \mu_1/(\rho_1 D_{12})$
SFE	Supercritical fluid extraction
t	Time
T	Absolute temperature

TLSM Tracer Liu-Silva-Macedo

\bar{u} Average linear velocity

V_1 Solvent molar volume

V_D Minimum diffusion volume

V_f Free volume

Greek letters

ε Root mean square error

ε_{LJ}/k_B Lennard Jones energy parameter

ζ Curvature ratio

μ_1 Solvent viscosity

λ Wavelength

ρ_1 Solvent density

σ_{LJ} Lennard Jones molecular diameter

ω Acentric factor

Subscripts

1 Solvent

2 Solute

- 12 Solute-Solvent pair
- b Normal boiling point calculation
- c Critical property

Superscripts

- calc Calculated
- exp Experimental

403

404 **Appendix**

405 The solvent density and viscosity values of ethanol and ethyl acetate estimated by the
406 Peng-Robinson equation of state are presented in Table A.1.

407 Table A.1 – Density, viscosity and molar volume of ethanol (ρ_{EtOH} , μ_{EtOH} and V_{EtOH} respectively) and ethyl acetate
408 density and molar volume (ρ_{EtOAc} , V_{EtOAc} respectively) calculated by the Peng-Robinson equation of state.

Temperature (K)	Pressure (bar)	ρ_{EtOH} (g cm ⁻³)	μ_{EtOH} (cP)	V_{EtOH} (g cm ⁻³)	ρ_{EtOAc} (g cm ⁻³)	V_{EtOAc} (g cm ⁻³)
	1	0.7332	0.9645	62.83	0.8519	103.4
	50	0.7355	0.9883	62.64	0.8575	102.8
303.15	75	-	-	-	0.8602	102.4
	100	0.7377	1.0118	62.45	0.8627	102.1
	150	0.7398	1.0346	62.27	0.8675	101.6
	1	0.7251	0.8100	63.54	0.8419	104.7
313.15	50	0.7276	0.8328	63.32	0.8482	103.9

	75	-	-	-	0.8512	103.5
	100	0.730	0.855	63.1	0.8540	103.2
	150	0.732	0.877	62.9	0.8593	102.5
	1	0.7165	0.6868	64.30	0.8314	106.0
	50	0.7193	0.7090	64.05	0.8385	105.1
323.15	75	-	-	-	0.8418	104.7
	100	0.7221	0.7310	63.80	0.8449	104.3
	150	0.7248	0.7523	63.56	0.8508	103.6
	1	0.7073	0.5872	65.14	0.8204	107.4
	50	0.7106	0.6090	64.83	0.8283	106.4
333.15	75	-	-	-	0.8320	105.9
	100	0.7137	0.6306	64.55	0.8355	105.5
	150	0.7167	0.6515	64.28	0.8419	104.7

409

410

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