

Underwater Drone Architecture for Marine Digital Twin: Lessons Learned from SUSHI DROP Project[†]

Alessandro Lambertini ^{1, ID}, Massimiliano Menghini ^{2, ID}, Jacopo Cimini ^{3, ID}, Angelo Odetti ^{4, ID}, Gabriele Bruzzone ^{4, ID}, Marco Bibuli ^{4, ID}, Emanuele Mandanici ^{1, ID}, Luca Vittuari ^{1, ID}, Paolo Castaldi ^{2, ID}, Massimo Caccia ^{4, ID} and Luca De Marchi ^{2,* ID}

- ¹ Department of Civil, Chemical, Environmental, and Materials Engineering (DICAM), University of Bologna; alessandro.lambertini@unibo.it (A.L.); emanuele.mandanici@unibo.it (E.M.); luca.vittuari@unibo.it (L.V.)
- ² Department of Electrical, Electronic and Information Engineering (DEI) “Guglielmo Marconi”, University of Bologna; massimiliano.menghini3@unibo.it (M.M.); paolo.castaldi@unibo.it (P.C.)
- ³ Department of Biological, Geological, and Environmental Sciences (BIGEA), University of Bologna; jacopo.cimini2@unibo.it
- ⁴ Italian National Research Council - Institute of Marine Engineering (CNR – INM), Genoa; angelo.odetti@cnr.it (A.O.); gabriele.bruzzone@cnr.it (G.B.); marco.bibuli@cnr.it (M.B.); massimo.caccia@cnr.it (M.C.)
- * Correspondence: l.demarchi@unibo.it
- [†] This paper is an extended version of our paper published in Lambertini, A.; Menghini, M.; Cimini, J.; Odetti, A.; Bruzzone, G.; Bibuli, M.; Mandanici, E.; Vittuari, L.; Castaldi, P.; Caccia, M.; De Marchi, L. Monitoring and Surveying from an Underwater Vehicle in SUSHI DROP Project. In Proceedings of the 2021 International Workshop on Metrology for the Sea; Learning to Measure Sea Health Parameters (MetroSea), Reggio Calabria, Italy, 4–6 October 2021; pp. 189–193.

Citation: Lambertini, A.; Menghini, M.; Cimini, J.; Odetti, A.; Bruzzone, G.; Bibuli, M.; Mandanici, E.; Vittuari, L.; Castaldi, P.; Caccia, M.; De Marchi, L. Underwater Drone Architecture for Marine Digital Twin: Lessons Learned from SUSHI DROP Project. *Sensors* **2021**, *11*, 0. <https://doi.org/>

Received:
Accepted:
Published:

Publisher’s Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.

Copyright: © 2022 by the authors. Submitted to *Sensors* for possible open access publication under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

Abstract: The ability to observe the world has seen significant developments in the last few decades, alongside the techniques and methodologies to derive accurate digital replicas of observed environments. Underwater ecosystems present greater challenges and remain largely unexplored, but the need for reliable and up-to-date information motivated the birth of the Interreg Italy-Croatia SUSHI DROP Project (Sustainable fISHerIES wITH DRONes data Processing). The aim of the project is to map ecosystems for sustainable fishing and to achieve this goal a prototype of an Unmanned Underwater Vehicle (UUV), named Blucy, has been designed and developed. Blucy was deployed during project missions for surveying the benthic zone in deep waters of the Adriatic Sea with non-invasive techniques compared to the use of trawl nets. This article describes the strategies followed, the instruments applied and the challenges to be overcome to obtain an accurately georeferenced underwater survey with the goal of creating a marine Digital Twin.

Keywords: UUV; ROV; AUV; surveying; monitoring; marine; digital twin

1. Introduction

In the age of digitization of the existing world, the term Digital Twin (DT) was first published in 2010 within the NASA roadmap [1] defining it as an ultra-realistic, multi-scale, multi-physics simulation of a system to mirror its evolution. In the NASA document, the term DT was primarily used to identify the digital version of a vehicle designed for exploration, but later the same term was declined in several areas including: manufacturing [2–4], decision support system [5], education [6], healthcare [7], climate [8], water management [9], sustainability [10], farming [11], urban planning [12], risk assessment [13] and also marine elements [14].

In recent decades, the number of instruments that allow us to observe the world at different scales and with different sensors that can capture fundamental aspects and contribute to the creation of the respective DTs has increased in parallel. Some particularly versatile platforms have seen considerable success both commercially and

26 in the world of surveying for scientific research: drones. The possibility of carrying
27 out a survey at a safe distance using a vehicle without an operator on board and with
28 reduced procedures and costs compared to the past has been particularly attractive
29 and has allowed the development of a large number of Unmanned Aerial Vehicles
30 (UAV). Similarly, other specialized usage scenarios have developed by implementing
31 Unmanned Surface Vehicles (USV) and Unmanned Underwater Vehicles (UUV).

32 Among the various projects underway for the development of DT, it is worth men-
33 tioning the recent initiative of the European Commission: Destination Earth (DestinE)
34 [8]. The main objective of the project is the development of a digital model of the entire
35 earth system with high precision and resolution that can allow to monitor natural and
36 anthropogenic phenomena in order to support sustainable development. These systems
37 include: land, marine, atmosphere, biosphere. Among the areas of study, the marine one
38 is certainly fundamental for life on earth and at the same time complex to investigate.
39 Water covers more than 70 percent of the Earth's surface and in particular the oceans
40 conserve almost all the available water.

41 Compared to the exploration of terrestrial or aerial systems, the study of submerged
42 environments involves greater challenges: economic, logistical and security. Exploration
43 costs are particularly high because of the vehicles, instruments and personnel required,
44 it is not possible to rely on permanent infrastructures that are available only in small
45 numbers and finally the particularly harsh and hostile environmental conditions pose
46 risks to the safety of human life during these survey activities. Consequently, due to
47 these issues, only a small percentage of the ocean floor has been mapped to date [15].

48 Fortunately UUV are becoming more and more efficient in marine exploration
49 activities and can therefore solve some of the problems highlighted [16]. In order to carry
50 out exploration and survey activities of submerged environments, the use of appropriate
51 subaqueous vehicle position estimation techniques is essential. Only by knowing the
52 position of the vehicle and its sensors is it possible to safely carry out a survey and
53 produce results that can be compared with other surveys and georeferenced in maps
54 and DT. Increasingly precise instruments and sensors allow accurate positioning and
55 advanced navigation techniques now allow efficient use of UUVs for surveying [17].

56 In order to study in depth the complex underwater environment and map different
57 habitats, survey methodologies from different platforms with optical and acoustic sen-
58 sors have been successfully experimented in the past [18–20]. Due to the complexity of
59 the underwater environment, UUVs are the only instruments capable of investigating
60 the hostile underwater environment in some particular contexts. Several authors have
61 approached the problem of controlling UUV vehicles with different methods to stabilize
62 their attitude during navigation [21–24]. UUVs are particularly critical when observa-
63 tions must necessarily be made with high spatial as well as temporal resolution. [25].
64 For example, using acoustic techniques such as Multibeam Echosounder (MBES) [20] it
65 is already possible to survey high-resolution environmental data to accurately map and
66 provide an automatic unsupervised or supervised classification of benthic communities
67 without the use of invasive techniques [18,26].

68 Hopefully, thanks to ongoing technological and knowledge advances, UUVs could
69 already in the next decade reach a level of reliability, performance, efficiency and econ-
70 omy of use similar to that which today belongs to the UAV domain: extremely versatile
71 and economical to produce maps and digital models of numerous contexts related to the
72 marine environment [27–32]. Moreover, it will be very useful to be able to draw up a list
73 of strategies and best practices for underwater monitoring as is already happening in
74 the terrestrial field [33].

75 In this paper we describe the challenges and lessons learned from the multipurpose
76 UUV prototype, expanding on the work published in [34], developed within the Interreg
77 Italy-Croatia SUSHI DROP Project (Sustainable fiSHeries wIth DRones data Processing)
78 <https://www.italy-croatia.eu/sushidrop>. The objective of the project is the complete

79 development of a UUV for surveying the benthic zone in deep waters of the Adriatic
80 Sea able to produce digital models of the underwater environment.

81 We had the opportunity to develop a UUV prototype from scratch that combined
82 the best possible features in terms of positioning and surveying while maintaining a low
83 total cost and with multipurpose and modularity features. The developed prototype is
84 innovative considering the entirety of its capabilities and the design choices that have
85 identified operational solutions for the project objectives. The result of this work is
86 a platform suitable for gathering information and providing efficient environmental
87 investigation using non-invasive techniques in remote underwater environments. As
88 UUVs are by definition unmanned, they also eliminate the risk of human operators and
89 are therefore suitable vehicles for the exploration of a particularly hostile environment
90 such as the marine one.

91 Until today, the principal instrument to collect information about fish populations
92 and communities is from the analysis of catch collected during surveys performed with
93 research vessels. Traditional survey methods that rely on the capture of living organisms
94 are employed aboard these vessels. Capture is typically accomplished through the use
95 of bottom trawl gear. These traditional methods are invasive to the environment, have
96 high operational costs, and are also prohibited in particular marine protected areas. The
97 captured fish is then manually sorted by a group of specially trained operators. For each
98 species, a record is made of the biological variables: length, weight and other key charac-
99 teristics. This information is useful to understand the specificities of marine populations
100 in the area under investigation. To date, only in some monitoring applications can be
101 found that the data collection phase is instrumentally automated through the use of
102 computer databases at the end of the manual selection process [35].

103 2. Materials and Methods

104 The approach followed for the development of the UUV was to produce a complete
105 and modular prototype system, called Blucy, fully customized in hardware and software
106 for scientific surveys, instead of using a commercial drone with black-box operation.

107 Numerous marine robots have been developed in recent decades [36]. In general,
108 UUVs can be divided into the following categories: Remotely Operated Vehicles (ROV)
109 [37,38], Autonomous Underwater Vehicles (AUV) [39,40], or hybrids [41]. The new Blucy
110 prototype (Figure 1) falls into the latter category, according to an approach that has made
111 it possible to develop a drone at a considerably lower cost than comparable commercial
112 vehicles.



Figure 1. UUV prototype, Blucy, and fiber optical cable during first tests in open sea.

113 This choice is dictated by the desire to maintain a dual option of autonomous
114 navigation, but at the same time the ability to transmit high-resolution images, video
115 stream, acoustic measurements and any other data of interest in real time. This need
116 is particularly useful for the study of living organisms. The ROV mode is particularly
117 useful for missions in complex areas, while the AUV mode carried out in complete
118 autonomy allows to obtain information on large area such as the morphology of the
119 seabed to be investigated in further detail.

120 2.1. UUV Payload

121 All subsystems within the UUV have specific operational capabilities dedicated
122 to piloting, positioning or surveying. This paper is not focused on the piloting part,
123 but is instead intended to deepen the challenges related to positioning and surveying
124 techniques for UUV [42], explaining the tools and methods used and their specific
125 implementation in Blucy.

126 A first precaution necessary for the proper functioning of all subsystems is a precise
127 synchronization of the clocks of the different sensors: fundamental for the correct align-
128 ment of the acquired data and to guarantee a high quality of the following processing.
129 All data are synchronized using UTC timestamps and are then georeferenced thanks to
130 the coordinates obtained by the positioning instruments.

