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KENTUCKY MUNICIPAL WASTEWATER SLUDGE

GENERATION, MANAGEMENT and PATHOGEN REDUCTION

by

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for

The Kentucky Water Resources Research Institute University of Kentucky Lexington, Kentucky

November, 1994

DISCLAIMER

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PREFACE

The residuals which remain after the treatment of municipal wastewater may be only a small fraction of the wastewater volume, but they can be a significant fraction of the treatment difficulty and cost. These residual mixtures of solids and liquids are often referred to as sewage sludge. Their management has always been a challenge for operators and engineers, but recent regulations in both sludge and solid waste management have increased the need to examine technologies available for controlling biological pathogens in sludge. This document was prepared as part of an investigation into sludge quantities and pathogen reduction. It has been written as an introduction and reference for operators, municipal officials, engineers and regulators as they assess their sludge management options.

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APPENDIX KENTUCKY MUNICIPAL WASTEWATER SLUDGE SURVEY

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CHAPTER 1. INTRODUCTION

When municipal wastewater is treated, many constituents of the wastewater are modified and concentrated. The residual mixture of solids and liquid, or sludge, is a complex and challenging waste stream. It will contain substances which have an offensive character, it can decompose, it may contain pathogenic organisms and pollutants, and it is present in significant volumes (Metcalf and Eddy, 1992). Wastewater sludges do, however, possess many characteristics which may be useful for amending soil or providing energy. Proper management of sewage sludge requires minimizing negative impacts of sludge on the environment and risks to the health or well-being of populations in a cost-effective manner. In the United States, new regulations for sewage sludge management have increased attention on the technologies which are available for reducing the pathogen content of sludges. Efficient selection and application of these technologies requires both an appreciation for the properties of sludge, and an understanding of the principles behind the processes. This report will try to summarize the quantity of sewage sludge which is generated in Kentucky and analyze some of the options which are available for achieving pathogen reduction. It is based on a review of pertinent literature and discussions with municipal wastewater treatment plant personnel throughout the United States. The authors hope that it will provide a useful introduction to evaluating sludge generation and pathogen reduction.

CHAPTER 2. SEWAGE SLUDGE CHARACTERISTICS

2.1. Sludge Composition

Sewage sludge quantity and quality will reflect the wastewater which was treated and the treatment process employed. Wastewater composition can be somewhat variable, but it represents the nature of the waste sources and collection system. Although most of wastewater is just water, it is usually the other constituents which are of interest with respect to both treatment and residuals management.

Wastewater composition can be generalized by classifying many of the constituents into groups based on biodegradability and size. For example, biochemical oxygen demand (BOD) reflects, to a large part, the quantity of organic matter in the wastewater which is biodegradable under specific conditions. Total suspended solids (TSS) are those solids large enough to be retained on a filter of a specific size. Both of these are heterogenous groups of different wastewater constituents which share these properties. Domestic wastewaters often demonstrate a similarity in the concentrations of these group parameters. Wastewater is also analyzed for the specific constituents, particularly those for which health risks or treatment problems have been identified. The concentrations of these can be much more variable, reflecting sporadic residential use (e.g., lawn care chemicals), commercial, and industrial wastes in the wastewater.

Treatment of municipal wastewater uses a combination of physical, biological and chemical processes. Primary treatment removes wastewater suspended solids through sedimentation. These solids are both organic and inorganic. Secondary treatment processes usually convert soluble and colloidal organic matter to suspended solids through biological activity. These solids can then also be removed through sedimentation. This biological conversion

occurs through both microorganism formation and growth and adsorption onto the biological solids. As a result, solids resulting from secondary treatment usually contain a higher organic content.

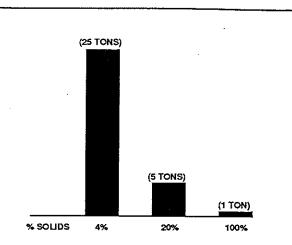
A portion of the organic matter in sewage sludge is composed of microorganisms such as bacteria, viruses, protozoans, and helminths. Although many of these organisms do not pose a health hazard and are very short-lived, some can be human pathogens. Most of the inorganic constituents of sludges are naturally occurring minerals and precipitates, but they may also be pollutants which pose a risk to human health if improperly managed. Although they may only be a small portion of the total sludge quantity, pathogens and pollutants must be understood and controlled during sludge management.

2.2. Sludge Quantity

Any attempt to evaluate the management of wastewater residuals requires an understanding of the sludge quantity. In sludge, this usually requires relationships between dry solids and total sludge quantities. A dry solid is the residue which remains after all the moisture is removed from a sludge. Although sludge is never completely dry during normal processing, the dry solids quantity provides a useful basis for comparing sludge production because it is relatively conservative during dewatering processes whereas the water content is highly dependent on sludge handling and processing methods. The quantity of dry solids in a sludge can be computed from the solids content on a wet weight basis and the weight of the sludge using

Weight of Dry Solids = Wet Sludge Weight x Solids Content (% by weight) 100

In Figure 1, the relationship between dry solid weight and the weight of sludge at different solids contents is shown. Sludge volume relationships will be similar to the weight relationships shown in Figure 1, but can become more complex at high solids contents if sludge solids are much denser than water or if air filled voids constitute a significant portion of the volume. Other conversion formulas are presented in the Appendix.



To determine the quantity of solids generated in Kentucky wastewater Figure 1. The weight of one ton of dry sludge solids is compared to the weight of corresponding sludge quantities at 4% and 20% solids.

treatment plants and their distribution throughout the state, a database was developed through a mail survey and follow-up communication with all municipal wastewater treatment plants in Kentucky (KPDES permit holders). Portions of this survey will be summarized in this document, and the complete database is found in Appendix A.

In 1993, almost 63,000 tons of dry sludge solids were removed from municipal wastewater treatment plants in Kentucky. Not surprisingly, the largest quantities of sludge are in those areas of the state with the highest population.

The quantity of sewage sludge which has been removed from different wastewater treatment plants in the state can be shown, as expected, to increase with increasing size of the treatment plant. For example, in Figure 2 the relationship between solids quantities and wastewater flow is shown. The considerable range in solids quantity at a flow rate is thought to reflect variations in treatment methods, operation, wastewater characteristics, and difficulties in assigning an accurate annual sludge removal at some of the facilities.

Data from the sludge survey was used to compare the quantity of solids removed at the different treatment plants million gallons per of wastewater treated. The results, shown in Figure 3 for 149 treatment plants, demonstrate that most of

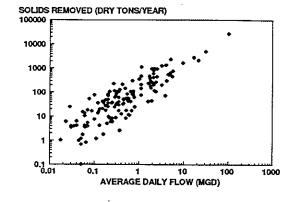
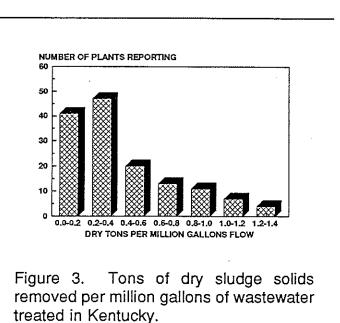


Figure 2. Wastewater sludge solids removed from Kentucky treatment plants.

the facilities in the state report a dry solids generation rate which is below 0.8 tons dry solids per million gallons of wastewater treated. The average generation rate for those facilities was 0.49 and the median was 0.32 dry tons

million per gallons of wastewater treated. These results are similar to the average 0.6 tons of dry solids per million gallons reported by the USEPA Sludge Task Force (1983), and 0.2 tons per million gallons found in a recent survey of large treatment plants in the northeast U.S. (Hermann and Jeris, 1992). The differences between



these numbers, and the range in values for Kentucky wastewater treatment plants does point out the care with which these numbers must be applied. Variation in sludge generation at different facilities should not be surprising as

variations in treatment methods, operation and wastewater are always encountered. For example, although the statewide average for BOD and TSS was 194 mg/l and 204 mg/l, respectively, the standard deviation was 102 mg/l for BOD and 179 mg/l for TSS. Other facility variations such as industrial waste and acceptance of septage may also influence these numbers. Sixtyseven treatment plants reportedly accept industrial flow and it averages 24% of their influent, while 63 plants currently accept septage.

A mass balance approach to solids generation quantifies inputs and outputs to the treatment process and solids generation and destruction inside the process. Figure 4 shows a generalized schematic of a very simple mass balance approach, where the entire treatment process is considered as a single box. More refined methods have been described in the literature (Metcalf and Eddy, 1992). The organic matter (e.g., BOD) and suspended solids (e.g.,

TSS) entering the treatment process are related to sludge solids or effluent composition. The conversion of these quantities to sludge solids complicated by the is biological conversion of both of these groups of compounds, overlapping of some these characteristics of the groups, and differences between different treatment

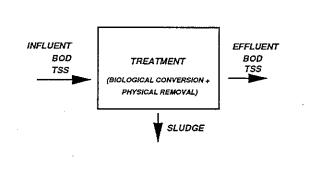


Figure 4. A simplified mass balance approach to sludge generation uses the biochemical oxygen demand (BOD) and total suspended solids (TSS) quantities and relationships for their conversion and removal.

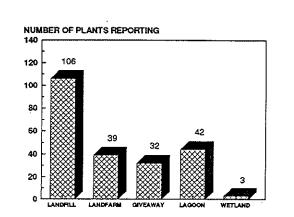
techniques, but expressions which relate BOD and TSS to solids generation have been developed. These expressions are simplifications of complex processes and it may also be necessary to include variables such as residence time of solids in the system and type of treatment process.

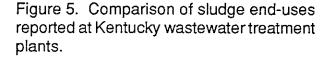
CHAPTER 3. SLUDGE MANAGEMENT AND USE IN KENTUCKY

In Kentucky, the sludge generated during the treatment of municipal wastewater is managed and used in several different ways. In Figure 5, management options reported by 217 plants in the sludge survey are shown. Many plants currently report more than one option for their sludge. As a result, the totals in Figure 5 exceed the total number of plants which reported that

information. It is likely that all of these methods will be affected in some way by the new regulations for landfilling and sludge management.

In 1993, more than 100 Kentucky wastewater treatment plants landfilled at least a portion of their sludge and in most cases,





the sludges were handled as waste material. These facilities generated most of the sludge in the state, a total of 60,000 dry tons of sludge solids annually. Several wastewater facilities processed sludges to be used in combination with soil as a daily cover for landfill waste. Several respondents to the survey expressed concern that new design requirements for landfills have led to an increase in tipping fees and increased hauling distances as landfills have closed. In 1993, tipping fees for Kentucky sludge disposed of at landfills, as reported by the survey respondents, ranged from \$10 to almost \$60 per ton of sludge, as shown in Figure 6. For a sludge which is 20% solids by weight, five tons of sludge would be required to obtain one ton of dry solids. Using the average landfilling cost of \$20/ton of wet sludge, the landfilling of a 20% solid sludge could also be expressed as \$100/ton of dry sludge solids. At the same

sludge disposal cost. increases in the sludge solids content result in reductions in the cost of disposal when expressed on a dry solids basis. For example, а similar calculation would show that 33% solids sludge а landfilled at \$20/ton is a disposal cost of \$60 per dry ton.

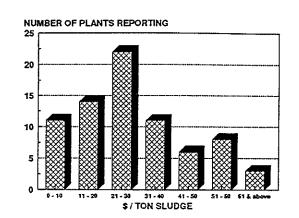


Figure 6. 1993 landfill tipping fees for Kentucky wastewater treatment plants.

Sludge landfarm and give away programs were reported by 39 and 32 plants, respectively, in 1993. Many of these facilities have begun to investigate meeting pathogen reduction requirements of the new regulations. Eighty-one Kentucky wastewater treatment plants indicated that they are interested in landfarming.

Lagoons may also be important in sludge management and almost 50 facilities in Kentucky reported some use of lagoons. In many cases, lagoons provide temporary storage which will eventually require additional handling, although there is evidence that in some facilities, the quantity of sludge will be reduced. The survey information cannot be used to demonstrate such a reduction because sludge storage is practiced in many of these facilities, but it is an area of on-going research (Keeling, 1994).

CHAPTER 4. MUNICIPAL WASTEWATER RESIDUALS REGULATION

An important aspect of sludge management is the new regulation for the use and disposal of sewage sludge, 40 CFR 503. This regulation signals the federal government's intent to promote and encourage reuse of wastewater residuals when of acceptable quality, and is expected to increase interest in land application and other beneficial practices. The regulation focuses on three aspects to minimize potential negative impacts during management: pathogen content, attractiveness to vectors, and pollutants. The rule was based on an analysis of the different pathways that components of residuals could take after final use. The following is only a brief introduction to the rule, and interested readers should examine other references that are available (USEPA, 1992). In addition to federal regulation, state and local governments may also regulate sludge management. In Kentucky, sludge use and disposal is regulated by the Kentucky Department for Environmental Protection. Several counties also have rules governing use of sludge. Before deciding on a sludge management option, contact local and state authorities to determine all applicable requirements.

4.1. Pathogen Reduction

Biological pathogens can be components of wastewater residuals and they can be reduced through a variety of different processing methods. The 503 regulations identify two degrees of pathogen reduction: Class A and Class B. Class A sludges have very low levels of pathogens and can be applied to land with fewer restrictions than a Class B. Class A sludges are those which have met the appropriate pathogen criteria or have been processed using methods which have been designated as a PFRP (Processes to Further Reduce Pathogens) or equivalent. All residuals which are applied to land must at least meet Class B; if they are applied to lawns and home gardens or are sold or given away in bags, they must meet the Class A pathogen reduction.

Many Kentucky wastewater treatment plants currently process sludges to achieve at least some degree of pathogen reduction. Survey respondents indicated that nine facilities currently achieve a PFRP and sixty facilities achieve PSRP during treatment and sludge processing.

4.2. Vector Attraction

If the residuals are attractive to vectors (including birds, rodents, insects), these vectors could transport potentially harmful sludge constituents to nearby populations. To prevent this from happening, the sludge rule requires that residuals either be made less attractive to vectors or be managed in a way which does not permit vector contact. Vector attractiveness can be reduced through a variety of processing techniques, and vector contact can be minimized by subsurface injection, incorporation into soil shortly after application, or landfilling.

4.3. Pollutant Content

Pollutants in the residuals from the treatment of wastewater can limit potential uses. Unlike many other residual components, many pollutants are not reduced through natural activity in the soil and can accumulate to levels which might be undesirable if not controlled. The 503 rule establishes two levels of pollutant concentration in sludges: ceiling and high quality. If pollutant concentrations are below the high quality limits, the sludge can be used in a variety of ways. Provided appropriate vector and pathogen requirements are also met, they can be applied to lawns or gardens or sold in bags. If the concentrations of pollutants are below the ceiling values, but above the high quality limits, the sludges can be applied to land only after using a cumulative loading criteria. If the pollutant concentrations exceed the ceiling levels, the sludges should probably be managed through methods other than land application.

Record keeping requirements are more stringent for solids which do not meet the high quality limits. Even if pollutant concentrations are below the ceiling levels, once they are in excess of the high quality level, annual whole sludge application rates must be monitored to ensure that the annual pollutant loads are not greater than those permitted.

Table 1. Sludge Pollutant Limits

Pollutant	Ceiling (mg/kg)	High Quality (mg/kg)
Arsenic	75	41
Cadmium	85	39
Chromium	3000	1200
Copper	4300	1500
Lead	840	300
Mercury	57	17
Molybdenum	75	18
Nickel	420	420
Selenium	100	36
Zinc	7500	2800

CHAPTER 5. SLUDGE PROCESSING FOR PATHOGEN REDUCTION

Pathogen reduction is a key feature of the current sludge regulations and sludge management may require processing to reduce viable pathogens. The method and amount of pathogen reduction will depend to a large extent on the anticipated final use of the solid residuals. This section will summarize some of the available technologies for pathogen reduction and discuss characteristics of several processes which may determine their suitability for meeting the needs of individual treatment plants. The findings are based on an examination of current literature and discussions with plant operators. These sources were also used to identify those technologies which have been sufficiently developed to warrant review.

Many processing options can reduce pathogen content of sewage sludge. For example, biological activity, drying, heat, pH changes, and high temperatures all act to alter the viability of pathogens. The following discussion will focus on several pathogen reduction methods for sludges. The criteria for selecting these methods was that they be able to meet the most stringent pathogen reduction level (Class A), that they be appropriate for smaller wastewater treatment plants, and that data be available from currently operating facilities. While there are significant advantages in achieving Class A pathogen reduction, crop land application, which is the most common, and often least expensive beneficial reuse alternative, in most cases only requires meeting Class B pathogen reduction limits. The advantage of Class A pathogen reduction should be weighed against the additional costs of Class A treatment technologies. Where cultivated acreage is relatively scarce, such as the eastern coal field region of Kentucky, the advantages of Class A treatment may be greater.

Based on discussions with operators and regulators, the following pathogen reduction methods were selected for examination:

- composting
- alkaline stabilization
- heat drying/pelletization
- thermophilic aerobic digestion

Although these do not represent all the possible pathogen reduction methods which meet the above criteria, it is hoped that they provide a framework within which other methods can also be compared.

5.1. COMPOSTING

5.1.1. Introduction

Composting is the biological decomposition of organic material under controlled temperature, oxygen, and moisture conditions. Both digested and undigested primary and secondary sludges have been successfully composted. To assist in the biological processing, bulking agents such as wood chips, sawdust, or finished compost are blended with the sludge to increase porosity and absorb moisture. Various methods are then employed to assist converting the blended sludge into a biologically stable, humus-like material. Such composted sludge can be used to improve the physical properties of soil, including its water retention, aggregation and aeration. As a soil amendment, composted sludge is often used in gardens, nurseries, parks and for revegetation of disturbed lands.

Composting can lead to a substantial volume reduction because organic sludge solids are biologically degraded. Depending on the degradability of additives (e.g., bulking agents), volume reductions can range from 35% (using slowly degraded wood) to 73% (using shredded mixed paper waste) of the

original volume (Smith and Anderson, 1994)

Some of the principle concerns with composting sludge have been the issues of public health and odor generation. The heat generated during composting is capable of killing all four groups of pathogens present in sewage sludge, although the efficiency of pathogen destruction depends on "the ability of the process to subject the sludge to uniformly high temperatures" (Corbitt, 1990) Sewage sludge contains compounds which during decomposition can produce unpleasant odors. Proper process design and management can minimize, although not completely eliminate odor production (Benedict, 1986).

5.1.2. Composting Methods and Conditions

Most sludge composting operations use one of three principal methods:

- static pile
- windrow
- in-vessel.

The results of a recent survey provided a breakdown of active sludge composting processes by the number of plants which employ each method. The results are shown in Figure 7.

The static pile method, currently the most widely used in the United States, was developed by the U.S. Department of Agriculture at Beltsville, Maryland. The aerated static pile method uses forced air to supply oxygen and remove excess moisture. Perforated plastic pipe covered with a porous bulking agent is commonly used to distribute air. Blended sludge is placed over that system in piles seven to eight feet high and of varying widths. Once placed, the piles are covered with either bulking material or finished compost to provide insulation and odor control (Figure 8).

l n windrow composting, windrows of blended sludge are mechanically turned to provide oxygen and control temperature. The windrows range from three to seven feet high depending on the type of equipment used to turn the compost (Figure 8). The length of the windrow will

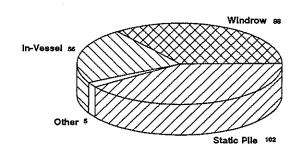
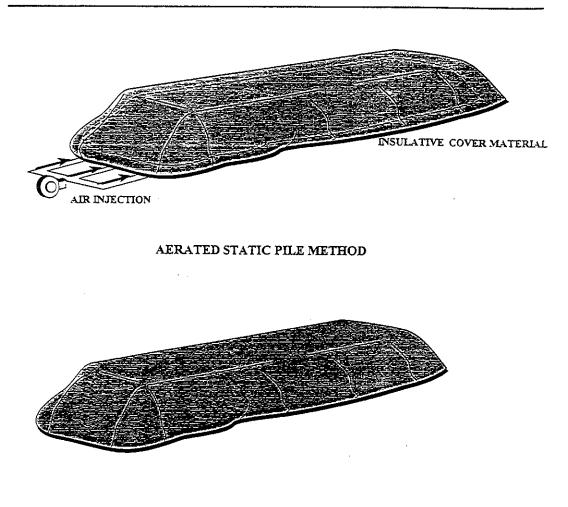


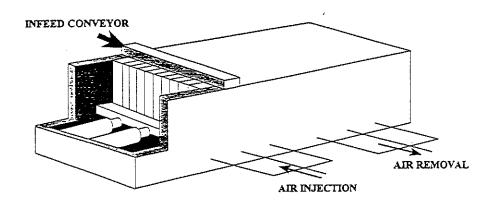
Figure 7. Results of a recent survey of sludge composting facilities showing the number of plants employing each method (Biocycle, 1992).

vary according to the size constraints of the composting site. Facilities in warm climates with average rainfalls have been successful with placing windrows in the open air. Those facilities located in cold climates or with excessive rainfall often place the windrows in a covered or sheltered area to allow better control of moisture and temperature. The windrows must be turned periodically to replenish oxygen depleted during decomposition of the organic fraction and to control temperature. The frequency of turning will determine the amount of time required for complete decomposition of organics in the sludge. In general, the more frequently the compost is turned, the faster the rate of decomposition.

The in-vessel composting method uses enclosed containers or vessels to create a controlled decomposition environment. Most common of these are agitated or mechanically mixed reactors. The sludge and bulking agent is placed in the reactor and periodically mixed to provide oxygen and distribute moisture. The controlled conditions of an in-vessel system generally provide an accelerated rate of decomposition as compared to windrow or static pile methods. Because the composting occurs within a closed reactor, in-vessel systems may also allow for more efficient control of odors.



WINDROW COMPOSTING



IN-VESSEL COMPOSTING

Figure 8. Schematic of three sludge composting variations.

5.1.3. Composting Parameters

In order to assure efficient composting, several important parameters must be understood and controlled:

- Oxygen Content
- Temperature
- Moisture Content
- Carbon/Nitrogen Ratio
- Particle Size

An adequate supply of oxygen must be available in the compost for sufficient aerobic decomposition to take place. Microorganisms responsible for the decomposition of the organic fraction of compost require oxygen for survival and growth.

