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# A Review on biomedical application of polysaccharide-based hydrogels with a focus on drug delivery systems

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Abstract: Over the last years of research on drug delivery systems (DDSs), natural polymer-based 18hydrogels have shown many scientific advances due to their intrinsic properties and a wide variety 19 of potential applications. While drug efficacy and cytotoxicity play a key role, adopting a proper 20 DDS is crucial to preserve the drug along the route of administration and possess desired therapeu-21 tic effect at the targeted site. Thus, drug delivery technology can be used to overcome the difficulties 22 of maintaining drugs at a physiologically related serum concentration for prolonged periods. Due 23 to their outstanding biocompatibility, polysaccharides have been thoroughly researched as a bio-24 logical material for DDS advancement. To formulate a modified DDS, polysaccharides can cross-25 link with different molecules, resulting in hydrogels. According to our recent findings, targeted 26 drug delivery at a certain spot occurs due to external stimulation like temperature, pH, glucose, or 27 light. As an adjustable biomedical device, the hydrogel has tremendous potential for nanotech ap-28 plications in the involved health area like pharmaceutical and biomedical engineering. An overview 29 of hydrogel characteristics and functionalities is provided in this review. We focus on discussing 30 the various kinds of hydrogel-based on their potential for effectively delivering drugs that are made 31 of polysaccharides. 32

Keywords: polysaccharide; drug delivery; hydrogel; bioengineering; biomedical application.

#### 1. Introduction

Hydrogels are a form of highly hydrophilic biomaterials with three-dimensional ar-35chitecture that can retain a significant amount of water and swell without disintegrating.36Hydrogels can be either synthetic, natural, or hybrid forms. Natural polymer hydrogels37are those derived from naturally sourced polymers, including polysaccharides, polynu-38cleotides, and proteins. Neutral, cationic, and anionic categories describe the chemical39properties of natural sources of polymers. These polymers are easily accessible, ubiqui-40tous, affordable, non-toxic, renewable, and have other appealing biological features.41

On the other hand, synthetic hydrogels such as chemically cross-linked polymers 42 with comparatively high mechanical properties include polyethylene glycol (PEG), polycaprolactone [1], and polyvinyl alcohol (PVA), which can resist superior mechanical loads 44 despite poor bioactivity and inadequate biocompatibility. Hydrogels are usually applied 45 in areas such as sustained- or targeted drug release [2,3], tissue defect repair [4,5], wound 46

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**Copyright:** © 2022 by the authors. Submitted for possible open access publication under the terms and conditions of the Creative Commons Attribution (CC BY) license (https://creativecommons.org/licenses/by/4.0/). healing [6], antibacterial agents [7], cell engineering, etc. [8]. The ability to transfer a drug 47 to its targeted site with the least or no toxicity is crucial for the triumph or failure of a 48 therapeutic approach. While the drug's therapeutic efficacy and toxicity are vital, it is also 49 crucial to choose a proper DDS to keep the drug along the route of administration and 50 release it at the desired targeted site. Polysaccharides are mostly carbohydrates made up 51 of multiple monosaccharide units bound together by glycoside linkage. They are a type 52 of biological polymer that is bioactive, non-toxic, water-soluble, and biodegradable. These 53 can be simply chemically and biochemically altered to increase bio adhesion with biomol-54 ecules, stability, and drug bioavailability [9]. There are low-cost methods for isolating pol-55 ysaccharides such as algae (e.g. alginate), vegetation (starch), animals (e.g., chitosan), and 56 microorganisms (e.g., Xanthan gum). These polymers have diverse chemo physical and 57 biological properties that contribute to their excellent biocompatibility and bioactivity 58 while being resistant to enzymatic degradation. 59

Furthermore, the presence and appearance of readily available functional groups 60 such as carboxyl, hydroxyl, and amino groups enable drug conjugation and a range of 61 chemical changes that are appropriate for the purpose [10]. Since our main aim is to com-62 prehensively assess polysaccharide-based hydrogels for applying in the DDS, we consider 63 hydrogels as they are hydrophilic, three-dimensional (3D) systems that can incorporate 64 massive amounts of either water or fluids, which make them an ideal candidate for being 65 used as biosensors, cell carriers in tissue engineering as well. Regarding the drug delivery 66 approach, the porous structure of hydrogels can form a matrix for drug loading while 67 protecting drugs from the harsh environment. Additionally, the permeability of bond 68 strength in the hydrogel can change its properties. The releasing rate is another key pa-69 rameter for drug carriers which is mainly determined by the molecule's diffusion coeffi-70 cient through the gel network and can also be modified to meet the required needs. Hy-71 drogels' chemical and physical structure can be designed to provide biocompatibility and 72 biodegradability. All these qualities make hydrogels extremely promising for drug deliv-73 ery [11]. In this article, we explain how polysaccharides have been employed in drug de-74 velopment, the properties of hydrogel design technologies, the formulation of polysac-75 charide-based hydrogels in the DDS, and hydrogel technical features. Also, we add vi-76 sions for the future vision and possible limitations of applying them in clinical use. 77

#### 2. Materials and methods

Classification of papers from accredited journals and electronic web services such as 79 PubMed and google scholar has been made to analyze what type of publications deal with 80 our topic of "Polysaccharide-based hydrogels with a focus on the DDS". After screening 81 systematic and original English research articles, we selected 135 papers out of 220 poten-82 tial studies yet to conduct this review. We began reviewing by briefly discussing the basic 83 biochemical features of hydrogels and their production techniques. Following that, a de-84 tailed overview and in-depth analysis were conducted, emphasizing the impacts of vari-85 ous hydrogel properties on cellular functionalities, and signaling activities. These func-86 tions or processes included basic properties of polysaccharide hydrogels, mechanism of 87 formation, and possibilities for biomedical application. Initially, we conducted a non-sys-88 tematic study of current concepts in polysaccharide hydrogels. References were identified 89 through searches of the electronic database in Scopus, PubMed and Google scholar pub-90 lished mainly (not completely) between 2017-2022. We used polysaccharide-based hydro-91 gels in DDSs (21 results) and polysaccharide-based hydrogels (52 results). Subsequently, 92 this article was written based on an analysis of 135 research studies that were cited in 93 potential updated papers of recent years as well. The cited references were thoroughly 94 reviewed, and only the articles written in English were selected. Considering the original-95 ity and relevance to the scope of this review article, the final reference list was created. 96 The keywords were initially filtered : "Drug Delivery", "Bio-based Hydrogel", "Poly-97 sacharide-based Hydrogel", "Hydrogel", "Polysacharide-based", "Biomedical" and then 98

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# 3. Technical features of polysaccharide-based hydrogels in drug delivery

invitation received from "Polymers" journal.

the last three mentioned keywords were excluded. The resoan for writing this review was

our experience in Prof. Naimi-Jamal group in publishing hydrogel-based DDSs and the

Due to various bio-mimicking properties, hydrogels have been used in various bio-105 medical fields. As illustrated in Figure. 1, they have many significant properties and clas-106 ses. In biomedicine, they are applicable in various areas such as disease model formation, 107 cell culture, a map for tissue engineering, cancer treatment, bioactive agents' carrier, bi-108 oimaging, biosensor, wearable technology application and the mostly important aspect 109 might be our aim to study as a potent DDS. Hydrogels vary from other types of biomateri-110 als in that they have a high-water content, a controlled swelling tendency, are simple to 111 handle, and are relatively biocompatible, all of which make them desirable for biomedical 112 applications. Due to their chemical structure and cross-linked network, they may react to 113 a variety of stimuli and allow them to address the needs of a wide variety of biomedical 114 applications as illustrated in Figure 2 [12]. According to the kind of polymer utilized, these 115 stimuli may include heat, pH, light, and chemicals. Hydrogenated synthetic or natural 116 polymers are considered as the basic materials for medical applications. For some appli-117 cation areas where the hydrogel may be in direct contact with blood (synthetic or natural), 118it must also be blood friendly and biodegradable [13]. 119

Once polymers can be considered carbohydrate substances, they can extensively generate physical and chemical hydrogels owing to their availability, adaptive functional groups, and to some extent its biocompatibility [14]. Chemical cross-linking and physical cross-linking are the two ways to form hydrogels. Hydrogels can be personalized to a specific usage by selecting the type of monomer, polymer, and hydrogel formation techniques [15]. Figure 1, illustrates hydrogel classification based on various characteristics. 121 122 123 124 125

Polysaccharide-based hydrogels have sparked a lot of interest in pharmaceutical and 127 biomedical areas because it has many advantages, such as being biodegradable, biocom-128 patible, and non-toxic in situ. Some other distinguishing characteristics of hydrogels are 129 swelling behavior, elasticity, porosity, permeation, mechanical properties of nanohydro-130 gel form, biocompatibility, bioactivity, inhomogeneity, and the highest absorption under 131 load [16]. As Pushpamalar et al. mentioned in their study, mechanical properties and tox-132 icity tests must be assessed before they can be employed in the industry [17]. Several fea-133 tures can prioritize hydrogel application in the field, including the lowest soluble content 134 and residual monomer, being cost-efficient as the sources of many hydrogels are not only 135 natural but also available. Rostami et al. revealed that the highest durability and remain 136 neutral after swelling and during storage, the highest biodegradability without the for-137 mation of toxic species following the degradation, pH-independent for absorbing wa-138 ter, are colorless, odorless, and absolutely non-toxic. Hydrogels also have light stability 139 and re-wetting capability [18]. Meanwhile, hydrogels level of porosity has its roots in the 140 system surrounding hydrogels which is not simple to investigate. To clarify, ionic solutes 141 can impact the porosity of hydrogels that uncharged solutes may have [19]. The following 142 are some of the properties of hydrogels that are technically significant to be considered in 143 more detail. 144

