



AperTO - Archivio Istituzionale Open Access dell'Università di Torino

Conventional and enantioselective GC with microfabricated planar columns for analysis of realworld samples of plant volatile fraction

This is the author's manuscript	
---------------------------------	--

Original Citation:

Availability:

This version is available http://hdl.handle.net/2318/1544461 since 2016-06-30T10:54:11Z

Published version:

DOI:10.1016/j.chroma.2015.12.037

Terms of use:

Open Access

Anyone can freely access the full text of works made available as "Open Access". Works made available under a Creative Commons license can be used according to the terms and conditions of said license. Use of all other works requires consent of the right holder (author or publisher) if not exempted from copyright protection by the applicable law.

(Article begins on next page)





This is the author's final version of the contribution published as:

[Cecilia Cagliero, Stefano Galli, Mario Galli, Ivan Elmi, Monica Belluce, Stefano Zampolli, Barbara Sgorbini, Patrizia Rubiolo, Carlo Bicchi, Conventional and enantioselective GC with microfabricated planar columns for analysis of real-world samples of plant volatile fraction, Journal of Chromatography A, 1429 (2016) 329-339, http://dx.doi.org/10.1016/j.chroma.2015.12.037]

The publisher's version is available at:

[http://ac.els-cdn.com/S0021967315018063/1-s2.0-S0021967315018063main.pdf?_tid=bc8a436e-3e09-11e6-bd49-00000aab0f26&acdnat=1467212402_1d47cbe57146532a746e138b7dcebaf7]

When citing, please refer to the published version.

Link to this full text:

[http://hdl.handle.net/2318/1544461]

This full text was downloaded from iris-Aperto: https://iris.unito.it/

iris-AperTO

CONVENTIONAL AND ENANTIOSELECTIVE GC WITH MICROFABRICATED PLANAR COLUMNS FOR ANALYSIS OF REAL-WORLD SAMPLES OF PLANT VOLATILE FRACTION

- 4
- C. Cagliero¹, S. Galli², M. Galli², I. Elmi³, M. Belluce³, S. Zampolli³, B. Sgorbini¹, P. Rubiolo¹, C.
 Bicchi^{1*}
- ⁷ ¹ Dipartimento di Scienza e Tecnologia del Farmaco (DSTF), via P. Giuria 9, Torino (Italy)
- 8 ² MEGA s.n.c. Via Plinio, 29 Legnano (Milano) Italy
- 9 ³ CNR-IMM Bologna Institute of Microelectronics and Microsystems Via P. Gobetti, 101, Bologna
- 10 (Italy)
- 11
- 12 *Corresponding author
- 13 Prof. Dr. Carlo Bicchi
- 14 Laboratory of Pharmaceutical Biology Dipartimento di Scienza e Tecnologia del Farmaco
- 15 Via Pietro Giuria 9 I-10125 Torino (Italy)
- 16 Tel. <u>+390116707662</u>; Fax: <u>+390116707687</u>;
- 17 e-mail: <u>carlo.bicchi@unito.it; www.phytoanalysis.unito.it</u>
- 18

19 Abstract:

Within a project exploring the application of lab-on-chip GC to in-field analysis of the plant volatile 20 fraction, this study evaluated the performance of a set of planar columns (also known as 21 22 microchannels, MEMS columns, or microfabricated columns) of different dimensions installed in a 23 conventional GC unit. Circular double-spiral-shaped-channel planar columns with different 24 square/rectangular sections up to 2 m long were applied to the analysis of both essential oils and 25 headspace samples of a group of medicinal and aromatic plants (chamomile, peppermint, sage, rosemary, lavender and bergamot) and of standard mixtures of related compounds; the results were 26 27 compared to those obtained with reference narrow-bore columns (1: 5m, d_c : 0.1 mm, d_f : 0.1 μ m). The above essential oils and headspaces were first analyzed quali- and quantitatively with planar columns 28 statically coated with conventional stationary phases (5%-phenyl-polymethylsiloxane and auto-29 bondable nitroterephthalic-acid-modified polyethylene glycol), and then submitted to chiral 30 recognition of their diagnostic markers, by enantioselective GC with a planar columns coated with a 31 cyclodextrin derivative (30% 6^{I-VII}-O-TBDMS-3^{I-VII}-O-ethyl-2^{I-VII}-O-ethyl-β-cyclodextrin in PS-32 086). Column characteristics and analysis conditions were first optimized to obtain suitable retention 33 34 and efficiency for the samples investigated. The planar columns tested showed performances close to 35 the reference conventional narrow-bore columns, with theoretical plate numbers per meter (N/m) ranging from 6100 to 7200 for those coated with the conventional stationary phases, and above 5600 36 37 for those with the chiral selector.

Keywords: micro-GC; planar columns; plant volatile fraction; essential oils; headspace sampling.

40 INTRODUCTION

Gas chromatography systems can be miniaturized either by scaling down each component (injection
systems, columns, detectors) or by developing microfluidic devices with microelectromechanical
systems (MEMS) technology, resulting in planar format [1, 2].

The first on-chip GC manufactured by silicon micromachining dates the late 1970s, and was 44 45 developed by Terry et al. [3, 4]; it consisted of two wafers, the first containing an injection valve and a 1.5 m planar column, and the second a thermal conductivity detector. The state-of-the-art of on-a-46 chip gas chromatography, and its evolution over the last two decades, has very recently been 47 48 extensively reviewed by Haghighi et al. [1 and references cited therein]. These authors offer a 49 comprehensive and generalized overview of the entire field, in particular concerning materials and 50 fabrication, chip-based injectors and pre-concentrators, planar columns and their geometry, and 51 detectors. Terry et al. also first introduced planar columns (also known as microchannels, MEMS 52 columns, or microfabricated columns) obtained with MEMS technology [3, 4]. Although this technology has evolved dramatically, a planar column [5] is in general prepared through a gas phase 53 54 reactive ion etching process, that produces rectangular open channels on the silicon wafer substrate sealed with either a silicon or a Pyrex glass plate bonded to the silicon surface. In addition, planar 55 56 column rapid heating through thin film resistance heating patterned in etched silicon channels has 57 also been developed, to replace conventional convection ovens, thus saving energy and providing sufficiently rapid heating to increase the speed of separation with short columns [6-9]. Azzouz et al. 58 [5] recently reviewed in depth the approaches to planar column technologies, the stationary phases 59 60 adopted, and the fields in which they have been applied, in particular focusing on stationary phase 61 incorporation in the packed or open tubular planar GC columns.

