

TWO PHASE FLOW BY USING ELECTRICAL TOMOGRAPHY

By

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of the requirements for the
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CERTIFICATION OF APPROVAL

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A project dissertation submitted to the
Electrical and Electronics Engineering Programme
Universiti Teknologi PETRONAS
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BACHELOR OF ENGINEERING (Hons)
(ELECTRICAL AND ELECTRONICS ENGINEERING)

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TRONOH, PERAK

JUNE 2010

CERTIFICATION OF ORIGINALITY

This is to certify that I am responsible for the work submitted in this project, that the original work is my own except as specified in the references and acknowledgements, and that the original work contained herein have not been undertaken or done by unspecified sources or persons.

.....

(FAIZATUL KHASANAH SUGENG)

ABSTRACT

Electrical Tomography has been widely used in the industry to obtain the cross sectional images. Three types of electrical tomography are being applied; Electrical Resistance Tomography (ERT), Electrical Capacitance Tomography (ECT) and Electrical Impedance Tomography (EIT). The aim of this project is to improve the performance of current flow rigs to enable bubble flow regime, to fabricate new sensor of ERT for data acquisition and to calculate the void fraction using the image processing techniques. ECT sensor is calibrated and studied but it is not fabricated for this project. Dual ERT sensor is designed and tested using data acquisition unit and software available in the laboratory. The ITS M3000 dual-modality provides information on the multiphase flow pattern, flow regime, composition and velocity. It produces conductivity and permittivity maps from multi-electrode sensors arranged around the pipe. Aside from using the Multi-Modal Tomography (MMTC) software, LCR meter can also be used to obtain data measurement result. However, this project only covers a part of ERT which are designing and fabricating the ERT prototype.

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CHAPTER 1

INTRODUCTION

This chapter will describe the background of study, problem statement of the project, objectives to be achieved and scopes of study involved in this project. It provides the overview of the project with details included in the next few chapters.

1.1 Background of Study

Two phase flow meter or commonly known as multiphase flow meter is being used in the oil and gas industry for measuring flow rates in a pipeline. Schlumberger Oilfield Glossary defines multiphase meter as a device that can be used to measure individual fluid flow rates of oil and gas when more than one fluid is flowing through a pipeline. It provides accurate readings even when different flow regimes are present in the multiphase flow. It gives real time information on well capabilities during production and it helps to increase the production. Multiphase meter has the advantages of continuous well monitoring, no separator needed, low cost, weigh less and it requires less space especially on platform with limited area.

The conventional test separator had been used before the multiphase meter is introduced in the industry. The test separator has more complex system as compared to the multiphase meter system which is much simpler. Figure 1 and Figure 2 shown are the conventional test separator system and multiphase meter system, respectively.

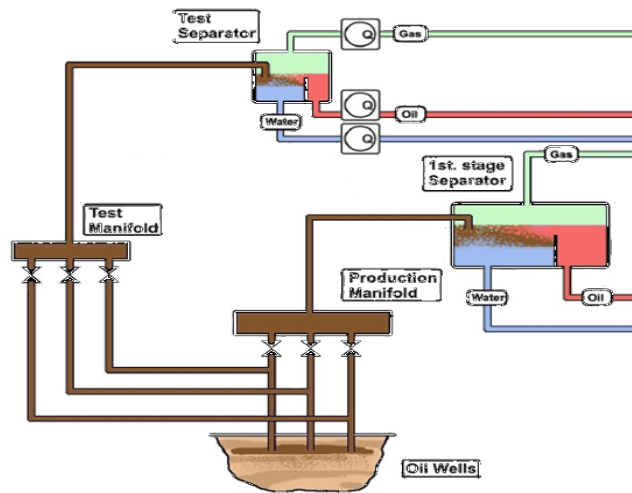


Figure 2: Conventional Test Separator (Roxar, 2009)

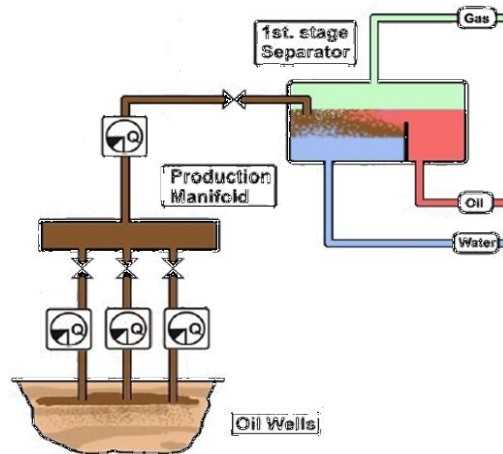


Figure 1: Multiphase Meter (Roxar, 2009)

Tomography has been widely used in medical and industry applications. It is used to obtain cross-sectional images of objects by non-destructive means. The general principle underpinning tomography technique is to enclose the objects to be studied by a number of non-intrusive sensors (transducer) and then acquire measurements from these sensors (Loh W.W. *et al.* 1999). Tomography involves projection data gathering from various directions and then will be fed into a

tomographic reconstruction software algorithm processed by a computer. Typical configuration of electrical resistance tomography is shown in Figure 3.

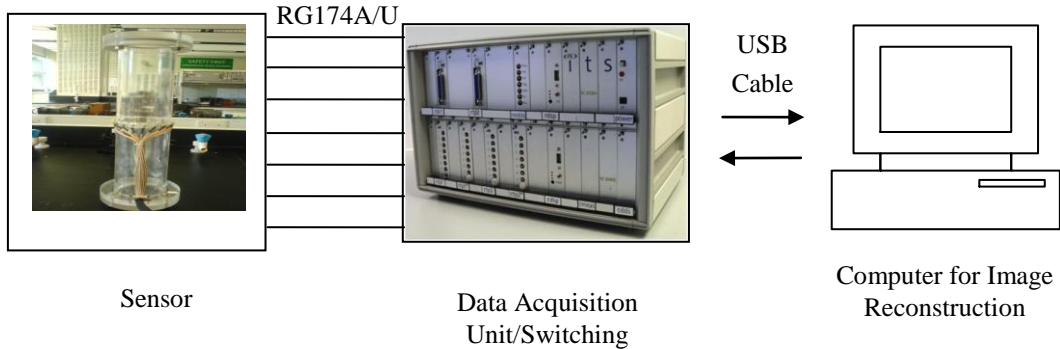


Figure 3: Basic Tomography Configuration

This technique has the advantages of producing a cross sectional distribution information where the flow regime can be identified, the solids' fraction profile and the velocity profile can be derived and the volumetric flow rate can be measured (S. Liu *et al.* 2005). There are many types of tomography sensors had been introduced in the industry such as ionizing radiation, optical, positron emission (PET), nuclear magnetic resonance (NMR), acoustic and electrical. The most popular tomography sensors used in the oil and gas industry are the electrical type; Electrical Capacitance Tomography (ECT), Electrical Resistivity Tomography (ERT) and Electrical Magnetic Tomography (EMT).

1.2 Problem Statement

Multiphase meter concept was introduced in August 1984 and already in the industry since 1992 (Roxar, 2009). Previously in the oil and gas industry, the conventional way for well testing is using the test separator. It has the disadvantages of inaccurate readings, works independently by separating the elements and it is physically impossible to completely separate the phases for independent measurement (Jo Agar, 2001). Therefore, multiphase meter is introduced to replace the conventional test separator. No separation needed and hence the crude is measured continuously as it flows through the meter. The readings can be obtained instantaneously on the operator workstation.

Currently, PETRONAS Carigali Sdn. Bhd. (PCSB) has installed numbers of multiphase flow meter on the platforms from various manufacturers since 2002 (DFIC, 2009). ERT is known as the simplest technique to be used in obtaining a cross sectional image in a vessel. In order to get a better result, dual plane sensor is being used in this project where more area can be observed compared to only one plane. Therefore, this project will help to produce more accurate data by using dual plane sensor.

1.3 Objectives

This project is implemented to achieve its objectives. The objectives of this project are to improve the performance of current flow rigs in order to enable bubble flow regime. The current flow rig does not provide a sufficient air flow to allow the bubble flow in the column, therefore the flow rig need to be reconstructed. In order to suit the requirements, a new dual ERT sensor is to be fabricated for data acquisition analysis. Analysis need to be done which in this project, the void fraction is being calculated by applying the image processing technique and raw voltage data analysis.

1.4 Scope of Study

Various kinds of theory and knowledge need to be applied in order to complete the project. It includes the understanding of tomography system and the two phase flow behavior. The tomography system is an essential part in this project which it includes the data acquisition unit, image processing and to design the sensor. These will help to analyze the data obtained in the project. The sensor is designed for 16 electrodes in a plane and therefore, there are 32 electrodes for both dual planes. The raw data measurement is obtained using the data acquisition unit which is the Multimodal Tomography Configurator (MMTC). Another important aspect need to be understood is the behavior of two phase flow. This project is focusing on the bubble flow regime and therefore, a particular understanding on the bubble flow dynamic is necessary for this project. From the void fraction calculation, the right flow regime can be identified. A test rig is to be designed and constructed for dynamic flow test where it is built to meet the requirement of bubble flow regime.

CHAPTER 2

LITERATURE REVIEW

There are many types of tomography techniques used in the industry. The most common technique used is the Electrical Tomography. This chapter will describe on the Electrical Tomography in details.

2.1 Electrical Tomography

The Electrical Tomography is non-intrusive, of high temporal resolution (1 ms achievable), low cost, no radiation hazard and easy to implement (C.G. Xie *et al.* 1995). It is a popular measurement technique used in the oil and gas industry to measure the multiphase flow regimes. The information about the contents of process vessels and pipelines can be obtained by applying this technique. Multiple electrodes are arranged around the boundary of the vessel at fixed locations in such a way that they do not affect the flow or movement of materials.

2.1.1 Electrical Capacitance Tomography (ECT)

ECT has been developed for imaging the industrial processes containing dielectric permittivity (ϵ) of material. The flow regime of multiple fluids flowing through a pipe can be observed using ECT in multiphase flow meters. It is mostly suitable for process involving insulating mixtures of different permittivity. The advantages of using ECT sensors are it has no radiation, rapid response, relatively low cost, being non-intrusive and non-invasive and withstanding high temperature and pressure (I. Ismail *et al.* 2005). The ECT sensor is shown in Figure 4. It consists of one plane of capacitance layer where 12 electrodes are in fixed equidistance inside the pipe wall.

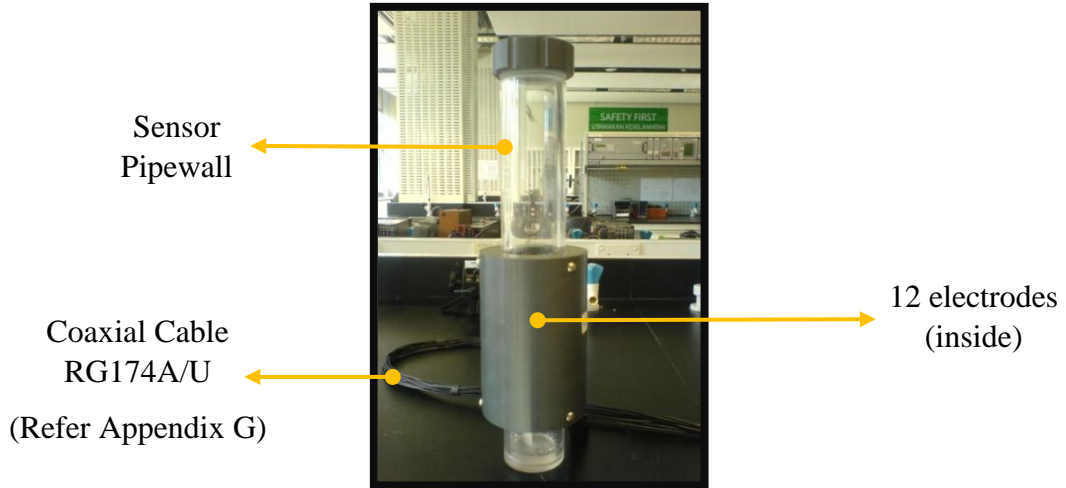


Figure 4: ECT Sensor

2.1.2 Electrical Resistance Tomography (ERT)

Electrical Resistance Tomography (ERT) is a measurement technique used to obtain a cross sectional images of the electrical conductivity (σ) in process vessels and pipeline (ITS, 2007). ERT sensor is a non-intrusive but invasive sensor. It is used to measure aqueous based processes which the measured materials are different in conductivity characteristics (Z. Cui *et. al*, 2009). The ERT system produces a cross-sectional image of the electrical conductivity (σ) distribution in pipelines or process vessel. It is emphasizing the quantity measured rather than the images. The ERT sensor is shown in Figure 5. It consists of single plane sensor with 16 electrodes are fixed around the vessel wall.

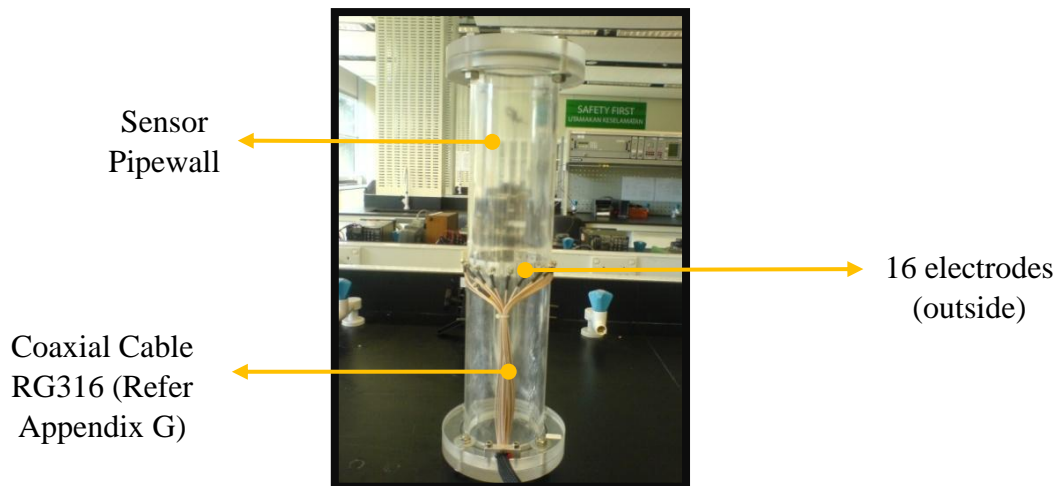


Figure 5: ERT Sensor

2.2 Flow Regime

Flow regime map provides the general illustration of the flow regime for vertical and horizontal flows. The descriptions and classifications of multiphase flow in a pipe and the flow regime map can be used to estimate the expected flow regimes under given circumstances are well-established (M. Brown, 2007). Multiphase flow regimes have no sharp boundaries and therefore it changes smoothly from one regime to another. The flow regime map is shown in Figure 6. Flow regime in vertical upward flow can be categorized into few profiles which are Bubbly flow regime, Taylor flow regime, Slug-bubbly flow regime, Churn flow regime and Annular flow regime.

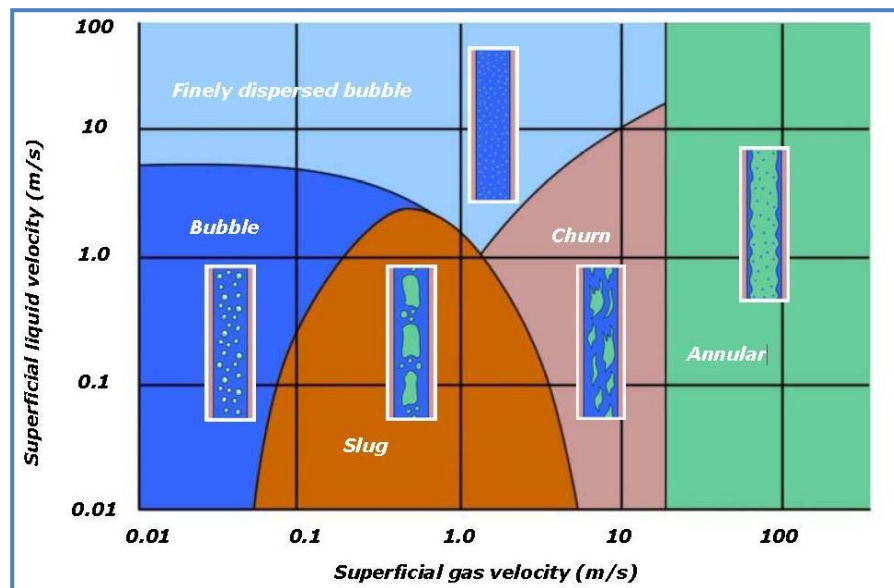


Figure 6: Flow Regime Map (Sidsel et. al, 2005)

Bubbly flow regime occurs at very high liquid velocities and low gas velocities. It is observed by fast rising bubbles presence with a diameter equal to or less than the pipeline. It is the most ideal situation. The elements are floated separately and bubbles are located on top of the pipeline. A Wavy flow will occur due to higher velocity in gas as it has lower friction. Taylor flow regime or known as Slug flow regime consists of gas bubbles with lengths greater than the pipeline diameter that move along the pipeline separated from each other by liquid slugs.

The Churn flow regime occurs at very high gas velocities and wave or ripple motion is observed at the bubble tail. The increasing of gas flow rate with low liquid velocity in Churn flow will results in annular flow. A continuous gas phase is observed in the central core of the pipeline with the liquid phase is displaced to form an annulus between the pipeline wall and the gas. Annular flow will create a momentarily reverse flow or bi-directional flow. The difference in flow regime is illustrated in Figure 7.

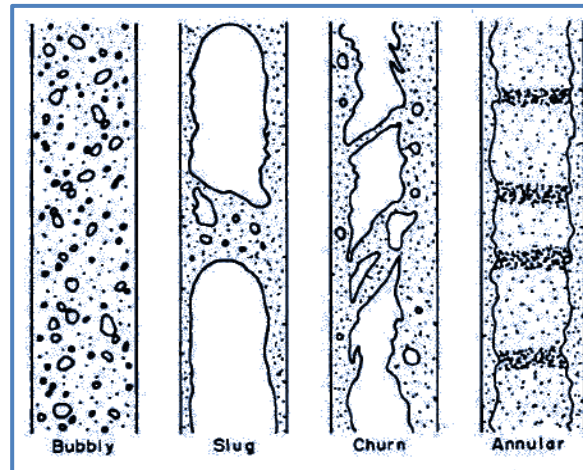


Figure 7: Flow Regime in Multiphase Flow (A. Rashid et. al, 2001)

All flow regimes however, can be grouped into dispersed flow, separated flow, intermittent flow or a combination of these (Sidsel *et. al*, 2005).

- Dispersed flow is characterised by a uniform phase distribution in both the radial and axial directions. Examples of such flows are bubble flow and mist flow.
- Separated flow is characterised by a non-continuous phase distribution in the radial direction and a continuous phase distribution in the axial direction. Examples of such flows are stratified and annular.
- Intermittent flow is characterised by being non-continuous in the axial direction, and therefore exhibits locally unsteady behaviour. Examples of such flows are elongated bubble, churn and slug flow. The flow regimes are all hydrodynamic two-phase gas-liquid flow regimes.

2.3 Superficial Velocity

2.3.1 Superficial Gas Velocity

Superficial gas velocity, $V_{s, gas}$ is the gas velocity flowing through a pipe without liquids. The total output of gas provided that it operates within the operating temperature and pressure, divided by the cross sectional area of the pipe. It can be expressed in terms of equation (1). (Sidsel et. al, 2005)

$$v_{s,gas} = \frac{Q_{gas}}{A} \quad \dots (1)$$

where, $v_{s,gas}$ = Superficial gas velocity, m/s
 Q_{gas} = Gas volume flow rate, m³/s
 A = cross-sectional area of pipe, m²

2.3.2 Superficial Liquid Velocity

Superficial liquid velocity, $V_{s, liquid}$ is the liquid velocity flowing through a pipe without gasses. It has a similar equation with the superficial gas velocity. It can be expressed in terms of equation (2). (Sidsel et. al, 2005)

$$v_{s,liquid} = \frac{Q_{liquid}}{A} \quad \dots (2)$$

where, $v_{s,liquid}$ = Superficial gas velocity, m/s
 Q_{liquid} = Gas volume flow rate, m³/s
 A = cross-sectional area of pipe, m²

The multiphase mixture velocity can be expressed by summation of both superficial gas velocity and superficial liquid velocity, as shown in equation (3). (Sidsel et. al, 2005)

$$V_m = V_{s,gas} + V_{s,liquid} \quad \dots (3)$$

where, V_m = Multiphase mixture velocity, m/s

2.4 ECT Sensor Characteristics

In most application, ECT electrode is mounted outside the ECT pipeline which is called external electrode ECT sensor (Yang *et al.* 1997). The external electrode can avoid polluting and eroding by inner media, and affecting from the inner media static, so that non-intrusive measurement is realized (D. Yang *et al.* 2009). Various design parameters of ECT sensor can affect the overall sensor performance. A very low noise level, a wide dynamic measurement range, high immunity to stray capacitance to earth and be able to measure at high speed are the characteristics of an ideal ECT sensor. ECT sensor of 8 electrodes is being used in this project. The electrodes are built from conductive plate which has direct contact to the measuring area. Figure 8 shown is the measurement for capacitance mode.