To achieve pathogen reduction through composting, elevated temperatures between 55°C and 60°C are required (Burnham et al., 1992; USEPA, 1986, 1987; Benedict, et al., 1986; Finstein, et al., 1986; Andrews, et al., 1991; Corbitt, 1990; and McGhee, 1991). Temperatures in excess of 60°C can reduce biological activity, while temperatures below 55°C may not sufficiently destroy pathogens (Burnham et al., 1992). Compost samples which have been taken from low-temperature (25°C to 45°C) areas of a pile reportedly had a much greater microbial activity than did samples from high temperature (60°C to 75°C) areas (USEPA, 1986).

Aerobic decomposition also requires adequate moisture. Sources state that the optimum moisture content for composting sludge is "less than 60 percent but more than 40 percent" (McGhee, 1991). Because most sludges have a moisture content of between 75 to 95 percent after thickening and

dewatering, moisture content is usually further reduced through the addition of a bulking agent. Several facilities which were contacted as part of this study reported that moisture control was a critical operating parameter in sludge composting.

The balance between the amount of available carbon and nitrogen is important in ensuring successful biological decomposition. This balance can be described with the C/N ratio. Sewage sludges typically have low C/N values, indicating an excess of nitrogen. In contrast, wood waste and paper have generally higher ratios. Other organic wastes, such as food and grass clippings can also have a low C/N ratio. Composting with a low C/N ratio may lead to odor production, while a ratio which is too high may result in slow decomposition.

The particle size of the bulking agent is important for both mixing and decomposition. Reducing bulking agent particle size creates greater available surface area, a more homogeneous sludge/bulking agent mixture, and may increase the rate of decomposition. The desired particle size of the bulking agent may also govern the type of equipment which is necessary for processing.

Based on a review of the literature, examples of typical values for these and various other composting parameters are listed in Table 2.

Table 2. Typical Sludge Composting Conditions

Optimum Temperature	55°C to 60°C
Optimum Moisture	40% to 60%
pН	6 to 7.5
Carbon to Nitrogen Ratio	25 to 30
Particle Size	1" to 3"

adapted from USEPA, 1987; McGhee, 1991; Andrews et al., 1991; Corbitt, 1990.

5.1.4. Bulking Agents

An important issue to address when considering sludge composting is the availability of bulking agents to blend with the sludge. Bulking agents ensure adequate porosity and moisture content which is important to maintaining active decomposition. To help minimize the cost of composting, attention should be given to the use of locally available materials. It became apparent in discussions with sludge compostors, that many readily available, local materials, including some that would normally be landfilled, have properties that make them excellent bulking agents.

Yard Waste: Yard waste may include grass clippings, brush, leaves and tree trimmings. As more states are banning or actively discouraging the disposal of yard waste in landfills, the option of composting sludge together with yard waste is becoming increasingly popular. One survey found more than 70 projects were using or planned to use yard waste as part of their composting mix in 1990 compared to only a few such projects 3 years earlier.

Some sludge/yard waste composting facilities are operated in conjunction with municipal landfills. Although landfills may accept a variety of mixed yard wastes, including leaves, grass, brush and tree trimmings, the type of yard waste used in composting will depend on the composting equipment, sludge type and the individual process. Flexibility in preparation of the composting mixture may be important in using yard wastes. For example, several operators reported difficulties controlling the moisture content of the compost when using mixed yard waste. Most minimized this problem by keeping tree trimming waste separate from mixed yard waste and varying the components in the overall mix depending on the amount of moisture present.

Paper Waste: A facility in North Carolina successfully used mixed paper waste, diverted from the municipal solid waste-stream, as a bulking agent (Smith and Anderson, 1994). Mixed paper, consisting of hard to market paper grades, constitutes 15% - 20% of most municipal solid waste streams. Results of the North Carolina project showed a 70% reduction in volume, Class A pathogen reduction, and a dark colored product resembling topsoil. Problems they reported with this bulking agent included finding equipment to shred the paper and controlling wind-blown paper.

Wood-Chips and Sawdust: Some operators of small plants have found it to be more economical to purchase bulking agents such as wood chips or sawdust rather then processing their own. These operators report that although yard waste was available, the high initial cost of processing equipment made it more economical to purchase processed wood. Operators have also reduced the high capital costs of processing equipment by forming cooperatives with other communities and sharing processing equipment.

5.1.5. COMPOSTING VARIATIONS

An attempt was made to identify sludge composting facilities throughout the U.S. which were currently operational, of medium size and employing the range of composting techniques. Discussions with operators indicated an overall satisfaction with the process. Eighty percent of the plant operators contacted were able to achieve a high degree of pathogen reduction (e.g., Class A) with the other twenty percent meeting a lower reduction (e.g., Class B). Some characteristics of the facilities which were contacted are summarized in Table 3.

Outside of individual process variations (windrow, static pile, in-vessel), the greatest variations between facilities were the bulking agents used. Regional characteristics seem to have an influence on the availability of some materials such as sawdust or wood-ash. Several operators have found it advantageous to have the flexibility to use materials such as yard wastes when they are available. Other variations which were described include:

- Separate stockpiles of yard and wood waste.
- Possible further de-watering of the sludge prior to composting.
- · Re-use of bulking agents by screening the finished compost
- Use of enclosed buildings for composting operations.

One example is Yorktown Heights, NY which is in an area that generates a large volume of leaves in the fall of the year. Initial attempts at using leaves as a bulking agent for sludge composting resulted in excessive moisture in the windrows. They found that further dewatering of their raw sludge was necessary before they could obtain optimum moisture in the compost.

Available equipment and facilities are also important variables when considering composting for sludge processing. Facilities that were not initially

successful composting outdoors have converted unused equipment buildings and garages into compost facilities. Most of the plant operators interviewed do not have, or intend to purchase specialized compost turning equipment. Plant operators have found that front-end loaders and backhoes, although slower, are reasonably efficient.

Most plant operators agree that optimizing a composting system is a trial and error process and successful composting may require a willingness to experiment with different conditions. Even the slightest change in one component (e.g., moisture content or bulking agent) can have a significant effect on the final product. Careful research should be conducted prior to the implementation of a composting operation to evaluate markets for the final product, availability of bulking agents, and the need for additional equipment.

5.1.6. Composting Costs

One area of discussion with existing sludge composting operations was the cost of the process. The costs associated with composting operations will be dependent on factors such as:

- use of existing facilities and equipment
- size of the treatment plant
- availability and cost of bulking materials.

Those composting facilities which could report a unit cost for composting sludge indicated the range of costs which are summarized in Figure 9. Some of the variation in composting costs can be found by looking closely at the individual processes and plant location. Plants A and B are located in the southeast United States. Both facilities use processed yard waste as a bulking agent with the windrow composting method. Plants C and D, which are located in the northeast and mid-west respectively, both use aerated static pile

composting. Plant Ε, located in the northeast, uses an in-vessel system and purchases wood ash and sawdust as bulking agents. Process type can also influence overall operating costs. Plants that use the in-vessel and aerated static pile method additional may incur operating costs because of

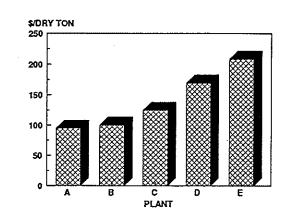


Figure 9. Comparison of sludge composting costs reported per dry ton of sludge solids processed.

equipment maintenance on blowers and agitators. Land requirements for windrow composting should also be a concern. Facilities that use windrow composting must also consider the cost of windrow turners and loading equipment. The use of existing facilities and equipment also impacted the range of unit costs reported. For instance, some small composting operations use road maintenance equipment such as front-end loaders and backhoes to turn and move windrow compost, thus eliminating the need for specialized equipment.

Most of the composting operations contacted have successful give-away programs with little or no long term stockpiling. Two of the plants contacted were able to charge a nominal fee for the finished compost (\$10 - \$15 /yd³), but most of the facilities interviewed did not expect revenues from the sale of compost to cover their operating costs. The compost is often given to the public or used by municipal governments in the parks and landscaping departments. These and other results from the interviews are summarized in Table 3.

Facility	Plant Size (Sludge)	Process	Bulking Agent(s)	Product End Use
Manchester, NY	0.45 mgd (2-4 dry ton/month)	Aerated Static Pile	Wood Chips	Give Away to Residents
Plymouth, NH	0.7 mgd (20 dry ton/month)	In-Vessel	Sawdust, Wood Ash	Give Away to Residents and Highway Dept.
Mackinac Island, MI	1.0 mgd (400 wet ton/year)	Windrow	Currently looking (horse manure failed)	
Yorktown Heights, MY	1.5 mgd (75 yd ³ /month)	Windrow	Leaves, Yard Waste	Give Away to Residents
Nantuckett Island, MA	1.6 mgd (7.5-30 dry ton/month)	Aerated Static Pile	Wood Chips	Sold to Residents (\$15/yd ³)
Scottsboro, AL	4.5 mgd	Windrow	Mixed Yard Waste	Landfill Daily Cover
Fairfield, CN	9.0 mgd	In-Vessel	Ground Landscape Waste	Landfill Soil Amendment
Longmont, CO	11.5 mgd (134 dry ton/month)	Aerated Static Pile	Wood Chips	Give Away to Public Works
Myrtle Beach	12.0 mgd (70 dry ton/month)	Windrow	Mixed Yard Waste	Solid to Public (\$10/yd ³)

Table 3. Municipal Wastewater Composting Operations Surveyed

5.2. ALKALINE STABILIZATION

5.2.1. Introduction

Lime has long been used to deodorize, disinfect, and enhance the dewatering characteristics of wastewater solids. Alkaline stabilization is the process of adding an alkaline agent (e.g., quick lime, hydrated lime, flyash, cement kiln dust) to wastewater sludge in quantities sufficient to raise and hold the pH for a specified time period. Sludge so stabilized may have a reduced number and a reduced regrowth of pathogenic and odor-producing organisms. Heat is also usually important to reducing pathogen viability in the sludge. Heat is either generated by combination of sludge with the alkaline amendment, and it may be added externally.

Alkaline stabilization may require less overall space compared to static pile or windrow composting and less capital investment compared to heatdrying/pelletization processes. Disadvantages associated with alkaline stabilization are the generation of odors and an increase in sludge solid weight.

5.2.2. Alkaline Amendments

A variety of compounds have been used as alkaline agents for sludge stabilization. One of the most common is quicklime or calcium oxide (CaO). The addition of quicklime has a two-fold effect on pathogen reduction. Quicklime has the capability to raise the pH to 12 and also generates heat which reduces pathogen viability (Burnham et al., 1992).

In recent years Cement Kiln Dust (CKD) and Lime Kiln Dust (LKD) have gained acceptance as alternatives to lime in alkaline stabilization processes. CKD and LKD are by-products of the cement and lime manufacturing industries. They posses some alkaline properties similar to lime. In addition, their large surface areas may give them better absorption and drying

capabilities. In processes that use CKD or LKD, quicklime may also be added to ensure that the desired pH and temperature is attained.

5.2.3. Stabilization Criteria

Contact time, pH and temperature are the three primary factors to consider in using alkaline stabilization processes for pathogen reduction. They can determine whether the product will be Class A or Class B with respect to pathogens. The actual alkaline dosage required for each process will depend on factors such as the type and chemical composition of the sludge, the sludge solids content and the alkaline agent used.

When lime addition raises and maintains the pH of the sludge at 12 for a contact period of 2 hours, pathogens and microorganisms are sufficiently inactivated or destroyed to qualify the process as a PSRP. Sludge stabilized through a PSRP is a Class B product. Several variations of the alkaline stabilization process have been able to produce a Class A product, for example, one manufacturer describes a process which uses "a minimum dose of 6% lime, plus the addition of 20% to 40% cement or lime kiln dust and maintenance of a 50% total solids sludge at pH above 12 for three days or dried to 65% total solid" (Burnham et al., 1992). There are several processpatented or proprietary alkaline stabilization processes currently in use and meeting Class A pathogen reduction. Other facilities have or are conducting research and testing to develop processes for their facilities which will achieve Class A pathogen reduction.

Charlotte-Mecklenburg Utility Department in North Carolina examined the quantity of alkaline amendment which might be necessary to achieve Class A pathogen reduction and form a useful product. They tested quicklime, blends of agricultural lime and quicklime, and blends of LKD and quicklime. Quicklime (87% CaO) at dosages of 1.9/1 lb lime/lb dry solids) produced a pH greater

than 12 and a temperature greater than 70 C. A LKD and quicklime blend (42% CaO) was dosed at 2.9/1 (lb/lb) and quicklime/aglime at a dose of 3.1/1 (lb/lb) (Black and Veatch, 1993). Sieger et al. (1993) report that somewhat lower quantities of lime may be required to achieve Class A pathogen reduction, and other processes use supplemental heat to reduce the necessary quantity of alkaline amendment required. In all cases, however, the quantities of alkaline amendment have a significant impact on the physical and chemical characteristics of the product and ultimately its utility for the different end uses.

It is not the intent of this report to describe in detail all of the different process variations of achieving a higher degree of pathogen reduction using alkaline amendments. However, based on a review of several process variations and discussions with existing facilities, it appears that most of the alkaline stabilization processes which achieve class A pathogen reduction employ at least one of the following:

- Alkaline dosages (by weight) of at least 2-3/1 (alkaline/dry sludge solid)
- Temperatures greater than 70 C.
- Accelerated drying using alkaline addition or supplemental heat.

Based on a review of the literature and discussions with personnel at facilities which use this technology, it is also apparent that the nature of the final product is very dependent on the stabilization process. Care must be exercised in selecting a process not only for pathogen reduction, but for suitability of the product for the desired end-use.

5.2.4. Use of Alkaline Stabilized Sludge

The process used to stabilize the sludge and consequently the classification of the end product determines what if any restrictions are placed on the use of the final product. Class A material has few restrictions on food

crop usage or public contact whereas a Class B product has more restrictions on food crop usage and public access. Alkaline stabilization can meet Class A pathogen reduction and combine the benefits of organic matter and alkaline content for soil improvement. Many treatment plant operators currently give the stabilized product away and in some cases deliver and land apply it free of charge. These facilities hope to establish the benefits of the product, build a customer base and eventually create a demand for the product. Many of the treatment plants that use alkaline stabilization are located in agricultural regions where lime products have the potential to be commercially valuable. Stabilized sludge may also offer benefits in reclaiming disturbed lands. At solids contents greater than 50%, processed sludge can be spread and manipulated much like topsoil. Most operators agree however that the potential revenue generated from the sale of the finished product does not currently cover the cost of processing.

Landfills are also using alkaline stabilized sludge, either as a soil amendment or as a daily cover for the waste. Cover material requirements can be quite substantial and alkaline stabilized sludge mixed with native soils at ratios of 2:1 to 5:1 have been used (Mendenhall et al. 1992). Alkaline stabilized sludge products can also be mixed with topsoil and used to enhance vegetative growth on completed areas of final cover.

5.2.5. Alkaline Stabilization Costs

A phone survey of facilities currently using alkaline stabilization to achieve Class A pathogen reduction indicated an overall satisfaction with the process and the results. More that half of those contacted currently use a proprietary process. Costs for alkaline stabilization processes will vary depending on the type and quantity of alkaline agent used, current facilities and equipment which might be available, and costs associated with proprietary processes.

Based on the results of the phone interviews, the cost of sludge processing by alkaline addition varied depending on the individual process used and, to some extent, location. Not all of the facilities interviewed were able to break down their sludge processing costs completely. A

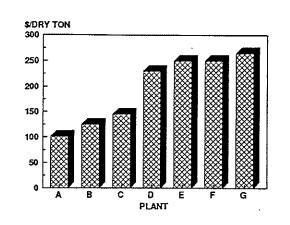


Figure 10. Comparison of costs for sludge processing using alkaline addition.

summary of reported cost data from plants that tracked sludge processing costs is shown in Figure 10. The range in sludge processing costs associated with alkaline stabilization reflect some variations in how the costs were determined. For example, Plant G uses a private contractor for its sludge The contractor charges \$265 per dry ton which includes processing. thickening, dewatering and alkaline stabilization. The final sludge product is sold to local farmers as a liming agent for \$3 /ton, and is used as landfill daily cover. Plant F uses excess amounts of blended quicklime and lime kiln dust to produce a class A product and to further dry the sludge. This results in a product that can be easily spread on agricultural land by conventional equipment. Plant E has a very seasonal waste water flow. They purchase a pre-blended alkaline agent and use excess amounts to produce a class A product. They also use excess lime to dry the sludge to a spreadable consistency. Plant D is currently in a pilot study using a proprietary system. Plants A, B and C all use another proprietary process and all produce a class A product. Additional information from the facilities contacted is summarized in Table 4.

Currently few of the facilities contacted have been able to generate any revenue from selling the final product. Many are able to eliminate tipping fees

normally assessed for landfilling sludge by using their product as landfill daily cover. Most of the facilities indicated that having a marketable end-product weighed heavily on their decision to use the alkaline stabilization process.

Facility	Plant Size (Sludge)	Alkaline Agent(s)	Product End Use
Troy, IL	0.7 mgd (3.5 dry ton/month)	Cement Kiln Dust	Landfill Cover
Easley, SC	1.5 mgd (16.7 dry ton/month)	Blended Alkaline Agent	Landfill Cover
Circleville, OH	2.0 mdg (18 dry ton/month)	Cement Kiln Dust	Ag Soil Amendment
Boone, IO	2.0 mgd (25 dry ton/month)	Cement Klin Dust	Ag Soil Amendment
Penn Township, PN	2.2 mgd (29 dry ton/month)	Lime Kiln Dust	Ag Soil Amendment
Galion, OH	2.5 mgd (40 dry ton/month)	Cement Kiln Dust	Ag Soil Amendment
Maggie Valley, NC	3.5 mgd	Cement Kiln Dust	Soil Amendment
Tarpon Springs, FL	4.0 mgd	Cement Kiln Dust	Land Applied
Norfolk, NB	5.0 mgd	Cement Kiln Dust	Ag Soil Amendment
Barberton, OH	5.25 mgd	Quicklime	Ag Soil Amendment
Fort Smith, AK	10.0 mgd (300 dry ton/month)	Cement Kiln Dust	Ag Soil Amendment
Kent Co, DL	15.0 mgd (420 dry ton/month)		Soil Amendment
Lexington, KY	22.3 mgd (200 dry ton/month)	Cement Kiln Dust	Landfill Cover
Charlotte, NC	80.0 mgd	Kiln Dust and Quicklime	Ag Soil Amendment
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Table 4. Municipal Wastewater Alkaline Stabilization Operations Surveyed

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5.3. HEAT DRYING AND PELLETIZATION

5.3.1. Introduction

Heat drying of sludge, often to form pellets, is a sludge processing alternative which achieves a high pathogen reduction through a combination of drying and high temperatures. In terms of pathogen reduction, these methods are distinct from air drying processes both in terms of water removal and pathogen reduction.

5.3.2. Heat Drying Methods

Dryers that have been employed in sludge processing include: spray, rotary, flash and the patented Carver-Greenfield process (Metcalf and Eddy, 1991). Spray dryers atomize liquid sludge into a spray which is dried. Rotary dryers use a heated drum containing the sludge which revolves as it is heated. Flash dryers expose fine sludge particles to hot gases to evaporate moisture and heat the particles. The Carver-Greenfield process mixes sludge with hot oil and the water is boiled from the oil. The resulting mixture is centrifuged to separate the oil from the sludge solids.

5.3.3. Use of Pelletized Sludge

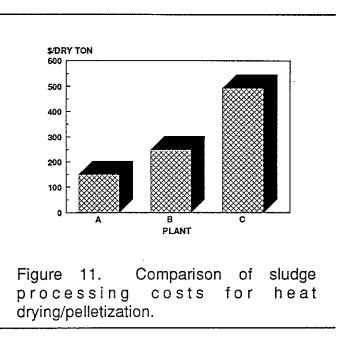
Producing heat dried pellets may be an advantage in marketing the product. Milwaukee has used heat drying methods for years, and successfully markets both directly to users and to fertilizer blenders. One facility which uses heat drying to process sludge is the Clayton County Water Authority of Clayton County, Georgia. The pelletized sludge is marketed as Agri-Plus 650 which is a registered fertilizer with an analysis of 6-5-0 (N-P-K). The pellets are then marketed to the Florida citrus growers and used as a base material for more complete fertilizers. A recent evaluation of potential markets for pelletized sludge performed by a Florida municipality indicated a growing market for the

"low value" pelletized products for use by agricultural end users, but a relative saturation of the "high value" market which is retailed to homeowners and turf applicators (Wohlgemuth, 1993).

5.3.4. Heat Drying Costs

The heat drying and pelletization process requires substantial capital investment. Only a few of these plants are in operation in the United States and three facilities were contacted regarding their use of the method.

Personnel at those facilities indicated that they were producing а Class Α product and were satisfied with the processing The costs technique. shown Figure 11 in demonstrate a significant range in unit costs for heat drying. It appeared that plant C included costs for other aspects of sludge handling and processing in addition to the pelletization.



Based on discussions with users of heat drying technology and a review of the literature, it does appear that product marketing should be an important consideration when evaluating the use of heat drying. One plant operator interviewed indicated that they were having some problems finding local markets for the final product and that costs to transport it to other areas could be substantial.

5.4. THERMOPHILIC AEROBIC DIGESTION

5.4.1. Introduction

Thermophilic aerobic digestion is an emerging technology in the United States. The autothermal thermophilic aerobic digestion (ATAD) process obtains pathogen reduction by using heat generated during aerobic digestion. The ATAD technology has been refined in Germany were there are currently 35 fullscale operating facilities (EPA, 1990).

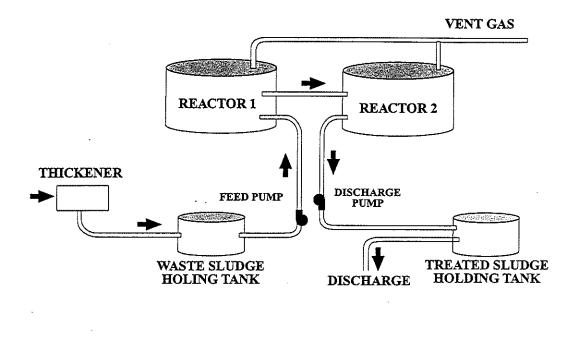
5.4.2. Aerobic Digestion Methods

Most ATAD systems are two-stage processes that use aerobic digestion in the thermophilic temperature range (40°C to 80°C). Insulated digestors capture and retain heat produced during digestion. Although supplementary heat systems can be installed, most systems are able to maintain thermophilic conditions without it. First stage temperatures range between 40°C to 50°C with the second stage operating between 50°C to 65°C (EPA, 1990).