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Based on their chemical structure, hydrogels are classified into several classes: Poly-148 saccharides (e.g., cellulose, starch, gums), biological polymers (DNA), polyamides (colla-149 gen), polyphenols (lignin), organic/inorganic polyesters, polyanhydrides [20]. Essential 150 aspects of the hydrogels include strength, stiffness, relative biocompatibility, biodegrada-151 bility, ability to absorb water (swell), and stimuli responsiveness. These qualities are crit-152 ical for electro-biochemical applications. As Varghese et al. revealed, both synthetic hy-153 drogel and biological soft tissue are "soft and wet" materials since they are both spongy 154 and wet. However, biological tissue, such as muscles, displays several types of function-155 alities, and hydrogels typically perform poorly [21]. This is partly because biological tissue 156 has a complicated structure, whereas most hydrogels are amorphous. 157

Furthermore, the cytotoxicity of biocompatible material is crucial for its usage in bi-158 omedical utilization. Polysaccharide-based hydrogels, however, ought to be biodegrada-159 ble and nontoxic. Biocompatibility is the capacity of a material to engage effectively with 160 the host tissues and react accordingly in a particular setting. Bashir et al. represent that 161 biosafety and bio-functionality are the major fundamental elements of biocompatibility. 162 If the hydrogels do not comply with these requirements, they can become damaged. Toxic 163 chemicals used to prepare hydrogel formulations frequently generate in vivo biocompat-164 ibility issues [22]. In addition, polysaccharides have been considered safe for food appli-165 cations since they are non-toxic. Also, biodegradable hydrogels are an absolute necessity 166 in the biomedical industry. Likewise, polysaccharide-based hydrogels are considered bi-167 odegradable if organisms can break them down into inactive byproducts. The moieties 168 determine it in the systems and the technique of synthesis. Degradation processes include 169 hydrolysis and solubilization of biological entities of hydrogels to yield end products. 170 Based on Ahmad et al. results, bio-absorption and bio-erosion may lead the hydrogels to 171 be disintegrated and removed from the body easily [23]. 172

#### 3.2. Chemically and Physical Crosslinked polysaccharide-based hydrogels

Chemical cross-linkable hydrogels are a form of hydrogel that may be covalently 174 bonded from a liquid to a solid. To produce hydrogels chemically, this approach employs 175 many reactions, including optical polymerization, enzyme reactions, and click reactions. 176 Because of their high mechanical strength, chemical cross-linked hydrogels have been in-177 vestigated and employed in various areas such as pharmaceuticals, agriculture, food pro-178 cessing, and cosmetology [24]. Physical hydrogels are formed by interacting with molec-179 ular entanglements and/or additional forces such as ionic, H-bonding, or hydrophobic in-180teractions. Since these connections are weak, physical hydrogels are classified as reversi-181 ble gels. These are made without applying cross-linking reagent chemical changes. Phys-182 ically cross-linked hydrogels are more susceptible to degradation. Based on Parhi et al., 183 unlike chemical crosslinked hydrogels, physical ones are homogeneous. These gels are 184 very promising for introducing bioactive compounds [25]. 185

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# 3.3. Swelling Properties of polysaccharide-based hydrogels

Polysaccharide-based hydrogels can potentially adsorb liquids owing to the cross-188 linked polymeric materials in their structures. This capacity, based on ionic groups in the 189 body- the larger number of ionic groups can lead to a higher capacity of holding water, 190 plays a critical role in transferring nutrients and cellular products throughout the hydro-191 gel and releasing drug from hydrogels more efficient [26]. In addition, Suflet et al. (2021) 192 showed that covalent association with physical cross-linking techniques could form hy-193 drogels with the advantages of fast swelling and low elastic modulus [27]. Moreover, the 194 equilibrium and swelling kinetics can be affected by various variables, including cross-195 linking ratio, ionic interactions, synthesis process, and polymeric chemical bonding. To 196 assess the swelling qualities of hydrogels, the swelling ratio, which is the weight-swelling 197

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ratio of swollen gel to dry gel, is used. It is essential to consider that cross-linking determines the swelling ratio of a hydrogel. Hamdy et al. revealed that strongly cross-linked polymers exhibit a lower swelling ratio and poorly cross-linked polymers have a higher swelling ratio. Additionally, the presence of hydrophobic and hydrophilic groups and the chemical structure of hydrogels determines their swelling behavior. Polysaccharide-based hydrogels with more hydrophilic groups swell more than hydrogels with more hydrophobic groups [28].

#### 3.4. The elasticity of polysaccharide-based hydrogels

Elasticity is another main characteristic of hydrogels derived from not only cross-206 linking and charge densities of polymeric network matrix but also the accumulation of 207 cross-linked polymer matrix that can happen to hydrogel when the synthetic procedure 208 is done. Hence, hydrogels can save their basic forms after stopping forces from making 209 strain [29]. In this regard, Qian et al. designed a simple and environmentally friendly pro-210 cess for making hydrogels from polysaccharides that can serve as novel drug carriers. A 211 reversible chemical link was formed between carboxyethyl-modified chitosan (CEC) and 212 aldehyde-modified hyaluronic acid (A-HA) loaded with doxorubicin to create the hydro-213 gels. This elastic and self-healing hydrogel is an intriguing contender as a drug delivery 214 carrier [30]. 215

#### 3.5. Mechanical Properties of polysaccharide-based hydrogels

This characteristic of hydrogels arises from the degree of cross-linking in their struc-217 ture that can cause stiff hydrogels if there are large amounts of cross-linking in the struc-218 ture, while the few of cross-linking can cause soft hydrogels. Therefore, they may play a 219 key role in the mechanical properties of hydrogels to make them capable of doing such 220 functional activities, including repairing ligaments and tendons, wound healing, tissue 221 engineering, DDS, and to be an appropriate option to get replaced with cartilage struc-222 tures [31]. In this case, Singh et al. reported the synthesis of Acacia gum polysaccharide-223 based hydrogel for wound dressings with high mechanical strength [32]. 224

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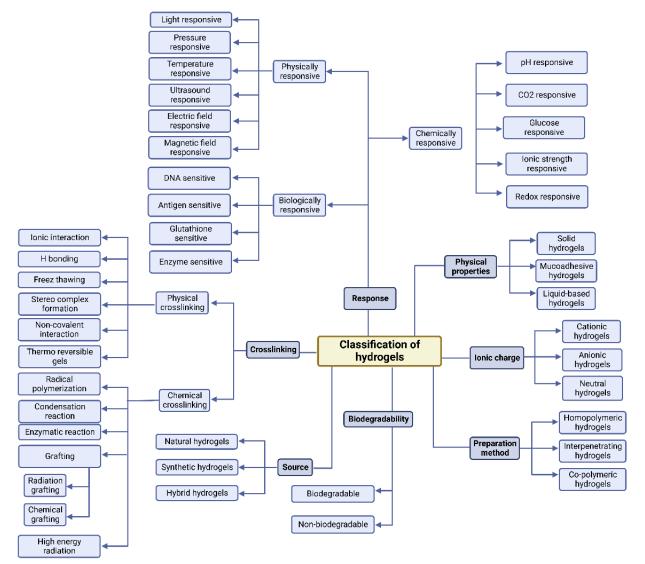
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## 3.6. Biocompatibility and Bioactivity of polysaccharide-based hydrogels

Biocompatibility and Bioactivity arising from the attendance of freely accessible 227 groups such as carboxyl (-COOH), amino (-NH3), and hydroxyl (-OH) leading to some 228 functional chemical adjustments are the reasons that make it possible for hydrogels to be 229 used in the biomedical area of studies. This means the suitable hydrogels should not only 230 pass the biosafety test but also provide systematic feedback that is fitted on the host cells 231 and enclosed tissues [33]. For example, to develop controlled drug delivery systems, Ali 232 et al. created a hydrogel made of citric acid cross-linked polysaccharide from Salvia Spi-233 nosa L. that is pH-sensitive, biocompatible, and non-toxic [34]. 234

#### 3.7. Inhomogeneity of polysaccharide-based hydrogels

Homogeneity of hydrogels can be defined as a sort of hydrogels with uniform distri-237 butions of cross-linking in their matrix and inhomogeneity of hydrogels do not follow this 238 rule that are noticed as spatial inhomogeneity that can have negatively impacts on the 239 efficacy of hydrogels functions. To be more specific, uneven arrangement of cross-linking 240 can cause diminish the visual appearance and strength of the hydrogel [35]. Kopač et al. 241 found that hydrogels always exhibit an inhomogeneous cross-link density distribution, 242 another imperfection that isn't accounted for in the Peppas-Merrill equation. Rheological 243 measures can be used to characterize the cross-link concentration of hydrogels, while LF-244 NMR analysis can efficiently assess the gel inhomogeneity in drug delivery systems [36]. 245



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# 3.8. Absorption <mark>u</mark>nder load (AUL)

The highest AUL is a factor to show how much moisture can be absorbed by a polymer under pressure. Based on Kim et al., the thickness of surface cross-linking can positively affect the factor of AUL. In addition, if the time of surface cross-linking increases, AUL will also be improved, which is an important factor in DDS [37]. 251 252

# 3.9. Moulding time

Hydrogels can be created fast from physical cross-linking that rapid ionic gelation,254for example, can make it clearer. However, chemical cross-linking may lead to more stable255and persistent hydrogels. Zakerikhoob et al. could make hydrogels according to the in256situ alginates, which had the potential to soak up liquid and gel them much faster than257other sorts of hydrogels. It is important to say that such characteristics of hydrogels make258them to be regarded a perfect-matched options to be used in pharmaceutical science as259well as health-related fields [38].260

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#### 3.10. Self-Assembled Supramolecular polysaccharide-based hydrogels

Inspired by nature, self-assembled hydrogels regulated by weak, intermolecular in-266 teractions have garnered a lot of attention for generating systems with ordered structures 267 and functionalities. These efforts have resulted in various self-assembled functional ma-268 terials, including liquids, elastomers, gels, and hard materials. Most biopolymers, includ-269 ing collagen and nucleic acids, use molecular conformations to generate higher-order pat-270 terns and respond to small changes in environmental stimuli. Human-made macromole-271 cules having similar effects have been the subject of extensive research because of the 272 novel properties they bring to the field. One of the earliest examples of these structures 273 includes polymer hydrogels, a cross-linked network of macromolecules that undergo re-274 versible transitions in reaction to minor environmental changes. Thus, supramolecular 275 hydrogels are a self-assembled network structure created by non-covalent bonds. Because 276 of their ability to undergo sol-gel and/or gel-sol transitions in response to minor changes 277 in their surroundings, these hydrogels are considered smart. Hoque et al. revealed that 278 stimuli-responsive hydrogels represent fascinating substances with potential uses in bio-279 medical engineering, DDSs to improve innate tissue regeneration, and medical diagnos-280 tics imaging [39]. 281