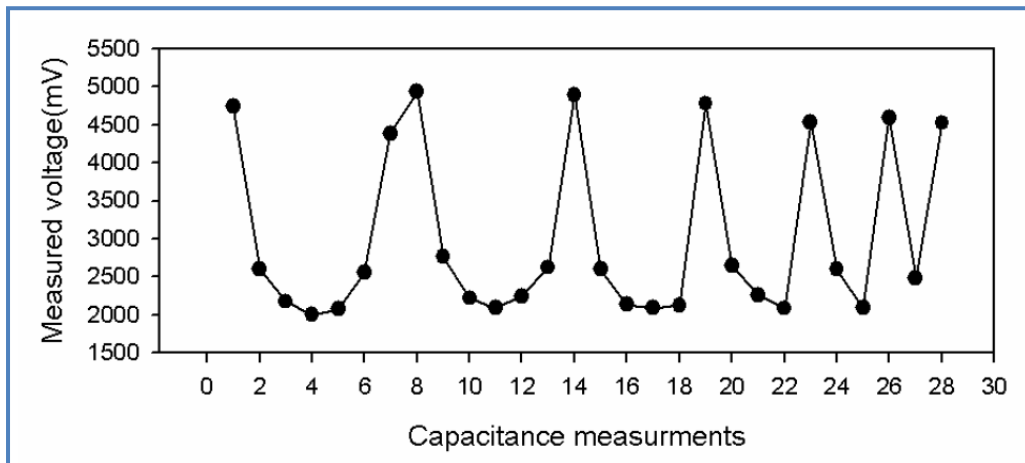


Figure 8: Measurement for Capacitance Mode (Z.Cui et. al 2009)

Capacitance is defined as measure of the ability of two conductors to store charge when a given potential difference is established between them (E. Brown, 2007). ECT has to be designed to meet certain criteria in order to get a good performance. The design criteria for ECT sensor are as follows (PTL, 2001):

- a. Internal or external electrodes
- b. Number of electrodes

- c. Capacitance value
- d. Total electrode length
- e. Length of measurement electrodes and guard electrodes
- f. Screening arrangement
- g. Connecting leads
- h. Electrostatic precautions

2.5 ECT Sensor Design

ECT has two types of fixing the electrodes; internal or external. In choosing the internal or external electrodes is depends on the vessel wall materials. An acrylic material is used for this project. Therefore, either internal or external electrodes can be applied. The external electrodes arrangement is selected for this project as it is much simpler and no rigid accuracy is needed compared to the internal electrodes. It has no direct contact with the fluid flow inside the pipe and thus, the measurement is non-invasive.

The number of electrodes will affect the sensitivity and image capture rates. The radial resolution can be improved by increasing the number of electrodes. In an ECT system, due to the overlapping capacitance, therefore the value of capacitance will be the same. The possible number of standalone independent capacitance measurements per image for a system can be calculated by:

$$M = \frac{N(N-1)}{2} \quad \dots (4)$$

where,

M = Total capacitance measurements required for image

Reconstruction

N = Number of electrodes

The capacitance value is calculated based on equation (5). The measurement of capacitance data is determined by:

$$C = \frac{\epsilon_0 \epsilon_r A}{d_p} \quad \dots (5)$$

where C = capacitance (F)
 ϵ_0 = permittivity of free space, 8.854×10^{-12}
 ϵ_r = permittivity of the dielectric constant
 A = area of the plate (m)
 d_p = distance between plates (m)

The sensor is to be designed to measure between a higher capacitance (C_{max}) value with a lower capacitance value (C_{min}). It has to be able to image the materials with a high (E_2) and low (E_1) permittivity. The measured capacitance between adjacent electrodes (C_A) with lower permittivity (E_1) material value must follow the equation (6) in order to allow capacitance of higher permittivity material will be less than C_{max} . The capacitance for opposite electrodes (C_O) with lower permittivity material value must follow equation (7) in order to have a noise free measurement. The value of K is a constant which is typically 50.

$$C_A < C_{max} \frac{E_1}{E_2} \quad \dots (6)$$

$$C_O > KC_{min} \quad \dots (7)$$

The total electrode length (L_t) including the measurement and driven guard electrodes must be at least equal to the diameter of the pipe. The sensitivity of the sensor is depends on the length of electrode.

The maximum (L_{max}) and minimum (L_{min}) length of measurement electrode is shown in equation (8) and equation (9), respectively. The length of driven guard electrodes can be calculated using equation (10).

$$L_{min} = \frac{C_{min}}{K_2} \quad \dots (8)$$

$$L_{max} = \frac{C_{max}}{K_1} \quad \dots (9)$$

$$L_t = L_m + 2L_g \quad \dots (10)$$

where,

- L_t = Total electrode length
- L_m = Length of measurement electrodes
- L_g = Length of drive guard electrodes

The measuring electrodes must be surrounded by earthed, as shown in Figure 9. The measuring and guard electrodes must be connected to the measuring unit by screened coaxial connecting leads. The electrodes are usually made of copper (refer Appendix H). The measurement and guard electrodes are to be connected to the capacitance measuring unit by screened coaxial cables and terminated un SMB coaxial connectors (refer Appendix I). The connecting leads must be less than 1.5 meters. All measurement and guard electrodes have to be earthed in order to avoid the electrostatic from occur. These earthed areas are attached to the sensor by an individual discharge resistor.

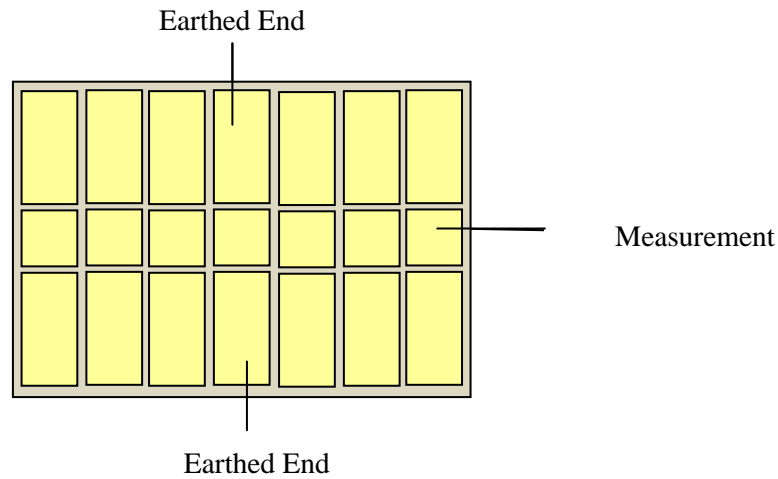


Figure 9: ECT Sensor Arrangement

2.6 ERT Measurement Strategies

There are few types of measurement strategies involved in order to obtain the measurement data which are normal adjacent, fast adjacent, linear adjacent and conducting boundary. In this project, the normal adjacent measurement strategy is being used.

2.6.1 Normal Adjacent

The adjacent protocol is the most common measurement strategy used (H.S Tapp *et. al*, 2003). Electrical current flow is induced between a pair of adjacent electrodes, and the differential potential (voltage) of the remaining pairs of adjacent electrodes are measured. This process is repeated all independent measurements are taken as shown in Figure 10.

This method produces N^2 measurements where N is the number of electrodes. Therefore, the total independent measurements, M is shown as equation (11).

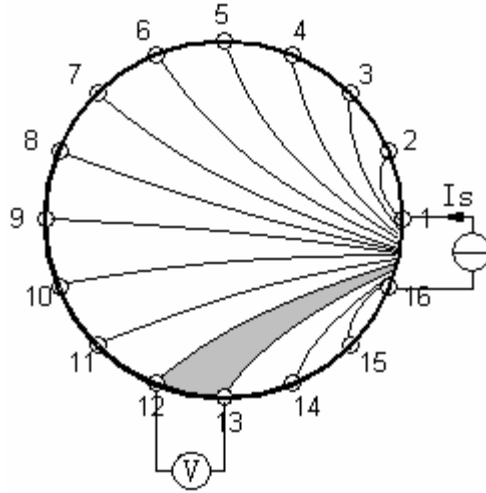


Figure 10: Adjacent Measurement (Z. Cui *et. al*, 2009)

$$M = \frac{N(N-1)}{2} \quad \dots (11)$$

However, the voltage is not measured at the current injecting electrode in order to avoid the electrode contact impedance problems. Thus, equation (2) is reduced to equation (12).

$$M = \frac{N(N-3)}{2} \quad \dots (12)$$

2.6.2 Others

Another method used is the fast adjacent technique. This method is suitable for fast data collection which the measurement does not require any on-line image processing. It has the same process as the normal adjacent method. Linear measurement strategy applies to a vertical series of electrodes mounted on a linear rod or in a vessel. It uses the same process as the adjacent method. The setting is shown as in Figure 11.



Figure 11: Linear Measurement Strategy (ITS, 2007)

The conducting boundary measurement technique is applied to pipelines and vessels with conducting boundaries. The conducting boundaries act as current sink in order to reduce the common-mode voltage across the measurement electrodes (H.S Tapp *et. al*, 2003). The effects of electromagnetic interference is reduced when the earthed conducting boundary act as a shield as shown in Figure 12. The voltages are measured at the electrodes while the conducting vessels are grounded.

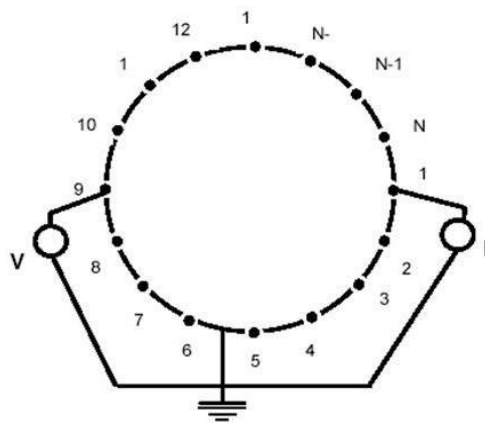


Figure 12: Conducting Boundary Measurement (ITS, 2007)

2.7 ERT Sensor Characteristics

In Electrical Resistance Tomography (ERT) sensor, the electrodes must be in direct contact with the material inside the vessels or pipeline. The electrodes also should be non-invasive as possible while being invasive at the same time. In order to obtain a reliable measurement, the process fluid inside the vessels should be continuous and less conductive than the electrodes (Z. Cui *et. al*, 2009). Typical types of electrodes used in the industry are made of metallic. The electrodes positioning is another important factor need to be considered in designing the ERT sensor. Electrodes are located at equal distance around the periphery of the vessels at fixed locations in order to map the electrical conductivity across plane.

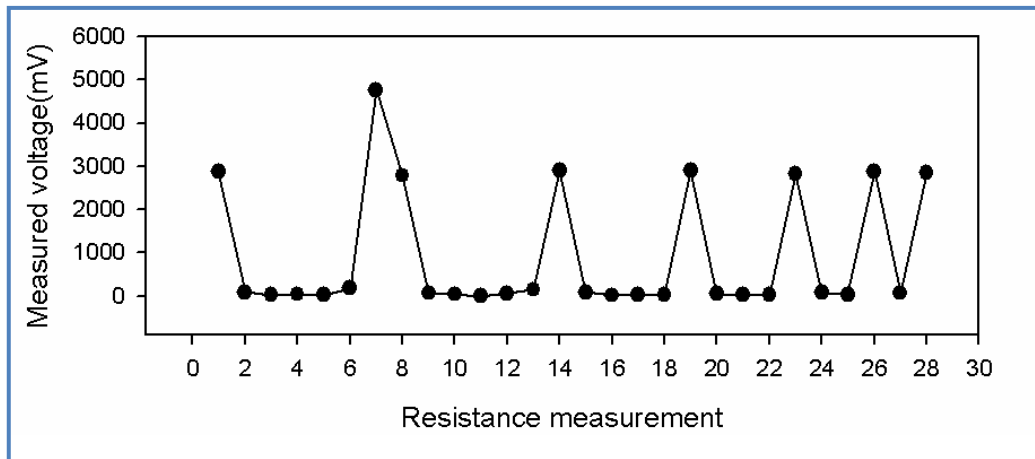


Figure 13: Measurement for Resistance Mode (Z.Cui *et. al* 2009)

The size of electrodes is an important factor and the optimal size is dependent on number of parameters. Ideally, the current injecting electrodes should have a large surface area to ensure that even current density is generated while the voltage measuring electrodes should have a small surface area in order to avoid averaging across several equipotentials (M. Akrama *et. al*, 2008). The number of electrodes is selected based on the time taken to acquire data and reconstruct the images. Another element need to be considered in constructing an ERT sensor is the length of the signal carrying cable which is connected between

the electrodes and data acquisition. It is important in order to reduce the effect of environmental noise and interference. Figure 13 shown is the measurement for resistance mode.

2.8 Flow Parameter

The local volume fraction distribution can be determined from the conductivity distribution. Maxwell equation is used to determine the local volume fraction, α_c as shown in equation (13). It calculates the concentration of the dispersed phase in a continuous background. (Loh W.W. *et al.* 1999, ITS 2007)

$$\alpha_c = \frac{2\sigma_1 + \sigma_2 - 2\sigma_{mc} + \frac{\sigma_{mc}\sigma_2}{\sigma_1}}{\sigma_{mc} - \frac{\sigma_2}{\sigma_1} + 2(\sigma_1 - \sigma_2)} \quad \dots (13)$$

where,

- α_c = Local volume fraction distribution of dispersed material
- σ_1 = Conductivity of continuous phase, mS/cm
- σ_2 = Conductivity of dispersed phase, mS/cm
- σ_{mc} = Local mixture conductivity distribution, mS/cm

2.9 ERT Sensor Design

Typical Electrical Resistance Tomography (ERT) sensor consists of 16 electrodes separated at equal distance which are mounted in vessels. The number of electrodes can vary depending on requirements. The configuration is either in a single plane or up to eight planes. Shape of the electrodes is designed based on few factors including the measurement protocols. The simplest is to use the same electrodes as both source and detection (H.S Tapp *et. al.*, 2003). Figure 14 shows the ERT sensor design of two planes in a vessel.

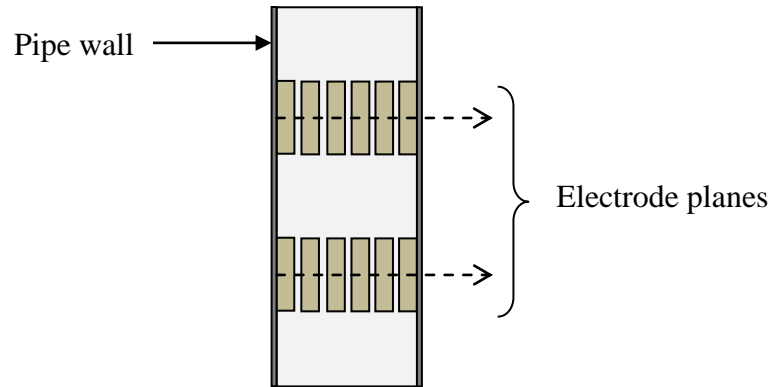


Figure 14: ERT Sensor Design of Dual Planes

The optimum electrodes shape for normal adjacent is rectangular where the angular thickness of the electrode is twice the separation as shown in Figure 15(a), with the same electrodes used as both source and detector (H.S Tapp *et. al*, 2003). Separate electrodes configuration are used for more complex sensor design with either nested or interleaved as shown in Figure 15(b) and Figure 15(c), respectively. In nested configuration, the rectangular is used as source and the circular as the detector. Meanwhile in interleaved electrode configuration, the circular is the source and rectangular acting as the detector. (H.S Tapp *et. al*, 2003)

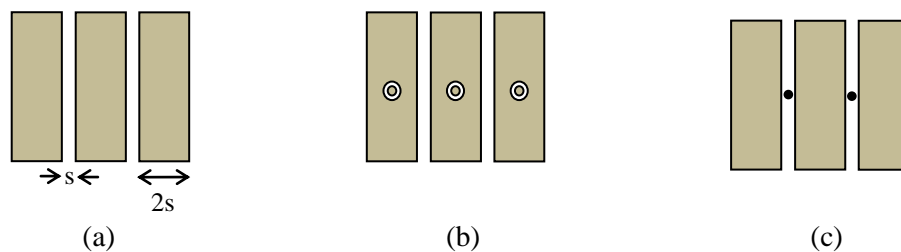


Figure 15: Electrodes Configuration

- (a) Electrode is twice the separation
- (b) Nested electrodes
- (c) Interleaved electrodes

2.10.1 Forward Problem

The forward problem needs to be solved before the inverse problem can be solved. In forward problem, the objective is to obtain the boundary voltage measurement with known electrical conductivity distribution (ITS, 2007). The voltage distribution, V can be determined by applying the Laplace equation in equation (14) since the conductivity distribution, σ and current injection, I_0 are known (M. Akrama *et. al* 2008).

$$\nabla \cdot (\sigma \nabla V) = 0 \quad \dots (14)$$

where σ = Conductivity distribution
 V = Voltage distribution

The boundary conditions are given as in equation (15) and (16) where n is the unit normal vector and assume that no current source inside the system (M. Akrama *et. al* 2008).

$$V = V_0 \quad \dots (15)$$

$$\sigma \frac{\partial V}{\partial n} = I_0 \quad \dots (16)$$

where I_0 = Current injection
 V_0 = Conductivity of second phase
 n = Unit normal vector

2.10.2 Inverse Problem

The inverse problem is to determine the unknown conductivity distribution from a finite number of boundary voltage measurements. The image is reconstructed via matrix or vector multiplication. It shows the mixture for low to high colour range conductivity and the scale below the image represents the conductivity of the flow inside the vessel. The sensitivity matrix needs to be calculated in order to solve the inverse problem as shown in equation (8) (Z. Cui *et. al* 2009).

$$S_{i,j}(x, y) = \int_s \frac{\nabla \varphi_i}{I_i} \cdot \frac{\nabla \varphi_j}{I_j} ds \quad \dots (8)$$

where

$S_{i,j}$	= Sensitivity matrix
φ	= Electric potential
I	= Current injected

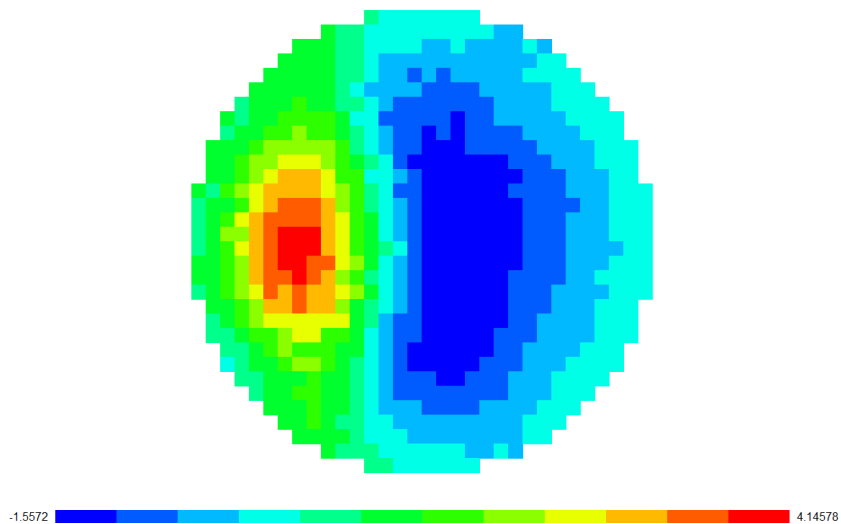


Figure 17: Tomogram image (ITS, 2007)

CHAPTER 3

METHODOLOGY

3.1 Procedure Identification

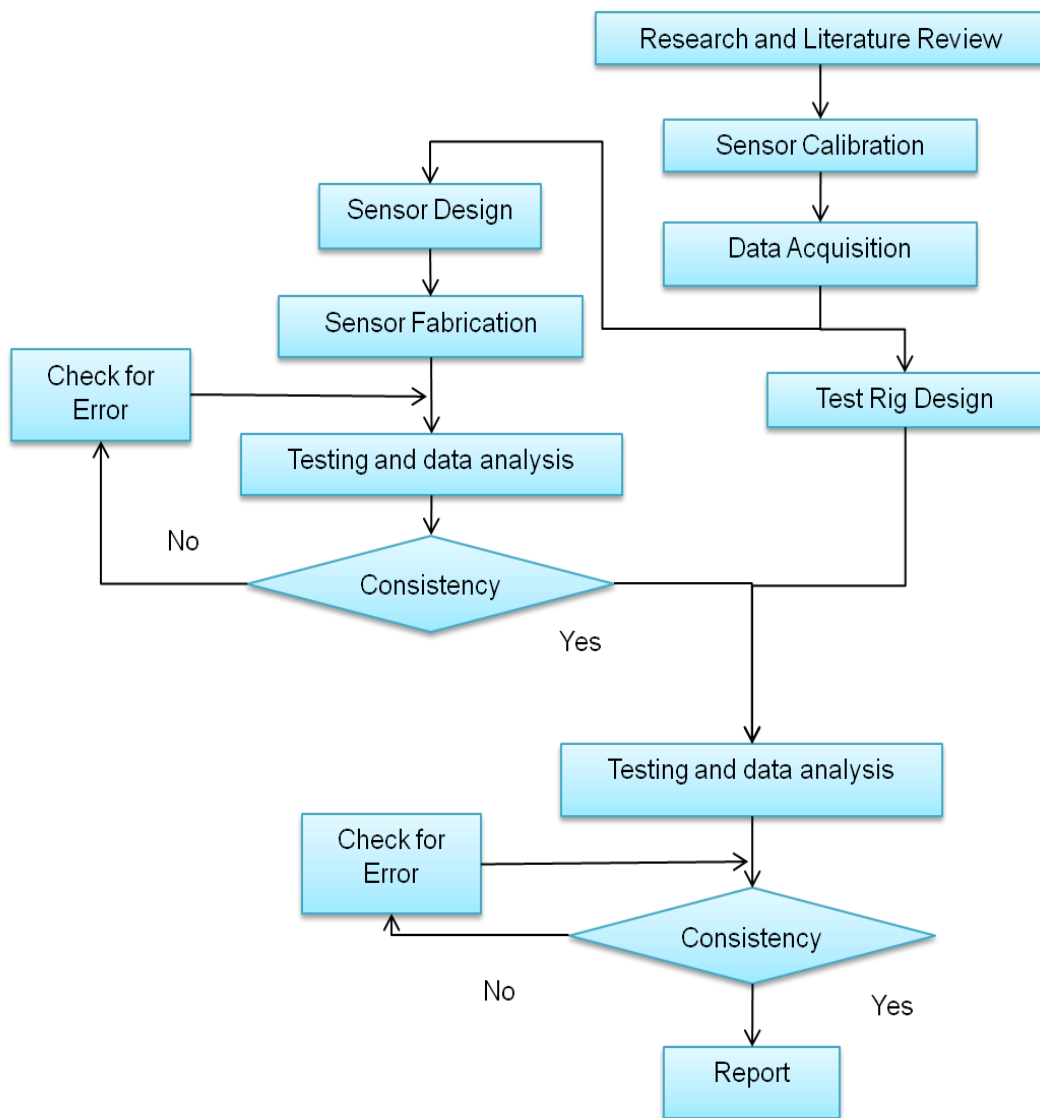


Figure 18: Project Flow Chart

3.2 Project Activities

Gantt chart is attached in Appendix A for reference. The literature review is the main activity during the first semester followed by designing the sensor. The rest of activities are conducted during the second semester of the final year project. During Final Year Project I is focused more on the literature review and designing the sensor. Materials are procured at this stage to avoid any late delivery matter. Final Year Project II is focused more on fabricating the ERT sensor, installation and testing the sensor performances. Softwares used in this project are the Multi-modal Tomography System (MMTS) and ITS Tomography Toolsuite which are available in the laboratory.

