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1 **Title page**

2 **Acidification of raw and co-digested pig slurries with alum before mechanical**
3 **separation reduces gaseous emission during storage of solid and liquid fractions**

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18 **Highlights**

19 • Acidification and separation of slurries were combined to reduce gaseous emissions

20 • Acidification reduced ammonia emissions during mechanical separation.

21 • Acidification reduces NH₃ and GHG emissions during storage of slurries

22 • Total GHGs from acidified fractions were lower than from non-acidified fractions.

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1 **Abstract**

2 Acidification of livestock slurries is used to reduce ammonia and methane emissions,
3 and mechanical separation is applied to concentrate organic matter and nutrients in
4 the resulting solid fraction (SF). The fractions obtained after separation are normally
5 stored on farms during long periods before they can be applied to soil or transported
6 to fields far away. During this storage period and/or transport, the emissions of
7 ammonia and greenhouse gases (GHG) can be high, causing environmental problems.

8 The aim of this study was to assess the effects of acidification before the separation of
9 raw and co-digested pig slurries on the gaseous emissions during the storage of the
10 resulting liquid fraction (LF) and SF. The emission rates of NH_3 , N_2O , CO_2 , and CH_4 were
11 followed during 70 days of storage.

12 Acidification applied before separation significantly reduced the emissions of NH_3 and
13 GHG during the storage of the fractions from raw and co-digested slurries. The main
14 reductions were observed in the acidified fractions, relative to the non-acidified
15 fractions (that led to the highest gaseous emissions), in both slurries. Thus, NH_3 and
16 CH_4 emissions were significantly reduced in acidified LFs and N_2O emissions were
17 significantly reduced in acidified SFs. The CO_2 emissions were significantly reduced in
18 both acidified fractions from both slurries, since most of the inorganic C was released
19 during the acidification process.

20 It can be concluded that acidification before separation is a good abatement practice
21 to minimize ammonia emissions during separation and to reduce gaseous emissions
22 during the storage of slurry fractions.

1 **Keywords:** Acidification; aluminum sulfate; pig slurry; co-digested slurry; mechanical
2 separation; gaseous emissions; storage.

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5 **1. Introduction**

6 Large volumes of livestock slurries are produced on farms due to the intensification of
7 livestock production (Abdalla, 2002). These slurries are normally stored in farms for
8 several months until they can be applied to agricultural fields. During their storage,
9 significant amounts of gaseous emissions are released to the atmosphere (Dinuccio et
10 al., 2008).

11 Emissions of ammonia (NH_3) and greenhouse gases (GHG) such as nitrous oxide (N_2O),
12 methane (CH_4), and carbon dioxide (CO_2), the main gases emitted from slurries
13 (Weiske and Petersen, 2006), affect the health of humans and other animals and
14 damage the environment (Erisman et al., 2008). Therefore, finding a proper way to
15 reduce these emissions has become an important issue (CEC, 2005).

16 Over the past few years anaerobic co-digestion of organic substrates (such as energy
17 crops and agro-industrial byproducts) and livestock manures has become increasingly
18 popular in Europe. However, the output from digesters (co-digested slurry) still
19 contains high amounts of organic matter which has not been completely degraded,
20 leading to residual GHG emissions (Dai et al., 2013). Co-digested slurry contains also
21 large amounts of ammonium (NH_4^+); thus, NH_3 emissions also occur during storage
22 (Sommer, 1997; Resch et al., 2008).

1 Acidification of slurries is a treatment known to reduce NH₃ emissions (Stevens et al.,
2 1989; Kai et al., 2008; Fangueiro et al., 2015) and recent studies have demonstrated its
3 capacity to reduce CH₄ emissions as well (Ottosen et al., 2009; Petersen et al., 2012;
4 Wang et al., 2014). Currently, concentrated sulfuric acid is used as an acidification
5 additive in Denmark (Eriksen et al., 2008). However, there are some concerns related
6 to the use of this strong acid (Borst, 2001). Several studies have shown disadvantages
7 related to its use, including excess foam formation (increasing the storage capacity
8 required) and the pool of excess sulfur created - which can lead to significant hydrogen
9 sulfide (H₂S) emissions (Vandré and Clemens, 1997; Dai et al., 2013). Aluminum sulfate
10 (Al₂(SO₄)₃), referred to hereafter as alum, is an acidifying additive which has been used
11 successfully to reduce NH₃ volatilization in poultry litter (Moore et al., 1995; Sims and
12 Luka-McCafferty, 2002). Alum is also known for its flocculant properties in wastewater
13 treatment (Parmar et al., 2011), which suggests that it may positively affect the
14 mechanical separation of slurry. Therefore, alum was used here as an acidifying
15 additive to decrease the pH of raw and co-digested pig slurries.

16 Mechanical separation is currently applied in some European countries and has been
17 widely used in Asia (Hjorth et al., 2010). It provides a liquid fraction (LF), rich in soluble
18 N, that can be used directly on-farm as a N fertilizer, and a solid fraction (SF), rich in
19 total solids (TS), organic matter (OM), and phosphorus, which is normally transported
20 to other farming areas where nutrients and OM are needed (Hjorth et al., 2010).
21 Nevertheless, previous studies (Dinuccio et al., 2008; Fangueiro et al., 2008) have
22 demonstrated that the total amount of gaseous emissions from the separated
23 fractions is higher than from the non-separated slurries. A recent study by Perazzolo et
24 al. (2015) showed similar results in terms of gaseous emissions from fractions of co-

1 digested slurry, and suggested the adoption of mitigation techniques for the
2 management of separated co-digestates. Some studies have assessed the effects of
3 acidification of pig slurry (Dai and Blanes-Vidal, 2013; Petersen et al., 2012) and
4 digested slurry (Wang et al., 2014) on gaseous emissions during storage, but there is
5 no study reporting the effects on gaseous emissions during storage of the fractions
6 obtained from acidified and separated raw and co-digested slurries.

7 We hypothesized that acidification of slurry before separation should reduce the
8 gaseous emissions from solid and liquid fractions during storage.

9 The aim of this study was to assess the effects of the combined acidification and
10 separation of raw and co-digested pig slurry on NH₃, CO₂, CH₄, and N₂O emissions
11 during 70 days of storage.

12 **2. Material and methods**

13 **2.1 Slurry treatment**

14 Fresh pig slurry and co-digested pig slurry, with initial pH values of 7.28 and 7.85,
15 respectively, were collected from two farms located close to Turin, Italy. The slurry
16 samples were then kept in closed plastic barrels at 4°C for two days, before the start of
17 the experiment.

18 Acidification was performed by adding powdered alum at a rate of 2% and 3.5% (w/w)
19 to the untreated pig slurry (UP) and co-digested slurry (UC), respectively, to obtain
20 acidified pig slurry (AP) and acidified co-digested slurry (AC) of pH 5.5. The acidification
21 was performed by small additions of alum and continuous stirring, while the pH was
22 measured with an electrode pH meter (Metrohm, Germany) until it reached a constant
23 value of 5.5.

1 Total amounts of 86 kg, for UP and AP, or 54 kg, for UC and AC, were mechanically
2 separated and the fractions obtained were weighed to calculate the recovery of the
3 process. A higher amount of UP and AP was used for the separation compared to the
4 amount of UC and AC used. The separation performance is affected by the TS content
5 of the slurry. The TS content of UP was lower than the TS content of UC and thus, a
6 higher amount of slurry was needed to obtain the SF required to perform the
7 experiment. The separation was performed using a laboratory scale device described
8 in Popovic et al. (2014), which works on the screw press principle.

9 **2.2 Storage conditions**

10 Acidified and non-acidified slurries and their corresponding fractions were stored in
11 open glass vessels (5 L capacity, inner diameter 0.17 m) for 70 days under undisturbed
12 conditions. Sample volumes of 4 L were stored in three replicates, leading to a total of
13 36 experimental units. Each slurry sample was weighed at the beginning and end of
14 the storage period in order to determine the weight loss during storage. Volume
15 reductions in all the slurry samples were recorded during the storage period by
16 measuring the increase in the headspace of the vessels. The vessels, once filled with
17 the slurry samples, had an initial headspace of 1 L for gas measurements. The storage
18 conditions were the same for all the samples stored. The experiment was run at
19 ambient temperature, which was recorded by an Onset[®] Hobo U12 data logger during
20 the whole storage period.