62 Compact instrumentation, offering technical characteristics and performance comparable to those of 63 conventional setups, has obvious benefits in terms of saving energy, materials, and laboratory space. 64 One of the areas where on-chip GC can play a fundamental role is in portable gas chromatographs 65 for "in-field" analyses. In-field GC affords in-situ analysis immediately after (or on-line to) in-field 66 sampling, thus avoiding sample alteration and markedly reducing analysis time. Successful 67 applications have been reported in environmental control, the mineral oil industry, and in-field 68 monitoring and control of toxic and explosive compounds, among others [1, 5].

The in-field and laboratory application to the volatile fraction emitted from plants is a field in which on-chip GC can offer interesting perspectives, and that has not yet investigated. On-chip GC, in particular if provided with an on-line connected sample preparation micro-concentration system, can successfully be used to monitor the evolution of the volatile fraction composition, and/or specific markers, for instance i) in plant processes such as maturation, ii) for in-lab and in-field studies of

ecological biochemistry and/or multitrophic phenomena, iii) in chemotaxonomy, and iv) in the on-74 line production of essential oils or extracts [10, 11]. The plant volatile fraction is in general a complex 75 mixture, consisting of volatiles within a limited range of molecular weights, with fairly similar 76 structures and physicochemical characteristics, relatively different polarities, and medium-to-high 77 volatility; their analysis requires simple but very effective sampling techniques (e.g. headspace 78 79 sampling) and highly efficient and selective analysis systems if meaningful separation is to be 80 achieved. Similar considerations, although with different aims, can be made for samples in the flavor and fragrance field. 81

82 In view of a possible application of on-chip GC in these fields, this study aims to evaluate the 83 performance of a set of planar columns of different dimensions, installed in a conventional GC, coated 84 with different stationary phases, applied to the separation of sample components in the above fields, 85 and compare their performances to those of conventional GC columns.

86

87 EXPERIMENTAL

88 Columns

Five planar columns of different geometry, coated with different stationary phases (SP), were tested. The stationary phases were 5%-phenyl-polymethylsiloxane (Sil-5%-PH) and auto-bondable nitroterephthalic-acid-modified polyethylene glycol (FFAP-EXT), and 30% 6^{I-VII}-O-TBDMS-3^{I-VII}-

92 O-ethyl- 2^{I-VII} -O-ethyl- β -cyclodextrin in PS-086 (Et- β -CD).

The column characteristics are summarized in Table 1. The performances of the planar columns were compared to those of three conventional narrow-bore (NB) columns (l: 5m, d_c : 0.10mm, d_f : 0.10 µm)

95 coated with the same stationary phases (i.e., Sil-5%-PH, FFAP-EXT, and Et- β -CD).

96

97 Preparation of the planar columns: The micromachined circular double-spiral-shaped channel planar 98 columns (Figure 1) were fabricated using silicon direct bonding of two wafers (1.5 x 1.5 cm²): on one 99 wafer, rectangular (or square) channels were etched using a Deep Reactive Ion Etching (D-RIE) with 100 a silicon oxide mask layer. Total column length and dimensions of the etched channels are in Table 1. On the second wafer, inlet and outlet holes were bored using D-RIE. Lastly, after wafer bonding 101 102 and singulation, standard fluidic interconnections were made on the chip, by inserting deactivated 103 fused silica capillaries (l: ca. 25cm long, dc: 0.1 mm) into the inlet/outlet holes and sealing them with 104 a polyimide resin. As a term of comparison, a nominal channel inner diameter (nd_c) for each planar column to be used was calculated through the following expression: $nd_c = 2(S/\pi)^{1/2}$ where S is the 105 106 area of the channel section.

108 *Static coating of the planar columns:*

109 The planar columns were statically coated using the following procedures.

110 Apolar and chiral columns: the planar silicon column was first rinsed with an HCl solution and then

111 dried under a N₂ flow. A solution of hexamethyldislazane (HMDS) in pentane was then passed

- 112 through the column, then sealed under N_2 and heated in a GC oven to accomplish the deactivation
- 113 step. The column was rinsed with methanol and diethyl ether in series and again dried under a N_2
- 114 flow.
- The column was then filled with a solution of the stationary phase at a concentration suitable to obtaina nominal film thickness equivalent to that of a circular column, and submitted to the static coating
- 117 process (Table 1)

118 *Polar column:* the same acid treatment as for the apolar and chiral columns was applied to the planar

119 column. The column was then immediately filled with a solution of autobonding FFAP-EXT

120 stationary phase at a concentration suitable to obtain the required nominal film thickness (Table 1).

- 121 All columns were from MEGA (Legnano (MI), Italy).
- 122

123 Samples

124 Five standard mixtures were analyzed: i) a Grob test [12], ii) a chiral test developed in the authors' 125 DSTF laboratory, consisting of ten compounds with different structures and polarities (limonene, 2-126 octanol, camphor, isobornyl acetate, linalyl acetate, 2-methyl-(3Z)-hexenyl butyrate, menthol, hydroxycitronellal, γ -decalactone and δ -decalactone racemates [13]), iii) a "linalools" standard 127 mixture, consisting of racemic linalool, linalyl acetate and linalyl propionate, iv) a "menthols" 128 standard mixture, consisting of racemic menthone, isomenthone, menthyl acetate, menthol, 129 130 neomenthol, isomenthol and neoisomenthol, and v) a standard mixture of racemic C_6 to $C_{12} \gamma$ lactones. The essential oils of lavender (Lavandula angustifolia Mill.), bergamot (Citrus limon (L.) 131 132 Osbeck), peppermint (Mentha x piperita L.), rosemary (Rosmarinus officinalis L.), chamomile

133 (*Matricaria chamomilla* L.), and sage (*Salvia officinalis* L.) were also analyzed.

