

Excimer Laser-produced Biodegradable Photopolymer Scaffolds Do Not Induce Immune Rejection In Vivo

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Following our previous works of in-vitro tests, the biocompatibility of photopolymer scaffolds was tested against immune responses *in vivo*. Neither relevant immune reactions nor the rejection of implanted scaffolds was detected, being an essential step for *in vivo* implantation of excimer laser-prepared scaffolds. The scaffolds were fabricated by UV excimer laser photocuring at 308 nm. After two weeks of transplantation neither inflammatory response nor reactive immune activation was detected based on the chemokine and cytokine profile. As a sign of biodegradability of the scaffolds, we detected macrophage infiltration and phagocytosis of the biopolymer at the site of implantation. Our results suggest that poly(propylene fumarate) (PPF): diethyl fumarate (DEF) (7 : 3 w/w) scaffolds have appropriate properties for *in vivo* applications.

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1. Introduction

One of the major goals of tissue engineering [1-2] is to provide rapid and reliable production of well-designed and functional microenvironments called scaffolds. These scaffolds help to reestablish the structural integrity of tissues damaged by trauma, disease or aging.

Our novel Mask Projection Excimer Stereolithography (MPEXSL) [3] is a versatile and fast tool to fabricate such microenvironments from liquid polymeric resins through UV photocuring. Yet, the biocompatibility [4] of these scaffolds must also be one of the primary factors considered before the structures may be used in therapeutic applications.

The validity of poly(propylene fumarate) (PPF):diethyl fumarate (DEF) (7:3 w/w) samples fabricated by our MPEXSL system has already been investigated by a previous study with bone cell culturing [5], while elastine [6-7] and Titanate nanotubes [8-9] were utilized as functional coatings. Following all these *in vitro* cell tests, *in vivo* biological testing of such PPF:DEF scaffolds became a fundamental aspect of our further progress.

2. Materials and Methods

2.1 Laser photocuring and setup

In MPEXSL, schematically illustrated in Fig. 1, the image of a mask is projected on the photosensitive liquid resin [10] defining the inner geometry of the solidified polymer scaffold.

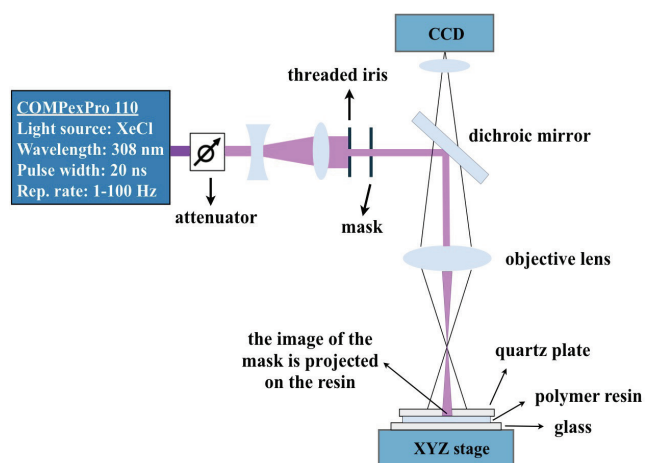


Fig. 1: MPEXSL in a one-layer photocuring setup

The resin is sandwiched between a glass holder and a quartz plate [11], in favor of a simpler and faster one-layer photocuring process. The sample is then mounted on an XYZ stage.

The outer geometry can be modulated by an iris. Pulse fluence of the XeCl excimer laser is controlled by a variable attenuator. Pulse repetition rate ranges from 1 to 100 Hz. A CCD camera is mounted on the top of the optical system to in-situ monitor the process.

The system is entirely driven by a computer. Depending on the programming, this results in different scaffold geometries (as seen on Fig. 2) [3,5].

