

Activity and Durability of Ternary PtRuIr/C for Methanol Electro-oxidation

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Carbon supported $Pt_IRu_Ir_x$ ($0 \le x \le 2$) nanoparticles were prepared by a coimpregnation reductive pyrolysis method and their electrocatalytic activity toward methanol electro-oxidation at 25, 40, and 60°C was investigated. The mass activity (current normalized by the mass of Pt) for methanol electro-oxidation increased as a function of Ir content and cell temperature. Despite the increase in methanol electro-oxidation activity, the addition of Ir does not affect the CO tolerance of the ternary electrocatalyst. The addition of Ir also enhances the durability of the catalyst. The enhancement in activity and durability is discussed based on CO stripping measurements and X-ray photoelectron spectroscopy analysis of the catalysts. © 2009 The Electrochemical Society. [DOI: 10.1149/1.3060111] All rights reserved.

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The direct methanol fuel cell is widely considered as a potential highly efficient and clean energy source. Despite considerable advances in recent years, many technical barriers still need to be overcome in the development of electrocatalysts for the widespread commercialization.¹ One of the major problems is the insufficient catalytic activity of the anode catalysts leading to slow kinetics of methanol electro-oxidation. The binary PtRu alloy is one of the most promising electrocatalysts for methanol electro-oxidation^{2,3} due to the ability of Ru in the alloy to promote fast oxidation of CO. The promotional effect of Ru has mainly been discussed based on the so-called bifunctional mechanism⁴ or electronic effect^{5,6} or a mixture of both.¹ It is generally accepted that the oxophilic ruthenium in the Pt-Ru catalyst dissociates water into OH and H at lower potential than that on platinum.^{8,9} The CO chemisorbed on the platinum sites can then be oxidized by the neighboring OH. In addition, the electronic structure of platinum can be modified by forming an alloy with Ru, resulting in the weakening of CO adsorption on platinum.^{10,11}

Despite the promising activity of the PtRu alloy, further improvement in activity and durability is necessary for practical application. The incorporation of a third metal, such as W, Mo, Co, Ni, Sn, Os, Rh, Pb, Bi, Ir, etc.,¹²⁻²⁵ is a typical approach to develop methanol oxidizing catalysts with improved performance. Among the ternary alloy catalysts, the PtRuIr/C system seems to be promising; the promoting effect of Ir on the methanol electro-oxidation has been studied to some extent with limited composition and temperature range.¹⁸⁻²⁵

In this work, we conducted a systematic study on the PtRuIr/C system by preparing a series of catalysts with various Ir content and studied their electrocatalytic methanol oxidation activity at different temperatures. In addition to the initial quasi-steady state activity, the durability of the ternary catalyst was studied.

Experimental

Carbon-supported PtRuIr electrocatalysts were prepared by an impregnation reductive pyrolysis method similar to previously described methods.^{26,27} In a typical procedure, carbon black (Vulcan XC-72R, 254 m² g⁻¹) was added to 1-butanol solutions of H₂PtCl₆·6H₂O, RuCl₃·*n*H₂O, and H₂IrCl₆·*n*H₂O. After thoroughly mixing the precursor solution, the solution was dried at 60°C to a powder state. The dried powder was then reduced in a tube furnace under flowing H₂ (10%) + N₂ (90%) gas for 2 h at 200°C. All catalysts were prepared so that the PtRu atomic ratio was Pt:Ru = 1:1 and the PtRu mass loading was PtRu:C = 30:70. The Ir

atomic ratio in $Pt_1Ru_1Ir_x$ was varied from $0 \le x \le 2$. The atomic ratio, mass percent, and metal loading are summarized in Table I.

The structure of the catalysts was characterized by X-ray diffraction [(XRD), Rigaku RINT-2550 with monochromated Cu K α radiation]. Wide-angle scan ($2\theta = 15-95^{\circ}$) was recorded at a scan speed of 2° min⁻¹. Detailed profiles near the face-centered cubic (fcc) (200) plane ($2\theta = 62-75^{\circ}$) were collected with a step scan of 0.02° and counting time of 5 s. High-resolution scanning electron microscopy [(HRSEM), Hitachi S-5000] was used for morphological observation of the catalyst. The composition of the catalysts before and after electrochemical studies was analyzed by X-ray photoelectron spectroscopy (XPS). All spectra were referenced by setting the C 1s peak to 285.2 eV.