ATAD systems are commonly operated in a batch mode with average detention times in each reactor of almost 24 hours and are charged daily. The aeration system inside each reactor may use both spiral and circulation aerators. A tangentially mounted spiral aerator provides vertical and horizontal mixing and a centrally mounted circulation aerator prevents settling in the center of the tank. The net effect is that the final flow pattern represents a spiral. Specialized foam controllers break up and densify the foam layer created by the mixing of the substrate. The foam controllers allow for improved oxygen utilization and better insulative characteristics of the densified foam. (Schwhinning et al., 1993). An example ATAD flow scheme is shown in Figure 12.

The ATAD process can achieve Class A pathogen reduction. Other

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reported benefits of the ATAD process include low tank, space, monitoring and staffing requirements (EPA, 1990).

5.4.3. Thermophilic Aerobic Digestion Costs

No currently operating ATAD facilities were found in the United States. Several municipalities contacted, Grand Chute-Menasha, WI, and Franklin TN, are currently constructing facilities which will be operating before the end of 1994. The USEPA (1990) and Vik and Kirk (1993) summarize estimates of the process costs based on European experiences.

6. SUMMARY

The quantities of sludge generated and the variations in potential processing technologies for pathogen reduction pose a challenge to those engaged in municipal wastewater sludge management. In Kentucky alone, 50,000 tons of dry sludge solids are generated annually during the treatment of municipal wastewater. Currently, the great majority of these solids are landfilled, but the results of a statewide survey indicate continued interest in other management options.

A review of the literature and discussions with wastewater treatment personnel has suggested that some key factors which should be considered when evaluating sludge management options include:

- Land Requirements
- Equipment Requirements
- Availability of Required Additives
- Desired Product End Use

The extent to which these factors influence the implementation of a particular processing technology can vary, but in all cases, they will influence the cost and application.

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APPENDIX

KENTUCKY MUNICIPAL WASTEWATER TREATMENT PLANT SLUDGE SURVEY

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INTRODUCTION	DATA REDUCTION METHODS	SURVEY RESULTS	Table 1. Annual Sludge	Table 2. Annual Sludge	Table 3. Treatment Plant Operating Parameters	Table 4. Sludge Management Methods	Table 5. Sludge Management Costs	Table 6. Comments and
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INTRODUCTION

by the Department of Civil Engineering at the University of Kentucky. The survey was made using both a mailed form and follow-up phone communication through a period from June, 1993 to April, 1994. The results of that survey were compiled using a spreadsheet program and are available on diskette. The results of the survey are also presented in the six Tables A survey of sludge removal and management at municipal wastewater treatment plants in Kentucky was conducted which follow.

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TI is a briel	he dat f sumi	The data which was collected during th is a brief summary of the conversions which	The data which was collected during the course of this survey often had to be converted into consistent units. Below ef summary of the conversions which were employed.
S If number	ludge the p was <i>e</i>	Sludge Solids Content If the percentage of solids in the slud number was assumed from the following:	Sludge Solids Content If the percentage of solids in the sludge was not provided but the dewatering method was known, then a typical If was assumed from the following:
		Sand drying beds Screw press	20
		Vacuum beds Belt press	13 18
		Vacuum filter	20
с С	onvel	Conversion to Dry Tons of Sludge Solids	Solids
F.	he fol	lowing describe the calculations	The following describe the calculations used to compute dry tons sludge per year for each plant:
<u>e)</u>	(a) If	If the sludge was reported in dewatered tons/month : (dewatered tons/month)*(% solids/100)*(12 mc	in dewatered tons/month : onth)*(% solids/100)*(12 months/year) = dry tons/year
(q)		If the studge was reported in de (dewatered vd ³ /month)*(udge was reported in dewatered yd³/month : (dewatered vd²/month)*(% solids/100)*(27 tt³/vd³)*(7.48 gallons/tt³)*(8.34 lbs/gallon)*
·		(1 ton/2000 lbs)*(12 mot	2 months/year) = dry tons/year
		(*Note: assuming that th 1 gallon of sludge = 1 g	that the density of sludge is approximately equal to water, then = 1 gallon of water = 8.34 pounds)
(c)		If the sludge was reported in dewatered gallons/month: /dewatered gallons/month)*(% solids/100)*(8.34.11	udge was reported in dewatered gailons/month: /dewatered gallons/month)*/% solids/100*/8 34 lbs/gallon)*/1 ton/2000 lbs)*/12
		months/year) = dry tons/year	
(p)		If the sludge was reported in lig	udge was reported in liquid tons/month : //inuid tons/month)*/%, solids/100)*/12 months/year)
(e)		If the sludge was reported in lig	
		(liquid gallons/month)*(% s months/year) = dry tons/year	nth)*(% solids/100)*(8.34 lbs/gallon)*(1 ton/2000 lbs)*(12 / tons/year
		•	

DATA REDUCTION METHODS

Annual Sludge Generation Ranked by Solids Quantity Table A-1.

Dry Tons	BMG MG	0.736 0.445 0.479 1.322 0.282	0.495 0.934 1.108 2.795 1.208	1.059 1.368 1.028 0.375 0.361	0.808 0.339 0.290 1.178 0.756	0.230 0.494 0.551 0.605 0.970	0.947 0.476 0.200 1.174 0.305	0.391 0.345 0.398 2.382 1.409	0.523 0.269 0.171 0.274 0.230
	MGD	101.8 31.1 16.6 21	9.5 9.5 3.2 2.2	40 • • 2 - 2 • • 6 • • • 5 • 6 • 6 • 6 • 6 • 6 • 6 • 6 • 6 • 6 • 6	2.075 4.5 1.1	5.5 2.5 2.06 1.723 1.02	$\begin{array}{c} 1 \\ 1.8 \\ 4.12 \\ 0.7 \\ 2.36 \end{array}$	1.79 1.60 0.265 0.42	1 1 3 2 1 1 1 1 3 2 1 1 1 1 3 2 1 1 1 1
Tons	sıuqge/ Year	27360.0 5055.5 2904.0 2412.8 2160.0	1716.0 1363.1 1293.6 1147.9 970.2	966.0 948.7 788.1 772.8 652.9	611.9 557.3 528.8 473.0 469.1	462.0 450.4 414.3 380.3 361.2	345.6 312.8 301.2 300.0 262.7	255.4 252.0 232.2 230.4 216.0	210.0 206.4 200.2 180.1 156.2
	concenc (%)	43 45.3 22 25 18	325 1316 132 14 132 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15	14 35 45 13 13 5	16 18 16 18 2 45 2 55	22 18 66.4 35	2.5 2.5 2.5 2.5 2.5 2.5 2.5	2.7 15 22.5 30 30	94699 7469 75
					•				
a	gallons		736200	54167 35000	375000	50000 380000	250000 264000 210000	189000	165000 160000 90000
Monthly Sludge Quantities	yards	955	800		173 325 104				
Month Quan	cubic	80 DRY 930 1100 1000	650 273.3	575 403	258	175 52 86	160 125	140 86 64	50 62
	tons	2280 110 100	273	64.4 DRY					
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered	Facility Name	Morris Forman WWTP Campbell Kenton SD#1 Dry Creek West Hickman Creek WWTP Henderson WWTP Town Branch WWTP	Owensboro West WWTP Ashland Environmental Control Campbellsville STP Mt. Sterling WWTP Jamestown STP	Owensboro East WWTP Lawrenceburg WWTP Richmond Tates Creek WWTP Frankfort WWTP Paducah STP	Radcliff WWTP Madisonville WWTP Valley Creek(Ellzabethtown)WWTP Shelbyville STP Somerset STP	Bowling Green WWTP Hammond Wood STP Hopkinsville Corbin WWTP Glasgow STP #2 Russellville STP	Paris STP Middlesboro WWTP Murray Municipal Util. Harrodsburg STP Georgetown WWTP No. 1	London WWTP Berea STP Nicholasville WWTP Caveland Sanitation Auth. LaGrange STP	Greenup Co. Environmental Comm. Richmond Dreaming Creek WWTP Danville STP Versailles WWTP Hopkinsville STP
Kentucky NOTE: "N/	KPDES #	0022411 M 0021466 C 0021504 W 0021504 W 0020711 H 0021491 H	0020095 C 0022373 A 0054437 C 0020044 M 0020044 M	0073377 C 0021067 L 0022853 R 0022861 F 0022861 F	0022390 F 0022942 M 0022039 V 0022039 V 0020427 S 0026611 S	0022403 E 0066532 H 0020133 C 0021164 G 0021164 G	0090654 F 0072885 M 0072761 M 0027421 H 0027421 H	0021270 1 0079898 E 0020366 N 0021561 C 0091561 C	0048348 G 0022845 R 0057193 L 0020621 V 0023388 H

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Dry Tons	siudge/ MG	0.820 0.359 0.951 0.147 1.091	0.409 0.872 0.455 0.124 0.831	0.969 1.308 0.342 0.750	1.097 0.313 0.190 2.077 0.658	0.052 0.969 0.252 0.222 0.590	0.470 0.277 0.302 0.255 1.914	$\begin{array}{c} 0.318\\ 0.690\\ 0.292\\ 0.734\\ 0.063 \end{array}$	0.139 0.203 0.767 0.177 0.072
	MGD	0.488 1.1 0.367 0.282	0.737 0.343 0.65 2.383 0.35	0.3 0.72 0.54 0.307	$\begin{array}{c} 0.2\\ 0.6979\\ 1.1\\ 0.1\\ 0.3\\ 0.3 \end{array}$	3.82 0.2 0.75 0.287	0.35 0.56 0.58 0.581 0.076	0.44 0.2 0.45 0.176 1.9	0.85 0.568 0.15 0.651
Y Tons	sludge/ Year	146.1 144.1 127.3 118.2 112.3	109.9 109.2 108.0 107.9	106.1 105.0 90.0 84.6 84.0	80.1 79.8 75.8 72.0	72.0 70.7 69.1 61.8	60.0 55.6 54.0 53.1 53.1 53.1	51.0 50.4 47.9 43.1	42.0 42.0 42.0 42.0 42.0
Solids Dry Tons	Content (%)	1138 113 113 113 113 113 113 113 113 113	20005 2000 2000 2000	88888 9998 5998 5998	809887 59983	35 35 35 35 35 35 35 35 35 35 35 35 35 3	90080 08080	1.2 35 1.59 2.5	0.022 0.020 0.0200000000
	-								
ē	gallons	146000 72000	109833	4833	80000	50000 36333		85000 31900 59250 35000	42000
Monthly Sludge Quantities	c yards	36 65	30,5 30	30	12	20	20		
Month Quar	tons cubic		306	7.5 DRY 25 20	19 24	15 32	12.5 23 25 COMMENTS ON SLUDGE	12	20 10 10
93-1994 ređ							SEE CC		
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered	KPDES #	0021008 Williamstown WWTP 0020079 Hazard STP. 0033847 Monticello WWTP 0052752 Morehead WWTP 0020931 Grayson WWTP	0028401 Princeton WWTP 0021024 Morgantown STP 0041190 Boyd & Greenup Co. SD #1 0021211 Mayfield PoTW 0024317 Columbia STP	0020974 Lancaster STP 0023183 Whitesburg STP 0022934 Leitchfield WWTP 0033804 Mt. Washington STP 0020907 Springfield STP	0020923 Carlisle WWTP 0024619 Stanford STP 0020257 Maysville STP 0021474 Brandenburg WWTP 0021288 Jackson STP	0037991 Winchester STP 0023442 Elkton STP 0026549 Lebanon STP 0082007 Georgetown WWTP No. 2 0021229 Flemingsburg WWTP	0027961 Louisa STP 0023370 Cynthiana STP 0025291 Pikeville WWTP 0029122 Manchester Water and Sewer 0033774 Booneville STP	0020428 Wilmore WWTP 0023868 Dawson Springs STP 0024988 Vine Grove WWTP 0039756 Walton STP 0027456 Franklin STP	0033553 Wurtland WWTP 0020010 Greenville STP 0026701 Cloverport STP 0025810 McCracken Co. SD#3 Reidland 0021440 Morganfield STP

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Dry Tons	sludge/ MG	TE.	0.494 0.308 0.308	8.4	0.213 0.204 0.256	0.282 0.235 0.443	₽₽. ₽₽	0.087 0.239 0.384	428	0.705 0.269 0.135	.07 .36	0.530 0.755 0.314	61	0.086 0.057 0.051	128	0.080 0.105	0.046 0.091	G07*0
	AVG	0.35	0.16	0.12 0.24	0.431 0.335 0.335	0.35 0.35 0.175	0.2	0.787 0.28 0.15		0.07 0.18 0.35	0.673 0.125	0.0869 0.055 0.12	0.06	0.575	0.06	$0.3 \\ 0.22$	0.55	
Solids Dry Tons	sludge/ Year		36.0	່ວ່ມ	32.0 31.3	30.9 28.3 28.3		25.0 24.4 21.0	21.0	17.7 17.7	9	16.8 15.2 13.8	•	112.0				•
Solids	content (%)	2 S	ן אינע ש ט	2 landfill	2 - 5 - 5	2.5 6 35	35	, 35 35 35 35	35 4	,1133 1133 1000	35	35 40 2.5	40	4 0 G	. 35	2.8 35	35 N/A	c ž
lge	gallons	40000	18333.33 36000 24000	21 yd^3(2.5%)	16000 25000	$24700 \\ 10000$	5000	20000 18750	10000	18000		11000				6250	5556	
Monthly Sludge Quantities	cubic yards			2 to landfarm,		æ				ស ល		Ľ.	£5.5	L. T	2.7			
Ŧ	tons	σ	ι.	1 gallons(3%)	n n • 6		9	.	un ,	α ο	4 8	Ţ	c	2.5 2.67		2	20.625	•
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered	Facility Name	Shepherdsville STP Falmouth WWTP		Montgomery S.D. #2 Auburn STP Control (11, smb	Trvine STP Trompkinsville WWTP	Stanton STP Prospect STP North&South H. Cr Olive Hill STP	Midway STP Parklake STP		Livermore WWTP Bancroft STP	Hardin STP Beattyville STP Marion, City of Carroliton Util, STP Deferevilio, emb	Guthrie WWTP	Simpsonville S Salem STP Harlan STP	Campbellsburg STF	cault off West Liberty STP Jenkins STP	calhoun WWTP	Eminence STP Mt. Vernon STP	rresconspurg wwrr Oak Grove STP Kuttawa STP	
Kentucky NoTE: N	KPDES #	0027359 0021482	0021148 0028363 0024058	0069736 0021202	0025909	0034428 0029106 0025925	0028703	0024783 0024295 0047431		0021016 0021121 0020061 0020265	0063649	0065889 0066541 0026093			0020125		0020419	

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Dry Tons	sludge/ MG	0.428 0.715 0.066 0.071 0.211	0.072 0.089 0.192 0.288 0.156	0.365 0.313 0.158 0.164	0.320 0.019 0.031 0.087	0.030 0.066 0.164 0.061	0.038 0.006 0.002 0.001	0.000 0.000 0.000	0.000 0.000 0.000
	AVG MGD	0.04 0.023 0.25 0.25 0.23	0.19 0.13 0.06 0.07	0.03 N/A 0.035 0.065 0.065	0.03 0.367 0.159 0.055 N/A	0.111 0.05 0.0175 0.045 0.045	0.05 0.05 0.08 0.035 0.035	0.15 0.55 0.053 0.225	0.25 0.045 Varies 0.089 0.12
ry Tons	sludge/ Year	9000 40000	02220	44400 00089	111123 11188 11188	1112 1.12 1.12 1.12 1.12	0.00	00000	00000
	Content (%)	0027 757	40000 40000		1.75 3.55 3.55 3.55	40 40 35 35 35	35 35 35 N/A	N/A N/A N/A N/A	N/N N/N N/N N/N N/N
	gallons	4167 6000	5000	5000	1000		None	None None Information N/A None	None N/A None N/A None
Monthly Sludge Quantities	cubic yards g						None	None None D for sludge N/A None	None N/A None N/A None
	tons	0.5 DRY 0.5 DRY 1.5	1 1 0.833	0.833 0.833 0.833 0.833	0.833 12.7 0.5 0.416	0.25 0.25 0.25 1 DRY 0.2	0.167 0.021 0.015 0.00416 None	None None See Morris Forman MSD N/A None	None N/A None N/A None
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: 'N/A' indicates item not answered	KPDES # Facility Name	0090719 Bradfordsville STP 0020982 Trenton STP 0023841 Greensburg WWTP 0026867 Salyersville STP 0072044 Caneyville STP	0040143 Taylorsville STP 0020885 Adairville WWTP 0034436 Bloomfield STP 0024546 Marshall Co. SD #1 0040584 Frenchburg STP	0027227 Lake City STP 0040703 Livingston STP 0024279 Lynch STP 0020940 Millersburg WWTP 0066575 Drakesboro STP	0021245 Hyden STP 0026379 Hodgenville POTW 0025241 Lewisport STP 0091634 Crittenden STP 0042854 Caney Creek W.D. Pippa Pass	0027405 Fleming Neon STP 0092436 Irvington STP 0025755 Benham, WWTP 0026115 Loyall STP 0031755 Munfordville STP	0055271 Symsonia STP 0027685 Hindman STP 0088625 Milton STP 0029548 Arlington STP 0021237 Bardstown WWTP	0069825 Bedford STP 0021172 Benton STP 0036501 Berrytown STP MSD 0025232 Brooksville STP 0021130 Calvert CLty STP	0035467 Catlettsburg WWTP 0028096 Clay Lagoon 0025275 Clinton STP 0065897 Crab Orchard WWTP 0066591 Crofton STP

Dry Tons sludge/ 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 YEAR 0.000 ĥ New plant - no sludge data 0.1 No sludge information available at this time N/A 0.5 NO INFORMATION AVAILABLE AT THIS TIME - BEGAN OPERATIONS IN JANUARY OF THIS No sludge data available to DOW call 40 0.12 0.1 0.1 0.05 N/A 0.059 0.059 0.05 $0.446 \\ 0.15 \\ 0.065 \\ 0.19 \\ 0.2$ 0.06 0.022 0.07 0.2 0.08 0.075 0.185 0.1 0,175 0.5 0.06 0.05 0.4 0.129 0.2 0.25 0.085 0.028 0.02 0.13 0.37 0.016 0.065 AVG 00000 0000 00000 00000 0.0 0.0 0.0 0.0 solids Dry Tons Content sludge/ <u>ہ</u> Year N/A 35 N/A 30 N/A 35 40 N/A N/A N/A N/A N/A A/N N/A N/N N/A N/A A/N N/À N/A (%) N/A sludge disposal No sludge information available No sludge numbers provided to DOW call Remodeled system - no sludge information Sludge sent to Greenville WWTP 2500 1900 gallons No sludge numbers provided to DOW call None None None None N/A None None None None None None None N/A None None None None None None N/A None None None No sludge info. - new drying beds Sludge taken to Lacenter STP Sludge # provided goes into lagoon Monthly Sludge cubic yards Quantities held in digester - no None N/A N/A N/A sludge produced small None N/A None None None N/A N/A None tons None None None vone N/A None None Very sludge Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered g McCracken Co. SD #4 Woodlawn Fancy Farm Water Dist. STP Fordsville STP Estill Co. Water Dist. STP Evarts STP · Facility Name Perryville STP Science Hill STP Smithland STP H Warsaw STP Whitesville STP Wickliffe STP Wingo STP Elkhorn City STP Barbourville STP Brownsville STP* New Castle WWTP New Haven STP Owenton STP Owingsville STP Burkesville STP Centertown WWTP Hawesville STP Barlow STP Beaver Dam STP Clay City STP Cumberland STP Eddyville STP Uniontown STP Edmonton STP Hartford STP Pembroke STP Bardwell STP Clarkson STP Lacenter STP Scurgis WWTP Augusta STP Campton STP Fulton STP Butler STP Hazel STP 0025798 1 0020087 1 0028371 1 0028371 1 0053562 10054801 1 0025828 N 0031828 N 0034126 N 0034126 N 0028312 0 0024287 0 0025119 0 0021571 0 0095940 1 0073091 1 0024813 0028355 0094447 0025836 00258936 00259330025852 0025747 0023191 0026069071854 0024082 0090590 0020958 0023396 0027979 0028100 0025844 0021261 KPDES # 0026913 0028118 0054941 0036854 0021041

Dry Tons	sludge/ MG		0.000	VAILABLE	0.000	0,000		0.000	0.0000000000000000000000000000000000000	0.000	0.000	0.000 0.000 0.000	
	AVG MGD		0.15	RMATION A	0.26	0.11 0.18 0.15	0.14	0.135 0.35	0.0334 0.06 0.04 0.183	0.241 0.15	0.08	0.225 1.0221 0.13	
Solids Dry Tons	Content sludge/ (%) Year		N/A	TON AVAILABLE AT THIS TIME used as a holding tank, NO INFORMATION AVAILABLE	N/A N/A	N/A 35 N/A	30	N/A	N/A 35 N/A N/A	35 40	35	35 N/A N/A	TOTAL 62946.82
3-1994 ed Monthly Sludge Quantities	tons cubic yards gallons	See Morris Forman MSD for sludge information	New operation - no sludge data	Has new Bilac system, NO INFORMATION AVAILABLE AT THHE Will be rerouted to East Lagoon, used as a holding tank, NO See Morris Forman MeD for clubor information		See Morris Forman MSD for sludge information No actual numbers provided for any questions % solids/dewatering data not pr 2000 N/A N/A N/A N/A	New Expansion - No reliable sludge data See Morris Forman MSD for sludge information	Picked up survey, should be returning it N/A N/A N/A New plant - No sludge information	No sludge numbers - lagoon system N/A N/A N/A No sludge data available No sludge data available to DOW call New plant - no sludge data	No response to survey or DOW calls SEE COMMENTS No sludge data provided to DOW call See Morris Dorman MCD for sludge defermation		No response to survey or DOW calls Reported unknown sludge data to DOW call Could not provide any sludge data See comments!! 10000	
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered	KPDES # Facility Name	0095257 Gamaliel WWTP 0096890 Ghent STP 0044261 Glenview Bluff STP MSD	Greenup STP	0028436 Hickman East Lagoon 0039764 Hickman West Lagoon 0022420 Hite Creek STP MSD		0025194 Jeffersontown STP MSD 0033791 Kevil STP 0040851 Lebanon Junction STP 0024881 Lewisburg STP 0026921 Martin STP*	0034444 McKee STP 0036510 Muddy Fork STP MSD	0031836 North Middletown STP 0066583 Nortonville STP 0021296 Providence STP	0091731 Sacramento STP 0081868 Sadieville STP* 0052264 Sandy Hook STP 0088421 Sharpsburg STP 0026131 South Shore STP	0077801 Southern Campbell Co. Ind Pk 0021512 Vanceburg WWTP 0060259 Vicco STP 0078956 West County STP MSD	TP	0079332 Wheelwright Lower Burton STP 0028789 Wheelwright STP 0028347 Williamsburg STP 0022926 Worthington WWTP	