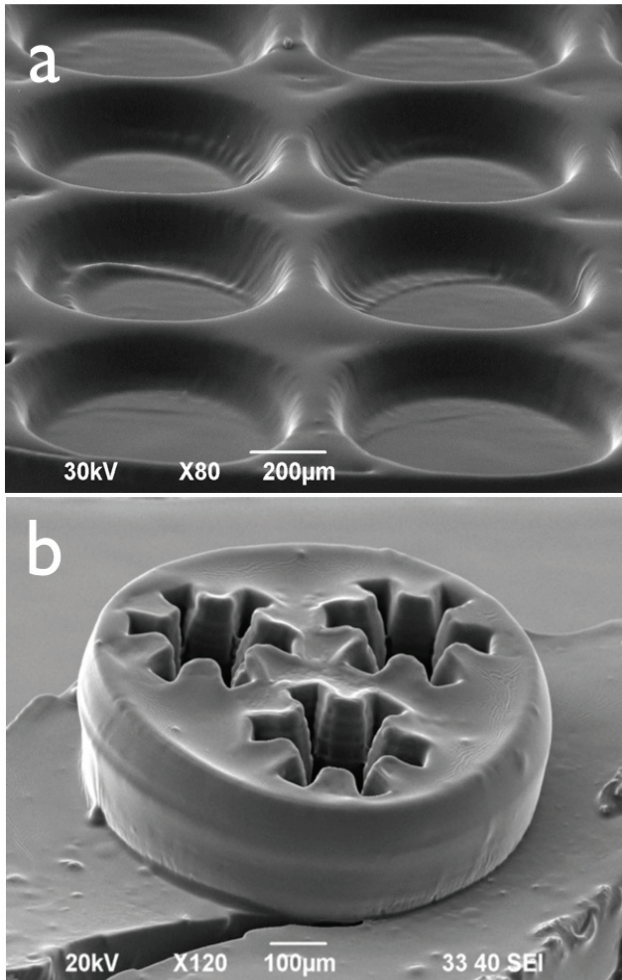


Fig. 2 (a) 5-mm diameter, 200- μm thick scaffold with pore size of 800 μm ; (b) 2-mm diameter, 250- μm thick scaffold with cog-shaped pores

2.2 Polymer resin

Scaffolds fabricated from PPF:DEF (7:3 w/w) [11-12] were implanted. The structures were constructed by applying UV excimer laser photocuring at 308 nm. The photo-cross-linking density is tuned by photoinitiator phenylbis (2,4,6-trimethylbenzoyl) phosphine oxide (BaPO). Scaffold thickness can be adjusted by the total fluence (in this study by changing the number of shots). This tuning capability is discussed in section 3.1.

2.3 Biological testing: cell culture, mouse model, histology, and cytokine/chemokine profile

The photocured samples were sterilized with UV irradiation for 30 min and coated with 0.01 % poly-L-lysine (MW 70000-150000 Da, Sigma) for 30 min at room temperature. Poly-L-lysine was removed and the scaffolds were dried under laminar box, and then incubated in Eagle's Minimum Essential Medium (EMEM, Lonza) with 10 % fetal bovine serum, 100 U/ml penicillin, 100 U/ml streptomycin and 0.25 $\mu\text{g}/\mu\text{l}$ fungizone (Promocell) for 7 days at 37 $^{\circ}\text{C}$. The medium was changed every other day.

At day seven, K7M2 mouse cells (provided by Dennis Klinman, NCI-Frederick, MD, USA) were seeded in EMEM at 2×10^5 cells/ml in wells containing one scaffold each, and then incubated in humidified atmosphere with 5 % CO_2 at 37 $^{\circ}\text{C}$ for 14 days. After being covered with cells, the scaffolds were implanted under the dorsal skin of 8-week old female Balb/C mice (Charles River Laboratories International, Inc.). Control groups were implanted with cell-free scaffolds. 14 days after transplantation, the scaffolds and dorsal skin were removed and blood samples were collected. Five mice per group were implanted.

In case of a successful cell implantation, the presence or absence of selected K7M2 mouse osteosarcoma cell line was followed by histology. Specimens were fixed in 4% buffered paraformaldehyde and then embedded into paraffin blocks. Four- μm -thick sections were prepared and stained by conventional hematoxylin-eosin stain then coverslipped. The sections were visualized by scanning virtual microscope (3D Histech, Hungary).

The potential inflammatory reactions of the implanted biomaterial were screened via cytokine and chemokine profile. Protein concentrations of the sera were measured by BCA Protein Assay (Thermo Scientific) and pooled samples were tested to simultaneously detect relative levels of different cytokines according to the manufacturer's instruction by Mouse Cytokine Array, Panel A (R&D Systems). Immunoreactive signals were detected using a LICOR ODYSSEY[®] Fc (Dual-mode imaging system) imager followed by analysis with Odyssey v1.2 software. Animal care was provided in accordance with the procedures outlined in the animal protocol authorized by the Institutional and the National Animal Ethics and Experimentation Boards.

3. Results and discussion

3.1 Preliminary results for PPF:DEF (7:3 w/w) scaffold fabrication

The wavelength of a XeCL excimer laser (308 nm) has the greatest penetration depth of all excimer sources in PPF:DEF and thus highly desirable for the scaffold fabrication process [11]. Apart from the wavelength of the laser, the thickness of the polymerized layer can also be tuned by other laser parameters [13], such as the applied total fluence. The range of this tuning is strongly dependent on the resin's photoinitiator concentration. Thus, the layer thickness dependence over the BaPO (Fig. 3) was acquired for PPF:DEF (7:3 w/w) to be able to achieve the proper layer thickness of any desired structure.

For all measurements, non-porous layers were fabricated with different BaPO concentrations using a repetition

rate of 50 Hz and fluence per pulse of 20 mJ/cm². The applied numbers of pulses were 50, 124, 248, 336, 480, 720 and 1000. Height measurements were performed with a Veeco Dektak 150 profiler. BaPO concentration ranged from 0.3% to 1.2%. We assume that the observed sublinear dependence is due to the 308 nm light having greater penetration depth in the crosslinked resin than in the pristine one.