All standard compounds were from the collection of standards in the authors' laboratory or, if unavailable there, were obtained from Sigma–Aldrich (Milan, Italy); they were dissolved in cyclohexane at a concentration of 0.1 mg/ml each. The essential oils, obtained by hydrodistillation following the European Pharmacopoeia (8th edition) [14], were solubilized in cyclohexane at a concentration of 5 mg/ml before analysis. Solvents were all HPLC grade from Sigma–Aldrich (Milan, Italy).

- 140
- 141 Instrumental set-up

- 142 Analyses were carried out on a Shimadzu GC-FID 2010 system provided with Shimadzu GC Solution
- 143 2.53SU software (Shimadzu, Milan, Italy). Temperature for injector: 220°C, temperature for detector:
- 144 230°C; carrier gas: H₂, flow control mode: constant linear velocity, FID sampling rate: 40msec.
- 145

146 Analysis conditions

- 147 Column performances were evaluated by analyzing the Grob test isothermally at 100°C at different 148 flow rates, ranging from 0.1 ml/min to 0.5 ml/min. The plate number (N) was calculated at each flow 149 rate on ethyl dodecanoate using the following equation $N=5.54*(t_R/fwhm)^2$ where t_R is the retention 150 time, and fwhm is the full width at half-maximum. The height equivalent to a theoretical plate (H=N/L151 were *L* is the column length) at each flow rate was also calculated to build the Van Deemter curves 152 for each column and, as a consequence, to determine the flow rate corresponding to the minimum
- relative plate heights (h), i.e. the efficiency optimized flow (EOF) [15].
- 154 The Et- β -CD MEMS columns were tested by analyzing the chiral test, the "linalools", the γ lactones
- standard mixtures, and the lavender and bergamot essential oils at the EOF of each column and at
 different temperature rates (i.e. 2, 3, 5, 7.5, 10, 15°C/min)
- The Sil-5%-PH and FFAP-EXT MEMS columns were tested by analyzing the "menthols" standard
 mixture and the peppermint, rosemary and sage essential oils at the EOF of each column and at
 different temperature rates (i.e. 2, 3, 5, 7.5, 10, 15°C/min).
- In all cases, the maximum operative temperature was limited to 190°C, to avoid [problems with]damaging the chip/tubing connection.
- The headspace (HS) analysis of the volatile fraction of chamomile and rosemary was carried out by
 headspace solid phase microextraction (HS-SPME), sampling 20 mg of the plant material in a 20 ml
 sealed vial with a 2 cm-DVB/Carboxen/PDMS fiber for 30 minutes, at i) 50°C for the rosemary
- 165 sample and at ii) 80° C for the chamomile sample.
- Individual peaks were identified by comparing their linear retention indices calculated versus a C9–
 C25 hydrocarbon mixture to those of authentic samples, as well as by comparing their mass spectra
 to a set of commercial and in-house libraries. Percentage composition was determined from GC-FID
 data through the peak area normalization approach, adopting a response factor for each class or sub-
- 170 class of compounds (hydrocarbons, aldehydes, alcohols, esters, etc.) in the investigated sample,
- 171 calculated versus the internal standard, taking one component representative of each class [16].
- 172

173 Quantitation of 1,8-cineol and camphor in rosemary essential oil

Stock standard mixtures of 1,8-cineol and camphor were prepared by adding an aliquot of pure 174 standard to an appropriate volume of cyclohexane at an initial concentration of 5 mg/ml. Suitable 175 176 dilutions (5-7) of each stock standard mixture in cyclohexane were then prepared in the concentration 177 range (5-0.1 mg/ml). The resulting solutions (stock and diluted) were stored at 0°C and renewed 178 weekly. Each calibration solution was analyzed in triplicate by GC-FID with columns 1 and Ref. 1, 179 under the conditions reported in the previous paragraph, and the 1,8-cineol and camphor calibration curves were built. The rosemary essential oil solution diluted in 5 mg/ml in cyclohexane was analyzed 180 using isobutylmethylketone as internal standard. 181

182

183 3. RESULTS AND DISCUSSION

This study aimed to evaluate whether planar columns can successfully be applied to the analysis of samples of the volatile fraction of different aromatic plants, in the form of headspace and of essential oil, and to compare separation results with those of conventional narrow bore (NB) columns coated with the same stationary phases; this was in view of their possible application in micro GC systems for in-field analysis. In consideration of the complexity of the samples investigated, mainly consisting of isomeric components, or of components within a limited range of molecular weights and with similar volatilities, separation was considered to have priority over analysis time.

191 The volatile fractions to be investigated were obtained through the two most widely used sample 192 preparation methods for plant volatile fractions, i.e. essential oil hydrodistillation and headspace 193 sampling; the latter approach was applied partly in view of the possible development of a 194 microconcentrator to be integrated into a micro-total analysis system (µTAS) based on-chip GC [1]. 195 These two methods are based on different principles (hydrodistillation and vaporization) but they 196 both represent this fraction equally well, although they cannot be directly quali-quantitatively 197 compared. Essential oils of different compositions, dry plants, and standard mixtures of critical pairs 198 of analytes, were then used to test the applicability of planar-columns to this field.

199 A set of five planar columns of different lengths, diameters, and film thicknesses, statically coated 200 with the stationary phases (SP) commonly adopted to analyze the plant volatile fraction, were 201 investigated, namely, dimethyl polysiloxane 5 % phenyl (Sil-5%-PH) and acid-treated polyethylene glycol (FFAP-EXT) as apolar and polar SPs for conventional GC. A 30% 6^{I-VII}-O-TBDMS-3^{I-VII}-O-202 ethyl-2^{I-VII}-O-ethyl-B-cyclodextrin in PS-086 (Et-B-CD) SP was used as chiral selector for 203 204 enantioselective GC (Es-GC) [17]. In addition, FFAP-EXT, Sil-5%-PH, and Et-β-CD NB columns (1: 5 m, d_c : 100µm; d_f : 0.1 µm (Table 1) were adopted as reference. The characteristics and 205 dimensions of both the investigated MEMS planar columns and the reference 5m NB columns are 206

summarized in Table 1. Particular attention was paid to film thickness, because thicker SP film increases analyte retention, thus overcoming one of the limits of short columns with very volatile compounds. Table 1 also gives the nominal film thickness and the concentration of the SP coating solutions, since it is known that the non-circular shape of the microchannels leads to a distribution of SP film layer across the section of the column that is not entirely homogenous, even with the static coating process [5].