21 **2.3 Slurry analysis**

22 All the materials tested were analyzed at the beginning and end of the storage period
23 for their pH, total solids (TS), volatile solids (VS), total nitrogen (TN), and total

1 ammonium (NH_4^+) content. The TN content was analyzed by the Kjeldahl method
2 (Horneck & Miller, 1998). The TS content was determined after drying 10 g of fresh
3 material at 105°C to constant weight for 24 hours and the VS content by loss on
4 ignition after calcination at 550°C for 3 hours (Clesceri et al., 1989). The total NH_4^+
5 content was analyzed after extraction with 30 mL of 0.05 M CaCl_2 (van Raij, 1998;
6 Houba et al., 2000), by segmented flow colorimetry (Skalar ScanPlus, The Netherlands).
7 The main characteristics of the slurries at the beginning and end of the storage period
8 are given in Tables 1 and 3.

9 **2.4 Gas measurements and calculations**

10 The losses of NH_3 , CO_2 , CH_4 , and N_2O were measured by the dynamic chamber method
11 described in Berg et al. (2006).

12 The vessels were closed 30 minutes before the beginning of the measurements, using
13 an airtight lid to create steady state conditions. The airtight lid was provided by two
14 symmetrically situated ports for inlet and outlet air, respectively. The airflow rate into
15 the vessels, controlled by a flowmeter, was adapted to the headspace of the vessels -
16 to have one complete air change per minute during the whole experiment.

17 The outlet port was connected by a Teflon tube to an infrared photoacoustic analyzer
18 (1412 Multi-gas Monitor, Innova[®] Air Tech Instruments, Ballerup, Denmark) for gas
19 concentration measurements. The instrument was calibrated before the beginning of
20 the experiment by the manufacturer and was run with corrections for cross
21 interferences between water vapor, CO_2 , and N_2O and cross compensation (Dinuccio
22 et al., 2008). The gas concentrations at the outlet were recorded for 16 minutes, to
23 have eight measurements for each slurry sample. Of these eight values, the first three

1 were rejected in order to have a representative measurement: the mean of the last
2 five values recorded.

3 Gas measurements took place daily between days 1 and 8, every two days from days 8
4 to 30, and every two days during the remaining period. Gas fluxes were calculated
5 according to Eq. 1 as follows:

$$6 \quad F = Q \frac{(C_{out} - C_{in})}{A} \quad (\text{Eq. 1})$$

7 Where F ($\text{mg m}^{-2} \text{h}^{-1}$) is the gas flux, Q is the airflow rate ($\text{m}^3 \text{h}^{-1}$) dosed to the vessels,
8 C_{in} ($\text{mg m}^{-2} \text{h}^{-1}$) is the gas concentration in the air inlet, C_{out} ($\text{mg m}^{-2} \text{h}^{-1}$) is the gas
9 concentration in the air outlet of the vessel, and A (m^2) is the emitting surface area of
10 the vessels.

11 The reduction efficiencies R (%) of the NH_3 , CO_2 , CH_4 , and N_2O emissions from acidified
12 slurries and their fractions, relative to untreated slurries (Wang et al., 2014), were
13 calculated as follows (Eq. 2):

$$14 \quad R (\%) = 100 - \text{Relative emission} \quad (\text{Eq. 2})$$

15 where the *Relative emission* (%) is calculated as the mean value of individual gas
16 fluxes during the whole storage period and is related to the mean values of each gas
17 flux from untreated slurries, as follows (Eq. 3):

$$18 \quad \text{Relative emission} (\%) = \frac{F_{\text{Acidified slurry}}}{F_{\text{Untreated slurry}}} \times 100 \quad (\text{Eq. 3})$$

19 The cumulative emissions (mg vessel^{-1}) for each gas during the whole storage period
20 were calculated by the mean values between two sampling events multiplied by the
21 time interval between them, as described in Fangueiro et al. (2008). The cumulative

1 carbon (CH₄ and CO₂) and nitrogen (NH₃ and N₂O) emissions were expressed as
2 percentages (%) of the respective initial volatile solids (VS) and total nitrogen (TN)
3 content in each slurry and fraction.

4 To study the effect of the separation process on gaseous emissions, the sum of the
5 corrected cumulative emissions from acidified and non-acidified separated fractions
6 were compared with their respective unseparated slurries. The sum of the emissions
7 was calculated (Eq. 4) as follows:

$$8 \quad E_T = X_{LF} \cdot E_{LF} + X_{SF} \cdot E_{SF} \quad (\text{Eq. 4})$$

9 where E_T is the sum of the corrected cumulative emissions from separated slurries,
10 E_{LF} and E_{SF} are the corrected cumulative emissions for liquid and solid fractions,
11 respectively, and X_{LF} and X_{SF} are the proportions of liquid and solid fractions,
12 respectively, obtained after separation of acidified and non-acidified slurries.

13 To assess the global warming potential (GWP) of each treatment, the N₂O and CH₄
14 cumulative emissions were converted to CO₂ equivalents by using their respective
15 GWPs. According to IPCC (2013), in a 100-year time horizon, the GWP values are 298
16 and 25 for N₂O and CH₄, respectively. For NH₃ emissions, the value is estimated to be
17 1% of the deposited N₂O (de Vries et al., 2011).

18 **2.5 Statistical analysis**

19 All the data obtained were analyzed by analysis of variance (one-way ANOVA). The
20 statistical significance of the differences among the means was determined by a Tukey
21 test at P<0.05. The statistical software package used was STATISTIX 7.0 (Analytical
22 Software, Tallahassee, FL).

1 3. Results and discussion

2 3.1 Initial slurry characteristics

3 The main characteristics of the slurries at the beginning of the storage period are given
4 in Table 1. Untreated raw pig slurry (UP) had a significantly ($P<0.05$) lower initial pH
5 (7.28) than untreated co-digested (UC) slurry (pH 7.85). Therefore, less alum was
6 required to lower the pH to 5.5 in raw (2% w/w) than in co-digested slurry (3.5% w/w).

7 The total solids (TS) content was significantly ($P<0.05$) higher in UC (55.2 g kg⁻¹ slurry)
8 than in UP (45.9 g kg⁻¹ slurry) and both increased significantly ($P<0.05$) with
9 acidification by 64% and 33%, respectively. This increase in TS was previously observed
10 by Eriksen et al. (2008), Kai et al. (2008), and Fangueiro et al. (2009) and was attributed
11 to the sulfate added with the acid. The increase in TS promoted by acidification was
12 transferred to the acidified liquid fractions (ALFs) when separation was applied: higher
13 TS concentrations were observed in the ALFs from both slurries, relative to the
14 untreated LFs, while a decrease in TS was observed in the ASFs, relative to the SFs,
15 from both slurries (Table 1). A recent study by Hjorth et al. (2015) reported that
16 hydrolysis is accelerated by acidification; thus, the increase in TS (and in the
17 corresponding total VS content) in the ALF was probably due to an increase in low
18 molecular weight carbohydrates derived from cellulose or hemicellulose present in the
19 LF of the slurries.

20 The total nitrogen (TN) content was significantly ($P<0.05$) higher in UC (57.9 g kg⁻¹ TS)
21 than in UP (53.7 g kg⁻¹ TS) and in both cases was not affected by acidification. The TN
22 concentration was significantly ($P<0.05$) decreased by acidification (on a dry weight
23 basis). However, the reduction in TN concentration was mainly due to the increase in

1 the TS content and was not significant when considering the concentration on a wet
2 weight basis (Table 1).

3 The total ammonium nitrogen (TAN) content was also significantly ($P < 0.05$) higher in
4 UC ($40.1 \text{ g kg}^{-1} \text{ TS}$) than in UP ($35.5 \text{ g kg}^{-1} \text{ TS}$) and, in both cases, was increased by
5 acidification compared to untreated slurries (Table 1).