131 A second necessary precaution is the choice of subsystems. The approach followed
132 had to consider the small size of the sensors to allow installation in the limited space
133 available within the UUV. At the same time, among the sensors available for use on the
134 UUV platform, a further parameter of choice was the analysis of power consumption that
135 must necessarily be contained to ensure greater autonomy. Finally, the price-performance
136 ratio was also considered with the aim of keeping costs low.

137 2.1.1. Positioning Instruments

138 A multitude of dedicated positioning tools are provided on board the UUV, start-
139 ing with the global positioning system that allows absolute localization of the drone
140 during surface navigation. Internally to the Attitude and Heading Reference System
141 (AHRS) instrument are a Global Navigation Satellite System (GNSS) receiver and an
142 Inertial Navigation System (INS) platform. Additional instruments provided for relative
143 positioning during submarine activities are: Fiber Optic Gyroscope (FOG), Doppler
144 Velocity Log (DVL) and Ultra-Short Baseline (USBL). The information acquired by the
145 instruments is processed in real time by Extended Kalman Filter (EKF) according to
146 a Fossen model [43]. These positioning systems are used in real time for navigation
147 operations and thus for piloting Blucy. They are also essential during data processing to
148 provide an accurate georeferencing of submarine surveys and return of project outputs
149 in a universal reference system.

150 The data acquired by sensors such as MiniCT and MiniSVS are also essential for
151 precise positioning: conductivity, temperature, pressure and speed of sound. These
152 sensors are used to improve the depth estimation of the UUV. In addition, the data
153 obtained from MiniSVS are used for sound velocity correction within the algorithm for
154 USBL. The same data is crucial for MBES during beam forming and beam steering.

155 Positioning instruments are used at different stages during the mission: the start of
156 operations occurs above the water surface with the ability to acquire positioning using
157 AHRS by identifying the position and attitude of the UUV in a geographic reference
158 system. In the underwater navigation phase the GNSS signal is no longer acquired and
159 the positioning is done in dead-reckoning using the mentioned procedure via EKF with
160 data detected in combination by FOG, DVL and USBL. For the latter system, it is crucial
161 to implement a correct reference on the surface vehicle by accurately measuring the
162 offsets between the instruments on the boat. In the installation foreseen for the project
163 operational scenario, two GNSS antennas are present to obtain an absolute positioning of
164 the surface vessel and a heading angle, while the pitch and roll parameters are measured

165 by an additional INS platform properly positioned and calibrated. The 3D offset (X, Y, Z)
 166 and rotation (rX, rY, rZ) between the GNSS surface vessel Antenna Reference Point (ARP)
 167 and the USBL transponder ARP, bound to the structure but appropriately positioned
 168 underwater (Figure 2), is measured on the boat and the resulting 3D vector is reported
 169 in the Remote Station (RS) software dedicated to USBL positioning.

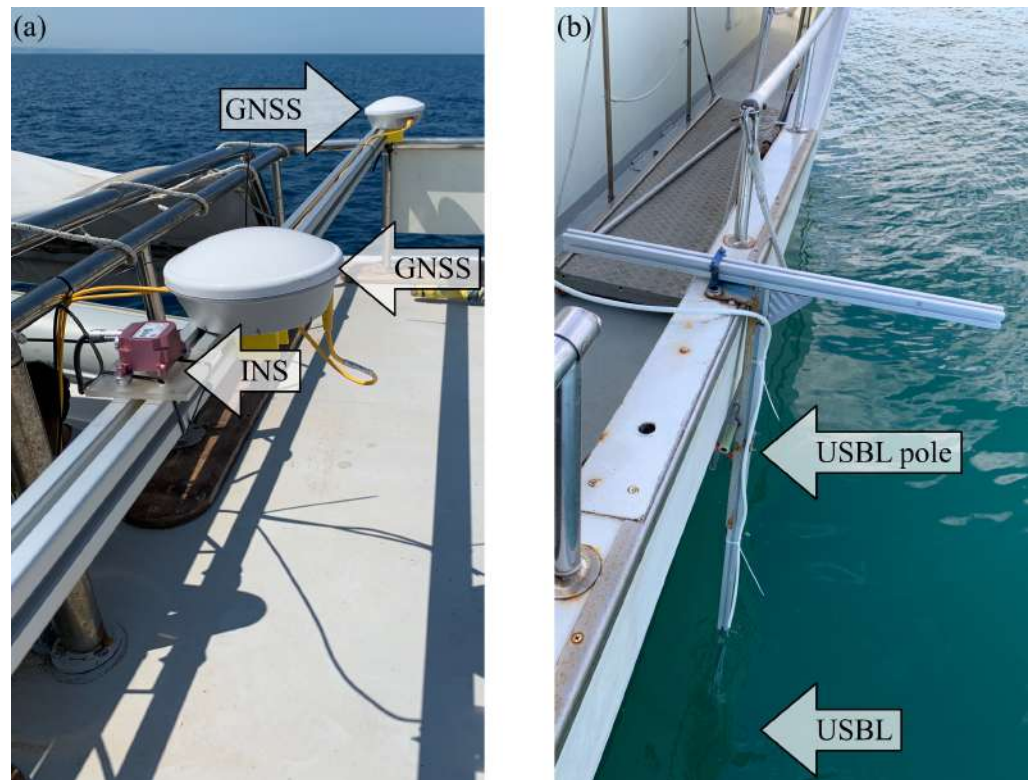


Figure 2. Setup for USBL positioning on surface vessel: (a) GNSS antennas and INS platform. (b) Structure for USBL.

170 Using these positioning techniques it is possible to check in real time the position of
 171 the UUV during underwater navigation and to know its attitude. Positioning information
 172 is transmitted by cable in ROV mode and by acoustic channel in AUV mode. Thanks
 173 to the on-board instruments it is also possible to obtain redundancy on the position
 174 estimation.

175 Positioning instruments are listed in Table 1. Regarding the choice of positioning
 176 tools, the first selection concerned the FOG platform which is the main element for
 177 dead-reckoning navigation. Further components have been selected to ensure maximum
 178 compatibility and interoperability between the different subsystems.

Table 1. Instruments for positioning of the UUV Blucy.

Sensor	Parameters	Model
FOG	Position, Attitude	iXblue Fiber Optic Gyroscope Compact C3
DVL	Linear Speed and Acceleration	Nortek Doppler Velocity Log 500-300m
AHRS	Latitude, Longitude	LORD 3DM-GX5-45 GNSS/INS
ALT	Altitude	Tritech PA200
USBL	Relative Position	EvoLogics S2C M 18/34

179 2.1.2. Surveying Instruments

180 A number of scientific instruments have been provided on board the drone for
 181 multi-parameter remote sensing survey of the marine environment. These include

182 several passive and active sensors. In the current configuration there are two optical
183 cameras, PilotCAM and BottomCAM, and a MBES (Figure 3).

184 The first optical camera is positioned in the frontal part of the drone and the sensor
185 coupled to its lens has been selected to obtain an image with wide Field of View (FOV).
186 The typical output of this sensor is a video stream transmitted in real time thanks to
187 the wide bandwidth available in ROV mode using the fiber optic cable that connects
188 the UUV with the RS. The sequence of images immediately visible on the RS allows
189 precision navigation at particularly close range to the seabed. The same images are
190 used for inspection, visual census and the video stream can be reprocessed afterwards
191 with different Computer Vision algorithms. PilotCAM is installed on a special custom
192 support that allows to change the inclination angle of the sensor according to the different
193 operational scenarios of the mission.

194 BottomCAM is installed at the bottom of the UUV with viewpoint towards the
195 seabed (nadir) to allow use for photogrammetric purposes. Thanks to the high resolution
196 images and to the presence of several LED illuminators it is possible to acquire sequences
197 of images following a specific survey plan. Parameters such as overlap, shutter speed
198 are then studied and the height above the seabed is selected according to the necessary
199 Ground Sample Distance (GSD) and visibility conditions in the water column. The optics
200 selected for the setup has a focal length of 24 mm, ensuring a wide FOV. Following
201 a classical photogrammetric scheme, the UUV navigation in the BottomCAM survey
202 operations will follow a path maintaining constant altitude to avoid distortions in the
203 final model. In ROV mode the shooting command is automatically given by RS according
204 to the survey parameters. The bidirectional communication takes place according to
205 network protocols through the fiber optic cable. Inside the waterproof container where
206 the BottomCAM is located it has been foreseen the installation of a signal conversion
207 module suitable to remotely control the camera and receive in real time the images
208 acquired by the UUV on the RS. This allows an immediate processing using a particularly
209 high performance workstation.

210 The MBES active acoustic sensor is used to detect information and produce maps
211 related to more distant objects. It is possible to survey the seabed, acquire high quality
212 bathymetric data, water column information, and quantitative fisheries stock assessment
213 for habitat mapping, which is one of the main goals of SUSHI DROP Project. MBES can
214 be used in both ROV and AUV modes. In the second mode all acquired information
215 is stored in a dedicated on-board computer present inside the UUV architecture. In
216 this case the data are only subsequently downloaded to the RS at the completion of the
217 mission, due to the reduced bandwidth available for acoustic communications. Other
218 parameters concerning the water column are punctually acquired during the navigation
219 by MiniCT and MiniSVS sensors: Conductivity, Temperature and Sound Velocity

220 It is necessary to consider some parameters that generate problems and distortions
221 in the acquired images including the marine housing where the optical sensor is kept
222 watertight and the additional glass that is interposed between the sensor and the external
223 environment. Algorithms are needed to correct the refraction according to the different
224 mediums (air-glass-water) that are crossed by the optical rays [44].

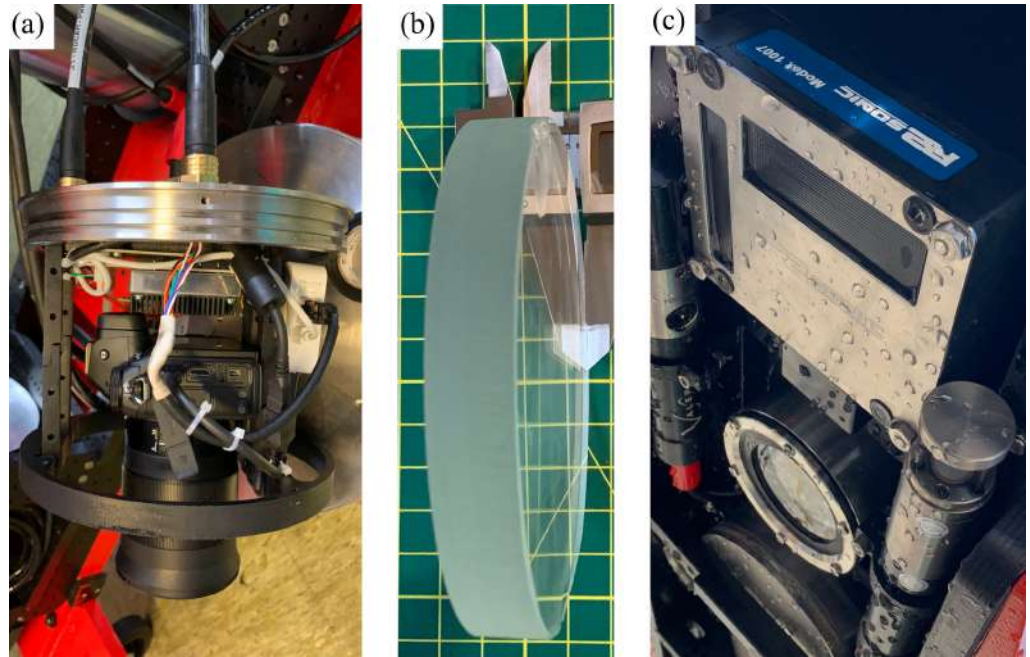


Figure 3. Main surveying instruments: (a) BottomCAM and its network data transmission router before insertion into the waterproof case. (b) BottomCAM 15 mm frontal glass. (c) MBES sonar head (top) and final BottomCAM canister (bottom) installed in UUV.