### 3.11. *pH sensitivity of polysaccharide-based hydrogels*

A pH-sensitive hydrogel is a gel construction that responds to pH alteration. The 283 hydrogels may often either expand or shrink in response to a shift in the chemically reac-284 tive environment. Hydrogels can be created utilizing in situ polymerization processes, 285 making them ideal for implementation into microfluidic devices. These pH-sensitive hy-286 drogels have applications in creating pH-sensitive control valves, systems that can release 287 a substance when the pH is changed. pH-responsive hydrogels are a biomaterial with ad-288 vantageous chemical and physical features at certain pH levels. Polymer chains are linked 289 with acidic or basic groups. Hydrogels can release drugs in three distinct ways: through 290 diffusion, swelling, and chemically triggered methods. Most people are comfortable with 291 the diffusion-regulated approach, which bases its drug release model on Fick's law of dif-292 fusing. When the drug molecules' molecular dimensions are much smaller than the pore 293 size of the permeable hydrogels, the hydrogels' permeability is proportional to their dif-294 fusion coefficient. When the porous structure in the hydrogels and the size of the drugs 295 are close, the cross-linked polymer chains inhibit drug molecule release [40]. 296

Consequently, when the swelling rate is greater than the release rate of the drug, 297 swelling controls drug release [41], this includes water molecule adsorption followed by 298 drug desorption. The sensitivity of dry (glassy) polymer hydrogels to modifying shape 299 and volume during hydration regulates the drug release rate, which controls the hydrogel 300 content and cross-linking density. Hydrogels are structures that allow water or other 301 physiological fluids to permeate their interfaces thanks to free intermolecular linkages. 302 The swelling results from the tension created by the circulating solvent, which causes the 303 space between the polymer chains to increase (polymer chain relaxation). After the drug 304 has been slowly released, the swelling will go away due to desorption [42]. 305

As an example, might be transdermal drug delivery. The outermost layer of skin 307 termed as stratum corneum has many features such as cohesion, intercellular lipid, and 308 permeability and etc. It is affected by many factors such as pH of the skin. The normal pH 309 of skin is in the index of 5.0–6.0 and here is why stratum corneum is considered as acid 310 mantle. The acid mantle changes due to many factors like age, gender, sebaceous glands, 311 apocrine glands, eccrine glands, and epidermal cells. These factors lead to various disor-312 ders like acne or inflammations. High skin pH causes micellization (> 6.0) while a pH 313 under 4.5 results in structural disorders. Patch dermal therapy is extremely crucial and so 314

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when longer administration is necessary to prevent side effects. Hence, Kwon et al. prepared pH-sensitive hydroxyethyl cellulose/hyaluronic acid (HECHA) composite hydrogels cross-linked with divinyl sulfone to controlled drug release of isoliquiritigenin (ILTG) to treat propionibacterium acnes.[43] 318

#### 3.12. polysaccharide-based hydrogels with temperature-sensitivity feature

It is discovered that the tumor, ischemia, and wound healing sites are acidic. Therefore, re-320 searchers have been motivated to create medication delivery methods that may specifically target 321 areas of local acidosis through dual pH and temperature-sensitive hydrogels. The temperature-322 sensitivity in thermally sensitive hydrogels is mediated by the delicate balance of hydro-323 phobic and hydrophilic components of the polymer monomer, which has both hydropho-324 bic and hydrophilic aspects in their frameworks [44]. The dissolution of the cross-linked 325 system and the sol-gel phase separation are modified as a function of temperature due to 326 changes in the interactions of the hydrophilic and hydrophobic segments of the polymer 327 with water molecules. The gel phase is stable and does not migrate compared to the mov-328 ing sol phase. The macroscopic dissolved phase of a cross-linking network in an aqueous 329 solution is identified by shifting the balance of hydrophilicity and hydrophobicity. Mech-330 anisms on a micro level related to thermo-sensitive subunits can be employed to obtain 331 the gelation capability of thermo-sensitive hydrogels at either the lower critical solution 332 temperature or the upper critical solution temperature (UCST), hydrogels separate from 333 the solution and solid. The polymer is soluble in the presence of lower critical solution 334 temperature (LCST), but it begins to shrink, becoming hydrophobic and insoluble in the 335 presence of LCST, leading to gel formation. Instead, the UCST can be found in the hydro-336 gel formed when the polymer solution is cooled. Specifically, the polymer in solution un-337 dergoes a phase shift, changing from a soluble (random coil) to an insoluble state as it 338 approaches the critical temperature (collapse or micelle form). The ratio of hydrophilic to 339 hydrophobic groups determines the LCST. Hydrogels that release their bioactive ingredi-340 ents constantly based on temperature have seen significant development [45]. Thermo-341 sensitive gels offer many benefits as a delivery mechanism. Despite typical hydrogels that 342 must be surgically placed, the temperature-sensitive properties of the hydrogel enable de-343 livery, preventing first-pass metabolism. The heat-responsive gel is preferable for injecta-344 ble applications because it does not require any denaturing cross-linking agent; also, the 345 temperature-induced sol-gel transition is entirely safe when occurring inside the body. 346 Encapsulation in a flowing form provides homogeneous dispersion of therapeutic drugs 347 in hydrogels. In contrast, quick sol-to-gel transition at body temperature avoids early 348 burst release of therapeutics, allowing for controlled-release behavior. Moreover, the 349 flowable administration gives the hydrogel form stability [46]. 350

# 3.13. *Affinity of polysaccharide-based hydrogels*

The functionalization of hydrogels with ligands results in affinity hydrogels (Hepa-352 rin, peptides, and aptamers are a few examples). Because of the strong protein-ligand 353 binding, affinity hydrogels can retain protein permanently. They primarily control protein 354 or drug molecules release through a diffusion-coupled binding reaction. Using particular 355 activating molecules, affinity hydrogels can be designed to gain biomimetic intellect for 356 on-demand protein release [47]. Rial-Hermida et al. reported the mechanism of affinity-357 based delivery exploits the interactions between the biotherapeutic drug and the delivery 358 device. These interactions can be advantageous bilaterally, in both incorporation and re-359 lease of active drugs. In these instances, the release can be controlled by the intensity of 360 the affinity contacts, the concentration of the binding ligand, the characteristic of dissoci-361 ation of the synthesized complexes, and by the size and shape of the hydrogel [48]. 362

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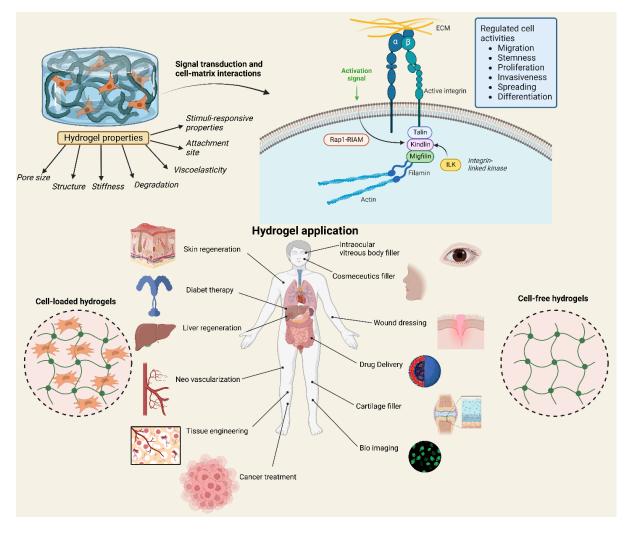


Figure 2. Hydrogel biomedical applications, properties, and interaction with cells.

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# 4. Hydrogel-based drug delivery systems

Research into smart hydrogels, which can monitor their environments and modify 370 their behavior, has developed in the biomedical engineering field in recent years. Smart 371 hydrogels are a promising material for DDSs because of their high stability, physicochem-372 ical characteristics, and biocompatibility. Hydrophilicity, swelling capacity, physical 373 properties, and molecule permeability can all be modified in smart hydrogels in response 374 to environmental factors like pH, electrical and magnetic fields, temperature, light, and 375 the levels of biological molecules, allowing for a more gradual and predictable release of 376 the drugs-payload. It has been shown that hydrogel-based systems are an efficient method 377 for achieving regulated drug delivery. Hydrogels, which can be formed from cross-linked 378 polymers, are commonly used as carriers in controlled-release systems because of their 379 unusual release mechanisms, including diffusion and swelling. The most common and 380 straightforward hydrogel-based dosage forms are tablets intended for oral administra-381 tion. For their manufacture, various excipients, such as a swellable polymer and a drug, 382 must be combined and compressed in the right proportions. 383

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There has been a rise in the development of smart biomaterials in recent years in 385 response to the increasing interest in personalized medicine plans. Active biomaterials 386 include hydrogels that alter their properties in response to external stimuli such as pH, 387 temperature, electrical and magnetic fields, light, and biomolecule concentration. There is 388 evidence that the terms "stimuli-responsive hydrogel" and "smart hydrogel" were initially 389 published in the scientific literature in 1990 and 1991, respectively [49]. In response to a 390 modest external trigger, smart hydrogels demonstrate sudden changes in physical char-391 acteristics and macroscopic modifications. What makes these hydrogels special is the non-392 linear feedback they produce. They can respond to triggers by undergoing a phase volume 393 transition that is reversible, intensity-scalable, reproducible, and predictable. Further-394 more, they can revert to their original shape once the trigger is withdrawn. Physical state, 395 solvent interaction, solubility, conductivity, and hydrophilicity are only some properties 396 that might shift during these phases [50]. 397

In their research, Patel et al. used a new micellization approach to generate a biode-398 gradable thermo-responsive hydrogel with enhanced stability. A triblock co-polymer was 399 used with varying physical properties to obtain a critical solution temperature and critical 400 gelling concentration that can construct a stable hydrogel network at body temperature. 401 The results showed that the hydrogel was an excellent technique for maintaining drugs 402 for disease treatment, as it prolonged the release of diclofenac sodium by about one hun-403 dred. The release is mediated mainly by diffusion via the hydrogel's porous membranes 404 405 [1].

