

Electronic Properties of Ti Sites in Ziegler–Natta Catalysts

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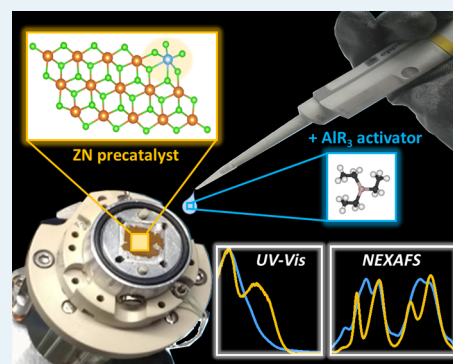
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ABSTRACT: Although Ziegler–Natta (ZN) catalysts play a major role in the polyolefin market, a true understanding of their properties at the molecular level is still missing. In particular, there is a lack of knowledge on the electronic properties of Ti sites. Theoretical calculations predict that the electron density of the Ti sites in the precatalysts correlates with the activation energy for olefin insertion in the Ti–alkyl bond generated at these sites after activation by Al–alkyls. It is also well known that the effective charge on the Ti sites in the activated catalysts affects the olefin π -complexation. In this contribution, we exploit two electronic spectroscopies, UV–vis and Ti $L_{2,3}$ -edge near-edge X-ray absorption fine structure (NEXAFS), complemented with theoretical simulation to investigate three ZN precatalysts of increasing complexity (up to an industrial system) and the corresponding catalysts activated by triethylaluminum (TEAL). We provide compelling evidence for the presence of monomeric 6-fold-coordinated Ti^{4+} species in all of the precatalysts, which however differ in the effective charge on the Ti sites. We also unambiguously demonstrate that these sites are reduced by TEAL to two types of monomeric 5-coordinated Ti^{3+} , either alkylated or not, and that the former are involved in ethylene polymerization. In addition, small $TiCl_3$ clusters are formed in the industrial catalyst, likely due to the occurrence of severe reducing conditions within the catalyst pores. These data prove the potential of these two techniques, coupled with simulation, in providing an accurate description of the electronic properties of heterogeneous ZN catalysts.

KEYWORDS: Ziegler–Natta, Ti, NEXAFS, catalysts, electronic properties, UV–vis



1. INTRODUCTION

Ziegler–Natta (ZN) catalysts are at the heart of the polyolefin production, affording at present almost 80 million tons of polypropylene per year, with a worldwide economic turnover exceeding 100 billion dollars,¹ and their great properties are recognized as a fundamental benchmark for the whole chemical industry. Their extraordinary success in terms of activity and selectivity is due to the perfect combination of four indispensable components, namely, a titanium chloride precursor, a high surface area $MgCl_2$ support, organic molecules acting as Lewis bases (namely, the electron donors), and an aluminum alkyl activator.^{2–5} The first three components constitute the precatalyst, which can be prepared following different routes that have been optimized in decades of industrial research^{6,7} to generate multigrain and porous spherical particles as a result of aggregation of so-called primary particles.^{8–14} This hierarchical structure is fundamental to guarantee controlled fragmentation during olefin polymerization and to provide a polymer with the desired morphology.

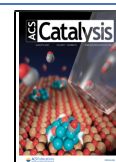
It is widely accepted that the primary particles are nanosized and disordered $MgCl_2$ plates (usually called δ - $MgCl_2$) whose surfaces are capped by $TiCl_4$ and electron-donor molecules.¹⁵ Following the mechanical route, $MgCl_2$ and the electron donor are ball-milled together and post-treated with $TiCl_4$; the longer

the grinding time, the higher the surface area and the defectivity of the δ - $MgCl_2$ primary particles, which are both beneficial for the development of the catalyst activity.^{16–22} When the precatalysts are prepared with modern chemical routes, for example, through the precipitation of a $MgCl_2$ solution^{23–26} or through the solid-state conversion of $Mg(OR)_2$ precursors in the presence of $TiCl_4$ and the electron donors,^{26–30} the size of the δ - $MgCl_2$ primary particles decreases by one order of magnitude and their structural disorder increases, with a concomitant increase of the catalyst performance. Besides affecting the size and the disorder of the δ - $MgCl_2$ primary particles, the synthesis protocol strongly affects their morphology, i.e., the relative extension of different surfaces. In our recent work,^{31,32} we demonstrated that the mechanical ball-milling of $MgCl_2$ favors the formation of surfaces exposing strongly acidic Mg^{2+} sites (i.e., the (110), (012) and (015) ones) at the expenses of the basal (001) one

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and that the relative contribution of the (110) surface to the overall MgCl_2 morphology is even greater for the chemically activated ZN catalysts.

Since the structure and the morphology of the $\delta\text{-MgCl}_2$ primary particles are retained during the catalyst formation in the presence of an aluminum alkyl activator, the synthetic protocol ultimately drives the distribution of the active sites and their stereospecificity.^{33–41} Albeit this concept is widely accepted based on the analysis of the polymer produced, so far direct experimental evidence on the different properties of the Ti sites in ZN catalysts has been largely restricted. The majority of experimental data on ZN catalysts refer to the precatalysts or to aged catalysts, and usually provide information on either MgCl_2 or the electron donors, while the properties of the Ti sites are only indirectly extrapolated. One of the main aspects missing from the state-of-the-art technology in ZN catalysis is an understanding of the electronic features of the Ti sites, which in turn strongly influences the monomer insertion process. Indeed, more electron-deficient Ti active species are known to enhance both the olefin π -complexation and the agostic interaction within the α -agostic-assisted Cossee–Arlman mechanism.⁴² However, a few recent computational studies indicate that the charge state of the Ti sites in ZN precatalysts is sensitive to the coordination environment and correlates with the activation energy of ethylene insertion into the Ti-alkyl bond.^{43,44} A critical deficiency of experimental data mainly arises from some intrinsic difficulties, which make the active sites elusive to most of the experimental techniques. Among all, a small fraction of the Ti sites (a few wt %) and their heterogeneity (i.e., co-presence of active, poorly active/dormant, and inactive sites) are the most relevant ones.⁴⁵

Herein, we provide an unprecedented contribution in the field by thoroughly investigating the electronic properties of the Ti sites in three ZN precatalysts synthesized according to different protocols (whereby $\delta\text{-MgCl}_2$ is obtained either by mechanical or chemical routes), and in the three related catalysts activated by triethyl aluminum (TEAL), before and after ethylene polymerization, by coupling diffuse reflectance (DR) UV–vis and Ti $L_{2,3}$ -edge near-edge X-ray absorption fine structure (NEXAFS) spectroscopy, complemented by theoretical simulations. Both techniques provide information on the electronic structure of the Ti sites, which in turn allow going back to their geometrical structure at the atomic scale. In more detail, absorptions in the UV–vis range are due to the transfer of electrons from molecular orbitals (MO) mainly centered on the ligand to molecular orbitals mainly centered on Ti [charge-transfer (CT) transitions], and/or to the transfer of electrons between filled and empty d orbitals in Ti (d–d transitions), the latter being possible only for reduced Ti species.⁴⁵ On the other hand, Ti $L_{2,3}$ -edge NEXAFS spectra originate from Ti(2p) \rightarrow Ti(3d) electronic transitions and act as a probe of the density of unoccupied valence states. Hence, both techniques are in principle very sensitive to the Ti–ligand interactions and able to discriminate between sites having a similar geometrical environment but yet a different electronic affinity toward the monomer. Nevertheless, DR UV–vis spectroscopy has been only rarely used for investigating ZN catalysts,^{45,46} and often the spectra were not sufficiently (or properly) interpreted. In the last decade, some of the authors systematically exploited DR UV–vis spectroscopy to investigate a series of ZN (pre)catalysts and related systems,^{47–52} never reaching, however, such a high level of details as in the

present work, which benefits the complementarity with NEXAFS spectroscopy and density-functional theory (DFT) calculation. As far as NEXAFS (in the soft X-ray range) is concerned, the short attenuation length of soft X-rays has long prevented the application of NEXAFS in reaction conditions, and in situ observations of surface reactions were limited only in the presence of gases with pressures lower than 10^{-6} Torr. Recently, new experimental setups have been developed to go beyond this limitation, and a few examples of *operando* NEXAFS investigations of heterogeneous catalysts can be found in the literature.^{53–62} Most of them are related to the study of metal oxides or supported metal nanoparticles, while to the best of our knowledge there are yet no examples of NEXAFS applied to ZN catalysts.