An automatic polarization system (Hokuto Denko Corp. HSV-100) and a three-compartment cell were employed for the electrochemical measurements with a Pt mesh as the counter electrode. All potentials were measured vs an Ag/AgCl (saturated KCl) electrode maintained at the same temperature as the working electrode. The following equation was considered for the temperature effect

E vs Ag/AgCl(298) = E vs Ag/AgCl(T) + (T - 298) $\partial E/\partial T$

where $\partial E/\partial T = 1.0049$ mV K⁻¹. All potentials in this study are reported with respect to the reversible hydrogen electrode scale [RHE(*T*)].

Catalyst ink was prepared by dispersing 20 mg of the electrocatalysts in 10 mL of methanol and was subject to ultrasonification for 30 min. Then, 20 µL of the catalyst powder dispersion was dropped onto a glassy carbon surface with an exposed area of 0.196 cm², giving metal coatings in the range of 60–100 μ g cm⁻², depending on the metal loading. After drying the droplet at 60°C, 20 μ L of a 1 wt % Nafion alcoholic solution was further dropped on the electrode surface and heated again at 60°C to stabilize the electrocatalysts. The electrodes were first pretreated to remove surface contamination by cycling the electrode potential between 0.05 and 0.80 V vs RHE at 50 mV s⁻¹ for 100 cycles in 0.5 M H_2SO_4 . Although the minimum number of cycles necessary for the surface cleaning process may vary due to the different metal content in the samples, 100 cycles were enough to assure quasi-steady-state voltammograms for all of the catalysts irrespective of the sample composition and cell temperature. Electrocatalytic methanol oxidation was then measured by chronoamperometry in 1 M CH₃OH + 0.5 M H₂SO₄. The current recorded at 1800 s after stepping the potential to 0.50 V was used as the quasi-steady-state current. Electrochemical measurements were carried out at 25, 40, and 60°C. CO-stripping voltammograms were accumulated by the electrooxidation of preadsorbed CO at 60°C. CO was preadsorbed by bubbling CO gas through the electrolyte for 40 min followed by purging with nitrogen for 40 min to remove residual CO in the solution, while holding the electrode potential at 0.10 V vs RHE. The poten-

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 $Pt_1Ru_1Ir_2/C$

 Pt_1Ir_1/C

Ir/C

	-		-					
	Content (mass %)					Metal content (mol %)		
Sample	Pt	Ru	Ir	Total metal	Carbon	Pt	Ru	
Pt ₁ Ru ₁ /C	19.8	10.2	0	30.0	70.0	50.0	50.0	
$Pt_1Ru_1Ir_{1/2}/C$	18.0	9.3	8.9	36.2	63.8	40.0	40.0	
$Pt_1Ru_1Ir_{3/4}/C$	17.2	8.9	12.8	38.9	61.1	36.4	36.4	
$Pt_1Ru_1Ir_1/C$	16.5	8.6	16.3	41.4	58.6	33.3	33.3	
$Pt_1Ru_1Ir_{3/2}/C$	15.3	7.9	22.6	45.8	54.2	28.6	28.6	

28.0

16.5

20.0

Table I. The nominal composition of the prepared catalysts.

14.2

16.7

0

7.4

0

0

Table II. The electrochemical active surface area (ECSA) of $Pt_1Ru_1Ir_x/C$ catalysts calculated from the CO electro-oxidation charge at $T = 60^{\circ}C$.