225 All surveying instruments equipped on the UUV are listed in Table 2.

Table 2. Instruments for scientific survey.

Sensor	Parameters	Model
MBES	Bathymetry, Water Column	Multibeam Echosounder R2Sonic 2020
PilotCAM	High Resolution Imagery	Nikon Z6 with NIKKOR Z 24mm f/1.8 S
BottomCAM	Live Stream Video	Vivotek IB8369A Network Camera
MiniCT	Conductivity, Temperature	Valeport MiniCT
MiniSVS	Pressure, Sound Speed	Valeport MiniSVS

226 2.2. UUV Architecture

227 The multi-purpose UUV developed for the project and named Blucy, is designed
 228 to operate in a dual hybrid navigation mode: ROV or AUV depending on the mission
 229 setup. In both cases, power is supplied to the UUV by an integrated battery, with no
 230 need for remote power transmission. The UUV is built for depths up to 250 meters.

231 In ROV navigation mode, Blucy is tethered to the surface ship with the help of a 600
 232 m long fiber optic cable (Figure 4). The cable does not carry energy as this is supplied
 233 directly on board the drone to allow operation in dual mode. The selected fiber optic
 234 cable has a nominal overall diameter of 7.80 mm, specific gravity of 0.95 kg/dm³, LCP
 235 fiber braid strength member, LDPE UV resistant sheath, hydrolysis UV resistant PUR
 236 outer sheath and a total breaking strength of 500 kg. ROV mode is mainly used for close
 237 inspection of the seabed performed in hostile environments and also in particularly tight
 238 spaces at moderate cruising speed and when high position accuracy is required. In this
 239 mode all data are transmitted in real time and recorded on the RS rugged computer.

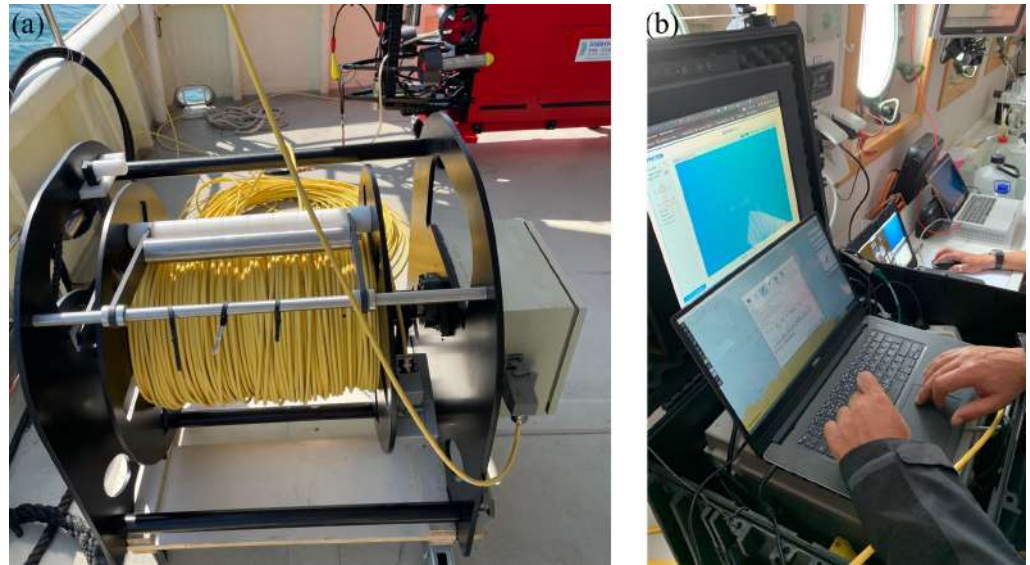


Figure 4. ROV navigation mode: (a) 600 m long fiber optic cable. (b) Computers for RS on surface vessel.

240 The AUV navigation mode is suitable for surveying large areas at high cruising
241 speed in safe conditions, considering that the maximum range of Blucy is 6 hours
242 of continuous navigation. A typical survey in AUV mode must necessarily follow a
243 path previously planned through the use of way-points at a safe distance from the
244 seabed and any other obstacle. Furthermore, to ensure the necessary performances and
245 increase the reliability of Blucy during the AUV missions, a supervision scheme for
246 early actuator Fault Detection and Isolation (FDI) is required [45,46]. With the scientific
247 sensors equipped on board, including MBES, it is possible to analyze elements more
248 than 100 m away from the AUV position while maintaining an adequate resolution for
249 the study of the seabed. In this mode the status of the AUV, its position and commands
250 are received and transmitted with a dedicated acoustic channel via USBL, connecting
251 the AUV to the RS present on the surface vessel. The underwater acoustic modem used
252 provides a full-duplex digital communication, using self-adaptive algorithms to main-
253 tain a nominal bitrate up to 13.9 kbit/s with a bit error rate less than 10^{-10} , depending
254 on marine conditions. Among other challenges to face for acoustic communication and
255 submarine digital data transmission, we can mention some that also concern the AUV
256 sector: attenuation, time synchronization, data transmission delay, underwater noises,
257 stratification and multi-path effect [47]. These problems affect the ability to control UUV
258 navigation in real time. At this stage of development the large amount of data acquired
259 by the drone cannot be transmitted in real time in AUV mode. All data is recorded on a
260 solid-state drive (SSD) within dedicated subsystems and then downloaded at the end of
261 the mission.

262 All UUV subsystems and their functional connection is listed in Figure 5.

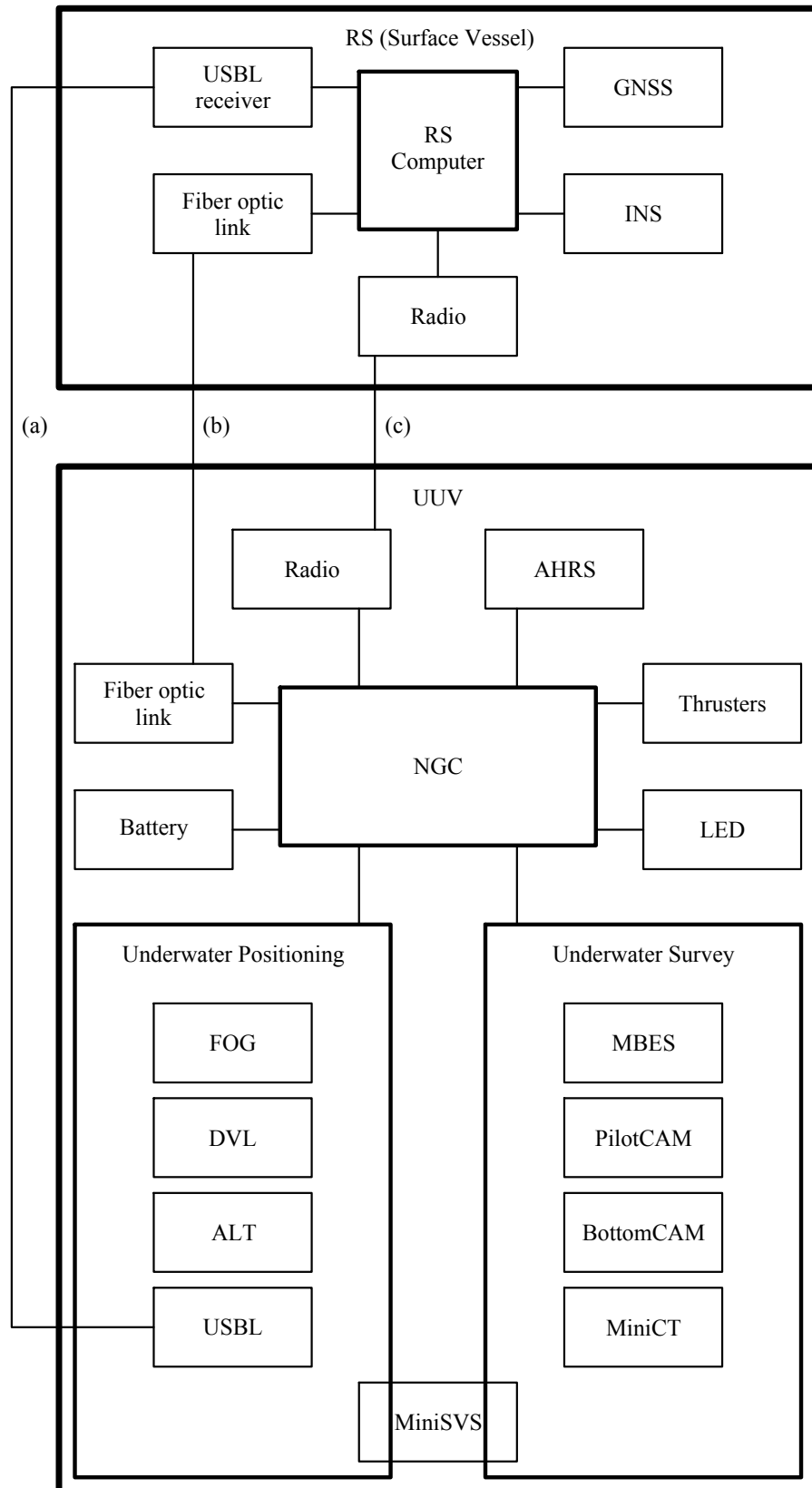


Figure 5. UUV main functional architecture and connections: (a) Acoustic USBL channel for AUV underwater navigation. (b) Fiber optic cable for ROV mode. (c) Radio link for AUV surface navigation and data download.

263 2.3. Survey Methods

264 The activities foreseen for each mission at sea are carefully prepared before the
265 activities following a strict checklist of sequential operations that can be divided into a
266 few main phases described below in the fundamental elements:

- 267 1. Dry Calibration for Navigation and Positioning;
- 268 2. Wet Calibration tests for Navigation and Positioning;
- 269 3. Wet Calibration tests for Scientific Survey;
- 270 4. Mission Planned Survey.

271 2.3.1. Dry Calibration for Navigation and Positioning

272 During this phase, all the navigation and positioning systems on board Blucy are
273 initialized. In particular, the AHRS fixes the GNSS position signal and initializes the
274 FOG for position estimation during dead-reckoning.