2. EXPERIMENTAL SECTION

2.1. Samples. **2.1.1. Synthesis of Precatalysts.** A ball-milled MgCl_2 sample (hereafter pristine MgCl_2) was donated by Toho Titanium Co., Ltd., with a specific surface area (SSA) of $9.3 \text{ m}^2 \text{ g}^{-1}$, as determined by N_2 adsorption measurements. Twenty-five grams of it was filled in a 0.5 L stainless steel pot with 235 stainless steel balls (10 mm diameter) and subjected to planetary ball milling. The milling time was adjusted to make SSA about 8 times higher, resulting in an SSA of $73 \text{ m}^2 \text{ g}^{-1}$. The $\text{MgCl}_2/\text{TiCl}_4$ precatalyst was prepared by titanation of the so-obtained high surface area MgCl_2 in the presence of TiCl_4 vapors at 80°C , followed by degassing at the same temperature in high vacuum, resulting in a final titanium loading close to 1.0 wt % with respect to MgCl_2 .

The same pristine MgCl_2 was also ball-milled (for the same milling time) in the presence of ethylbenzoate (hereafter EB) as an electron donor at a MgCl_2/EB molar ratio of 16:1. The so-obtained MgCl_2/EB sample was reacted in heptane with TiCl_4 at 90°C for 2 h, washed several times with fresh heptane, and finally, dried under vacuum at 90°C . The resulting $\text{MgCl}_2/\text{EB}/\text{TiCl}_4$ precatalyst has the final Ti and EB contents of 1.0 and 6.3 wt %, respectively.

The chemically activated ZN precatalyst, ZNC(DBP), was prepared starting from $\text{Mg}(\text{OEt})_2$ according to a patent⁶³ with slight modifications,^{28,29,39} where *n*-dibutyl phthalate (hereafter DBP) was used as an internal electron donor. The Ti and DBP contents were determined to be 2.6 and 14.1 wt %, respectively.

All of the samples were stored and transferred thoroughly under an inert atmosphere to avoid contamination by moisture.

2.1.2. Activation of Precatalysts. The activation of the precatalysts was accomplished at room temperature by impregnating the powders with a diluted solution of triethyl aluminum (TEAL) (10 v/v % in hexane), attaining an average Al/Ti stoichiometry of 2:1. The impregnation was performed in the glovebox, directly inside the measurement cells, and the solvent was successively removed by degassing in a high vacuum (DR UV–vis) or by flowing the cell with He (NEXAFS).

2.2. Experimental Methods. DR UV–vis spectra were measured with a Varian Cary5000 spectrophotometer, equipped with a diffuse reflectance sphere. The samples were measured in powder form, in a homemade cell with a window in optical quartz (suprasil), which allows performing treatments in a vacuum and/or in the presence of gases. The spectra were collected in a reflectance mode and successively converted as Kubelka–Munk $F(R)$ function.

Ti $L_{2,3}$ -edge NEXAFS spectra were collected at the APE-HE beamline of the Elettra Sincrotrone Trieste facility in total electron yield (TEY) mode, which renders the measure highly surface sensitive (the probing depth being typically of a few nm). An ambient-pressure NEXAFS cell was adopted,⁶⁴ allowing to perform measurements in the presence of gases. The samples, in powder form, were pressed inside a thin indium plate and fixed inside the cell. All the procedures were done inside a N_2 -filled glove box to prevent contamination. The cell was then inserted inside the ultrahigh vacuum chamber of the APE-HE beamline and connected to a gas line. All of the measurements were performed under a 5 mL min^{-1} He flow at 1 bar. A liquid nitrogen trap was employed to remove adventitious water contaminations from the gas line. Ethylene polymerization was performed upon dosing small ethylene pulses inside the He flow. The spectra were collected with an energy step of 0.1 eV and an integration time per step of 0.18 s. The so collected data were processed using THORONDROR software⁶⁵ to calibrate the energy of the spectra (with reference to the $1s \rightarrow \pi^*$ transition at 399.8 eV of nitrogen, present as Si_3N_4 in the membrane of the cell),⁶⁶ subtract the anomalous background produced by the interaction of soft X-rays with all of the crossed media (i.e., the Si_3N_4 membrane with a thickness of 100 nm,⁶⁴ and a thickness of $500 \mu\text{m}$ of He gas at 1 bar), flatten the baseline of the spectra, and normalize them to the intensity of the most intense feature of the Ti L_{3} -edge.

2.3. Simulation of the UV-vis and Ti $L_{2,3}$ -Edge NEXAFS Spectra. The UV-vis and Ti $L_{2,3}$ -edge NEXAFS spectra of the precatalysts were simulated using the ORCA (v 4.2.1) code,⁶⁷ adopting as structural models some of the nanoclusters proposed by Takasao et al.⁶⁸ In detail, the most stable $15\text{MgCl}_2/4\text{TiCl}_4$ models they proposed (Figure 7b,c in ref 68) were simplified by selectively removing TiCl_x units. The simplified nanoclusters were reoptimized using DFT at the B3LYP level of theory,^{69,70} using the def2-TZVP as the basis set.⁷¹ Four models were considered, as shown in Figure 1: (i) a Ti cation 6-fold-coordinated on the $\text{MgCl}_2(110)$ surface, which is so far considered the most representative picture for the Ti sites in ZN catalysts (hereafter referred to as hexa-1); (ii) two 6-fold-coordinated Ti species in close

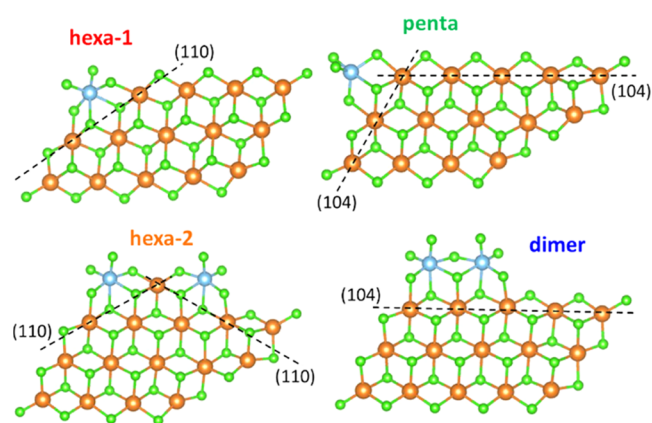


Figure 1. Four models representative of different types of TiCl_x species on MgCl_2 clusters (Mg atoms in orange, Cl atoms in green, and Ti atoms in light blue). The models were selectively cut from the machine learning-aided structures of TiCl_4 -capped MgCl_2 nanoplates determined by Takasao et al.⁶⁸ Dashed lines indicate the MgCl_2 surfaces involved in TiCl_x chemisorption.

proximity to two intersecting $\text{MgCl}_2(110)$ surfaces (hereafter hexa-2); (iii) a 5-fold-coordinated Ti cation at a corner generated by the intersection of two $\text{MgCl}_2(104)$ surfaces (hereafter penta); and (iv) a $\text{Ti}_2\text{Cl}_{2x}$ dimer on a $\text{MgCl}_2(104)$ surface (hereafter dimer), which in the past was considered responsible for the stereoselective propylene polymerization,⁷² even though, more recently, its relevance has been questioned.^{73–78} The atomic coordinates of the four models are provided in the Supporting Information (SI).

