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4 1 Adsorption of tetrakis(*p*-sulfonatophenyl)porphyrin on kaolinite

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32 15 **Abstract** The surface modification of kaolinite to introduce the adsorption sites
33 16 for anionic species was reported. The introduction of an anion exchange site was
34 17 as follows; intercalation of 2-aminoethanol into kaolinite by using dimethyl
35 18 sulfoxide-kaolinite intercalation compound as a precursor and subsequent
36 19 hydrochlorination of 2-aminoethanol-kaolinite in 1,4-dioxane. The
37 20 hydrochlorination of 2-aminoethanol-kaolinite was confirmed by the increase in the
38 21 basal spacing (0.2 nm, corresponding to the diameter of chlorine) and the
39 22 appearance of the infrared absorption bands due to ammonium groups. The
40 23 modified kaolinite adsorbed an anionic dye, tetrakis(*p*-sulfonatophenyl)porphyrin,
41 24 from a N,N-dimethylformamide solution. Initial slope of the adsorption isotherm
42 25 of tetrakis(*p*-sulfonatophenyl)porphyrin on the hydrochlorinated
43 26 2-aminoethanol-kaolinite was steep, showing strong adsorbate-adsorbent
44 27 interactions. The gallery height after the adsorption of
45 28 tetrakis(*p*-sulfonatophenyl)porphyrin was close to the thickness of the porphyrin
46 29 ring, suggesting that tetrakis(*p*-sulfonatophenyl)porphyrin was intercalated as a

1 monomolecular layer and that chlorine simultaneously deintercalated.

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3 Key Words : Kaolinite, Adsorption, Surface modification, Anion exchange,
4 Tetrakis(*p*-sulfonatophenyl)porphyrin

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8 **Introduction**

9 Adsorption of photoactive species onto layered solids has been investigated to
10 control the functions of the adsorbed species [1] by the host-guest and guest-guest
11 interactions. Smectite group of layered clay minerals, which formed by the
12 condensation of sheets of linked Si(O,OH)₄ tetrahedra with those of linked
13 M₂₋₃(OH)₆ octahedra in a 2:1 proportion, has been used for the guest organization
14 especially cationic dyes. The cation exchange reactions of interlayer cations of
15 smectites with cationic dyes led functional inorganic-organic hybrids with unique
16 nanostructures. The arrangement, the orientation and the spatial distribution of the
17 dyes in the interlayer spaces have been controlled by the layer charge densities of
18 smectites and the molecular structures of the dyes as well as the co-adsorption of
19 photo-inactive guest species. The functions of the intercalation compounds have
20 been varied depending on the arrangement, the orientation and the spatial
21 distribution of the dyes in the interlayer spaces [2].

22 In contrast, the adsorption of dyes onto kaolinite has scarcely been
23 investigated [3,4], because of the limited ability of kaolinite to accommodate guest
24 species in the interlayer space. Kaolinite is a 1:1 type layered clay with a formula
25 of Al₂Si₂O₅(OH)₄, which is composed of two types of interlayer surface, (SiO)₆
26 siloxane surface and aluminol groups on the other side [5]. Due to bonding
27 between these surfaces through hydrogen-bonding, the molecules with relatively
28 larger dipole moment as urea [6,7], formamide [6,7], hydrazine [7,8], dimethyl
29 sulfoxide [9] and methanol [10] have been intercalated. By using these

1 intercalation compounds as precursors, methoxylation of aluminols [11,12] and the
2 intercalation of relatively bulky molecules (alkanediols [13,14], aminoalcohols [15],
3 polyacrylamide [16] and polyols [17]) became possible because of weaker attractive
4 force and greater swelling properties of the precursors.

5 Here, we report the organic modification of kaolinite to introduce the
6 adsorption sites for anionic species for the first time. The modification was
7 conducted by the intercalation of 2-aminoethanol [15] and the subsequent
8 hydrochlorination of 2-aminoethanol. The successful formation of anion
9 adsorption site was shown by the adsorption of an anionic dye,
10 tetrakis(*p*-sulfonatophenyl)porphyrin (TPPS) (Scheme 1).