The protein folding and unfolding method were used by Qingyuan et al. to build a 406 layered protein-based shape memory/morphing hydrogel. They construct the protein-bi-407 layer structure using two simultaneous modular elastomeric proteins (GB1)8 and (FL)8. 408 The denaturant-dependent swelling profiles and Young's moduli of the two protein layers 409 are different. Because of the swelling variations caused by the unfolding and refolding of 410 proteins, the bilayer hydrogels can be bent in either direction with a great degree of con-411 trol over the amount of denaturant and the shape of the layers. Utilizing these controllable 412 and reversible bending behaviors as a foundation, we fold patterned hydrogels from one 413 to two and three dimensions by using the protein-bilayer structure as a hinge [51]. 414

Using free radical polymerization in the presence of Poly (NIPA-co-VSA) nano gels, 415 Kaan Emre et al. presented a pH and temperature-responsive poly/Alginate interpene-416 trating polymer network hydrogel. Physical cross-linking of the hydrogels with the Ca2+ 417 ions was achieved by using Na-Alginate, a natural polymer. Mechanical studies revealed 418 a wide range in fracture strengths, from 137 to 830 kPa. Using the solution impregnation 419 technique, the doxorubicin (DOX) loading capacities of the hydrogels were calculated to 420 be between 86 and 161 mg DOX/g polymer. Their DOX release characteristics have been 421 studied in relation to pH, temperature, and the degree of physical cross-linking of hydro-422 gel [52]. 423

Therefore, hydrogels' functionality can be improved, and their potential applications 424 in biomedical engineering can be expanded by including stimulus-responsive effects. A 425 developing family of materials called "smart hydrogels" can respond to environmental 426 cues, including pH, temperature, electrical and magnetic fields, light, and biomolecule 427 concentration to release the drug cargo precisely where and when it's needed. Consider-428 ing the research conducted over the past five years, scientists want to focus on enhancing 429 the qualities of existing smart hydrogels and adding new, cutting-edge capabilities to 430 them soon. Synthesis of smart hydrogels that can integrate multiple therapies and respond 431 to complicated multi-stimulus will be a focus of future studies. Even if there are certain 432 difficulties in this area, their future is promising. Since their beginnings, numerous smart 433 hydrogels have been studied, developed, and presented; yet there is insufficient data to 434 support the commercialization of smart hydrogels as DDS. However, a select group has 435

made it into clinical use, with UroGen Pharma's Jelmyto® (UGN-101) having been intro-436 duced and receiving FDA approval (2020). Despite recent developments in the pharma-437 ceutical sector, there are currently no established regulatory norms and standards for the 438 therapeutic use of smart drug-loaded hydrogels. It is also crucial to simulate the release 439 profiles prior to commercialization, which will allow for significant advancements around 440in vivo release. The potential for smart hydrogels to revolutionize 21st-century medicine 441 is evident, and the field is still in its infancy. It is expected that gene-loaded hydrogels 442 with built-in sensors will be the primary focus of future generations of smart hydrogels 443 for treating genetic disorders. Pathogen-responsive hydrogels as a potential treatment for 444 infections at a local level are another subject for future study. The European Research 445 Council (ERC) has recently sponsored a project called "Gels4Bac," which will investigate 446the selective and local release of antimicrobial vesicles in response to particular pathogen 447 triggers [49]. 448

#### 4.1. Polysaccharide-based Hydrogels

Polysaccharides are unique natural polymers with a wide range of structural traits. 450 Since of their superior biological characteristics, polysaccharides can be utilized as regen-451 erative biomaterials. They are composed of long-chain carbohydrates of repeating mono-452 meric units linked together through glycosidic bonds. These are potential biomaterials 453 with unique physiological functionalities and biological activities that can be used in var-454 ious fields. Polysaccharides naturally found in the environment, such as cellulose, starch, 455 dextran, pullulan, and pectin, are being extensively researched for medicinal, pharmaceu-456 tical, and biomedical engineering uses. During the last few years, there has been a lot of 457 attention toward creating and improving polysaccharide hydrogels for biological pur-458 poses. Drug-loaded hydrogels can maintain serum levels and can be administered 459 through injection, orally, or intramuscularly. Despite the importance of synthetic biocom-460 patible and biodegradable polymer hydrogels for biological applications, polysaccharides 461 continue to be smart and appealing due to their wide range of applications, non-toxicity, 462 good biocompatibility and biodegradability, cost-effective, simplicity of modification and 463 preparation, high efficiency, and renewable physio-chemical properties [54]. 464

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#### 4.2. Hydrogel-based controlled and extended-release systems

Clinical applications have shown that hydrogel-based controlled-release systems can take advantage of therapeutically beneficial drug delivery outcomes. Hydrogels allow for the precise regulation of the release of a wide range of therapeutic agents, from smallmolecule drugs to macromolecular pharmaceuticals to cells. Due to their malleable physical qualities, variable degradability, and capacity to preserve labile drugs from degrading, hydrogels provide a substrate upon which diverse physio-chemical interactions with the encapsulated drugs regulate their release [55].

Cross-linking linear polymers or polymerizing monofunctional monomers and cross-475 linking with bifunctional monomers simultaneously are necessary to prepare hydrogel-476 based therapeutic products. The mechanical strength of weakly cross-linked hydrogels 477 can be improved in sufficient ways. Hydrogels can be synthesized using polymers derived 478 from natural, synthetic, or semi-synthetic sources. Polymers with functional groups in-479 cluding hydroxyl, amine, amide, ether, carboxylate, and sulfonate on their side chains are 480 frequently employed. A full list of monomers and cross-linkers is available in the litera-481 ture [56]. 482

Controlled-release polymeric systems are often categorized as either "matrix" or "reservoir". The simplicity, low-cost, and superior performance of matrix systems have made them the de facto standard in their field. However, such systems often use Higuchi's 485 model, in which drug release is proportional to half-life. This results in varying release486rates, which are lower initially and fall off more sharply later on. The nearly consistent487release rates are the primary benefit of hydrogels for controlled drug administration [57].488

Most hydrogels are glassy when they are dehydrated, and drug release typically oc-489 curs through simultaneous water absorption and desorption via a swelling-controlled 490 mechanism. The polymer's ability to resist swelling and deformation mediates drug ad-491 ministration at a rate controlled by the drug's concentration. When a glassy hydrogel is 492 exposed to water or another thermodynamically suitable media, the solvent can penetrate 493 the interstitial spaces between the macromolecular chains. If enough water is included 494 into the matrix, the glass transition temperature of the polymer will decrease to the value 495 determined experimentally. In a glassy polymer, the presence of solvent leads to the pro-496 duction of stresses that are accommodated by a rise in the radius of gyration and end-to-497 end distance of polymer molecules; this is macroscopically manifested as swelling. There 498 is a clearly defined velocity front as solvent molecules travel into the dry (glassy) polymer 499 matrix, while the thickness of the swelling (rubbery) region grows with time in the oppo-500 site direction. This type of expansion and spreading does not typically occur by a Fickian 501 diffusion mechanism [58]. 502

Polymers containing ionic pendant groups form the backbone of hydrogels that 503 change their pH in response to their environment. Poly (methacrylic acid) (PMAA), 504 poly(diethyl aminoethyl methacrylate) (PDEAEMA), poly (acrylic acid), poly(acryla-505 mide), and poly(dimethyl aminoethyl methacrylate) (PDMAEMA) have all been exten-506 sively researched for their pH-responsive behavior [52]. This is caused by the pendant 507 groups ionizing and developing fixed charges on the polymer network. The drug release 508 can be modulated by modulating the swelling or deswelling of the hydrogel in aqueous 509 environments of varying pH and ionic strength [59]. 510

Fang et al. developed pH-responsive and magnetic carboxymethyl starch/alginate 511 hydrogel beads (CMCS-SA) containing the MgFe<sub>2</sub>O<sub>4</sub> nanoparticles to release the anti-512 cancer drug DOX in GI-fluid-like conditions. In vitro release behaviors further confirmed 513 the beads' high stability in the stomach-like fluid. On the other hand, data from simulated 514 intestinal fluids demonstrated persistent DOX release due to the pH-sensitive swelling 515 features of the fluids. Notably, an external magnetic field (EMF) applied to the beads may 516 hasten the release of the medicine. Diffusion, swelling, and erosion were the primary 517 mechanisms responsible for the in vitro release of drugs from gel beads. Drug-loaded hy-518 drogel beads were very cytotoxic to HCT116 colon cancer cell lines but had no effect on 519 normal 3T3 cells in a cytotoxicity test. As a result, the produced gel beads may be qualified 520 as dosing platforms for anticancer medicines [60]. 521

Similarly, Fernanda et al. produced a biodegradable and multicompartmental hydro-522 gel for the controlled-release of hydrophilic (DOX) and hydrophobic (niclosamide) phar-523 maceuticals by combining N-isopropyl acrylamide, cellulose, citric acid, and ceric ammo-524 nium nitrate. Research shows that cellulose slows the release of drugs, with only 4% of 525 DOX and 30% of niclosamide released after 1 week. Despite the minimal release level, cell 526 death occurred in both cell lines. In addition, this hydrogel showed the ideal characteris-527 tics of injectability, in situ prevalence, and safety in vivo. In summary, hydrogel's qualities 528 and its natural and environmentally friendly composition produce a reliable and effective 529 platform for the regional treatment of tumors that cannot be surgically excised or require 530 adjuvant therapy before surgical removal [61]. 531