The hexa-1 model in Figure 1 was used as a starting point for building up five models representative for the possible Ti species formed upon reaction with a TEAL activator, according to the most common activation paths proposed in the literature,^{2,5} which include the formation of a coordination vacancy on the Ti site through the homolytic or heterolytic cleavage of a Cl ligand (dechlorination) and the exchange of another Cl ligand with an ethyl group (transalkylation or metathesis). The five structurally optimized models (whose atomic coordinates are provided in the SI) are represented in Figure S1 and are referred hereafter as (i) $\text{Ti}^{\text{IV}}\text{Cl}_5^\oplus$, obtained from the heterolytic cleavage of a Cl ligand; (ii) $\text{Ti}^{\text{III}}\text{Cl}_5$, derived from the homolytic cleavage of a Cl; (iii) $\text{Ti}^{\text{IV}}\text{Cl}_5\text{R}$, resulting from transalkylation; (iv) $\text{Ti}^{\text{IV}}\text{Cl}_4\text{R}^\oplus$, obtained through transalkylation of model $\text{Ti}^{\text{IV}}\text{Cl}_5^\oplus$; and (v) $\text{Ti}^{\text{III}}\text{Cl}_4\text{R}$, obtained by transalkylation of model $\text{Ti}^{\text{III}}\text{Cl}_5$.

For each one of the optimized models described above, the UV-vis spectra and $L_{2,3}$ -edge NEXAFS spectra were simulated to single out their spectroscopic fingerprints and to understand the sensitivity of the two techniques to small variations in the structure of the Ti sites. It is important to notice that none of the models, alone, can reproduce the complexity of the ZN (pre)catalysts, indicating that the real catalyst is not as simple as the models. Meanwhile, some models capture features of the experimental spectra more than the others, and hence, comparison between simulated and experimental spectra can allow discriminating between highly probable and less-probable structures. The UV-vis spectra were simulated through the simplified Tamm–Dancoff formalism proposed by Grimme.⁷⁹ States up to 10 eV were considered in the calculations; all other parameters were set to the ORCA defaults. $L_{2,3}$ -edge NEXAFS spectra were computed with the DFT/ROCIS method.⁸⁰ Since the L-edge transitions involve core electrons, during the NEXAFS spectra simulation, relativistic corrections have been included through the ZORA formalism.⁸¹ The orbitals involved in the Ti $L_{2,3}$ transitions were manually selected, including the Ti 2p as donor orbitals and the 100 lower energy unoccupied orbitals as acceptor ones; 100 transitions were calculated per spin state. The spin-orbit coupling correction was included in the calculations. The energy scale for simulated NEXAFS spectra has been calibrated for an improved comparison with experimental data by a multiplicative scaling factor (1.022). The latter has been obtained by comparing the simulated spectrum of TiCl_4 with the experimental one available from the literature.⁸²

3. RESULTS AND DISCUSSION

3.1. Electronic Properties of the Ti^{4+} Sites in the Precatalysts. Figure 2a shows the DR UV-vis spectra of the three precatalysts, after normalization of the intensity to the most intense band for a better comparison.⁸³ The three spectra mostly reflect the electronic fingerprints of the TiCl_x species since bare MgCl_2 has no absorption in the whole UV-vis

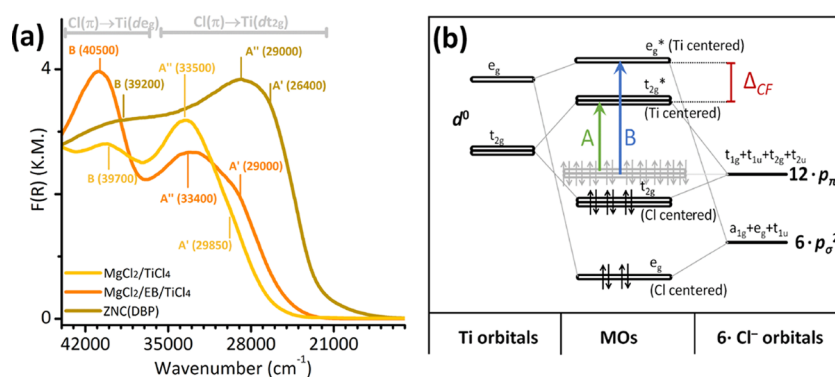


Figure 2. (a) DR UV–vis spectra of the three precatalysts. The position of the maxima of the absorption bands (evaluated at the minima of the second derivatives) is also indicated, as well as the main assignments. (b) Simplified molecular orbital diagram for a Ti^{4+} metal center in an octahedral field surrounded by six σ -bonded Cl^- ligands, with a π -donor nature. The ligand-to-metal charge-transfer transitions observed by DR UV–vis spectroscopy are also reported (arrows A and B). A more rigorous MO diagram is shown in Figure S3.

Table 1. Experimentally Observed Bands in the DR UV–vis and Ti $L_{2,3}$ Edge NEXAFS Spectra of the Three Precatalysts and Their Assignment^a

technique	band label	assignment	units	$\text{MgCl}_2/\text{TiCl}_4$	$\text{MgCl}_2/\text{EB}/\text{TiCl}_4$	ZNC(DBP)
UV–vis	A'	$\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{t_{2g}})$	cm^{-1}	29 850	29 000	26 400
	A''	$\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{t_{2g}})$	cm^{-1}	33 500	33 400	29 000
	B	$\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{\text{eg}})$	cm^{-1}	39 700	40 500	39 200
		$\Delta_{\text{CF}}(\text{UV})$	cm^{-1}	8025	9300	11 500
NEXAFS	a	$\text{Ti}(\text{p}) \rightarrow \text{Ti}(\text{d}_{t_{2g}})$	eV	458.26	458.26	458.26
	b1	$\text{Ti}(\text{p}) \rightarrow \text{Ti}(\text{d}_{\text{eg}})$	eV	459.86	459.79	460.02
	b2	$\text{Ti}(\text{p}) \rightarrow \text{Ti}(\text{d}_{\text{eg}})$	eV	460.52	460.62	460.50
		$\Delta_{\text{CF}}(\text{NEXAFS})$	eV	1.93	1.94	2.00

^aThe values of the crystal-field splitting, Δ_{CF} , are also reported, where $\Delta_{\text{CF}}(\text{UV}) = E(\text{B}) - [E(\text{A}') + E(\text{A}'')]/2$ and $\Delta_{\text{CF}}(\text{NEXAFS}) = [E(\text{b1}) + E(\text{b2})]/2 - E(\text{a})$.

region and the contribution of the electron donors is negligible (Figure S2). The spectra are very different from each other, implying that the electronic properties of the Ti sites in the precatalysts are not the same, despite the fact that the Ti^{4+} sites are expected to have the same formal oxidation state (+4), similar coordination (6-fold-coordinated), and should be surrounded mainly by chlorine ligands in all of the cases.