14 **Experimental**

16 **Materials**

18 Kaolinite (obtained from Kampaku mine, Tochigi, Japan), a reference clay sample
19 of the Clay Science Society of Japan, used as received. Dimethylsulfoxide
20 (DMSO), N,N-dimethylformamide (DMF), 1,4-dioxane and hydrochloric acid (12
21 mol/L) were purchased from Kanto Chemical Co., Ltd. 2-Aminoethanol (AEO)
22 and tetrakis(*p*-sulfonatophenyl)porphyrin (α,β,χ,δ -tetraphenylporphine tetrasulfonic
23 acid, abbreviated as TPPS, Scheme 2) were purchased from Tokyo Kasei Kogyo Co.
24 Ltd., and were used as received.

26 **(Insert Scheme 2)**

29 **Sample Preparation**

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6 2 Intercalation of AEO into kaolinite by using DMSO-kaolinite as a precursor and the
7
8 3 subsequent hydrochlorination of AEO-kaolinite were conducted to give adsorbent,
9
10 4 AEOCl-kaolinite. DMSO-kaolinite [9] was prepared by mixing of raw kaolinite
11
12 5 (2.0 g) with aqueous DMSO solution (91 %; v/v) for 120 h in a sealed vessel.
13
14 6 After centrifugation at 4k rpm for 20 min, the resulting solid was washed with
15
16 7 1,4-dioxane and was subsequently dried under a reduced pressure at room
17
18 8 temperature. DMSO-kaolinite (1.0 g) was aged in AEO (50 mL) under nitrogen
19
20 9 atmosphere at 443 K for 1 day to exchange DMSO with AEO. After centrifugation
21
22 10 (4 krpm, 20 min) and subsequent washing with 1,4-dioxane, the solid product was
23
24 11 dried under a reduced pressure at room temperature to give AEO-kaolinite [15].
25
26 12 AEO-kaolinite (0.1 g) was added to the mixture of hydrochloric acid (100 μ L, 12
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28 13 mol/L) with 1,4-dioxane (20 mL) and was allowed to react with hydrochloric acid
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30 14 for 1 day at room temperature. The resulting solid was dried under a reduced
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32 15 pressure at room temperature. This procedure was repeated to give
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34 16 AEOCl-kaolinite.

17 18 Adsorption of TPPS on AEOCl-kaolinite from DMF solution

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20 AEOCl-kaolinite (20 or 15 mg) was added to a TPPS DMF solution (6.82×10^{-3}
21 mmol / 20 mL or 1.73×10^{-2} mol / 50 mL) and the mixture was allowed to react for
22 1 day at 298 K. After centrifugation at 4 krpm for 20 min, the product was washed
23 with DMF and was dried under a reduced pressure. The amount of the adsorbed
24 TPPS was determined from the difference between the initial and equilibrium
25 concentrations of the TPPS solutions. Blank samples containing TPPS DMF
26 solution, without adsorbents, were prepared to estimate vaporization losses and the
27 adsorption on the glass vessel. The concentration of the remaining TPPS in the
28 supernatant was determined by visible absorption spectroscopy.

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4 1 Characterizations
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8 3 X-Ray diffraction patterns were obtained using a Rigaku RAD IB using
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10 4 monochromatic Cu K α radiation, operated at 20 mA and 40 kV. Infrared spectra
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12 5 were recorded on a Shimadzu FT-8200 Fourier-transform infrared
13
14 6 spectrophotometer. TG-DTA curves were measured by a Rigaku Thermoplus TG
15
16 7 8120 instrument with a heating rate of 10 K/min using α -Al₂O₃ as the standard
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18 8 material under air. UV-Visible absorption spectra were recorded on a Shimadzu
19
20 9 UV 3100 PC spectrophotometer. The diffuse reflectance spectra were recorded on
21
22 10 a Shimadzu UV-3100PC spectrometer equipped with an integrated sphere
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24 11 attachment.
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32 15 **Results and Discussion**
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36 17 Preparation of the adsorbent for TPPS
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40 19 A diffraction peak due to (001) with the *d* value of 1.11 nm appeared in the XRD
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42 20 pattern (Fig. 1b) of DMSO-kaolinite. The gallery height (0.39 nm), which was
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44 21 obtained by subtracting the thickness of the aluminosilicate layer (0.72 nm) from the
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46 22 observed basal spacing (1.11 nm), was close to the value (1.116 nm) [9] coincide
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48 23 with the diameter of the methyl group (0.40 nm), suggesting the intercalation of
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50 24 DMSO. In the infrared spectrum of DMSO-kaolinite (Fig. 2A-b), hydroxyl
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52 25 stretching bands at 3695, 3537 and 3502 cm⁻¹ presently appeared and corresponded
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54 26 to those at 3690, 3535 and 3499 cm⁻¹, suggesting that intercalation of DMSO
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56 27 resulted from the DMSO breaking the interlayer hydrogen bonds and reforming
57
58 28 them [9]. Thus, the formation of DMSO-kaolinite was confirmed.