Suhail et al. also used free radical polymerization to make hydrogels out of glutamic 532 acid and polyvinyl alcohol. The hydrogels were pH-responsive, with the hydrogel size 533 increasing and drug release rates changing when the medium pH was increased from 1.2 534 to 4.6 and 7.4. Furthermore, drug loading and porosity percentage were measured for the 535 manufactured hydrogels. When the percentage of glutamic acid and acrylic acid in the 536 matrix was increased, porosity and drug loading were both shown to rise, but the opposite 537

was observed when polyvinyl alcohol was increased. Sol-gel analysis showed that as glu-538 tamic acid, polyvinyl alcohol, and acrylic acid concentrations in the hydrogels were raised, 539 the degree to which they cross-linked increased while the degree to which they un-cross-540 linked decreased. Hydrogel degradation slowed with increasing glutamic acid, polyvinyl 541 alcohol, and acrylic acid concentrations, suggesting that hydrogel networks formed with 542 high hydrogel contents were stable. Similar to in vitro studies, in vivo studies, have shown 543 that the created hydrogels can release their drugs slowly over time, making them a viable 544 controlled DDS [62]. 545

Novel approaches to synthesizing bioactive compounds for topical administration 546 are of ongoing interest in the pharmaceutical industry, as Yohana et al. This work contrib-547 utes to a better understanding of bigels, which are matrix-in-matrix systems formed when 548 a hydrogel and an organogel are combined. The potential precursors tested were collagen, 549 hypromellose, alginate, gelatin, sesame oil, isopropyl myristate and medium-chain tri-550 glycerides. However, the consistency and uniformity of the bigels are dependent on the 551 composition of the initial materials and the processing circumstances. Contrarily, as 552 shown by the diclofenac dissociated and non-dissociated tests, bigels have a structurally 553 distinct structure from the beginning gels, emulgels and other similar systems, which gov-554 erns their rheological and textural characteristics and modulates the drug distribution. 555 This semisolid solution can be useful in creating a wide variety of pharmaceutical prod-556 ucts for which One of the main points is the controlled-release of active pharmaceutical 557 ingredients[63]. 558

Wenxiu et al. developed Pickering emulsion hydrogels (PEHs) as a pH-responsive, 559 controlled-release delivery technology to overcome the shortcomings of pickering emul-560 sions under certain severe processing or gastrointestinal circumstances. The PEHs were 561 developed using a matrix of alginate and gellan gum (GG) with carboxymethyl chitosan 562 (CMCS) at varying concentrations. The PEHs with 0.8% GG [64] had better texture profile 563 analysis features and Young's modulus. In vitro, the emulsions were not released at pH 564 2.0 due to the presence of the PEHs, they were completely released at pH 7.4 due to the 565 action of CMCS and GG concentration. This research paves the way for the regulated re-566 lease of hydrophobic actives in biomedical settings via pickering emulsions that exhibit 567 high stability and a pH-dependent release profile [65]. 568

#### 4.3. Nano-systems for polysacharid-based hydrogels

According to their particle size, polymeric hydrogels are categorized as macro-, mi-570 cro-, or nanogels. The size of microgels' cross-linked structure is on the big side, measur-571 ing in millimeters or centimeters. Microgels are a class of cross-linked gels in which the 572 particle size is between 0.1 µm and 100 µm. Any gel with a particle size of less than 100 573 nm is considered a nanogel. Notably, quasi-nanogels were defined as gels with particle 574 sizes just slightly larger than 100 nm. Microgels are a type of network polymer that can be 575 either submicron or micron in size [66]. Particle form and size can be precisely controlled 576 in cross-linked microgels, perhaps because of their unique, widespread swelling pattern. 577 There are two methods to obtain microgels. For example, existing polymer molecules can 578 be assembled into larger structures in aqueous solutions. Two distinct polymerization 579 processes contribute to the formation of particles: precipitation polymerization and in-580 verse emulsion polymerization [67]. 581

Nanogel particles, which are biocompatible and biodegradable, are easily able to traverse the blood-brain barrier because of their swelling and deswelling capabilities and small size (Figure 3). Water-based nanogels are often made from natural polysaccharides (dextran, pullulan), or a polysaccharide containing cholesterol. Typically, the size of these hydrogels is between 20 and 30 nm. As a result of their small size, nanogels are utilized for cell targeting, and the entrapped drug is released due to swelling produced by changes in pH in the surrounding environment. Compared to microgels, nanogels have a far faster

response time to alterations in external stimuli. Probably due to their diminutive stature 589 and brief resting period [96].

It's challenging to get hydrogels in a precise shape at the nanoscale. Electrostatic spin-592 ning is one approach for producing hydrogels nanofibers. Microcapsules and micro-593 spheres, ranging in size from 1 to 1000 µm, are another hydrogel delivery form. Sub-594 stances housed within microcapsules and microspheres benefit from this increased level 595 of security. Micelles can be formed in water by aggregating amphiphilically linked blocks 596 or end-modified polymers, as with hydrogels. Since reversible hydrogels can form mi-597 celles above a suitable concentration, known as the micelle gel concentration, distinguish-598 ing micelles from reversible hydrogels is often challenging. Drug molecules are adsorbing 599 on the surface or enclosed inside nano-capsules or biodegradable nanospheres [68]. Con-600 trolled delivery of hydrophobic drugs via chondroitin sulfate hydrogels has been a focus 601 of research and development in recent years due to the availability of biopolymer-based 602 injectable hydrogels [69]. 603

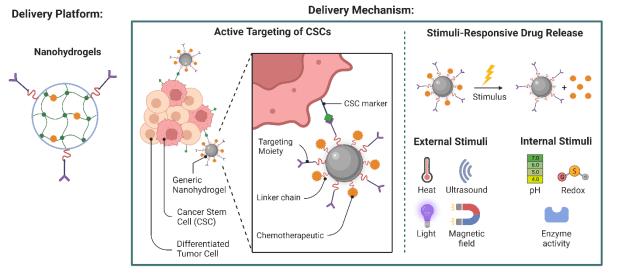


Figure 3. Nanoparticles directly deliver drugs to Cancer Stem Cells (CSCs). These cells, known as CSCs, can self-renew and differentiate into a wide variety of tumor cell types.

Another class of hydrogels is the in situ-gelling kind, which undergoes a sol-gel tran-607 sition in vivo. This hydrogel gang always changes its form to fit the available area. Shear-608 thinning hydrogels are one example of this type of hydrogel that softens when subjected 609 to shear stress can restore their original stiffness when injected outside the body thanks to 610 reversible physical cross-links. Though there are benefits to using nano- and microgels, 611 it's important to remember that microporous hydrogels may also be an option. After being 612 injected into a human, microporous hydrogels can undergo a mechanical collapse of up 613 to 90% and then rebound practically instantly. Because of their microporous structure, the 614 creation of precisely shaped drug delivery vehicles is feasible [70]. These systems are of 615 special relevance from a drug delivery standpoint since their synergistic effects are exhib-616 ited as nanocomposites, while the drug delivery restrictions of microgels and hydrogels 617 are mitigated. As a result, utilizing hydrogels as carriers for active compounds has bene-618 fits. To begin, the release time of hydrogels can be altered to be either slow or quick. This 619 function can significantly aid patients' adherence to their treatment plans. Moreover, cus-620 tomized hydrogel materials allow for on-demand control of drug release. As a result, the 621 entire hydrogel network structure can react to changes in pH or the presence of specific 622 ions by adding enzymes or ionizable groups [71]. 623

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### 4.4. Dual-DDS based on hydrogel/micelle composites

Polymeric micelle, a DDS self-assembled from amphiphilic block or graft co-poly-626 mers, is another notable DDS. These polymeric micelles have been found to have unique 627 stability in aqueous environments. Micelles' core-shell structure enhances the solubility of 628 hydrophobic medicines and prevents the integrated drug from degrading too quickly, as 629 has been shown in previous studies. These amphiphilic co-polymers can be employed as 630 an environmentally controlled drug release mechanism when functional groups sensitive 631 to environmental conditions are included in the molecule. For instance, Ko et al. encapsu-632 lated DOX in methyl ether poly (ethylene glycol)-poly (-amino ester) block co-polymer 633 micelles. Indicative of pH-dependent micellization-demicellization activity, these micelles 634 exhibit rapid release at pH 6.4 and a slow-release at pH 7.4 [72]. 635

Combining drugs with various therapeutic effects has recently been shown to be an 636 efficient method for treating diseases and regenerating damaged tissues. In combination 637 therapy, controlling the release behavior of each drug is a significant problem. Different 638 drugs should be administered at their appropriate dose and time in the treatment to max-639 imize their effects. But standard drug delivery methods fall short of what this kind of 640 treatment requires. Therefore, creating dual- DDS that allow for tunable drug release is 641 desirable. There has only been a little amount of published study on the DDS. For instance, 642 Lee et al. created a straightforward dual-drug-loaded hydroxypropyl methylcellulose 643 (HPMC) matrix tablet containing drugs in both the tablet core and the coated layer. The 644 generated biphasic release profile HPMC matrix tablet can be used to provide medicines 645 whose physiologic effects are time-dependent [73]. 646

Hydrogel/micelle hybrid system were proposed as a delivery mechanism for a dual-647 drug release vehicle in a study by Wei et al. Poly (vinyl alcohol) (PVA) or a chitosan 648 (CS)/PVA mixture is used to make the hydrogel. PVA hydrogel is used due to its favorable 649 physical-mechanical qualities, while CS hydrogel is employed because to its sensitivity to 650 changes in pH [74]. For drug distribution, both hydrogels show high biocompatibility. 651 Poly -b-poly (PLGA-b-PPO-b-PLGA, abbreviated as GPG) is used to make the pH-652 and temperature-sensitive micelle. Examples of model drugs include the fat-soluble DOX 653 and the water-soluble aspirin. Hydrogels contain Asp that has been directly disseminated, 654 while GPG micelles contain DOX that has been encapsulated. The effects of pH and tem-655 perature on the drug release behaviors of GPG micelle, PVA/micelle DDS, and 656 CS/PVA/micelle DDS were investigated. To learn how drugs are released into the body, a 657 power law equation was applied to drug release profiles [75]. 658