Since Ti^{4+} has a d^0 electronic configuration, in the DR UV–vis spectra, we observe essentially the electron transfer between the filled π levels of Cl and the vacant d orbitals of Ti, which are split because of the crystal field effect. In the simple assumption of octahedral coordination, the d orbitals of Ti are split into $\text{d}_{t_{2g}}$ and d_{eg} levels, separated by the crystal-field splitting ($\Delta_{\text{CF}} = 10\Delta q$). Figure 2b represents a simplified molecular orbital (MO) diagram for a Ti^{4+} surrounded by six chlorine ligands in an octahedral field, taking into account that chlorine, as all of the halides, is a π -donor ligand.^{84,85} A more rigorous MO diagram is displayed in Figure S3. The charge-transfer (CT) transitions observed by DR UV–vis spectroscopy are also reported (arrows A and B in Figure 2b). Twelve p orbitals (two for each chlorine ligand) are available for π -bonding with the d orbitals of Ti^{4+} , which combine with each other to give symmetry-adapted linear combination (SALC) orbitals of different symmetry. Only the t_{2g} set has any significant impact on the MO diagram since they mix with the Ti^{4+} d orbitals of the same symmetry (d_{xy} , d_{xz} , d_{yz}).⁸⁴ For π -donor ligands, π -SALCs have lower energy than the metal atomic orbitals. Hence, the bonding MOs of t_{2g} symmetry are ligand-centered and are filled, while the antibonding t_{2g}^* π -

MOs are metal-centered.⁸⁵ This effectively raises the metal $\text{d}_{t_{2g}}$ atomic orbitals and decreases the magnitude of Δ_{CF} with respect to the σ -bonded case. According to this scheme, the lowest energy electronic absorptions are due to transitions of the type $\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{t_{2g}})$ (transition A in Figure 2b and bands A' and A'' in Figure 2a) and $\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{\text{eg}})$ (transition B in Figure 2b and bands B in Figure 2a), respectively.⁸⁶ The experimental spectra are not constituted simply by two bands ($\pi \rightarrow \text{d}_{t_{2g}}$ and $\pi \rightarrow \text{d}_{\text{eg}}$) separated by $10\Delta q$ because the Cl-centered molecular orbitals are not perfectly equivalent as displayed in Figure 2b for simplicity;⁸⁴ this causes the splitting of the $\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{t_{2g}})$ transition into bands A' and A'' in Figure 2a. The same splitting is not observed for the $\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{\text{eg}})$ bands because the second component falls at higher wavenumbers, out of the measurement range.

The spectra of Ti^{4+} hexahalides reported in the literature are characterized by large variability in the position and in the relative intensity of the abovementioned bands, especially when the spectra of compounds in the solid state are compared with those of the $[\text{TiCl}_6]^{2-}$ species in solution.⁸⁷ As an example, the transmission spectrum of $[\text{TiCl}_6]^{2-}$ in acetonitrile displays the $\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{t_{2g}})$ transitions in the 29 000–31 850 cm^{-1} range and the $\text{Cl}(\pi) \rightarrow \text{Ti}(\text{d}_{\text{eg}})$ bands in the 38 500–42 500 cm^{-1} range, while the reflectance spectrum of solid K_2TiCl_6 shows both transitions at much lower energy, in the 23 000–30 000 and 34 500–37 800 cm^{-1} intervals, respectively. The differences have been ascribed to structural variations induced by the packing of the cations in the solid

state, which results in a distortion of the anion distribution (i.e., changes in angles and bond lengths).⁸⁷

Similar differences characterize the spectra of the three precatalysts reported in Figure 2a. The position of the bands observed in the DR UV-vis spectra (evaluated as the minima in the second derivative curves) are also indicated in Figure 2a and summarized in Table 1. The spectrum of MgCl₂/TiCl₄ shows the first Cl(π) \rightarrow Ti(dt_{2g}) transition at the highest energy (band A', 29850 cm⁻¹) but also the smallest crystal-field splitting $\Delta_{CF}(UV)$ (8025 cm⁻¹ = 0.99 eV, where $\Delta_{CF}(UV)$ was evaluated as $\Delta_{CF}(UV) = E(B) - [E(A') + I(A'')]/2$, with $E(A')$, $E(A'')$, and $E(B)$ being the energy positions of bands A', A'', and B, respectively). The spectrum of ZNC(DBP) shows the first Cl(π) \rightarrow Ti(dt_{2g}) transition at the lowest energy (band A', 26400 cm⁻¹), and the largest $\Delta_{CF}(UV)$ (11 500 cm⁻¹ = 1.43 eV). The spectrum of MgCl₂/EB/TiCl₄ has intermediate properties, with the first Cl(π) \rightarrow Ti(dt_{2g}) transition at 29 000 cm⁻¹ and $\Delta_{CF}(UV) = 9300$ cm⁻¹ = 1.15 eV, and a spectrum very similar to that reported in the literature for [TiCl₆]²⁻ in acetonitrile. Even though the use of UV-vis spectroscopy is well established in the literature for studying heterogeneous Ti-based catalysts (e.g., in Ti-zeolites),^{60,88-92} determining the Δ_{CF} values from the position of the charge-transfer bands in the optical spectrum is rather uncommon and, to the best of our knowledge, never applied in the field of ZN catalysts. Usually, Δ_{CF} is estimated in a direct way from the energy position of the d-d bands only for transition metals having a dⁿ electronic configuration with $n \neq 0$, such as Ti³⁺ (d¹ configuration).

The band assignment discussed above, based on LCAO arguments and on the assumption of octahedral coordination for the Ti cations, is fully confirmed by the simulation of the UV-vis spectra for the four models shown in Figure 1, which are reported in Figure S4. Even though only hexa-1 exhibits an almost perfect octahedral symmetry, all of the four simulated spectra are characterized by two main bands in the 28000–42000 cm⁻¹ region, separated by about 7000 cm⁻¹ (0.87 eV), which is compatible with the experimentally determined Δ_{CF} values. The position of the Cl(π) \rightarrow Ti(dt_{2g}) band at a lower energy (band A) is the most sensitive to the geometry of the model, spanning from about 31 500 cm⁻¹ for penta to about 34 000 cm⁻¹ for hexa-1, whereas the Cl(π) \rightarrow Ti(de_g) band at higher energy (band B) is almost constant for all of the models at 40 000 cm⁻¹. Interestingly, the same behavior is observed in the experimental spectra: band B is almost at the same position in the three experimental spectra, while band A (A' + A'') appears at different energy in the three spectra. This suggests that UV-vis spectroscopy is indeed sensitive to the local structure of the Ti sites in ZN precatalysts and that, on average, the three precatalysts differ in the distribution of the active sites. Unfortunately, the simulated spectra (Figure S4) are not largely different from each other, and all are qualitatively compatible with the experimental ones (Figure 2a). This implies that UV-vis spectroscopy cannot alone be used to assess the structure of the Ti⁴⁺ sites in the three ZN precatalysts or to discard less probable ones. We will see in the following, however, that it will become fundamental to reveal certain types of reduced Ti³⁺ species in ZN catalysts.

Complementary information can be obtained by analyzing the Ti L_{2,3}-edge NEXAFS spectra of the three precatalysts, reported in Figure 3a after normalization to the intensity of the first feature (band a). Generally speaking, a Ti 2p NEXAFS spectrum originates from the 2p⁶3dⁿ \rightarrow 2p⁵3dⁿ⁺¹ electronic

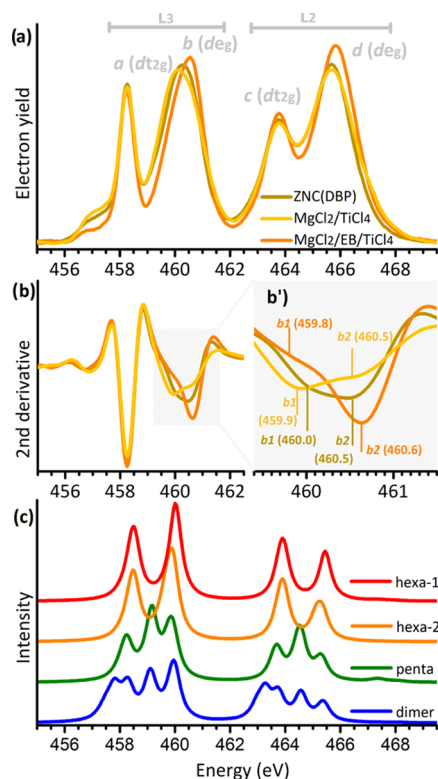


Figure 3. (a) Experimental Ti L_{2,3}-edge NEXAFS spectra of the three precatalysts. (b) Second derivatives of the spectra reported in (a) in the L₃ edge region; (b') reports a magnification of the second derivative signal for the de_g peak in the L₃ edge. (c) Simulated Ti L_{2,3}-edge NEXAFS spectra of the four models shown in Figure 1, normalized to the number of the absorbing atoms.