6 **3.2 Gaseous emissions during storage**

7 **3.2.1 NH₃ emissions**

8 For the raw pig slurry, ammonia (NH₃) emissions occurred mainly from the untreated
9 slurry (UP) and from its derived LF, and both followed the same trend (Fig. 1a). The
10 emissions started to rise from the beginning of the storage - to reach a peak of 170 mg
11 $\text{NH}_3 \text{ m}^{-2} \text{ h}^{-1}$ at day 41 for UP and of $198 \text{ mg NH}_3 \text{ m}^{-2} \text{ h}^{-1}$ at day 30 for the P-LF, slightly
12 decreasing afterwards until the end of the storage (Fig. 1a). These NH₃ emissions
13 accounted for losses of 18.8% (UP) and 25.7% (P-LF) of the initial N content and losses
14 of 31.9% (UP) and 39.2% (P-LF) of the initial TAN content (Table 2).

15 Untreated co-digested slurry (UC) and its fractions followed a different trend - relative
16 to raw slurry - regarding NH₃ emissions, with C-LF and C-SF showing the highest
17 emissions (Fig. 1b). The C-LF showed a gradual increase during the first 2 weeks,
18 reaching a peak ($157 \text{ mg NH}_3 \text{ m}^{-2} \text{ h}^{-1}$) at day 30 before slightly decreasing until the end
19 of the storage. In contrast, the emissions from UC and C-SF were highest during the
20 first week and showed a gradual decrease from the beginning of the storage, reaching
21 undetectable values after 4 and 3 weeks, respectively. The UC showed values that
22 were always under $50 \text{ mg NH}_3 \text{ m}^{-2} \text{ h}^{-1}$ and C-SF had the highest peak ($116 \text{ mg NH}_3 \text{ m}^{-2}$
23 h^{-1}) at day 3 (Fig. 1b), decreasing drastically afterwards. The highest NH₃ emissions

1 observed from C-LF and C-SF accounted for a total N loss of 18.5% and 9.8% of the
2 initial N content and a total loss of 30.8% and 26.6% of the initial TAN content,
3 respectively (Table 2).

4 The main differences observed regarding NH₃ emissions between raw and co-digested
5 slurry can be attributed to the initial slurry characteristics (Table 1). Besides the
6 chemical composition, the co-digested slurry originated from an anaerobic digester fed
7 with 67% pig slurry, 23% maize and triticale silage, and 10% farmyard manure and
8 cattle slurry. Undigested silage may explain the higher content of large particles in the
9 co-digested slurry, in comparison with the raw slurry. These particles normally have a
10 high content of cellulose and lignin; therefore, there may have been less C readily
11 available for degradation than in the raw slurry and thus, less mineral N should be
12 immobilized by microorganisms. To verify this statement, VS losses during storage
13 were calculated by mass balances using the initial and final analyses of the slurries
14 (Tables 1 and 3). The decrease in the VS content was greater in raw (41%) than in co-
15 digested slurry (22%), confirming that the catabolic activity was higher in the raw pig
16 slurry. The decarboxylation of organic acids consumes protons and raises the pH, with
17 the corresponding release of NH₃ (Petersen et al., 2012). The raw slurry, after the 70-d
18 storage, had undergone a greater increase in pH than the co-digested slurry (Table 3) -
19 another indicator giving support to previous findings.

20 Previous studies showed that the initial slurry characteristics affect the separation
21 performance of the slurry (Møller et al., 2002). Thus, the differences observed in the
22 NH₃ volatilization of the LFs and SFs from both slurries can be attributed to the initial
23 composition of the fractions. As explained before, the co-digested slurry had larger

1 particles, which were transferred to the SF. The P-SF was more compacted than the C-
2 SF and thus had a higher density (563 kg m^{-3}) than the C-SF (300 kg m^{-3}). The lower
3 density of the C-SF may be related to the high content of straw in the co-digestate,
4 which was transferred to the SF. Straw normally contains high amounts of lignin and
5 cellulose, which are not readily degradable by microorganisms (Hansen et al., 2006).
6 Thus, microbial activity should be lower and immobilization of ammonium may be
7 minimal, allowing NH_3 release.

8 Acidification of slurries reduced NH_3 emissions drastically during the whole storage
9 period, with values always below 33 and $11 \text{ mg NH}_3 \text{ m}^{-2} \text{ h}^{-1}$ in acidified raw pig slurry
10 (AP) and co-digested slurry (AC), respectively (Fig. 1).

11 The mean NH_3 reduction efficiencies obtained by acidifying raw and co-digested
12 slurries were 92% and 70%, respectively, relative to the non-acidified slurries. The
13 acidified fractions from raw slurry, AP-LF and AP-SF, showed reductions of 78% and
14 31%, respectively, while 96% reductions were observed for both fractions of the
15 acidified co-digested slurry, AC-LF and AC-SF.

16 The reductions in NH_3 emissions obtained in our study were greater than those of
17 previous studies where sulfuric acid was used as the acidifying additive. Dai and
18 Blanes-Vidal (2013) obtained a reduction of 77% when lowering the pH of pig slurry to
19 5.5 and Wang et al. (2014) observed a daily mean reduction of 40.2% for acidified
20 digested slurry. These differences may be partially due to the initial higher TS content
21 of the acidified slurries in our study (Vaddella et al., 2013). According to De Visscher et
22 al. 2002 the adsorption of N-NH_4^+ on suspended organic solids reduces the diffusion
23 coefficient resulting in lower NH_3 volatilization. In addition, at the end of the storage

1 period in our study, the acidified slurries had pH values lower than the initial pH of the
2 non-acidified slurries (and lower than the values in previous studies), meaning that a
3 low and stable pH was maintained in the acidified slurries during storage. This was
4 probably due to the use of alum, which - in contrast to sulfuric acid - should not be
5 buffered so fast and therefore CO₂ emissions and the consequent NH₃ release should
6 be lower. The NH₃ emissions from acidified slurries in our study showed a slight
7 increase after week 2, while the acidified slurries in Dai and Blanes-Vidal (2013) and in
8 Wang et al. (2014) had a faster and higher increase in NH₃ emissions; these differences
9 explain, as well, the higher reduction efficiencies obtained in our study.

10 Previous studies by Dinuccio et al. (2008) and Fangueiro et al. (2008) have shown NH₃
11 emissions to increase when raw slurry is separated. The same findings were observed
12 by Perazzolo et al. (2015) when separating co-digested slurry. This increase was mainly
13 due to high NH₃ volatilization from the LF. Vaddella et al. (2013) demonstrated a higher
14 degree of NH₃ volatilization when the TS content decreased. When acidification was
15 applied in our study, a higher TS content was obtained in the LFs and, thus, NH₃
16 volatilization was lower. Therefore, the NH₃ emissions from the separated fractions
17 together were less than from untreated slurries.

18 **3.2.2 N₂O emissions**

19 Nitrous oxide (N₂O) emissions are a byproduct of the nitrification/denitrification
20 process which occurs when both aerobic and anaerobic conditions coexist in manure
21 (Loyon et al., 2007). According to the measured N₂O emissions, such conditions only
22 appeared in the SFs from both slurries and in the untreated co-digested (UC) slurry. In
23 the remaining samples, N₂O emissions during the 70-day storage period were minimal,

1 as the conditions were mainly anaerobic (Fig. 2). Emissions of N₂O from the P-SF
2 occurred between days 6 and 23 of the storage, reaching a peak (351 mg N₂O m⁻² h⁻¹)
3 at day 8 (Fig. 2a). These results are in agreement with previous studies by Dinuccio et
4 al. (2008) and can be attributed to the aerobic conditions and lower moisture content
5 of the SFs.

6 The C-SF showed lower N₂O emission rates than P-SF, reaching a peak at day 41 (47 mg
7 N₂O m⁻² h⁻¹). At day 16 the emission started to decrease, until the end of the storage.
8 Untreated co-digested slurry had a high content of straw, which was displaced towards
9 the surface of the vessel during the storage due to its lower density in relation to the
10 liquid. This straw dried out with time due to water evaporation and acted as a surface
11 crust, with some aerobic zones in between the anaerobic parts. Therefore, the
12 nitrification/denitrification process, and thus the N₂O release, may have taken place
13 here. In agreement with our results, previous studies (Sommer et al., 2000; Berg et al.,
14 2006) found N₂O production only when a dry crust was present on the slurry. In our
15 study this crust became drier with time - which may explain why the N₂O emissions
16 started at day 27 in UC. The N₂O emission reached its peak at day 41 (32 mg N₂O m⁻² h⁻¹)
17 ¹), decreasing afterwards until the end of storage (Fig. 2b).