275 2.3.2. Wet Calibration for Navigation and Positioning

276 At this point, Blucy is deployed from surface vessel and a series of calibration
277 maneuvers with the vehicle on the surface were performed. In detail, maneuvers are
278 carried out by piloting Blucy both in manual mode and with autopilots engaged to
279 verify the correct functioning of the Navigation Guidance and Control subsystem and
280 the propulsion system. If the navigation performances are not satisfactory, fine-tuning of
281 the autopilots parameters can be performed directly from the ground station. Moreover,
282 during this phase, the buoyancy check of the drone is performed. This last operation
283 must always be carried out before the mission because the salinity conditions or the
284 presence of freshwater significantly modify the buoyancy characteristics. During UUV
285 development phase, the option of integrating a self-adaptive buoyancy system adding
286 an additional subsystem to act as Buoyancy Control Device (BCD). This design choice
287 would have increased the complexity of the UUV by adding a subsystem subject to
288 potential failure. In particular, since BCD is an active system, the issues of a failure are
289 critical and could lead to a potential loss of UUV during underwater missions. Finally,
290 with the same final UUV size, a bulky subsystem such as BCD would have subtracted
291 space for scientific payload.

292 2.3.3. Wet Calibration for Scientific Survey

293 During this step, the Scientific sensors are calibrated, in particular a vertical survey
294 is carried out to know the seabed depth and to characterize the water column in terms of
295 sound speed, conductivity and temperature. These physical quantities will be used both
296 for sensors calibrations and for further scientific post processing analysis. Moreover,
297 based on the seabed depth, Blucy hypothetical navigation altitude and physical data
298 previously gathered, MBES mission profile is determined. The MBES mission profile
299 allows to automatically change Power, Pulse Width and Gain based on the range settings,
300 allowing an automatization of MBES data acquisition routines. The choice of these
301 parameters is fundamental since a wrong setup could compromise the quality of the
302 gathered data, increasing the post-processing time of those data or in the worst case
303 making them meaningless.

304 2.4. Mission Survey

305 The surveys are distinguished by the main Scientific Payload used and the size of
306 the area to be surveyed. Typically the following two operations are performed:

- 307 1. MBES Survey
- 308 2. Close Seabed Survey

309 It has to be noticed that the two types of surveys differ in the type of data acquired, time
310 of acquisition in terms of area surveyed, Blucy navigation mode and 3D waypoints or
311 survey lines (Figure 6).

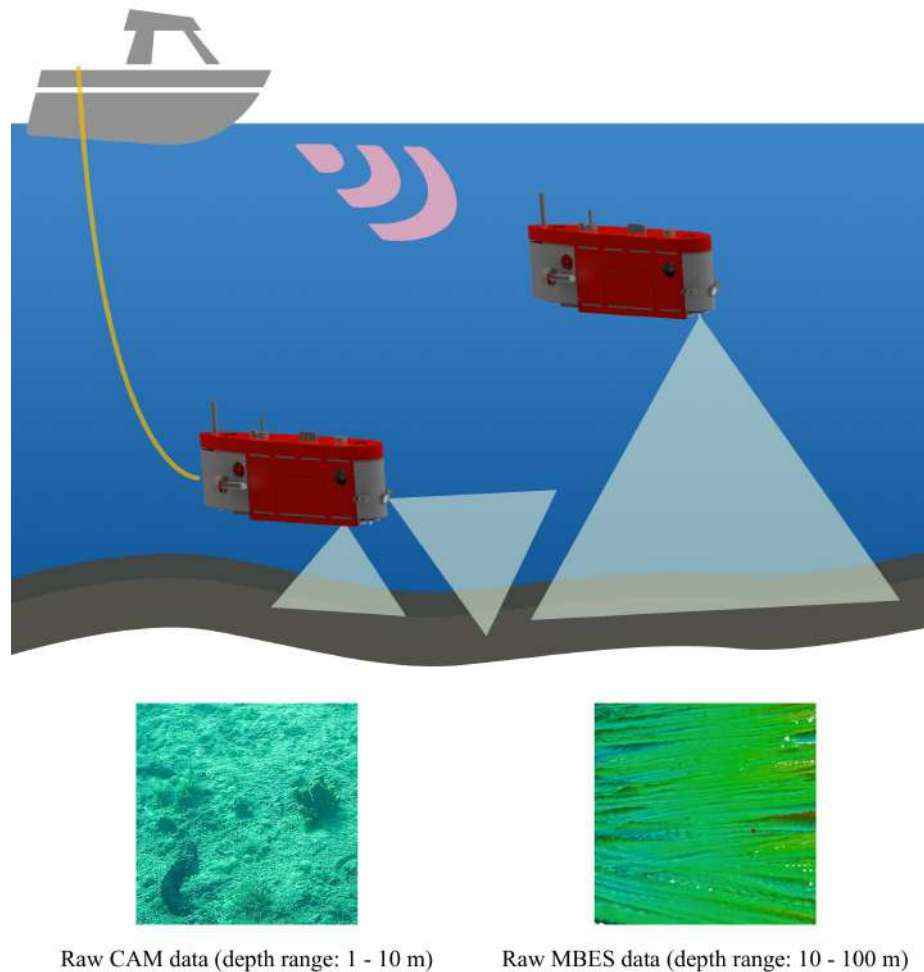


Figure 6. Graphical comparison between MBES in AUV mode and close seabed survey with BottomCAM and PilotCAM in ROV mode.

312 2.4.1. MBES Survey

313 Using MBES, it is possible to scan a large area [48] in a short time. At this stage
 314 Blucy can be piloted in both navigation modes, ROV or AUV, because it navigates at
 315 constant depth and is not affected by surface currents or wave motion. At the same
 316 time it is always at a safe distance, away from the seabed, avoiding any interference
 317 with it. The 3D reconstruction resulting from these acquisition could allow to identify
 318 *hot-spots*, areas of limited extension, in which perform further close seabed inspection
 319 using optical sensors, increasing the level of detail and knowledge of the area surveyed.
 320 It is important to highlight that the MBES is independent of the visibility conditions of
 321 the water and relative turbidity.

322 The following factors were considered when planning a survey with the MBES:

- 323 • The geography and extension of the survey area;
- 324 • Suitable areas for calibration patch test
- 325 • Echo sounder coverage
- 326 • Seabed topography
- 327 • Sound Speed variations
- 328 • Weather conditions

329 In MBES survey, the operator has to plan the surveys lines carefully based on swath
 330 coverage that defines the multibeam system. The survey lines should be designed so
 331 that there is at least 80% overlap in coverage between adjacent lines. As swath width is a
 332 function of distance from the seafloor, it follows that the spacing between the lines may
 333 not be constant. The planning survey lines are designed with a trade off between Blucy

334 navigation depth, seabed morphology (slopes, rocky formations), seabed type (grain
335 size characteristics of the seabed) and swath width. With MBES the lines are planned
336 to be perpendicular to slope directions to maintain a constant swath coverage. Even if
337 navigation takes place at a depth for which surface currents can be considered negligible
338 and maintaining an attitude aligned to the seabed with zero pitch and roll, it is still
339 useful to calibrate the offsets regarding MBES according to the following procedure:

- 340 • Roll: two lines over a flat area in opposite direction with the same speed
- 341 • Pitch: two lines over an area with slopes (or an object) in opposite directions with
342 same speed
- 343 • Heading: two lines over an area with slopes (or an object), the lines need to overlap
344 half a swath width, in same direction with same speed

345 2.4.2. Close Seabed Survey

346 As above mentioned, starting from the MBES 3D reconstructions, hotspots can be
347 identified that can be inspected by optical sensor to obtain deeper morphological data.
348 During this operation it is necessary to use Blucy in ROV mode because it navigates in
349 hostile environment with low altitude from 5.0 m to 1.0 m depending on turbidity found
350 in surveyed area. Furthermore the data is transferred in real time with fiber optical
351 cable with constant supervision by an operator who can perform corrective navigation
352 maneuvers as needed. Moreover, the acquisition of appropriate optical images is possible
353 only in situations of suitable seabed with a reduced suspension of sediment in water, at
354 close distance from the seabed itself and in particular periods of the year in view of the
355 fixed marine currents [49]. In spite of the previous precautions, it may also be necessary
356 to improve the images during post-processing through the use of specific algorithms
357 [50] and colour correction [51].

358 In this operation the survey lines are designed taking into account the following
359 parameters:

- 360 1. Constant Blucy Navigation Altitude from the seabed based on water turbidity
- 361 2. FOV at seabed
- 362 3. Speed of navigation
- 363 4. Interval between images
- 364 5. Appropriate overlap for underwater surveys [52]

365 Using the 24 mm focal length of the BottomCAM lens at a reference altitude of 5.0
366 m, it is possible to cover a seabed swath width of 7.5 m with a GSD of 1 mm, thanks to
367 the 24 mpixel sensor.

368 3. Results and Discussion

369 3.1. Prototype UUV

370 One of the main results of the SUSHI DROP Project is the realization of the complete
371 prototype UUV previously designed and studied in the different components: sensors
372 and subsystems. With the scientific payload available, procedures were tested to survey
373 the data necessary to create a marine DT. The development of the drone took place
374 following an iterative process, starting from the theoretical specifications and verifying
375 the specifications of the components available on the market to select the different
376 subsystems. The goal was to create a hybrid shape optimized for both high and low
377 cruising speeds with a functional set-up for both ROV and AUV modes. ROVs often
378 turn out to be box-shaped, while AUVs are torpedo-shaped. Blucy initial design was
379 then iteratively modified in four stages of design: concept, preliminary, functional and
380 final (Figure 7). The final UUV has an approximate weight of 200 kilograms including
381 the on-board battery and the following main body dimensions in millimeters: Length
382 2000, Width 350, Height 740.

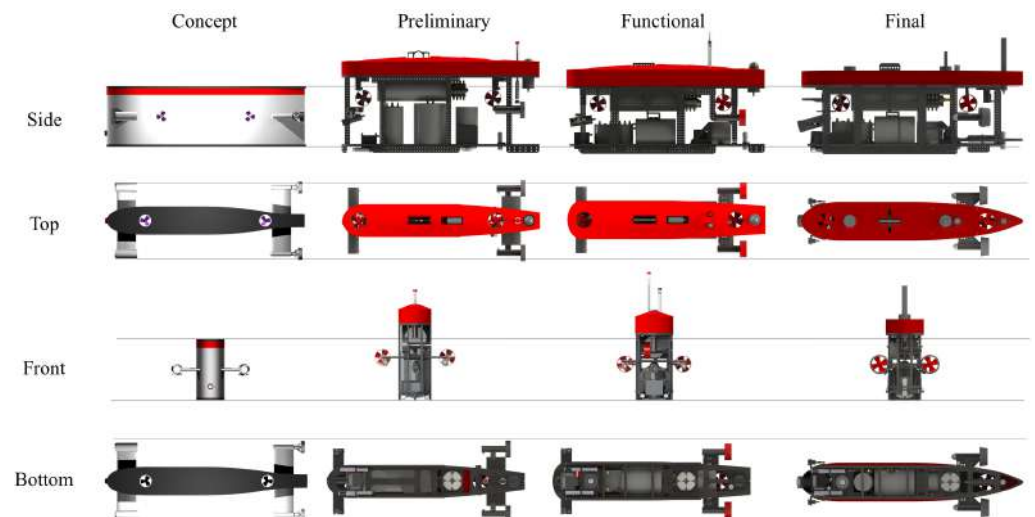


Figure 7. Four stages of design for Blucy UUV.