transition. It consists of two sets of bands representing the L₃ and L₂ edges, which correspond to the 2p_{3/2} and 2p_{1/2} excitations, respectively. Hence, the separation between the L₃ and L₂ edges is associated with the spin-orbit splitting of the 2p orbitals. For all of the three precatalysts, the separation of the L₃ and L₂ features is 5.3 eV, which is slightly lower than the L₃-L₂ splitting observed in the Ti 2p NEXAFS spectrum of TiO₂ (5.5 eV)⁹³⁻⁹⁵ and FeTiO₃ (5.4 eV).⁹⁴ Both L₃ and L₂ edges are split in two main peaks (labeled as a and b, and c and d, respectively). Within the molecular orbital picture, this separation is explained as the splitting of the Ti 3d molecular orbitals dictated by the symmetry of the Ti species. In the simple picture of a transition metal in octahedral symmetry, the two peaks in both the L₃ and L₂ edges are then related to electronic transitions to the dt_{2g} and de_g orbitals. Therefore, the energy difference between peaks a and b (or c and d) corresponds to the crystal field splitting $\Delta_{CF}(NEXAFS)$, which increases in the series MgCl₂/TiCl₄ < MgCl₂/EB/TiCl₄ < ZNC(DBP) in agreement with what was observed in the DR-UV-vis spectra, even though the absolute values are higher. This is in agreement with the literature, according to which for 10 Δq values lower than 3 eV the energy splitting determined by NEXAFS is higher than the real one.⁹⁴ A comparison of $\Delta_{CF}(NEXAFS)$ and $\Delta_{CF}(UV)$ for the three precatalysts is shown in Figure S5.

Since the L₂ features are normally broadened compared to the L₃ ones because of the shorter lifetime of the 2p_{1/2} core-hole, we performed a detailed analysis on the L₃ edge only. The energy position of the dt_{2g} and de_g peaks (bands a and b in

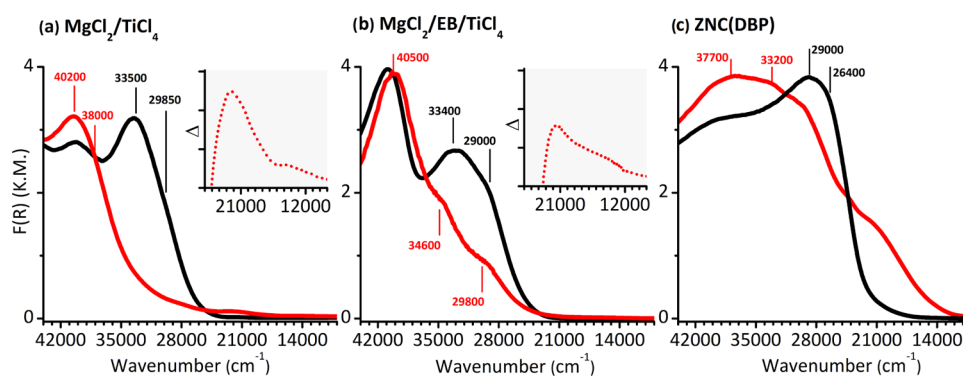


Figure 4. DR UV–vis spectra of the three precatalysts [$\text{MgCl}_2/\text{TiCl}_4$, $\text{MgCl}_2/\text{EB}/\text{TiCl}_4$ and $\text{ZNC}(\text{DBP})$, parts (a–c), respectively] before (black) and after interaction with TEAL (red), at an Al/Ti ratio of 2:1. The position of the maxima of the absorption bands (evaluated at the minima of the second derivatives) is also indicated, as well as the main assignments. The insets in (a) and (b) report the difference spectra calculated by subtracting the spectrum of the precatalyst from that of the catalyst, magnified in the spectral region dominated by the $d-d$ transition of the Ti^{3+} species.

Figure 3a) are reported in Table 1. For all of the three samples, the d_{eg} peak is split into two main components, more evident in the second derivative curves (labeled as peaks b1 and b2 in Figure 3b'), indicative of at least two main families of Ti sites.⁹⁶ The larger sensitivity of the d_{eg} peak with respect to the dt_{2g} one can be explained considering that the d_{eg} orbitals are oriented along the ligand σ -bonds, thus inducing a larger hybridization of those orbitals with the SALCs centered on the ligands. The origin of the splitting of the d_{eg} peak has been investigated by simulating the Ti $L_{3,2}$ -edge NEXAFS spectra (Figure 3c) of the four TiCl_x models described in Figure 1. The spectra of the two models containing 6-fold-coordinated Ti species on the $\text{MgCl}_2(110)$ surface (structures hexa-1 and hexa-2) are very similar and well reproduce the experimental ones, with two well-defined dt_{2g} and d_{eg} peaks per each L-edge. Interestingly, as already observed from UV–vis spectroscopy, the dt_{2g} – d_{eg} split is sensitive even to a small variation in the local structure of the Ti cations and is slightly smaller for the hexa-2 structure. On the other hand, the simulated spectra of penta and dimer models are much more complex than the experimentally observed ones and are characterized by intense peaks that are not observed in the experimental spectra.

Overall, the thorough analysis of the DR UV–vis and Ti L_3 -edge NEXAFS spectra, aided by theoretical simulation, allowed us to conclude that (1) the majority of the Ti sites in the three Ziegler–Natta precatalysts are monomeric 6-fold-coordinated species; (2) in all cases, two main families of Ti sites characterized by slightly different structural parameters can be identified, whereby the term “family” implies a certain variability within each member of the family; and (3) penta-coordinated Ti^{4+} cations and dimeric Ti^{4+} species are very unlikely. It is worth noticing here that the two techniques converge to the same picture, despite the fact that the information depths of UV–vis and TEY NEXAFS are very different (TEY NEXAFS only probes a few nm of the surface of the catalyst, while UV–vis is sensitive to the bulk). Nevertheless, the three precatalysts differ in the average crystal field splitting, Δ_{CF} . For a specific system in a certain coordination geometry, Δ_{CF} depends on both the effective oxidation state of the metal and the nature of the ligands. Upon assuming that the nature of the ligands is roughly the same for the three precatalysts (chlorine anions), the differences in the Δ_{CF} values determined by both techniques indicate that the effective oxidation state of the Ti sites is

slightly different in the three cases. With reference to the schematic MO diagram in Figure 2b, the higher the effective oxidation state of Ti, the easier the electron transfer from the Cl ligands. This corresponds to a decrease in the energy of the dt_{2g}^* molecular orbitals, and hence, to an increase in the splitting energy Δ_{CF} . On this basis, the spectroscopic data reported in Figures 2 and 3 and summarized in Table 1, indicate that, on average, the Ti sites are slightly more positive in $\text{ZNC}(\text{DBP})$ than in $\text{MgCl}_2/\text{EB}/\text{TiCl}_4$ and $\text{MgCl}_2/\text{TiCl}_4$. This result apparently contradicts with previous findings from theoretical calculations,^{76,97} according to which the presence of electron donors nearby the Ti site should increase the Ti electron density (and not decrease it) since the ionic nature of the system allows Ti species to electronically feel the surrounding environment in a remote fashion. Note, however, that in real systems, the Ti charge reflects various factors besides the presence of donors nearby, such as the Ti/Mg ratio, as well as the local surface coverage.⁴³ Hence, these data highlight the importance of combining theoretical accounts carried out on model systems with experimental data collected on real systems, which are inevitably more complex.

