

## **Structural, mechanical, and dielectric properties of polydimethylsiloxane and silicone elastomer for the fabrication of clinical-grade kidney phantom**

### **ABSTRACT**

This study aimed to introduce an alternative, inexpensive, and straightforward polymer with specific mechanical and dielectric properties suitable for the fabrication of a clinical-grade kidney phantom. Two polymer-based phantom materials, polydimethylsiloxane (PDMS) and silicone elastomer (SE), were investigated for their capability to meet the requirements. The concentration ratios of base to curing agent (B/C) were 9.5/1.5, 19/3, 10/1, 20/2, 10.5/0.5, and 21/1 for PDMS and 4.5/5.5, 10/12, 5/5, 11/11, 5.5/4.5, and 12/10 for SE. All samples were mixed, degassed, and poured into Petri dishes and small beakers. The polymer was cured under room temperature for 2 h and then demolded from the hard mold. The air bubbles produced were removed using a vacuum desiccator for 30 min. All samples underwent mechanical testing (tensile strength and elastic modulus), and their dielectric properties were measured using a dielectric probe kit equipped with 85071E materials measurement software. The radiation attenuation properties were also measured using PhyX-Zetra for PDMS phantoms with the chemical formula  $C_2H_6OSi$ . Small changes in base and cross-linker play an essential role in modifying the elastic modulus and tensile strength. The effective atomic number of PDMS showed a similar pattern with human kidney tissue at the intermediate energy level of  $1.50 \times 10^{-1}$  to 1 MeV. Therefore, PDMS can potentially be used to mimic the human kidney in terms of tensile strength, flexibility, the acceptable real part of the complex dielectric constant  $\epsilon'_{r}$ , and conductivity, which allows it to be used as a stable kidney phantom for medical imaging purposes.

**Keyword:** Mechanical; Dielectric; Effective atomic number; PDMS; Silicone elastomer; Kidney phantom