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Table A-2. Annual Sludge Generation Ranked Alphabetically

Dry Tons sludge/ 0.239 0.422 0.000 0.000 0.000 0.000 0.269 0.000 0.164 0.000 0.4550.4282.0770.3840.001 0.934 0.400 0.1921.914 0.000 0.000 0.089 0.230 0.000 $0.126 \\ 0.000$ 0.211 1.097 0.135 0.615 1.108 0.000 0.445 ğ 0.13 0.28 0.035 0.175 0.13 0.5 1.6 0.06 0.05 0.18 0.4 0.15 0.15 0.24 0.06 5.5 0.65 0.1 0.15 0.55 0.25 0.207 0.225 31.1 0.06 3.2 N/A 0.07 0.35 0.35 0.053 0.085 0.129AVG 24.4 0.0 1363.1 35.0 9.6 0.0 5055.5 13.5 1293.6 20.0 0.0 17.7 0.0 0.0 252.0 4.2 53.1 462.0 108.0 6.3 75.8 21.0 0.0 Solids Dry Tons Content sludge/ 0.0 12.6 1.7 5.4 80.1 Year 1 35 0.00416 18750 2.6 35 736200 3.7 67000 gallons(3%) to landfarm, 21 yd^3(2.5%) landfill N/A 35 N/A N/A 30 N/A 35 40 N/A 15 35 3033 N/A N/A 35 N/A 45.3 20 C C 40 35 ц 40 16 **(*** N/A See Morris Forman MSD for sludge information Remodeled system - no sludge information No sludge numbers provided to DOW call 10000 1800 4167 gallons 80000 N/A N/A N/A N/A N/A N/A N/A sludge information available sludge numbers provided to DOW call None None None None None Sludge # provided goes into lagoon Monthly Sludge Quantities None None None I No sludge info. – new drying beds cubic yards ഹ 3,33 800 25 2.7 Sludge taken to Lacenter STP None None None None SEE COMMENTS ON SLUDGE 140 0.25 175 30 ഹ 930 0.416 1.5 œ None tons None None None o N N Campbell Kenton SD#1 Dry Creek Ashland Environmental Control Auburn STP Caney Creek W.D. Pippa Pass Caneyville STP SD #1 Facility Name Carrollton Util. STP Berea STP Berrytown STP MSD Bloomfield STP Booneville STP Bowling Green WWTP Boyd & Greenup Co. Bradfordsville STP Campbellsburg STP Campbellsville STP Brownsville STP* Burkesville STP Butler STP Càdiz STP Augusta STP Bancroft STP Barbourville STP Brandenburg WWTP Calvert City STP Adairville WWTP Albany STP Beattyville STP Beaver Dam STP Brooksville.STP Bardstown WWTP Arlington STP Carlisle WWTP Bardwell STP **Calhoun WWTP** Brodhead STP Bedford STP Benham WWTP Campton STP Barlow STP Benton STP 0020885 A 0024295 A 0029548 A 0029548 A 0022373 A 0022373 A 0021261 0039021 0024082 0021237 0020915 0025747 0021121 0023191 0069825 0025755 0036501 0033774 1 0025232 0023396 0036854 0020125 0021130 00211466 0028321 0058321 0021172 0090719 0021474 0047431 0021041 0042854 0072044 0020923 0020255 0022403 0041190 0026069 KPDES

Dry Tons	sludge/ MG	0.000 2.382 0.000 0.213 0.000	0.000 0.000 0.767 0.831	0.551 0.000 0.087 0.000 0.000	$\begin{array}{c} 0.277\\ 0.171\\ 0.690\\ 0.164\\ 0.000 \end{array}$	0.000 0.000 0.969 0.080 S YEAR	0.000 0.414 0.000 0.030 0.590	0.000 0.375 0.063 0.156 0.000	0.305 0.222 0.605
	MGD	0.25 0.265 0.028 0.45 0.02	0.1 0.045 Varies 0.15 0.35	2,06 0,089 0,12	0.56 3.2 0.2 0.06 0.13	0.2 0.059 0.2 0.3 Y OF THI	0.12 0.25 0.03 0.11	0.05 5.64 1.9 0.07	2.36 0.772 1.723
Tons	sludge/ Year	0.0 230.4 35.0	0.0 0.0 42.0 106.1	414.3 0.0 1.8 0.0	200.2 50.4 3.6 0.0	0.0 0.0 70.7 8.8 IN JANUARY	37.8 0.0 1.2 61.8	772.8 43.8 4.0	262.7 62.6 380.3
<u>د</u>	Content a	N/A 30 N/A N/A	N/A N/A 35 35 35	66.4 N/A N/A N/A	2.55 3.5 N/A	N/A N/A 35 2,8 OPERATIONS 1	40 35 N/A 40 ,3.4	N/A 16 2.5 N/A	5 2 57 2 7
0	gallons	None 2500 None	N/A None	N/A 1000 None at this time	160000 None	ige disposal 6250 TIME - BEGAN	call . None 36333	None 35000 None	210000 50000 380000
Monthly Sludge Quantities	cubic yards	64 None Greenville WWTP 8.33 None	> sludge data N/A None 10 30	52 N/A None Mone available	20 12 1 None	digester - no 2 AVAILABLE AT ?	i available to DOW 9 None 0.25	Y None 0.833 None	
1993-1994 swered	tons	None Sludge sent to None	New plant - no N/A None	52 N/A None No sludge information	None	Very small Sludge held in NO INFORMATION	No sludge data None (None 64.4 DRY 0 None	
Kentucky Wastewater Sludge Survey 1993- NoTE: 'N/A' indicates item not answered	KPDES # Facility Name	0035467 Catlettsburg WWTP 0091561 Caveland Sanitation Auth. 0071854 Centertown WWTP 0023540 Central City STP 0090590 Clarkson STP	0025119 Clay City STP 0028096 Clay Lagoon 0025275 Clinton STP 0026701 Cloverport STP 0024317 Columbia STP	0020133 Corbin WWTP 0065897 Crab Orchard WWTP 0091634 Crittenden STP 0066591 Crofton STP 0021571 Cumberland STP	0023370 Cynthiana STP 0057193 Danville STP 0023868 Dawson Springs STP 0066575 Drakesboro STP 0027979 Eddyville STP	0028100 Edmonton STP 0020958 Elkhorn City STP 0023442 Elkton STP 0026883 Eminence STP 0095940 Estill Co. Water Dist. STP	0073091 Evarts STP 0021482 Falmouth WWTP 0053562 Fancy Farm Water Dist. STP 0027405 Fleming Neon STP 0021229 Flemingsburg WWTP	0054801 Fordsville STP 0022861 Frankfort WWTP 0027456 Franklin STP 0040584 Frenchburg STP 0026913 Fulton STP	0095257 Gamaliel WWTP No. 1 0020150 Georgetown WWTP No. 1 0082007 Georgetown WWTP No. 2 0096890 Ghent STP 0021164 Glasgow STP #2

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Dry Tons sludge/ 0.066 0.494 $0.314 \\ 1.174 \\ 0.000 \\ 0.00$ $0.359 \\ 0.000 \\ 1.322$ $0.019 \\ 0.230 \\ 0.320$ $0.204 \\ 0.066 \\ 0.000 \\ 0.658 \\ 0.65$ 1.4090.3650.9691.3680.000 Has new Bilac system, NO INFORMATION AVAILABLE AT THIS TIME Will be rerouted to East Lagoon, used as a holding tank, NO INFORMATION AVAILABLE 0.006 1.208 0.203 0.368 0.000 0.051 0.205 1.091 0.494 잂 N/A 0.42 0.03 0.3 1.9 $\begin{array}{c} 0.367 \\ 1.86 \\ 0.03 \end{array}$ $0.25 \\ 1.1$ 0.568 0.125 2.5 0.07 $1.1 \\ 0.05$ 0.05 0.282 0.12 0.12 0.1 0.1 0.6 0.15 0.26 0.431 0.05 0.025 с. О 2.2 0.1 AVG MGD $6.0 \\ 210.0$ 36.0 13.8 300.0 0.0 2412.8 4.0 106.1 948.7 112.3 42.0 16.8 18.0 00 144.1 0.1 2.6 156.2 3.5 32.0 1.2 72.0 970.2 11.2 7.5 0.0 216,0 solids Dry Tons 450.4 Content sludge/ (%) Year N/A 25 $\frac{1.7}{21}$ ម ភូមិ ភូមិ N/A 25 N/A 30 1818 2 202 4 40 40 12 35 35 40 35 5 N/A N/A N/A N/A N/A \$ 0.021 0.021 See Morris Forman MSD for sludge information 12.7See Morris Forman MSD for sludge information See Morris Forman MSD for sludge information 2.67 No actual numbers provided for any questions 0.625 N/A 16000 42000 50000 18000 36000 11000 72000 cubic yards gallons None None None None Monthly Sludge Quantities No sludge information available 800 955 New operation - no sludge data None None None None N/A 125 0.25 60 0.833 23 50 62 0.833 24 0.5 DRY None None None tons N/A None Greenup Co. Environmental Comm. Guthrie WWTP Hammond Wood STP Hopkinsville 0044261 Glenview Bluff STP MSD 0020931 Grayson WWTP Facility Name ٠ Jamestown STP Jeffersontown STP MSD Jenkins STP Kevil STP Hickman East Lagoon Hickman West Lagoon Hite Creek STP MSD Green Co. S.D. #1 Greensburg WWTP Hardinsburg WWTP Hopkinsville STP Hyden STP Harrodsburg STP Hartford STP Hawesville STP Hodgenville PoTW Greenville STP Henderson WWTP 0025909 Irvine STP 0092436 Irvington STP 0066605 Island WWTP 0021288 Jackson STP Lake City STP Lancaster STP Lacenter STP LaGrange STP 0026450 Greenup STP Kuttawa STP Hindman STP Hardin STP Harlan STP Hazard STP Hazel STP Inez STP* 0063649 0 00666532 H 0021016 H 0028363 1 0026093 1 0027421 1 0025798 1 0025798 1 0020079 1 0028371 1 0028371 1 0028436 1 0028436 1 0039764 1 0027685 1 0022420 1 0026379 1 0023388 10021245 1 0062995 0025194 0038571 0033791 0023419 0020893 0020001 002727 0020974 0021067 00968810023841 0079316 0048348 * 0020010 KPDES

A-14

54167

Lawrenceburg WWTP

30

Dry Tons	- MG	0.000 0.252 0.342 0.000	0.384 0.391 0.470 0.061	0.313 0.339 0.255 0.095 0.288	0.000 0.124 0.190 0.000	0.476 0.345 0.158 0.002	0.822 0.951 0.147 0.072 0.872	0.736 2.795 0.105 0.429	0.035 0.200 0.000 0.398 0.398
L DVA		0.11 0.75 0.72 0.18 0.16	0.15 N/A 1.79 0.35 0.045	0.035 4.5 0.581 0.51 0.04	0.15 2.383 1.1 0.446 0.651	0.14 1.8 0.22 0.065 0.08	$\begin{array}{c} 0.12 \\ 0.367 \\ 2.2 \\ 1.6 \\ 0.343 \end{array}$	101.8 1.125 0.22 0.54	0.065 4.12 0.15 0.065 1.6
)ry Tons sludge/	Year	69.1 90.0 1.8	21.0 4.0 255.4 60.0 1.0	557.3 557.3 54.0 17.7 4.2	107.9 76.4 0.0	312.8 25.2 3.8 0.1	36.0 127.3 118.2 192.0	$\begin{array}{c} 27360.0\\ 1147.9\\ 84.4\\ 84.6\end{array}$	0.8 301.2 0.0 232.2
Solids Dry Tons Content sludge/		N/A 18 2.5 35 30	35 40 2.7 N/A	331988 33188 33188 33188 3318 3318 3318	, N/A 35 83 N/A 35	35 35 35 35 35 35 35 35 35 35 35 35 35 3	958955 331855 331855	4 6 6 6 6 6 6 6 6 6 6 6 6 6 6	35 35 N/A N/A 22.5
<u>e</u>	gallons	2000 N/A	189000		N/A N/A	ge data 250000 5000		4833 Information	264000 None
Monthly Sludge Quantities	cubic yards	g data not pr N/A		υ	N/A 30.5 1.2 N/A	reliable sludge 25	36	sludge	None
3-1994 ad	tons	<pre>% solids/dewatering 7.5 DRY N/A 0.5</pre>	0.833 0.833 1 DRY 12.5	0.833 258 25 1	N/A N/A 10	New Expansion - No 6 0.015	12 10 26	2280 DRY 273.3 2 See Morris Forman MSD for	0.2 N/A None 86
y Wastewat N/A* indic	# Facility Name	1 Lebanon Junction STP 19 Lebanon STP 14 Leitchfield WWTP 11 Lewisburg STP 11 Lewisport STP	3 Livermore WWTP 13 Livingston STP 10 London WWTP 11 Louisa STP 5 Loyall STP	9 Lynch STP 2 Madisonville WWTP 2 Manchester Water and Sewer 1 Marion, City of 6 Marshall Co. SD #1	1 Martin STP* 1 Mayfield PoTW 7 Maysville STP 8 McCracken Co. SD #4 Woodlawn 0 McCracken Co. SD#3 Reidland	4 McKee STP 5 Middlesboro WWTP 0 Midway STP 0 Millersburg WWTP 5 Milton STP	6 Montgomery S.D. #2 7 Monticello WWTP 2 Morehead WWTP 0 Morganfield STP 4 Morgantown STP	1 Morris Forman WWTP 4 Mt. Sterling WWTP 4 Mt. Vernon STP 4 Mt. Washington STP 0 Muddy Fork STP MSD	5 Munfordville STP 1 Murray Municipal Util. 8 New Castle WWTP 6 New Haven STP 6 Nicholasville WWTP
Kentuc NOTE:	KPDES	0040851 0026549 0022934 0022934 0025241	0020613 0040703 0021270 0027961 0026115	0024279 0022942 0029122 0020061 0024546	0026921 0021211 0020257 0025828 0025810	0034444 0072885 0028410 0020940 0088625	0069736 0033847 0052752 0052752 0021440 0021024	0022411 0020044 0024694 0033804 0033804	0031755 0072761 0031828 0031126 0034126 0020036

			·
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered		Monthly Sludge Quantities	Solids Dr
KPDES # Facility Name	tons	cubic yards gallons	Content s (%)
m STP	up survey, N/A	Picked up survey, should be returning it N/A N/A 5556	N/A 3
0025925 Olive Hill STP 0073377 Owensboro East WWTP	575	6	35 14
0020095 Owensboro West WWTP 0028312 Qwenton STP	650 None	_	22 N/A
0024287 Owingsville STP 0022799 Paducah STP 0020630 Paintsville STP	None 403 8	None '	N/A 13.5 18
0090654 Paris STP	160	_	18

Dry Tons sludge/ $0.000 \\ 0.091 \\ 0.443 \\ 1.059$ 0.4950.0000.0000.3610.0702.4480.000 0.302 0.308 0.046 0.409 0.235 0.000 $\begin{array}{c} 0.808\\ 0.269\\ 1.028\\ 0.970 \end{array}$ 0.000 0.755 0.071 0.000 0.000 0.628 1.178 0.530 0.000 0.947 0.087 **Q** $\begin{array}{c} 9.5\\ 0.19\\ 0.2\\ 4.96\\ 0.673\end{array}$ 0.0334 0.055 0.23 0.06 0.06 0.028 0.065 0.06 0.5 0.32 0.737 0.35 0.35 $\begin{array}{c} 0.135\\ 0.135\\ 0.25\\ 0.175\\ 2.5\end{array}$ 2.075 2.1 2.1 2.1 $\begin{array}{c} 0.16 \\ 0.04 \\ 1.1 \\ 0.35 \end{array}$ 1.7 0.183 0.787 0.0869 0.07 AVG ry Tons sludge/ Year 8.3 28.3 966.0 0.0 0.0 17.3 345.6 25.0 0.0 55.2 36.0 8.4 109.9 30.0 611.9 206.4 788.1 361.2 15.2 6.0 0.0 25.0 473.0 16.8 0.0 469.1 1716.0 40.0 10 N/A N/A 20 ນ ຊາຍ ກາງ 7 N/A 40 35 N/A 2.5 N/A 350 2.5 45 N/A

165000 35000 None 375000 5000 24000 10000 18333.33 No sludge data available to DOW call 104 109833 20000 None None N/A New plant - no sludge data No response to survey or DOW calls - No sludge information - lagoon system N/A 3.75 173 טט ל.ט No sludge data available ייביי None None None No sludge produced 23 86 4 No sludge numbers 0.5 DRY N/A None None New plant Prospect STP North&South H. Cr Providence STP Richmond Dreaming Creek WWTP Richmond Tates Creek WWTP Russellville STP Southern Campbell Co. Ind Pk Shelbyville STP Shepherdsville STP Prestonsburg WWTP Salyersville STP Sandy Hook STP Science Hill STP Scottsville WWTP Simpsonville STP Somerset.STP South Shore STP Sadieville STP* 0028703 Parklake SrP 0024813 Pembroke SrP 0028355 Perryville SrP 0025291 Pikeville WWTP Princeton WWTP Sacramento STP Sharpsburg STP Smithland STP Pineville STP Radcliff WWTP Sebree STP Salem STP 0024058 | 0027413 | 0028401 | 0028401 | 0029106 | 00221296 | 0022390 1 0022845 1 0022853 1 0022853 1 0020877 1 0020877 1 0066541 0026867 0052264 0094447 0024783 0021148 0088421 0020427 0027359 0065889 0025836 0026611 0026131 0076131 0081868

Solids Dry Tons	concent studge/ (%) Year	84.0 10.6 30.9 0.0	0.7 5.0 31.3 2160.0 6.0	528.8 180.1	47.9 47.1 0.0 2904.0	12.0 105.0	0.0 0.0 146.1 51.0	72.0 0.0 43.2
Solids	(%)	35 35 35 35 N/A	35 25 18 2 2	N/A 16.1 35 4 4 40	1.59 N/A 22	40 35 35 35 35 35 35 35 35 35 35 35 35 35	N/A N/A N/A 1.2	40 N/A N/A 18
lge	gallons	24700 N/A	5000 25000 6000	None 90000 call	31900 59250 None ie information	calls to DOW call	None None data 146000 85000	None 10000
Monthly Sludge Quantities	cubic yards	15 N/A		None 325 rided to DOW	None ISD for sludge	rey or DOW ca udge data to	None None sludge	None
	tons	20 19 N/A	0.167	> None None 325 SEE COMMENTS No sludge data provided to DOW	None See Morris Forman MSD 1100	2.5 Noresponse to survey or DOW calls Reported unknown sludge data to DO	None None Could not provide any	15 None See comments!1 20
NOTE: "N/A" indicates item not answered	KPDES # Facility Name	0020907 Springfield STP 0050512 Stamping Ground STP 0024619 Stanford STP 0034428 Stanton STP 0025895 Sturgis WWTP	0055271 Symsonia STP 0040143 Taylorsville STP 0020702 Tompkinsville WWTP 0021491 Town Branch WWTP 0020982 Trenton STP	0025844 Uniontown STP 0022039 Valley Creek(Elizabethtown)WWTP 0021512 Vanceburg WWTP 0020621 Versailles WWTP 0060259 Vicco STP	0024988 Vine Grove WWTP 0039756 Walton STP 0028118 Warsaw STP 0078956 West County STP MSD 0021504 West Hickman Creek WWTP	0089567 West Liberty STP 0022152 West Point STP 0079332 Wheelwright Lower Burton STP 0028789 Wheelwright STP 0023183 Whitesburg STP	0054941 Whitesville STP 0025933 Wickliffe STP 0028347 Williamsburg STP 0021008 Williamstown WWTP 0028428 Wilmore WWTP	0037991 Winchester STP 0025852 Wingo STP 0022926 Worthington WWTP 0033553 Wurtland WWTP

0.038 0.072 0.256 0.282 0.715

0.05 0.19 0.335 0.023 $\begin{array}{c} 0.000\\ 0.290\\ 0.000\\ 0.274\\ 0.000\end{array}$

 $\begin{array}{c} 0.016 \\ 5 \\ 0.241 \\ 1.8 \\ 0.15 \end{array}$

 $\begin{array}{c} 0.292 \\ 0.734 \\ 0.000 \end{array}$

0.45 0.176 0.08 0.479 0.057 0.000

16.6

0.575 0.08 0.000 1.308

0.225 0.22 $\begin{array}{c} 0.000\\ 0.000\\ 0.000\\ 0.820\\ 0.318 \end{array}$

0.075 0.185 1.0221 0.488 0.44 0.052 0.000 0.139

 $\begin{array}{c} 3.82 \\ 0.1 \\ 0.13 \\ 0.85 \\ 0.85 \end{array}$

TOTAL 62946.82

Dry Tons sludge/ MG

AVG

0.750 0.485 0.313 0.282 0.000

0.307 0.06 0.6979 0.3 0.2

Treatment Plant Operating Information Table A-3.