3.2. Electronic Properties of Ti Sites in Activated Catalysts. After interaction with TEAL (Al/Ti = 2:1), the DR UV–vis spectra of the three precatalysts drastically change, as shown in Figure 4. The general behavior is the same in the three cases, although some differences can be pointed out. For $\text{MgCl}_2/\text{TiCl}_4$ (Figure 4a) and $\text{MgCl}_2/\text{EB}/\text{TiCl}_4$ (Figure 4b), the intense band ascribed to the $\text{Cl}(\pi) \rightarrow \text{Ti}(dt_{2g})$ charge-transfer transition upward shifts by about 6000–7000 cm^{-1} . Likely, the same happens to the band assigned to the $\text{Cl}(\pi) \rightarrow \text{Ti}(d_{eg})$ transition, which however shifts outside the spectral interval available with our experimental setup. Such shift is in very well agreement with that predicted by Jørgensen by moving from a 6-fold-coordinated Ti^{4+} to 6-fold-coordinated Ti^{3+} sites.^{98,99} The almost complete disappearance of the original band indicates that in both cases, in the adopted experimental conditions, almost all of the Ti^{4+} sites are reduced to Ti^{3+} by TEAL. It is worth noting that the spectrum of activated $\text{MgCl}_2/\text{EB}/\text{TiCl}_4$ (Figure 4b) presents two shoulders at 34 600 and 29 800 cm^{-1} , which are not visible in the spectrum of activated $\text{MgCl}_2/\text{TiCl}_4$ (Figure 4a). At lower wavenumbers, a weak band appears around 21 500 cm^{-1} with a long tail downward extending to 13 000 cm^{-1} (insets in Figure 4a,b), which is straightforwardly assigned to a $\text{Ti}(dt_{2g}) \rightarrow$

Ti(d_{eg}) d – d transition involving monomeric Ti^{3+} sites. The energy position of this band is slightly higher than that expected for a Ti^{3+} site surrounded by chlorine ligands and might indicate the presence of an alkyl group in the Ti^{3+} coordination sphere,¹⁰⁰ in accordance with the spectrochemical series of the ligands.¹⁰¹

For ZNC (DBP) (Figure 4c), the evolution of the DR UV–vis spectrum is similar but not the same. Also, in this case, the intense charge-transfer bands at 29 000–26 400 cm^{-1} shift upward of ca. 6000–7000 cm^{-1} but the phenomenon involves only a fraction of the Ti sites. Moreover, in this case, an intense and broad band appears in the lower energy region, covering the entire 24 000–10 000 cm^{-1} range. Similar absorptions have been already observed in $TiCl_3$ salts,^{48,102,103} as described in detail in Section S4. Briefly, those bands are ascribed to intersite transitions of type $2(3d^1) \rightarrow 3d^0 + 3d^2$, taking place between vicinal Ti^{3+} ions connected through a μ -Cl bridge, thus adding a partial charge-transfer character to the d – d transition, which is the reason for the high intensity.¹⁰⁴ Hence, the observation of those bands denotes the presence of $TiCl_3$ clusters where couples of Ti^{3+} sites exchange electrons through bridged chlorine ligands. The presence of $TiCl_3$ clusters does not exclude the presence of monomeric Ti^{3+} sites, which however cannot be identified because their spectroscopic fingerprints are much weaker and overshadowed by those of the $TiCl_3$ clusters. We anticipate that these sites are indeed present, as revealed by NEXAFS, which however does not provide information on the presence of $TiCl_3$ clusters. The lower reducibility of the Ti^{4+} sites and the simultaneous observation of $TiCl_3$ clusters in the ZNC(DBP) catalyst, not observed in the other two activated catalysts even though the activation conditions were the same, are two phenomena in apparent contradiction. They can be explained by considering that ZNC(DBP) is rich in micro- and mesopores. Hence, a fraction of Ti sites may not be accessible by TEAL (at least until the polymer-induced fragmentation typically occurring during the olefin polymerization process takes place), explaining the reduction to a smaller extent. At the same time, the concentration of TEAL inside the accessible pores could cause severe reducing conditions during drying.

Figure 5 shows the Ti $L_{2,3}$ -edge NEXAFS spectra of $MgCl_2/EB/TiCl_4$ and ZNC(DBP) before (black) and after (red) addition of TEAL. Starting the discussion from $MgCl_2/EB/TiCl_4$ (Figure 5a), relevant changes are observed in the Ti $L_{2,3}$ -edge NEXAFS spectrum after the addition of TEAL, which are better highlighted in Figure 5a', reporting the difference spectrum calculated by subtracting the spectra of the precatalyst from that of the catalyst. In both the L_3 and L_2 regions, new peaks appear at lower energy with respect to the bands characterizing the spectrum of the precatalyst. Focusing the attention on the L_3 edge, we observe the appearance of bands a' at 456.8 eV and b' at 459.2 eV (red arrows in Figure 5a') at the expense of bands a and b (black arrows in Figure 5a'), respectively. On the basis of the literature on titanium oxides, a shift of the L_3 edge to lower energy by decreasing the oxidation state of Ti is expected, of ca. 1.7–2.0 eV per oxidation state.^{105,106} For mixed-valence state titanium oxides, it has been demonstrated that the L_3 energy position is in between those of the end-member Ti^{3+} and Ti^{4+} compounds. Hence, we interpret these changes as due to the conversion of a fraction of the Ti^{4+} sites into monomeric Ti^{3+} , in qualitative agreement with the DR UV–vis results. The fact that not all the Ti^{4+} is reduced to Ti^{3+} , which occurs during the DR UV–

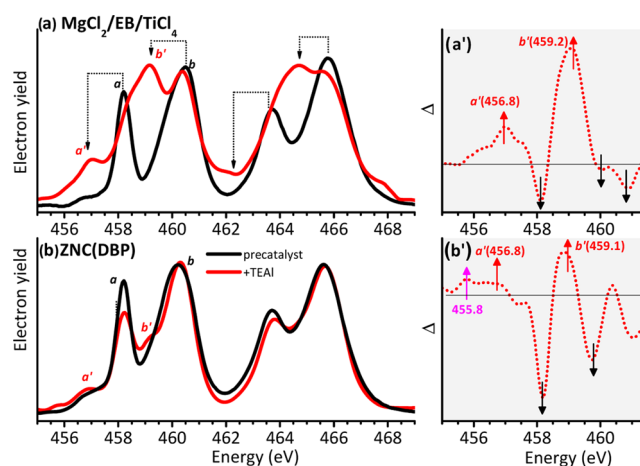


Figure 5. (a) Ti $L_{2,3}$ -edge NEXAFS spectra of the $MgCl_2/EB/TiCl_4$ precatalyst (black) and of the same after activation with TEAL, Al/Ti = 2:1 (red). (a') Difference spectrum calculated by subtracting the spectrum of the precatalyst from that of the catalyst, in the L_3 edge region. (b) and (b') The same as (a) and (a') for the ZNC(DBP) sample. Arrows in (a') and (d') indicate the bands that increase (red) and decrease (black) in intensity after activation by TEAL.

vis experiment, is ascribed to the different experimental setup. The larger volumes and the complexity of the cell make the NEXAFS setup less easy to be cleaned from moisture traces. Hence, a fraction of TEAL might have acted as a scavenger, instead of as a reductant. Finally, it is interesting to notice that band b' is much more intense than band a', while the relative intensity of bands a and b in the spectrum of the precatalyst was almost the same. This is due to the fact that the low-lying dt_{2g} orbital is half-filled for a Ti^{3+} site. Hence, the probability of a $Ti(2p) \rightarrow Ti(dt_{2g})$ electronic transition is lower than for a Ti^{4+} site, where the dt_{2g} orbitals are totally empty. The average dt_{2g} – de_g crystal field splitting values for these Ti^{3+} sites as evaluated by NEXAFS is 2.45 eV.