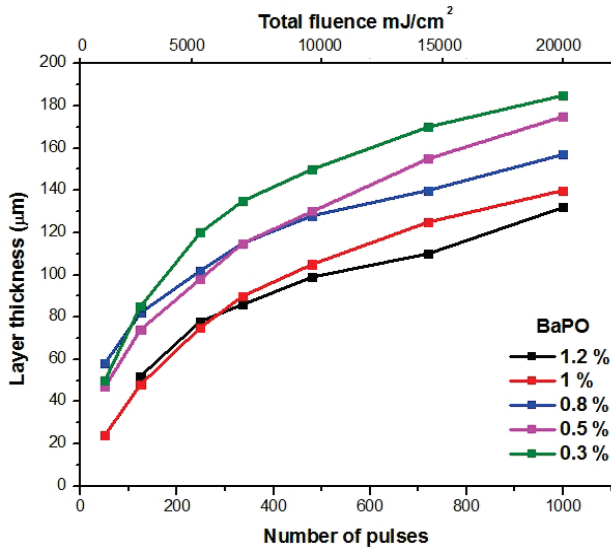


Fig. 3: Layer thickness as a function of number of pulses (and total fluence) in case of various BaPO concentrations

For the *in vivo* tests, 5-mm diameter, 100-µm thick porous scaffolds were prepared with 55-µm-pore diameters, using a BaPO concentration of 1%. These have been presented in [9].

3.2 In-vivo biocompatibility of monolayer scaffolds

K7M2 mouse osteosarcoma cell line was grown on the scaffolds for 14 days before implantation in mice. The control group was implanted with cell-free scaffolds. After 14 days, the scaffolds and dorsal skin were removed and serum samples were harvested for further analysis.

Cytokine and chemokine protein levels in sera were also investigated. No significant difference was detected between the cytokine profiles of the tumor scaffold implanted group and the control group (Fig 4). No sign of inflammation was observed on the dorsal skin: neither inflammatory cytokines, nor other signs of rejective reaction were found.

In histological sections (Fig. 5) of the group implanted with tumor seeded scaffolds (b), viable anaplastic sarcomatous tumor cells embedded in dens inflammatory reaction were seen (d-interrupted line indicates tumor border), in contrast to the control group (a) where only a mild fibrotic reaction was noted around the presumable location of the scaffold (Fig 8c-arrows).

No residual biopolymer piece was found in the control animals. We presume that the scaffolds degraded biologically *in vivo* without significant residual pieces.

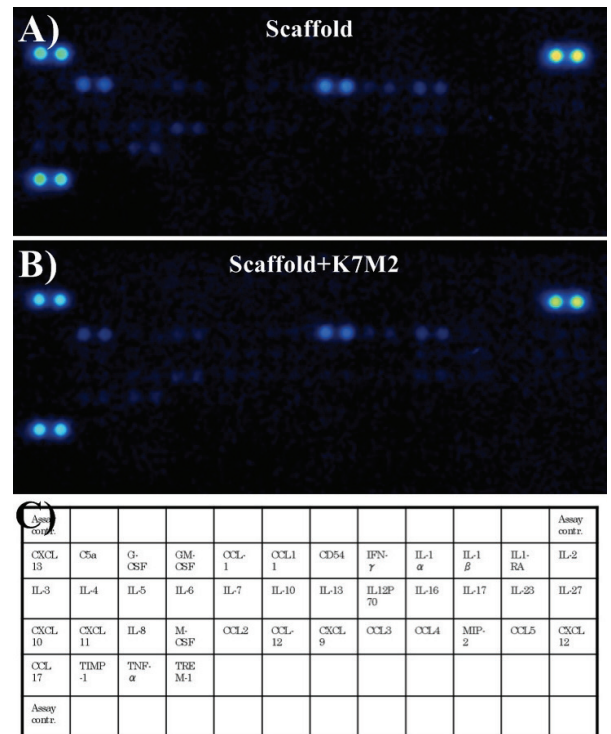


Fig. 4: profiling of (A) tumor scaffold implanted mice sera and (B) control groups sera. Panel (C) shows the cytokine and chemokine map

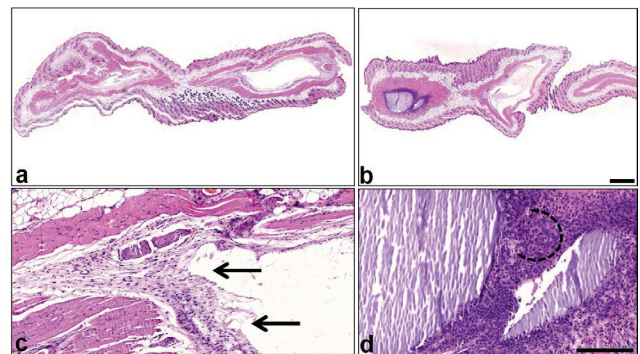


Fig. 5: HE; OM 200x; a-b and c-d scale bar 1000 µm and 200 µm, respectively

Conclusions

PPF:DEF scaffolds were fabricated by our excimer laser stereolithography system and have been tested *in vivo* with K7M2 mouse osteosarcoma cell line. No inflammatory reaction or other rejection was observed opening up the possibility of utilizing the aforementioned scaffolds in biological applications, while the MPExSL presents a fast, versatile, and reliable way to fabricate simple photocured structures for tissue engineering and regenerative medicine.

Acknowledgments and Appendixes

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