59
60 29 In the XRD pattern (Fig. 1) of the product obtained by the reactions of
61

1 DMSO-kaolinite with AEO, a diffraction peak with d_{001} value (1.07 nm, Fig. 1c)
2 was observed with disappearing the (001) peak of DMSO-kaolinite (1.11 nm, Fig.
3 1b). The gallery height (0.35 nm = 1.07 nm - 0.72 nm) observed for AEO-kaolinite
4 was in accordance with the value reported previously [15]. They pointed out [15]
5 that the smaller gallery height (0.35 nm) than the 0.4-nm minimum void space that
6 calculated for AEO was due to some keying in of AEO. A diffraction peak with d
7 value of 0.71 nm was observed both for the DMSO- and the AEO-forms, indicating
8 that a certain portion of raw kaolinite remained by these reactions.

9 The infrared absorption bands for AEO-kaolinite were observed at 3628,
10 3558 cm^{-1} ($\nu_{\text{O-H}}$), 3354, 3311 cm^{-1} ($\nu_{\text{N-H}}$) 3074, 2964, 2946, 2889 cm^{-1} ($\nu_{\text{C-H}}$) (Fig.
11 2A-c), 1614 cm^{-1} ($\delta_{\text{N-H}}$), 1476 cm^{-1} (δ_{CH_2}) (Fig. 2B-c), 974 cm^{-1} ($\delta_{\text{Al-OH}}$) (Fig. 2C-c).
12 It was reported that bands due to hydroxyl groups hydrogen-bonded with amino
13 group of polyacrylamide appeared at a relatively lower wavenumber region if
14 compared with those of raw kaolinite [16]. Spectral red shifts observed in the
15 present system for the $\nu_{\text{O-H}}$ bands from 3670 and 3652 cm^{-1} (raw kaolinite, Fig.
16 2A-a) to 3628 and 3558 cm^{-1} (AEO-kaolinite), respectively, suggest the
17 hydrogen-bonding of the hydroxyls with AEO [15]. In addition, the spectral blue
18 shift of the $\delta_{\text{Al-OH}}$ band of inner surface kaolinite from 938 cm^{-1} (kaolinite, Fig.
19 2C-a) to 974 cm^{-1} has also been thought to be due to strong host-guest interactions
20 between AEO moiety and kaolinite [15], but not covalent attachment of AEO to the
21 octahedral sheet of kaolinite [18].

22 In the DTA curves of the product (Fig. 3), an exothermic peak due to
23 oxidative decomposition of AEO in the range of 210 – 450 °C, which accompanied
24 the mass loss of 7.1 mass % in the corresponding TG curve was observed. From
25 the mass loss, the amount of the immobilized AEO to kaolinite was determined to be
26 $(\text{C}_2\text{H}_7\text{NO})_{0.5}$ per $\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4$ unit.

27
28 **(Insert Figs 1,2 and 3)**
29

1 By the reactions of AEO-kaolinite with hydrochloric acid, a diffraction
2 peak with d_{001} value of 1.27 nm appeared (Fig. 1d), while the diffraction peak due to
3 the the basal plane ($d_{001} = 1.07$ nm) of AEO-kaolinite (Fig. 1c) disappeared. The
4 increase in the basal spacing (0.20 nm = $1.27 - 1.07$ nm) corresponded to the ionic
5 diameter of chloride (0.18 nm). In the FT-IR spectrum of AEOCl-kaolinite, the
6 absorption bands due to ν_{O-H} at 3601 and 3540 cm^{-1} , ν_{N-H^+} at around 3080 cm^{-1} (Fig.
7 2A-d) and δ_{N-H^+} at 1490 cm^{-1} (Fig. 2B-d) were observed. In addition, the
8 absorption band due to δ_{N-H} at 1614 cm^{-1} observed for AEO-kaolinite (Fig. 2C-d)
9 disappeared. From the XRD and IR results, hydrochlorination of AEO-kaolinite
10 was shown. As to the ν_{O-H} bands, the positions at 3628 and 3558 cm^{-1} for
11 AEO-kaolinite shifted to lower wavenumber regions by the hydrochlorination,
12 suggesting that the protonation of amino groups to ammonium groups led to
13 relatively stronger hydrogen-bonding to the hydroxyl groups of kaolinite. The
14 disappearance of the band at 974 cm^{-1} (δ_{Al-OH}) by the hydrochlorination was
15 probably attributed to the strong hydrogen-bonding with further spectral blue shift,
16 resulting in perturbation by the lattice vibration region.