213

214 3.1 Column performances

215 The performance of all planar and reference columns investigated was first tested through the Grob 216 test [12] to evaluate the effectiveness of the static coating process in terms of inertness, efficiency, 217 and retention. Planar column preparation had therefore to be adapted to the nature of the silica surface 218 of the microchannels resulted from the etching process (see experimental section). The static coating 219 process for rectangular planar columns (150x240 µm, 25-300 cm long) coated with different PDMS film thicknesses (0.1-0.2 μ m) has been investigated in depth by Reidy et al. [18]. The resulting in situ 220 221 cross-linked planar columns provided over 4000 theoretical plates/m, using air as carrier gas, 222 determined with n-octane in isothermal conditions, i.e. ca.12,500 theoretical plates for a 3.0 m 223 column, and a peak capacity of over 100 measured with a n-C5 to n-C12 alkane mixture in 224 temperature-programmed mode (10 °C/min).

225 The Grob test clearly showed that the conditions adopted for column preparation provided inert and 226 effective columns, with a theoretical plate number per meter (N/m) ranging between 6100 and 7200 227 for conventional SP, and above 5600 for chiral SP (Table 1) depending on column-length, film thickness and inner diameter. N/m was calculated isothermally (100°C) on ethyl dodecanoate, using 228 229 hydrogen as carrier gas at the optimal column head-pressure. These values are comparable to, or only reasonably lower than, those of the reference narrow-bore columns; this loss of efficiency is probably 230 231 due to the extra-column band broadening produced by the planar column connections to the injector 232 and detector of the conventional GC units [18].

These results were confirmed by the Van Deemter plots. Figure 2 reports the Van Deemter plots of 233 234 the five planar columns and of the corresponding reference NB columns, and Table 1 gives the 235 parameters characterizing column performances (i.e. N, N/m, and S). The Van Deemter curves confirm that the FFAP-EXT and Sil-5%-PH MEMS planar columns were slightly less effective than 236 237 those of the corresponding reference NB columns, but nevertheless comparable to them. Conversely, the Et-β-CD MEMS planar columns performed differently, i.e. column 5 presented a Van Deemter 238 239 curve that almost overlapped that of the corresponding reference NB column, while the performance 240 of column 4 was decidedly poorer.

241

242 3.2. Analysis of the volatile fraction of aromatic plants by conventional GC

243 The first example concerns the analysis of the chamomile (Matricaria chamomilla L.) volatile 244 fraction, whose composition mainly consists of sesquitepenoids. The analysis was carried out on both 245 its e.o., obtained by hydrodistillation, and on its headspace, sampled by SPME; it was analyzed on the thin-film FFAP-EXT planar column (column 2). Figure 3 reports the GC profiles (a) of the 246 chamomile e.o., and (b) of the headspace from the same plant material sampled by SPME; profiles 247 were obtained with both the thin-film FFAP-EXT planar column (column 2) and the reference NB 248 249 column (Ref 2). The planar column provides a separation that perfectly overlaps that of the 250 conventional NB column, enabling a following correct quantitation of all chamomile markers. The 251 fairly high volatility of the components of the chamomile e.o., which are all sesquiterpenoids, means 252 that a thin-film planar column can be used in spite of its relatively low retention, and a high 253 temperature rate can be used, giving a short analysis time without affecting separation.

254 The second example in this section concerns the analysis of peppermint essential oil, and the 255 separation of a critical mixture of menthol derivatives and isomers that characterizes it. The standard mixture of menthol derivatives and isomers was very well separated with the thin-film FFAP-EXT 256 257 planar column at 2°C/min (data not reported). Analysis time could be shortened by increasing the temperature rate; however, faster analysis conditions could not be transferred to peppermint e.o. 258 259 analysis, because peaks eluting with retention times shorter than menthone would coelute with the 260 solvent peak, owing to the low retention power of the column. In any case, even with the temperature 261 rate adopted, the most volatile e.o. components eluted together with the solvent peak. The coeluting compounds are chiefly monoterpene hydrocarbons (e.g. pinenes and limonene) and slightly polar 262 263 oxygenated components (e.g. 1,8-cineole), which play an important role in defining the quality of 264 peppermint e.o..

By using a FFAP-EXT planar column coated with film of double nominal thickness, a higher 265 266 temperature rate (15°C/min) could be used with comparable separation, while analysis time could be 267 reduced by 70% on the menthol standard mixture. Under these conditions, the thicker SP film 268 produced an increased retention of the early-eluting components, avoiding coelution of limonene and 269 1,8-cineole with the solvent peak. However, even with this planar column under these conditions, α -270 and β -pinenes and related components coeluted with the solvent, meaning that either a longer column 271 coated with the same SP, and/or a different SP, would be required to achieve meaningful peppermint e.o. analysis. Figure 4 reports the GC profiles of the menthol derivatives and isomers standard 272 273 mixture, obtained with (A) FFAP-EXT planar column 3 at 15°C/min, and (B) Sil-5%-PH planar 274 column 1.

275 Conversely, a satisfactory GC profile of peppermint e.o. was obtained with a different SP, i.e. a Sil-5%-PH planar column (50x50 μ m; l: 2m; nominal d_f : 0.28 μ m) (column 1) that gave good separation 276 277 not only of the menthol derivatives and isomers, but also of the highly volatile e.o. fraction from the 278 solvent, α - and β -pinenes and related components included. As expected, the analysis time increased 279 to about 30 minutes, partly in consequence of the relatively high film thickness and low temperature 280 rate (2°C/min). Figure 5 reports the GC profiles of peppermint e.o. obtained with (A) FFAP-EXT 281 planar column 3, (B) Sil-5%-PH planar column 1, and (C) the reference Sil-5%-PH NB column (Ref. 1). In this case, stationary phase selectivity played the crucial role in obtaining the necessary retention 282 283 and separation; the results with column 1 were perfectly comparable, if not better, than those obtained with the conventional NB column. 284