In order to get the measurement of the sensor performance, both Multi-modal Tomography System (MMTS) and ITS Tomography Toolsuite are being used in this project. The voltage measurement produced in the software is used to reconstruct the graph profile using Microsoft Excel. The performances of both ITS M300 sensors and fabricated sensors are analyzed based on the results produced from ITS Tomography Toolsuite.

The experiments for the sensor are conducted in the laboratory. This project is to observe the performance using air in water mixture for bubble flow regime. ERT sensor has no calibration as the high and low reference data are not required. Thus, it only takes the measurement data of the water filled in the ERT sensor. After each experiment is conducted, the result will be compared to the reference measurement result. If the result is not satisfied, the experiment has to be conducted again until the desired results are obtained. ERT sensor will be installed together with the test rig to observe the performance. Steps taken in order to obtain the data are shown in Figure 19.

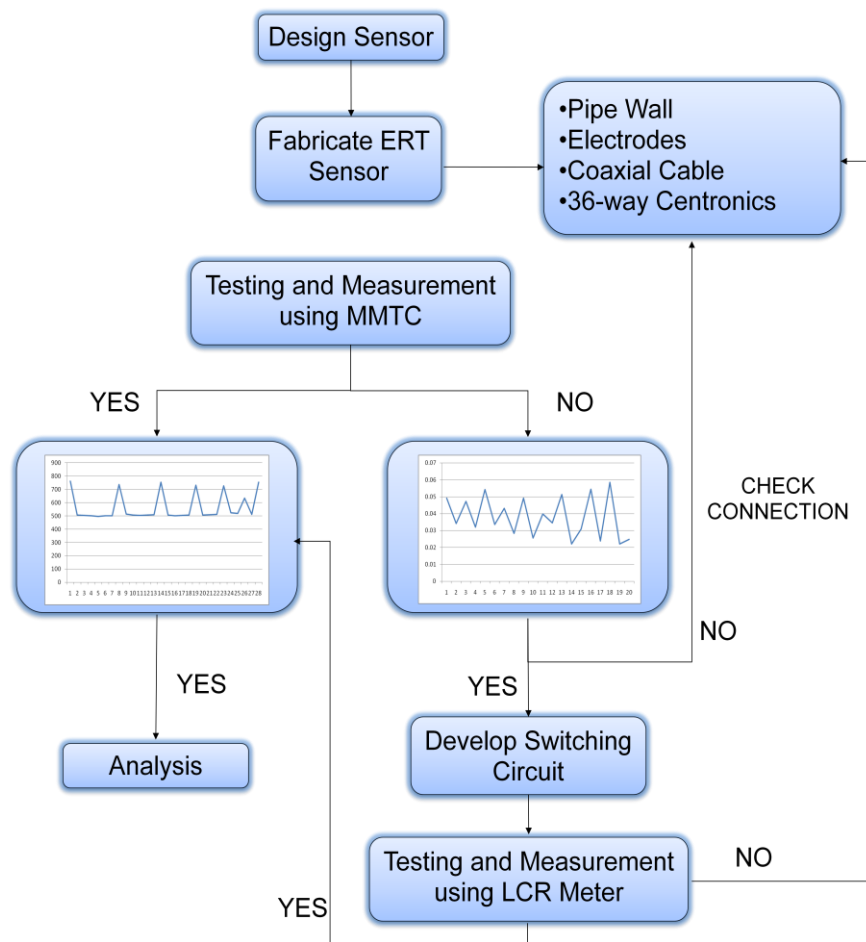


Figure 19: Data Measurement Process

Figure 19 above shown is about the process to obtain the data measurement of sensor. Sensor is first designed and fabricated during the first stage. It is fabricated using few main components and equipments which are the pipe wall, electrodes, coaxial cable and 36-way centronic plug. Later, the sensor is tested and the accuracy is measured by connecting the sensor with the data acquisition unit. The sensor is well functioning if the output graph is similar in the figure and it has to be checked if the graph is not as expected. Later in the project, the sensor is tested using the LCR meter instead of data acquisition unit available in the laboratory. There are problems in acquiring data from the data acquisition unit and therefore the LCR meter is being used. Details will be discussed more in the next sections.

3.3 Tools and Equipments

3.3.1 Hardware

Table 1: List of Hardware (ERT Sensor)








No.	Equipment/Item	Description
1	PVC 3” cylinder pipe 	It is used as the column of the ERT sensor where the liquid will flow through the pipe in order for the ERT sensor to measure.
2	RG174/AU Coaxial Cable 	It is connected to the data acquisition unit for measurement purposes. Refer to Appendix G.
3	Aluminum Plate 	The aluminum plate act as part of the electrodes where it will be the base of the electrodes
4	Screw and nut 	These will be the main electrodes inside the PVC wall pipe and it will be attached to the aluminum plate.
5	Crimping tool 	It is used to crimp the coaxial cable with the eyelet to ensure the connection is tight enough.
6	Eyelet 	Eyelet is used as termination for the coaxial cable and will be connected to the electrodes.
7	36-way Centronic Plug 	It will be connected to the data acquisition unit for data measurement and analysis. Refer to Appendix J.

Table 2: List of Hardware (Switching Circuit)

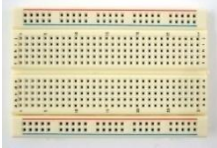










No.	Equipment/Item	Description
1	<p>Breadboard</p> 	<p>It is used to place all components for connection.</p>
2	<p>Single Core Wire</p> 	<p>It is used to connect all components in order to conduct.</p>
3	<p>DIP Switch</p> 	<p>Switch with two positions of ON and OFF.</p>
4	<p>36-way Centronic Socket</p> 	<p>Connected with the 36-way centronic plug. Refer to Appendix K.</p>
5	<p>Solder Kit</p> 	<p>Equipments used to solder electronic components.</p>
6	<p>LCR meter</p> 	<p>A programmable instrument for measuring impedance parameters.</p>

Table 3: List of Equipments (Test Rig)

No.	Equipment	Description
1	<p>Water Tank</p> 	<p>Water tank is used to store the water for the dynamic test and it is located before the water pump.</p>
2	<p>Water Pump</p> 	<p>The water pump is used to pump the water from the tank to the pipeline and to give enough pressure for water to flow in the riser.</p>
3	<p>Hand Valve</p> 	<p>It is functions to control and regulate the amount of water or air go through the pipeline.</p>
4	<p>Flowmeter</p> 	<p>It acts as indicator of gas or liquid flow in a pipeline. It measures the flow rate or quantity of a moving fluid or gas.</p>
6	<p>PVC pipe</p> 	<p>It is used as a pipeline for liquid and gas flow in the test rig. It allows the liquid and gas to flow through the PVC pipe.</p>

3.3.2 Software

3.3.2.1 Multi-Modal Tomography System v2.9 (MMTS)

The Multi-Modal Tomography System (MMTS) software is provided to observe the characteristics and behavior of liquid flow inside the pipelines. General steps taken to get the measurement data is shown in Figure 20.

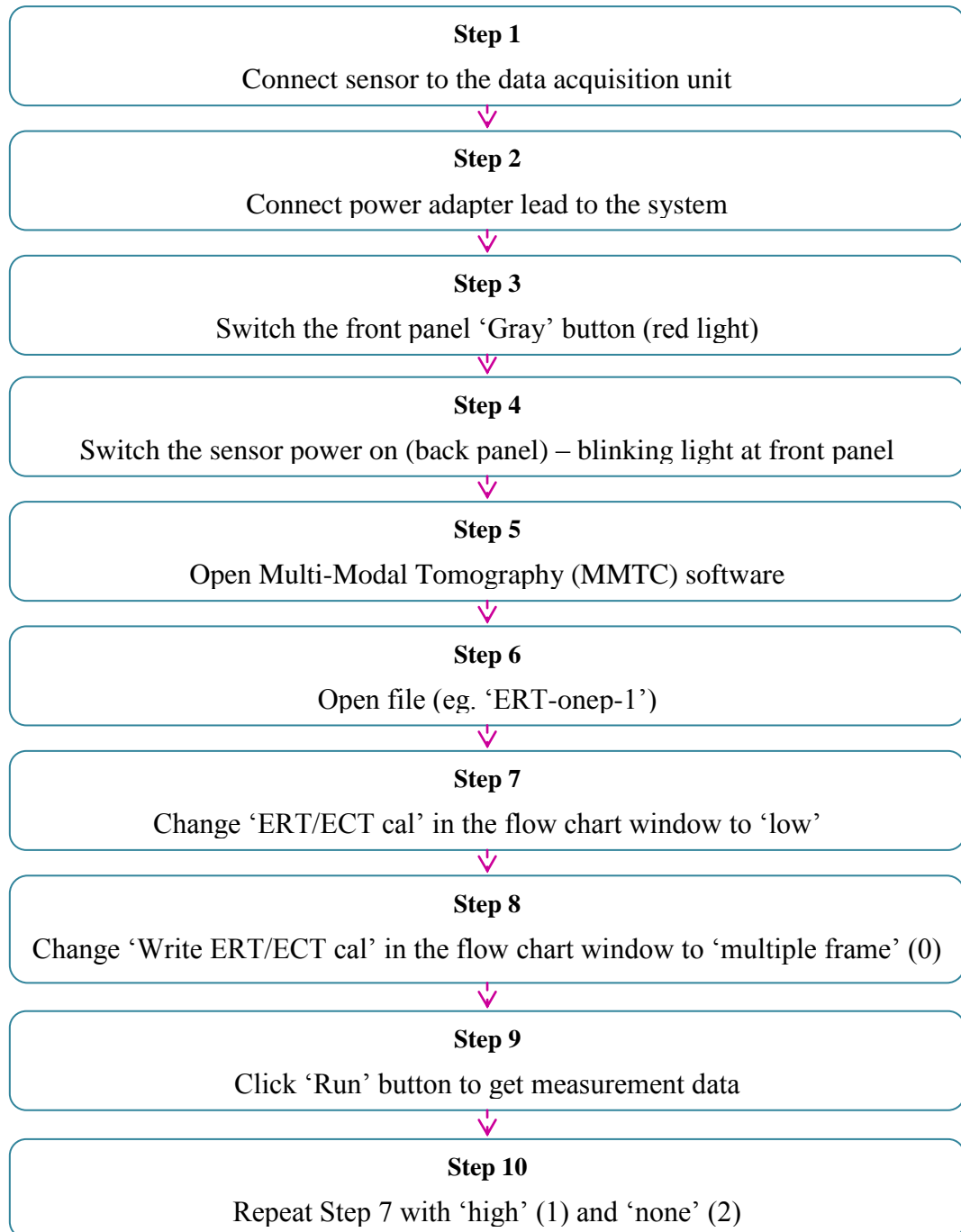


Figure 20: General Measurement Guide in MMTC

Basically, both ERT and ECT measurements are similar with the only difference is, ERT do not has to be calibrated as it only has one measurement (on-line) as compared to ECT. Measurement guide for ECT and ERT sensor using MMTC are attached in Appendix B and Appendix C, respectively. Both sensors are tested using water and air. Details of 'ERT/ECT Cal' are as follows:

Table 4: 'ERT/ECT Cal' Options

	ERT Sensor	ECT Sensor
Low (0)	Filled with water	Filled with air
High (1)	Filled with water	Filled with water
None (2)	Filled with air and water	Filled with air and water

3.3.3 Test Rig Design using Microsoft Visio

The test rig is designed using the Microsoft Visio where it creates the Piping and Instrumentation diagram (P&ID). It is designed to suit the requirements of the flow rate and specifications. The P&ID diagram is shown in Figure 21.

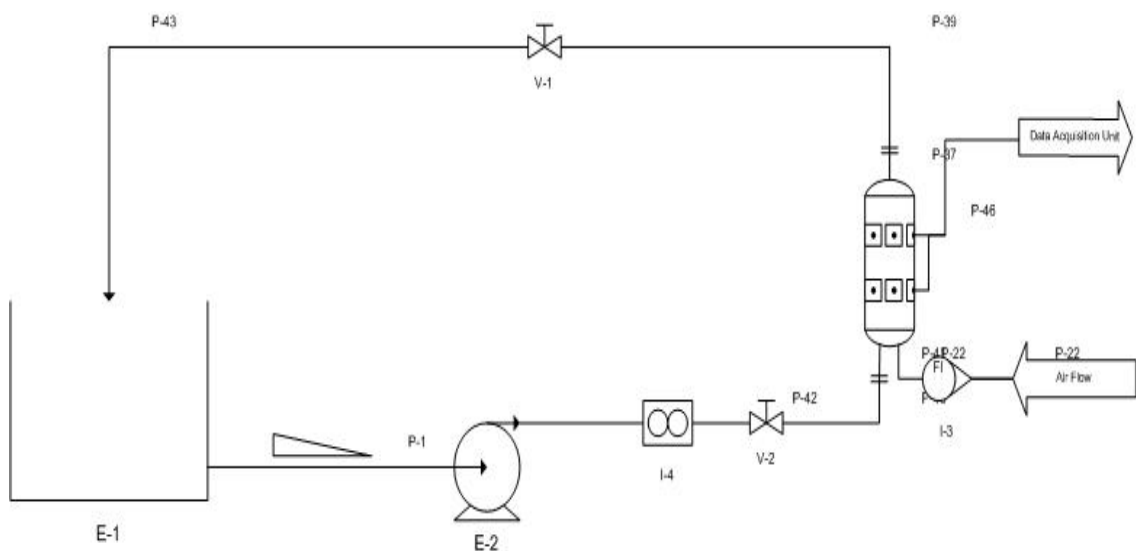


Figure 21: P&ID Diagram for Test Rig Design

3.4 Sensor Design Specification

The Electrical Resistance Tomography (ERT) specifications are obtained as follows:

- i. The total independent measurement, M as shown in Equation (12) can be calculated as shown below, with $N = 16$ electrodes.

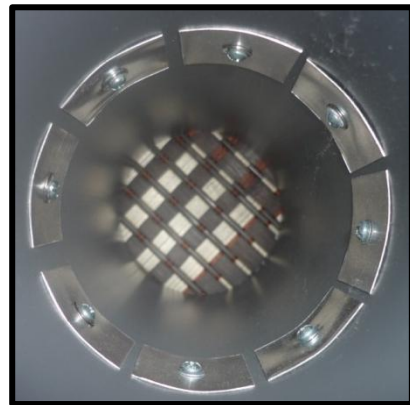
$$\begin{aligned} M &= \frac{N(N-3)}{2} \\ &= \frac{8(8-3)}{2} \\ &= 20 \end{aligned}$$

Therefore, the total independent measurement, M is 20.

- ii. Pipe diameter, d : 8.5cm
- iii. Pipe length, l : 32cm
- iv. No. of electrodes, N : 8 electrodes
- v. No. of planes : 1 plane
- vi. Cable type : 9 core cable
- vii. Cable length : 100cm
- viii. Termination : 36-way Centronics



(a) Side view



(b) Top view

Figure 22: Fabricated ERT Sensor of 1 Plane 8 Electrodes

Another ERT sensor has been fabricated to improve the current sensor performance. The specifications are obtained as follows:

- i. The total independent measurement, M as shown in Equation (12) can be calculated as shown below, with $N = 16$ electrodes.

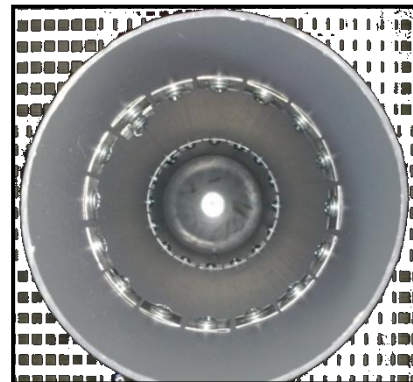
$$\begin{aligned}M &= \frac{N(N-3)}{2} \\ &= \frac{16(16-3)}{2} \\ &= 104\end{aligned}$$

Therefore, the total independent measurement, M is 104.

- ii. Pipe diameter, d : 8.5cm
- iii. Pipe length, l : 32cm
- iv. No. of electrodes, N : 16 electrodes
- v. No. of planes : 2 planes
- vi. Cable type : Coaxial Cable (RG174A/U)
- vii. Cable length : 100cm
- viii. Termination : 36-way Centronics



(a) Side view



(b) Top view

Figure 23: Fabricated ERT Sensor of 2 Planes 16 Electrodes

3.5 Data Measurement using LCR Meter

The sensor is tested using the LCR Meter (Figure 25) instead of Multimodal Tomography Software due to problem with the data acquisition unit. Therefore, a switching circuit is designed to ease the measurement process (Figure 24). All 16 electrodes are to be tested via coaxial cable and it uses the adjacent measurement technique.

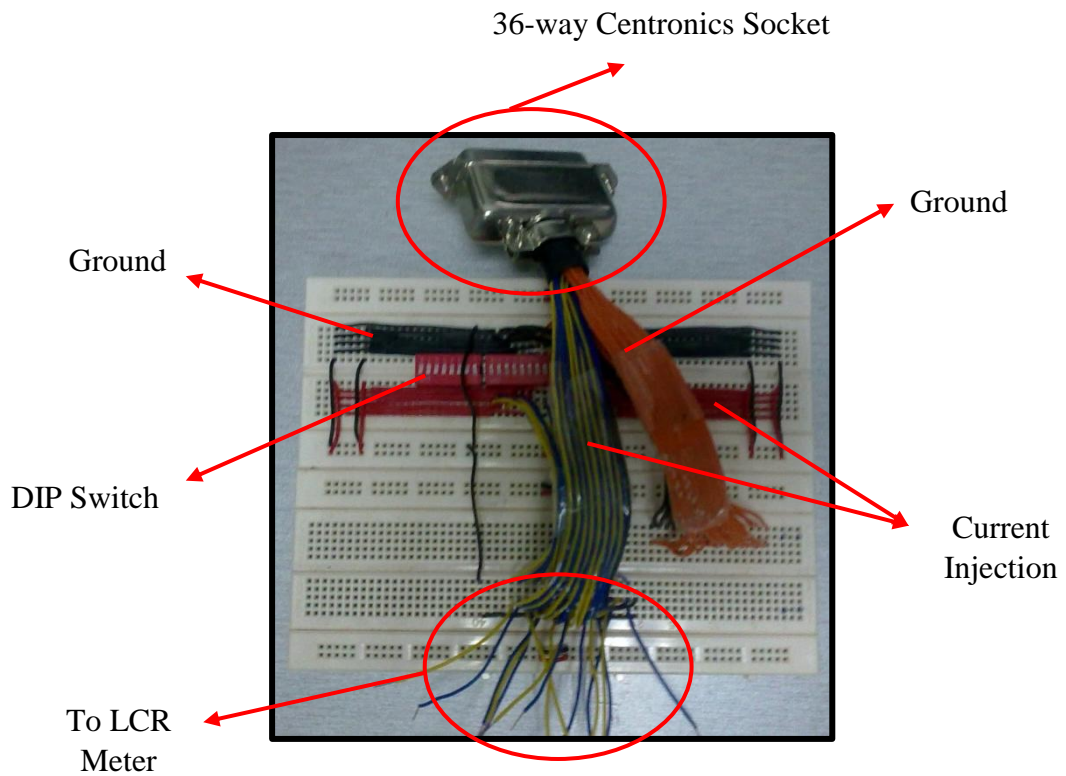


Figure 24: Switching Circuit

The measurement circuit consists of DIP switches and wires which the ERT sensor is connected via 36-way centronic plug. Two electrodes are to be measured, and the other electrodes need to be grounded. Therefore, using the circuit, it is can be easily switched the electrodes that are need to be grounded.

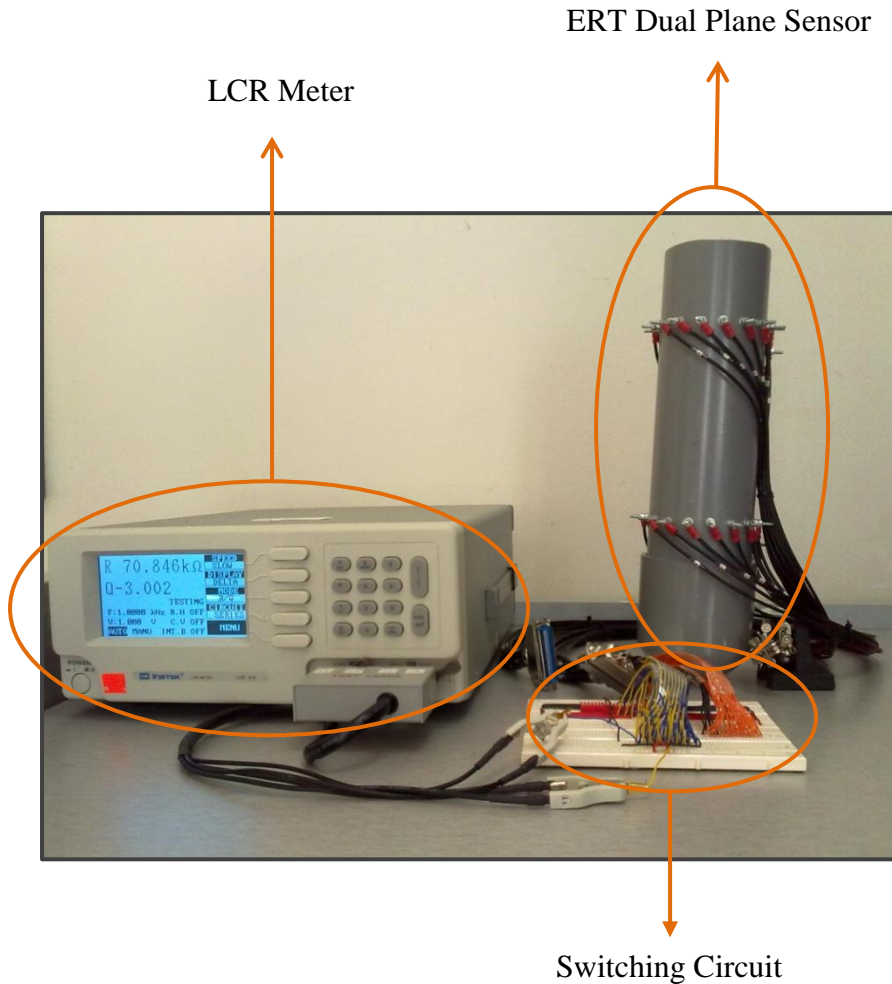


Figure 25: Equipment Setup for Data Measurement

CHAPTER 4

RESULTS AND DISCUSSIONS

Fabrication, experiments and testing have been conducted in order to achieve the objectives of this project. Results for all experiments conducted are being discussed clearly in this chapter.