18 The decrease of the TAN content during storage was greater than that of the TN
19 content in P-SF, C-SF, and UC, indicating that some NH₄⁺ may have been nitrified during
20 storage - leading to N₂O release. It is of note that the NH₃ emissions decreased as the
21 proportion of oxidized NH₄⁺ increased. The emission of NH₃ dropped when the N₂O
22 emission started to rise: at days 6 and 20 in P-SF and C-SF, respectively, and at day 27
23 in UC.

1 The cumulative emission of N₂O accounted for a loss of 9.2% and 6.6% of the initial
2 total N content in P-SF and C-SF, respectively (Table 2). Dinuccio et al. (2008) observed
3 a lower N₂O emission rate in the SF from pig slurry and a corresponding lower
4 percentage loss of N. This may have been due to a higher density of the SF in our
5 study, which limits NH₃ emission and increases the proportion of the NH₄⁺ content
6 undergoing nitrification (Hansen et al., 2006). The N₂O emissions from UC accounted
7 for a loss of 1.6% of the initial N content (Table 2). The N₂O emission rate from C-SF
8 was much lower than in P-SF; so, the high percentage loss of N from C-SF was due to
9 the lower initial N content, as this fraction had a lower density than P-SF (Table 1).

10 Acidification inhibited N₂O emissions, during the whole storage period, from the SFs of
11 both slurries and untreated co-digested slurry (Fig. 2). Acidification may have inhibited
12 the nitrification/denitrification process, as N₂O emissions were significantly reduced
13 and nitrate was not detected in acidified slurries at the end of the storage. Accordingly,
14 previous studies reported a delay/decrease of nitrification in acidified slurry following
15 soil application (Fangueiro et al., 2013). The mean reduction efficiencies for N₂O were
16 91% and 95% for UC and C-SF, respectively, and 88% for P-SF.

17 **3.2.3 CO₂ emissions**

18 The emission rates of carbon dioxide (CO₂) showed high variability during the whole
19 storage period, with the highest rates observed in the first three weeks of storage (Fig.
20 3). Significantly higher emissions of CO₂ were observed from P-SF and C-SF, which
21 peaked at days 6 (8921 mg CO₂ m⁻² h⁻¹) and 20 (7232 mg CO₂ m⁻² h⁻¹), respectively,
22 before decreasing to values lower than 2000 mg CO₂ m⁻² h⁻¹ at day 30. The cumulative
23 CO₂ emissions from the SFs accounted for a total C loss (present in the initial VS

1 content) of 19.3% and 17.2% of the initial C content in P-SF and C-SF, respectively
2 (Table 2).

3 The CO₂ emissions are related to the amount of C present in the slurries (Fangueiro et
4 al., 2008); thus, fractions with a higher C content have higher CO₂ emission rates. In
5 accordance with this, the SFs in our study which had a higher C content (Table 1) were
6 the ones showing higher CO₂ emissions. In addition, SFs have greater aeration relative
7 to untreated slurries and LFs, which results in higher aerobic microbial activity.

8 The two main sources of CO₂ emission are the microbial degradation of organic matter
9 and urea mineralization (Moset et al., 2012). The high CO₂ release from C-SF during the
10 first three weeks of storage could have been due to these two processes, but also to a
11 higher rate of organic N mineralization. This organic N transformation is accompanied
12 by NH₃ volatilization which, as shown before (Fig. 1b), was significant during the first
13 three weeks. The CO₂ emissions dropped after 30 days in the SFs from both slurries,
14 probably due to depletion of the easily degradable C. In addition, the reduction of
15 slurry volume due to water evaporation and sample compaction diminishes the
16 aerobic nature of the conditions, which consequently reduces the microorganism-
17 mediated aerobic degradation.

18 Acidification significantly ($P < 0.05$) reduced the CO₂ emissions from both slurries and
19 fractions, except from day 30 onwards - when acidified SFs showed higher CO₂ values
20 than non-acidified SFs (Fig. 3). The mean reduction efficiencies for CO₂ were 48% and
21 54% for AP and AC, respectively, 48% and 70% for AP-LF and AC-LF, respectively, and
22 41% and 46% for AP-SF and AC-SF, respectively. Most of the dissolved CO₂ is lost
23 during the acidification process (Fangueiro et al., 2008); therefore, the high reduction

1 in CO₂ emissions during the storage of acidified slurries was partly due to this process.
2 However, the maintenance of low CO₂ emissions during storage also affects the NH₃
3 volatilization - which, as shown before, was significantly reduced during the storage of
4 acidified slurries.

5 **3.2.4 CH₄ emissions**

6 Methane (CH₄) is released from slurry as a consequence of C degradation in anaerobic
7 conditions (Hansen et al., 2006). Methane emissions were mainly observed in the
8 untreated slurries and LFs from both slurries, with higher rates in raw than in co-
9 digested pig slurry (Fig. 4). This, as explained before, was due to the higher level of
10 readily degradable C present in raw slurry, relative to co-digested slurry, as most of the
11 easily degradable matter in co-digested slurry had been lost during the anaerobic
12 digestion (Perazzolo et al., 2015).

13 Methane emissions from UP started to rise from the beginning of the storage, reaching
14 peaks at days 20 (641 mg CH₄ m⁻² h⁻¹) and 34 (522 mg CH₄ m⁻² h⁻¹) before decreasing to
15 values < 50 mg CH₄ m⁻² h⁻¹ from day 37 (Fig. 4a). The P-LF and P-SF followed the same
16 trend, with a peak of 743 mg CH₄ m⁻² h⁻¹ for P-LF and of 340 mg CH₄ m⁻² h⁻¹ for P-SF, in
17 both cases on day 13 (Fig. 4a). These CH₄ emissions accounted for a loss (as a % of the
18 C present in the initial VS content) of 5.8%, 13.2%, and 1% of the initial C content in
19 UP, P-LF, and P-SF, respectively (Table 2). This C loss as CH₄ is in accordance with the
20 values observed by Dinuccio et al. (2008) for pig slurry stored at 25°C, this temperature
21 being the mean temperature also registered in our study over the whole storage
22 period.

1 The CH₄ emissions from UC and C-LF showed high variability during storage, following
2 the same trend as raw pig slurry, and the values for C-SF were negligible (Fig 4b). A
3 slight increase in the CH₄ emissions from UC and C-LF was observed at the beginning of
4 storage, reaching a peak at day 20 in both UC (125 mg CH₄ m⁻² h⁻¹) and C-LF (95 mg CH₄
5 m⁻² h⁻¹) and slightly decreasing afterwards until the end of the storage (Fig. 4b). The
6 cumulative CH₄ emissions in both cases accounted for less than 2% of the total initial C
7 content (Table 2).

8 Acidification may alter methanogenic activity, as the process is normally inhibited at
9 pH values below 6 (Weiland, 2010). Acidification reduced the CH₄ emissions from both
10 slurries and fractions (Fig. 4), with mean reduction efficiencies of 81% and 92% for AP
11 and AP-LF, respectively. The mean CH₄ emissions were reduced in AC and AC-LF, by
12 91% in both cases. Wang et al. (2014) observed a mean CH₄ reduction efficiency of
13 80.8% when acidifying digested pig slurry to pH 5.5. This small difference in reduction
14 efficiencies could be due to the different timeframe in the calculation by Wang et al.
15 (2014), as they only considered the first 20 days of storage while we considered the
16 whole period (70 days). However, our reduction efficiencies closely resemble the
17 values observed by Petersen et al. (2014), who found that CH₄ emissions were reduced
18 by 94% when pig slurry was acidified during storage.

19 **3.3 Effect of the combined acidification and separation on GHG emissions**

20 To assess the effects of acidification applied before separation on net total GHG
21 emissions, the global warming potential (GWP) for each gas was considered in order to
22 express an overall effect in terms of CO₂ equivalents (Fig. 5).