285 The next example concerns sage (Salvia officinalis L.) e.o., and evaluates the reliability of the qualitative chromatographic information (i.e. linear retention indices (I^T_s) [19]) that can be achieved 286 287 with planar columns, and compares them to those obtained with the corresponding conventional NB column. I_{s}^{T} are a fundamental tool for component identification, in particular in in-field analysis, 288 289 since the combination of micro-GC with micro-mass spectrometry is still at the early stages of development. I^{T}_{S} are especially important with the plant volatile fraction, which often consists of 290 291 several isomers belonging to the same class of secondary metabolites (e.g. monoterpenoids) with 292 similar chromatographic performances. Sage e.o contains a series of terpenoids belonging to different 293 groups, ranging from monoterpene hydrocarbons (C10, e.g. α - and β -pinene) to diterpenic alcohols 294 (C20, e.g. sclareol). Sage e.o. was analyzed using a Sil-5%-PH planar and a NB column, measuring the I^{T}_{S} versus a C9-C25 hydrocarbon standard mixture. The analysis conditions were optimized on 295 the planar column, and translated to the reference NB column by the translation approach method 296 297 [15]. Figure 6 reports the GC profiles of the sage e.o., obtained with (a) the Sil-5%-PH column 1, and 298 (b) the corresponding NB column, while table 2 reports retention indices and percent abundance of 299 its components, normalized to ethyl dodecanoate. These results show that the chromatographic 300 performances are highly comparable, both in qualitative terms (I^{T}_{S} varying by a maximum of 7 units) 301 and in terms of normalized peak areas (RSD on the area percent being below 10% in all cases).

The last example concerns the quantitative analysis of the diagnostic markers one of the chemotypes of rosemary e.o. (*Rosmarinus officinalis* L.). This species is characterized by several chemotypes, whose chemical composition strongly influences its organoleptic properties; the main components of the sample investigated were 1,8-cineol and camphor, together with some minor but important monoterpene hydrocarbons, in particular, α - and β -pinene. As for peppermint e.o., the Sil-5%-PH planar column was used (column 1: 50x50 µm; l: 2m; nominal d_f : 0.28 µm) and its results compared to those of the corresponding NB column (Ref. 1). Figure S1 gives the GC profiles of the rosemary 809 e.o. obtained (a) with the thick-film Sil-5%-PH planar column (column 1) and (b) with the 810 corresponding reference NB column. With both columns, linearity was very good (for camphor: 811 column 1 r^2 : 0.9996; ref. 1: r^2 :0.9998, and for 1,8-cineol: column 1 r^2 : 0.9981; ref. 1: r^2 :0.9984). The 812 quantitative results were also very satisfactory, accounting for 355 mg/g 1,8-cineol with ref 1, and 813 370 mg/g with column 1 (RSD% = 2.93%), and 235 mg/g of camphor with ref. 1 and 229 mg/g with 814 column 2 (RSD% = 1.83%).

315

316 3.3 Enantioselective GC with planar columns

A further fundamental step in studying the plant volatile fraction is chiral recognition, using 317 enantioselective GC to separate the enantiomers of chiral compounds, and to determine their 318 319 enantiomeric excess (ee) and/or ratio (er). This is useful, among others, (i) for defining the biosynthetic pathway of a given compounds characterizing a matrix; (ii) for determining the 320 321 geographic origin of e.o.s or plant materials, (iii) for implementing quality control of plant material and detecting e.o. frauds or adulteration, and (iv) for correlating chemical composition to organoleptic 322 323 properties, in particular for applications in the flavor and fragrance field [20, 21]. Highly effective 324 chiral stationary phases (CSP), such as cyclodextrin derivatives, are necessary for the chiral 325 recognition of markers in complex real-world samples, in particular when applied to planar columns. 326 The separation of enantiomers by ES-GC, with CD derivatives as CSP, is based on fast kinetics and 327 thermodynamically driven; the resulting low elution temperature are in favor of a successful enantiomer separation [22]. The short length of planar columns facilitates low elution temperatures, 328 329 thus increasing enantioselectivity, and their small nominal inner diameter compensates (in full or in part) for the loss of efficiency (N) due to column shortening. 330

331 A first set of experiments was carried out with a thin-film Et- β -CD in PS086 MEMS, column 50x50 332 μ m, nominal inner diameter 56 μ m, 1: 1.68 m, nominal d_f : 0.09 μ m. As shown in Figure 2, the 333 efficiency of this column was relatively low (about 2200 theoretical plate/m) most probably because 334 of the non-uniform film due to the mixed cyclodextrin/PS-086 SP, when coated on small-section 335 microchannels. In consequence, its enantioselectivity was also rather poor, as shown by the separation 336 of the test mixture of linalool, linally acetate and linally propionate (Figure 2aSM). These three 337 compounds are good diagnostic markers of the enantioselectivity of a chiral selector, because, in spite of their closely related structures, they interact differently with the CD/diluting phase chiral probe: 338 339 linalool is well separated with almost all CD probes, linalyl acetate is well separated only with specific CD derivatives such as Et- β -CD, and linally propionate is poorly separated with all CD derivatives. 340 The enantioselectivity of this column was only sufficient for a limited number of chiral compounds, 341 342 i.e. those whose enantiomers present a big difference in host/guest interaction energy with the CD chiral selector. This is the case of the test mixture of gamma lactones C6-C12, which were well
separated on this column (Figure 2bSM). The performance of this planar column was not sufficient
for applications to real-world medium-complex mixtures, such as a plant volatile fraction and/or e.o.s,
because it lacked efficiency, raising the risk of peak overlapping.

347 A new planar column (column 5: $80x80 \ \mu\text{m}$ - nominal d_c: 91 μm , l: 2m, nominal d_f: 0.18 μm) was 348 thus tested. The increased column length and film thickness provided better efficiency, as shown in 349 Figure 2, with more than 5600 theoretical plates per meter (N/m) and almost twice the separation

measure of the previous column (462 vs. 247).

351 This column presented good enantioselectivity and chromatographic performance. Figure 7 compares

the Es-GC profiles obtained with planar column 5, of (A) the chiral test, (B) the mixture of γ -lactones C6-C12, and (C) the test mixture of linalool, linally acetate and linally propionate, with the same

354 samples analyzed with the Ref 3 column.