383 The final shape of the prototype UUV allows for a reduced roll during navigation
 384 and particularly during survey activities, compared to typical AUVs with a torpedo
 385 structure. This design choice improves both the navigation ability allowing a better
 386 NGC, and the possibility to perform a better optical and acoustic survey minimizing the
 387 need to compensate for the attitude of the vehicle.

388 Each element of Blucy scientific payload was carefully positioned to maximize its
 389 effectiveness during survey activities. The positioning and communication sensors are
 390 located at the top of the drone, above the buoyancy foam layer, to avoid any interference.
 391 In the barycentric part of the structure there is the on-board computer and under it
 392 the heaviest element: the battery. All survey sensors are located in the lower part
 393 and are coupled with LED illuminators. The PilotCAM is mounted at an angle of
 394 about 45 degrees with respect to the seabed, while the photogrammetric BottomCAM is
 395 mounted perpendicularly to allow a three-dimensional reconstruction and the realization
 396 of Digital Elevation Model (DEM) and orthomosaics of the seabed. The MBES is also
 397 positioned at the front with a tilting head, while FOG, DVL and altimeter sensors are
 398 at the rear. All on-board acoustic instruments were carefully selected with appropriate
 399 technical specifications to avoid any interference during mission activities. The different
 400 subsystems operate in different operating frequency bands: USBL 18-34 kHz, ALT 200
 401 kHz, MBES 200-450 kHz, DVL 500 kHz.

402 Regarding the propulsion the UUV is equipped with a pair of thrusters on each
 403 axis: 2 vertical, 2 longitudinal and 2 lateral for a total of 6 thrusters.

404 UUV components are listed in Figure 8.

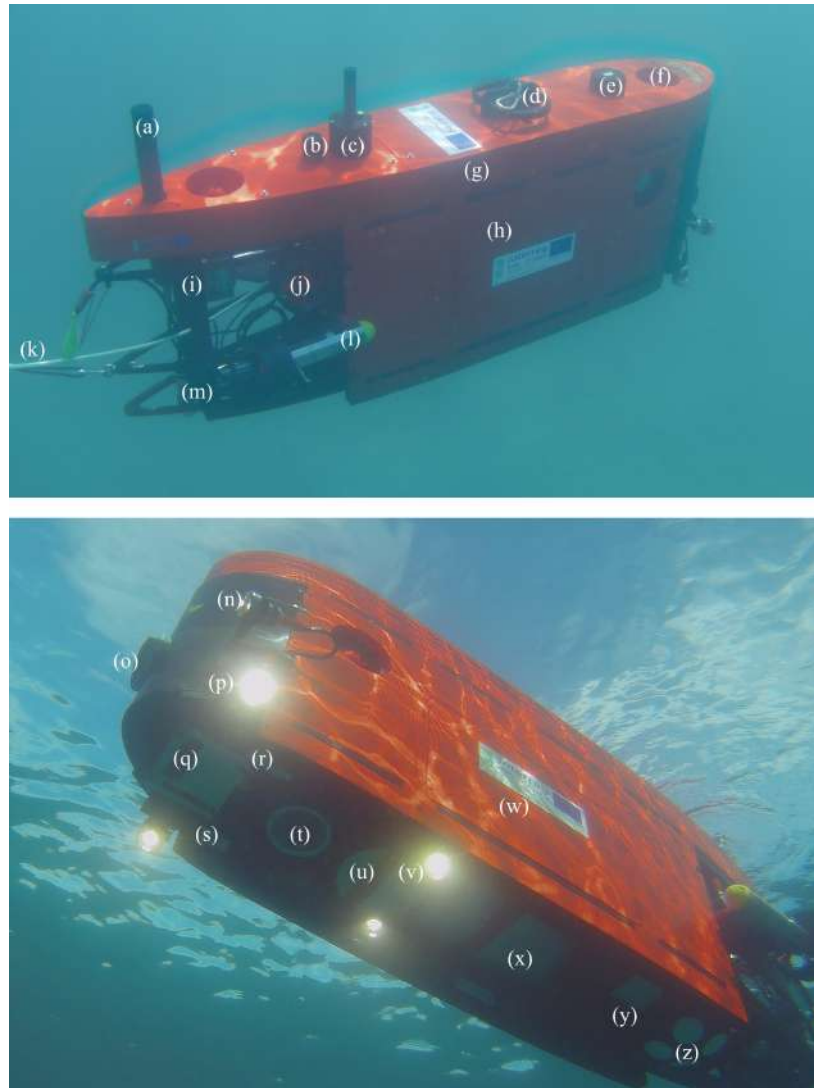


Figure 8. Main prototype UUV components: (a) Wi-Fi communication. (b) USBL transponder. (c) Radio communication. (d) Hook. (e) AHRS: GNSS and INS. (f) Thruster: vertical. (g) Main buoyancy foam. (h) Lateral buoyancy foam panel. (i) HDPE structure. (j) Thruster: lateral. (k) Fiber optic cable. (l) Thruster: longitudinal. (m) Altimeter. (n) Frontal LED lights. (o) PilotCAM. (p) Adjustable LED lights. (q) MBES sonar head. (r) MiniSVS. (s) MiniCT. (t) BottomCAM. (u) MBES computer. (v) Bottom LED lights. (w) Navigation, Guidance and Control (NGC) computer. (x) UUV 24V Battery. (y) FOG. (z) DVL.

405 The features of the designed drone allow it to be multipurpose and modular. Being
 406 able to rely on a precision navigation for detailed inspections and at the same time a
 407 propulsion sufficient to cover large areas it is possible to perform different operational
 408 scenarios within the same mission: MBES survey and close seabed survey. Finally, thanks
 409 to the modularity of the architecture, it is possible to operate in two complementary
 410 modes (ROV or AUV) with the additional possibility of exchanging the scientific payload
 411 and possibly each secondary subsystem according to mission requirements (Figure 9).

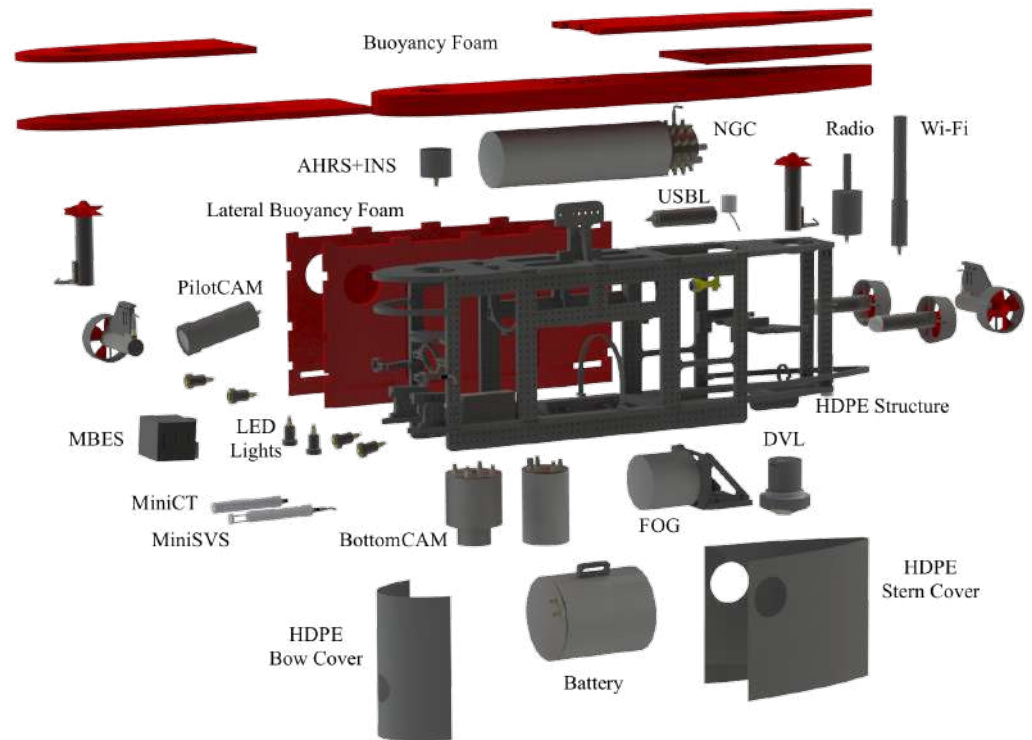


Figure 9. Exploded view technical drawing of Blucy UUV structure and hardware subsystems.

412 3.2. UUV Deployment

413 The sea missions under the SUSHI DROP project took place in the year 2021 near
414 the Italian and Croatian coast. The sites covered by the mission in Italian territory
415 include the areas near the town of Fano, Pedaso and Ortona in the Costa dei Trabocchi.
416 In Croatian territory several missions were carried out in the portion of the sea in the
417 waters of Split. With a wide selection of case studies it was possible to evaluate different
418 characteristics of biodiversity by sampling significant areas in the Adriatic Sea basin.
419 The areas where project missions were carried out are shown in the Figure 10.

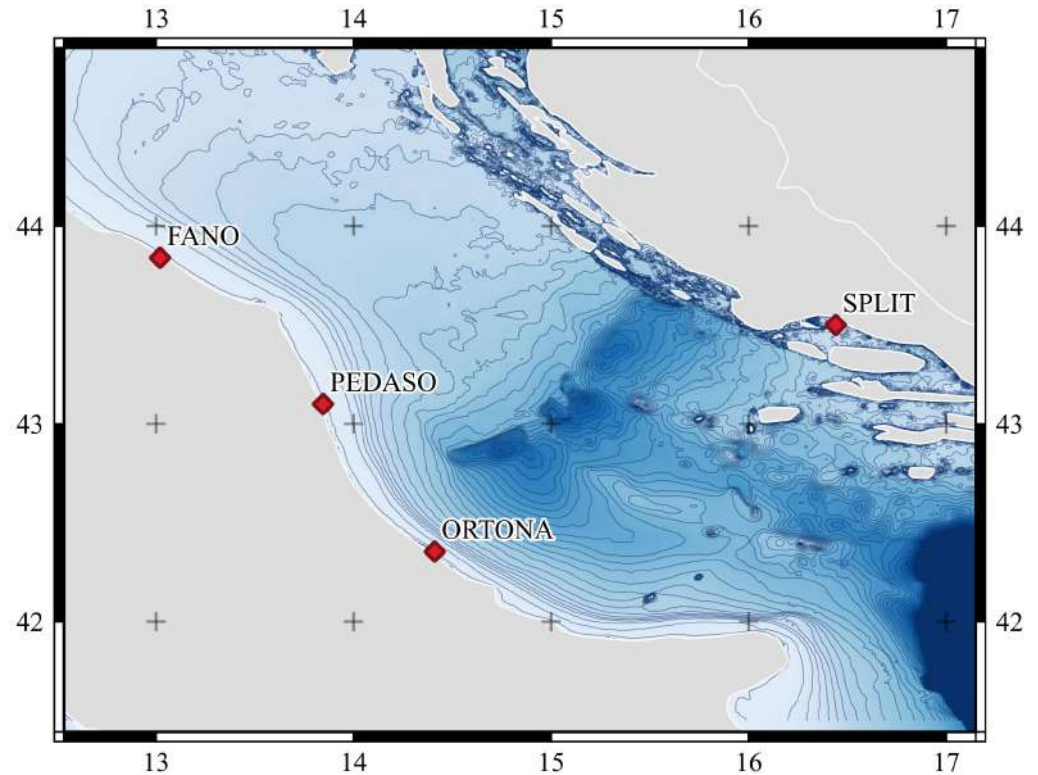


Figure 10. Area of SUSHI DROP marine missions. Coordinates WGS84, bathymetric lines at 10 m interval from GEBCO Bathymetric Compilation Group 2021 (2021). The GEBCO 2021 Grid - a continuous terrain model of the global oceans and land. NERC EDS British Oceanographic Data Centre NOC <https://doi.org/10/gn6h>.