1 Separation alone significantly increased the net total GHG emissions of the solid and
2 liquid fractions (combined together): by 48% for raw slurry and by 5% for co-digested
3 slurry, relative to the untreated slurries (Fig. 5). The increment observed when raw pig
4 slurry was separated was mainly due to the increase in N₂O emissions from SF, the
5 increase in CH₄ emissions from LF, and the increase in CO₂ emissions from both LF and
6 SF (Fig. 5). This is in accordance with previous results obtained by Dinuccio et al.
7 (2008), where the combined emissions from separated fractions were always higher
8 than from unseparated slurries. However, when acidification was applied before
9 separation, the net total GHG emissions of the acidified fractions combined together
10 were significantly lower than from untreated slurries.

11 Reductions in the net total GHG emissions of 59% and 81% were observed for the sum
12 of the acidified fractions from raw and co-digested slurry, respectively, relative to
13 untreated slurries. The reductions for acidified raw slurry were mainly due to the
14 lower CH₄ loss from the acidified LF and to the lower loss of N₂O from the acidified SF,
15 relative to the corresponding non-acidified fractions. The decrease for co-digested
16 slurry was mainly due to the undetectable values of N₂O and CH₄ for acidified SF and
17 LF, respectively, and to the smaller loss of CO₂ from both acidified fractions, relative to
18 the corresponding non-acidified fractions (Fig. 5).

19 Therefore, acidification of slurry before separation can be considered a good
20 abatement option to decrease net total GHG emissions during the storage of fractions
21 from both raw and co-digested pig slurries.

22 **3.4 Final slurry characteristics**

1 The main characteristics of the slurries at the end of the storage period are given in
2 Table 3.

3 After 70 days of storage, all sample volumes were reduced due to water evaporation
4 and organic matter degradation. The weight loss ranged from 0.5 kg to 1.4 kg, with
5 greater losses in the LFs (Table 3). The TS content decreased during storage: by 33%
6 and 14% in UP and UC, respectively. The VS content followed the same trend, with a
7 reduction of 41% and 22% in UP and UC, respectively. However, acidified slurries had
8 lower decreases in both the TS and VS contents: AP only showed a 5.2% decrease in TS
9 and 11% in VS, and AC maintained the same initial TS content and had a small
10 reduction of 3% in its VS content. The acidified LFs from both slurries followed the
11 same trend in terms of TS and VS content as their respective acidified slurries, while
12 the acidified SFs showed lower TS and VS reductions relative to the untreated SFs.
13 Microbial degradation is reduced upon acidification (Hjorth et al., 2015), by inhibition
14 of acidogenesis, acetogenesis, and methanogenesis. However, our results show that
15 some microbial degradation may still have occurred in the acidified slurries during
16 storage, as the final values of TS and VS were lower than their initial values.

17 After storage, the TN and TAN concentrations of the pig and co-digested slurries had
18 significantly decreased, with PS and CS and their respective LFs showing the highest N
19 losses (Table 3). The N losses were 68% and 40% in the PS and CS slurry, respectively,
20 which are mainly attributable to NH_3 volatilization as the TAN values were reduced by
21 88% and 50%, respectively.

22 The same trend was followed by the LFs from both slurries, with TN losses of 77% and
23 65% from P-LF and C-LF, respectively. These fractions showed an almost complete loss

1 of TAN: 95% and 86% in P-LF and C-LF, respectively. These results are in agreement
2 with the studies by Perazzolo et al. (2015) and Fangueiro et al. (2008), where the losses
3 were highest in the LFs because they had the highest TAN:TN ratios and low TS
4 contents.

5 The N losses from the SFs may have been due partially to NH_3 volatilization but also to
6 some immobilization and/or nitrification of the TAN. The TN in the SFs declined by 43%
7 and 35% and the TAN by 96% and 92% in P-SF and C-SF, respectively. Some
8 immobilization may have occurred in these SFs, promoted by their high C:N ratios. On
9 the other hand, nitrate (NO_3^-) was detected in the C-SF at the end of the storage,
10 confirming that some nitrification may have occurred as well. Nitrification is known to
11 occur in the SF as the oxygenation is allowed so aerobic conditions between particles
12 occur (Hansen et al., 2006). The C-SF was less compacted than the P-SF due to the
13 larger particles present in the co-digested slurry. Thus, the aeration was probably
14 greater, promoting the nitrification process.

15 Relative to the non-acidified slurries and their fractions, acidification maintained
16 higher total N contents during storage. Also, acidification may have promoted
17 mineralization of organic N in AP and in the acidified LFs from both slurries, as the
18 increase in TAN was higher than the increase in total N, relative to the non-acidified
19 pig slurry and LFs. However, some immobilization and/or nitrification may have
20 occurred in acidified co-digested slurry and in the acidified SFs from both slurries, as
21 the increase in total N was higher than the increase in TAN, relative to the non-
22 acidified co-digested slurry and SFs.

23 **4. Conclusions**

1 The following conclusions relate to the results obtained with the particular slurries,
2 and under the specific conditions, described previously.

3 Our results show that acidification of slurries with alum before separation reduces
4 gaseous emissions from the solid and liquid fractions during their subsequent storage.

5 Acidification of pig and co-digested slurries reduces the loss of TS and VS during
6 storage, compared to non-acidified slurries. This indicates that microbial degradation is
7 decreased by acidification and, thus, more organic matter remains in the slurries at the
8 end of storage. Furthermore, the TAN concentration is significantly reduced in
9 untreated slurries during storage - due to NH_3 volatilization, immobilization, and/or
10 nitrification - but only slightly decreased in acidified slurries and fractions. Therefore,
11 acidified slurries and their fractions have a higher fertilizing value, as less N and organic
12 matter is lost via volatilization and microbial degradation.

13 Acidification before separation increases the TS and TAN contents in acidified LFs from
14 both types of slurry assayed here, relative to non-acidified LFs, indicating that NH_3
15 volatilization decreases during separation.

16 Acidification of pig and co-digested slurries significantly reduces the emissions of NH_3 ,
17 particularly in the acidified LF, relative to non-acidified fractions.

18 The highest contribution of the gaseous emissions from the untreated pig and co-
19 digested fractions to the total GHG corresponds to CH_4 from LFs and N_2O from SFs, and
20 these emissions are higher from raw pig slurry than from co-digested fractions. When
21 acidification is applied, emissions of both CH_4 and N_2O are drastically reduced, with co-
22 digested slurry having higher proportional decreases than pig slurry. However, as the

1 total GHG emissions from pig slurry are higher than from co-digested slurry, the
2 reduction in the total gaseous emission is also higher.

3 Mechanical separation increases the net total gaseous emissions during the storage of
4 the separated fractions, relative to unseparated slurries. However, if acidification is
5 applied before separation, the sum of the gaseous emissions from both acidified
6 fractions is significantly lower than the sum of the non-acidified fractions. Moreover,
7 the sum of the gaseous emissions from the acidified SF and LF is also lower than for
8 the unseparated acidified slurries.

9 Acidification applied before separation, as a mitigation practice, can lead to the overall
10 improvement of management practices on farms. It decreases the net total GHG and
11 NH₃ emissions during storage of raw and co-digested pig slurry fractions. More N
12 remains in the slurries, increasing their fertilizer value while reducing environmental
13 pollution and protecting the health of farmers and animals. However, further studies
14 would be required to assess the concentration of alum used in slurries if these are
15 intended to be used as fertilizer.

16 The gas measurements in this study were made under laboratory conditions. Farm-
17 scale measurements should be carried out in order to confirm these promising results.