Cong et al. presented a new chitosan-based cross-linked unimolecular micelle in their 659 research. The pH-sensitive hydrogel/micelle composites were prepared by loading 660 emodin (EMO)-encapsulated micelles into a sodium alginate hydrogel matrix. Combining 661 Box-Behnken experimentation with response surface methods led to the development of 662 an optimal micelle formulation with 8.06% CaCl2, 1.71% chitosan, and 26.52% -GP. The 663 micelles' diameter increased from 80 nm in aqueous solution to 100-200 nm in hydrogel 664 due to the formation of polyelectrolyte complexes, as revealed by morphological exami-665 nation. The physical properties of simulated digestive fluids were studied, and it was 666 found that the ratio of hydrogel to micelle significantly affected swelling, degradation, 667 and in vitro drug release behaviors. The sustained-release profile of the 1:1 hydrogel/mi-668 celle mixture was observed, while the colon-specific profile of the 3:1 mixture was ob-669 served. Drug release from these two formulations was found to follow a complex process 670 in which multiple processes were involved or occurred simultaneously, as evidenced by 671 their matching release mechanisms. Studies results show that pH-sensitive hydrogel/mi-672 celle composites made from biocompatible materials can be an effective sustained-release 673 or site-specific drug delivery strategy for unstable or hydrophobic medicines [76]. 674

Camptothecin (CPT) and granulocyte colony-stimulating factors were co-encapsu-675 lated and released slowly over time in another study by Ma et al. using a novel supramo-676 lecular hydrogel/micelle composite. Micelles with CPT-loaded hydrophobic cores and G-677 CSF-complexed hydrophilic shells were self-assembled using heparin-conjugated Plu-678 ronic F-127 produced by a click reaction. An injectable supramolecular hydrogel/micelle 679 composite was produced under mild circumstances by combining  $\alpha$ -cyclodextrin with 680 CPT-loaded Hep-F-127 micelle/G-CSF complexes in an aqueous solution. Co-encapsu-681 lated CPT and G-CSF were able to retain biological activity and display a longer release 682 compared to CPT-loaded Hep-F-127 micelles/G-CSF complexes. Also, the amount of  $\alpha$ -683 CD used allowed for fine-tuning of gelation characteristics and drug release profiles [77]. 684

Anidruhan et al. presented a hydrogel/micelle composite as a dual-drug release ve-685 hicle in a different investigation. This hydrogel is made by mixing poly(Ethylene glycol) 686 (PEG) and poly (vinyl alcohol) (PVA). Many biomedical industry researchers are looking 687 at polymeric micelles as a potential solution for the stability and distribution of water-688 insoluble drugs. Micelles made from the co-polymer of oleic acid and g-chitosan were 689 designed and synthesized with the help of this characteristic. Pain reliever Tramadol and 690 antibiotic Cefixime trihydrate were employed as prototype drugs. The drug release char-691 acteristics of the micelle and PEG-PVA/micelle DDS were analyzed as a function of pH 692 and temperature. A power law equation was used to examine the release profiles and 693 determine how the drugs were released. The research was conducted on the drug delivery 694 vehicle, and properties such as swelling, ionic strength effect, anti-oxidant activity, micro-695 biological stability, and in vitro drug release were identified. The two medicines were re-696 leased much greater in the basic medium than in the acidic medium [78]. To increase 5-697 FU's efficiency against skin cancer and decrease its systemic side effects, Pour-698 manouchehri et al. devised a pH-responsive micellar hydrogel system based on deoxy-699 cholic acid micelle (DCA Mic) and carboxymethyl chitosan hydrogel. Results from exper-700 iments on drug release demonstrated that Hydrogel's characteristics varied with PH. Mel-701 anoma cell proliferation was inhibited more effectively by the final formulation than by 702 5-FU. The 5-fU miconazole delivery platform shows promise for improved efficacy and 703 reduced systemic toxicity in skin cancer treatment [79]. 704

To achieve prolonged, stimuli-driven, and slow-release localized drug delivery, 705 Chen et al. created cellulose-based biocompatible, tunable, and injectable hydrogels em-706 bedded with pH-responsive diblock co-polymer micelles. They made oxidized carbox-707 ymethyl cellulose (CMCCHO) with different degrees of oxidation in addition to hydra-708 zide-modified carboxymethyl cellulose (CMC-NH2). In addition, atom transfer radical 709 polymerization was used to create pH-sensitive poly (ethylene oxide)-block-poly (2-710 (diisopropylamine) ethyl methacrylate) (PEO-b-PDPA) co-polymers as micelle cores to 711 transport hydrophobic compounds (ATRP). An injectable hydrogel composite system was 712 created by combining polymer suspensions of CMC-NH2 and CMCCHO, including PEO-713 b-PDPA co-polymer micelles in a Schiff base reaction. The release test using Nile Red dye 714 and DOX demonstrate a pH-triggered, extended, and slow-release profile from this newly 715 manufactured, adjustable, cellulose-based double barrier system. The hydrogel system 716 also saw similar storage moduli and controllable degradation [80]. 717

Polymeric micelle/nano hydrogel composite matrix is introduced as a novel multi-718 drug carrier by Anidrudhan et al. in another work. They found that combining these two 719 drugs makes possible improved efficacy with reduced toxicity. Polymeric micelles, how-720 ever, can include two drugs and release them concurrently without any premature leak-721 age. Monomers with long alkyl chains, such as trimethylene tetraamine and oleic acid, 722 were grafted onto the heparin (HEP) skeleton to boost the core and hydrophobicity. Folic 723 acid was encapsulated in a hydroxyl appetite (HAP) based hydrogel and then applied to 724 polymeric micelle to facilitate drug targeting (PM). Similar investigations have shown that 725 this coating could also be a potential barrier to sustaining the drug release. Studies of in 726 vitro swelling and release were encouraging, with folic acid demonstrating burst release 727

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followed by sustained-release of chemotherapeutic medicines. Therefore, the current material may serve as a highly effective, low-toxicity candidate for the treatment of colorectal cancer [81]. 729

Lv et al. reported an artificial insulin administration system that achieved real-time 731 glycemic control and reduced risk of hypoglycemia by simulating physiological basal and 732 prandial insulin secretion. Micelles loaded with insulin were placed in a hydrogel matrix 733 to create a glucose-responsive insulin delivery system based on phenylboronic acid and 734 galactosyl [82]. The hydrogel and the micelles swell at the hyperglycemic state, emulating 735 prandial insulin secretion by rapidly releasing insulin in response to elevated glucose lev-736 els. Only a subset of the micelles fully responded to glucose and continued to secrete in-737 sulin at a slower rate even after the glucose level had returned to normal. Hydrogels with 738 higher cross-linking densities may mimic natural basal insulin secretion by releasing in-739 sulin slowly, as seen in the body. In a mouse model of type 1 diabetes, our hydrogel-740 micelle composite insulin delivery device rapidly reduced blood glucose levels and kept 741 them normal without hypoglycemia for around 24 hours. Insulin delivery using a glucose-742 responsive hydrogel-micelle composite may be effective for treating diabetes [83]. 743

#### 5. Biomedical Applications of polysaccharide-based hydrogels

Since hydrogels have hydrophilic groups in their structure, which can be linked with 746 water molecules and hydrophobic groups, they can swell after absorbing water. As a re-747 sult, Narmani et al. and Hyder et al. investigated the methods of preparation of hydrogels 748 based on different materials to realize their importance for biological applications. Over 749 the last years, polysaccharides-based polymeric biomaterials like hydrogels have played 750 an important role in designing and improving DDS. These benefits can come from their 751 perfect properties such as not only biocompatibility, bioavailability, and nontoxicity but 752 also biodegradability, swelling, and easy to work with them as well. As a result, it is val-753 uable to say that hydrogels can be regarded as proper carriers for drug delivery in oral, 754 rectal, nasal and vaginal routes [84]. 755

Moreover, they have great potential to be used in DDS via skin for transdermal drug 757 delivery applications. In addition, hydrogels may be able to sustain the release of drugs 758 when they are utilized in tissue engineering and cancer therapy [85]. This can show that 759 hydrogels can be able to consider as a perfect-matched option for being used in various 760 fields such as anticancer drugs, contact lenses, regenerative medicine, tissue engineering, 761 barrier material to regulate adhesions, food packaging, and controlled DDS that derives 762 from the high-water content and hydrophilic nature of hydrogels. In this part, the appli-763 cations of polysaccharides-based hydrogels in biomedical fields will be displayed pre-764 cisely. 765

5.1. Topical drug Administration

Hydrogels can protect patients from irritation coming from topical inflammation. 769 This is because hydrogels have capability of maintaining high-water deriving from their 770 large capacity, which can result in not only playing roles as moisturizers but also saving 771 patients from scaling and dryness of the skin during treatments. According to Ravani et 772 al., a clotrimazole hydrogel used for vaginitis via this delivery method has had a higher 773 rate of absorption than conventional formulations [16]. To clarify, collagen hydrogel mask 774 can be regarded as a perfect example of DDS by hydrogels that have a moisturizing effect 775 to keep the skin elastic and shiny enough like normal and healthy ones [86]. Moreover, 776 Kumar et al., indicated that Clobetasol propionate-based nano-sponge in combination 777 with CAR-934 hydrogel can bring some benefits, including managing the release of CP 778

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(86% over 24 h) that can make this system for topical administration (NS) [87]. Chen et al., 779 used the IR780-LS in hydrogel to deliver d IR780 iodide as a tumor-targeting photosensi-780 tizer and IR792 perchlorate as a tumor non-target photosensitizer that, finally, brought 781 some benefits including non-toxicity and high anti-cancer efficacy stem from high anti-782 cancer concentration in target sites. Consequently, this method can be used to target tu-783 mors systematically via the topical route of administration [88]. In order to intervene in 784 tendinopathy early on, Hsiao et al. used drug-loaded hyaluronic acid hydrogel as a pro-785 longed release strategy including dual effects. They demonstrated that tendinopathy can 786 be cured using a combination of drugs that target multiple pathways in the disease's aeti-787 ology and that are delivered in the form of a hydrogel [89]. Injectable hyaluronic acid 788 hydrogels containing medication nanocrystals for the long-term therapy of inflammatory 789 arthritis were also presented by Gao et al. This hydrogel may provide a response for intra-790 articular therapy of inflammatory arthritis in both *in vivo* and *in vitro* models [90]. 791