49.6

33.2

20.0

50.4

66.8

80.0

Catalyst	PtRu/C	$Pt_1Ru_1Ir_{1/2}/C$	$Pt_1Ru_1Ir_{3/4}/C$	$Pt_1Ru_1Ir_1/C$	$Pt_1Ru_1Ir_{3/2}/C$	$Pt_1Ru_1Ir_2/C$
ECSA $(m^2 g^{-1})$	52	55	54	54	56	43





25.0

50.0

0

25.0

0

0

Ir

0

20.0

27.2

33.3 42.8

50.0

50.0 100

Results and Discussion

The electrochemically active surface area obtained by COstripping voltammetry is summarized in Table II. Figure 1 shows typical field-emission scanning electron microscope (FESEM) images of the Pt₁Ru₁Ir_r/C catalysts. Highly dispersed nanoparticles supported on carbon can be observed even at a high total metal loading of 50 mass % ($Pt_1Ru_1Ir_2/C$). From the FESEM images, it can be confirmed that the metal particle size is about 2-3 nm, increasing slightly with increased total metal loading. The XRD patterns of the catalysts are shown in Fig. 2. All of the XRD peaks could be indexed based on the fcc structure. For Pt₁Ru₁/C, diffraction peaks due to a Pt or Pt-rich phase are observed. For Pt₁Ru₁Ir_{2/3}/C, peaks due to a Ir or Ir-rich phase is also observed in addition to the Pt-rich phase. The XRD data suggest insufficient alloying for the samples with x = 0 and 1/2. However, when x > 1/2, the XRD peaks merge into a single peak, indicating the alloying of Ru and Ir into the fcc structure. The improved alloy formation of the ternary system at high Ir content can be rationalized as follows. The addition of Ir into the Pt fcc lattice results in a





Figure 3. (Color online) (A) Typical chronoamperograms of the $Pt_1Ru_1Ir_x/C$ catalysts in 1 M CH₃OH + 0.5 M H₂SO₄ (60°C) at 0.50 V vs RHE. (B) The current density per unit mass of Pt in $Pt_1Ru_1Ir_x/C$ measured after 30 min at 0.50 V vs RHE in 1 M CH₃OH + 0.5 M H₂SO₄ at different temperatures. Circles: 25°C, squares 40°C, and triangles 60°C.

contraction of the fcc lattice from a = 0.3926 nm for Pt to 0.3884 nm for Pt₁Ir₁.²⁹ Because the *a* lattice parameter of Pt₁Ru₁ (a = 0.3881 nm³⁰) is very close to that of Pt₁Ir₁, the miscibility of Ru into the fcc PtIr alloy can be presumed to be less demanding compared to hexagonal close-packed (hcp) Ru incorporation into pure Pt. Another point is that the addition of Ir leads to an increase in the overall content of the fcc metal within the alloy. This should in turn facilitate incorporation of hcp Ru into the fcc lattice.

Typical chronoamerograms showing the current transients for PtRuIr/C in 1 M CH₃OH + 0.5 M H₂SO₄ are shown in Fig. 3A. The mass activity (methanol electro-oxidation current normalized per unit mass of Pt) measured at 0.50 V vs RHE at different temperatures (25, 40, 60°C) are shown in Fig. 3. Increasing the temperature increases the mass activity regardless of the catalyst composition as expected according to improved kinetics. When one



Figure 4. Current density per unit metal surface area for $Pt_1Ru_1Ir_x/C$ measured after 30 min at 0.50 V vs RHE in 0.5 M $H_2SO_4 + 1$ M CH_3OH (60°C).

compares the mass activity as a function of the Ir content at a fixed temperature, a monotonous increase is observed with increasing Ir, clearly indicating that the addition of Ir promotes the Pt activity. As shown in Fig. 4, the specific activity (methanol electro-oxidation current normalized to the exposed metal surface area calculated from the CO oxidation charge) at 60°C increases with the increase of Ir content. Thus, it can be concluded that the addition of Ir provides an intrinsic enhancement in the catalytic activity. It is known that the mass loading influences the mass activity for 40 mass % Pt₁Ru₁/C.³¹ The trend in the mass activity with increasing Ir content resembles the mass activity dependence of Pt₁Ru₁/C with similar metal loadings. Thus, the promoting effect of Ir may be attributed in part to a perfection of the particle size.