17 The TG curve of AEOCl-kaolinite (Fig. 4) shows mass losses due to
18 dehydration (4 mass %, r.t.-100 °C) and the oxidative decomposition of AEOCl (11
19 mass %, 230-450 °C). The mass loss due to the oxidative decomposition appeared
20 at the temperature range close to that observed for the AEO-kaolinite, suggesting
21 that AEO was hydrochlorized without desorption.

22
23 **(Insert Fig. 4)**

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26 Adsorption of TPPS on AEOCl-kaolinite

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28 The adsorption isotherm of TPPS on AEOCl-kaolinite from DMF solution is shown
29 in Fig. 5, together with that on raw kaolinite. TPPS was not adsorbed on raw

1 kaolinite, while was onto AEOCl-kaolinite. The initial slope of the isotherm for
2 AEOCl-kaolinite was steep, showing strong adsorbate-adsorbent interactions. The
3 maximum adsorbed amount was $0.28 \text{ mmol (g kaolinite)}^{-1}$, which corresponded to
4 $0.07 \text{ mol per Al}_2\text{Si}_2\text{O}_5(\text{OH})_4 \text{ unit}$. Hereafter, the products with TPPS adsorbed
5 amounts of 0.05 and $0.07 \text{ mol per Al}_2\text{Si}_2\text{O}_5(\text{OH})_4 \text{ unit}$ designate TPPS_{0.05}-kaolinite
6 and TPPS_{0.07}-kaolinite, respectively. The change in the XRD pattern by the
7 adsorption is shown in Fig. 6. A diffraction peak with d value of 1.23 nm appeared
8 for TPPS_{0.05}-kaolinite. The relative contribution of the peak ($d = 1.23 \text{ nm}$) to that
9 due to the basal plane of AEOCl-kaolinite (1.27 nm) increased with increasing the
10 amount of the adsorbed TPPS. In the XRD pattern of the TPPS_{0.07}-kaolinite, the
11 peak due to the basal plane of AEOCl-kaolinite was not observed.

12 Judging from the observed gallery height ($0.54 \text{ nm} = 1.23 - 0.71 \text{ nm}$) and
13 the size of TPPS ($1.7 \times 1.7 \times 0.4 \text{ nm}$ estimated by Chem3D, CambridgeSoft[®]), the
14 adsorbed TPPS is thought to be a monomolecular arrangement with their molecular
15 planes of porphyrin rings (0.4 nm) parallel to the aluminosilicate layer.
16 Considering to the diameter of chloride (0.18 nm) and the basal spacing of
17 AEO-kaolinite (1.07 nm), the decrease in the basal spacing upon the adsorption of
18 TPPS from 1.27 to 1.23 nm can be attributed to the deintercalation of chloride. We
19 deduce that the anion exchange reactions between AEOCl-kaolinite and TPPS are a
20 possible driving force for the adsorption of TPPS. In the infrared absorption
21 spectrum for TPPS-kaolinite (Fig. 7b), the bands due to AEO were ascribable to
22 ($\nu_{\text{N-H}^+}$ at around 3080 cm^{-1} and $\delta_{\text{NH}_3^+}$ at 1490 cm^{-1}) the ammonium form, showing
23 that interlayer AEO retained ammonium form after the TPPS adsorption. This
24 observation supported the above discussion on the anion exchanges.

25
26 **(Insert Fig.s 5, 6 and 7)**
27

28 Diffuse reflectance spectra of TPPS_{0.05}- and TPPS_{0.07}-kaolinite are shown
29 in Fig.s 8b and 8c, respectively. Two absorption bands ascribable to the porphyrin

1 Soret bands were observed at 423 and 451 nm (Fig.s 8b and 8c) irrespective of the
2 amount of the adsorbed TPPS. The Soret bands for monomeric free-base TPPS
3 (tetraanion) and for its protonated dianion monomer were reported to be seen at 410
4 and 432 nm, respectively, in water [19,20]. Akins and his co-workers also reported
5 that the absorption band appeared at around 490 nm when the protonated TPPS
6 dianion formed J-aggregate [20]. Thus, the presently observed two absorption
7 bands (423 and 451 nm) can be ascribed to TPPS monomers (both the free-base and
8 the protonated form). Protons was thought to be supplied from AEOCl in kaolinite
9 to free-base TPPS tetraanions. The ratio of the protonated dianion to the tetraanion
10 is unclear at present. If all of TPPS were adsorbed as tetraanion, the molar ratio of
11 AEOCl to the adsorbed TPPS should be 4. The minimum molar AEOCl / TPPS
12 ratio based on the adsorbed amount per $\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4$ unit was ca. 7 (= 0.5 / 0.07),
13 indicating that the anion exchange sites was not fully exchanged with TPPS at least.