Accept Septage Yes Yes Yes No Yes N/A No Yes N/A N/A °n S N S °2° Yes N/A No No N/N N/N NO NO No No No No Accept Sludge NO N/N NO NO \mathcal{O} \mathcal{O} 2 g Yes No N/N No No N/A No Ves No No 2 N 2 ° N BeltPress Therm/Vac Dewater Methods N/A DryBeds None N/A DryBeds BeltPress DryBed BeltPress DryBeds DryBeds BeltPress Supernate DryBeds N/A None N/A None None N/A None N/A N/A Imhoff tank Act. sludge Biolac system Ext. Aeration Ext. Aeration Ext. Aeration Contact Stab. Ox. ditch Contact Stab. Ext. Xeration Ext. Aeration Act. sludge Trick. filter Ext. Aeration Sludgetank Ext. Aeration Ext. Aeration Ext. Aeration Trick. filter Aeration Aeration Ext. Aeration Ext. Aeration Act. sludge Act. sludge Act. sludge ox, ditch RBC's Secondary Treatment Ox. ditch Wetlands ox. ditch Lagoons Lagoons Lagoon Lagoon N/A N/A N/A RBC Ext. EXt. N/A 654 -000 Varies 0 N/A 0 N/A 0 340 000 0 0 ¢ 0 0 0 00000 (mg/L) N/A N/A A/N N/A N/A CBOD N/A N/A N/A N/A N/A Industrial N/A Flow (%) 000000 N/A 0 N/A 0 0 0 N/A 0 35 N/A N/A N/A 0 N/A 0 A/N N/A 0 10 0 N/A 20 0 00000 N/A 185 120 152 130 N/A N/A 135 N/A 63 N/A 134 210 N/A N/A N/A 190 73 88 400 164 350 400 N/A 305 115 N/A 178 N/A N/A $125 \\ 212 \\ 288 \\ 245 \\ 245 \\ 230$ 124 155 143 (mg/L) TSS Influent N/A 225 335 335 190 N/A 160 252 N/A 118 N/A N/A 125 180 200 300 524 N/A N/A 89 N/A 35 . 70 230 200 130 130 130 N/A N/A N/A 150 91 200 350 202 202 (mg/L) 160CBOD Design MGD 0.26 0.75 0.07 11 0.33 0.125 0.135 0.711 0.13 0.13 0.15 10.6 0.75 0.04 0.192 0.15 0.13 2.1 0.125 0.129 0.25 0.25 0.06 0.4046 $\begin{array}{c} 0.1\\ 0.1\\ 0.35\\ 0.35\\ 0.7\end{array}$ 4.2 0.175 0.13 0.5 0.5 0.6 0.05 0.18 0.4 0.15 0175 0.076 0.053 0.129 0.25 0.4 0.13 0.28 0.035 0.55 5.50.65 0.04 0.15 0.15 0.24 0.207 0.225 31.1 0.06 3.2 0,085 N/A 0.07 0.2 0.35 AVG Creek Albany STP Arlington STP Ashland Environmental Control Caney Creek W.D. Pippa Pass Caneyville STP Carlisle WWTP DrYSD #1 Facility Name Calvert City STP Campbell Kenton SD#1 Campbellsburg STP Campbellsville STP STPBowling Green WWTP Boyd & Greenup Co. Bradfordsville STP Berrytown STP MSD Bloomfield STP Booneville STP Brooksville STP Brownsville STP* Burkesville STP Barbourville STP Brandenburg WWTP Brodhead STP Carrollton Util. Adairville WWTP Beattyville STP Bardstown WWTP Beaver Dam STP Bancroft STP Calhoun WWTP Bardwell STP Augusta STP Bedford STP Benham WWTP Campton STP Barlow STP Benton STP Auburn STP Butler STP Berea STP Cadiz STP 0024295 0029548 0022373 0021202 $\begin{array}{c} 0039021\\ 0024082\\ 0021237\\ 0020915 \end{array}$ 0021121 0023191 0069825 0025755 0021172 0079898 0036501 0034436 0041190 0090719 0021474 0047431 0025232 0023396 0036854 0021041 0021041 0020125 0021130 0021466 0028321 0028321 0042854 0072044 0020923 00202255 0020885 0021261 0025747 0033774 0022403 0026069 KPDES #

Accept Septage NO NO NO NO NO Yes No No No NO NO NO NO NO NO N/A /es No No ko No ko No Yes les No No Yes No Yes . Accept Ves No No No N/N NON N/N $\stackrel{\circ}{N} \stackrel{\circ}{N} \stackrel{\circ}{N} \stackrel{\circ}{N} \stackrel{\circ}{N} \stackrel{\circ}{N} \stackrel{\circ}{N}$ No Yes 22222 NO NO NO Yes Ň N N ΩŶ å BeltPress BeltPress Supernate Dewater Methods DryBeds None DryBeds N/A DryBeds N/A None None N/A BeltPress DryBeds DryBeds DryBeds BeltPress DryBeds DryBeds Decanting DryBeds DryBeds DryBeds DryBeds DryBeds None N/A None Lagoons Ext. Aeration Contact Stab. OX. ditch Ext. Aeration Ext. Aeration RBC's Ox. ditch Lagoon RBC's Ox. ditch Ox. ditch Ox. ditch Act. sludge RBC's Ox. ditch Secondary Treatment ox. ditch ox. ditch Lagoons Lagoons N/A . Lagoons Lagoons Lagoons Lagoon RBC's N/A N/A N/A 435 N/A N/A N/A 0 3200 181 N/A N/A 0 200 55-60Varies 162 90 00 Q 0 0 0 00 N/A 2100 (mg/L) 123 N/A N/A N/A N/A N/A N/A N/A N/A CBOD Industrial Flow N/A 20-25 N/A 0 N/A 0 000332 25.5 0 N/AN/A 15 00000 a/n 0/N 100 **(%** 000 10 5 5 0 N/A N/A 0 ¢ N/A N/A 150 200 110 174 312 N/A N/A N/A N/A 110 178 170 160 38 N/A 125 N/A N/A 115 N/A 262 164 60 250 250 208 208 169 180
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 200300 180 TSS (mg/L) Influent N/A 140 177 210 160 150 335 N/A 80 250 250 151 130 N/A 480 160 130 N/**A** 200 160 95 275 50 N/A N/A 170 N/A 244 162 90 (mg/L) 262 137 170 118A/N N/A CBOD . Design MGD $\begin{array}{c} 0.12\\ 0.39\\ 0.39\\ 0.1\\ 0.6378\\ 0.656\end{array}$ 0.5 0.88 0.045 0.973 0.045 $\begin{array}{c} 0.2\\ 0.165\\ 0.36\\ 0.2\\ 0.7\\ 0.7\end{array}$ 4.5 N/A 0.15 0.3 1.5 3.5 0.364 0.165 0.075 $\begin{array}{c} 0.51 \\ 0.15 \\ 0.272 \\ 0.22 \end{array}$ 0.11 6.6 3.2 0.15 0.94 2.34 ~ Varies 0.15 0.35 0.2 0.059 0.2 0.3 0.25 0.265 0.028 0.45 0.02 0.045 0.089 0.055 0.12 0.5 0.56 3.2 0.2 0.13 0.12 0.25 0.03 0.11 0.287 $\begin{array}{c} 0.05\\ 5.64\\ 1.9\\ 0.07\\ 0.37 \end{array}$ $2.36 \\ 0.772$ 2.06 1.723 0.1 AVG MGD STPSTP Catlettsburg WWTP Caveland Sanitation Auth. Centertown WWTP Facility Name Eminence STP Estill Co. Water Dist. Fancy Farm Water Dist. 10 Georgetown WWTP No. Dawson Springs STP Drakesboro STP Fleming Neon STP Flemingsburg WWTP Crab Orchard WWTP Central City STP Clarkson STP Elkhorn City STP Georgetown WWTP Crittenden STP Cloverport STP Fordsville STP Frankfort WWTP Frenchburg STP Cumberland STP Glasgow STP #2 Clay City SPP Cynthiana STP Falmouth WWTP Eddyville STP Gamaliel WWTP Columbia STP Danville STP Edmonton STP Franklin STP 00655897 Crab Orchard 0091634 Crittenden S 0066591 Crofton STP Clay Lagoon Clinton STP Corbin WWTP Elkton STP Evarts STP Fulton STP Ghent STP 0035467 0001561 0 0071854 0023540 0090590 0028100 1 0020958 1 0023442 1 0026883 1 0026883 1 0028096 0025275 0026701 0024317 0057193 | 0023868 | 0066575 | 0027979 $\begin{array}{c} 0021482 \\ 0053562 \\ 0027405 \\ 0021229 \end{array}$ 0022861 0027456 0040584 0020150 0082007 0096890 0021164 0025119 0020133 0021571 0023370 0026913 0095257 KPDES # 0054801 0073091

Accept Accept Sludge Septage No No N/A No N S S S S S S Yes No N/A No No Yes ŝ No No Vo å ſes ° 2 ° 2 N/A N/A N/A Vo ° ° ° ° ° ° ŝ ° N N N N N å °N № N/A No No Yes ŝ N/N N/N N/N N/N 2 2 2 BeltPress DryBed None None N/A Dewater Methods BeltPress BeltPress BeltPress FiltPress DryBeds DryBeds N/A DryBeds SandFilt N/A DryBeds DryBeds None DryBeds DryBeds DryBeds Digester DryBeds DryBeds DryBeds None None None N/A N/A None N/A None Aerated lagoon NX. ditch I N/A Be Ox. ditch Trick. filter RBC's s Trick, filter ox. ditch Ext. Aeration N/A Wetlands (2) Ext. Aeration EXt. Aeration Ext. Aeration Ext. Aeration Ext. Aeration Ext. Aeration Aeration Ext. Aeration Contact Stab. Act. sludge Secondary Treatment ox. ditch Ox. ditch OX. ditch RBC's (4) ditch Ox. ditch ox. ditch Lagoon N/A Lagoon Lagoon Lagoon N/A N/A N/A őX. Ext. 60-70varies N/A 0 ⁻ 1000 150 N/A 0 0 0 230 350 A/N A/N A/N 0 70 N/A 0 0 0 0 (%) (mg/L) N/A N/A N/A N/A N/A Flow CBOD N/A N/A N/A Industrial N/N N/A 0 N/A N/A N/A 35 35 -i -0 0 0 0 6 - 0 N/A A/N 0 0 30 N/A N/A \circ 80 ¢ 15 N/A 0 N/A 40 175 120 156 N/A 173 208 200 117 140 175 3 267 203 167 N/A Design CBOD TSS MGD (mg/L) (mg/L) 160 N/A 202 N/A 60 100 211 200 N/A 237 N/A 200 155 276 120 Influent BOD TSS N/A N/A 175 64 200 N/A N/A 201 169 N/A 200 150 215 120 145 100 178 120 170 140 $180 \\ 180$ N/A 90 N/A 267 275 275 250 300 120 150 150 N/A N/A $0.431 \\ 2.88 \\ 0.08$ 0.505 0.775 0.3 0.966 0.3 $\begin{array}{c}
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0.$ $\begin{array}{c} 0.11\\ 0.5\\ 0.5\\ 0.18\\ 0.25\\ 0.25 \end{array}$ 1.5 0.038 7.5 0.6 0.154 0.128 2.5 0.26 0.45 0.6 0.35 0.125 3.6 N/A 0.42 0.03 0.282 $0.25 \\ 1.1$ 0.15 0.568 0.125 2.5 0.07 $\begin{array}{c} 0.2\\ 0.12\\ 0.7\\ 0.1\\ 0.1\end{array}$ $1.1 \\ 0.05 \\ 5$ 0.05 $0.367 \\ 1.86 \\ 0.03$ 0.431 0.05 0.025 0.3 0.26 0.3 2.2 0.6 0.1 AVG Greenup Co. Environmental Comm. Greenup STP Greenville STP Guthrie WWTP Hammond Wood STP Hopkinsville Facility Name Glenview Bluff STP MSD Jeffersontown STP MSD Hickman East Lagoon Hickman West Lagoon Hite Creek STP MSD Green Co. S.D. #1 Lawrenceburg WWTP Harrodsburg STP Hartford STP Hawesville STP Hardinsburg WWTP Hodgenville PoTW Hopkinsville STP Greensburg WWTP Hazel STP Henderson WWTP Irvine STP Irvington STP Island WWTP Lake City. STP Lancaster STP Jamestown STP Grayson WWTP Lacenter STP LaGrange STP Hindman STP Jackson STP Jenkins STP Kuttawa STP Hardin STP Harlan STP Hazard STP Hyden STP Inez STP* Kevil STP 0020079 | 0028371 | 0028371 | 0028371 | 0028436 | 0039764 | 0022420 1 0026379 1 0023388 1 0023288 1 0025909 0092436 0066605 0021288 0044261 0020931 0096881 0023841 0028363 0026093 0027421 0025798 0025798 0062995 0025194 0038571 0033791 0023419 0048348 0079316 0020001 0027227 0020974 0021067 0027685 KPDES # 0020893

Accept Accept Sludge Septage No Yes Yes No N/N Yes No N/N Yes N/A NO NO Ves No NO NO NO NO Yes fes No No NO NO NO Yes Yes No N/A NO N/A NO Yes No No No $\overset{\circ}{\sim}\overset{\circ}{\scriptstyle}\overset{\circ}{}\overset{\circ}{\scriptstyle}\overset$ No No No No NO SO NO Kes No No 8 8 8 8 8 8 8 BeltPress r N/A DryBeds FP/DryBed None None BP/DryBed BeltPress DryBeds BeltPress DryBeds Set/Decan DryBeds BeltPress BP/DryBed Digesters DryBeds DryBeds DryBeds DryBeds DryBeds DryBeds None UNOX system VacFilter Tr.Fil.& RBC's DryBeds Dewater Methods N/A DryBeds DryBeds Polishing Lag. DryBeds Contact Stab. DryBeds DryBeds DryBeds DryBeds DryBeds DryBeds DryBeds N/A None Ext. Aeration Ext. Aeration B Pack Bed Tower Ext. Aeration Ox. ditch F Lagoon Lagoons RBC's B Ext. Aeration Aerated lagoon Ext. Aeration Ext. Aeration 0x. ditch Ext. Aeration Ext. Aeration Ext. Aeration Ext. Aeration Trick. filter Ext. Aeration Contact Stab. Act. sludge Ox. ditch Act. sludge Secondary Treatment ox. ditch ox. ditch ditch ox. ditch Lagoon Lagoons • RBC's RBC's N/A N/A N/A N/A ох. 0 2 5 0 0 0 0 0 0 0 0 0 0 0 0 N/A 122 175 1 0 Cu N/A 0 0 N/A 140 190 N/A 0 00 00 30 N/A 3184 0 Φ 00 (mg/L) 350 0 0.11 100 0 0 0 220 N/A N/A CBOD N/A Industrial 0.09 <15 0 N/A 11.3 35 002 m Flow N/A 25 10 11.6 0 3 00 7 N/A C 000 00 0 0 00000 .0010 ഹ് N/A 316 195 46 N/A 195 190 128 N/A 180 170 N/A N/A N/A 191 1750 128 260 200 450 130 300 N/A 180 235 70 150 190 412 200 300 300 245 260 155 (mg/L) 160329 TSS N/A Influent N/A 100 175 (mg/L) N/A 199 300 N/A 288 195 35 135 240 N/A 195 190 N/A N/A 200 150 220 210 190 593 125 180 195 250 270 270 126 212 260 146 60 305 N/A N/A CBOD A/N 1.424 0.91 0.6 $\begin{array}{c}
1.3\\
0.125\\
0.25\\
\end{array}$ 0.31 2.5 0.185 4.5 0.581 0.66 0.15 0.15 $\begin{array}{c} 0.17\\ 2.8\\ 0.253\\ 0.2\\ 0.164\end{array}$ 284 0.55 0.7 3 0.372 0.9 0.15 3.5 0.16 0.16 2.71 Design 105 0.185 MGD <u>с</u> N/A 0.11 0.75 0.72 0.18 0.159 N/A 1.79 0.35 0.045 0.0354.50.5810.510.040.446 0.651 0.065 0.065 0.08 $\begin{array}{c} 0.12\\ 0.367\\ 2.2\\ 1.6\\ 0.343\end{array}$ $\begin{array}{c} 0.065 \\ 4.12 \\ 0.15 \\ 0.065 \end{array}$ 0.15 0.15 0.141.801.8 $1.125 \\ 0.22 \\ 0.54$ 2.383 1.6AVG McCracken Co. SD #4 Woodlawn McCracken Co. SD#3 Reidland Sewer Facility Name Murray Municipal Util. New Castle WWTP Manchester Water and STP Montgomery S.D. #2 Mt. Washington STP Muddy Fork STP MSD Marion, City of Marshall Co. SD #1 Morris Forman WWTP Nicholasville WWTP Madisonville WWTP Mt. Sterling WWTP Mt. Vernon STP Lebanon Junction Midway STP Millersburg WWTP Milton STP Munfordville STP Leitchfield WWTP Middlesboro WWTP Morehead WWTP Morganfield STP Monticello WWTP Livermore WWTP Livingston STP Morgantown STP Lewisburg STP Lewisport STP New Haven STP Mayfield PoTw Maysville STP Lebanon STP London WWTP Martin STP* Louisa STP Loyall STP STP Lynch STP McKee 0024881 0025241 0040703 0021270 0027961 0026115 0022942 1 0029122 1 0020061 1 0024546 1 0026921 1 0021211 1 0020257 1 0025828 1 0025828 10 0034444 0072885 0028410 0028410 0020940 0088625 0069736 0033847 0052752 0052752 0033804 0072761 0031828 0034126 0034126 00214400021024 0020044 0024694 0020613 0031755 0040851 0024279 0022411 KPDES # 0026549 0022934

Accept Accept Sludge Septage es No Yes Yes Yes Yes N/A No No No Yes No No Yes es No No No No No Ves Ves les No No No NO NO Ses Ses NO NO VO Yes No N/A No Yes ° ° ° ° ° ° 22222 o o o o o 222222 N/A DryBeds Set/Decan N/A DryBeds VertPress DryBeds DryBeds None DryBeds Supernate DryBeds BeltPress BP/DryBed DryBeds DryBeds BeltPress Dewater Methods BeltPress BeltPress BeltPress GravThick DryBeds DryBeds DryBeds DryBeds DryBeds N/A N/A None N/A None None N/A N/A N/A None None Act. sludge Act. sludge Ox. ditch Ext. Aeration Aeration Ext. Aeration Ext. Aeration Ext. Aeration Ox. ditch N/A Ox. ditch Act. sludge Ext. Aeration Aeration sludge ditch Act. sludge Ox. ditch Secondary Treatment Ox. ditch RBC's RBC's Ox. ditch Lagoon Lagoons (ox. ditch ox. ditch ox. ditch ABF COWER Wetlands ditch Ox. ditch ox. ditch Lagoon Lagoon Lagoon Lagoon Lagoon ох. Act. ox. Ext. EXt. EXt. N/A 0 N/A 0 N/A N/A N/A N/A N/A N/A N/A 0 0 Flow CBOD (%) (mg/L) 0 000 00 0 80 A/A N/A <300 00 N/A N/A N/A N/A N/A N/A Industrial N/A 0 50 N/A 2.5 0 0 16 N/A 44000 VN N/A 35 002AN N/A N/A 20 N/A 0/N 00000 50 0 0 N/A 182 167 230 134 243 215 131 N/A 150 N/A 98 300 N/A N/A N/A N/A 180 250 190 170 163 140 110 N/A N/A 300 202 N/A N/A 228 228 75 1410 230 125 59 (mg/L) (mg/L) TSS Influent 237 167 244 N/A N/A N/A 206 170 N/A 283 200 N/A 100 500 275 180 N/A 170 305 110 200 N/A N/A 250 157
 180
 122N/A N/A N/A N/A 150 460 200 500 60 206 CBOD Design MGD 0.14 N/A 0.35 6.8 $\begin{array}{c}
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0.2
\end{array}$ 0.99 $\begin{array}{c} 2.2\\ 0.05\\ 0.09\\ 0.1\end{array}$ $1.07 \\ 0.791 \\ 0.629$ 2.813.652.991.65 $\begin{array}{c} 0.16 \\ 0.17 \\ 0.075 \\ 0.15 \end{array}$ 0.7 0.39 0.4 $\begin{array}{c} 0.86 \\ 0.17 \\ 0.07 \end{array}$ 0.125 0.085 0.0334 0.32 0.5 0.737 0.35 0.35 0.135 0.25 0.175 2.5 $9.5 \\ 0.19 \\ 0.2$ $4.96 \\ 0.673$ 0.028 0.065 2.0752.1 2.1 1.02 $0.23 \\ 0.06 \\ 0.022$ 0.06 <u>و</u> 0.0334 0.055 0.787 $0.16 \\ 0.04$ $1.1 \\ 0.35$ 0.07 1.7 0.0869 AVG ç Richmond Dreaming Creek WWTP Richmond Tates Creek WWTP Russellville STP Southern Campbell Co. Ind Pk Η. Prestonsburg WWTP Princeton WWTP Prospect STP North&South Providence STP Facility Name North Middletown STP Nortonville STP Owensboro East WWTP Owensboro West WWTP Shepherdsville STP Salyersville STP Scottsville WWTP Science Hill STP Simpsonville STP Shelbyville STP Somerset STP South Shore STP Owingsville STP Sadieville STP* Paintsville STP Olive Hill STP Perryville STP Pikeville WWTP Sharpsburg STP Sacramento STP Sandy Hook STP Oak Grove STP **Pineville STP** Radcliff WWTP Smithland STP Paris STP Parklake STP Pembroke STP Owenton STP Paducah STP Sebree STP Salem STP 0031836 0066583 0094056 0025925 0073377 0020095 (0028312 (0024287 (0022799 (0022799 (0022799 (0024058 0027413 0028401 0029106 0029106 0090654 0028703 0024813 0028355 0028355 0022390 0022845 0022853 0022853 0020877 0091731 0066541 0026867 0052264 0094447 0024783 0021148 0088421 0028427 0020427 0065889 0025836 0026611 0026131 0026131 KPDES # 0081868