355 The chiral test showed a profile that was closely comparable to that of the reference 5 m NB column, 356 even at a reasonable temperature rate, that limits the analysis time to about 15 minutes. Positive results 357 were also obtained with the linalool, linalyl acetate and linalyl propionate standard mixture, in which 358 to obtain a partial separation (about 40%) of linalyl propionate, the rate had to be limited to 3°C/min. 359 The analysis time can, of course, be drastically reduced at the expenses of the separation of those 360 enantiomers that interact weakly with the CD chiral selector. Conversely, all components of the C6-361 C12 γ -lactone homologous series are baseline separated even at 10°C/min, because of its strong hostguest interaction with the CD derivative, enabling an analysis time of about 11 minutes to be achieved. 362 363 The enantiomeric ratios of linalool and linalyl acetate are parameters diagnostic of the authenticity of two medium-complexity e.o.s, i.e. lavender and bergamot e.o.s [23, 24]. Two samples of these e.o.s 364 365 were therefore directly analysed with the above MEMS column, under the analysis conditions reported above. Figure 8 shown the Es-GC-FID profiles of (A) a lavender e.o. at a rate 5°C/min and 366 (B) a bergamot e.o. at a rate of 5°C/min. The resulting Es-GC profiles are closely comparable to those 367 368 obtained with a 5 m NB column, and can therefore provide a correct and direct determination of both 369 ee or er of linalool and linalyl acetate in the two investigated e.o.. This means that the "one column 370 for one problem" approach described elsewhere can also be applied to planar columns [25].

372 4 CONCLUSIONS

The results reported here show that planar columns can successfully be used for the in-field analysis 373 374 of the plant volatile fraction by a lab-on-chip GC; all aspects required to characterize a plant volatile fraction (i.e. peak identification and quantitation, and chiral recognition) may be covered. Column 375 376 performances have been shown to be compatible with those required for a correct analysis of the plant 377 volatile fraction, and comparable to those of conventional narrow-bore columns; the effectiveness of the static coating procedure has also been demonstrated. These results effectively contribute to 378 379 defining optimal nominal inner diameter, film thickness, and column length, so as to optimize planar 380 column performance in view of application in this field. For this purpose, a suitable injection system consisting of a planar microconcentrator to be connected on-line to the planar column is under study. 381 382 In a final lab-on-chip GC configuration, the planar columns will not be inserted into a GC oven and interconnected to injectors and detectors using uncoated fused silica capillaries, but preferably 383 384 packaged at chip level with planar MEMS injectors and detectors and heated on-chip using thin-film 385 metal heating resistors. This would significantly contribute to increase planar column efficiency 386 because of the drastic reduction of the void volumes.

387

388 Acknowledgements

389 This study was carried out within the project "Studio di metaboliti secondari biologicamente attivi da

matrici di origine vegetale" financially supported by the Ricerca Locale (Ex 60% 2014) of the

391 University of Turin, Turin (Italy).

393 References

- 394
- F. Haghighi, Z. Talebpour, A. Sanati-Nezhad, Through the years with on-a-chip gas
 chromatography: a review, Lab Chip, 15 (2015) 2559-2575.
- 397 [2] M. Mittermuller, D.A. Volmer, Micro- and nanostructures and their application in gas398 chromatography, Analyst, 137 (2012) 3195-3201.
- 399 [3] S.C. Terry, A gas chromatography system fabricated on a silicon wafer using integrated circuit
- 400 technology, in, Ph.D. Thesis Stanford Univ., CA., 1975.
- 401 [4] S.C. Terry, J.H. Jerman, J.B. Angell, A gas chromatographic air analyzer fabricated on a silicon
- 402 wafer, IEEE T. Electron. Dev., 26 (1979) 1880-1886.
- 403 [5] I. Azzouz, J. Vial, D. Thiebaut, R. Haudebourg, K. Danaie, P. Sassiat, J. Breviere, Review of
- stationary phases for microelectromechanical systems in gas chromatography: feasibility and
 separations, Anal. Bioanal. Chem., 406 (2014) 981-994.
- 406 [6] H.S. Noh, P.J. Hesketh, G.C. Frye-Mason, Parylene gas chromatographic column for rapid
 407 thermal cycling, J. Microelectromech. S., 11 (2002) 718-725.
- 408 [7] J.K. Robertson, A vertical micromachined resistive heater for a micro-gas separation column,
 409 Sensor Actuat. a-Phys., 91 (2001) 333-339.
- 410 [8] P.A. Smith, Person-portable gas chromatography: Rapid temperature program operation through
- resistive heating of columns with inherently low thermal mass properties, J. Chromatogr. A, 1261(2012) 37-45.
- 413 [9] A.Z. Wang, H.D. Tolley, M.L. Lee, Gas chromatography using resistive heating technology, J.
- 414 Chromatogr. A, 1261 (2012) 46-57.
- 415 [10] C. Cagliero, B. Sgorbini, C. Cordero, E. Liberto, C. Bicchi, P. Rubiolo, Analytical strategies for
- 416 multipurpose studies of a plant volatile fraction, in: K. Hostettmann, H. Stuppner, A. Marston, S.
- 417 Chen (Eds.) Handbook of Chemical and Biological Plant Analytical Methods, Wiley, Chichester418 (UK), 2014, pp. 1-20.
- 419 [11] P. Rubiolo, B. Sgorbini, E. Liberto, C. Cordero, C. Bicchi, Analysis of the plant volatile fraction,
- in: A. Herrmann (Ed.) The Chemistry and Biology of Volatiles Wiley, Chichester (UK), 2010, pp.
 50-93.
- 422 [12] K. Grob, G. Grob, K.J. Grob, Testing capillary gas chromatographic columns, J. Chromatogr.,
 423 219 (1981) 13-20.
- 424 [13] C. Bicchi, G. Artuffo, A. Damato, G.M. Nano, A. Galli, M. Galli, Permethylated cyclodextrins
- 425 in the GC separation of racemic mixtures of volatiles .1, HRC-J. High. Res. Chromatogr., 14 (1991)
- **426** 301-305.