420 During in-water activities, it was critical to consider the conditions of the different
421 mission sites in terms of currents and water turbidity. In particular, when the UUVs are
422 configured in ROV mode (Figure 11) for close seabed survey, they are affected by the
423 presence of strong currents also due to the presence of the cable and related management
424 challenges [53].



Figure 11. Blucy deployment from surface vessel in ROV mode during SUSHI DROP project mission.

425 The unambiguous use of a geographic reference system was essential for the mis-
 426 sions performed, both during navigation and data processing. In fact, only through the
 427 use of a correct coordinate system is it possible to ensure the repeatability of the survey,
 428 generating maps and models as DT accompanied by the necessary metadata for the
 429 correct scale and georeferencing of spatial information.

430 The result provided in Figure 12 is an example of a transect performed by the
 431 UUV, partially above sea water and partially submerged, shows the effectiveness of the
 432 positioning sensors after rigorous calibration. The sequence starts from the southeast
 433 with the drone on the surface positioned by the on-board GPS receiver shown by the
 434 points highlighted on the map with blue color. When the drone submerges, it can
 435 no longer receive the satellite signal and relative positioning is activated via USBL
 436 respectively to the surface research vessel, shown on the map with yellow points. The
 437 drone performs the optical and acoustic survey remaining submerged and at the end of
 438 the transect, when it re-emerges in the north-west part of the image. There is a substantial
 439 coincidence of positioning, excluding some outliers especially at the air-water interface,
 440 where neither GNSS signals nor acoustic ones are stably received. The map shows a
 441 reduced drift of positioning and allows an accurate georeferencing of the acquired data.

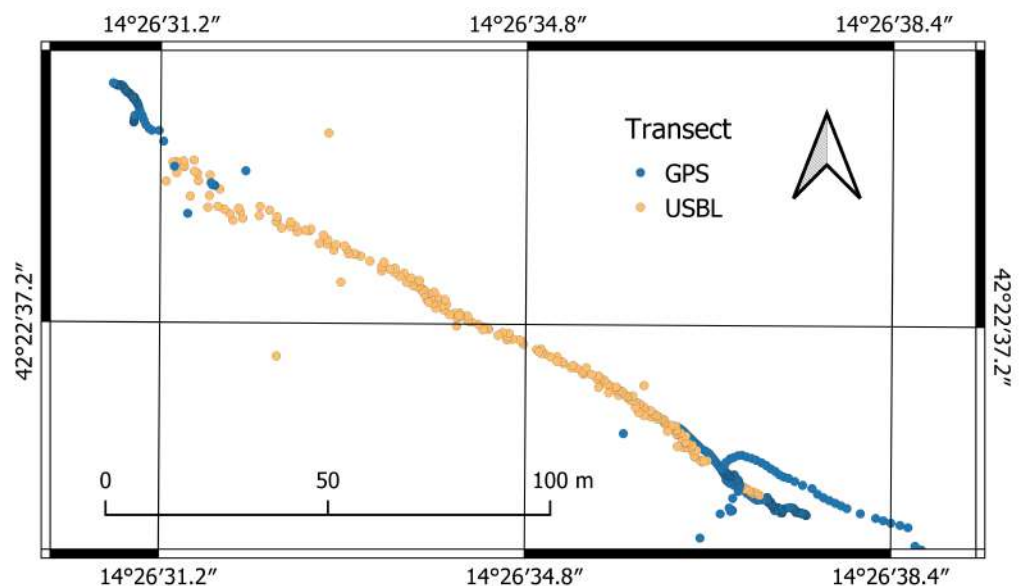


Figure 12. Transect performed by UUV partially above and partially under water surface.

442 Regarding submarine navigation with the absence of fiber optic cable, data trans-
 443 mission is particularly low in bandwidth and subject to the critical issues described
 444 in Section 2.2. The architecture of the UUV ensures sufficient bandwidth to transmit
 445 the acquired data when the vehicle is on the water surface through the Wi-Fi antenna.
 446 At this stage of development further testing needs to be done to optimize the data
 447 transmission during underwater acquisition through the USBL acoustic channel. Future
 448 developments, which go beyond the topics discussed in this paper, will involve the
 449 application of signal compression algorithms to minimize the size of the acquired data
 450 and allow it to be transmitted over the acoustic channel.

451 3.3. Surveyed Habitats

452 3.3.1. Marine Biodiversity

453 Thanks to the use of the raw data obtained from Blucy's optical sensors, it was
 454 possible to conduct a qualitative study, assess the presence or absence of marine species
 455 characteristic of an inspected ecosystem during the first surveys. Visual Census analysis
 456 consists of the identification and counting of species (e.g., fishes, benthic species) ob-
 457 served within a defined area. Visual census can be used to estimate the variety, numbers,

458 and even sizes of common, easily seen, easily identified species in areas where the
459 recorded quality images it was very good. A first preliminary video assessment analysis
460 is performed in real-time during navigation to better plan the mission. More detailed
461 work is carried out in the laboratory by processing all the photographic frames taken by
462 the high-resolution BottomCam and the video stream recorded by the PilotCam. The
463 strength of ROV-imaging is the ability to explore the seabed without resorting to the use
464 of scuba divers. In addition, it is a non-invasive technique that allows the evaluation of
465 the ecosystem without impacting on the benthic species present, unlike what happens
466 with the classic sampling techniques that require the removal of the individual from
467 its natural environment. Thanks to the images provided by the UUV it was possible to
468 census numerous benthic species such as: holothurian, sponges, hermit crab, cnidaria
469 and Posidonia as represented in (Figure 13).

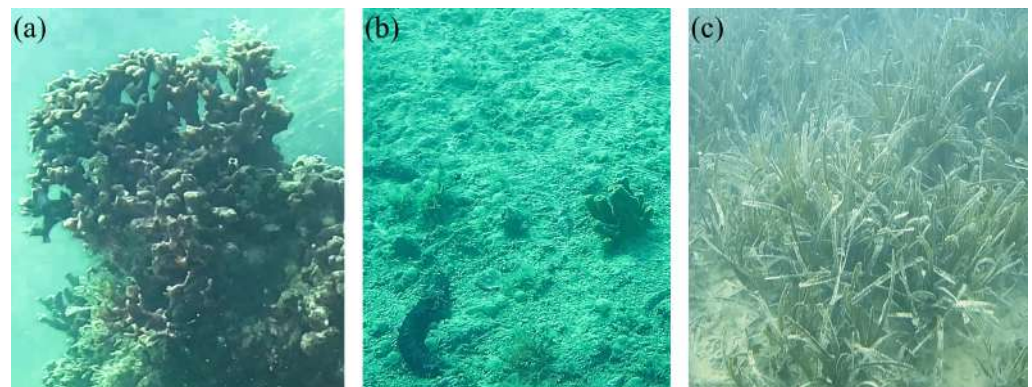


Figure 13. Some marine species identified in images acquired by PilotCAM: (a) *Schizoporella errata*. (b) *Axinella* sp., *Holothuria* sp., eggs masses of *Polychaeta*. (c) *Posidonia oceanica*.

470 In our survey we focused on the seagrass meadow (e.g., *Posidonia oceanica*). Due to
471 its ecological role is an EU priority habitat, it is provided important ecosystem services:
472 they contribute to coastal primary production and nutrient cycling, providing food,
473 shelter, nurseries, and habitat for many vertebrates and invertebrate species. The shift
474 from qualitative studies, as described above, to quantitative studies requires a data
475 processing phase. By using telemetry information collected simultaneously by the
476 subsystems on Blucy, it is possible to georeference large portions of the acquired images
477 and produce metric products such as orthophotos of the seabed. Furthermore, exploiting
478 Structure from Motion (SFM) from imagery or MBES data processing techniques is it
479 possible to obtain a three-dimensional reconstruction of the marine environment and an
480 high-resolution DEM of the seabed.

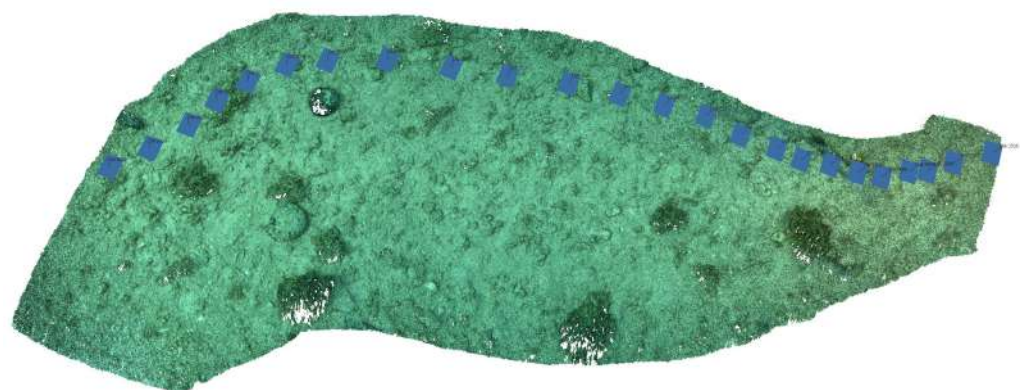


Figure 14. Dense 3D point cloud of seabed processed from BottomCAM high-resolution imagery with SFM techniques.

481 3.3.2. Mussel Farming

482 Worldwide production of consumer fish products is 45 percent derived from aqua-
483 culture farms [54]. This requires all infrastructure and equipment to function prop-
484 erly, ensuring compliance with health and hygiene standards, ensuring the integrity of
485 seafood farms can be a delicate challenge. A UUV like Blucy can be used in an innovative
486 way providing aquaculture farms with durable, easy to use and affordable underwater
487 inspection and inspection systems for daily operation and maintenance. In field mission
488 Blucy was used, in a completely non-invasive way, in a mussel farm. Specifically, the
489 daily maintenance of mussel farms requires a constant use of boats and crew in order
490 to inspect meticulously all rows/poles of the farm. Thanks to the instrumentations
491 on Blucy, it is possible to acquire data on the health and growth of the mussels like
492 consequent reduction in the daily use of boats. This approach would lead to a drastic
493 reduction in the costs required for the boat and its crew, as well as significantly reducing
494 the environmental impact of maintenance operations. Using the data collected by MBES
495 and optical analyses, it is possible to estimate the health status of socks. This approach is
496 already used in precision agriculture, where by using 3D reconstructions it is possible to
497 define the state of growth by volumetric analysis. Moreover, during the survey, Blucy
498 have the possibility to record biochemical properties of the water-column. All the data
499 gathered by the UUV, in addition with meteorological informations, are the ideal input
500 for the design of a predictive model of the mussel growth status, leading to a further
501 optimization of subsequent missions and a potential reduction of anthropogenic actions.