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Accept Septage	° ° ° ° ° ° °	NO NO Yes No	Yes Yes Yes Yes	N N N N	No No Yes	N/A No Yes No	Yes N/A No No
Accept Sludge	O O O O O N N N N N	N N N N N N N N N N	NO NO NO N/A	ON NO NO NO	NO NO N/A NO	N/A NC NC NO NO	NO N/A NO NO
Dewater Methods	DryBeds N/A DryBeds DryBeds None	DryBeds None DryBeds BeltPress DryBeds	None DB/Belt DryBeds N/A DryBeds	GravThick None N/A BeltPress	DryBeds DryBeds DryBeds DryBeds DryBeds	N/A None N/A Decanting DryBeds	DryBeds N/A Digester BeltPress
Secondary Treatment	ox. ditch RBC's ox. ditch Ext. Aeration Lagoon	Lagoons Ext. Aeration Ext. Aeration Act. sludge N/A	Lagoons Ox. ditch N/A Ox. ditch Ext. Aeration	Ox. ditch Ext. Aeration Lagoon Act. sludge	Ox. ditch Ext. Aeration Ext. Aeration Act. sludge	Lagoon Lagoons Trick. filter Ext. Aeration Ox. ditch	Act. sludge Lagoon Ext. Aeration A20 process
Industrial Flow CBOD (%) (mg/L)	300 0 734 0 0	0 0 N/A N/A 0	0 N/A N/A N/A N/A	N/A 0 N/A N/A	N/A 0 N/A N/A	N/A 0 N/A 65 0	218 N/A N/A 250
Indus Flow (\$)	33 0.5 N/A	00400	33 33 35 N/A	0 N/A 1.5	N/A 0 N/A N/A	A/N 2.9 10	15 N/A 25 80
/L)	250 300 252 100	130 80 163 193 300	45 120 188 170 N/A	180 441 N/A 154	N/A 188 N/A N/A	N/A N/A 590 175 143	259 N/A 202 40
Influent CBOD Tr (mg/L) (mg	300 300 168 84 90	130 150 183 300	180 100 N/A 175 N/A	200 231 N/A 124	N/A 105 N/A N/A	N/A N/A N/A 120 240	601 N/A 165 270
Design MGD	0.464 0.3 0.8 0.8 0.46	$\begin{array}{c} 0.1\\ 0.114\\ 0.67\\ 0.67\\ 0.125\\ 0.125\end{array}$	2.5 4.5 0.41 0.15	0.7145 0.225 0.12 22.3	N/A 0.2 0.015 0.25 0.5	0.1 0.28 0.8 0.95 0.95	0.07 0.2 1.1
AVG MGD	$\begin{array}{c} 0.307\\ 0.06\\ 0.6979\\ 0.3\\ 0.3\\ 0.2\\ 0.2\end{array}$	$\begin{array}{c} 0.05\\ 0.19\\ 0.335\\ 0.335\\ 21\\ 0.023\end{array}$	0.016 5 0.241 1.8 0.15	0.45 0.176 0.08 16.6	0.575 0.08 0.225 0.225	$\begin{array}{c} 0.075\\ 0.185\\ 1.0221\\ 0.488\\ 0.444\end{array}$	3.82 0.1 0.13 0.85
·Facility Name	Springfield STP Stamping Ground STP Stanford STP Stanton STP Sturgis WWTP	Symsonia STP Taylorsville STP Tompkinsville WWTP Town Branch WWTP Trenton STP	Uniontown STP Valley Creek(Elizabethtown)WWTP Vanceburg WWTP Versailles WWTP Vicco STP	Vine Grove WWTP Walton STP Warsaw STP West County STP MSD West Hickman Creek WWTP	West Liberty STP West Point STP Wheelwright Lower Burton STP Wheelwright STP Whitesburg STP	Whitesville STP Wickliffe STP Williamsburg STP Williamstown WWTP Williamstown WWTP	Winchester STP Wingo STP Worthington WWTP Wurtland WWTP
KPDES #	0020907 0050512 0024619 0034428 0034428	0055271 0040143 0020702 0021491 0021491	$0025844 \\ 0022039 \\ 0021512 \\ 0020621 \\ 0060259 \\ 0060$	0024988 0039756 0028118 0028118 0078956 0021504	0089567 0022152 0079332 0028789 0023183	0054941 0025933 0028347 0021008 0028428	0037991 0025852 0022926 0033553

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Table A-4. Sludge Management Methods

ant			STP	Forman M	STP			
Other Plant Name	4 4 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	A/N A/N A/N N/N N/N	Lacenter N/A N/A N/A N/A	N/A N/A Mortis F N/A N/A	N/A N/A Lebanon N/A N/A	N/A N/A N/N N/A	N/A N/A N/A N/A N/A	N/A N/A N/A N/A
Landfill Name and Permit Number	Southern Sanitation #071.06 Pulaski Co. #100-00008 N/A Syosset Inc. Russellville	А/И А/И А/И А/И А/И	N/A N/A N/A N/A N/A	N/A Rumpke of Ky Mt. Sterling N/A Blueridge landfill #033.24(?)	N/A Addington Env Green Valley N/A Outer Loop #056.28 N/A	N/A N/A Pulask1 Co. # Rumpke - Pendelton Co. Hopkinsville #024.10	Ohio Co. #092-0010,0159 N/A Bavarian (Walton, Ky.)#008.04 Medora - Jackson Co. Tri-County Stamford	N/A N/A N/A N/A Laidlaw #112-00002
Lagoon	C O O C O N N N N	N/A No Yes No	N/A No Yes N/A	Yés No N/A	N/N N/N N/N N/N N/N N/N	NO N/A N/A N/A	N/N N/A N/N/A N/A	O O N N O O N N O O N N O O N N O O N N O
Give Away	No Yes No No	Yes No N/A Yes	N/A Yes N/A N/A Yes	No Yes No	Yes Yes N/A No Yes	NO N/A N/A N/A	NO N/A N/A N/A N/A	Yes No Yes N/A N/A
Other Plant	ON O	N/N N/N NO NO NO	Yes No N/A N/A	No No N/A No	NO NO NO NO	NN NV/A NV/A NV/A	NO N/A N/A N/A	O O O O O N N N N N N N N
Land farm	No Yes No Yes	N/A NO NO NO	N/A NO N/A N/A	No No N/A No	Yes No No No	NO N/A N/A N/A	NO N/A N/A N/A N/A	Yes Yes Yes Yes
Land fill	Yes Yes No Yes	N/A Yes No No	N/A NO NO N/A N/A	No Yes N/A Yes	No Yes N/A Yes No	. No N/A Yes Yes Yes	Yes N/A Yes Yes Yes	NO NO NO Yes
TRP.	No No N/A Yes	N/A NO N/A N/A NO	N/A NO N/A N/A Yes	NO NO N/A NO	Yes No N/A No N/A	NO N/A N/A N/A	No V A Ves N/A No	N/A N/A NO NO NO
PSRP	NO N/A N/A	Yes No N/A N/A	N/A No N/A N/A Yes	No No Yes No	NO N/A N/A N/A	No N/A No Yes No	NO N/A Yes No	Yes N/A N/A Yes Yes
1994 L Dry Tons sludge/ Year	4.2 24.4 0.0 1363.1 35.0	20.0	17.7 0.0 1.1	0.0 252.0 0.0 4.2 53.1	462.0 108.0 6.3 75.8 21.0	0.0 12.6	9.6 0.0 5055.5 13.5 1293.6	1.7 5.4 80.1
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: *N/A* indicates item not answered Dry slu KPDES # Facility Name Ye	0020885 Adairville WWTP 0024295 Albary STP 0029548 Arlington STP 0022373 Ashland Environmental Control 0021202 Auburn STP	0021261 Augusta STP 0039021 Bancroft STP 0024082 Barbourville STP 0021237 Bardstown WMTP 0020915 Bardwell STP	0025747 Barlow STP 0021121 Beattyville STP 0023191 Beaver Dam STP 0069825 Bedford STP 0025755 Benham WWTP	0021172 Benton STP 0079898 Berea STP 0036501 Berrytown STP MSD 0034436 Bloomfield STP 0033774 Booneville STP	0022403 Bowling Green WWTP 0041190 Boyd & Greenup Co. SD #1 0090719 Bradfordsville STP 0021474 Brandenburg WWTP 0047431 Brodhead STP	0025232 Brooksville STP 0023396 Brownsville STP* 0036854 Burkesville STP 0021041 Butler STP 0026891 Cadiz STP	0020125 Calhoun WWTP 0021130 Calvert City STP 0021466 Campbell Kenton SD#1 Dry Creek 0028321 Campbellsburg STP 0054437 Campbellsville STP	0026069 Campton STP 0042854 Caney Creek W.D. Pippa Pass 0072044 Caneyville STP 0020923 Carlisle WWTP 0020265 Carrollton Util. STP

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Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered	-1994 1									
KPDES # Facility Name	ury rous sludge/ Year	PSRP	PFRP	Land fill	Land farm	Other Plant	Glve Àway	Lagoon	Landfill Name and Permit Number	Other Plant Name
0035467 Catlettsburg WWTP 0091561 Caveland Sanitation Auth. 0071854 Centertown WWTP 0023540 Central City STP 0090590 Clarkson STP	0.0 230.4 35.0	No No Yes N/A	NO NO NO N/A	Yes No No No	ON O O O N O O O O N O O O O O O O O O O	No No No No No	N/A NO NO NO	N/A No No Yes	N/A Glasgow Landfill #? N/A Ohio Co. #0644 N/A	N/A N/A Greenville WWTP N/A N/A
0025119 Clay City STP 0028096 Clay Lagoon 0025275 Clinton STP 0026701 Cloverport STP 0024317 Columbia STP	0.0 0.0 42.0 106.1	Yes No Yes No	NO NO NO NO	Yes No Yes Yes	N/A NO N/A N/A	N/A NO N/A N/A	N/A NO N/A N/A	N/A Yes N/A NO	Blụe Ridge - Irvin N/A M/A Hancock Co Hawesville N/A	N/N A/N A/N N/A N/N
0020133 Corbin WWTP 0065897 Crab Orchard WWTP 0091634 Crittenden STP 0066591 Crofton STP 0021571 Cumberland STP	414.3 0.0 1.8 0.0	NO NO N/A	NO N/A N/A N/A	Yes No N/A No N/A	NO N/A N/A N/A	No No No N/A	NO NO N/A N/A	No Yes N/A N/A	Son #063.03	N/A N/A Dry Creek STD N/A N/A
0023370 Cynthiana STP 0057193 Danville STP 0023868 Dawson Springs STP 0066575 Drakesboro STP 0027979 Eddyville STP	56.6 200.2 3.6 0.0	No Yes Yes No	NO NO NO NO	Yes Yes Yes No	No o Ses No No No No	N N N N N	O O O O O O N N N N N	No Yes Yes Yes	Rumpke - Butler #096.01 Tri K landfill #69.04 Dozit - Union County # Ohio Co. #047.10 N/A	А/И А/И А/И А/И А/И
0028100 Edmonton STP 0020958 Elkhorn city STP 0023442 Elkton STP 0026883 Eminence STP 0095940 Estill Co. Water Dist. STP	0.0 0.0 70.7 8.8	N/N N/A N/A	NO N/A N/A N/A	No Yes No	No No Yes	No Yes No No	N N N N N N N N	No No Yes*	N/A N/A Logan Co. #071.06 N/A	A/N A/N A/N A/N
0073091 Evarts STP 0021482 Falmouth WWTP 0053562 Fancy Farm Water Dist. STP 0027405 Fleming Neon STP 0021229 Flemingsburg WWTP	37.8 0.0 1.2 61.8	N/A No No Yes	N/A No N/A N/A	Yes Yes N/A N/A	N/A No N/A Yes	N/A No N/A N/A	N/A No No Yes · Yes	N/A No Yes N/A N/A	Landfill in Corbin (?) Rumpke Mark Kreinbrink Union City, Tenn. (only once) N/A	A/N A/N A/N A/N A/N N/N
0054801 Fordsville STP 0022861 Frankfort WWTP 0027456 Franklin STP 0040584 Frenchburg STP 0026913 Fulton STP	772.8 43.8 4.0 0.0	N/A No Yes Yes No	N/A No N/A No	N/A Yes N/A NO	N/A No Yes N/A No	N/A NO N/A N/A	N/A No No Yes No	Yes No N/A Yes	N/A BFI Benson Valley #037.09 Southern Sanitation (winter) N/A	N/A N/A N/A N/A N/A
0095257 Gamaliel WWTP 0020150 Georgetown WWTP No. 1 0082007 Georgetown WWTP No. 2 0096890 Ghent STP 0021164 Glasgow STP #2	262.7 62.6 380.3	No No Yes.	NO N/Å	Yes Yes Yes	No Yes	ON ON N	ON ON N	NO NO NO NO	Benson Valley #037.09 Benson Valley #037.09 Glasgow #005-00001	A/N A/N A/N A/N

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Other Plant Name	Morris Forman M Addington Env.	N/A N/A	Portsmouth, Ohl N/A N/A N/A Murray STP	N/A N/A N/A N/A	N/A N/A N/A		MOLLIS FOLMAN M N/A N/A N/A	N/A A/N/A N//A N/A	N/A Morris Forman M N/A	N/A	N/A N/A N/A N/A N/A
oth	Mor Add					- NoW			Mor		~~~~
Landfill Name and Permit Number	N/A	N/A Green Valley Environ. Corp.	N/A N/A Southern Sanitation #071.06 City of Hopkinsville #024.10 N/A	N/A HSI picks up sludge Tri K landfill #69.04 N/A N/A	N/A N/A N/A	N/A	N/A Hopkinsville #024.10 N/A	N/A N/A Outer Loop Landfill N/A Blue ridge - Irvine	Tri-K landfill #69.04 Pike Co Johns Creek	Hopkinsville #024.10	N/A Present Outer Loop #056.28 N/A BFI Benson Valley #037.09 Benson Valley #037.09
Lagoon	ON	NO NO	No No No No No No	N/A No N/A Yes	N/A Yes Yes Yes	N/A	NO NO N/A	N/A N/A N/A NO	ON NO	No	N/A NO N/A NO NO
Give Away	No	NO NO	N N N N N N N N N N	N/A Yes No N/A N/A	N/A No N/A	Yes	NO NO N/A	N/A Yes N/A No No	NO NO	No	N/A No Yes No No
Other Plant	Yes Yes	NO NO	Yes No No Yes	N/A N/A N/A	N/A No N/A	N/A Ves	NO N/A	N/A N/A N/A NO NO	No Yes No	No	N/A N/A N/A N/A
Land farm	No	Yes No	Y No No No	Yes No N/A N/A	Yes No N/A	N/A	Yes No Yes	N/A N/A N/A No	o no N	No	N/A No N/A No Yes
Land fill	No	N/A Yes	NO NO Yes No	No Yes N/A N/A	N/A No Yes	N/A	No Yes N/A	N/A No Yes Yes Yes	Yes Yes	Yes	N/A Yes N/A Yes Yes
PFRP	No	NO NO	N/A NO NO NO NO	N/A N/A N/A N/A	N/A NO N/A	N/A	No N/A	N/A N/A N/A N/A	ON ON	No	N/A NO NO NO
PSRP	No	NO NO	V/A Yes No No	Yes No N/A N/A Yes	Yes No Yes	Yes	Yes No No	N/A Yes Yes N/A Yes	on No	No	N/A No N/A No Yes
1994 Dry Tons sludge/ Year	112.3	6.0210.0	42.0 16.8 450.4 18.0	36.0 13.8 300.0 0.0	144.1 0.0 2412.8	0.1	2.6 156.2 3.5	32.0 1.2 72.0	970.2 11.2	7.5	$\begin{array}{c} 0.0\\216.0\\4.0\\4.0\\106.1\\948.7\end{array}$
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: 'N/A' indicates item not answered Dry slu KPDES # Facility Name Ye	0044261 Glenview Bluff STP MSD 0020931 Grayson wwrP 0096881 Green Co. S.D. #1	Greensburg WWTB Greenup Co. Env	0026450 Greenup STP 0020010 Greenville STP 0063649 Guthrie WWTP 0066532 Hammond Wood STP Hopkinsville 0021016 Hardin STP	0028363 Hardinsburg WWTP 0026093 Harlan STP 0027421 Harrodsburg STP 0025798 Harrford STP 00250087 Hawesville STP	0020079 Hazard STP 0028371 Hazel STP 0020711 Henderson WWTP 0028436 Hickman East Lagoon 0039764 Hickman West Lagoon	0027685 Hindman STP 0022420 Hite Creek STP MSD		0079316 Inez STP* 0025909 Irvine STP 0092436 Irvington STP 0066605 Island WWTP 0021288 Jackson STP	0062995 Jamestown STP 0025194 Jeffersontown STP MSD 0038571 Jenkins STP 0033791 Kavii smb		0020893 Lacenter STP 0020001 LaGrange STP 002727 Lake City STP 0020974 Lancaster STP 0021067 Lawrenceburg WWTP

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	Other Plant Name	8/N 8/N 8/N 8/N 8/N	N// A// A// A// N//	N/A N/A N/A N/A Murray STP	N/N A/N A/N A/N A/N	A / N / N / A / N / N / A / N / N / A / N / N	A/N A/N A/N A/N A/N	N/A N/A N/A MSD Louisville Morris Forman M	Caveland Sanita N/A N/A N/A N/A
	Landfill Name and Permit Number	N/A Bardstown #090-00010 N/A N/A Hancock Co.	Ohio Co. Balefill (?) N/A E.R. Hopper,Lily,Ky. #063.03 N/A N/A	N/A Dozit Landfill # 113.05 N/A #113-00005 N/A	N/A Graves Co. #042.07 East Ky. Power # N/A N/A McCracken Co. #073.11	N/A E.R. Hopper & Sons #063.03 Benson Valley #037.09 N/A N/A	Rumpke - Mt. Sterling Pulaski Co. #100.08 Rowan Co. Sanitation #107.08 Dozit Landfill #113.05 Ohio Co. #047.10	Outer Loop-Waste Mgt. #052.28 Rumpke(Montgomery Co.) E.R. Hopper & Sons #063.03 Outer Loop #044.33 M	Ohio Co. #047.10 C N/A N/A N/A Benson Valley #037.09
	Lagoon	N/A No No Yes	NO N/A N/A NO NO	A/N N N N N N N N N N N N N N	N/A No Yes	O O O O O N N N N N N N	No No Yes	NO NO N/A	NO NO NV Ses NV Ses
	Give Away	N/A NO NO NO NO	No Yes N/A Yes No	Yes No Yes No	N/A NO N/A N/A	Yes No No	N N N N N N N N N N	No Yes Yes	O O O O O N N N N N
	Other Plant	N/A NN O NN O NN O NN	NO NO NO NO NO	NO NO Yes	N/A NO N/A N/A	ON OO O	CN N N N N N N N N N	N/A No Yes Yes	OCCas. No No No
	Land farm	Yes No No No	No Yes Yes Yes	O O O O O O N N N N N	N/A NO N/A N/A	Yes No Yes Yes	N N N N N N N N N N	N N N N N N N N N N N N N N N N N N N	Yes No No No
	Land fill	N/A Yes No Yes	Yes N/A Yes No No	N/A Yes No Yes No	N/A Yes Yes N/A Yes	No Yes No No	Yes Yes Yes Yes Yes	Yes Yes Yes Yes	Yes No No Yes
	PFRP	N/A No No N/A	No N/A Yes N/A No	N v v N v N v N v N v N v N v N v N v N	N/A N/A N/A N/A N/A	N/A NO NO N/A N/A	O O O O O N N N N N	Yes No No	O O O O O N N N N
	PSRP	Yes No Yes N/A	No N/A Yes No	Yes Yes Yes No No	N/A No Yes N/A No	N/A No Yes N/A	NO No No No No	N N N N N N N N N N N N N N N N N N N	No Yes No Yes
1994	Dry Tons sludge/ Year	69.1 90.0 1.8	21.0 4.0 255.4 60.0 1.0	557.3 557.3 54.0 17.7 4.2	107.9 76.4 0.0	312.8 25.2 3.8 0.1	36.0 127.3 118.2 42.0 109.2	11764.8 1147.9 8.4 84.6	0.8 301.2 0.0 232.2
Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered	I KPDES # . Facility Name	0040851 Lebanon Junction STP 0026549 Lebanon STP 0022934 Leitchfield WWTP 0024881 Lewisburg STP 0025241 Lewisport STP	0020613 Livermore WWTP 0040703 Livingston STP 0021270 London WWTP 0027961 Louisa STP 0026115 Loyall STP	0024279 Lynch STP 0022942 Madisonville WWTP 0029122 Manchester Water and Sewer 0020061 Marion, City of 0024546 Marshall Co. SD #1	0026921 Martin STP* 0021211 Mayfield POTW 0020257 Maysville STP 0025828 McCracken Co. SD #4 Woodlawn 0025810 McCracken Co. SD#3 Reidland	0034444 McKee STP 0072885 Middlesboro WWTP 0028410 Midway STP 0020940 Millersburg WWTP 0088625 Milton STP	0069736 Montgomery S.D. #2 0033847 Monticello WWTP 0052752 Morehead WWTP 0021440 Morganfield STP 0021024 Morgantown STP	Morris Forman WWTP Mt. Sterling WWTP Mt. Vernon STP Mt. Washington STP Muddy Fork STP MSD	0031755 Munfordville STP 0072761 Murray Municipal Util. 0031828 New Casrle WWTP 0034126 New Haven STP 0020036 Nicholasville WWTP