4.1 Void Fraction Calibration for m30000 ECT Sensor

ECT sensor is calibrated using the Multi-modal Tomography System (MMTS) and ITS Tomography Toolsuite available in the laboratory. The calibration need to be performed before every experiment is conducted. A good graph is when the graph produced is symmetrical as discussed in Chapter 2. The ITS M3000 ECT sensor produces results shown for Low and High calibration in Figure 26 and Figure 27, respectively.

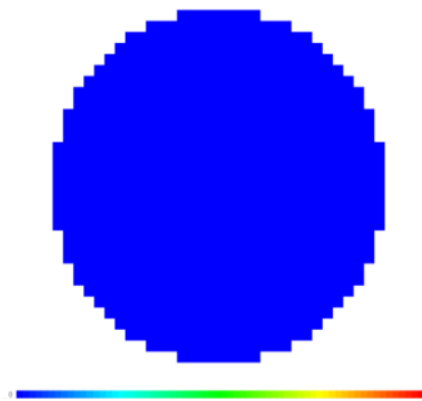


Figure 26: Low Calibration Image using the M3000 ECT Sensor

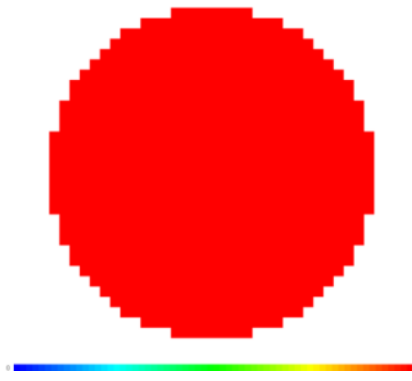


Figure 27: High Calibration Image using the M3000 ECT Sensor

Figure 26 above shows a tomogram image of low calibration where the ECT sensor is filled with air. The permittivity of air is 1. For high calibration, higher permittivity materials are being used which is shown in Figure 27. The ECT sensor is tested with rice and water. Rice has permittivity of 3.5 meanwhile water has permittivity of 80. The image for high permittivity are the same color because both have higher permittivity as compared to air ($\epsilon=1$).

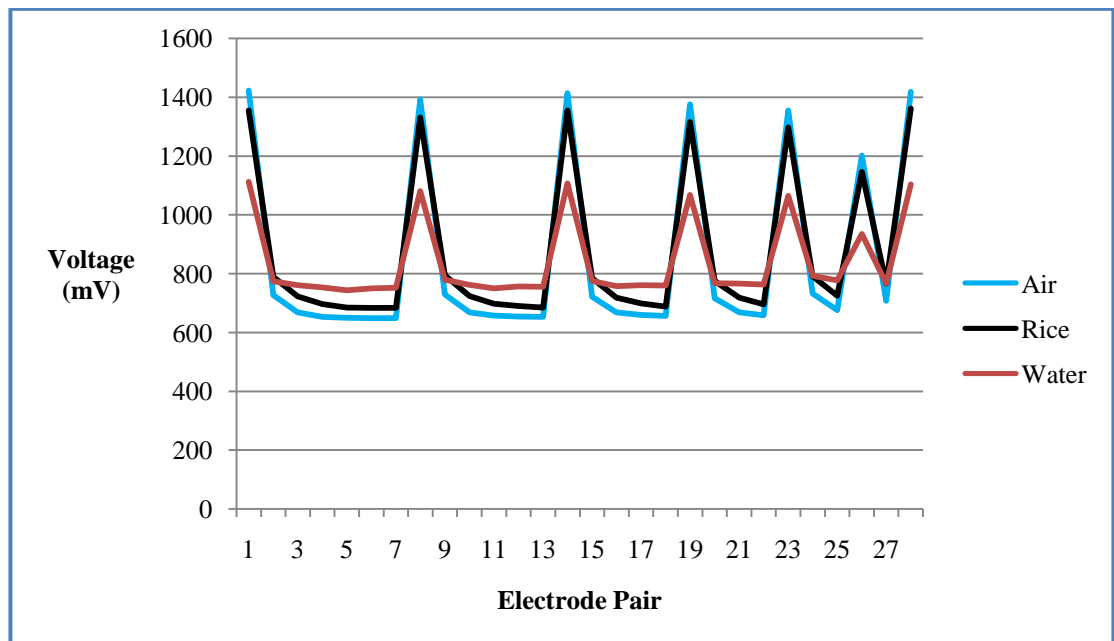


Figure 28: Calibration Graph for M3000 ECT Sensor

Figure 28 shows the calibration graph for both low and high permittivity materials. The low calibration gives a higher voltage compared to the high calibration. This is due to less permittivity will gives higher voltage measurement. Air, water and rice has permittivity of 1 (low calibration), 80 (high calibration) and 3.5 (high calibration), respectively. The graph shown are said to be symmetrical where the peaks are measured at the nearest adjacent electrode pairs. The further the adjacent pairs the lower the voltage will be.

Figure 29 and Table 5 show the voltage measurement graph and individual voltage measurement obtained from MMTC for air ($\epsilon=1$) and rice ($\epsilon=3.5$), respectively. The results shown are measured using one plane of 8 electrodes ECT sensor. From equation (4) discussed in Chapter 2, an ECT sensor of 8 electrodes will gives 28 measurement data per plane. This sensor has a minimum voltage value of 683.7mV, maximum of 1360.17mV and mean voltage of 870.215mV. Multiple frames of 220 frames are taken to get this data measurement. Refer to Appendix D for each data measurement taken.

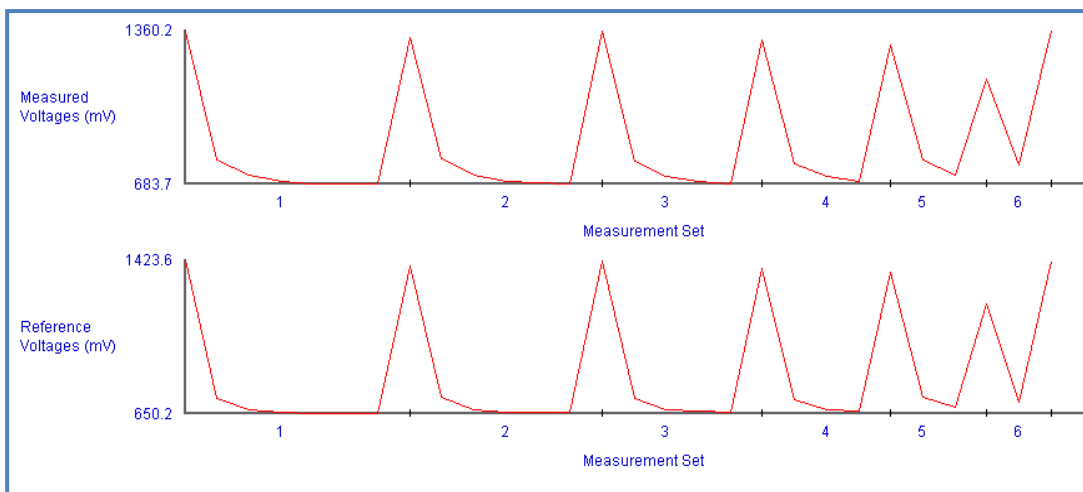


Figure 29: Voltage Measurement for 8 Electrodes ECT Sensor (Rice, $\epsilon=3.5$)

Table 5: Voltage Measurement for Each Current Injection Pairs (Air and Rice)

		Voltage Measurement Points						
		2	3	4	5	6	7	8
Current Injection Points	1	1354.326	788.8514	722.378	696.2067	684.7116	683.4873	683.6609
	2		1330.792	794.0522	723.282	697.6014	689.5086	684.4636
	3			1353.858	785.1527	718.2443	698.3567	687.4035
	4				1315.644	774.9019	718.0834	695.083
	5					1296.335	791.4908	725.0529
	6						1145.264	765.6937
	7							1360.904

Another measurement is taken for air and water mixture where the results are shown in Figure 30 and Table 6. The voltage measurement graph and individual voltage measurement obtained from MMTC for air ($\epsilon=1$) and water ($\epsilon=3.5$) are illustrated, respectively. An ECT sensor of one plane of 8 electrodes is being used in this measurement. Therefore, it also produces 28 data measurement, similar with previous measurement. This sensor has a minimum voltage value of 745.467mV, maximum of 1106.59mV and mean voltage of 839.14mV. Multiple frames of 108 frames are taken to get this data measurement. Refer to Appendix E for each data measurement taken.

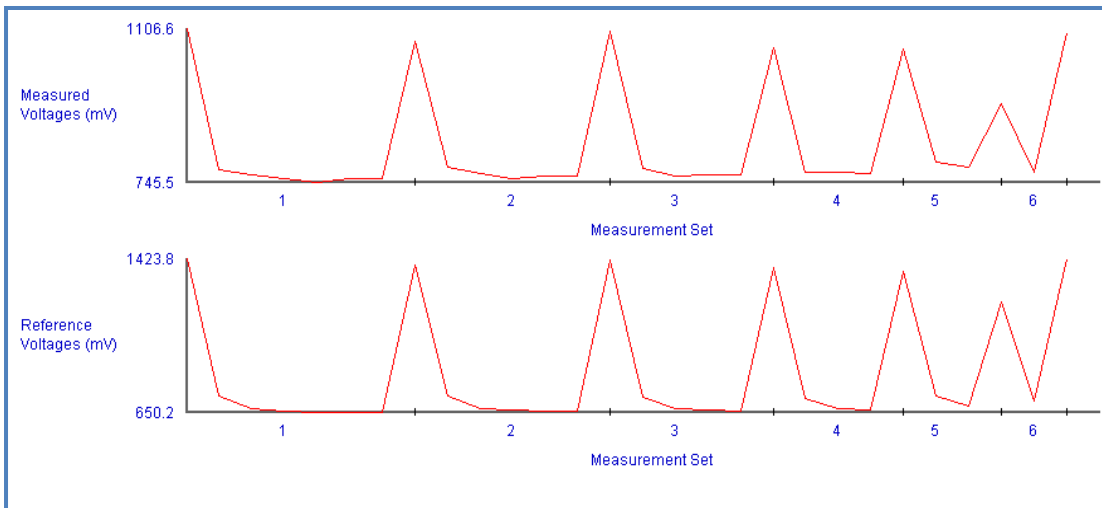


Figure 30: Voltage Measurement for 8 Electrodes ECT Sensor (Water, $\epsilon=80$)

Table 6: Voltage Measurement for Each Current Injection Pairs (Air and Water)

		Voltage Measurement Points						
		2	3	4	5	6	7	8
Current Injection Points	1	1112.008	774.2812	761.0253	752.7339	743.4769	750.4481	751.8244
	2		1080.98	779.1392	762.2509	750.5285	756.0181	755.9519
	3			1106.291	774.6734	757.3204	760.9642	759.4411
	4				1067.331	767.7897	766.7993	763.1108
	5					1064.256	792.3793	777.596
	6						935.0162	766.6624
	7							1103.274

4.2 Void Fraction Calibration for m3000 ERT Sensor

The ERT sensor is tested using the Multi-modal Tomography System (MMTS) and ITS Tomography Toolsuite available in the laboratory. The testing is performed by applying 8 electrodes. This is the online measurement since ERT does not require any calibration and therefore, liquid is filled in the sensor. The measurement is taken using the ITS m3000 ERT sensor and the ITS data acquisition unit. It is expected to get similar result with the ITS M300 ECT sensor. A good graph is when the graph produced is symmetrical as discussed in Chapter 2.

There are three conditions in ‘ERT Cal’ need to be done before the on-line measurement is taken; Low (0), High (1) and None (2). It produces tomographic images similar with ECT sensor. The on-line tomographic image is shown in Figure 31. Since this testing used 8 electrodes, therefore it gives 20 data measurement per plane, based on equation (12). This sensor has a minimum voltage value of 0.0240588mV, maximum of 0.399377mV and mean voltage of 0.183406mV. Total numbers of 68 frames are taken to get this data measurement. Refer to Appendix F for each data measurement taken.

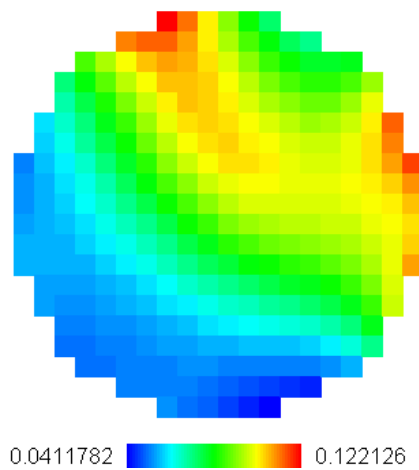


Figure 31: Tomographic Image when 'ERT Cal' is None (2)

Table 7: Voltage Measurement for Each Current Injection Pairs (Air and Water)

		Voltage Measurement Pairs					
		<i>02-03</i>	<i>03-04</i>	<i>04-05</i>	<i>05-06</i>	<i>06-07</i>	<i>07-08</i>
Current Injection Pairs	<i>08-01</i>	0.1737	0.02406	0.2019	0.1446	0.3637	
	<i>01-02</i>		0.1474	0.3109	0.03159	0.3709	0.274
	<i>02-03</i>			0.3265	0.09651	0.1653	0.04272
	<i>03-04</i>				0.0678	0.1888	0.07347
	<i>04-05</i>					0.3993	0.08661
	<i>05-06</i>						0.151

The measurement graph is redrawn using Microsoft Excel by using the data obtained in ITS Toolsuite. The result shown in Figure 32 is not as expected as it has a non-symmetrical graph. It should have the similar symmetrical shape with ECT sensor due to the adjacent measurement method used as discussed in Chapter 2. Further testing is not applicable since there are problems in acquiring data from the data acquisition unit for ERT sensor.

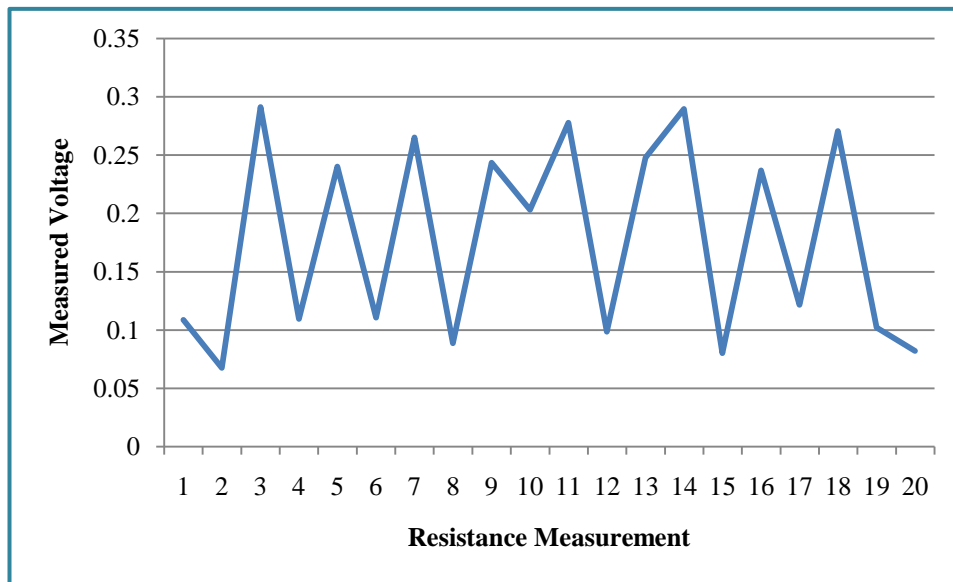


Figure 32: Measurement for m3000 ERT Sensor

4.3 Performance of Fabricated ERT Sensor

The performances of fabricated sensor for both single and dual plane are supposed to be tested using the data acquisition unit of ITS Toolsuite software. Due to problems with the data acquisition unit, the measurement is not possible and therefore, LCR meter is being used instead of ITS Toolsuite software. The setup for measuring the performance of the sensors is shown in Figure 25. The result of sensor should be better with the sensor using the coaxial cable. The initial sensor of 8 electrodes of 1 plane is using the 8 core cable and has no grounding cable. Then the design is improved by using the RG174/AU coaxial cable with grounding cable connected to the system and it should produce a good result compared to the initial sensor.

CHAPTER 5

CONCLUSION AND RECOMMENDATIONS

Conclusion has been made for this project and recommendations are proposed to further improve this project in the future. The conclusion is based on the results and discussions of experiments conducted and recommendations are made to enhance the project in the next stage.

5.1 Conclusion

In designing the ERT sensor, the requirements should be met to ensure a good data measurement can be obtained. In this project, an ERT has been designed based on the specifications discussed in Chapter 5. It is fabricated to suit the requirement of Multi-Modal Tomography (MMTC) software. The ECT sensor is not fabricated and only calibrated during the first phase.

Data acquisition unit is used to obtain the data from both ERT and ECT sensors. It gives a good visualization on multiphase flow inside the vessels. It has been shown in the tomographic images discussed in Chapter 4. During the second phase of this project, the data acquisition unit is no longer been used as it has problem in acquiring the data from ERT sensor. The data acquisition unit is not able to communicate with the MMTC software.

As conclusion, from the experiment that has been conducted, the result for m3000 ECT sensor is having a good. Meanwhile for m3000 ERT sensor, a better result can be obtained after the problem discussed above has been solved. The tomography system is suitable to obtain the cross sectional images for the air in water flow inside the pipeline. The fluid mechanics knowledge is applied in this project to determine the void fraction and behaviour of the two phase flow in a

pipe. ERT sensor prototypes of single and dual planes have been fabricated and the performance tests should be tested using the LCR meter if data acquisition is not applicable. ERT of dual plane sensor using the coaxial cable and proper grounding should provide a better result compared the single plane sensor.

5.2 Recommendations

As for recommendation for this project, the ERT sensor can be designed better in order to get more accurate data. The data acquisition unit is very useful in providing the data measurement. Due to limited time, the data measurement using LCR meter is not available. Therefore, all the equipments that have been setup can be used for future improvement. Due to limited time, only static experiment is done throughout this project. Thus, a dynamic analysis test can be done using a test rig proposed. The test rig is to be fabricated in the next project phase where all the details had been obtained. Thus, all data obtained need to be analyzed after all measurement are gathered.

Construction of the sensor should be more careful because the distance between electrodes and the soldering technique would highly affect the performance of the sensor. Therefore, the design can be improved and simulated using COMSOL Multiphysics software. It is useful to obtain a simulation of electromagnetic module if this software is fully utilized. It is highly recommended to fully understand the multiphase flow in a pipeline in order to get better results in the future.