Figure 15. PilotCAM image sequence for mussel farming nets: *Mitylus galloprovincialis*

502 4. Conclusions

503 As part of the Interreg project SUSHI DROP, a working prototype of a multi-purpose
504 UUV has been developed and equipped with a multitude of selected instruments to non-
505 invasively investigate the marine environment and produce population estimates of fish
506 stocks. On-board sensors enable the acquisition of high-resolution optical and acoustic
507 data while simultaneously monitoring physical, chemical and biological characteristics
508 with precision. The prototype, called Blucy, is built with the possibility to operate in
509 hybrid mode ROV or AUV. Among the various challenges for the realization of DT
510 and accurate surveys of the seabed, until now largely unmapped, emerges the need for
511 appropriate use of positioning techniques of the UUV and its sensors. Only through
512 an accurate underwater positioning and a correct parameterization of the acquired
513 information it will be possible to produce correctly georeferenced results and therefore
514 comparable with other acquired data or subsequently replicable over time. Lessons
515 learned as part of the SUSHI DROP project will contribute to the future deployment
516 of a larger fleet of UUVs that will provide the scalability necessary to address the
517 observation of critical habitats throughout the Adriatic Basin moving the first steps
518 for the realization of a complete marine DT. In the near future, thanks to continuous

519 technological innovations and scientific research, UUVs could achieve the same high
520 level of efficiency, reliability and service economy that belongs to UAVs today.

521 **Author Contributions:** Conceptualization, L.D.M., L.V. and E.M.; methodology, A.L., M.M., J.C.,
522 A.O., G.B., M.B., E.M., L.V., P.C., M.C. and L.D.M.; software, G.B., M.B., M.M., A.L.; validation, A.L.,
523 M.M. and J.C.; formal analysis, A.L., M.M., J.C. and E.M.; investigation, A.L., M.M., J.C., E.M.,
524 L.V. and L.D.M.; resources, A.O., G.B., M.B. and M.C.; data curation, A.L. and M.M.; writing—
525 original draft preparation, A.L., M.M. and J.C.; writing—review and editing, L.D.M., L.V. and E.M.;
526 visualization, A.L., M.M. and E.M.; supervision, L.D.M., P.C., L.V. and M.C.; project administration,
527 L.D.M.; funding acquisition, L.D.M. All authors have read and agreed to the published version of
528 the manuscript.

529 **Funding:** This research was funded by the European Regional Development Fund (ERDF), Interreg
530 V-A, Italy-Croatia Cross-Border Cooperation Programme, within the SUSHI DROP (Sustainable
531 fisheries with DRONES data Processing) project <https://www.italy-croatia.eu/sushidrop> (Subsidy
532 Contract n. 10046731).

533 **Acknowledgments:** The authors would like to thank Giorgio Bruzzone and Edoardo Spirandelli
534 that had a special role in the design, construction and testing of the vehicle, FLAG Costa dei
535 Trabocchi (Fisheries Local Action Group), IZOR (Institute of Oceanography and Fisheries) for the
536 first missions at sea, SUNCE (Association for Nature, Environment and Sustainable Development),
537 Split and Dalmatia County, and M.Sc. Dario D’Onofrio for all the support during the Italian
538 surveys.

539 **Conflicts of Interest:** The authors declare no conflict of interest.

540 Abbreviations

541 The following abbreviations are used in this manuscript:

542	AHRS	Attitude and Heading Reference System
	AUV	Autonomous Underwater Vehicle
	DEM	Digital Elevation Model
	DT	Digital Twin
	DVL	Doppler Velocity Log
	EKF	Extended Kalman Filter
	FOG	Fiber Optic Gyroscope
	FOV	Field of View
	GNSS	Global Navigation Satellite System
543	GSD	Ground Sample Distance
	INS	Inertial Navigation System
	MBES	Multibeam Echosounder
	NGC	Navigation, Guidance and Control
	ROV	Remotely Operated Vehicle
	RS	Remote Station
	SFM	Structure from Motion
	USBL	Ultra-Short Baseline
	UUV	Unmanned Underwater Vehicle

References

1. Shafto, M.; Conroy, M.; Doyle, R.; Glaessgen, E.; Kemp, C.; LeMoigne, J.; Wang, L. DRAFT Modeling, Simulation, Information Technology & Processing Roadmap. *Technology Area* **2010**, *11*, 1–32.
2. Tao, F.; Cheng, J.; Qi, Q.; Zhang, M.; Zhang, H.; Sui, F. Digital twin-driven product design, manufacturing and service with big data. *The International Journal of Advanced Manufacturing Technology* **2018**, *94*, 3563–3576. doi:10.1007/s00170-017-0233-1.
3. Rosen, R.; von Wichert, G.; Lo, G.; Bettenhausen, K.D. About The Importance of Autonomy and Digital Twins for the Future of Manufacturing. *IFAC-PapersOnLine* **2015**, *48*, 567–572. doi:10.1016/j.ifacol.2015.06.141.
4. Pérez, L.; Rodríguez-Jiménez, S.; Rodríguez, N.; Usamentiaga, R.; García, D.F. Digital Twin and Virtual Reality Based Methodology for Multi-Robot Manufacturing Cell Commissioning. *Applied Sciences* **2020**, *10*, 3633. doi:10.3390/app10103633.
5. Kunath, M.; Winkler, H. Integrating the Digital Twin of the manufacturing system into a decision support system for improving the order management process. *Procedia CIRP* **2018**, *72*, 225–231. doi:10.1016/j.procir.2018.03.192.

6. Sepasgozar, S.M. Digital Twin and Web-Based Virtual Gaming Technologies for Online Education: A Case of Construction Management and Engineering. *Applied Sciences* **2020**, *10*, 4678. doi:10.3390/app10134678.
7. Pang, J.; Huang, Y.; Xie, Z.; Li, J.; Cai, Z. Collaborative city digital twin for the COVID-19 pandemic: A federated learning solution. *Tsinghua Science and Technology* **2021**, *26*, 759–771. doi:10.26599/TST.2021.9010026.
8. Voosen, P. Europe builds ‘digital twin’ of Earth to hone climate forecasts. *Science* **2020**, *370*, 16–17. doi:10.1126/science.370.6512.16.
9. Conejos Fuertes, P.; Martínez Alzamora, F.; Hervás Carot, M.; Alonso Campos, J. Building and exploiting a Digital Twin for the management of drinking water distribution networks. *Urban Water Journal* **2020**, *17*, 704–713. doi:10.1080/1573062X.2020.1771382.
10. Rocca, R.; Rosa, P.; Sassanelli, C.; Fumagalli, L.; Terzi, S. Integrating Virtual Reality and Digital Twin in Circular Economy Practices: A Laboratory Application Case. *Sustainability* **2020**, *12*, 2286. doi:10.3390/su12062286.
11. Alves, R.G.; Souza, G.; Maia, R.F.; Tran, A.L.H.; Kamienski, C.; Soininen, J.P.; Aquino, P.T.; Lima, F. A digital twin for smart farming. 2019 IEEE Global Humanitarian Technology Conference (GHTC). IEEE, 2019, pp. 1–4. doi:10.1109/GHTC46095.2019.9033075.
12. Schrotter, G.; Hürzeler, C. The Digital Twin of the City of Zurich for Urban Planning. *PFG – Journal of Photogrammetry, Remote Sensing and Geoinformation Science* **2020**, *88*, 99–112. doi:10.1007/s41064-020-00092-2.
13. Kaewunruen, S.; Sresakoolchai, J.; Ma, W.; Phil-Ebosie, O. Digital Twin Aided Vulnerability Assessment and Risk-Based Maintenance Planning of Bridge Infrastructures Exposed to Extreme Conditions. *Sustainability* **2021**, *13*, 2051. doi:10.3390/su13042051.
14. Tygesen, U.T.; Jepsen, M.S.; Vestermark, J.; Dollerup, N.; Pedersen, A. The True Digital Twin Concept for Fatigue Re-Assessment of Marine Structures. Volume 1: Offshore Technology. American Society of Mechanical Engineers, 2018. doi:10.1115/OMAE2018-77915.
15. GEBCO. Nearly a fifth of world’s ocean floor now mapped, 2020.
16. Kalwa, J.; Tietjen, D.; Carreiro-Silva, M.; Fontes, J.; Brignone, L.; Gracias, N.; Ridao, P.; Pfingsthorn, M.; Birk, A.; Glotzbach, T.; Eckstein, S.; Caccia, M.; Alves, J.; Furfaro, T.; Ribeiro, J.; Pascoal, A. The European Project MORPH: Distributed UUV Systems for Multimodal, 3D Underwater Surveys. *Marine Technology Society Journal* **2016**, *50*, 26–41. doi:10.4031/MTSJ.50.4.10.
17. Paull, L.; Saeedi, S.; Seto, M.; Li, H. AUV Navigation and Localization: A Review. *IEEE Journal of Oceanic Engineering* **2014**, *39*, 131–149. doi:10.1109/JOE.2013.2278891.
18. Lucieer, V.; Hill, N.A.; Barrett, N.S.; Nichol, S. Do marine substrates ‘look’ and ‘sound’ the same? Supervised classification of multibeam acoustic data using autonomous underwater vehicle images. *Estuarine, Coastal and Shelf Science* **2013**, *117*, 94–106. doi:10.1016/j.ecss.2012.11.001.
19. Garcia, R.; Gracias, N.; Nicosevici, T.; Prados, R.; Hurtos, N.; Campos, R.; Escartin, J.; Elibol, A.; Hegedus, R.; Neumann, L. Exploring the Seafloor with Underwater Robots. In *Computer Vision in Vehicle Technology*; John Wiley & Sons, Ltd: Chichester, UK, 2017; pp. 75–99. doi:10.1002/9781118868065.ch4.
20. Brown, C.J.; Smith, S.J.; Lawton, P.; Anderson, J.T. Benthic habitat mapping: A review of progress towards improved understanding of the spatial ecology of the seafloor using acoustic techniques. *Estuarine, Coastal and Shelf Science* **2011**, *92*, 502–520. doi:10.1016/j.ecss.2011.02.007.
21. Chao, S.; Guan, G.; Hong, G.S. Design of a finless torpedo shaped micro AUV with high maneuverability. *OCEANS 2017 - Anchorage*, 2017, pp. 1–6.
22. Song, Y.; Arshad, M. Passive Hydrostatic Stability Design of a Box-shaped Autonomous Underwater Vehicle. *Procedia Computer Science* **2015**, *76*, 180–185. doi:10.1016/j.procs.2015.12.337.
23. Petrich, J.; Stilwell, D.J. Robust control for an autonomous underwater vehicle that suppresses pitch and yaw coupling. *Ocean Engineering* **2011**, *38*, 197–204. doi:10.1016/j.oceaneng.2010.10.007.
24. Hong, E.Y.; Chitre, M. Roll Control of an Autonomous Underwater Vehicle Using an Internal Rolling Mass. In *Field and Service Robotics*; Springer, Cham, 2015; pp. 229–242. doi:10.1007/978-3-319-07488-7_16.
25. Ferretti, R.; Bibuli, M.; Bruzzone, G.; Caccia, M.; Odetti, A.; Cimenti, E.; Demarte, M.; Ivaldi, R.; Marro, M.; Nardini, R.; Saroni, A.; Coltorti, M. Critical marine environment observation: Measurement problems, technological solutions and procedural methods. Proceedings of the IMEKO TC-19 Metrology for the Sea, Naples, Italy, 5-7, 2020, pp. 6–11.
26. Monteaale Gavazzi, G.; Madricardo, F.; Janowski, L.; Kruss, A.; Blondel, P.; Sigovini, M.; Fogliani, F. Evaluation of seabed mapping methods for fine-scale classification of extremely shallow benthic habitats – Application to the Venice Lagoon, Italy. *Estuarine, Coastal and Shelf Science* **2016**, *170*, 45–60. doi:10.1016/j.ecss.2015.12.014.
27. Gonçalves, G.; Gonçalves, D.; Gómez-Gutiérrez, Á.; Andriolo, U.; Pérez-Alvárez, J.A. 3D Reconstruction of Coastal Cliffs from Fixed-Wing and Multi-Rotor UAS: Impact of SfM-MVS Processing Parameters, Image Redundancy and Acquisition Geometry. *Remote Sensing* **2021**, *13*, 1222. doi:10.3390/rs13061222.
28. Casella, E.; Collin, A.; Harris, D.; Ferse, S.; Bejarano, S.; Parravicini, V.; Hench, J.L.; Rovere, A. Mapping coral reefs using consumer-grade drones and structure from motion photogrammetry techniques. *Coral Reefs* **2017**, *36*, 269–275. doi:10.1007/s00338-016-1522-0.
29. Rende, S.F.; Bosman, A.; Di Mento, R.; Bruno, F.; Lagudi, A.; Irving, A.D.; Dattola, L.; Giambattista, L.D.; Lanera, P.; Proietti, R.; Parlagreco, L.; Stroobant, M.; Cellini, E. Ultra-High-Resolution Mapping of *Posidonia oceanica* (L.) Delile Meadows through Acoustic, Optical Data and Object-based Image Classification. *Journal of Marine Science and Engineering* **2020**, *8*, 647. doi:10.3390/jmse8090647.
30. Zanutta, A.; Lambertini, A.; Vittuari, L. UAV Photogrammetry and Ground Surveys as a Mapping Tool for Quickly Monitoring Shoreline and Beach Changes. *Journal of Marine Science and Engineering* **2020**, *8*, 52. doi:10.3390/jmse8010052.