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Other Plant Name	. 8/N N/A N/Á N/A	N//A N//A N//A N//A ·	N/A Morris Forman M N/A N/A N/A	Middlesboro 1 N/A N/A Morris Forman M N/A	N/A N/A N/A N/A	N/N A/N A/N A/N A/N A/N	Bowling Green W Owensboro ML. Sterling ST N/A Morris Forman M	N/A N/A N/A Portsmouth, Ohi
Landfill Name and Permit Number	N/A Landfill in future Rowan Co. #103-00007 Henderson Co. #051-00007	Henderson Co. #051-00007 N/A N/A McCracken Co. #073.11 Prichard Landfill - WV		N/A Floyd Co. Solid Waste #036.13 N/A N/A N/A	Ohio Co. #047.10 Blue Ridge RDF #033-00004 Blue Ridge RDF #033-00004 Southern Sanitation-Logan Co.	· Dozit - Morganfield N/A N/A N/A	Glasgow #005.01 N/A N/A BFI Benson Valley #037.09 N/A	Benson Valley #037.09 N/A Pulaski Co. #100.08 N/A
Lagoon	Yes N/A No	No Yes No No	No Yes N/A No.	N/N NO NO NO	NO NO N/A Yes	N/A N/A No N/A	NO N/A NO NO	Yes Yes Yes No
Give Away	No N/A No No	NO NO NO NO	NO N/A N/A NO	N/A Yes No No No	NO NO N/A	N/A N/A Yes No N/A	NO N/A No No	NO N/A N/A NO
Other Plant	No No No	NO N/A NO NO	No Yes N/A N0 N0	Yes No Yes No	NO NO N/A	N/A N/A No N/A	Yes Yes Yes Yes	No N/A Yes
Land farm	No N/A No No	NO N/A NO NO	NO N/A N/A N/A NO	N/A No Yes No Yes	NO NO N/A N/A	N/A N/A Yes N/A	NO N/A NO NO	No N/A Yes No
Land fill	No Yes Yes Yes	Yes No N/A Yes Yes	Yes No N/A N/A Yes	N/A Yes No No No	Yes Yes Yes Yes	N/A Yes No N/A	Yes N/A N/A Yes No	Yes N/A Yes No
PFRP	NO N/A NO	NO NO NO NO NO	NO N/A N/A NO NO	N ON	NO NO N/A	N/A N/A No No No	NO N/A NO NO NO	NO N/A NO NO
PSRP	No No No	No N/A Yes No	NO N/A N/A NO	Yes No No No	No Yes Yes N/A	N/A N/A NO NO NO	No Yes No Yes No	N/A N/A N/A
1994 Dry Tons sludge/ Year	8.3 28.3 966.0	1716.0 0.0 0.0 652.9 17.3	345.6 25.0 0.0 55.2	36.0 8.4 109.9 30.0	611.9 206.4 788.1 361.2	15.2 6.0 0.0	25.0 36.7 473.0 40.0	16.8 0.0 469.1
Kentucky Wastewater Sludge Survey 1993-199 NOTE: "N/A" indicates item not answered Dry s1 KPDES # Facility Name Y	0031836 North Middletown STP 0066583 Nortonville STP 0094056 Oak Grove STP 0025925 Olive Hill STP 0073377 Owensboro East WWTP	0020095 Ovensboro West WWTP 0028312 Oventon STP 0024287 Owingsville STP 0022799 Paducah STP 0020630 Paintsville STP	0090654 Paris STP 0028703 Parklake STP 0024813 Pembroke STP 0028355 Perryville STP 0025291 Pikeville WWTP	0024058 Pineville STP 0027413 Prestonsburg WWTP 0028401 Princeton WWTP 0029106 Prospect STP North&South H. Cr 0021296 Providence STP	0022390 Radcliff WWTP 0022845 Richmond Dreaming Creek WWTP 0022853 Richmond Tates Creek WWTP 0020877 Russellville STP 0021731 Sacramento STP	0081868 Sadieville STP* 0066541 Salem STP 0026867 Salyersville STP 0052264 Sandy Hook STP 0094447 Science Hill STP	0024783 Scottsville WWTP 0021148 Sebree STP 0088421 Sharpsburg STP 0020427 Shelbyville STP 0027359 Shepherdsville STP	0065889 simpsonville STP 0025836 Smithland STP 0026611 Somerset STP 0026131 South Shore STP 0026131 South Shore STP 0077801 Southern Campbell Co. Ind Pk

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lant		Forman M		sek STP Forman M			N/A N/A CSX Wastewater Addington Env.
Other Plant Name	4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	N/A Morris N/A N/A	N/N N/N N/N N/N	N/A Dry Creek N/A Morris For N/A	N/A N/A N/A N/A	N/N N/A N/A N/A	N/A N/A CSX Was Addingt
Landfill Name and Permit Number	Nelson Co. #090-0010 Benson Valley #037.09 Tri K #69.04 Blueridge Recyc, Disp.#033.24 N/A	Getting new landfill N/A LFUCG Avon #034.07 N/A	N/A Bluegrass Industrial N/A N/A N/A	N/A Bavarian landfill - Walton N/A N/A	N/A N/A N/A Pike County Landfill	N/A N/A Tri County Sanitary #69.04(?) N/A N/A	#025.04 (temporary) N/A Green Valley Environmental N/A
Lagoon	No No Yes	Yes No o o o No o o	Yes No N/A	No No Yes No	N/A NO N/A N/A	Yes No No No	Yes Yes N/A
Give Away	NO NO NO NO NO	O O O O O N N N N N	NO NO N/A	No N/A N/A	Yes No Yes N/A	N/A N/A No No	NO N/A NO N/A
Other Plant	o o o o o N N N N N	No No No No	N/A NO N/A N/A	No Yes N/A No	N/A NO N/A N/A	N/A N/A No No No	No N/A Yes Yes
Land farm	Yes No No No	No No Yes	N/A Yes No Yes N/A	Yes No N/A No	N/A No N/A	N/A N/A Yes Yes	Yes N/A No N/A
Land fill	Yes Yes Yes No	Yes No Yes No	N/A Yes N/A N/A N/A	No Yes N/A Yes	N/A No N/A Yes	N/A N/A Yes No No	Yes N/A Yes N/A
4.874	NO NO N/A N/A	NO N/A NO NO NO	N/A No No Yes N/A	No No N/A Yes	N/A NO N/A N/A	N/A N/A No Yes No	NO N/A NO NO
PSRP	Yes No Yes No	No N/A No Yes No	N/A Yes No . Yes N/A	No No N/A Yes	Yes No N/A Yes	N/A N/A No Yes Yes	Yes N/A No No
1994 I Dry Tons sludge/ Year	84.0 10.6 30.9 0.0	0.7 5.0 31.3 2160.0 6.0	0.0 528.8 180.1	47.9 47.1 0.0 2904.0	12.0	0.0 0.0 146.1 51.0	72.0 0.0
Kentucky Wastewater Sludge Survey 1993-1994 NoTE: "N/A" indicates item not answered Dry slu KPDES # Facility Name Ye	0020907 Springfield STP 0050512 Stamping Ground STP 0024619 Stanford STP 0034428 Stanton STP 0025895 Sturgis WWTP	0055271 Symsonia STP 0040143 Taylorsville STP 0020702 Tompkinsville WWTP 0021491 Town Branch WWTP 0020982 Trenton STP	0025844 Uniontown STP 0022039 Valley Creek(Elizabethtown)WWTP 0021512 Vanceburg WWTP 0020621 Versailles WWTP 0060259 Vicco STP	0024988 Vine Grove WWTP 0039756 Walton STP 0028118 Warsáw STP 0078956 West County STP MSD 0021504 West Hickman Creek WWTP	0089567 West Liberty STP 0022152 West Point STP 0079332 Wheelwright Lower Burton STP 0028789 Wheelwright STP 0023183 Whitesburg STP	0054941 Whitesville STP 0025933 Wickliffe STP 0028347 Williamsburg STP 0021008 Williamstown WWTP 0028428 Wilmore WWTP	0037991 Winchester STP 0025852 Wingo STP 0022926 Worthington WWTP 0033553 Wurtland WWTP

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Sludge Managment Costs Table A-5.

Landfarm Cost Transport Cost (\$/ton) (\$/ton) (\$/yd^3) (\$/gal) A/N N/A N/A N/A N/A N/A N/A N/A A/N N/N N/A N/A. A/N N/N N/A A/N N/A N/N N/N N/A N/A N/A N/A N/A N/A A/A N/A/N N/A N/A N/A N/A N/A N/A N/N N/A A N/A 225/trip N/A N/A N/A N/A N/A 120/load N/A N/A 195/load N/A N/A 7.89 N/A 250/Load N/A N/A N/A 9000/yr N/A N/A N/A N/A N/A N/A N/A N/A N/A 0.006 N/A N/A 0.04 N/A N/A N/A N/A N/A N/A N/A N/A N/A A/N A/N A/N A/N A/N A/N N/A A/N N/A 15000/yr 7500/year 325 N/A N/A N/A A/N N/N N/A N/A N/A N/A N/A A A A N/N N/N A/N N/A N/A N/A N/A N/A N/A N/A Landfill Tipping Fee (\$/ton) (\$/yd^3) (\$/gal) 0.1 A/N N/A N/N N/A N/N N/N N/N N/A N/A N/A N/A N/A N/A N/A A/N A/N A/N N/A N/A N/A N/A N/A · 7 N/A N/A N/A N/A 8.25 N/A 11.25 7.5 1516.25 N/A 17.5 N/A 91/month N/A 10 18 20.8 12 70/load 13.6 N/A N/A N/A N/A A/N A/N N/A N/A N/A N/A N/A Calhoun WWTP Calvert City STP Campbell Kenton SD#1 Dry Creek Campbellsburg STP Campbellsville STP Ashland Environmental Control Auburn STP caney Creek W.D. Pippa Pass Caneyville STP Carlisle WWTP Boyd & Greenup Co. SD #1 Bradfordsville STP Facility Name Carrollton Util. STP Bowling Green WWTP Berrytown STP MSD Brooksville STP Brownsville STP* Burkesville STP Butler STP Bancroft STP Barbourville STP Bardstown WWTP Brandehburg WWTP Brodhead STP Beattyville STP Beaver Dam STP Bedford STP 0020885 Adairville WWTP 0024295 Albany STP Bloomfield STP Booneville STP Arlington STP Bardwell STP Augusta STP Campton STP Benham WWTP Barlow STP Benton STP Berea STP Cadiz STP 0036501 10034436 10033774 1 0022373 0021237 0069825 0025232 | 0023396 | 0036854 | 0021041 | 0026891 0 0020125 0021130 0021466 0021466 0028321 0054437 0042854 0072044 0020923 0020265 00211720079898 00211210023191 0029548 0021261 0025747 0090719 0026069 0022403 0041190 0021474 0047431 KPDES # 0039021 0024082

N/A N/A 0.03 N/A N/A N/A N/A N/A N/A N/A None N/A N/N N/A None N/A N/A N/A N/A A/N N/N N/N N/A A/N N/N N/A 2000/year 165/load 165/load 30/weèk A/N A/N N/A N/A N/N N/N N/N N/A N/A N/A N/A N/A N/A N/A N/A plus N/A 0.005 N/A 0.025 N/A Landfarm Cost (\$/ton) (\$/ga N/A 2500 (engr.) I A/N N/A N/N N/A A/N N/A 0.077 N/A N/A Landfill Tipping Fee (\$/ton) (\$/yd^3) (\$/gal) A/N N/A 10 15 16.67 N/A 14 N/A A/N N/A N/N N/A 22.4 18 29.7 35.2 12 25 ណ 25 23.25 23.25 N/A N/N N/A N/> N/A A/N N/A N/A Falmouth WWTP Fancy Farm Water Dist. STP Fleming Neon STP Estill Co. Water Dist. STP 0035467 Catlettsburg WWTP 0091561 Caveland Sanitation Auth. 0071854 Centertown WWTP 0023540 Central City STP 0090590 Clarkson STP Facility Name I Danville STP B Dawson Springs STP B Drakesboro STP B Eddyville STP Georgetown WWTP No. Georgetown WWTP No. Crab Orchard WWTP Crittenden STP Flemingsburg WWTP Edmonton STP Elkhorn City STP Elkton STP Fordsville STP Frankfort WWTP Franklin STP Frenchburg STP Fulton STP 0023370 Cynthiana STP 0057193 Danville STP 0023868 Dawson Springs 0066575 Drakesboro STP 0027979 Eddyville STP Cloverport STP Columbia STP Crofton STP Cumberland STP Glasgow STP #2 0095257 Gamaliel WWTP 0025119 Clay City STP Eminence STP Clay Lagoon Clinton STP 0020133 Corbin WWTP Evarts STP Ghent STP 0020958 1 0023442 1 0026883 1 0095940 E 0028096 0 0025275 0 0026701 0 0024317 0 0073091 | 0021482 | 0053562 | 0027405 | 0027405 | 0021229 | 0020150 0082007 0096890 0021164 0054801 | 0022861 | 0027456 | 0040584 | 0026913 | 0065897 0091634 $0066591 \\ 0021571$ 0028100 KPDES #

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st (\$/gal)	N/A	N/A	0.02 N/A	N/A 0.033	N/A	N/A	N/A N/A	N/A N/A	V/N	N/A		N/A N/A	N/A	4 U N/A	N/A		N/A	N/A	N/A	N/A	
Transport Cost (\$/ton) (\$/yd^3) (\$/gal)	N/A	N/A	N/A	N/A	N/A	N/A	N/A N/A	N/A N/A	V/N	N/A		N/A N/A	N/A	N/A	N/A	ŝ	N/A	N/A	N/A	N/A	24
Tra (\$/ton)	N/A	N/A 2	N/A	N/A	N/A	N/A	N/A N/A	N/A N/A	V/N	N/A	Included	N/A N/A	N/A	N/A	· N/A 120/truck		N/A	N/A	N/A 3671024	N/A	Included
Cost (\$/gal)		N/A N/A	A/N A/N	A/N N/A	N/A	A/N	N/A N/A	N/A N/A	N/A	N/A		N/A N/A	N/A	N/A N/A	N/A N/A	N/A	N/A	N/A	N/A	A/N	
Landfarm Cost (\$/ton) (\$/ga	15	N/A N/A	N/A N/A	A/N A/N	N/A N/A	N/A	N/A N/A	N/A N/A	N/N	N/A	605	N/A N/A	N/A	N/A N/A	N/A N/A	N/A	N/A	N/A	A/N	A/N	2000/year
lg Fee (\$/gal)	N/A	N/A	0.055 N/A	N/A	N/A	N/A	N/A N/A	N/A N/A		N/A	N/A	N/A	N/A	N/A N/A	N/A				N/A	N/A	
Landfill Tipping Fee ton) (\$/yå^3) (\$/ga	N/A	N/A	N/A	N/A	N/A	A/N	N/A N/A	N/A N/A	• • •	N/A	N/A	N/A	N/A	N/A	N/A	10			N/A 25 3	N/A	21
Landfi (\$/ton)	N/A	N/A 15	N/A 16	15 N/A	N/A N/A	A/N	N/A N/A	N/A N/A	28	N/N	N/A	GT V/N	N/A	N/A N/A	N/A 7		35	40	N/A	N/A	
KPDES # Facility Name	0044261 Glenview Bluff STP MSD 0020931 Grayson WWTP 0006883 Cross Co. e.D. #1	Greenup Co. En	0026450 Greenup STP 0020010 Greenville STP 0053240 Curbile STP		0028363 Hardinsburg WWTP 0026003 Harlan smb	0027421 Harrodsburg STP	0020087 Hartrord STP 0020087 Hawesville STP	0020079 Hazard STP 0028371 Hazel STP	0020711 Henderson WWTP 0028436 Hickman East Lagoon 0039764 Hickman West Lagoon	0027685 Hindman STP 0022120 Hits Credt emb MeD	0026379 Hodgenville POTW	0021245 HOPKINSVILLE STF 0021245 Hyden STP		0022436 Irvington STP	0066605 Island WWTP 0021288 Jackson STP	0062995 Jamestown STP 0025104 Tofforentown STP	1	0020419 Kuttawa STP	0020893 Lacenter STP 0020001 Factance STP	Lake City	7

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Landfarm Cost Transport Cost (\$/ton) (\$/dal) (\$/ton) (\$/yd^3) (\$/gal) N/A N/A N/A N/A N/A None N/A N/A N/A N/A N/A N/N N/N N/N N/N N/A N/A N/A N/A N/N N/N N/A N/A N/A N/A None N/A A/A N/A N/A N/A N/A A/N N/A N/N N/A N/A N/A N/A N/A N/A N/A A/N N/A N/A N/A N/A N/A N/A N/A N/A N/A 8.5 N/A 30000 N/A N/A N/A 30 N/A N/A N/A None N/A N/A N/A N/A N/A N/A N/A N/A None N/A N/A N/A N/A N/A N/A N/A N/A 0.01 0.1 A/N A/N N/A/N N/A/N N/A N/A N/A A/N A/N A/N N/N N/A N/A N/N N/A 18 10 25 N/A A/N N/A N/A Landfill Tipping Fee (\$/ton) (\$/yd^3) (\$/gal) N/A N/A N/A N/A N/A N/A A/N N/A N/N N/A 26.1 12.5 10 12 10 φ 5 N/A 50/load N/A N/A 23.6 N/A N/A N/A 23.25 3.9 15.6 ە ¢ 16.5 25 N/A N/A/ N/A Maysville STP McCracken Co. SD #4 Woodlawn McCracken Co. SD#3 Reidland Lynch STP Madisonville WWTP Manchester Water and Sewer Marshall Co. 5D #1 Facility Name Munfordville STP Murray Municipal Util. New Castle WWTP Lebanon Junction STP 0069736 Montgomery S.D. #2 0033847 Monticello WWTP 0052752 Morehead WWTP 0021440 Morganfield STP 0021024 Morgantown STP 0022411 Morris Forman WWTP 0020044 Mt. Sterling WWTP 0024694 Mt. Vernon STP 0020044 Mt. Sterling WWTP 0024694 Mt. Vernon STP 0033804 Mt. Washington STP 0036510 Muddy Fork STP MSD 0034444 McKee STP 0072885 Middlesboro WWTP 0028410 Midway STP 0020940 Millersburg WWTP 0088625 Milton STP New Haven STP Nicholasville WWTP Lebanon STP Leitchfield WWTP 0040851 Lebanon Junctio 0026549 Lebanon STP 0022934 Leitchfielä WWT 0024881 Lewisburg STP 0025241 Lewisport STP Livermore WWTP Livingston STP London WWTP Mayfield POTW 0020613 Livermore WM 0040703 Livingston S 0021270 London WMTP 0027961 Louisa STP 0026115 Loyall STP Martin STP* • 0024279 0022942 0029122 0021211 N 0020257 N 0025828 N 0025810 N 0020061 0024546 1 0072761 1 0031828 1 0034126 1 0020036 1 0026921 0031755 KPDES #

N/A 0.055 N/A 0.03 N/A Landfarm Cost Transport Cost (\$/ton) (\$/dal) (\$/yd^3) (\$/gal) N/A 0.02 N/A N/A N/A N/A N/A A/N N/A N/A N/A A/N N/A N/A N/A N/A N/A N/A N/A 2.5 2.5 N/A 3.08 N/A N/A N/A N/A N/A N/A N/A A/N N/A N/A A/N N/A A/N N/N N/N/N N/A N/A N/A N/A N/A N/A 4 10 155/load N/A N/A N/A N/A N/A N/A A/N N/N N/A A/N N/A N/A A/N N/A N/A N/A N/A N/A N/A 0.06 N/A N/A N/A N/A 0.02 N/A N/A N/A N/N N/N N/N N/A N/A N/A N/A A/N N/A 125/year N/A N/A N/A N/A N/A N/A N/A 4/N 4/N 1/N 1/N 1/N A/N N/A N/A N/A N/A N/A N/A N/A N/A N/A Landfill Tipping Fee
(\$/ton) (\$/yd^3) (\$/gal) N/A N/A A/N N/A A/N N/N N/A N/A N/A A/N N/A N/A N/A N/A N/A N/A 50 plus dumping fee 7.5 N/A 9.25 N/A 1 15 14 5 N/A N/A N/A N/A N/A N/A N/A A/N N/A N/A N/A N/A N/A N/A 26.5 35 N/A N/A N/A 22.9 N/A 26.25 10 10 10 5 5.89 29.7 25/load 100/load N/A Prospect STP North&South H. Cr Providence STP Richmond Dreaming Creek WWTP Richmond Tates Creek WWTP Russellville STP Sacramento STP Simpsonville STP Smithland STP Somerset STP South Shore STP Southern Campbell Co. Ind Pk Facility Name 6 North Middletown STP 3 Nortonville STP 6 Oak Grove STP 5 Olive Hill STP Owensboro East WWTP Owensboro West WWTP sebree STP Sharpsburg STP Shelbyville STP Shepherdsville STP Prestonsburg WWTP Salyersville STP Sandy Hook STP Science Hill STP Owingsville STP Paducah STP Paintsville STP Scottsville WWTP Paris STP Parklake STP Pembroke STP Perryville STP Sadieville STP* Pikeville WWTP Princeton WWTP Radcliff WWTP Pineville STP Owenton STP Salem STP 0031836 N 0066583 N 0094056 C 0025925 C 0025925 C 0024058 1 0027413 1 0028401 0029106 0029106 0028312 0024287 0022799 0020630 0090654 0028703 0028813 0028813 0028355 0028355 0022390 1 0022845 1 0022853 1 0022853 1 0020877 1 0020877 1 0066541 0026867 0052264 0094447 0024783 0021148 0088421 0020427 0022427 0065889 0025836 0026611 0026611 0026131 0077801 0020095 0081868 KPDES