- 427 [14] European Pharmacopoeia Online 8.5, <u>http://online.edqm.eu/EN/entry.htm</u>.
- 428 [15] M.S. Klee, L.M. Blumberg, Theoretical and practical aspects of fast gas chromatography and
- 429 method translation, J. Chromatogr. Sci., 40 (2002) 234-247.
- 430 [16] R. Costa, B.D. Zellner, M.L. Crupi, M.R. De Fina, M.R. Valentino, P. Dugo, G. Dugo, L.
- 431 Mondello, GC-MS, GC-O and enantio-GC investigation of the essential oil of Tarchonanthus
 432 camphoratus L., Flavour Fragr. J., 23 (2008) 40-48.
- 433 [17] C. Bicchi, A. D'Amato, V. Manzin, A. Galli, M. Galli, Cyclodextrin derivatives in the gas
- 434 chromatographic separation of racemic mixtures of volatile compounds. Part 10. 2,3-di-O-ethyl-6-O-
- 435 *tert*-butyldimethylsilyl-β- and γ-cyclodextrins, J. Chromatogr. A, 742 (1996) 161-173.
- 436 [18] S. Reidy, G. Lambertus, J. Reece, R. Sacks, High-Performance, Static-Coated Silicon
 437 Microfabricated Columns for Gas Chromatography, Anal. Chem., 78 (2006) 2623-2630.

438 [19] B.D. Zellner, C. Bicchi, P. Dugo, P. Rubiolo, G. Dugo, L. Mondello, Linear retention indices in

- 439 gas chromatographic analysis: a review, Flavour Frag J, 23 (2008) 297-314.
- 440 [20] C. Cagliero, B. Sgorbini, C. Cordero, E. Liberto, P. Rubiolo, C. Bicchi, Enantioselective Gas
- 441 Chromatography with Cyclodextrins in Odorant Analysis, in: A. Buettner (Ed.) Springer Handbook442 of Odor, Springer International Publishing, 2016.
- 443 [21] C. Cagliero, B. Sgorbini, C. Cordero, E. Liberto, P. Rubiolo, C. Bicchi, Cyclodextrin derivatives
- 444 as stationary phases for the GC separation of enantiomers in the flavor and fragrance field, in: G.
- 445 Takeokam, K.H. Engel (Eds.) Importance of Chirality to Flavor Compounds, ACS Books, in press.
- [22] V. Schurig, Separation of enantiomers by gas chromatography, J. Chromatogr. A, 906 (2001)
 275-299.
- [23] C. Bicchi, L. Blumberg, C. Cagliero, C. Cordero, P. Rubiolo, E. Liberto, Development of fast
 enantioselective gas-chromatographic analysis using gas-chromatographic method-translation
 software in routine essential oil analysis (lavender essential oil), J. Chromatogr. A, 1217 (2010) 15301536.
- 452 [24] L. Mondello, D. Sciarrone, R. Costa, G. Dugo, The chiral compounds of citrus oils, in: G. Dugo,
- 453 L. Mondello (Eds.) Citrus oils, Composition, Advanced AnalyticalTtechniques, Contaminants and
- 454 Biological Activity, CRC Press, Boca Raton (FL), 2011, pp. 349-404.
- 455 [25] C. Bicchi, A. D'Amato, V. Manzin, Derivatized cyclodextrins in enantiomer GC separation of
 456 volatiles, in: K.A.D. Swift (Ed.) Flavours and Fragrances, The Royal Society of Chemistry,
- 457 Cambridge, 1997, pp. 57-69.
- 458
- 459

460 Tables

461 *Table 1* – List of planar and reference NB columns used in this study, together with their 462 characteristics and performances.

Nom. d_c : nominal inner diameter; Nom d_f : nominal film thickness; Coating SP conc.: coating stationary phase concentration; N: total number of theoretical plates; N/m: number of theoretical plates per meter; *S*: separation measure calculated on peppermint e.o. for polar and apolar columns and on chiral test for chiral columns; EOF: efficiency optimized flow; Linear vel.: linear velocity

Column #	Phase	Length (cm)	Width (µm)	Depth (µm)	Nom. dc (µm)	Nom. <i>di</i> (µm)	Coating. SP conc. (mg/10mL)	N	N/m	S	EOF mL/min	Linear vel. cm/s	Pressure Kpa
1	Sil-5%-PH	200	50	50	56	0.28	200	13512	6756	463	0.4	114.7	203
Ref.1	Sil-5%-PH	5m	circ 100		100	0.10	40	37151	7430	641	0.4	59.9	90.8
2	FFAP-EXT	168	50	80	71	0.10	56	10263	6109	270	0.4	104.1	111.5
3	FFAP-EXT	168	50	80	71	0.22	120	12209	7267	419	0.4	104.1	112.5
Ref.2	FFAP-EXT	5m	circ 100		100	0.10	40	37516	7503	598	0.4	59.9	90.8
4	Et-β-CD	168	50	50	56	0.06	40	3678	2189	247	0.3	40.4	19.8
5	Et-β-CD	200	80	80	91	0.18	75	11290	5645	462	0.4	74.8	45.6
Ref.3	Et-β-CD	5m	circ 100		100	0.10	40	28952	5790	711	0.4	48.4	150.9
468													

469	Table 2 - Comparison of linear retention indices (I^T_s) of marker components of a Salvia officinalis
470	e.o analyzed by GC with a planar column (column 1) and a reference NB column (ref 1).

	Commonwel	ſ [⊤] s	I™s	AIT.	Area%	Area%	RSD	
	Compound	Col.1	Ref.1	∆ I 'S	Col.1	Ref.1	Area%	
		010	000	1	0.00	0.07	0.20	
1	α-pinene	919	920	I	2.38	2.37	0.30	
2	camphene	928	931	3	2.41	2.46	0.94	
3	β -pinene	954	959	5	2.63	2.70	1.25	
4	β -mircene	978	984	6	0.85	0.82	1.45	
5	p cymene	1004	1010 6 0.66		0.66	0.70	2.69	
6	1,8-cineole	1008	1014	6	7.22	7.57	2.34	
7	limonene	1011	1016	5	1.32	1.27	2.24	
8	trans β -ocimene	1024	1030	6	0.44	0.47	3.36	
9	γ-terpinene	1038	1043	5	0.33	0.40	9.24	
10	α-thujone	1081	1088	7	19.01	19.07	0.17	
11	β-thujone	1089	1095	6	4.40	4.04	4.25	
12	camphor	1110	1117	7	14.02	14.34	1.13	
13	borneol	1136	1142	6	2.12	1.86	6.65	
14	bornyl acetate	1255	1262	7	0.89	0.85	2.07	
15	eta-caryophillene	1081	1088	7	5.79	4.82	9.11	
16	lpha-humulene	1416	1418	2	8.74	7.70	6.35	
17	ledene	1542	1548	6	9.80	8.43	7.55	
18	caryophillene oxide	1552	1559	7	1.84	1.90	1.84	
19	sclareol	1988	1994	6	6.79	8.09	8.75	