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APPENDICES

APPENDIX A

GANTT CHART AND KEY MILESTONES FOR FYP 1 AND FYP 2

GANTT CHART AND KEY MILESTONES FOR FYP 1

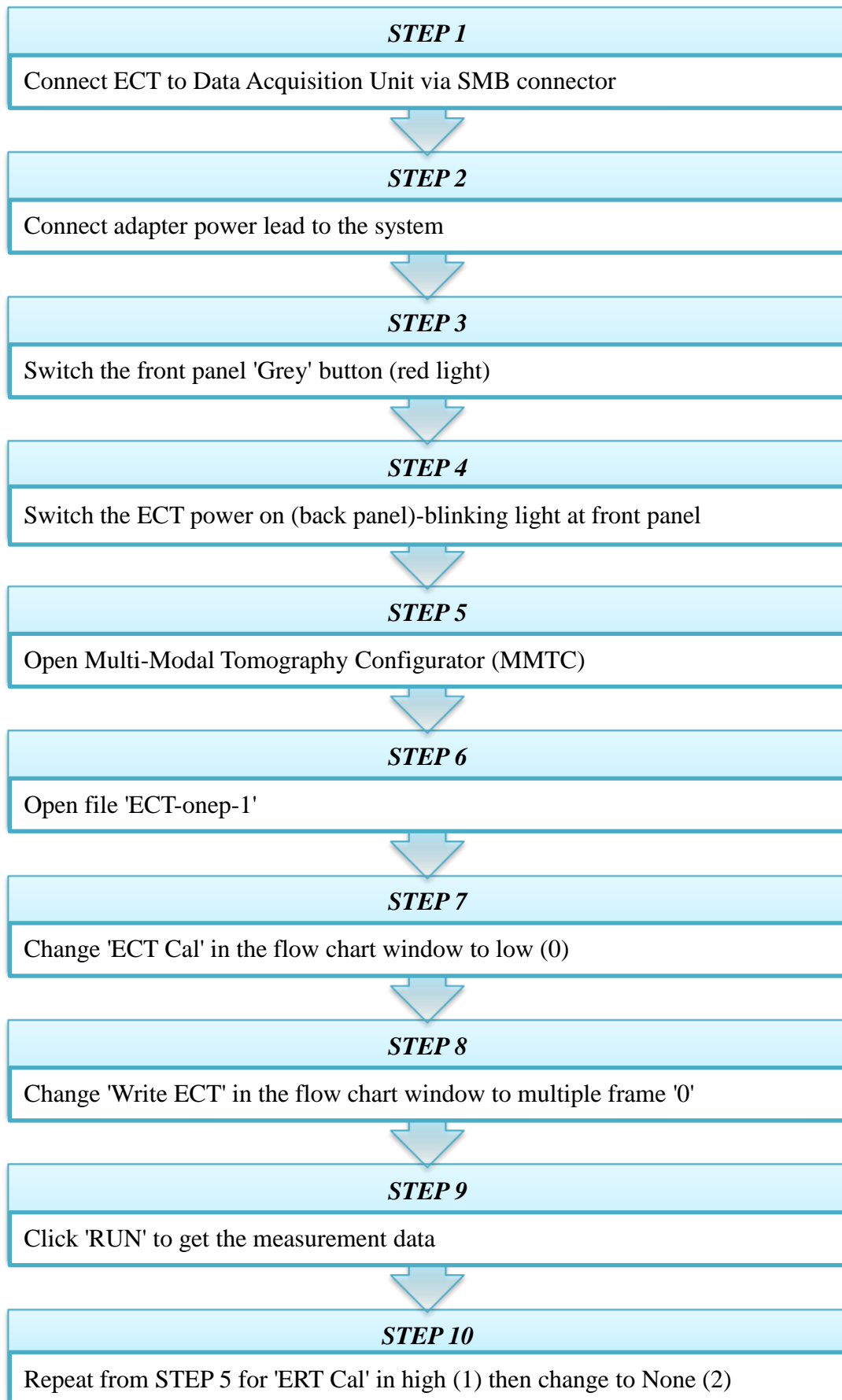
NO	DETAILS / WEEK	1	2	3	4	5	6	7	8	9	Mid-semester Break	10	11	12	13	14	
1	Selection of Project Topic	■	■														
2	Preliminary Research Work		■	■	■												
3	Submission of Preliminary Report				●												
4	Project Work																
	i. Sensor Design					■	■	■									
	ii. Test Rig Design							■	■	■							
5	Submission of Progress Report								●								
6	Seminar								●								
7	Project Work Continuation									■			■	■			
8	Submission of Interim Report Final Draft														●		
9	Oral Presentation															●	

GANTT CHART AND KEY MILESTONES FOR FYP 2

NO	DETAILS / WEEK	1	2	3	4	5	6	7	8	9	Mid-semester Break	10	11	12	13	14	
1	Literature Review for ERT	■	■														
2	Fabrication of ERT Sensor		■	■	■												
3	Submission of Progress Report				●												
4	Project Work																
	i. Test Rig Design and Fabrication					■	■	■									
	ii. Sensor Installation							■	■	■							
5	Submission of Progress Report								●								
6	Testing and Commissioning								●								
7	Project Work Continuation									■			■	■			
8	Submission of Interim Report Final Draft														●		
9	Oral Presentation															●	

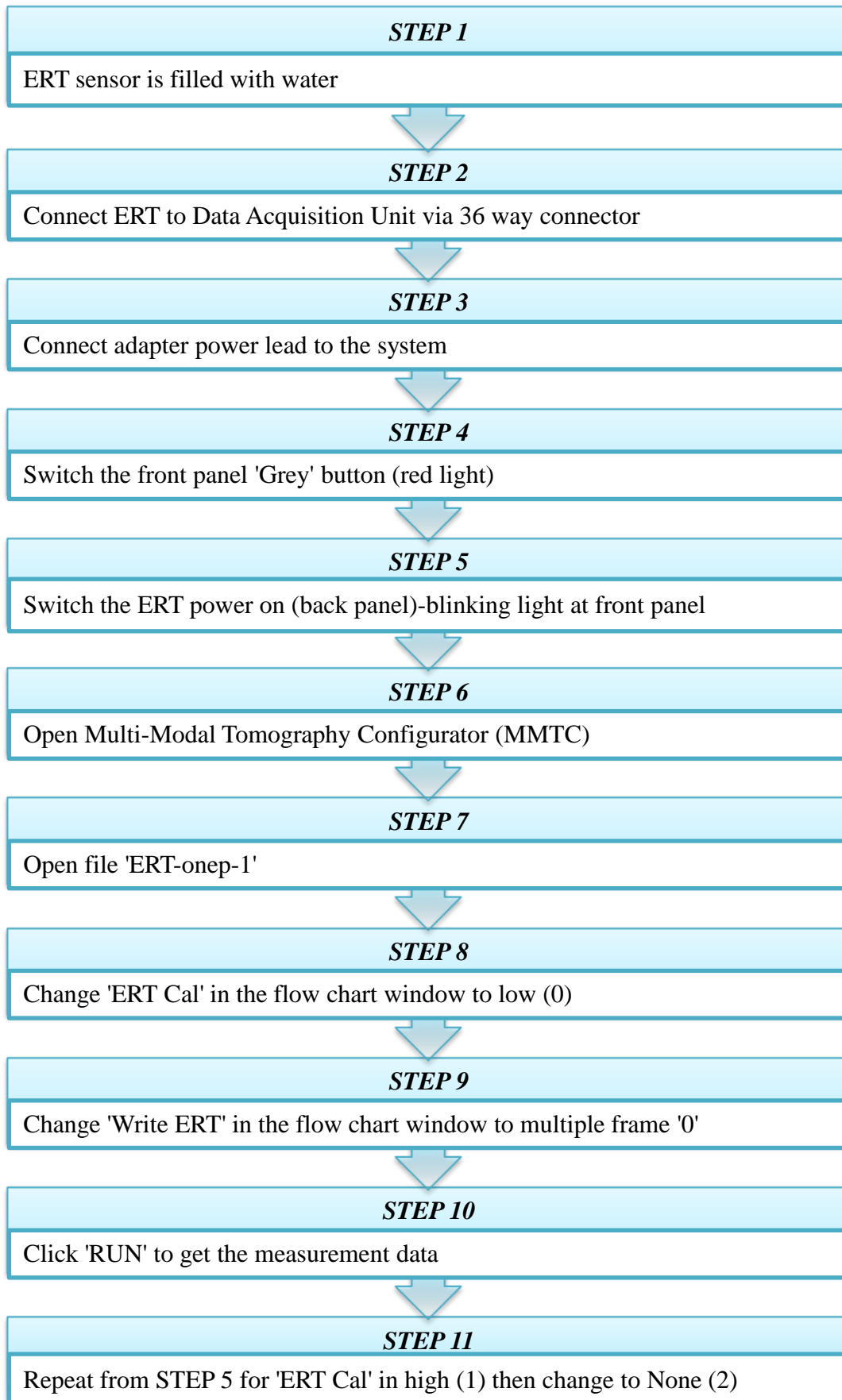
APPENDIX B

MEASUREMENT GUIDE FOR ECT SENSOR USING MMTC SOFTWARE



APPENDIX C

MEASUREMENT GUIDE FOR ERT SENSOR USING MMTC SOFTWARE



APPENDIX D

MEASUREMENT DATA FOR ECT M3000 SENSOR (AIR AND RICE)

12-30-42	0	58	1	1354.15	788.808	733.082	888.795	885.258	883.889	884.142	1330.85	794.735	734.884	886.198	890.003	885.194	1353.71	785.859	718.849	888.871	888.885	1315.42	775.703	718.708	885.742	1358.31	792.399	735.885	1145.24	788.488	1361.85	
12-30-43	0	57	1	1354.08	788.738	733.123	888.873	885.287	884.098	884.158	1330.88	794.887	734.947	886.153	890.14	885.194	1353.74	788.85	718.828	888.871	887.943	1315.74	775.778	718.773	885.85	1368.4	792.383	735.855	1145.25	788.59	1361.14	
12-30-43	0	58	1	1354.01	788.578	733.94	888.871	885.134	883.858	884.087	1330.27	794.857	734.823	886.188	884.873	884.788	1353.77	788.858	718.849	888.883	887.79	1315.48	775.55	718.51	885.82	1368	792.388	735.585	1145.13	788.381	1360.58	
12-30-44	0	59	1	1353.88	788.454	733.884	888.719	884.838	883.791	884.142	1330.34	794.719	733.871	887.885	888.85	884.888	1353.59	785.791	718.773	888.749	887.851	1315.18	775.585	718.559	885.482	1368.17	792.155	735.488	1144.93	788.348	1360.75	
12-30-45	0	60	1	1353.88	788.318	733.738	888.837	884.88	883.485	883.858	1330.13	794.429	733.733	887.879	888.713	884.848	1353.31	785.548	718.828	888.718	887.775	1314.94	775.338	718.513	885.378	1368.78	792.033	735.585	1144.73	788.133	1360.28	
12-30-45	0	61	1	1354.09	788.837	733.87	888.81	885.012	884.081	884.249	1330.38	794.811	733.885	888.831	888.842	884.788	1353.54	785.745	718.849	888.81	887.775	1315.48	775.473	718.529	885.488	1368	792.094	735.887	1145.07	788.423	1360.82	
12-30-46	0	62	1	1354.41	788.774	733.587	888.749	885.302	883.889	884.258	1330.85	795.088	734.181	888.189	890.171	885.372	1353.83	788.142	718.883	888.889	887.943	1315.71	775.688	718.833	885.881	1368.47	792.323	735.801	1145.45	788.484	1360.9	
12-30-46	0	63	1	1354.18	788.852	733.123	888.784	885.241	884.02	884.127	1330.74	794.858	733.883	888.831	890.003	884.888	1353.54	785.859	718.885	888.883	887.837	1315.83	775.58	718.513	885.881	1368.32	792.388	735.783	1145.13	788.484	1360.85	
12-30-47	0	64	1	1354.01	788.454	733.885	888.842	885.119	883.844	884.051	1330.37	794.75	733.883	888.28	888.85	884.885	1353.83	785.791	718.742	888.852	887.78	1315.4	775.473	718.851	885.452	1368.25	792.14	735.55	1144.83	788.377	1360.85	
12-30-48	0	65	1	1353.71	788.484	733.834	888.873	885.073	883.88	883.88	1330.33	794.785	733.718	888.831	888.842	884.788	1353.51	785.887	718.713	888.877	887.838	1315.29	775.811	718.838	885.381	1368.58	792.125	735.55	1144.88	788.238	1360.88	
12-30-48	0	66	1	1353.85	788.382	733.818	888.842	885.012	883.715	884.085	1330.17	794.812	733.81	887.824	888.788	884.828	1353.34	785.889	718.885	888.718	887.888	1315.88	775.458	718.488	885.488	1368.38	792.018	735.458	1144.8	788.184	1360.38	
12-30-48	0	67	1	1353.54	788.148	733.885	888.48	884.882	883.854	883.778	1330.01	794.49	733.783	887.884	888.835	884.831	1353.35	785.485	718.529	888.842	887.531	1314.82	775.244	718.437	885.345	1368.57	791.87	735.887	1144.81	788.224	1360.21	
12-30-50	0	68	1	1353.88	788.888	733.512	888.188	884.732	883.582	883.884	1330.75	794.139	733.582	887.85	888.377	884.28	1353.58	785.333	718.234	888.345	887.378	1314.38	775.878	718.348	885.181	1368.21	791.888	735.187	1144.2	788.812	1358.88	
12-30-50	0	69	1	1353.33	788.887	733.885	888.888	884.821	883.517	883.7	1330.85	794.387	733.488	887.38	888.58	884.8	1353.84	785.47	718.513	888.458	887.454	1314.8	775.153	718.178	885.182	1368.41	791.758	735.387	1144.25	788.858	1360.13	
12-30-51	0	70	1	1353.73	788.919	733.488	888.188	884.848	883.383	883.823	1330.23	794.348	733.587	887.38	888.423	884.284	1353.34	785.18	718.378	888.345	887.251	1314.41	774.87	718.17	884.883	1368.82	791.883	735.187	1144.88	788.785	1358.75	
12-30-51	0	71	1	1353.59	788.382	733.772	888.535	884.885	883.791	884.085	1330.13	794.788	733.748	887.883	888.887	884.554	1353.14	785.888	718.888	888.825	887.578	1315.13	775.29	718.381	885.421	1368.47	791.85	735.519	1144.77	788.224	1360.48	
12-30-52	0	72	1	1353.83	788.24	733.787	888.48	884.888	883.745	883.823	1330.18	794.48	733.784	887.885	888.883	884.57	1353.33	785.888	718.887	888.825	887.888	1315.18	775.278	718.437	885.38	1368.88	791.887	735.443	1144.73	788.27	1360.38	
12-30-52	0	73	1	1353.85	788.454	733.879	888.719	885.038	884.085	884.085	1330.38	794.843	733.81	887.883	888.883	884.732	1353.3	785.888	718.887	888.857	887.888	1315.17	775.478	718.488	885.452	1368.83	791.883	735.585	1144.88	788.318	1360.35	
12-30-53	0	74	1	1354	788.454	733.885	888.734	885.15	883.822	884.112	1330.54	794.838	733.888	888.883	888.873	884.814	1353.77	785.843	718.849	888.778	887.78	1315.34	775.443	718.833	885.513	1368.88	792.277	735.783	1145.1	788.318	1360.81	
12-30-54	0	75	1	1353.73	788.484	733.888	888.581	885.184	883.778	883.883	1330.25	794.538	733.784	887.87	888.887	884.831	1353.25	785.888	718.821	888.873	887.748	1315.11	775.338	718.529	885.381	1368.88	791.887	735.585	1144.73	788.285	1360.58	
12-30-54	0	76	1	1353.85	788.381	733.558	888.322	884.738	883.823	883.823	1330.81	794.338	733.81	887.773	888.888	884.448	1353.78	785.47	718.318	888.873	887.434	1314.84	775.153	718.178	885.182	1368.38	791.743	735.244	1144.28	788.218	1358.84	
12-30-55	0	77	1	1353.48	788.377	733.885	888.413	884.844	883.583	883.778	1330.82	794.383	733.581	887.848	888.82	884.538	1353.85	785.889	718.381	888.811	887.888	1314.73	775.28	718.432	885.323	1368.87	791.888	735.458	1144.43	788.873	1360.17	
12-30-56	0	78	1	1353.88	788.887	733.84	888.78	885.18	883.887	883.888	1330.58	794.735	733.784	888.138	888.888	884.882	1353.21	785.823	718.529	888.888	887.778	1315.11	775.443	718.838	885.323	1368.84	792.288	735.412	1144.83	788.488	1360.47	
12-30-56	0	79	1	1353.38	788.184	733.772	888.588	884.783	883.745	883.887	1330.82	794.521	733.887	887.848	888.488	884.483	1353.22	785.838	718.437	888.811	887.434	1314.8	775.338	718.432	885.147	1368.84	791.883	735.351	1144.58	788.238	1360.17	
12-30-57	0	80	1	1353.18	788.184	733.512	888.23	884.733	883.518	883.888	1330.85	794.277	733.587	887.85	888.488	884.325	1353.84	785.485	718.385	888.353	887.5	1314.41	775.183	718.238	885.182	1368.3	791.88	735.188	1144.15	788.887	1360.13	
12-30-57	0	81	1	1354.47	788.887	733.184	888.888	885.185	884.081	884.032	1330.85	794.848	734.222	888.188	890.14	885.134	1354.17	788.888	718.888	888.888	887.888	1315.78	775.883	718.712	885.788	1368.84	792.478	735.794	1145.43	788.59	1361.1	
12-30-58	0	82	1	1354.01	788.837	733.885	888.81	885.185	883.888	883.888	1330.8	794.873	733.881	888.184	888.883	884.885	1353.73	785.775	718.887	888.749	887.813	1315.32	775.855	718.887	885.82	1368.23	792.415	735.811	1144.83	788.423	1361.84	
12-30-59	0	83	1	1354.12	788.515	733.885	888.734	885.012	883.888	884.158	1330.45	794.784	733.885	888.138	888.888	884.88	1353.54	785.881	718.742	888.81	887.831	1315.28	775.473	718.851	885.888	1368.25	792.231	735.585	1144.88	788.381	1360.5	
12-30-59	0	84	1	1354.12	788.883	733.888	888.719	885.18	883.874	884.02	1330.58	794.78	733.84	888.134	888.888	884.881	1353.83	788.823	718.819	888.818	887.812	1315.4	775.55	718.727	885.888	1368.88	792.415	735.717	1145.01	788.438	1360.87	
12-31-00	0	85	1	1353.87	788.837	733.188	888.784	885.272	884.085	884.085	1330.83	794.873	734.028	888.848	888.888	884.888	1353.29	788.888	718.888	888.888	887.831	1315.48	775.748	718.888	885.888	1368.88	792.12	733.277	735.748	1145.1	788.528	1360.87
12-31-00	0	86	1	1353.87	788.885	733.711	888.878	884.8	883.547	883.583	1330.4	794.388	733.338	887.487	888.488	884.388	1352.41	785.485	718.33	888.345	887.383	1314.45	774.854	718.183	884.884	1368.18	791.488	735.214	1144.12	788.873	1360.81	
12-31-01	0	87	1	1353.88	788.488	733.188	888.535	885.118	884.081	884.085	1330.42	794.784	733.881	888.877	888.842	884.733	1353.42	785.775	718.742	888.784	887.714	1315.28	775.884	718.58	885.38	1368.88	792.281	735.58	1144.88	788.27	1360.84	
12-31-02	0	88	1	1354.08	788.888	733.188	888.78	885.118	883.881	884.081	1330.83	794.719	733.888	888.888	888.82	884.881	1353.88	785.888	718.887	888.738	887.738	1315.88	775.488	718.851	885.437	1368.88	792.354	735.524	1145.03	788.484	1360.47	
12-31-03	0	89	1	1354.01	788.382	733.834	888.581	885.118	883.781	884.087	1330.34	794.																				