For ZNC(DBP) (Figure 5b,b'), much fewer changes are observed in the Ti $L_{2,3}$ -edge NEXAFS spectrum after the addition of TEAL. Only a small decrease in the intensity of bands a and b is observed (black arrows in Figure 5b'), accompanied by the appearance of weak bands at 456.8 and 459.1 eV (bands a' and b', red arrows in Figure 5b'). Both observations indicate that, in this case, a small fraction of Ti^{4+} sites is reduced by TEAL to monomeric Ti^{3+} species. Nevertheless, the apparent insensitivity of the NEXAFS spectrum to the effect of TEAL has an additional explanation. According to the analysis of the DR UV–vis spectra shown in Figure 4c, activation of ZNC(DBP) by TEAL promotes the formation of $TiCl_3$ -like clusters. In this case, the NEXAFS spectrum is not expected to change dramatically, as shown in Figure S7 for $TiCl_3$ polymorphs and discussed in Section S4. This hypothesis is confirmed by the appearance of a weak band at 455.8 eV (pink arrow in Figure 5b'), which is peculiar to the violet α -form of $TiCl_3$. Finally, the formation of $TiCl_3$ -like clusters likely occurs within the pores of the catalyst, so that they can escape detection by TEY NEXAFS.

To interpret the main features in the experimental UV–vis and NEXAFS spectra of the activated catalysts in Figures 4 and 5, we have simulated the spectra of five models representative of the possible Ti species formed upon reaction of TEAL with a monomeric 6-fold-coordinated Ti^{4+} species (Figure S1), so that it is possible to identify which are the models better

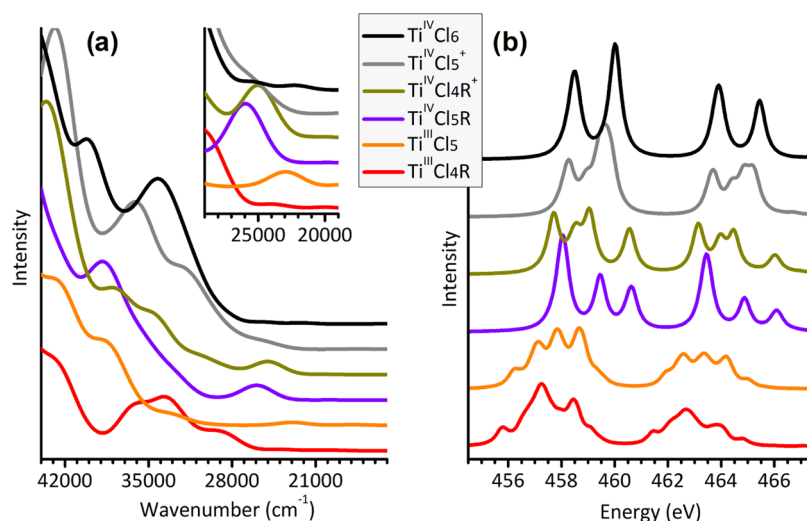


Figure 6. Simulated UV–vis (a) and Ti $L_{2,3}$ -edge NEXAFS (b) spectra for five models (Figure S1) representative of the possible Ti species formed upon reaction of TEAL with the hexa-1 model (here labeled as $\text{Ti}^{\text{IV}}\text{Cl}_6$).

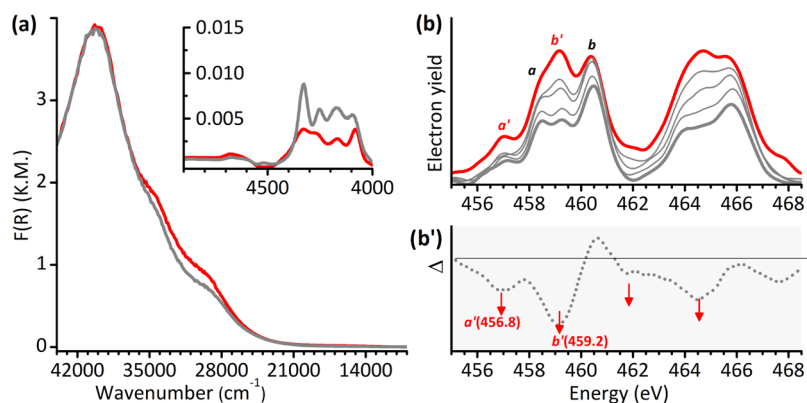


Figure 7. DR UV–vis (a) and Ti $L_{3,2}$ -edge NEXAFS (b) spectra of the $\text{MgCl}_2/\text{EB}/\text{TiCl}_4$ catalyst activated by TEAL, $\text{Al}/\text{Ti} = 2:1$ (red) and evolution of the spectra upon addition of ethylene in the reaction cell (gray). The inset in (a) displays a magnification of the NIR region. (b') Difference spectrum calculated by subtracting the spectrum of the catalyst from the first one collected after ethylene polymerization. Arrows in (b') indicate the bands that decrease in intensity after activation by TEAL.

accounting for the experimentally observed features, as well as to discard less-probable structures. Starting from UV–vis spectra, the spectrum of $\text{Ti}^{\text{IV}}\text{Cl}_5^{\oplus}$ shows an intense CT band at lower energy with respect to the starting $\text{Ti}^{\text{IV}}\text{Cl}_6$, whereas experimentally the CT bands shift to higher energy upon activation by TEAL. Hence, the presence of $\text{Ti}^{\text{IV}}\text{Cl}_5^{\oplus}$ -like species is discarded. On the contrary, all of the other simulated UV–vis spectra are compatible with the experimental ones. In particular, the spectrum of $\text{Ti}^{\text{III}}\text{Cl}_5$ is the one that better reproduces the experimentally observed band at $21\,500\text{ cm}^{-1}$ ($d-d$ transition), while the spectrum of $\text{Ti}^{\text{III}}\text{Cl}_4\text{R}$ is the one that mostly accounts for the two shoulders at $34\,600$ and $29\,800\text{ cm}^{-1}$ observed in the spectrum of the $\text{MgCl}_2/\text{EB}/\text{TiCl}_4$ catalyst.

Figure 6b shows the simulated NEXAFS spectra for the same models. The spectrum of $\text{Ti}^{\text{IV}}\text{Cl}_5^{\oplus}$ does not divert too much from that of $\text{Ti}^{\text{IV}}\text{Cl}_6$, with the two main features of both L edges slightly shifted to lower energies; this would be compatible with the residual bands a and b in Figure 5, but that model was already discarded by UV–vis spectroscopy. Both $\text{Ti}^{\text{IV}}\text{Cl}_4\text{R}^{\oplus}$ and $\text{Ti}^{\text{IV}}\text{Cl}_3\text{R}$ models display a third feature per L edge at higher energy, not compatible with the experimental spectra so that the presence of those Ti species in the activated

catalysts is excluded. Finally, $\text{Ti}^{\text{III}}\text{Cl}_5$ and $\text{Ti}^{\text{III}}\text{Cl}_4\text{R}$ models have NEXAFS signals quite complex and similar to each other. Both spectra show four bands for each L edge, shifted to lower energy with respect to the spectrum of the starting $\text{Ti}^{\text{IV}}\text{Cl}_6$ model, which account well for the experimentally observed bands a' and b' (in particular, a' is very well reproduced by the $\text{Ti}^{\text{III}}\text{Cl}_4\text{R}$ model).

All in all, the experimental DR UV–vis and NEXAFS data coupled with DFT simulation clearly indicate that the majority of the Ti sites in $\text{MgCl}_2/\text{TiCl}_4$ and $\text{MgCl}_2/\text{EB}/\text{TiCl}_4$ are reduced by TEAL mostly to monomeric penta-coordinated $\text{Ti}^{\text{III}}\text{Cl}_5$ species, but also, to a minor extent, to alkylated $\text{Ti}^{\text{III}}\text{Cl}_4\text{R}$ ones. Other species, such as $\text{Ti}^{\text{IV}}\text{Cl}_5^{\oplus}$, $\text{Ti}^{\text{IV}}\text{Cl}_4\text{R}^{\oplus}$, and $\text{Ti}^{\text{IV}}\text{Cl}_3\text{R}$ look much less probable. In $\text{ZnCl}_2(\text{DBP})$, instead, TEAL promotes the formation of small TiCl_3 clusters (i.e., species where couples of Ti^{3+} sites share a bridged Cl ligand), whose contribution dominates the UV–vis spectrum. Nevertheless, NEXAFS reveals that also in this case a minor amount of monomeric Ti^{3+} species is formed.