473 Figure captions

474 Figure 1: Planar column compared to a one Euro cent coin.

475 Figure 2: Van Deemter plots of conventional (A) and chiral (B) planar and NB reference columns.

476 Figure 3: GC profiles (A) of chamomile e.o. obtained with the FFAP-EXT planar column 2 (solid

477 line), compared to the reference (ref. 2) NB column (dashed line), and (B) of chamomile headspace

sampled by SPME. Analysis conditions: temperature program: 50°C//15°C/min//190°C, flow rate:

EOF (see Table 1). Peak identification: 1: farnesene, 2: germacrene D, 3: bisabolol oxide B, 4:
bisabolone oxide B, 5: α-bisabolol, 6: chamazulene, 7: bisabolol oxide A, 8: spiroether.

Figure 4: GC profiles of "menthols" standard mixture, obtained with (A) FFAP-EXT planar column
3, and (B) Sil-5%-PH planar column 1. Analysis conditions: temperature program:
50°C//15°C/min//190°C for (A) and 50°C//2°C/min//190°C for (B), flow rate: EOF (see Table 1).
Peak identification: 1: menthone, 2: isomenthone, 3: mentyl acetate, 4: neomenthol, 5: isomenthol, 6:
menthol, 7: neoisomenthol.

Figure 5: GC profiles of peppermint e.o. obtained with (A) FFAP-EXT planar column 3, (B) Sil-5%-PH planar column 1, (C) with the reference Sil-5%-PH NB column (ref. 1). Analysis conditions: temperature program: 50° C// 5° C/min//190°C for (A) and (C) and 50° C// 2° C/min//190°C for (B), flow rate: EOF (see Table 1). Peak identification: 1: menthone, 2: isomenthone, 3: mentyl acetate, 4: neomenthol, 5: isomenthol, 6: menthol, 7: neoisomenthol, 8: α-pinene, 9: β-pinene, 10: 1,8-cineole, 11: limonene, 12: menthofuran, 13: terpinen-4-ol, 14: β-caryophillene, 15: germacrene D.

Figure 6: GC profiles of sage e.o. obtained with (A) the Sil-5%-PH planar column 1 and (B) with the reference Sil-5%-PH NB column (Ref. 1). Analysis conditions: temperature program: $50^{\circ}C//5^{\circ}C/min//190^{\circ}C$ for (A) and $50^{\circ}C//2.2^{\circ}C/min//190^{\circ}C$ (translated method) for (B), flow rate: EOF (see Table 1). Peak identification: 1: α-pinene, 2: camphene, 3: β-pinene, 4: β-mircene, 5: *p*cymene, 6: 1,8-cineole, 7: limonene, 8: *trans* β-ocimene, 9: γ-terpinene, 10: α-thujione, 11: βthujione, 12: camphor, 13: borneol 14: bornyl acetate,15: β-caryophillene, 16: α-humulene, 17: ledene,18: caryophillene oxide, 19: sclareol.

499 Figure 7: GC profiles of (A) chiral test obtained with the Et- β -CD planar column 5, and (B) with

500 reference Et- β -CD NB column (ref. 3), (C) linalool derivatives standard mixture analyzed with the

501 Et- β -CD planar column 5 (solid line) and with the reference Et- β -CD NB column (ref. 3) (dashed

502 line), and (D) C6-C12 γ -lactones standard mixture obtained with the Et- β -CD planar column 5 (solid

503 line) and with the reference Et- β -CD NB column (ref. 3) (dashed line). Analysis conditions:

- temperature program: 50°C//2°C/min//190°C for (A) and (B) and 50°C//5°C/min//190°C for (C) and (D), flow rate: EOF (see Table 1). Peak identification: 1: limonene, 2: 2-octanol, 3: camphor, 4: isobornyl acetate, 5: linalyl acetate, 6: 2-methyl-3-(Z)-hexenyl butyrate, 7:menthol, 8: hydroxycitronellal, 9:γ-decalactone, 10:δ-decalactone; a: (*R*) enantiomer, b: (*S*) enantiomer, x and y: configuration not assigned.
- 509 Figure 8: GC profiles (A) of lavender e.o. and (B) of bergamot e.o obtained with no. 5 Et- β -CD planar
- 510 column. Analysis conditions: temperature program: 50°C//5°C/min//190°C, flow rate: EOF (see
- 511 Table 1). Peak identification: 1: β -pinene, 2: limonene, 3: camphor, 4: linalool, 5: linalyl acetate, 6:
- 512 lavandulol acetate, 7: terpinen-4-ol, 8: lavandulol, 9: α-terpineol; a: (*R*) enantiomer, b: (*S*) enantiomer.

Figure 1





Figure 3



Figure 4



Figure 5



Figure 6



Figure 7



Figure 8





Figure 1SM: GC profiles of the rosemary e.o. obtained with (A) the Sil-5%-PH planar column 1 and (B) the reference Sil-5%-PH NB column (ref. 1). Analysis conditions: temperature program: $50^{\circ}C//10^{\circ}C/min//190^{\circ}C$, flow rate: EOF (see table 1). Peak identification: 1: α -pinene , 2: camphene, 3: limonene, 4: 1,8-cineol 2, 5: linalool, 6: camphor, 7: borneol, 8: terpinen-4-ol, 9: α -terpineol, 10: verbenone, 11: bornyl acetate, 12: carvacrol, 13: eugenol, 14: β -caryophillene, 15: α -humulene 16: δ -cadinene, 17: caryophillene oxide.



Figure 2SM: GC profiles of (A) the C6-C12 γ -lactones standard mixture and (B) of the linalools standard mixture, obtained with the Et- β -CD planar column 4. Analysis conditions: temperature program: 50°C//5°C/min//190°C, flow rate: EOF (see table 1)