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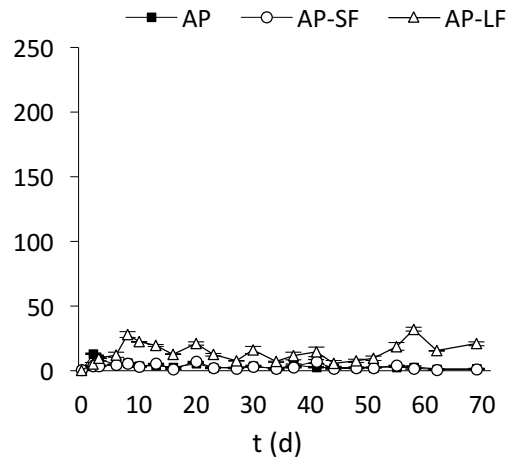
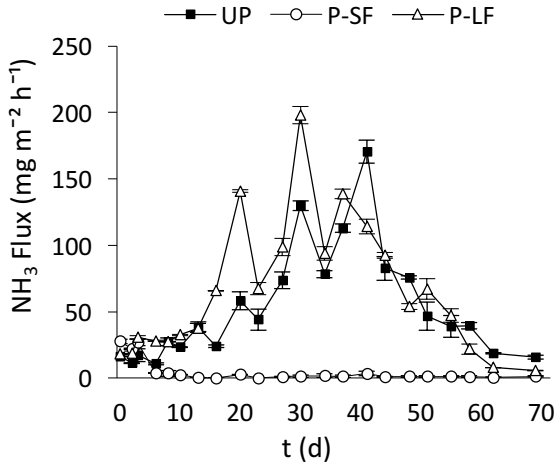
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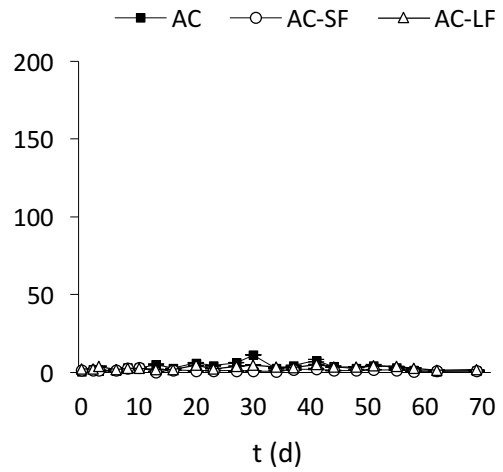
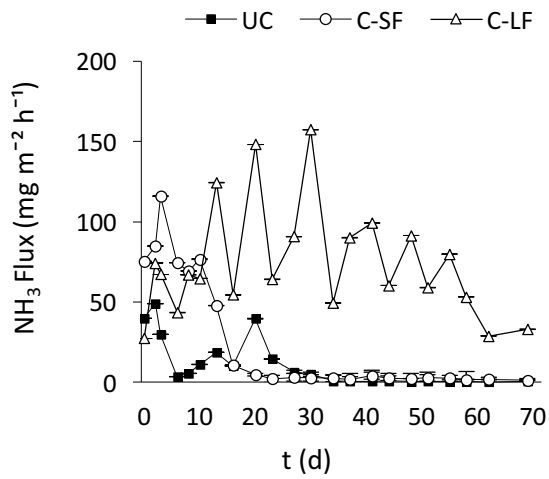
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a) Raw pig slurry



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b) Co-digested pig slurry



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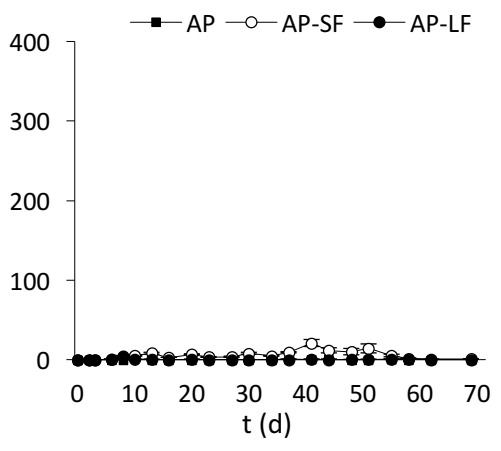
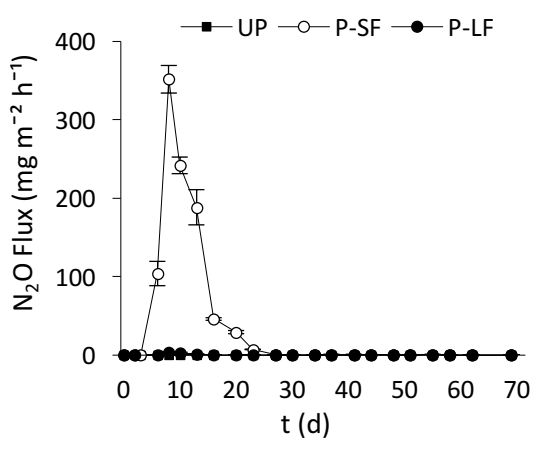
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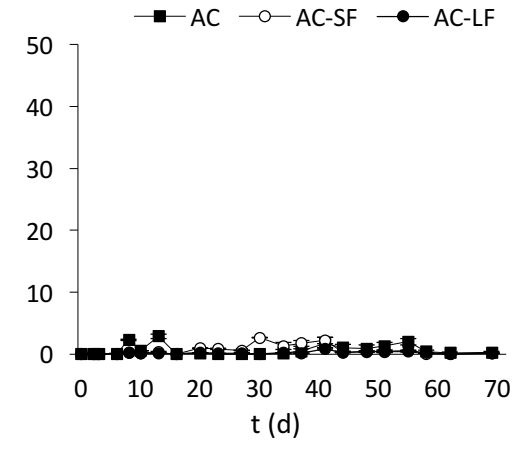
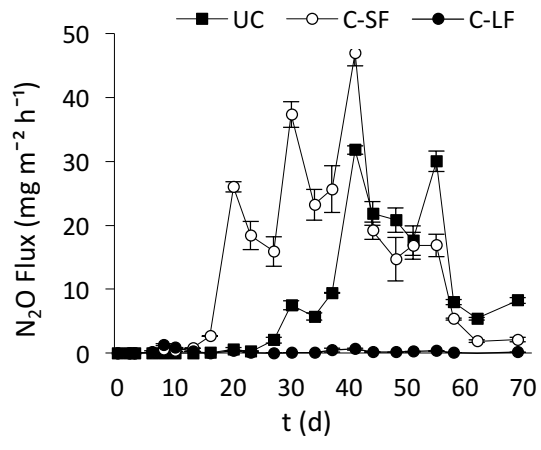
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b) Co-digested pig slurry