To gain more insight into the promoting effect of Ir on the activity of the catalyst, CO stripping voltammetry was conducted (Fig. 5). The onset potential of the CO_{ad} electro-oxidation for Ir/C is comparable to Pt/C, indicating that Ir alone is a poor CO oxidizing catalyst. Thus, it is quite natural that the ternary Pt₁Ru₁Ir_x/C catalysts show comparable or slightly poorer CO electro-oxidation activity as compared to Pt₁Ru₁/C. The addition of Ir is evidently disadvantageous for CO electro-oxidation. It should be pointed out that the present results are not consistent with previous literature reports. Liang et al.¹⁹ and Sivakumar and Tricoli²¹ reported a negative shift in the onset potential of CO electro-oxidation for PtRuIr/C compared to the PtRu/C catalyst. We believe the difference in the activity of the control sample (Pt₁Ru₁/C catalyst) is responsible for this apparent inconsistency.

The results obtained in this work reveal that the addition of Ir to PtRu markedly enhances the electrocatalytic methanol oxidation activity even though the addition of Ir does not promote CO oxidation, and Ir alone is a poor methanol electro-oxidation catalyst. It is known that CO is an intermediate in the process of methanol electro-oxidation. The electro-oxidation of methanol at a Pt–M alloy electrode is a multistep reaction³²

$$Pt + CH_3OH \rightarrow Pt-(CH_3OH)_{ad}$$
[1]

$$Pt-(CH_3OH)_{ad} \rightarrow Pt-(CH_3O)_{ad} + H^+ + e^-$$
[2]



Figure 5. CO-stripping voltammograms in 0.5 M H_2SO_4 at 60°C ($v = 10 \text{ mV s}^{-1}$).

$$Pt-(CH_3O)_{ad} \rightarrow Pt-(CH_2O)_{ad} + H^+ + e^-$$
[3]

$$Pt-(CH_2O)_{ad} \rightarrow Pt-(CHO)_{ad} + H^+ + e^-$$
[4]

$$Pt-(CHO)_{ad} \rightarrow Pt-(CO)_{ad} + H^{+} + e^{-}$$
[5]

$$M + H_2O \rightarrow M - (H_2O)_{ad}$$
 [6]

$$Pt-(CO)_{ad} + M-(H_2O)_{ad} \rightarrow Pt + M + CO_2 + 2H^+ + 2e^-$$
 [7]

Here, M represents an alloying component or promoter metal. Most studies in this area have considered Reactions 6 and 7 as the rate-



Figure 6. Tafel plots for methanol electro-oxidation on $Pt_1Ru_1Ir_1/C$. Data obtained from the potentiostatic current decays in 0.5 M $H_2SO_4 + 1$ M CH_3OH after 1800 s. Circles: 25°C, squares 40°C, and triangles 60°C.

Table III. M	ass activity of Pt ₁ Ru ₁ /C and Pt ₁ Ru ₁ Ir ₂ /C measure	ed
after consecu	tive potential cycles.	

	Mass activity [$A(g Pt)^{-1}]$
Number of cycles	Pt ₁ Ru ₁ /C	Pt ₁ Ru ₁ Ir ₂ /C
Initial ^a	134	193
500 ^b	100	170
1000	50	115
2000	26	80

^a After the 100 surface cleaning cycles.

^b Numbers include the initial 100 cycles.

determining steps (rds) under different conditions and have ascribed the higher catalytic activity of Pt–M to oxophilic additives (M) accelerating the rates of Reactions 6 and 7.²⁵ However, our results demonstrate that Pt₁Ru₁Ir₁/C and Pt₁Ru₁Ir₂/C catalysts have lower CO oxidation activity compared to Pt₁Ru₁/C. Thus, we believe that the addition of Ir cannot accelerate the rates of Reactions 6 and 7. Eliminating the above factor, we must turn to consider the earlier steps (Reactions 1–5) in the reaction mechanism. The only possibility is that the rds of methanol electro-oxidation reaction has been changed.³³⁻³⁷ Thus, Reaction 1–5 are the rate-determining steps, and the role of Ir is to accelerate these processes. Reactions 1–5 involve the adsorption and dehydrogenation of methanol. The addition of Ir appears to promote methanol adsorption or accelerate the activation of C–H bonds in methanol, which is not difficult to understand. In fact, this behavior is consistent with the previous literature on C–H activation in Ir compounds³⁸ and PtRuRh/C.¹³