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Landfill Tipping Fee (\$/ton) (\$/yd^3) (\$/gal) 6.4 N/A N/A N/A
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Table A-6. Survey Respondent Comments and Contacts

contact e Phone#	5025398661 6063878358 5026552261 0063272064 5025424475	6067562183 5029573360 6065468211 5023486723 5026283833	5023343500 3 6064645033 5022747106 5022553684 6068485506	5025278677 n 6069862341	5022528222 6065935281	5027824389 6063250204 5023372085 5024224981 6067589866	6067352501 5025973814 5028644141 6066545521 5025226138	5022733210 5023954020 6063312400 5025326050 5024658376	6066683574 6063682101 5028799701 6062893713 5027327065
Contact Name	Russell Law Kenneth Hestand Bobby Gifford Gary Sheffield Robert Galvin	Estill Smith Frank wethington Wayne Moore Jerry Riley Michael Hoskins	Dale Brice Delbert Brandenburg Wendell Spencer Jim Jennings John Wigington	Danny Lane landfills Donald D. Blackburn	Ben Long Jolly Cooper	Charles Maxwell Steve Bryan Shelton Wyser Thomas M. Curl Carlos Caldwell	Eddie Mofford N/A Steve Capps Keith Hendricks Carrie Darnell	David Abrams Jerry Devine James Curry Peggy Bush Paul Johnson	Garrett Deniston Gary Perry Kevin Shaw Gene Kelley Paul Alexander
Other Comments	Analysis is included with survey Give away program too limited, state should oversee plant construction All sludge placed on plant property Can get better turnover with landfarming as compared to landfilling	Plant has sludge pond, no sludge problem,no other disposal method needed All sludge holding in lagoons, have not handled sludge since opening New drying beds,very little sludge produced;good give away program	New plant is being built in 1994 No sludge disposal since 1983;3 lagoons(3.8 acre total),8° sludge 1993 Dry about 3 tons of sludge/year, have success with giveaway program	Efficient lagoon system, is upgraded periodically No actual landfarming experience;reviewing several options to landfills	17.5 dewatered $yd^{4}3$ are dried on beds at Jackson STP	PFRP by N-VIRO soil process;Metals analysis also included w/survey Landfarming requires too much paperwork; give away works well in spring City is building new activated sludge lagoon plant, 95% complete Have good give away program - used on pasture land	Small amount of sludge is recycled back into the plant Likes the process of landfarming, may consider a give away program Landfarming site closed due to metals Landfarming not financially feasible, too many restrictions	<pre>2 cell lagoon, 12' deep, 6-8' sludge accumulation, no sludge removed PFRP method is thermal conditioning (also dewatering process) Local opposition to landfarming, permit pending at DWM</pre>	Have give away at plant, trying to get permit Sludge cleaned in final clear well-sometimes dispose it themselves PSRP requirements met by mixing and adding oxygen Keeping up with paperwork makes landfarming difficult
Facility Name	Adairville WWTP Albany STP Arlington STP Ashland Environmental Control Auburn STP	l Augusta STP l Bancroft STP Barbourville STP Bardstown WWTP Bardwell STP	0025747 Barlow STP 0021121 Beattyville STP 0023191 Beaver Dam STP 0069825 Bedford STP 0025755 Benham WWTP	Benton STP Berea STP Berrytown STP MSD		<pre>Bowling Green WWTP Boyd & Greenup Co. SD #1 Bradfordsville STP Brandenburg WWTP Brodhead STP</pre>	Brooksville STP Brownsville STP* Burkesville STP Butler STP Cadiz STP	Calhoun WWTP Calvert City STP Campbell Kenton SD#1 Dry Creek Campbellsburg STP Campbellsville.STP	Campton STP Caney Creek W.D. Pippa Pass Caneyville STP Carlisle WWTP Carrollton Util. STP
KPDES #	0020885 0024295 0029548 0022548 0022373 0021202	0021261 0039021 0024082 0024082 0021337 0020915	0025747 0021121 0023191 0069825 0025755	0021172 0079898 0036501	0034436 0033774	0022403 0041190 0090719 0021474 0021474	0025232 0023396 0023396 00216854 0021681	0020125 0021130 0021466 0028321 0028321	0026069 0042854 0072044 0020923 0020923

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Contact Phone#	6067395145 5027732887 5022325067 5022325067 5022429442	6066632224 5026642444 5026533621 5027886632 5023843371	6065284040 6063557111 6064282597 502428111 502428111 6065894022	6062347156 6062381240 5027972844 5024768986 5023882226	5024324844 5024324844 6067545080 5022655703 5028454159 6067233795	6068372477 6066545521 5026536376 6068324913 6068324913	5022765268 5028752448 5025867944 6067683457 5024722434	5024572901 5028637861 5028637861 5028637861 5026784283
Contact Name	Fred Childers David Peterson Randy Renier Jim Brown Carroll Kilmiins	Gary Carmichael Johnnie Smith Bob Yates, Jr. Kathy McCoy James Murphy	Lucian G. Muncy Daniel Neeley Mike Dooley Herbert Durham Robert Stearman	Omer Murphy Charles Elliot Kenneth Menser Denny Bevil George Crady	Malcolm England Terry Taylor. Bruce Scott William Smith Everett Murphy	Ron King Keith Hendricks Thomas Wilson David Maggard Dale Clary	Bob Armes Robert L. Oerther Bobby Forshee Ed Bryant Richard Tidwell	Thelma Anderson Donald W. Short Donald W. Short Larry Estes
. Other Comments	All sludge stored in digester; in process of updating facility Currently studying give away program; averages are from 2 plants at site Paperwork has prohibited changing to landfarming Interested in composting	New plant - sludge data not available yet Have 3 cell lagoon system, no sludge disposal as of this time Have 4 lagoons, no noticable increase in sludge blanket depths No sites available for landfarming Sinkholes in area make landfarming difficult; have sludge holding tanks	Polymer added to sludge Sewage recirculated every month/discharged into Dix River twice/year Has 3 cell lagoon system - no sludge removed as of this time No info. provided for survey	Landfarming/Ben. reuse requires too much paperwork, too many regulations 9500 gal/day sent to landfill(40%solids), 18000 gal/day landfarmed(2.5%) Would like to have a give away program if it could be simplified Interested in most cost effective sludge disposal option	Very small amount of sludge produced, placed in holding tank No sludge disposal, all in digester, will use another plant's belt press Landfarming would require additional testing costs *Will have lagoon system in future to handle larger flows	Harlan Co. hauls sludge to landfill in Corbin 2 cell lagoon system, sludge pits (w/sand) work well, no sludge removal Give away to strip mines, need more drying capacity on beds Septage sent to digestion process (bypasses primary/sec, treatment)	2 lagoons, 0.7 acres each, 8 ft.deep, 2-3 sludge, operating since 1983 Problems of landfarming are odors and paperwork Currently landfarming on Carter Farm, Simpson County,rents sludge press Plant has 2 Cell lagoon system, sludge is not removed from plant	NOT IN OPERATION UNTIL AUGUST 1, 1993 Plant will change to orbal oxidation ditch with grit collection Have discussed composting; Toyota Motor Manu. is only customer for plant NOT IN OPERATION AT THIS TIME Are currently landfarming
KPDES # Facility Name	0035467 Catlettsburg WWTP 0091561 Caveland Sanitation Auth. 0071854 Centertown WWTP 0023540 Central City STP 0090590 Clarkson STP	0025119 Clay City STP 0028096 Clay Lagoon 0025275 Clinton STP 0026701 Cloverport STP 0024317 Columbia STP	0020133 Corbin WWTP 0065897 Crab Orchard WWTP 0091634 Crittenden STP 0066591 Crofton STP 0021571 Cumberland STP	0023370 Cynthiana STP 0057193 Danville STP 0023868 Dawson Springs STP 0066575 Drakesboro STP 0027979 Eddyville STP	0028100 Edmonton STP 0020958 Elkhorn City STP 0023442 Elkton STP 0026883 Eminence STP 0026883 Eminence STP 0095940 Estill Co. Water Dist. STP	0073091 Evarts STP 0021482 Falmouth WWTP 0053562 Fancy Farm Water Dist. STP 0027405 Fleming Neon STP 0021229 FlemingSburg WWTP	0054801 Fordsville STP 0022861 Frankfort WWTP 0027456 Franklin STP 0040584 Frenchburg STP 0026913 Fulton STP	0095257 Gamaliel WWTP 0020150 Georgetown WWTP No. 1 0082007 Georgetown WWTP No. 2 0096890 Ghent STP 0021164 Glasgow STP #2

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Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered

Contact Phone#	6064746840 5029327091 5029324298 6068364600	6064737831 5023385260 5024832860 5024832860 5028874250 5024374361	6062238000 6065735833 6067342113 5022983101 50229276282	6064365522 5024928857 5028279588 5028279588 5022362535 5022362535	6067855544	5023588521 5028874250 6066722300	6062984602 6067232343 5025473835 5025473835 5024869967 6066665197	5026954357	6068324421 5024623104 5023887151	5026655162 5022229325 5023628221	606/922162 5028397853
Contact Name	Carlos Stephens Rick Moon Eddie D. Wright O.C. Tackett	Neal Wright Steve Quisenberry Tommy L. Mackey Raymond Hamby Eddle Washam	Paul B. Danhelser Jerry Hatmaker Elizabeth Votaw Leon Gary Gerald Voyles	Albert Moore Freddie O'Brian Michael Skaggs Charles Potty Charles Potty	Michael Webb	John A. Cupit Raymond Hamby Kenny Wilson	Charles Muncie Lander Stevens Robert Board Ronald G. Trimble John Collins	Harold Snodgrass	Rufus Stanley Laurie Kerykendall Mark Riley	Howard Graves Roy M. Horton N/A	Millard Kose Ron McClellan
Other Comments	Sludge is disposed at Addington Environmental for composting NEW PLANT - NOT IN OPERATION AT THIS TIME Plant will be closed by July and will move into new plant Uses polymer mix to drying beds as dewatering method	Too many regulations on landfarming; new operation in place at plant Determined that landfarming is a cost effective method of disposal Land owners won't fill out paperwork on landfarming Landfarming requires too much paperwork Landfarming too expensive - tertiary treatment involves wetland cells	Give away program still too small Hard to find acceptable land for landfarming 2 lagoons, 3-5' deep, 5 acres each, 2' sludge accumulation, no disposal Sludge in lagoon needs cleaning	Would consider landfarming, if we can get permit Average total costs for collected septage is \$ 22,260 per year No information due to new plant modifications No information due to new plant modifications	Sludge is delivered to strip mine for reclamation	Public awareness of landfarm/ben. reuse needed Sludge is hauled and spread by city	Flant has results of sludge metals and pollutant survey for 1991		Please see note on original survey for further information	2 treatment lagoons, 6 yrs. old, no sludge removed yet Used landfarming but travel and regulations made it not beneficial Landfarming costs are not high	
KPDES # Facility Name	0044261 Glenview Bluff STP MSD 0020931 Grayson WWTP 0096881 Green Co. S.D. #1 0023841 Greensburg WWTP 0048348 Greenup Co. Environmental Comm.	0026450 Greenup STP 0020010 Greenville STP 0063649 Guthrie WWTP 0066532 Hammond Wood STP Hopkinsville 0021016 Hardin STP	0028363 Hardinsburg WWTP 0026093 Harlan STP 0027421 Harrodsburg STP 0025798 Hartford STP 0020087 Hawesville STP	0020079 Hazard STP 0028371 Hazel STP 0020711 Henderson WWTP 0028436 Hickman East Lagoon 0039764 Hickman West Lagoon	0027685 Hindman STP 0022420 Hite Creek STP MSD		0079316 Inez STP* 0025909 Irvine STP 0092436 Irvington STP 0066605 Island WWTP 0021288 Jackson STP	0062995 Jamestown STP 0025194 Jeffersontown STP MSD	Jenkins STP Kevil STP Kuttawa STP	0020B93 Lacenter STP 0020001 LaGrange STP 0027227 Lake City STP 0020974 Lancaster STP	Lawrenceb

Kentucky Wastewater Sludge Survey 1993-1994 NOTE: "N/A" indicates item not answered •

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Contact Name Phone#	Jim Lucas 5028334311 Sam Beard 5026926202 Bill Lush 5022593311 John Spivey 5027554805 Wayne Hodakins 5022953324	Ronald Dame 5022782113 N/A 6064533141 Buster Long 6068647611 Don Wellman 6066398979 Clifford Lane 6065736396	Danny Whithead 6068482147 Ronald R. Johnson 5028242120 John Kelly 6065981851 Don Tinsley 5029652525 Thomas Harrington 5024749736	Bill Hackworth 6062853332 Daniel H. Rogers 5022471506 Joel Eachus 605542514 Shirley Hunt 50244133682 Kevin Davis 5028982443	Bill Lynch 6062877052 Arville Anderson 6062487625 Bruce Southworth 6068464114 Jim W. Ferguson 6064893946 Danny Purvis 5022685267	Wayne Munday 6064984954 David L. Edwards 6063488230 Bob Williams 6067831502 John Coffman 5023891692 Randall Gaskey 5025263623	Richard Hutchison 5025406000 Joe Wilson 6064981988 Tyree Gray 6062564150 Barry Gentry 5025584781	Robert Logsdon 5025245701 J.L. Barnett 5027620330 Tonny Benham 5028455750 Tim Bartlar 5028435750
O U		-	-	apply	0		Richard Joe Tyre Barry	ed
Other Comments	Too many laws governing landfarming, would like a give away program System is small, sludge must be digested completely, no sludge problem Landfarming permit difficult to obtain, landfilling more cost efficient	Metals have been found to be too high for landfarming Landfarming for 12 yrs.,good results,few negatives; Analysis with survey Sludge sent to Addington Environmental, costs are half of landfill costs No problems with landfarming due to clean sludge	PSRP requirements met using ultraviolet treatment Have 98% give away program for sludge, very successful;analysis included Price quotes should be obtained from City Treasurer's Office Septage numbers involve holding tank waters only	Septage quantity is septic tank waste No tipping fee, sludge is mixed with fly ash at landfill Have 2 stage waste stab. lagoon & UV disinfection-survey does not	Have good give away program,new expansion - no sludge data available No experience with landfarming, but shame to bury something beneficial Exploring landfarming, waiting on report from EPA on 503 regs. Extended aeration;through modifications, able to meet tertiary limits Landfarming has not been a problem due to remote location of farm	Filling out landfarming permit now No experience with landfarming, Leroy Mikel holds license #000173 Have landfarming application, regulation changes make method difficult Trying to landfarm around plant property - too much paperwork Regulations too restrictive on landfarming	Landfarming too expensive compared to landfill cost Have landfarmed, but now landfilling because of costs Have a good give away program	Landfarming requires too much paperwork Expanding to 5.25 MGD;landfarming for 9 yrs.;metals results included No industries in area, very small to no sludge produced
KPDES # Facility Name	0040851 Lebanon Junction STP 0026549 Lebanon STP 0022934 Leitchfield WWTP 0022981 Lewisburg STP 0025241 Lewisport STP	0020613 Livermore WWTP 0040703 Livingston STP 0021270 London WWTP 0027961 Louisa STP 0026115 Loyall STP	0024279 Lynch STP 0022942 Madisonville WWTP 0029122 Manchester Water and Sewer 0020061 Marion, City of 0024546 Marshall Co. SD #1	0026921 Martin STP* 0021211 Mayfield PoTW 0020257 Maysville STP 0025828 McCracken Co. SD #4 Woodlawn 0025810 McCracken Co. SD#3 Reidland	0034444 McKee STP 0072885 Middlesboro WWTP 0028410 Midway STP 0020940 Millersburg WWTP 0088625 Milton STP	0069736 Montgomery S.D. #2 0033847 Monticello WWTP 0052752 Morehead WWTP 0021440 Morganfield STP 0021024 Morgantown STP	0022411 Morris Forman WWTP 0020044 Mt. Sterling WWTP 0024694 Mt. Vernon STP 0033804 Mt. Washington STP 0036510 Muddy Fork STP MSD	0031755 Munfordville STP 0072761 Murray Municipal Util. 0031828 New Castle WWTP 0034126 New Haven STP 0020016 MichaelstP

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Contact Phone#	5026768637 5024393710 6062862930 5026878440	5026878440 5024843138 6066746660 5024448655 6067892635	6069872116 5022285240 5024754343 6063327682 6064375121	6063376614 6068866871 5023655276 5024562110 5026679277	5023516466 6066232323 6066232323 5027265037 5027365234	5028574576 5029882600 6063493643 6067386489 6064232165	5022373396 5028357501 6064980166 5026334548 5025437339	5027225105 5029282446 6066784951 60669326144 6062923880
Contact Name	David K. Crick Ace Davies Rick Bledsoe David W. Hawes	David W. Hawes Craig Howard Don Humphries Kevin L. Murphy Keith Fairchild	Gayle Guy Jack Woolford Gene Cansler Robert Riley Jeffrey T. Greer	Don Dooley Bill H. Howard Virginia G. Routen W.W. Smither Anita Gardner	Julia Cann David McCord David McCord Jane Kissbaugh Choyce Barnett	N/A Doug Slayden Robert Howard David Dennis Joe Edwin	Otis E. Perry, Jr. Emory Thomas Steve Trepak Tom Doyle Jeff Wolfolk	Tony Ellis Bill Downs Joseph B. Brinegar Lou Bentley Gill Lynn
Other Comments	Sludge settles to the number of No.1 Lagoon, on 20 year removal plan Built in 1992, will landfill sludge in future Undergoing new expansion at plant; would like to use landfarming Sludge and Septage info. provided for both plants	<pre>Sludge and Septage info. provided for both plants 1 lagoon, 1.8 acres, 20 ft deep, 10 sludge, operation since 1989 No sludge removed from lagoons since 1987 startup City has begun process to be permitted to compost sludge w/yard waste</pre>	Weather causes problems for landfarming Artificial wetlands used, will hook into Hopkinsville 3 cell lagoon,old rock quarry,started in 1991,15' deep, no disposal Having problems finding land in Pike Co. for landfarming	No available land for landfarming Use lime stabilization for PSRP;will increase to 1.5 MGD by next year r RECEIVED ONE SURVEY FOR THREE(??) PLANTS;sludge should be used on land New plant, operating since last year; use reclaimed land for landfarming	Metals analysis included with survey Alternative methods for primary disposal prove to be too costly No significant sludge information yet available - new plant	Due to location, hard to find suitable site for landfarming Plant recently put into operation, low flow and minimal sludge production	Awaiting approval for landfarming Total disposal cost to Morris Forman is \$58/1000 gallons	1 cell lagoon,6.7 acres,5 ft.deep,no sludge removed in 20 years Using landfarms for surface application&landfill for dry.bed sludges Liability too high in landfarming - new plant, no sludge information yet
KPDES # Facility Name	0031836 North Middletown STP 0066583 Nortconville STP 0094056 Oak Grove STP 0025925 Olive Hill STP 0073377 Owensboro East WWTP	0020095 Owensboro West WWTP 0028312 Owenton STP 0024287 Owingsville STP 0022799 Paducah STP 0020630 Paintsville STP	0090654 Paris STP 0028703 Parklake STP 0024813 Pembroke STP 0028355 Perryville STP 0025291 Pikeville WWTP	0024058 Pineville STP 0027413 Prestonsburg WWTP 0028401 Princeton WWTP 0029106 Prospect STP North&South H. Cr RECEIVED 0021296 Providence STP	0022390 Radcliff WWTP 0022845 Richmond Dreaming Creek WWTP 0022853 Richmond Tates Creek WWTP 0020877 Russellville STP 0091731 Sacramento STP	0081868 Sadieville STP* 0066541 Salem STP 0026867 Salyersville STP 0052264 Sandy Hook STP 0094447 Science Hill STP	0024783 Scottsville WWTP 0021148 Sebree STP 0088421 Sharpsburg STP 0020427 Shelbyville STP 0027359 Shepherdsville STP	0065889 Simpsonville STP 0025836 Smithland STP 0026611 Somerset STP 0026131 South Shore STP 0026131 South Shore STP 0077801 Southern Campbell Co. Ind Pk

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KPDES # Facility Name	Other Comments	Contact Name	Contact Phone#
0020907 Springfield STP 0050512 Stamping Ground STP 0024619 Stanford STP 0034428 Stanton STP 0025895 Sturgis WWTP	Landfarming laws are always changing Tertlary treatment not in use due to bad design by engineering firm Had landfarming permit but lost it due to owner leasing out farm Landfarming requires a lot of paperwork; will mail results and answers!! All sludge stays on site, no industrial discharge to plant	Thomas Osborne Jeff Thompson Alan De Shon Gloyd Lee Tony Collins	6063365457 5025356114 6063654505 6066636494 5023332166
0055271 Symsonia STP 0040143 Taylorsville STP 0020702 Tompkinsville WWTP 0021491 Town Branch WWTP 0020982 Trenton STP	Equipment costs and amount of paperwork make landfarming unattractive In process of building lagoon system, Need alternatives to landfilling Landfarming permit difficult to get, currently seeking landfill Producing N-VIRO soil and using as daily landfill cover Landfarming works well	Jim Waid Ann Razor Randall Hagan Silas B. Mason Joe Sandifur	5028514470 5024773235 5024878410 6062583460 5024663332
0025844 Uniontown STP 0022039 Valley Creek(Elizabethtown)WWTP 0021512 Vanceburg WWTP 0020521 Versailles WWTP 0060259 Vicco STP	3 stage lagoons,26 acres total, 6ft.deep, operating since 1973 WTP Sludge is stock piled now, plan to use Maysville landfill for disposal Landfarmed for 30 years, permitted for last 9	John Stevens Brian Wren Willard Burriss Jerry Campbell Dean Feltner	5028229118 5027377733 6067963034 6068733624 6064762414
0024988 Vine Grove WWTP 0039756 Walton STP 0028118 Warsaw STP 0078956 West County STP MSD	Currently utilize landfarming for sludge disposal 1 of 3 lagoons in operation, 5 years in service, 6' deep	William R. Miller Brent Henson Eric Moore	5028772500 6063316674 6065675937
0021504 West Hickman Creek WWTP	N-VIRO soil mixed 50/50 with clay and used as daily landfill cover	Silas B. Mason	6062583460
0089567 West Liberty STP 0022152 West Point STP 0079332 Wheelwright Lower Burton STP	In process of applying for landfarm permits Have 2 drying beds,1 only 1/3 full,other empty; no sludge disposal yet	Steve Phelpy Vérnon Curle	6067434129 5029224260
	New plant - no sludge produced yet Wants to have give away program	Gary McCoy Steve Taylor	6064524266 6066333710
0054941 Whitesville STP 0025933 Wickliffe STP 0028347 Williamsburg STP 0021008 Williamstown WWTP 0028428 Wilmore WWTP	2 aerated lagoons,0.7 acres each,10-18° sludge 1st lagoon, no disposal 2 Lagoons,26 acres total,5 ft deep, no sludge removed, opened 1979 1s having engineers to check on landfarming permit Extended period before putting sludge in digesters satisfies PFRP Positive landfarming experience, some public acceptance problems	Rich Thompson Kurt Alderson G.F. Pruwitt Brian Gatewood Mark Dock	5022335666 5023353557 6065496039 6068244176 6068584251
0037991 Winchester STP 0025852 Wingo STP 0022926 Worthington WWTP 0033553 Wurtland WWTP	Using alkaline stabilization, expanding landfarming and plant V 1 lagoon, 7acres, 15' deep, 30 years in service, no sludge disposal No sludge disposal in 3 years - no current sludge data Addington Resources are used in making compost;see CTI for analyses	Van Bugg/T.M.Wilmoth 6067443031 Tim Nucholls 5027538325 Joseph S. Moore 6068367806 W. Larry Hanks 6068365212	6067443031 5027538325 6068367806 6068365212

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