#### 5.2. Ocular drug delivery

During research on polysaccharide-based hydrogel, it has been proved that hydrogel 794 can be applied for ocular DDS, which has benefits compared to other delivery systems, 795 including raising the rate of drug absorption via the cornea, which leads to upgraded drug 796 efficacy. Diclofenac can be considered as an ocular drug that has been delivered through 797 hydrogels with the benefits which mentioned before. Li et al., has gathered information 798 about hydrogels that led to realize that being biocompatible and having normal water 799 content may let them get the slow-release of drugs much better compared with other sorts 800 of materials in ocular area. Diclofenac Sodium was tested was one of those ingredients 801 which got tested. As a result, hydrogels can be used in contact lenses, which are a perfect 802 way for ocular drug delivery [91]. Using hyaluronic acid-PEG-based Diels alder in situ 803 producing hydrogels, Ilochonwu et al. proved the efficacy of antibodies in the treating of 804 retinal disorders. In their study, the 4APM-HAFU hydrogel formulation (ratio 1:5) dis-805 played prolonged release of bevacizumab > 400 days by a combined effect of diffusion, 806 swelling, and degrading, indicating promising therapeutic antibody sustained-release po-807 tential [92]. 808

Additionally, hydrogels have played important roles in clinical ophthalmology as 810 drug-eluting for soft contact lenses and intraocular lenses (IOLs). Hydrogels also can be 811 used for the goal of controlled-release via encapsulating ophthalmic drugs that can lead 812 to the treatment of diseases such as glaucoma. For ocular delivery, hydrogels made of N, 813 N-dimethyl acrylamide, poly-HEMA and 2- (N-thyl per fluorooctane sulfonamide) ethyl 814 acrylate have been effective in increasing the rate of absorption through the cornea. 815 Lacrisert and vitrasert, created from hydroxypropyl cellulose, are examples that have 816 shown benefits in treating dryness. To clarify, Cascone et al., 2019, named of hydrogel 817 cellulose as a beneficial choice for biomedical applications, including eye drops that stem 818 from the characteristics of being hydrophilic and erodibility enough [49]. Also, they con-819 fessed that hydrogels have advantages over other kinds of materials that make them per-820 fect options for ocular DDSs. Between these superiorities, high-water contentnd no need 821 for harsh situations such as high temperature to get produced, and no need for harsh sit-822 uations such as high temperature to get produced, are two of famous that result in pro-823 teins or nucleic acids delivery to the eyes. 824

#### 5.3. Hydrogels in colonic drug delivery

Polysaccharide-based hydrogel has some special properties which make hydrogels suitable for drug delivery to an organ like the colon to treat diseases including colon cancer, ulcerative colitis, and Crohn's disease. This is because in the colonic part of the human body, many polysaccharide enzymes make it possible for hydrogels to be used for colonic 829

drug delivery and release their drugs responding to the enzymatic action or pH alteration. 830 To explain, colon-specific ibuprofen delivery can be used to demonstrate a controlled-rate 831 delivery method derived from cross-linked guar gum hydrogel functioning as a cross-832 linker with glutaraldehyde.[93]. Todor et al., 2022 shows that starch hydrogels can be con-833 sidered perfect choices for target drug delivery in colonic. This is because not only starch 834 molecules have potential to get modulate to manage pharmacokinetics in colon but also 835 they can be disgraced by commensal bacteria that causes the creation of SCFAs and many 836 others as examples of health-promoting metabolites [94]. To highlight this point, Suhail et 837 al.study can be named, as another example which has proven that  $CS/\beta$ -CDcPAa hydro-838 gels via different function in pH 1.3 in comparison with 7.4 by managing the volume of 839  $CS/\beta$ -CDc polymer as pH-sensitive network can be a good choice for colon target therapy 840 [95]. 841

#### 5.4. Hydrogels for sustained delivery of proteins & DNA

Biocompatible and hydrophilic are two main characteristics of hydrogels that make them ideal options for sustained DDS of proteins & DNA that leads to an increase in patient compliance. For example, by Wei et al., it was concluded that interleukins is now 846 delivered through hydrogels via injection methods to release Interleukins as a kind of 847 protein. In this research, Wei et al. used a physically cross-linked DNA hydrogel as a scaffold for delivery of interleukin-10 in diabetic conditions. This is because this method helps to release of interleukin-10 continuously for a long time that causes improvement in dia-850 betic alveolar bone rebuilding via boosting osteogenesis as well as M2 phenotype polari-851 zation [96].

## 5.5. Hydrogels in cancer therapy

It is evident that cancer, as an aggressive disease with high mortality rate has nega-854 tive effects on quality life of patients who are coping with this hostile disease resulting 855 from not having impacts on target sites and causing many harsh side effects. Conse-856 quently, creating a delivery system to handle and fix such problems can have many ad-857 vantages over other delivery systems for treating cancers. To gain this goal, Wang et al. 858 worked on this problem that led to thermos-responsive hydrogel-based on chitosan–poly 859 (N-isopropyl acrylamide-co-acrylamide) as a temperature-dependent delivery system that is able to deliver cancer drugs via cellular uptake to fight against tumor hyperthermia 861 conditions [86]. Moreover, according to the Yi-Jun Jo et al., it has been indicated that DOXloaded hydrogels not only showed anti-tumor activity as much as free-DOX but also the combination of DOX + ICG loaded hydrogels can be more efficient in order to fight against 864 tumor cells [97]. 865

# 5.6. Applications of hydrogels in Gynecology

Vaginal administration of drugs reaches some goals, such as not only for contracep-867 tion or treating vaginal infections but also improving the health condition of the vaginal 868 canal, that have looked challenging for researchers. Having a suitable DDS for the vaginal 869 canal to fight against vaginal cancer or contraceptive delivery has been a challenge in 870 medical science. Polysaccharide-based hydrogel has gained attention in this field through 871 hydrogel-based intravaginal devices because of having priorities over other delivery sys-872 tems, including high drug loading, tunable release rate and ease of application and getting 873 retained in situ [98]. From the research done before, it has been concluded that poloxamer 874 hydrogel can be a good choice because it remains in the form of gel at room temperature. 875 However, it becomes liquid after reaching its target side in the vaginal canal. Moreover, 876 deformable propylene glycol-containing liposomal-based hydrogels is another kind of de-877

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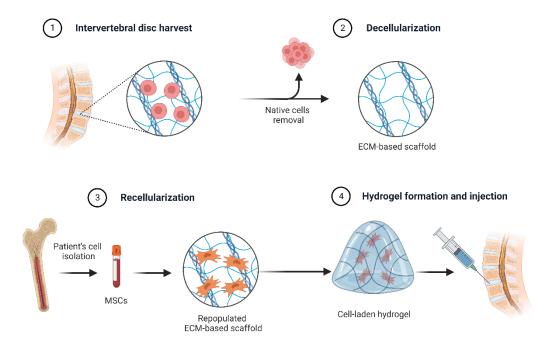
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livery system arising from hydrogels to fight against vaginal microbial infections via re-878 leasing anti- microbial drugs under the control of releasing rate. Clotrimazole, an anti-879 fungal drug used in the form of hydrogel to manage vaginitis, can be considered a per-880 fectly matched example in this field to clarify the importance of hydrogels for the vaginal 881 DDS [99]. Around this topic, Buckenmeyer et al., studied on premature ovarian failure via 882 extracellular matrix (ECM) ovarian hydrogels as a follicle carrier which can be schemati-883 cally represent in Figure 4 [100,101]. This Figure represent the strategies for regenerating 884 the intervertebral disc using extracellular matrix and decellularized tissue-based extracel-885 lular matrix (ECM). Also, Hou et al., used 3D vaginal matrix bioink to encapsulate bone 886 marrow mesenchymal stem cells (BMSCs) that leaded to a biocompatible 3D scaffold 887 which let nutrition and oxygen delivery to the cells to live on for a long time [102] 888



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**Figure 4**. Strategies for regenerating the intervertebral disc using extracellular matrix. Decellularized tissue-based extracellular matrix (ECM) scaffolds have been studied widely in regenerative medicine for use in tissue regeneration.

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#### 5.7. Hydrogels for buccal delivery

Buccal delivery system has always been regarded a perfect way of drug administration. This idea derives from having advantages over other systems including the ease of use leading to the improved compliance of patients and limited side effects and rapid onset of action. Also, it can be removed extremely fast in an emergency against other routes of administration. Higher permeability (which means the amount of water flowing 901

among a polymer layer when it is swollen) is another beneficial property of buccal route 902 that comes from having a lot of blood vessels in buccal mucosa. To be more specific, chi-903 tosan, hydroxypropyl cellulose (HPC), hydroxypropyl methylcellulose (HPMC), carbox-904 ymethyl cellulose (CMC), polyacrylic (PA) resins-based hydrogels are some famous ex-905 amples of hydrogels for buccal delivery system. Hydrogels form of poly (methacryla-906 mide-co-N-vinyl-2-pyrrolidone co-itaconic acid) is that special sort of hydrogels to 907 achieve the mentioned aim. Gengigel® (Oraldent Ltd) is a hyaluronan-based mouth and 908 gum care product that is commercially available has been used for mouth ulcers. Notably, 909 the release of insulin can be controlled by using hydrogels in responding to the glucose 910 level in patients' blood. To clarify, Ghosh et al., 2020, showed that bio adhesive hydrogels 911 may be considered perfect choices for buccal drug delivery since they are able to stick to 912 the mucosal tissue in the buccal area and release their holding drugs gradually. Isosorbide 913 mononitrate for managing chest pain in angina patients, Benzocaine as an anesthetic to 914 control pain in the oral area and Prochlorperazine maleate for treating nausea and vomit-915 ing are some of the best example mentioned in this article delivered by hydrogels via buc-916 cal route. Moreover, Cascone et al., via gathering information around this topic, professed 917 that Xanthan gum and carbomer are two famous examples of hydrogels which have being 918 utilized for buccal drug delivery system that stem from their proper characteristics such 919 as high ability of spread ability, wetting, swelling, viscoelasticity, perfect adhesion to the 920 buccal mucosa and bio adhesive properties not only in dry but also in liquid state along 921 with low-cost, biodegradability and non-toxicity which make them appropriate options 922 in this field [103]. 923