14 The Soret band for the free-base TPPS in methanol was observed at 423 nm
15 (Fig. 8a), which is a longer wavelength region compared to that in water (410 nm)
16 [19,20]. We assume that TPPS-kaolinite have the 423- and 451-nm absorption
17 bands, which were seen in longer wavelength regions than monomeric TPPS in
18 water (410 and 432 nm), as a result of the interactions between TPPS and AEO in
19 kaolinite.

20
21 (Insert Fig. 8)

22 23 24 **Conclusions**

25
26 Organic modification of kaolinite (Kampaku) with 2-aminoethanol and subsequent
27 hydrochlorination of 2-aminoethanol were conducted to introduce the adsorption
28 site for anionic species. The successful formation of an anionic exchange site was
29 shown by the adsorption of an anionic dye, tetrakis(*p*-sulfonatophenyl)porphyrin.

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1 **Figure captions**

2 **Fig. 1** XRD patterns of (a) kaolinite, (b) DMSO-kaolinite, (c) AEO-kaolinite and
3 (d) AEOCl-kaolinite

4 **Fig. 2** FT-IR spectra of (a) kaolinite, (b) DMSO-kaolinite, (c) AEO-kaolinite and
5 (d) AEOCl-kaolinite

6 **Fig. 3** TG-DTA curves of (a) kaolinite and (b) AEO-kaolinite

7 **Fig. 4** TG-DTA curves of AEOCl-kaolinite

8 **Fig. 5** Adsorption isotherms of TPPS on kaolinite (open circle) and
9 AEOCl-kaolinite (filled circle) from DMF solution

10 **Fig. 6** XRD patterns of (a) kaolinite, (b) AEOCl-kaolinite, (c) TPPS_{0.05}-kaolinite
11 and (d) TPPS_{0.07}-kaolinite

12 **Fig. 7** FT-IR spectra of (a) AEOCl-kaolinite and (b) recorded after the adsorption
13 of TPPS on (a).

14 **Fig. 8** Absorption spectra of (a) TPPS methanol solution, (b) TPPS_{0.05}-kaolinite
15 and (c) TPPS_{0.07}-kaolinite

16 **Scheme 1** Schematic drawing of the structural change in the hydrochlorination of
17 aminoethanol and subsequent adsorption of TPPS in the interlayer space of
18 kaolinite

19 **Scheme 2** The molecular structure of tetrakis(*p*-sulfonatophenyl)porphyrin

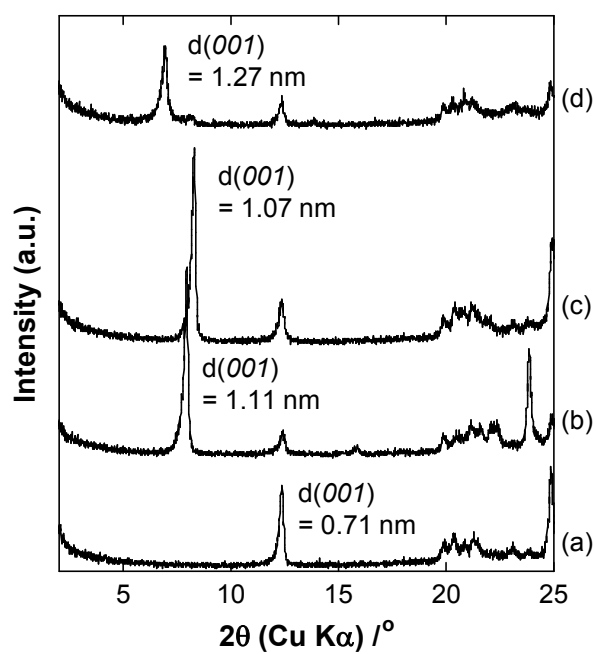


Figure 1 XRD patterns of (a) kaolinite, (b) DMSO-kaolinite, (c) AEO-kaolinite and (d) AEOCI-kaolinite