3.3. Identification of Active Sites: In Situ Ethylene Polymerization. The experimentally detected $\text{Ti}^{\text{III}}\text{Cl}_4\text{R}$ sites satisfy all of the conditions required by the Cossee–Arman mechanism to be active in ethylene polymerization,⁴² while the

Ti^{III}Cl₅ species, being not alkylated, are not expected to participate in it. To demonstrate the involvement of the former in the ethylene polymerization reaction, we measured the DR UV–vis and NEXAFS spectra after/during the initial stages of ethylene polymerization under very mild conditions, representative of prepolymerization conditions adopted in industrial processes. Upon ethylene insertion into the Ti^{III}–R bond, we do not expect relevant changes in the electronic features of the active sites since a polymeric chain is not dissimilar from the alkyl group R. Nevertheless, in the initial stages of the reaction, the formed PE has the capability to selectively mask the active sites. In DR UV–vis spectroscopy, this happens because the polymer locally changes the scattering properties of the catalyst,¹⁰⁷ while in TEY-NEXAFS the insulating polymer chains attenuate the photoelectrons escaping from the absorbing Ti atoms (i.e., the active sites). The net result is that, when comparing the spectra collected before with those collected after/during ethylene polymerization, an erosion of a few bands should be observed in the latter: the bands affected by the reaction will be associated with the sites involved in polymer formation, while those unaffected will be ascribed to the sites not involved in the polymerization.

Figure 7 shows the evolution of the DR UV–vis and Ti L_{2,3}-edge NEXAFS spectra upon ethylene polymerization on the MgCl₂/EB/TiCl₄ catalyst activated by TEAL. An analogous sequence has been obtained for the TEAL-activated ZNC(DBP) catalyst, as reported in Figure S8. In the DR UV–vis spectrum (Figure 7a), ethylene polymerization (testified by the appearance in the NIR region of the PE fingerprints grown over the signals of the alkyl groups already present in the catalyst, inset) causes the selective erosion of the bands at 34 600 and 29 800 cm⁻¹, which can thus be ascribed to the Ti sites involved in the catalysis. It is worth recalling that the simulated spectrum better accounting for those two bands is the spectrum of the Ti^{III}Cl₄R model (Figure 6).

In the NEXAFS experiment (Figure 7b), ethylene polymerization was carried out by sending ethylene pulses on the catalyst and collecting a spectrum after each pulse. It is worth noting that the total intensity of the NEXAFS spectra decreases along with the sequence, but bands a' and b' decrease faster than bands a and b. This is well evident by looking at the difference spectrum in Figure 7b', which was calculated by subtracting the spectrum of the catalyst from that measured after the first ethylene pulse. The overall decrease in intensity is associated with the formation of a layer of polyethylene on all of the catalyst particles. However, the bands ascribed to monomeric Ti³⁺ sites are those decreasing faster (and basically the only ones affected after the first ethylene pulse). The sequence of NEXAFS spectra indicates that a consistent fraction of the monomeric Ti³⁺ sites is active in ethylene polymerization. Similar behavior is observed for the ZNC(DBP) catalyst (Figure S8b), where however the decrease of bands a' and b' is less evident, the NEXAFS spectrum being dominated by the unreactive TiCl₃-like clusters.

4. CONCLUSIONS

In this contribution, we reported a thorough characterization of the electronic properties of the Ti sites in three ZN precatalysts with an increasing degree of complexity, and in the corresponding catalysts obtained upon activation with TEAL. In particular, we have analyzed two model samples (MgCl₂/TiCl₄ and MgCl₂/EB/TiCl₄) and an industrial-like one (ZNC(DBP)). DR UV–vis and Ti L_{2,3}-edge NEXAFS spectroscopy,

combined with theoretical calculations, provided compelling evidence for the presence of monomeric 6-fold-coordinated Ti⁴⁺ species in all of the three precatalysts, categorized in at least two main families characterized by slightly different structural parameters. In particular, the experimental data are not only compatible with hexa-coordinated Ti⁴⁺ species on MgCl₂(110) or equivalent surfaces, but also with the structure proposed in the theoretical work by Cavallo and co-workers,⁴¹ which originates from chemisorption of TiCl₄ at a step defect on the thermodynamically more stable (104) surface. Tichloride dimers and 5-fold-coordinated Ti⁴⁺ species have been discarded since their spectroscopic fingerprints are not compatible with the experimental data. While a number of excellent theoretical works at present support 6-fold-coordinated Ti⁴⁺ sites on the MgCl₂(110) surface or analogous ones as the most probable types of sites in MgCl₂-based ZN catalysts, the theoretical models still lack a direct experimental validation. The observation of well-defined monomeric sites in heterogeneous ZN precatalysts and in particular in the industrial one is remarkable by itself, considering the complexity of the catalyst formulation. Moreover, DR UV–vis and Ti L_{2,3} NEXAFS spectra allowed us to estimate the crystal-field splitting between the d orbitals of Ti, and from there the effective positive charge on the Ti sites, which is different in the three precatalysts and higher in the industrial one. Determining experimentally the effective charge state of the Ti⁴⁺ sites in ZN precatalysts is relevant for catalysis because it correlates with the activation energy for olefin insertion into the Ti-alkyl bond formed after activation.

After activation by TEAL, the majority of the Ti⁴⁺ sites in the two model catalysts are reduced to monomeric 5-coordinated Ti³⁺ sites, either in the form Ti^{III}Cl₅ (i.e., with a coordination vacancy but not alkylated) or in the form Ti^{III}Cl₄R (i.e., with both a coordination vacancy and an alkyl group). The latter, less abundant, are the sites involved in ethylene polymerization, as demonstrated by experiments performed in the presence of ethylene. In the industrial catalyst, instead, TEAL reduces only a fraction of the Ti⁴⁺ sites, forming both monomeric 5-coordinated Ti^{III}Cl₄R species active in ethylene polymerization and small inactive TiCl₃-like clusters. The lower reducibility of the Ti⁴⁺ sites and the co-presence of TiCl₃ clusters is explained by considering the porous nature of the industrial catalyst. It is worth noticing that, although Ti^{III}-alkyl species have been proposed a long time ago as key intermediates in olefin polymerization, their unambiguous characterization has represented one of the main challenges in the last 60 years. Recently, pulse EPR spectroscopy combined with DFT calculations was adopted to characterize in detail the molecular and supported Ti^{III}-alkyl complexes,^{108,109} as well as industrial ZN catalysts,^{110,111} providing structural details that are in good agreement with our findings. However, with respect to EPR that selectively detects only a fraction of the Ti sites (those paramagnetically active), UV–vis and L_{2,3}-edge NEXAFS spectroscopy provide information on all of the Ti sites, including those inactive in catalysis but which, nevertheless, are part of the catalyst body. We remark here that a careful analysis of the data collected before and during/after ethylene polymerization allows the isolation of the spectroscopic fingerprints of the active sites from those of the inactive ones.

As a general remark, the present work has prompted the development of new experimental setups and theoretical methodologies to fully exploit the potentials of two electronic

spectroscopies, UV–vis and NEXAFS, in providing direct information on the nature of the Ti sites in ZN precatalysts, on their changes in the presence of the aluminum-alkyl activator and during ethylene polymerization. Both methods allow the detection of all of the Ti sites present in the samples at each catalytic stage, at the same time discriminating between active and inactive species. The application of these techniques to a platform of ZN catalysts of industrial interest under different conditions will represent a new powerful tool for disclosing the black box of the ZN catalytic process, even under reaction conditions.

■ ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acscatal.1c01735>.

Structural models; additional data on the electronic properties of the precatalysts; correlation between NEXAFS and UV–vis spectroscopy; electronic properties of TiCl_3 polymorphs; and ethylene polymerization on the TEAL-activated ZNC(DBP) catalyst (PDF)

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Notes

The authors declare no competing financial interest.

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