31. Ventura, D.; Bonifazi, A.; Gravina, M.F.; Belluscio, A.; Ardizzone, G. Mapping and Classification of Ecologically Sensitive Marine Habitats Using Unmanned Aerial Vehicle (UAV) Imagery and Object-Based Image Analysis (OBIA). *Remote Sensing* **2018**, *10*, 1331. doi:10.3390/rs10091331.
32. Papakonstantinou, A.; Stamati, C.; Topouzelis, K. Comparison of True-Color and Multispectral Unmanned Aerial Systems Imagery for Marine Habitat Mapping Using Object-Based Image Analysis. *Remote Sensing* **2020**, *12*, 554. doi:10.3390/rs12030554.
33. Tmušić, G.; Manfreda, S.; Aasen, H.; James, M.R.; Gonçalves, G.; Ben-Dor, E.; Brook, A.; Polinova, M.; Arranz, J.J.; Mészáros, J.; Zhuang, R.; Johansen, K.; Malbeteau, Y.; de Lima, I.P.; Davids, C.; Herban, S.; McCabe, M.F. Current Practices in UAS-based Environmental Monitoring. *Remote Sensing* **2020**, *12*, 1001. doi:10.3390/rs12061001.
34. Lambertini, A.; Menghini, M.; Cimini, J.; Odetti, A.; Bruzzone, G.; Bibuli, M.; Mandanici, E.; Vittuari, L.; Castaldi, P.; Caccia, M.; De Marchi, L. Monitoring and Surveying from an Underwater Vehicle in SUSHI DROP Project. 2021 International Workshop on Metrology for the Sea; Learning to Measure Sea Health Parameters (MetroSea). IEEE, 2021, pp. 189–193. doi:10.1109/MetroSea52177.2021.9611625.
35. Bean, T.P.; Greenwood, N.; Beckett, R.; Biermann, L.; Bignell, J.P.; Brant, J.L.; Copp, G.H.; Devlin, M.J.; Dye, S.; Feist, S.W.; Fernand, L.; Foden, D.; Hyder, K.; Jenkins, C.M.; van der Kooij, J.; Kröger, S.; Kupschus, S.; Leech, C.; Leonard, K.S.; Lynam, C.P.; Lyons, B.P.; Maes, T.; Nicolaus, E.E.M.; Malcolm, S.J.; McIlwaine, P.; Merchant, N.D.; Paltriguera, L.; Pearce, D.J.; Pitois, S.G.; Stebbing, P.D.; Townhill, B.; Ware, S.; Williams, O.; Righton, D. A Review of the Tools Used for Marine Monitoring in the UK: Combining Historic and Contemporary Methods with Modeling and Socioeconomics to Fulfill Legislative Needs and Scientific Ambitions. *Frontiers in Marine Science* **2017**, *4*. doi:10.3389/fmars.2017.00263.
36. Yuh, J.; Marani, G.; Blidberg, D.R. Applications of marine robotic vehicles. *Intelligent Service Robotics* **2011**, *4*, 221–231. doi:10.1007/s11370-011-0096-5.
37. Yoerger, D.; Newman, J.; Slotine, J.J. Supervisory control system for the JASON ROV. *IEEE Journal of Oceanic Engineering* **1986**, *11*, 392–400. doi:10.1109/JOE.1986.1145191.
38. Caccia, M.; Bibuli, M.; Bono, R.; Bruzzone, G.; Bruzzone, G.; Spirandelli, E. Unmanned Marine Vehicles at CNR-ISSIA. *IFAC Proceedings Volumes* **2008**, *41*, 3070–3075. doi:10.3182/20080706-5-KR-1001.00521.
39. Allen, B.; Stokey, R.; Austin, T.; Forrester, N.; Goldsborough, R.; Purcell, M.; von Alt, C. REMUS: A small, low cost AUV; System description, field trials and performance results. *Oceans Conference Record (IEEE)*, 1997, Vol. 2, pp. 100–994.
40. Gelli, J.; Meschini, A.; Monni, N.; Pagliai, M.; Ridolfi, A.; Marini, L.; Allotta, B. Development and Design of a Compact Autonomous Underwater Vehicle: Zeno AUV. *IFAC-PapersOnLine* **2018**, *51*, 20–25. doi:10.1016/j.ifacol.2018.09.463.
41. Odetti, A.; Bibuli, M.; Bruzzone, G.; Caccia, M.; Spirandelli, E.; Bruzzone, G. e-URoPe: a reconfigurable AUV/ROV for man-robot underwater cooperation. *IFAC-PapersOnLine* **2017**, *50*, 11203–11208. doi:10.1016/j.ifacol.2017.08.2089.
42. Wu, Y.; Ta, X.; Xiao, R.; Wei, Y.; An, D.; Li, D. Survey of underwater robot positioning navigation. *Applied Ocean Research* **2019**, *90*, 101845. doi:10.1016/j.apor.2019.06.002.
43. Fossen, T.I. *Handbook of Marine Craft Hydrodynamics and Motion Control*; John Wiley & Sons, Ltd: Chichester, UK, 2011. doi:10.1002/9781119994138.
44. Butler, J.; Lane, S.; Chandler, J.; Porfiri, E. Through-Water Close Range Digital Photogrammetry in Flume and Field Environments. *The Photogrammetric Record* **2002**, *17*, 419–439. doi:10.1111/0031-868X.00196.
45. Castaldi, P.; Menghini, M.; De Marchi, L.; Simani, S. Autonomous Underwater Vehicle Actuators Health Monitoring for Smart Harbour Application. 2020 5th International Conference on Smart and Sustainable Technologies (SpliTech). IEEE, 2020, pp. 1–6. doi:10.23919/SpliTech49282.2020.9243818.
46. Castaldi, P.; Farsoni, S.; Menghini, M.; Simani, S. Data-Driven Fault Detection and Isolation of the Actuators of an Autonomous Underwater Vehicle. 2021 5th International Conference on Control and Fault-Tolerant Systems (SysTol). IEEE, 2021, pp. 139–144. doi:10.1109/SysTol52990.2021.9595605.
47. K. M, D.R.; Lee, J.; Ko, E.; Shin, S.Y.; Namgung, J.I.; Yum, S.H.; Park, S.H. Underwater Network Management System in Internet of Underwater Things: Open Challenges, Benefits, and Feasible Solution. *Electronics* **2020**, *9*, 1142. doi:10.3390/electronics9071142.
48. Smith, J.; O'Brien, P.E.; Stark, J.S.; Johnstone, G.J.; Riddle, M.J. Integrating multibeam sonar and underwater video data to map benthic habitats in an East Antarctic nearshore environment. *Estuarine, Coastal and Shelf Science* **2015**, *164*, 520–536. doi:10.1016/j.ecss.2015.07.036.
49. Harris, C.K.; Sherwood, C.R.; Signell, R.P.; Bever, A.J.; Warner, J.C. Sediment dispersal in the northwestern Adriatic Sea. *Journal of Geophysical Research* **2008**, *113*, C11S03. doi:10.1029/2006JC003868.
50. Mangeruga, M.; Bruno, F.; Cozza, M.; Agrafiotis, P.; Skarlatos, D. Guidelines for Underwater Image Enhancement Based on Benchmarking of Different Methods. *Remote Sensing* **2018**, *10*, 1652. doi:10.3390/rs10101652.
51. Vlachos, M.; Skarlatos, D. An Extensive Literature Review on Underwater Image Colour Correction. *Sensors* **2021**, *21*, 5690. doi:10.3390/s21175690.
52. Pizarro, O.; Friedman, A.; Bryson, M.; Williams, S.B.; Madin, J. A simple, fast, and repeatable survey method for underwater visual 3D benthic mapping and monitoring. *Ecology and Evolution* **2017**, *7*, 1770–1782. doi:10.1002/ece3.2701.
53. de Lima, R.L.P.; Boogaard, F.C.; de Graaf-van Dinther, R.E. Innovative Water Quality and Ecology Monitoring Using Underwater Unmanned Vehicles: Field Applications, Challenges and Feedback from Water Managers. *Water* **2020**, *12*, 1196. doi:10.3390/w12041196.
54. Subasinghe, R. World Aquaculture 2015: A Brief Overview. *FAO Fisheries and Aquaculture Report* **2017**, pp. I,III,IV,VII,1–34.