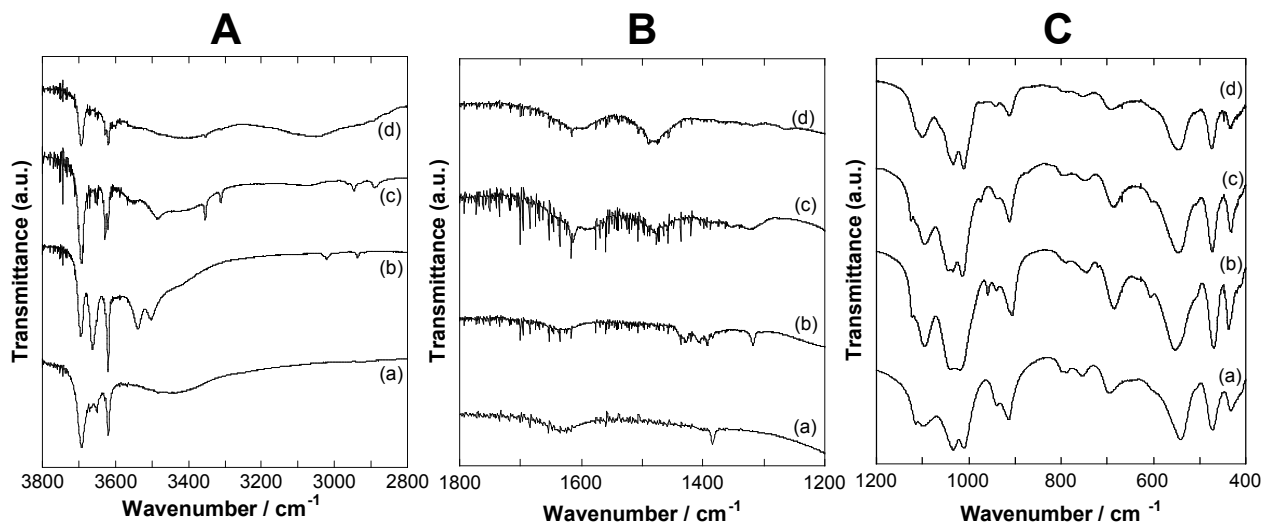


Figure 2 FT-IR spectra of (a) kaolinite, (b) DMSO-kaolinite, (c) AEO-kaolinite and (d) AEOCI-kaolinite