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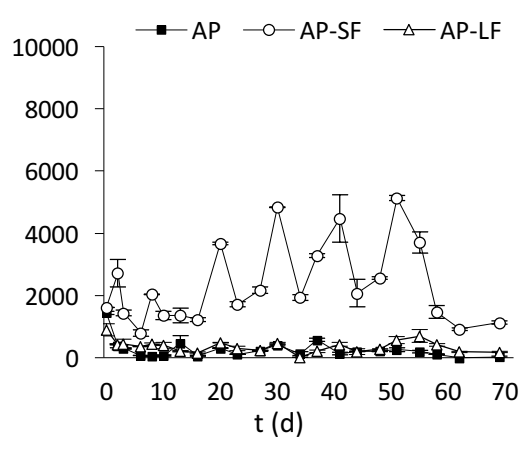
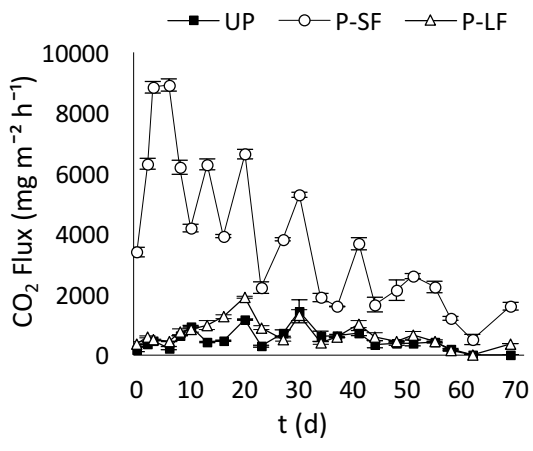
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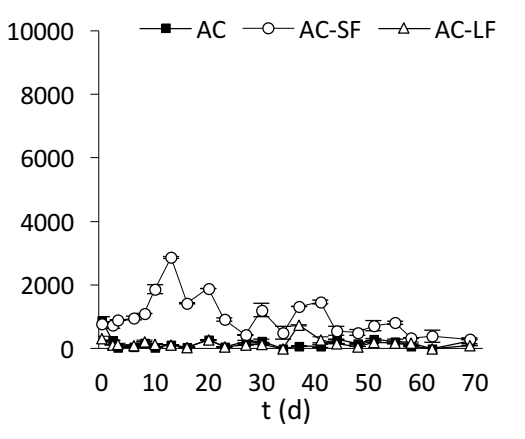
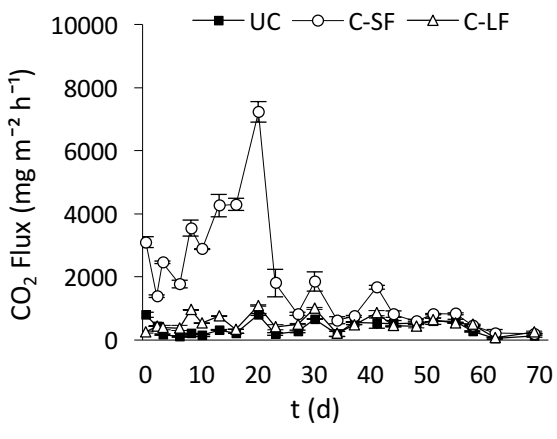
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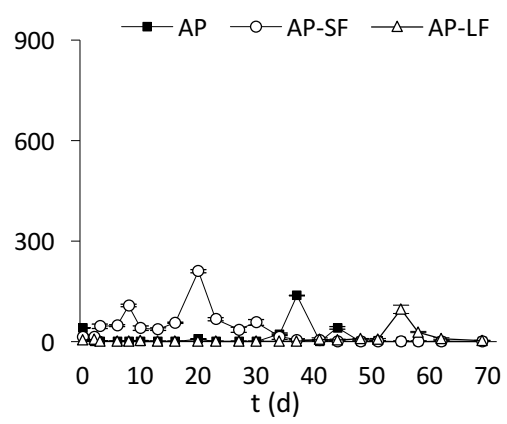
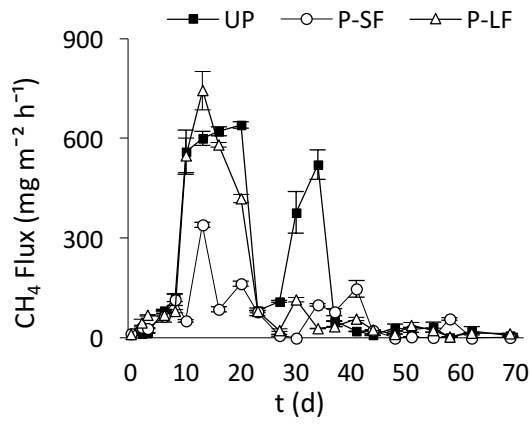
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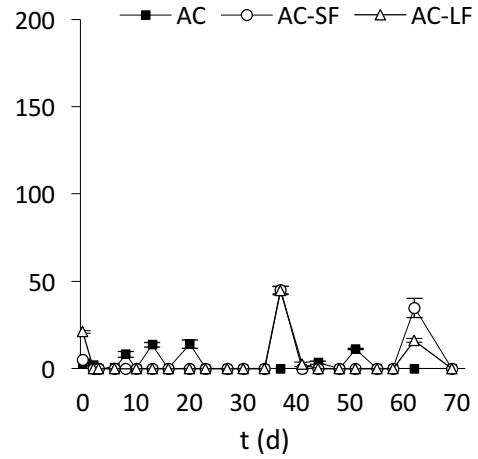
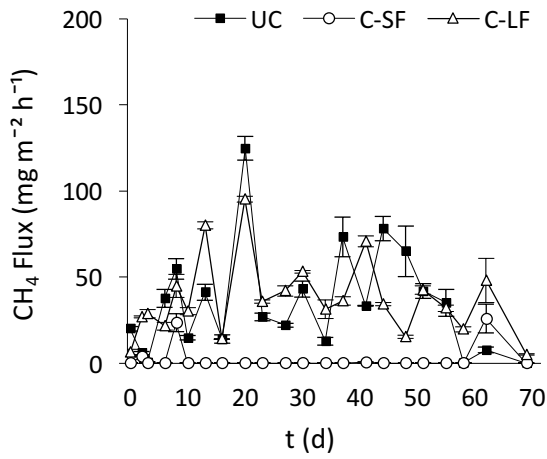
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a) Raw pig slurry



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b) Co-digested pig slurry



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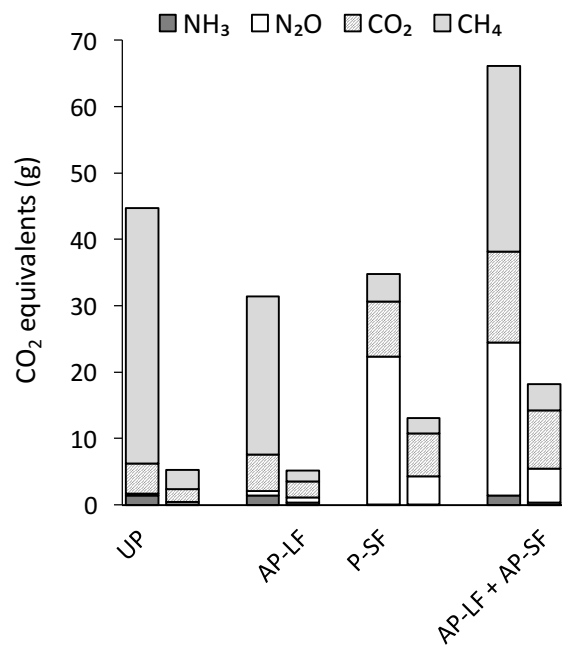
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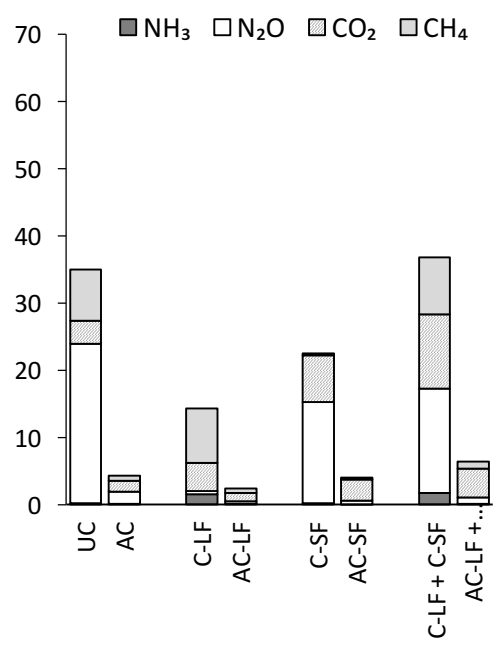
1 Fig. 5

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a) Raw pig slurry



b) Co-digested pig slurry



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1 **Table 1.** Main characteristics of untreated (non-acidified) and acidified raw and co-digested
2 pig slurries at the beginning of the storage period, presented as mean values of three
3 replicates with the standard deviations. For each parameter, means followed by different
4 letters are significantly ($P<0.05$) different from each other, based on a Tukey test.

Slurry type		pH	TS (g kg ⁻¹ slurry)	VS (% of TS)	TN (g kg ⁻¹ TS)	TAN (g kg ⁻¹ TS)
Raw pig slurry	UP	7.28 (0.00) ^c	45.9 (0.75) ⁱ	77.8 (0.00) ^{bc}	53.7 (0.89) ^d	35.5 (0.65) ^d
	P-LF	7.44 (0.06) ^c	16.0 (0.95) ^k	62.2 (0.60) ^f	137.7 (3.98) ^a	101.7 (0.04) ^a
	P-SF	7.83 (0.12) ^b	160.6 (0.65) ^c	83.9 (1.80) ^a	24.9 (0.21) ^h	9.7 (0.10) ⁱ
	AP	5.50 (0.01) ^e	60.4 (0.55) ^g	69.7 (0.60) ^d	42.5 (0.47) ^f	31.3 (0.15) ^e
	AP-LF	5.53 (0.06) ^e	39.7 (0.25) ^j	58.5 (0.55) ^h	56.7 (0.28) ^{cd}	46.3 (0.65) ^b
	AP-SF	5.83 (0.06) ^d	135.5 (0.15) ^d	79.2 (0.10) ^b	23.00 (1.27) ^h	13.3 (0.45) ^g
Co-digested pig slurry	UC	7.85 (0.06) ^b	55.2 (0.24) ^h	67.6 (0.26) ^e	57.9 (0.66) ^c	40.1 (0.30) ^c
	C-LF	7.98 (0.00) ^b	42.5 (1.20) ^j	60.0 (0.05) ^g	73.1 (1.11) ^b	46.9 (0.65) ^b
	C-SF	8.36 (0.12) ^a	172.2 (0.55) ^a	84.8 (0.26) ^a	24.7 (0.97) ^h	11.4 (0.35) ^h
	AC	5.50 (0.01) ^e	85.8 (0.85) ^e	63.0 (0.45) ^f	31.8 (0.58) ^g	26.4 (0.40) ^f
	AC-LF	5.51 (0.01) ^e	71.4 (0.28) ^f	59.0 (0.25) ^h	48.8 (1.11) ^e	32.6 (0.70) ^e
	AC-SF	5.83 (0.06) ^d	163.0 (0.15) ^b	76.9 (0.05) ^c	26.5 (0.34) ^h	13.3 (0.20) ^g