In order to clarify the rds of methanol electro-oxidation reaction, we calculated the Tafel slope using the following equation: $\eta = A + b \log i$, where η is the overpotential and *b* is the Tafel slope. The Tafel plots (Fig. 6) for Pt₁Ru₁Ir₁/C at 25, 40, and 60°C have slopes of 127, 129, and 166 mV dec⁻¹, respectively. From the kinetic theory of electrode reaction, a Tafel slope of 118 mV dec⁻¹ means that the reaction involving the first electron transfer is the rds.³⁹ The breaking of one of the C–H bonds in the CH₃OH molecule with the first electron transfer is most likely the rds of methanol electro-oxidation (Reaction 2), which is also consistent with a recently reported result.²³

In view of the high activity of the ternary alloy electrocatalysts, the durability for methanol electro-oxidation of Pt1Ru1Ir2/C was studied. A Pt1Ru1/C (PtRu: 45 mass %) electrocatalyst was used as the control sample. The electrocatalysts were subject to consecutive cycles between 0.05–0.80 V vs RHE at 50 mV s⁻¹ in 0.5 M H₂SO₄ to degrade the catalyst to varying extent. Methanol electro-oxidation was measured by chronoamperometry after the accelerated degradation cycles. The mass activities after the accelerated potential cycling tests are summarized in Table III. In the case of Pt₁Ru₁Ir₂/C, 40% of the initial mass activity is maintained after 2000 cycles. Under the same experimental conditions, the mass activity for Pt₁Ru₁/C decreases to 20% of its initial value. In order to gain information on the basis for the enhanced stability, XPS measurements were conducted after the degradation test and compared with the data of the initial catalysts. The binding energies of Pt 4f, Ru 3p3/2, and Ir 4f do not show any significant change before and after the accelerated durability tests (Fig. 7), suggesting that there is no qualitative difference after durability tests. Figure 8 shows the change in the Ru/Pt and Ir/Pt ratios from the initial ratios as a function of the number of potential cycles for Pt1Ru1Ir1/C, Pt₁Ru₁Ir₂/C, and Pt₁Ru₁/C (the initial Ru/Pt and Ir/Pt ratio is taken as unity for sake of comparison). In the case of Pt_1Ru_1/C , a decrease in the Ru content is observed, which most likely reflects the dissolution of metal Ru. The degradation rate of Ru dissolution is evidently suppressed by the addition of Ir. A slight decrease in Ir/Pt ratio was also observed. From these observations, we suggest that



Figure 7. XPS spectra of Pt 4f, Ru 3p, and Ir 4f core-level region before and after the different voltammetry cycles (500, 1000, and 2000 cycles) for $Pt_1Ru_1Ir_2/C$.



Figure 8. Normalized (A) Ru/Pt and (B) Ir/Pt ratio obtained by XPS as a function of the number of cycles for $Pt_1Ru_1Ir_1/C$ and $Pt_1Ru_1Ir_2/C$.

the main cause for the degradation of the Pt1Ru1/C catalyst under the present potential cycling procedures is the loss of Ru from the alloy. The addition of Ir improves the stability of catalyst and reduces the loss of Ru, which should be the main reason for the higher durability of $Pt_1Ru_1Ir_x/C$ catalysts for methanol electro-oxidation.

Conclusions

Highly dispersed ternary $Pt_1Ru_1Ir_x/C$ anode catalysts with x = 0, 1/2, 3/4, 1, 3/2, and 2 for direct methanol fuel cells were prepared. Electrochemical measurements revealed that the methanol electro-oxidation on $Pt_1Ru_1Ir_v/C$ is strongly dependent on the Ir content and working temperature. The ternary catalysts exhibited enhanced methanol electro-oxidation activity despite the fact that the CO_{ad} oxidation capability was not improved. The Tafel slopes suggest that the role of Ir is most likely to accelerate the elemental steps of the methanol electro-oxidation (i.e., dehydrogenation of methanol). In addition to the increased activity, PtRuIr/C exhibited better durability against consecutive cycling. XPS results suggested that the addition of Ir improves the stability of catalyst by reducing the loss of Ru.

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