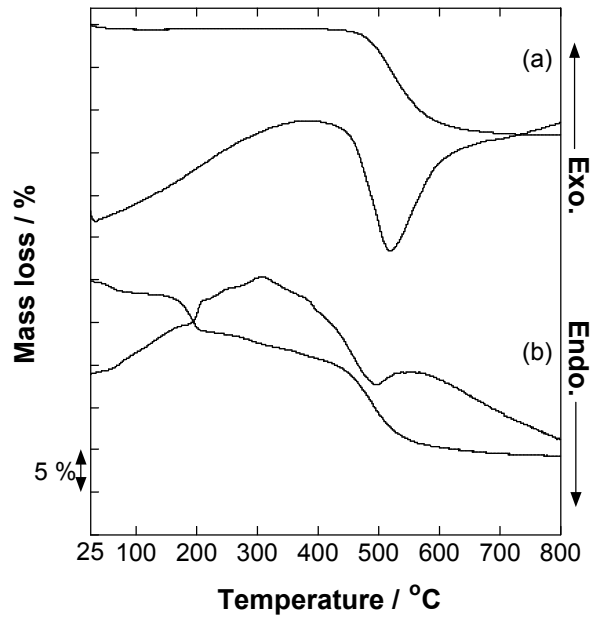


Figure 3 TG-DTA curves of (a) kaolinite and (b) AEO-kaolinite

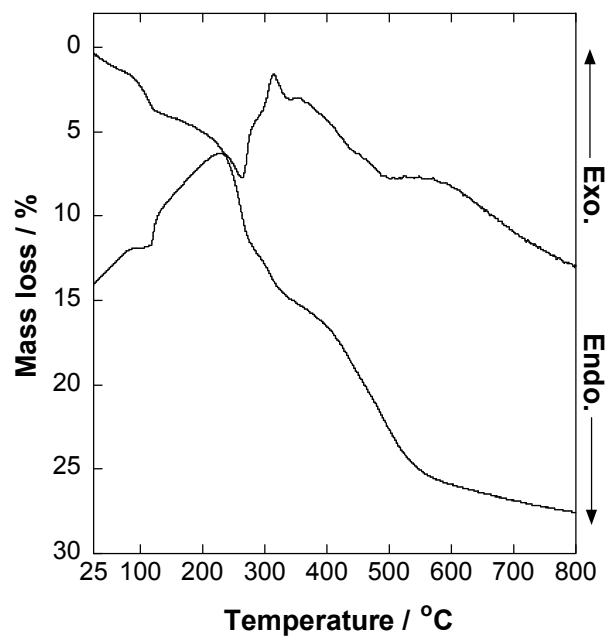


Figure 4 TG-DTA curves of AEOCl-kaolinite

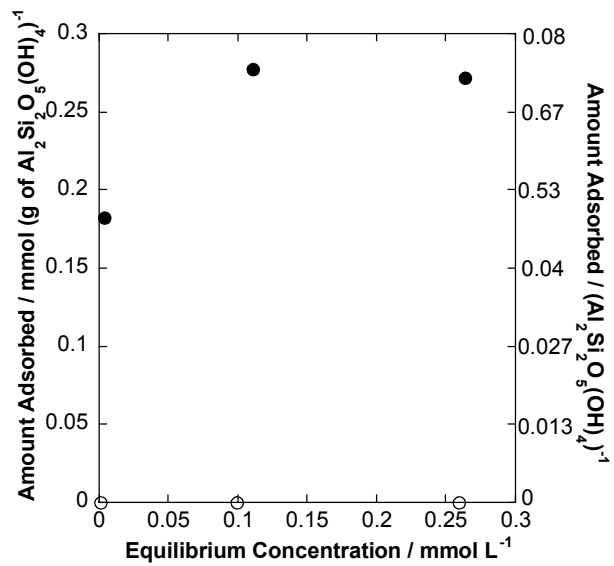


Figure 5 Adsorption isotherms of TPPS on kaolinite (open circle) and AEOCI-kaolinite (filled circle) from DMF solution.

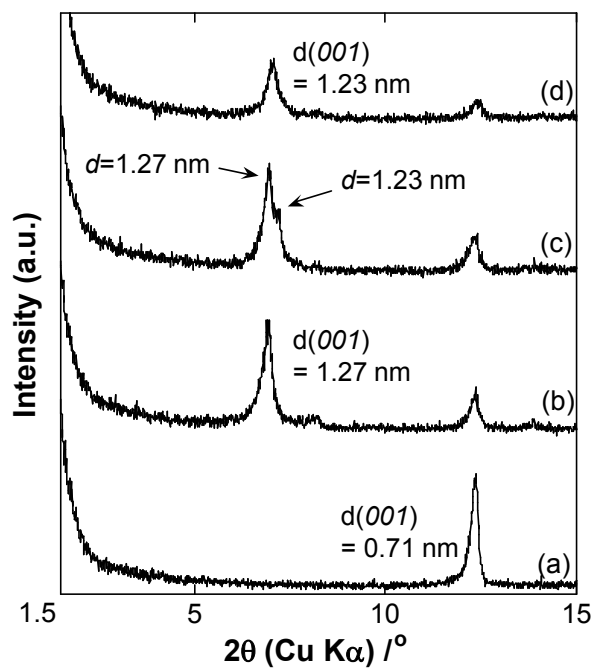


Figure 6 XRD patterns of (a) kaolinite, (b) AEOCl-kaolinite, (c) TPPS_{0.05}-kaolinite and (d) TPPS_{0.07}-kaolinite