5 **UP:** Untreated pig slurry, **LF:** Liquid fraction, **SF:** Solid fraction, **AP:** Acidified pig slurry,
6 **UC:** Untreated co-digested pig slurry, **AC:** Acidified co-digested slurry, **TS:** Total solids,
7 **VS:** Volatile solids, **TN:** Total nitrogen, **TAN:** Total ammonium nitrogen.

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Table 2. Cumulative emissions of ammonia (NH₃), nitrous oxide (N₂O), carbon dioxide (CO₂), and methane (CH₄) from untreated and acidified raw and co-digested pig slurries and their respective liquid and solid fractions during the 70 days of storage. Emissions of NH₃ are expressed as percentages of initial total nitrogen (TN) and total ammonium nitrogen (TAN) content, emissions of N₂O are expressed as percentages of initial TN and emissions of C (CO₂ and CH₄) are expressed as percentages of the initial volatile solids (VS) content. Values are presented as means of three replicates with standard errors. For each gas, means followed by different letters in each row are significantly (P<0.05) different from each other based on a Tukey test.

		Raw pig slurry		Co-digested pig slurry	
		UP	AP	UC	AC
N-NH ₃ (% TN)	U	18.83 ^a (0.24)	1.04 ^c (0.06)	1.75 ^b (0.08)	1.39 ^{bc} (0.15)
	LF	25.66 ^a (0.76)	5.07 ^c (0.07)	18.45 ^b (0.16)	0.65 ^d (0.02)
	SF	0.99 ^b (0.06)	1.01 ^b (0.05)	9.80 ^a (0.57)	0.34 ^b (0.01)
N-NH ₃ (% TAN)	U	31.92 ^a (0.40)	1.75 ^c (0.01)	2.96 ^b (0.08)	1.84 ^c (0.13)
	LF	39.20 ^a (0.20)	7.53 ^c (0.06)	30.77 ^b (0.20)	1.26 ^d (0.08)
	SF	2.00 ^b (0.32)	2.47 ^b (0.02)	26.60 ^a (0.14)	0.84 ^c (0.03)
N-N ₂ O (% TN)	U	0.03 ^b (0.00)	0.04 ^b (0.00)	1.64 ^a (0.07)	0.12 ^b (0.01)
	LF	0.12 ^a (0.01)	0.08 ^{ab} (0.00)	0.05 ^{bc} (0.01)	0.04 ^c (0.00)
	SF	9.20 ^a (0.23)	1.89 ^c (0.01)	6.55 ^b (0.22)	0.16 ^d (0.01)
C-CO ₂ (% VS)	U	7.42 ^a (0.23)	2.07 ^c (0.08)	4.20 ^b (0.31)	1.39 ^c (0.07)
	LF	24.30 ^a (0.08)	6.20 ^c (0.44)	9.69 ^b (0.21)	1.77 ^d (0.03)
	SF	19.28 ^a (0.26)	14.11 ^c (0.07)	17.23 ^b (0.11)	6.18 ^d (0.06)
C-CH ₄ (% VS)	U	5.83 ^a (0.28)	0.32 ^{bc} (0.01)	0.87 ^b (0.01)	0.07 ^c (0.01)
	LF	13.24 ^a (0.16)	0.43 ^c (0.03)	1.94 ^b (0.06)	0.10 ^c (0.00)
	SF	0.95 ^a (0.02)	0.49 ^b (0.00)	0.07 ^c (0.00)	0.08 ^c (0.00)

1 **U**: Unseparated slurry, **LF**: Liquid fraction, **SF**: Solid fraction, **UP**: Untreated pig slurry,
2 **AP**: Acidified pig slurry, **UC**: Untreated co-digested slurry, **AC**: Acidified co-digested
3 slurry.

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1 **Table 3.** Main characteristics of untreated (non-acidified) and acidified raw and co-digested pig slurries at
 2 the end of the storage period, presented as mean values of three replicates with the standard deviations.
 3 For each parameter, means followed by different letters are significantly ($P < 0.05$) different from each
 4 other, based on a Tukey test.

Slurry type		pH	TS (g kg ⁻¹)	VS (% of TS)	TN (g kg ⁻¹ TS)	TAN (g kg ⁻¹ TS)	Slurry loss (kg)
Raw pig slurry	UP	8.24 (0.11) ^b	43.1 (0.45) ^h	69.6 (0.05) ^{bc}	25.7 (2.82) ^{fg}	5.9 (0.20) ^g	1.2 (0.10) ^{bc}
	P-LF	8.57 (0.06) ^a	18.7 (3.95) ⁱ	51.2 (3.02) ^g	34.4 (0.70) ^{de}	4.7 (0.25) ^h	1.4 (0.10) ^a
	P-SF	7.21 (0.04) ^{de}	182.5 (1.47) ^c	72.6 (1.55) ^b	18.2 (0.45) ⁱ	0.5 (0.05) ⁱ	0.9 (0.05) ^d
	AP	6.75 (0.04) ^f	78.2 (0.56) ^f	65.91 (0.05) ^{cd}	30.3 (1.30) ^{ef}	25.5 (0.35) ^c	1.1 (0.05) ^c
	AP-LF	7.00 (0.19) ^{ef}	54.6 (0.20) ^g	57.1 (1.15) ^{ef}	42.8 (1.61) ^a	34.1 (0.05) ^a	1.3 (0.05) ^{ab}
	AP-SF	5.33 (0.17) ⁱ	186.6 (2.06) ^c	64.8 (1.05) ^d	23.6 (1.44) ^{gh}	6.3 (0.17) ^g	1.1 (0.05) ^c
Co-digested pig slurry	UC	7.73 (0.01) ^c	64.9 (0.69) ^g	62.1 (0.80) ^d	37.3 (2.15) ^{bcd}	24.3 (0.00) ^d	1.1 (0.05) ^c
	C-LF	8.36 (0.05) ^{ab}	43.8 (0.19) ^h	50.8 (3.10) ^g	39.4 (2.15) ^{abc}	9.16 (0.55) ^f	1.2 (0.10) ^{bc}
	C-SF	7.34 (0.17) ^d	240.6 (11.15) ^b	77.7 (1.95) ^a	19.4 (0.81) ^{hi}	1.13 (0.05) ⁱ	0.5 (0.00) ^e
	AC	6.35 (0.06) ^g	118.3 (0.55) ^d	61.1 (0.55) ^{de}	34.9 (0.15) ^{cde}	24.2 (0.36) ^d	1.0 (0.05) ^{cd}
	AC-LF	5.85 (0.02) ^h	100.2 (0.95) ^e	52.7 (0.65) ^{fg}	40.0 (1.21) ^{ab}	31.6 (0.70) ^b	1.2 (0.00) ^{bc}
	AC-SF	5.82 (0.05) ^h	269.1 (2.22) ^a	61.6 (0.45) ^{de}	30.5 (2.25) ^e	15.5 (0.30) ^e	0.9 (0.05) ^d

5 **UP:** Untreated pig slurry, **LF:** Liquid fraction, **SF:** Solid fraction, **AP:** Acidified pig slurry, **UC:** Untreated co-digested
 6 pig slurry, **AC:** Acidified co-digested slurry, **TS:** Total solids, **VS:** Volatile solids, **TN:** Total nitrogen, **TAN:** Total
 7 ammonium nitrogen.

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