12-31-36	0	112	1	1353.79	789.436	722.94	066.027	064.997	003.852	004.005	1330.4	794.050	723.855	067.94	069.896	064.844	1353.37	785.899	719.866	068.794	067.78	1315.22	775.504	718.59	065.421	1295.87	792.188	725.828	1144.78	788.183	1300.42
12-31-36	0	113	1	1353.57	789.486	722.924	066.000	065.009	003.822	004.007	1330.31	794.089	723.749	068.130	069.912	064.828	1353.36	785.913	719.836	068.01	067.714	1315.13	775.595	718.59	065.421	1296.0	792.033	725.534	1144.83	788.067	1300.42
12-31-36	0	114	1	1353.51	789.347	722.758	066.027	065.028	003.745	003.860	1330.04	794.582	723.842	067.824	069.82	064.753	1353.11	785.577	718.559	068.028	067.007	1314.77	775.302	718.391	065.253	1295.83	791.885	725.427	1144.52	788.117	1300.04
12-31-37	0	115	1	1354.49	789.738	723.23	066.932	065.318	004.158	004.341	1330.86	795.131	724.208	068.308	069.125	064.967	1353.8	788.02	719.91	068.094	067.912	1315.87	775.702	718.985	065.798	1296.28	792.188	725.778	1145.27	788.514	1300.9
12-31-37	0	116	1	1353.58	789.164	722.599	066.390	064.89	003.532	003.7	1329.84	794.445	723.535	067.772	069.545	064.554	1352.76	785.379	718.59	068.52	067.405	1314.73	775.214	718.3	065.182	1295.44	791.774	725.107	1144.43	785.919	1300.8
12-31-37	0	117	1	1353.43	789.34	722.685	066.390	065.043	003.807	003.803	1330.2	794.828	723.703	068.018	069.774	064.615	1353.02	785.745	718.866	068.057	067.548	1314.0	775.338	718.422	065.378	1295.83	791.835	725.427	1144.43	785.995	1300.06
12-31-38	0	118	1	1353.59	789.302	722.833	066.390	065.104	003.884	003.99	1330.16	794.597	723.825	067.94	069.683	064.875	1353.11	785.745	718.544	068.535	067.739	1314.74	775.244	718.361	065.182	1295.87	791.835	725.412	1144.6	788.01	1300.21
12-31-38	0	119	1	1353.74	789.423	722.848	066.842	065.043	003.837	003.913	1330.06	794.873	723.779	068.092	069.744	064.844	1353.36	785.899	718.758	068.703	067.837	1315.17	775.443	718.494	065.437	1296.0	791.941	725.458	1144.8	788.238	1300.26
12-31-38	0	120	1	1353.75	789.301	722.833	066.501	064.988	003.578	003.822	1330.34	794.843	723.749	067.87	069.805	064.585	1353.18	785.714	718.82	068.718	067.485	1314.93	775.443	718.452	065.437	1295.77	791.804	725.427	1144.87	788.067	1300.1
12-31-38	0	121	1	1354.14	789.53	723.092	066.78	065.104	004.061	004.203	1330.83	794.796	723.901	068.245	069.034	064.89	1353.82	785.943	719.958	068.980	067.927	1315.43	775.58	718.851	065.82	1296.03	792.125	725.55	1145.07	788.318	1300.85
12-31-39	0	122	1	1353.69	789.377	722.924	066.52	064.938	003.852	003.829	1330.19	794.858	723.596	067.879	069.774	064.982	1353.34	785.775	718.836	068.687	067.821	1315.08	775.382	718.437	065.314	1295.83	791.928	725.351	1144.8	788.067	1300.33
12-31-39	0	123	1	1353.59	789.383	722.758	066.474	065.028	003.778	003.913	1330.07	794.587	723.718	067.818	069.774	064.554	1353.37	785.745	718.866	068.535	067.581	1314.94	775.351	718.437	065.288	1295.73	792.048	725.488	1144.84	788.148	1300.07
12-31-39	0	124	1	1353.53	789.225	722.772	066.444	064.988	003.781	003.888	1329.96	794.538	723.598	067.848	069.591	064.707	1353.14	785.823	718.887	068.443	067.531	1314.91	775.382	718.391	065.391	1295.59	791.758	725.351	1144.83	788.072	1300.04
12-31-40	0	125	1	1353.87	789.072	722.512	066.291	064.799	003.501	003.73	1329.53	794.277	723.423	067.819	069.486	064.417	1352.87	785.47	718.378	068.321	067.383	1314.55	775.183	718.193	065.04	1294.96	791.851	725.198	1144.14	785.919	1300.71
12-31-40	0	126	1	1353.58	789.179	722.68	066.444	064.844	003.715	003.854	1329.81	794.49	723.581	067.788	069.82	064.534	1353.18	785.409	718.529	068.581	067.807	1314.88	775.214	718.488	065.223	1294.96	791.851	725.382	1144.49	785.904	1300.88
12-31-40	0	127	1	1354.15	789.591	723.183	066.887	065.195	004.29	004.203	1330.48	794.857	723.84	068.123	069.018	064.844	1353.72	785.959	718.849	068.982	067.943	1315.71	775.733	718.887	065.588	1296.02	792.282	725.858	1145.1	788.088	1300.88
12-31-40	0	128	1	1354.01	789.545	723.94	066.887	065.119	004.388	004.158	1330.57	794.719	723.983	068.138	069.975	064.982	1353.54	785.943	718.849	068.825	067.714	1315.43	775.504	718.575	065.543	1295.96	792.17	725.811	1144.98	788.331	1300.41
12-31-41	0	129	1	1353.48	789.484	722.802	066.444	064.987	003.888	003.888	1330.17	794.704	723.733	068.021	069.82	064.707	1353.43	785.714	718.866	068.794	067.807	1315.09	775.473	718.544	065.574	1295.73	791.872	725.427	1144.89	788.238	1300.33
12-31-41	0	130	1	1354.23	789.545	723.23	066.871	065.287	004.061	004.219	1330.83	794.811	724.039	068.123	069.11	064.888	1353.98	788.025	719.882	068.988	067.887	1315.81	775.783	718.885	065.787	1296.15	792.282	725.748	1144.98	788.484	1300.85
12-31-41	0	131	1	1353.37	789.34	722.68	066.501	064.905	003.582	003.803	1330.1	794.282	723.581	067.787	069.822	064.881	1352.99	785.531	718.851	068.488	067.582	1314.9	775.321	718.437	065.284	1295.58	791.804	725.412	1144.43	785.985	1300.04
12-31-42	0	132	1	1354.35	789.888	723.092	066.784	065.258	004.02	004.219	1330.59	794.75	724.038	068.245	069.034	064.881	1353.75	785.882	718.958	068.794	067.851	1315.4	775.858	718.437	065.482	1296.06	792.125	725.828	1145.07	788.23	1300.59
12-31-42	0	133	1	1353.84	789.53	723.138	066.703	065.195	004.088	004.025	1330.58	794.78	723.947	068.245	069.034	064.821	1353.79	785.887	718.958	068.888	067.775	1315.42	775.534	718.887	065.421	1296.23	792.14	725.887	1144.88	788.3	1300.55
12-31-42	0	134	1	1354.21	789.744	722.924	066.888	065.15	004.27	004.127	1330.82	794.902	723.993	068.082	069.11	064.844	1353.85	785.913	718.849	068.779	067.882	1315.4	775.504	718.851	065.513	1295.94	792.277	725.55	1144.98	788.238	1300.88
12-31-42	0	135	1	1354.38	789.837	722.908	066.703	065.195	004.344	004.158	1330.49	794.948	723.855	068.158	069.975	064.783	1353.88	785.887	718.88	068.871	067.838	1315.38	775.595	718.727	065.528	1296.06	792.338	725.841	1145.08	788.407	1300.84
12-31-43	0	136	1	1354.21	789.838	723.082	066.825	065.211	004.02	004.158	1330.59	794.902	724.084	068.245	069.034	064.844	1353.72	785.881	718.88	068.982	067.973	1315.71	775.717	718.758	065.835	1296.28	792.188	725.824	1145.28	788.488	1300.91
12-31-43	0	137	1	1353.88	789.591	722.985	066.873	065.195	004.27	004.188	1330.48	794.78	723.888	068.082	069.881	065.043	1353.82	785.888	718.928	068.825	067.823	1315.48	775.858	718.59	065.482	1295.88	792.188	725.717	1144.84	788.348	1300.87
12-31-43	0	138	1	1353.85	789.895	722.485	066.322	064.882	003.581	003.578	1329.84	794.281	723.338	067.588	069.288	064.31	1352.78	785.272	718.381	068.428	067.383	1314.28	775.081	718.147	064.983	1295.84	791.851	725.122	1144.15	785.785	1300.75
12-31-44	0	139	1	1353.13	789.179	722.68	066.337	064.738	003.582	003.745	1329.72	794.48	723.842	067.888	069.822	064.588	1352.88	785.531	718.851	068.484	067.581	1314.91	775.153	718.3	065.288	1295.25	791.728	725.183	1144.28	788.028	1300.88
12-31-44	0	140	1	1353.82	789.488	723.081	066.812	064.988	003.778	004.061	1330.49	794.735	723.825	068.123	069.888	064.88	1353.39	785.888	718.851	068.484	067.775	1315.18	775.443	718.888	065.487	1295.96	792.033	725.519	1144.85	788.183	1300.5
12-31-44	0	141	1	1354.11	789.698	723.081	066.858	065.119	004.029	004.219	1330.58	795.059	724.038	068.082	069.125	064.938	1353.82	785.928	718.834	068.888	067.837	1315.34	775.733	718.851	065.835	1296.22	792.125	725.534	1144.98	788.382	1300.55
12-31-44	0	142	1	1353.82	789.488	723.848	066.588	065.028	003.745	003.844	1330.27	794.587	723.779	068.018	069.888	064.88	1353.37	785.791	718.712	068.488	067.714	1315.32	775.458	718.838	065.482	1295.88	792.048	725.443	1144.7	788.184	1300.48
12-31-47	0	143	1	1353.87	789.545	723.082	066.841	065.15	004.025	004.284	1330.82	794.902	724.039	068.245	069.887	064.821	1353.77	785.887	718.987	068.794	067.827	1315.4	775.828	718.742	065.888	1296.02	792.247	725.828	1145.04	788.282	1300.82
12-31-47	0	144	1	1353.91	789.498	722.985	066.888	065.089	003.791	004.142	1330.39	794.872	723.871	068.081	069.88	064.814	1353.45	785.775	718.727	068.81	067.739	1315.17	775.595	718.888	065.437	1296.03	792.17	725.443	1145.01	788.381	1300.33
12-31-47	0	145	1	1354.08	789.759	723.018	066.703	065.258																							

12-31-53	0	168	+	1303.85	788.133	722.68	086.474	084.799	083.854	083.874	1300.01	794.388	723.718	087.879	088.759	084.707	1302.9	785.608	718.820	088.53	087.688	1314.80	775.183	718.82	085.314	1305.45	791.835	725.388	1144.53	788.148	1300.1
12-31-54	0	169	+	1303.81	788.898	722.728	086.188	084.722	083.871	083.923	1308.78	794.282	723.474	087.88	088.484	084.448	1302.7	785.581	718.288	088.598	087.332	1314.38	775.188	718.284	085.283	1305.44	791.831	725.214	1144.2	785.818	1308.77
12-31-54	0	170	+	1303.84	788.103	722.728	086.322	084.703	083.872	083.872	1308.84	794.353	723.585	087.848	088.584	084.538	1302.78	785.582	718.544	088.448	087.332	1314.52	775.183	718.228	085.314	1305.44	791.887	725.231	1144.2	785.837	1308.01
12-31-54	0	171	+	1303.33	788.184	722.848	086.551	084.838	083.7	083.888	1308.85	794.288	723.703	087.848	088.774	084.878	1302.82	785.653	718.558	088.784	087.888	1314.82	775.388	718.488	085.421	1305.58	791.88	725.282	1144.51	788.887	1308.23
12-31-55	0	172	+	1303.14	788.288	722.711	086.352	084.844	083.923	083.715	1308.78	794.4	723.581	087.787	088.883	084.882	1302.9	785.488	718.378	088.811	087.378	1314.88	775.137	718.381	085.182	1305.38	791.884	725.28	1144.25	785.843	1308.87
12-31-55	0	173	+	1303.19	788.884	722.487	086.428	084.448	083.923	083.854	1308.37	794.218	723.338	087.884	088.488	084.387	1302.82	785.455	718.381	088.184	087.428	1314.32	774.888	718.422	085.888	1304.88	791.788	725.187	1144.14	785.884	1308.42
12-31-55	0	174	+	1303.85	788.881	722.38	086.278	084.881	083.348	083.923	1308.48	794.878	723.382	087.487	088.454	084.432	1302.84	785.185	718.482	088.275	087.317	1314.5	775.881	718.132	084.948	1305.84	791.58	725.878	1144.11	785.873	1308.88
12-31-55	0	175	+	1303.5	788.271	722.758	086.458	084.798	083.827	084.888	1308.82	794.587	723.784	087.738	088.713	084.87	1302.88	785.838	718.885	088.585	087.853	1314.78	775.28	718.487	085.345	1305.45	792.884	725.28	1144.8	788.888	1308.88
12-31-55	0	176	+	1303.58	788.545	722.888	086.585	085.118	083.852	084.887	1308.33	794.538	723.733	087.888	088.758	084.828	1302.37	785.838	718.773	088.784	087.78	1315.11	775.473	718.388	085.345	1305.88	792.883	725.334	1144.73	788.3	1308.42
12-31-58	0	177	+	1303.31	788.423	722.772	086.52	084.821	083.822	083.827	1308.88	794.582	723.748	087.885	088.882	084.538	1302.31	785.714	718.488	088.825	087.515	1315.88	775.388	718.381	085.314	1305.84	792.818	725.443	1144.7	788.133	1308.1
12-31-58	0	178	+	1303.45	788.271	722.741	086.588	084.828	083.822	083.822	1308.78	794.888	723.811	087.883	088.888	084.588	1302.88	785.888	718.58	088.848	087.581	1314.84	775.382	718.483	085.147	1305.58	791.85	725.275	1144.87	788.887	1308.87
12-31-58	0	179	+	1303.85	788.388	722.787	086.458	084.888	083.778	083.822	1308.1	794.843	723.811	087.883	088.8	084.821	1302.24	785.823	718.881	088.828	087.827	1314.88	775.388	718.285	085.314	1305.88	791.872	725.338	1144.81	788.872	1308.38
12-31-58	0	177	+	1303.31	788.423	722.772	086.52	084.821	083.822	083.827	1308.88	794.582	723.748	087.885	088.882	084.538	1302.31	785.714	718.488	088.825	087.515	1315.88	775.388	718.381	085.314	1305.84	792.818	725.443	1144.7	788.133	1308.1
12-31-58	0	178	+	1303.45	788.271	722.741	086.588	084.828	083.822	083.822	1308.78	794.888	723.811	087.883	088.888	084.588	1302.88	785.888	718.58	088.848	087.581	1314.84	775.382	718.483	085.147	1305.58	791.85	725.275	1144.87	788.887	1308.87
12-31-58	0	179	+	1303.85	788.388	722.787	086.458	084.888	083.778	083.822	1308.1	794.843	723.811	087.883	088.8	084.821	1302.24	785.823	718.881	088.828	087.827	1314.88	775.388	718.285	085.314	1305.88	791.872	725.338	1144.81	788.872	1308.38
12-31-57	0	180	+	1303.3	788.288	722.818	086.383	084.88	083.488	083.778	1308.88	794.338	723.887	087.741	088.882	084.585	1302.82	785.531	718.58	088.58	087.582	1314.78	775.188	718.487	085.33	1305.47	791.835	725.388	1144.41	788.133	1308.21
12-31-57	0	181	+	1303.17	788.148	722.834	086.413	084.798	083.878	083.827	1308.78	794.475	723.842	087.818	088.822	084.57	1302.88	785.485	718.558	088.584	087.485	1314.5	775.238	718.388	085.87	1305.18	791.713	725.244	1144.25	785.841	1308.75
12-31-57	0	182	+	1303.83	788.423	722.884	086.842	085.873	083.887	084.82	1308.11	794.858	723.871	088.818	088.88	084.828	1302.18	785.714	718.743	088.784	087.883	1315.18	775.811	718.488	085.437	1305.8	792.878	725.88	1144.82	788.285	1308.44
12-31-58	0	183	+	1303.88	788.103	722.884	086.581	084.828	083.828	083.827	1308.9	794.812	723.842	087.787	088.774	084.738	1302.22	785.581	718.885	088.58	087.688	1314.87	775.382	718.378	085.238	1305.47	791.81	725.458	1144.38	788.888	1388
12-31-58	0	184	+	1303.31	788.103	722.882	086.587	084.814	083.884	083.883	1308.82	794.582	723.748	087.787	088.888	084.881	1302.82	785.888	718.487	088.428	087.515	1314.73	775.275	718.38	085.147	1305.44	791.88	725.188	1144.48	788.872	1388.13
12-31-58	0	185	+	1304.11	788.788	723.881	086.871	085.185	084.888	084.348	1308.77	795.131	723.882	088.877	088.888	085.873	1302.75	785.888	718.818	088.823	088.884	1315.37	775.885	718.275	085.874	1388	792.247	725.888	1145.81	788.423	1388.85
12-31-59	0	186	+	1303.1	788.872	722.538	086.2	084.878	083.92	083.715	1308.88	794.348	723.85	087.758	088.484	084.848	1302.83	785.258	718.548	088.413	087.515	1314.55	775.881	718.147	085.177	1305.38	791.575	725.188	1144.14	788.888	1388.87
12-31-59	0	187	+	1303.38	788.225	722.482	086.337	084.888	083.823	083.888	1308.78	794.48	723.581	087.711	088.887	084.882	1302.88	785.384	718.544	088.428	087.258	1314.87	775.188	718.385	085.182	1305.38	791.884	725.244	1144.38	785.884	1388.83
12-31-59	0	188	+	1303.8	788.488	722.772	086.474	084.838	083.888	083.813	1308.88	794.812	723.872	087.883	088.883	084.848	1302.13	785.518	718.558	088.828	087.531	1314.83	775.238	718.238	085.378	1305.38	791.885	725.251	1144.84	788.385	1388.38
12-32-00	0	189	+	1303.34	788.285	722.772	086.285	085.812	083.73	083.883	1308.81	794.887	723.888	087.884	088.887	084.57	1302.18	785.888	718.588	088.58	087.548	1314.78	775.382	718.33	085.452	1305.57	791.828	725.412	1144.73	788.841	1388
12-32-00	0	190	+	1303.88	788.381	722.848	086.585	084.838	083.781	083.88	1308.14	794.582	723.887	087.883	088.88	084.88	1302.31	785.78	718.737	088.887	087.744	1314.88	775.443	718.82	085.345	1305.78	792.878	725.584	1144.88	788.183	1388.24
12-32-00	0	191	+	1303.88	788.53	723.831	086.837	085.873	083.823	083.874	1308.38	794.843	723.888	087.885	088.888	084.828	1302.43	785.888	718.881	088.823	087.775	1315.18	775.885	718.488	085.345	1304.88	791.885	725.518	1144.88	788.288	1388.25
12-32-00	0	192	+	1303.54	788.381	723.741	086.444	084.878	083.854	083.778	1308.78	794.588	723.718	087.787	088.713	084.787	1302.83	785.584	718.482	088.588	087.883	1314.84	775.385	718.482	085.487	1305.57	791.811	725.388	1144.8	788.888	1388.15
12-32-01	0	193	+	1303.84	788.881	722.538	086.278	084.783	083.827	083.888	1308.52	794.445	723.587	087.884	088.578	084.387	1302.83	785.273	718.487	088.387	087.582	1314.42	775.881	718.234	085.884	1388.1	791.851	725.137	1144.88	785.788	1388.88
12-32-02	0	194	+	1303.53	788.271	722.882	086.585	085.888	083.7	083.888	1308.13	794.582	723.718	087.883	088.738	084.584	1302.82	785.714	718.713	088.788	087.5	1315.82	775.214	718.483	085.233	1305.54	791.85	725.412	1144.81	788.81	1388.21
12-32-02	0	195	+	1303.3	788.225	722.818	086.388	084.88	083.878	083.778	1308.78	794.382	723.585	087.823	088.888	084.432	1302.82	785.488	718.528	088.443	087.5	1314.8	775.388	718.183	085.284	1305.38	791.774	725.214	1144.41	785.885	1388.81
12-32-02	0	196	+	1303.88	788.591	723.882	086.882	085.184	083.828	083.828	1308.48	794.888	724.115	088.888	088.842	084.814	1302.51	785.745	718.818	088.871	087.821	1315.17	775.458	718.885	085.482	1305.78	792.884	725.887	1144.88	788.487	1388.87
12-32-02	0	197	+	1303.5	788.148	722.741	086.444	084.798	083.715	083.822	1308.78	794.382	723.733	087.738	088.774	084.57	1302.88	785.838	718.487	088.588	087.581	1314.8	775.251	718.483	085.238	1305.51	791.835	725.281	1144.48	788.117	1388.83
12-32-02	0	198	+	1303.83	788.515	722.885	086.734	085.888	083.888	084.888	1308.57	794.78																			

APPENDIX E

MEASUREMENT DATA FOR ECT M3000 SENSOR (AIR AND WATER)

Voltage M (plane) 100 frame for test-ecp1-0a

Wavelength DAS Time Frame Plane 28 Voltage Data

Table with 14 columns: Wavelength, DAS, Time, Frame, Plane, and 28 Voltage Data columns. It contains a grid of numerical values for various wavelengths from 1242:14 to 1242:56 and frames 1 to 52.