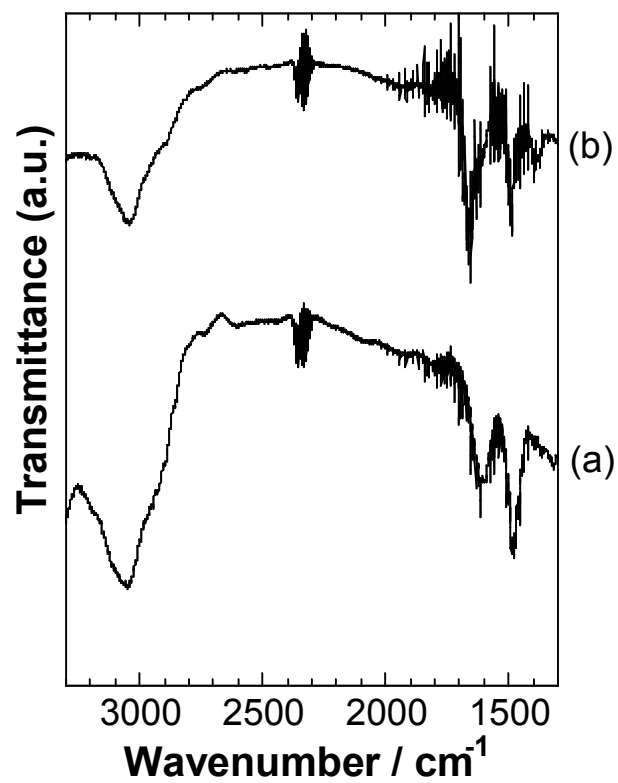


Figure 7 FT-IR spectra of (a) AEOCl-kaolinite and (b) recorded after the adsorption of TPPS on (a).

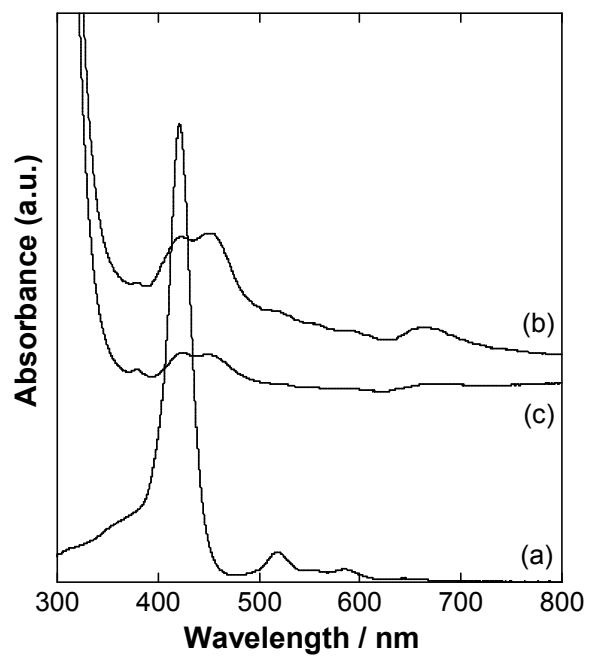
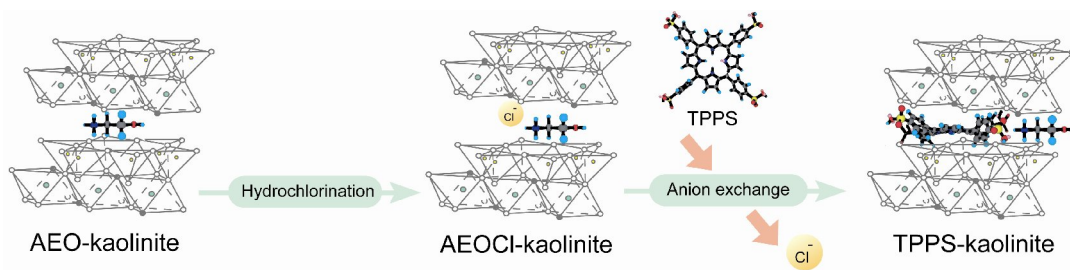
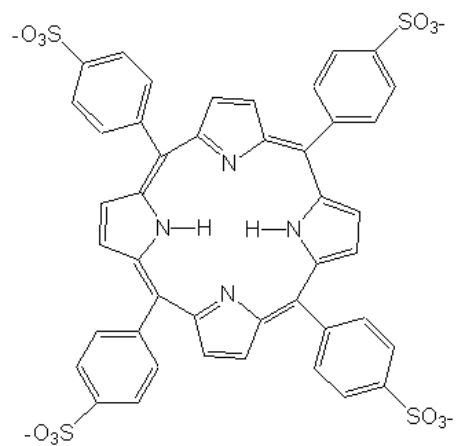


Figure 8 Absorption spectra of (a) TPPS methanol solution, (b) TPPS_{0.05}-kaolinite and (c) TPPS_{0.07}-kaolinite



Scheme 1 Schematic drawing of the structural change in the hydrochlorination of aminoethanol and subsequent adsorption of TPPS in the interlayer space of kaolinite



Scheme 2 The molecular structure of tetrakis(*p*-sulfonatophenyl)porphyrin