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			F	esent the hydroger-based product in biolic			720
No	Category	Product name	Agent	Medical application	Type/form of hydro- gel	Polymer name	Ref
1	wound dressings	Supra- sorb® G	*	Adjusting moisture and the pain of the wound, removing necrotic tissue, re- lieving pain via cooling and soothing effect.	Hydrogel film	acrylic polymers, poly- ethylene, and phenoxy- ethanol with 70% water content	[104]
2	wound dressings	AquaDe rm™	2- Acrylamid o-2 me- thyl-1 pro- panesul- fonic acid sodium	Pressure ulcers, Minor burns, Radiation tissue damage	Hydrogel sheet	Propylene Glycol, <mark>p</mark> oly (ethylene glycol) di- methacrylate, 2-Hy- droxy-2-methylpropio- phenone with 38–55% water	[105]
3	wound dressings	SO- LOSITE ® Gel	*	With creation of a moist wound envi- ronment: Minor burns Superficial lacerations Cuts and abrasions (partial thickness wounds)	Gel form of hydro- gels	sodium salt of carbox- ymethyl cellulose and glycerol with above 60% water.	[106]

Table 1. represent the hydrogel-based product in biomedical market.

Production intension intensintension intension intension intension intension intension intens					Skin tears with the creation of a moist wound environment. Venous ulcers (leg ulcers) Surgical incisions Diabetic foot ulcers Pressure ulcers (including stage IV) assistance in autolytic debridement of			
hydro- gel mask         water etc.           5         cosmetic products         Ad- vanced         *         Face Skin (Skin will become moistur- ized, radiant, smoother)         Face Mask         water etc. enriched with lized, radiant, smoother)         ID(9)           6         contact         Focus®         *         Astigmatism         Lubricates         *         ID(9)           1         contact         Focus®         *         Astigmatism         Lubricates         *         ID(9)           1         contact         Focus®         *         Astigmatism         Lubricates         *         ID(9)           1         LIDSS         uaRe- itase"         *         Astigmatism         Lubricates         *         ID(9)           1         contact         Air- itase"         *         Astigmatism         Lubricates         *         ID(9)           1         contact         Air- itase"         *         Astigmatism         high-water         Silicone hydrogel mate- itaid         ID(9)           1         essert*         *         Chondrogenesis         Visible         Biothylated-HA, sodium         ID(1)           1         essert- itive activ- itive activ- itive activ- itive activ-         Silitome hydrogel mate- itability         ID(1	4	cosmetic	Rose	*	wounds covered with necrotic tissues.	Face Mask	sodium polyacrylate,	[107]
products       vanced Genifiqu e hydro- gel       ized, radiant, smoother)       Bifidus extract.       Bifidus extract.         6       contact       Focus@       *       Astigmatism       Lubricates       *       [109]         6       contact       Focus@       *       Astigmatism       Lubricates       *       [109]         1       lenses       DAI- LIES®       every       blink.       every       blink.       [109]         1       alRe- lease* <sup>TM</sup> *       Astigmatism       high_water       Silicone hydrogel mate- rial       [10]         7       contact       Air       *       Astigmatism       high_water       Silicone hydrogel mate- rial       [110]         8       Cartilage       *       *       Astigmatism       high_water       Silicone hydrogel mate- rial       [110]         8       Cartilage       *       *       Astigmatism       high_water       Silicone hydrogel mate- rial       [11]         8       Cartilage       *       *       Astigmatism       high_water       Silicone hydrogel mate- rial       [11]         8       Cartilage       *       *       Chondrogenesis       Visible       Bitinylated-HA, sodium       [11]		products	hydro-		skin)			
enses       DAI- LIES®       bit       every       bitk.       every       bitk.         uaRe- tease <sup>TM</sup> aaRe- tease <sup>TM</sup> bitk.       bitk.       bitk.       [110]         7       contact       Air       *       Astigmatism       high-wate content       Silcone hydrogel mate- rial       [110]         8       Cartilage       *       *       Chondrogenesis       Visible       Biotinylated-HA, sodium       [111]         9       Cartilage       *       TGF-β1       Cartilage regeneration       3D bi-       Thol-modified HA       [112]	5		vanced Genifiqu e <mark>h</mark> ydro- gel	*		Face Mask		[108]
lenses       soft™       content       rial         and oxy-       and oxy-       gen perme-ability         8       Cartilage       *       *       Chondrogenesis       Visible       Biotinylated-HA, sodium       [11]         9       Cartilage       *       *       Chondrogenesis       Visible       Biotinylated-HA, sodium       [11]         9       Cartilage       *       *       Chondrogenesis       Visible       Biotinylated-HA, sodium       [11]         9       Cartilage       *       *       Chondrogenesis       Qood bio-       compati-       jood bio-       jood bio-       compati-       jood bio-	6		DAI- LIES® with Aq- uaRe-	*	Astigmatism	the eye for every	*	[109]
9Cartilage*TGF-β1Cartilage regeneration3D bi-Thiol-modified HA[112]	7			*	Astigmatism	content and oxy- gen perme-		[110]
	8	Cartilage	*	*	Chondrogenesis	pores, 3D structural integrity, good bio- compati- bility and prolifera- tive activ-	-	[111]
	9	Cartilage	*	TGF-β1	Cartilage regeneration		Thiol-modified HA	[112]

					HA-based hydrogels in tissues engineer- ing.		
10	Bone	*	Maleimide	Tissue engineered bone substitutes	3D bi- oprinting HA-based hydrogels	НА	[113]
11	Vascular	*	*	Angiogenesis	3D bi- oprinting HA-based hydrogels	HA glycidyl methacry- late, polylactic-co-gly- colic acid (PLGA)	[114]
12	Vascular	*	collagen-I	boosting neuronal development, im- proving peripheral nerve regeneration	3D bi- oprinting HA-based hydrogels	Methacrylated HA	[115]
13	Nervous	*	Dopamine- conjugated HA, dopa- mine-con- jugated gelatin, thiolated Pluronic F- 127	Nerve tissue regeneration	3D bi- oprinting HA-based hydrogels	HA, conjugated gelatin	[116]
14	Cardiac	*	*	Cardiac tissue engineering	3D bi- oprinting HA-based hydrogels	Methacrylated HA, methacrylated gelatin	[117]
15	Wound dressings	*	*	Dressing to enhance skin wound healing	Tempera- ture- responsive hydrogels	Methylacrylate gelatin	[53]
16	Tissue enginieer- ing	*	*	Neural tissue engineering	Light/phot o- responsive hydrogel	Conducting polymer hy- drogel (CPH) based on copolymerized PANI and PAM (PAM/PANI CPH)	[118]

17	Drug Deliv- ery	×	*	Controlled drug delivery	PH-re- sponsive hydrogels	Poly(methacryloyloxy- ethyl phosphorylcholine- co-4- formylbenzoate ethyl methacrylate) P(MPC-co-FBEMA) co- polym	[119]
18	Drug Deliv- ery	*	*	Drug Delivery	Glucose- responsive hydrogels	Phenylboronic acid- grafted γ-Polyglutamic acid (PBA-PGA)	[120]
19	Corneal tis- sue engineering	*	Adrenaline and Chlo- rampheni- col	Ocular drug delivery system	Tempera- ture- responsive	Gellan maleate (MA-G)	[121]
20	Osseous tis- sue engineering	*	NaF, BSA, and BMP-2	Cargo for delivery of different therapeutics	Tempera- ture and Ultra- sound- responsive	Alginate (Alg.)	[122]
21	Tendinous tissue engineering	*	PL	Delivery of PL for release of PL-derived growth factors	Magnetic- Responsiv	Methacrylated chondroitin sulfate (MA- CS)	[123]
22	Meniscal tissue engineering	*	TGF-β1	Release of TGF-β1 to manage the fibrochondrogenic differentiation of BMSCs and develop meniscal defects in rabbit model	Tempera- ture- responsive	glycol Chitosan GC/4- Arm PEG-CHO Hydro- gel	[124]

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6. Conclusion and perspective

It has been proven that polysaccharide-based hydrogel hydrophilic polymeric net-931 works have many advantages over other DDS used in health-oriented and cosmetic fields. 932 Polysaccharide-based hydrogels have tremendous potential for medicinal applications, 933 including tissue engineering and controlled drug release for targeted therapy. The most 934 remarkable feature of these materials is the capacity to be injected without changing their 935 chemical, mechanical or physiological characteristics, which is accomplished by utilizing 936 their thixotropic nature. Polysaccharide-based hydrogels can alter their rheological and 937 chemical-physical properties by adjusting the cross-linking agents and taking advantage 938 of their thixotropic tendency. Hydrophilic polymer chains interact physically or chemi-939 cally to form hydrogels with a high-water absorption capacity. The hydrogel resembles 940

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biological tissues because water molecules can penetrate the three-dimensional polymeric 941 network's interstitial areas. As mentioned earlier, biomedical applications including drug 942 delivery, wound healing, tissue engineering, and sustained delivery of proteins & DNA, 943 are some examples of hydrogels benefits in this field that deriving from characteristics of 944 hydrogels like biocompatibility, nontoxicity, degradability, swelling properties, light sta-945 bility and so many others. Since each hydrogel made of a particular polysaccharide must 946 be researched separately, no behavior applies to all polysaccharide-based hydrogels. 947 Many challenges should be solved faced with hydrogels such as i) the effects of hydrogels 948 should be investigated for long-term uses to ensure their safe clinical uses based on evi-949 dence of dealing with human bodies via in vivo studies to limit their side effects. ii) at-950 tempts to increase the stability of all kinds of hydrogels during storage time. 951

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