1242:57	8	53	1	1106:26	775:321	762:853	754:777	748:314	752:457	753:999	1075:21	790:083	794:057	752:368	757:891	758:104	1100:67	775:87	759:02	762:973	761:493	1061:81	769:002	768:859	785:14	1059:04	793:544	779:67	930:22	767:964	1097:53
1242:57	8	54	1	1106:32	775:300	763:05	754:854	748:391	752:488	753:923	1075:50	790:021	794:133	752:442	758:059	758:059	1100:78	775:977	759:061	762:968	761:497	1061:94	768:985	768:896	785:202	1059:22	793:636	779:64	930:159	768:086	1097:05
1242:57	8	55	1	1106:65	775:672	763:004	754:792	748:311	752:783	754:045	1075:67	790:003	794:454	752:503	758:104	758:303	1100:98	776:007	759:28	763:339	761:481	1061:81	769:117	769:093	785:476	1059:25	793:727	779:96	930:373	768:086	1097:05
1242:58	8	56	1	1106:72	775:519	763:004	754:777	748:437	752:61	754:048	1075:58	790:388	794:133	752:518	758:186	758:272	1100:64	775:977	759:158	762:968	761:482	1061:78	769:017	768:788	785:247	1059:13	793:819	779:718	930:434	767:979	1097:59
1242:58	8	57	1	1106:14	775:061	762:729	754:625	748:162	752:213	753:798	1075:15	790:037	793:935	752:213	757:88	757:799	1100:52	775:702	758:803	762:861	761:187	1061:45	768:819	768:361	764:896	1058:7	793:452	779:385	930:068	767:537	1097:25
1242:58	8	58	1	1106:04	775:122	762:714	754:518	744:918	752:274	753:571	1075:31	779:93	794:072	752:122	757:708	757:708	1100:49	775:598	758:913	762:837	761:371	1061:57	768:636	768:59	764:988	1058:73	793:483	779:335	930:068	767:781	1097:31
1242:59	8	59	1	1105:49	774:803	762:149	754:121	744:673	751:818	753:298	1074:3	779:428	793:385	751:74	757:483	757:234	1099:94	775:153	758:364	762:347	760:928	1060:93	768:208	768:071	764:852	1058:15	792:934	778:999	929:488	767:14	1096:84
1242:59	8	60	1	1105:92	774:883	762:637	754:487	744:933	752:106	753:587	1075:03	779:889	793:691	752:048	757:677	757:682	1100:34	775:397	758:880	762:5	761:111	1061:33	768:483	768:315	764:881	1058:64	793:101	779:238	929:823	767:582	1097:16
1242:59	8	61	1	1105:74	774:832	762:286	754:213	748:009	751:908	753:358	1074:57	779:64	793:584	751:894	757:372	757:402	1099:85	775:168	758:578	762:47	760:974	1061:08	768:239	768:224	764:852	1058:27	793:117	779:039	929:488	767:231	1096:92
1243:00	8	62	1	1105:83	774:964	762:622	754:36	744:933	752:091	753:449	1074:85	779:899	793:858	752:03	757:524	757:708	1100:06	775:412	758:715	762:775	761:233	1061:28	768:529	768:422	764:867	1058:46	793:162	779:213	929:871	767:46	1096:95
1243:00	8	63	1	1105:92	774:964	762:515	754:36	748:009	752:106	753:485	1074:76	779:838	793:797	751:964	757:682	757:801	1100:15	775:382	758:899	762:683	761:126	1061:28	768:599	768:348	764:85	1058:52	793:208	779:396	929:782	767:537	1097:16
1243:00	8	64	1	1106:23	774:847	762:687	754:38	748:162	752:106	753:484	1075:09	779:908	793:797	752:167	757:848	757:784	1100:18	775:519	758:913	762:837	761:126	1061:33	768:681	768:482	764:744	1058:79	793:482	779:258	929:884	767:476	1097:44
1243:00	8	65	1	1105:59	774:771	762:286	754:304	748:04	752:015	753:358	1074:78	779:762	793:675	751:908	757:555	757:723	1099:94	775:244	758:501	762:378	761:004	1060:81	768:315	768:3	764:867	1058:39	793:132	779:213	929:549	767:338	1096:78
1243:01	8	66	1	1105:43	774:834	762:347	754:121	744:688	751:908	753:485	1074:48	779:701	793:385	751:847	757:357	757:433	1099:73	775:168	758:425	762:383	760:913	1060:87	768:224	768:193	764:454	1058:24	793:132	778:831	929:488	767:399	1096:83
1243:01	8	67	1	1106:23	774:839	762:687	754:487	744:933	752:122	753:571	1075:03	779:899	793:889	752:122	757:799	757:799	1100:12	775:473	758:639	762:683	761:187	1061:42	768:697	768:482	764:85	1058:53	793:33	779:385	929:915	767:582	1097:1
1243:01	8	68	1	1106:01	775:183	762:912	754:518	748:238	752:244	753:877	1074:82	790:098	793:919	752:183	757:784	757:878	1100:37	775:473	758:822	762:897	761:249	1061:83	768:712	768:575	785:064	1058:73	793:575	779:472	929:878	767:735	1097:44
1243:02	8	69	1	1106:23	775	762:515	754:487	748:088	752:274	753:586	1074:82	779:884	793:708	752:091	757:647	757:585	1100:37	775:388	758:791	762:622	761:126	1061:51	768:608	768:589	764:85	1058:73	793:254	779:197	929:948	767:582	1097:22
1243:02	8	70	1	1106:32	775:198	762:76	754:762	748:284	752:396	753:8	1075:27	790:128	794:042	752:305	757:882	757:881	1100:82	775:706	758:98	762:943	761:126	1061:81	768:681	768:712	765:198	1058:73	793:544	779:579	930:138	767:872	1097:58
1243:02	8	71	1	1105:77	774:71	762:332	754:075	744:78	751:801	753:51	1074:51	779:777	793:629	751:969	757:57	757:939	1099:82	775:29	758:379	762:531	760:969	1061:08	768:378	768:289	764:837	1058:18	793:147	778:999	929:579	767:478	1096:89
1243:03	8	72	1	1106:01	774:988	762:622	754:481	748:07	752:122	753:617	1074:94	779:899	793:782	752:048	757:784	757:813	1100:24	775:427	758:639	762:729	761:08	1061:05	768:638	768:422	764:774	1058:55	793:269	779:238	929:782	767:389	1097:01
1243:03	8	73	1	1105:89	775:082	762:698	754:487	748:088	752:289	753:588	1075:12	779:96	793:98	752:274	757:83	758:043	1100:67	775:595	758:008	762:808	761:233	1061:57	768:578	768:727	764:912	1058:79	793:482	779:258	929:884	767:476	1097:58
1243:03	8	74	1	1106:11	774:97	762:698	754:472	748:177	752:122	753:789	1075:03	790:088	793:895	751:964	757:692	757:708	1100:43	775:397	758:852	762:683	761:385	1061:38	768:589	768:437	764:896	1058:61	793:254	779:335	929:823	767:582	1097:31
1243:04	8	75	1	1106:04	775:061	762:622	754:518	748:088	752:183	753:694	1075:15	790:037	793:98	752:152	757:799	757:814	1100:61	775:687	758:974	762:808	761:401	1061:48	768:803	768:468	785:018	1058:78	793:422	779:441	929:915	767:689	1097:41
1243:04	8	76	1	1106:44	774:839	762:687	754:623	748:378	752:412	753:881	1075:09	790:327	794:028	752:427	758:104	757:921	1100:95	775:778	759:142	763:05	761:589	1061:84	768:849	768:895	785:324	1058:79	793:888	779:548	930:22	767:872	1097:47
1243:04	8	77	1	1105:71	775:081	762:622	754:36	748:024	752:213	753:485	1074:79	779:899	793:767	751:969	757:54	757:882	1100:31	775:321	758:578	762:578	761:088	1061:05	768:437	768:422	764:896	1058:46	793:315	779:335	929:793	767:582	1097:13
1243:05	8	78	1	1105:8	774:988	762:714	754:289	744:979	752:228	753:683	1074:85	779:915	793:889	752:183	757:738	757:586	1100:48	775:488	758:883	762:853	761:142	1061:48	768:529	768:407	764:82	1058:58	793:391	779:197	929:823	767:587	1096:95
1243:05	8	79	1	1106:07	774:839	762:688	754:487	748:088	752:122	753:588	1075:12	779:823	793:767	752:106	757:891	757:586	1100:58	775:488	758:837	762:882	761:218	1061:45	768:638	768:529	764:85	1058:64	793:488	779:472	930:007	767:537	1097:07
1243:05	8	80	1	1106:01	774:988	762:714	754:579	748:177	752:228	753:683	1075:03	790:037	793:888	752:187	757:908	757:783	1100:34	775:641	758:852	762:898	761:218	1061:45	768:773	768:838	764:867	1058:67	793:422	779:38	929:793	767:75	1097:22
1243:05	8	81	1	1106:07	775:289	762:838	754:888	748:283	752:437	753:818	1075:43	790:098	793:698	752:396	758:043	757:982	1100:64	775:778	759:097	762:927	761:482	1061:81	768:834	768:758	785:14	1058:85	793:681	779:518	930:068	767:918	1097:47
1243:05	8	82	1	1106:29	775:412	762:744	754:625	748:238	752:289	753:683	1075:03	790:082	793:881	752:289	757:878	757:891	1100:52	775:638	758:837	762:821	761:418	1061:45	768:742	768:544	785:034	1058:85	793:544	779:503	929:915	767:872	1097:38
1243:05	8	83	1	1105:8	775:107	762:775	754:36	748:07	752:137	753:883	1075:06	779:889	793:919	752:187	757:799	757:882	1100:4	775:58	758:852	762:683	761:279	1061:29	768:575	768:437	768:049	1058:73	793:3	779:38	930:037	767:796	1097:28
1243:05	8	84	1	1105:86	775	762:531	754:338	744:933	752:137	753:617	1074:78	779:923	793:797	752:015	757:631	757:647	1100:18	775:321	758:889	762:622	761:233	1061:22	768:407	768:437	764:85	1058:64	793:239	779:238	929:823	767:491	1096:95
1243:07	8	85	1	1106:62	774:832	762:332	754:288	744:948	751:969	753:373	1074:83	779:594	793:883	751:908	757:555	757:387	1100:03	775:28	758:471	762:424	761:004	1061:11	768:289	768:224	764:867	1058:3	793:239	779:048	929:549	767:445	1096:73
1243:07	8	86	1	1105:89	774:832	762:484	754:36	748:147	752:183	753:48	1075:12	779:889	793:889																		

APPENDIX F

MEASUREMENT DATA FOR ERT M3000 SENSOR (WATER)

Voltage Me 1 plane(s) 68 frames for test4

Wallclock	DAS Time	Frame	Plane	20 Voltage Data
13:44:28	8	Reference	1	0.097179 0.062829 0.208326 0.094165 0.069276 0.08051 0.128174 0.040779 0.151848 0.149856 0.211864 0.131703 0.194846 0.021246 0.064349 0.140876 0.011444 0.038036 0.056522 0.083184
13:43:30	8	1	1	0.14624 0.104954 0.133109 0.088906 0.156478 0.048694 0.106002 0.13338 0.107138 0.086224 0.238509 0.110055 0.454199 0.095659 0.088181 0.30816 0.095816 0.287325 0.044518 0.104185
13:44:12	8	2	1	0.009915 0.090758 0.186093 0.08708 0.179174 0.057395 0.231616 0.118232 0.244624 0.051682 0.321028 0.095956 0.287517 11.7209 0.090251 0.273969 0.077453 0.281105 0.131738 0.142326
13:44:12	8	3	1	0.16746 0.142518 0.366787 0.086433 0.104919 0.072124 0.236198 0.005425 0.05004 0.367591 0.106517 0.126479 0.100481 0.126837 0.249621 0.092129 0.303032 0.100289 0.091939
13:44:13	8	4	1	0.196602 0.042334 0.28798 0.025299 0.251892 0.103923 0.193597 0.124452 0.294899 0.155639 0.319945 0.093387 0.333521 0.130725 0.069765 0.268123 0.133359 0.191474 0.137224 0.118861
13:44:13	8	5	1	0.164891 0.118206 0.153307 0.079637 0.160042 0.099205 0.317158 0.141321 0.215026 0.079357 0.5204 0.013619 0.215708 0.066852 0.075575 0.215516 0.150887 0.151761 0.025649 0.064139
13:44:13	8	6	1	0.148747 0.031117 0.296017 0.077802 0.341051 0.082258 0.284547 0.064768 0.305461 0.557248 0.24824 0.119682 0.234315 0.149961 0.0953 0.194549 0.202307 0.402168 0.185254 0.117498
13:44:13	8	7	1	0.034968 0.073906 0.198585 0 0.159955 0.09088 0.229266 0.102376 0.338884 0.127021 0.13518 0.078073 0.271426 0.028235 0.020477 0.220076 0.087412 0.191614 0.046266 0.043068
13:44:14	8	8	1	0.10221 0.043916 0.244283 0.109173 0.11479 0.117725 0.211462 0.085429 0.195825 0.553055 0.219517 0.062916 0.203495 0.079654 0.086748 0.1396 0.088111 0.254653 0.014205 0
13:44:14	8	9	1	0.13027 0.055063 0.269128 0.095449 0.293335 0.147795 0.212161 0.053211 0.328751 0.117516 0.193221 0.049638 0.283289 0.175348 0.080895 0.247664 0.06089 0.337557 0.140055 0.171521
13:44:14	8	10	1	0.133852 0.049192 0.303172 0.03863 0.284949 0.076806 0.243383 0 0.278397 0.468858 0.464001 0.135442 0.169198 0.144527 0.032489 0.261868 0.182267 0.188085 0.258147 0.11811
13:44:14	8	11	1	0.172701 0.095178 0.467827 0.13566 0.098402 0.108203 0.431381 0.005303 0.190636 0.318365 0.343742 0.124408 0.154801 0.124854 0.03476 0.257081 0.134865 0.318268 0.090137 0.041653
13:44:15	8	12	1	0.158086 0.100227 0.337766 0.238054 0.163996 0.076806 0.262014 0.115673 0.143077 0.111907 0.430507 0.081594 0.274081 0.132856 0.118713 0.170962 0.052258 0.290505 0.020215 0.077173
13:44:15	8	13	1	0.100358 0.072351 0.119866 0.092715 0.088879 0.1508 0.221639 0.134822 0.308518 0 0.229126 0.09641 0.141243 0.116537 0.076308 0.131266 0.048764 0.263843 0.083341 0.064891
13:44:15	8	14	1	0.013156 0.058409 0.211357 0.150581 0.248537 0.136071 0.271906 0.194095 0.390898 0.219097 0.213611 0.078379 0.351377 0.134953 0.115935 0.345227 0.099118 0.354784 0.073661 0.08701
13:44:15	8	15	1	0.158155 0.060383 0.254792 0.105801 0.088338 0.08514 0 0.043785 0.144335 0.026243 0.195362 0.044195 0.32302 0.052922 0.115384 0.365127 0.137923 0.277663 0.032113 0.059317
13:44:15	8	16	1	0.036892 0.082432 0.411847 0.209505 0.20678 0.126426 0.220381 0.031432 0.142378 0.081174 0.294576 0.091299 0.226663 0.115087 0.006657 0.117883 0.041583 0.226925 0.048013 0.079794
13:44:16	8	17	1	0.06192 0.073129 0.393405 0.099677 0.103783 0.041059 0.243305 0.128226 0.157474 0.186757 0.210475 0.081323 0.253063 0.150555 0.102298 0.406815 0.079654 0.376362 0.066393 0.053481
13:44:16	8	18	1	0.145252 0.04437 0.214249 0.200533 0.357143 0.142588 0.193221 0.196532 0.29952 0.085595 0.252984 0.131083 0.22191 0.07277 0.020495 0.290977 0.110492 0.250407 0.147148 0.053621
13:44:16	8	19	1	0.112484 0.037643 0.251272 0.07664 0.344039 0.172762 0.112991 0.093326 0.311157 0.033861 0.173557 0.069014 0.319858 0.11002 0.090784 0.224112 0.140771 0.277576 0.095275 0.052119
13:44:16	8	20	1	0.099843 0.009924 0.259239 0.014654 0.396751 0.043391 0.366735 0.085149 0.281245 0.500325 0.361039 0.146397 0.315874 0.09185 0.09447 0.284495 0.114161 0.202464 0.087814 0.092077
13:44:17	8	21	1	0.033899 0.05197 0.264708 0.160829 0.136543 0.062148 0.319377 0.14036 0.123823 0.274937 0.483307 0.072089 0.348813 0.239662 0.03193 0.258287 0.108832 0.323285 0.207391 0.065223
13:44:17	8	22	1	0.155631 0.057081 0.202001 0.117944 0.206902 0.10691 0.124548 0.054049 0.275724 0.09323 0.190304 0.114109 0.319596 0.177025 0.146475 0.320137 0.342029 0.338605 0.0698 0.155639
13:44:17	8	23	1	0.137434 0.028139 0.326541 0.155613 0.187596 0.108444 0.342265 0.055962 0.280354 0.198778 0.327239 0.10318 0.206797 0.217839 0.368977 0.36062 0.259125 0.243575 0.101516 0.192103
13:44:17	8	24	1	0.042002 0.083219 0.158985 0.142055 0.243628 0.114799 0.103713 0.201888 0.273085 0.06327 0.101887 0.047375 0.257326 0.001118 0.113794 0.309095 0.101127 0.332612 0.021857 0.017332
13:44:18	8	25	1	0.063283 0.055036 0.302307 0.149018 0.131581 0.110125 0.357614 0.107199 0.217385 0.293737 0.308195 0.06075 0.226331 0.111803 0.073434 0.297633 0.032428 0.144195 0.011234 0.004875
13:44:18	8	26	1	0.104028 0.068437 0.129903 0 0.187561 0.090784 0.122452 0.131852 0.142081 0.206622 0.160907 0.153412 0.241391 0.035276 0.012746 0.187997 0 0.188242 0.089631 0.101442
13:44:18	8	27	1	0.036141 0.047821 0.256985 0.023386 0.169809 0.038683 0.060566 0.143095 0.217333 0.279096 0.103958 0.062427 0.350783 0.093824 0.146004 0.173496 0.153578 0.313218 0.024967 0.109426
13:44:18	8	28	1	0.218914 0.0915 0.322365 0.072762 0.120975 0.139635 0.320854 0.260514 0.174824 0.516259 0.214616 0.10415 0.184975 0.048974 0.083664 0.128366 0.060383 0.157544 0.168848 0.075741
13:44:18	8	29	1	0.114484 0.084538 0.544039 0.071906 0.228799 0.008299 0.559746 0.100699 0.183 0.353246 0.458916 0.088268 0.223273 0.093807 0.070578 0.187718 0.173391 0.244135 0.144318 0.036625
13:44:19	8	30	1	0.149253 0.018092 0.41687 0.122216 0.402203 0.142571 0.440256 0.128296 0.257134 0.284669 0.264629 0.118959 0.411183 0.290645 0.038089 0.291903 0.141208 0.242335 0.133555 0.085752
13:44:19	8	31	1	0.034193 0.05073 0.281201 0.051385 0.190391 0.095816 0.274116 0 0.258905 0.312694 0.340754 0.102062 0.250861 0.233616 0.112973 0.216511 0.140561 0.221404 0.143968 0.160706
13:44:19	8	32	1	0.062855 0.082852 0.131423 0.150302 0.223413 0.116747 0.264227 0.112798 0.36352 0.190618 0.143418 0.10325 0.186233 0.055194 0.120233 0.200892 0.063143 0.369058 0.16165 0.060715
13:44:19	8	33	1	0.090103 0.102473 0.212152 0.173487 0.210851 0.204175 0.095187 0.091614 0.182564 0.256208 0.010527 0.13615 0.300149 0.021945 0.146615 0.261432 0.058042 0.19869 0 0

13:44:20	8	34	1	0.032917	0.05218	0.084887	0.031877	0.192662	0.116468	0.134551	0.124871	0.228794	0	0.133249	0.061457	0.160846	0	0.109164	0.303766	0.095711	0.426034	0.174719	0.055246
13:44:20	8	35	1	0.100621	0.029886	0.341802	0.132122	0.362996	0.169215	0.189369	0.097755	0.249533	0.458182	0.564272	0.119464	0.240797	0.315175	0.04534	0.22385	0.308082	0.236639	0.115122	0.08224
13:44:20	8	36	1	0.143287	0.16911	0.465955	0.072325	0.34797	0.161335	0.320408	0.082965	0.220827	0.202936	0.33795	0.111357	0.19282	0.250896	0.02129	0.29952	0.166664	0.162663	0.088722	0.093863
13:44:20	8	37	1	0.123937	0.076894	0.342274	0.144099	0.13041	0.098917	0.225562	0.086739	0.180055	0.169198	0.212947	0.088137	0.117009	0.047593	0.105513	0.107382	0.078501	0.232201	0.017839	0.051367
13:44:21	8	38	1	0.127187	0.039766	0.253744	0.05757	0.379179	0.097546	0.430262	0.182782	0.268211	0.315088	0.162366	0.183271	0.295205	0.17568	0.039897	0.315717	0.181183	0.3309	0.066725	0.085944
13:44:21	8	39	1	0.086442	0.055403	0.328524	0.231284	0.186093	0.19904	0.233616	0.09717	0.287465	0.085228	0.473383	0.165974	0.187823	0.120993	0.074963	0.14921	0.050127	0.174509	0.116922	0.070936
13:44:21	8	40	1	0.070052	0.057951	0.506466	0.077392	0.379636	0.09143	0.451089	0.011383	0.172203	0.279725	0.484932	0.199372	0.067669	0.113655	0.090583	0.275828	0.307977	0.192418	0.18038	0.050703
13:44:21	8	41	1	0.223605	0.016851	0.244466	0.191099	0.467076	0.060855	0.267608	0.062899	0.31846	0.317149	0.265267	0.205749	0.245323	0.086643	0.116529	0.287674	0.097091	0.399477	0.254688	0.057116
13:44:22	8	42	1	0.051274	0.06524	0.375261	0.121735	0.28909	0.123963	0.25875	0.054469	0.12136	0.184678	0.225405	0.111112	0.059072	0.03131	0.063598	0.154626	0.111156	0.115734	0.066935	0
13:44:22	8	43	1	0.04796	0.061711	0.247638	0.148249	0.340702	0.194977	0.174841	0.068507	0.246091	0.03746	0.434718	0.111139	0.312886	0.221945	0.096696	0.138845	0.098122	0.261135	0.052625	0.029929
13:44:22	8	44	1	0.176221	0.098908	0.090059	0.074133	0.119315	0.280441	0.102665	0.168735	0.215288	0.0282	0.379576	0.065083	0.318652	0.068455	0.108972	0.206867	0.004106	0.118145	0	0.01375
13:44:22	8	45	1	0.116389	0.058033	0.29766	0.107451	0.330673	0.121919	0.259919	0.054154	0.257535	0.222906	0.2405	0.030572	0.134953	0.102455	0.065161	0.247908	0.058793	0.336421	0.06849	0.03117
13:44:23	8	46	1	0.248398	0.096471	0.096934	0.083306	0.383997	0.103486	0	0.034027	0.334167	0.045514	0.152643	0.14451	0.431223	0.130882	0.05308	0.415866	0.149961	0.409506	0.13995	0.186827
13:44:23	8	47	1	0.078143	0.115017	0.497651	0.057832	0.220181	0.104115	0.591135	0.073627	0.080644	0.344091	0.33304	0.155893	0.222312	0.234455	0.073915	0.20947	0.176973	0.297808	0.128558	0.018346
13:44:23	8	48	1	0.068865	0.068814	0.14679	0.029222	0.194182	0.143566	0.25108	0.072473	0.331249	0.034926	0.203477	0.196628	0.308885	0.104167	0.155613	0.309967	0.019918	0.412389	0.079916	0.115419
13:44:23	8	49	1	0.046598	0.046414	0.246055	0.114336	0.097371	0.088408	0.087927	0.068963	0.092863	0.121639	0.215786	0.032638	0.332769	0.218119	0.068402	0.268228	0.066306	0.296637	0.053097	0.105041
13:44:23	8	50	1	0.093894	0.017856	0.233887	0.088032	0.162576	0.037215	0.451351	0.10125	0.399956	0.264599	0.187194	0.018721	0.227082	0.115821	0.043723	0.11313	0.235311	0.395913	0.1508	0.084721
13:44:24	8	51	1	0.114161	0.087333	0.208003	0.139548	0.236975	0.061912	0.281	0.069477	0.227257	0.088914	0.166752	0.0906	0.268176	0.154172	0.058024	0.128663	0.072683	0.35232	0.134097	0.088076
13:44:24	8	52	1	0.120434	0.075933	0.291247	0.064384	0.192488	0.111549	0.249018	0.071312	0.194969	0.040343	0.107129	0.099485	0.193169	0.146938	0.10781	0.125396	0.028916	0.263598	0.087534	0.116695
13:44:24	8	53	1	0.142204	0.085341	0.186276	0.194663	0.276021	0.32461	0.024574	0.15543	0.23428	0.068044	0.212205	0.005539	0.31673	0.108196	0.037853	0.193047	0.192068	0.272701	0.228445	0.208544
13:44:24	8	54	1	0.090068	0.07291	0.267888	0.136656	0.333241	0.186704	0.382608	0.033197	0.169931	0.431311	0.187831	0.180406	0.217979	0.080965	0.130052	0.381359	0.153281	0.360043	0.110842	0.035468
13:44:25	8	55	1	0.163397	0.080187	0.261563	0.091614	0.201205	0.107579	0.431835	0.045514	0.223635	0.085263	0.270254	0.053097	0.343934	0.180816	0.120879	0.341523	0.168891	0.101513	0.192418	0.120329
13:44:25	8	56	1	0.063746	0.037259	0.300027	0.064113	0.433442	0.135468	0.151839	0.113987	0.455317	0.082467	0.137329	0.025002	0.334744	0.013943	0.104255	0.238771	0.036551	0.413367	0.025037	0.094139
13:44:25	8	57	1	0.137119	0.052197	0.385115	0.167782	0.315315	0.082293	0.448966	0.05467	0.348826	0.333416	0.411664	0.047017	0.360183	0.144195	0.000847	0.433318	0.272055	0.147934	0.160165	0.126968
13:44:25	8	58	1	0.05812	0.029676	0.352923	0.005006	0.520138	0.056836	0.311358	0.126828	0.281594	0.439592	0.379035	0	0.351255	0.174893	0.029213	0.22081	0.06524	0.40395	0.181271	0.085123
13:44:26	8	59	1	0.092199	0.078997	0.575969	0.173635	0.166734	0.057378	0.479035	0.098218	0.172727	0.361808	0.491493	0.078248	0.00643	0.061903	0.067398	0.001695	0.07008	0.203268	0.099572	0.070369
13:44:26	8	60	1	0.057465	0.122766	0.454426	0.245445	0.043191	0.07008	0.268464	0.058208	0.218905	0.230803	0.243278	0.09033	0.015725	0.060365	0.123884	0.220547	0.152739	0.178953	0.017105	0.070394
13:44:26	8	61	1	0.115079	0.029676	0.282538	0.117525	0.332123	0.093265	0.259614	0.030969	0.250896	0.185621	0.261231	0.046912	0.328803	0.070674	0.068971	0.408003	0.098454	0.37347	0.129012	0.124312
13:44:26	8	62	1	0.127623	0.10318	0.246318	0.051743	0.227362	0.134271	0.324689	0.12758	0.258112	0.154347	0.454094	0.074203	0.257885	0.190391	0	0.236971	0.216634	0.279952	0.101913	0.128069
13:44:27	8	63	1	0.216267	0.087211	0.645289	0.02744	0.353718	0.06213	0.518128	0.12606	0.135879	0.18964	0.245812	0.100813	0.119001	0.125658	0.02592	0.162366	0.097476	0.256994	0.097825	0.068525
13:44:27	8	64	1	0.083035	0.043147	0.257579	0.115227	0.319351	0.120486	0.140124	0	0.208964	0.159431	0.262926	0.156897	0.25163	0.127842	0.123133	0.178825	0.085647	0.134586	0.078554	0.051035
13:44:27	8	65	1	0.031965	0.181105	0.297651	0.053901	0.23138	0.138901	0.29925	0.041015	0.228305	0.104517	0.302831	0.086145	0.292147	0.252399	0.020337	0.197013	0.20318	0.242859	0.083481	0.116572
13:44:27	8	66	1	0.134848	0.095536	0.442729	0.376475	0.218294	0.048904	0.37672	0	0.371522	0.111139	0.187194	0.170884	0.232219	0.08107	0.041146	0.134935	0.290907	0.380852	0.188539	0.072421
13:44:27	8	67	1	0.088259	0.034839	0.532866	0.133022	0.38232	0.063143	0.523737	0.064812	0.344668	0.28121	0.466883	0.178903	0.328576	0.194619	0.051481	0.220128	0.136368	0.329869	0.116957	0.079724
13:44:28	8	68	1	0.17374	0.024059	0.201905	0.144632	0.363712	0.174701	0.310877	0.031589	0.370928	0.273969	0.326532	0.096515	0.165301	0.042719	0.0578	0.188784	0.073469	0.399337	0.086608	0.150957

APPENDIX G

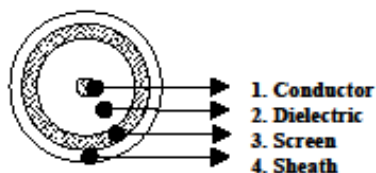
DATASHEET COAXIAL CABLE RG174A/U

	TECHNICAL DATA SHEET	code	MRG1740
		version	2
		date	2005-11-09
	R.F. CABLE 50 OHM RG 174 U CCS	page	1/2

APPLICATION

Coaxial cable used for Radio-frequency, designed according MIL-C-17F/119F

CONSTRUCTION



1) Conductor	7x0.16 mm copper clad steel wire
Diameter	0.5 mm
2) Dielectric	Solid PE
Diameter	1.50 mm ± 0.10 mm
3) Screen	braid
Material	0.1 mm tinned copper wire
Diameter	1.97 mm ± 0.11 mm
4) Sheath	PVC
Diameter	2.80 mm ± 0.10 mm
Color	black

REQUIREMENTS AND TEST METHODS

Test methods generally in accordance with MIL-C-17F/119F

1) Conductor	
Elongation at break	≥ 1%
3) Screen	
Coverage	86 %

Electrical characteristics

Mean characteristic impedance	50 ± 2 Ohm	
DC resistance inner conductor	≤ 317 Ohm/km	
Capacitance at 1 kHz	100 ± 3 pF/m	
Velocity ratio	0.66 ± 0.02	
Insulation resistance	> 10 ⁴ MOhm.km	
Voltage test of dielectric	3 kV dc	
Corona	≥ 1.5 kV ac	
Return loss at.	100 – 400 MHz	≥ 22.5 dB
	400 – 900 MHz	≥ 19.2 dB

APPENDIX H

DATASHEET AT525 35 MICRON COPPER FOIL SHIELDING TYPE

Technical Data

Issue 2 / July 2006

AT525 35 Micron Copper Foil Shielding Tape

General description

35 micron copper foil coated with a non-conductive acrylic adhesive supplied on a removable silicone release liner.

- Non-conductive acrylic adhesive
- Good high and low temperature resistance
- Can be easily soldered
- Easy unwind

Specification

- Tested in accordance with ASTM D-1000 latest issue, BS EN 60454 - Part 2 test methods (formerly VDE 0340, BS 3924).
- Tested and meets Flame Retardancy requirements of UL 510 (UL guide OANZ 2, File number E 86214 (M))

Technical Details

Technical details	BS value	ASTM value
Typical values		
Foil thickness:	0.035mm	1.4 mil
Adhesive thickness:	0.030mm	1.2 mil
Total thickness:	0.065mm	2.6 mil
Adhesion to steel:	4.5 N/cm	41 oz/in.
Tensile strength:	40 N/cm	23 lbs/inch
Temperature resistance:	-20°C to +155°C	Up to +311°F
RoHS compliant	Yes	
Storage Temperature	+12°C to +25°C	



NOTE

Except where indicated otherwise, the figures stated are average values and should not be regarded as MAXIMUM or MINIMUM values for specification purposes. The Company reserves the right to improve products and any change in specification will result in a re-issue of the relevant 'Technical Data Sheet'. Customers should satisfy themselves that the tape is suitable for their requirements whether after such modifications or otherwise. Please check that you have the latest issue of the 'Technical Data Sheet'. All slitting and length tolerances are to British Standards. Before use the customer is advised to consult the Health & Safety Data Sheet produced by the company for this product, which is available on request.

STORAGE

Tapes stored below the minimum recommended temperature will require warming up to that level before use. Up to 24 hours may be required for this to take place.

Advance Tapes International Limited, PO Box 122,
Abbey Meadows, Leicester, LE4 5RA.
Tel: 0116 251 0191. Fax: 0116 265 2046. www.advancetapes.com

 **ADVANCE**
adhesive tapes



AFERA

Association des Fabricants Européens de
Rubans Auto-Adhésifs.

APPENDIX I

DATASHEET SMB CONNECTOR

Attributes



Attribute Type	Attribute Value
Type	SMA
Gender	Plug
Mounting	Cable Mount
Orientation	Straight
Termination Method	Crimp
Terminate To	RG174
Contact Termination Method	Solder
Cable Type	RG174

Over View

Cable plug - Crimp

Range Overview

Gold Plated - RS

SMA Connectors for semi-rigid and flexible cables.

SMA Solder (Semi-rigid cable)

- For use with semi-rigid coaxial cable
Designed to provide high frequency performance at high power ratings in small diameters
Stud contact types are provided in both captive and non-captive forms
Connectors available for the two most commonly used microwave cables, RG402/U and RG405/U

SMA Crimp (Flexible cable)

- Used with a variety of flexible RF cables
Suitable for design and development work and where large quantity usage requires repeatability in performance
Available in non-captive contact form for optimum electrical performance
Assembly is achieved by soldering the centre contact and crimping braid and outer sleeve

SMA Clamp (Flexible cable)

- Pressure sleeve clamp versions for use with flexible cables
Captive contacts ensure correct positioning and mating
Ideal for field service applications

Technical specification			
Working voltage	450Vdc or ac (peak)	VSWR	$1.07 + 0.07 \times f(\text{GHz})$
Proof voltage	1500Vdc or ac (peak)	Insertion loss	$0.04 \times \sqrt{f(\text{GHz})}$ dB

Frequency range	DC to 18GHz (semi-rigid cable) DC to 12.4GHz (braided cable and elbow connectors)	Phase repeatability	±3° after 1000 mating cycles
Crimp tooling			
Cable Type	Use crimp tool (s)		
RG58 RG174 RG223	<u>456-431</u> <u>456-778</u> <u>456-431</u>		

Group Overview

SMA series, connectors

SMA series connectors

Connect with connectors that comply with BS 9210 N0006 and MIL-C-39012 standards. These connectors are gold-plated and there are versions for a wide variety of cable sizes, with different types of fastenings and assembly configurations. Assembly instructions are included.

electrical specifications for SMA	
Operating voltage	450V DC or AC (peak)
Test voltage	1,500V DC or AC (peak)
Voltage standing wave ratio (VSWR) (f = freq. in GHz)	
(figures indicated for straight connectors)	1.07+0.008f (semi-rigid cable)
	1.20+0.03f (braided cable)
Frequency margin	from DC up to 18GHz (semi-rigid cable)
	from DC up to 1GHz (braided cable and elbow connectors)

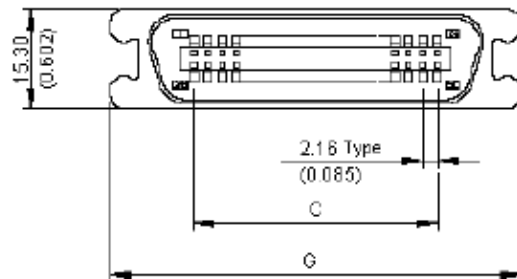
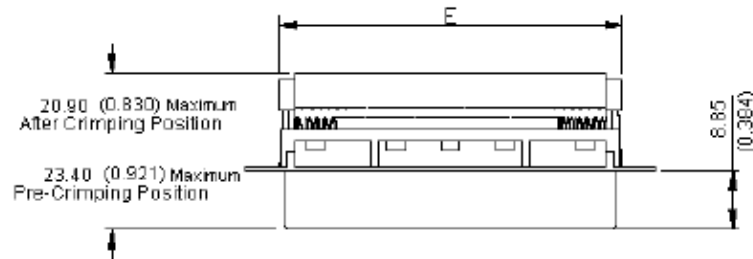
APPENDIX J

DATASHEET 36-WAY CENTRONIC PLUG



PART NO.
5F30360M-10NN-XX

REVISIONS		DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
ECN #	REV	DESCRIPTION					
-	A	RELEASED		Veena	11/4/08	Suresh	11/4/08
						G. C	25/4/08



Dimensions : Millimetres (Inches)

Specifications:

- Current rating : 1A : AWG28/1, 2A : AWG26.
- Insulation resistance : $\geq 1000 \text{ M}\Omega$.
- Dielectric with standing volatage : 500V, at sea level.
- Operating temperature : - 55°C to 105°C (limited by cable).
- Contact resistance : $\leq 20 \text{ m}\Omega$.
- Dielectric material : Polyester resin and glass reinforced.
- Contact material : Phosphor bronze.
- Contact plating : Gold over nickel.
- Wire size : AWG26 and AWG28 stranded, 1.27mm conductor center flat cable.

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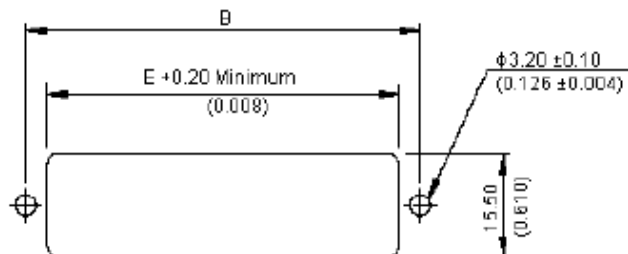
DRAWN BY:	DATE:
Veena	11/04/08
CHECKED BY:	DATE:
Suresh	11/04/08
APPROVED BY:	DATE:
G.Cook	25/04/08

DRAWING TITLE:			
IDC Centronic Plug - 36 Way			
SIZE	DWG NO.	ELECTRONIC FILE	REV
A	M10000833	1099282_DWG	A
SCALE: NTS		U.O.M.: mm (Inches)	SHEET: 1 OF 3

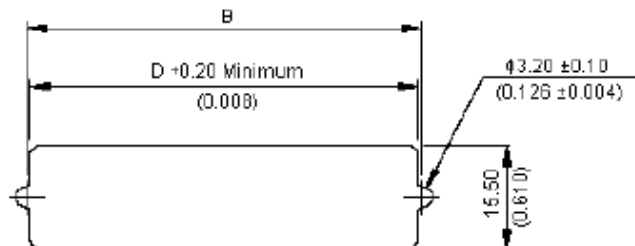


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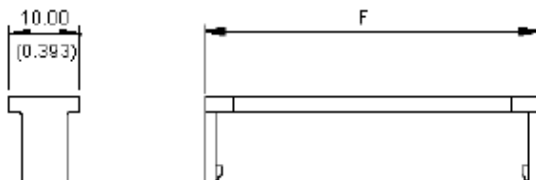
REVISIONS		DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
ECN #	REV	DESCRIPTION					
-	A	RELEASED		Veena	11/4/08	Suresh	11/4/08
						G. C	25/4/08



Recommended Front Mount Panel



Recommended Rear Mount Panel



Strain Relief

Dimensions : Millimetres (Inches)

Specification Table

G ±0.25 (0.010)	F ±0.25 (0.010)	E -0.25 (0.010)	C ±0.13 (0.005)	B ±0.13 (0.005)	Part Number
62.10 (2.445)	53.75 (2.027)	51.50 (2.315)	36.72 (1.448)	59.74 (2.352)	5F30360M-10NN-XX

Dimensions : Millimetres (Inches)

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Veena	11/04/08
CHECKED BY:	DATE:
Suresh	11/04/08
APPROVED BY:	DATE:
G.Cook	25/04/08

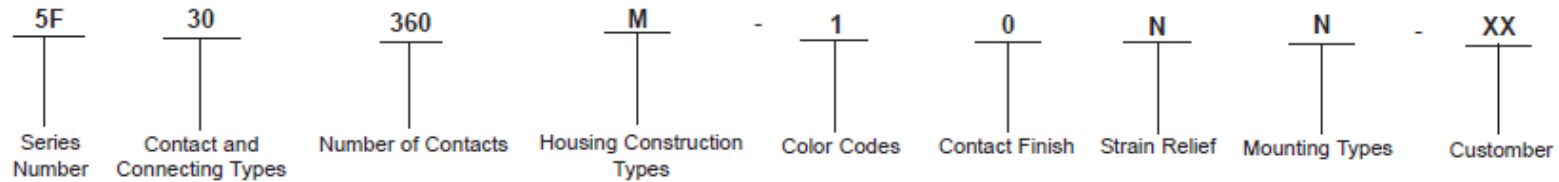
DRAWING TITLE:			
IDC Centronic Plug - 36 Way			
SIZE	DWG NO.	ELECTRONIC FILE	REV
A	M10000833	1099282_DWG	A
SCALE: NTS	U.O.M.: mm (Inches)	SHEET: 2 OF 3	



PART NO.
5F30360M-10NN-XX

REVISIONS		DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
ECN #	REV	DESCRIPTION					
-	A	RELEASED		Veena	11/4/08	Suresh	11/4/08 G. C 25/4/08

Part Number Explanation:



- Series Number** : 5F = I.D.C. ribbon connector.
- Contact and Connecting type** : 30 = Plug, cable to panel connecting type.
- Number of Contacts** : 360 = 36 Positions.
- Housing Construction Types** : M = With metal front shell.
- Color Codes** : 1 = Blue.
- Contact Finish** : 0 = Selectived gold flash over nickel.
- Strain Relief** : N = Without strain relief.
- Mounting Types** : N = Without mounting holes (Bail mounting type).
- Customer** : XX = Inland.

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Veena	11/04/08
CHECKED BY:	DATE:
Suresh	11/04/08
APPROVED BY:	DATE:
G.Cook	25/04/08

DRAWING TITLE:			
IDC Centronic Plug - 36 Way			
SIZE	DWG NO.	ELECTRONIC FILE	REV
A	M10000833	1099282_DWG	A
SCALE: NTS		U.O.M.: mm (Inches)	SHEET: 3 OF 3

APPENDIX K

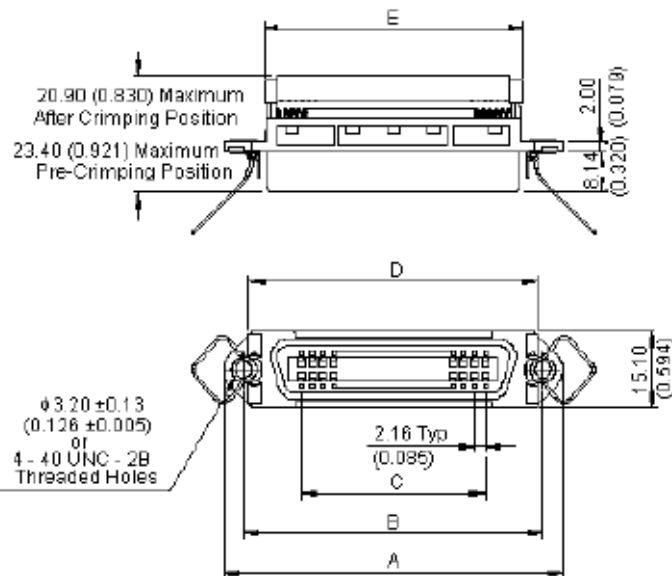
DATASHEET 36-WAY CENTRONIC SOCKET



PART NO.
5F40360M-10NR-XX

REVISIONS

ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	A	RELEASED	Veena	11/4/08	Suresh	11/4/08	G. C	25/4/08



Dimensions : Millimetres (Inches)

Specifications:

Current rating	: 1A : AWG28/1, 2A : AWG26.
Insulation resistance	: ≥1000 MΩ.
Dielectric with standing volatage	: 500V, at sea level.
Operating temperature	: - 55°C to 105°C (limited by cable).
Contact resistance	: ≤20mΩ.
Dielectric material	: PBT and glass reinforced.
Contact material	: Phosphor bronze.
Contact plating	: Gold over nickel.
Wire size	: AWG28 and AWG28 stranded, 1.27mm conductor center flat cable.

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Veena	11/04/08
CHECKED BY:	DATE:
Suresh	11/04/08
APPROVED BY:	DATE:
G.Cook	25/04/08

DRAWING TITLE:

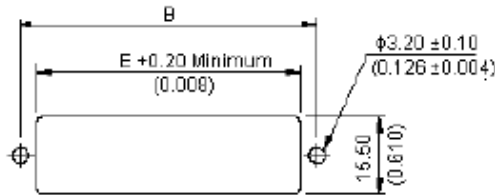
IDC Centronic Socket - 36 Way

SIZE A	DWG NO. M10000828	ELECTRONIC FILE 1099283_DWG	REV A
SCALE: NTS	U.O.M.: mm (Inches)	SHEET: 1 OF 3	

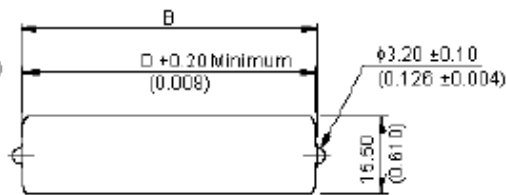


PART NO.
5F40360M-10NR-XX

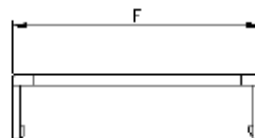
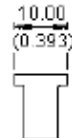
REVISIONS		DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
ECN #	REV	DESCRIPTION					
-	A	RELEASED		Veena	11/4/08	Suresh	11/4/08
						G. C	25/4/08



Recommended Front Mount Panel



Recommended Rear Mount Panel



Strain Relief

Dimensions : Millimetres (Inches)

Specification Table

F ±0.25 (0.010)	E ±0.25 (0.010)	D ±0.25 (0.010)	C ±0.13 (0.005)	B ±0.13 (0.005)	A ±0.25 (0.010)	Part Number
53.70 (2.145)	51.50 (2.027)	58.80 (2.315)	36.72 (1.446)	59.74 (2.352)	67.80 (2.669)	5F40360M-10NR-XX

Dimensions : Millimetres (Inches)

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DRAWN BY: Veena	DATE: 11/04/08
CHECKED BY: Suresh	DATE: 11/04/08
APPROVED BY: G.Cook	DATE: 25/04/08

DRAWING TITLE: IDC Centronic Socket - 36 Way			
SIZE A	DWG NO. M10000828	ELECTRONIC FILE 1099283_DWG	REV A
SCALE: NTS		U.O.M.: mm (Inches)	SHEET: 2 OF 3



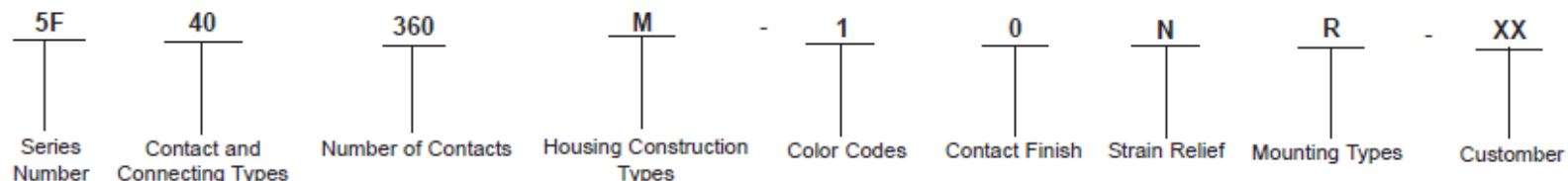
PART NO.

5F40360M-10NR-XX

REVISIONS

ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	A	RELEASED	Veena	11/4/08	Suresh	11/4/08	G. C	25/4/08

Part Number Explanation:



- Series Number** : 5F = I.D.C. ribbon connector.
- Contact and Connecting type** : 40 = Socket, cable to panel connecting type.
- Number of Contacts** : 360 = 36 Positions.
- Housing Construction Types** : M = With metal front shell.
- Color Codes** : 1 = Blue.
- Contact Finish** : 0 = Selected gold flash over nickel.
- Strain Relief** : N = Without strain relief.
- Mounting Types** : R = Without rivet through holes.
- Customer** : XX = Inland.

<http://www.farnell.com>
<http://www.newark.com>
<http://www.cpc.co.uk>

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DRAWN BY:	DATE:
Veena	11/04/08
CHECKED BY:	DATE:
Suresh	11/04/08
APPROVED BY:	DATE:
G.Cook	25/04/08

DRAWING TITLE:			
IDC Centronic Socket - 36 Way			
SIZE	DWG NO.	ELECTRONIC FILE	REV
A	M10000828	1099283_DWG	A
SCALE: NTS		U.O.M.: mm (Inches)	SHEET: 3 OF 3