

1           **Testing the role of electrode materials on the Electro-Fenton and**  
2                                   **Photoelectro-Fenton degradation of Clopyralid**

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5           Géssica de O. S. Santos<sup>a,b,c</sup>, Katlin I. B. Eguiluz<sup>a,b</sup>; Giancarlo R. Salazar-Banda<sup>a,b</sup>; Cristina  
6                                   Saez<sup>c</sup>; Manuel. A. Rodrigo<sup>c,\*</sup>

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11   <sup>a</sup> *Electrochemistry and Nanotechnology Laboratory, Research and Technology Institute*  
12   *(ITP), Aracaju, SE, Brazil*

13   <sup>b</sup> *Processes Engineering Post-graduation (PEP), Universidade Tiradentes, 49037-580*  
14   *Aracaju, SE, Brazil*

15   <sup>c</sup> *Department of Chemical Engineering, Universidad de Castilla-La Mancha, Campus*  
16   *Universitario s/n, 13071 Ciudad Real, Spain*

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26   \*Author to whom all correspondence should be addressed: manuel.rodrigo@uclm.es

27 **Abstract**

28 This work studies the effect of the anode and cathode materials on the degradation of the  
29 herbicide clopyralid. Different electrochemical advanced oxidation processes (EAOPs),  
30 including electrochemical oxidation with electrogenerated hydrogen peroxide (EO-H<sub>2</sub>O<sub>2</sub>),  
31 electro-Fenton (EF), and photoelectro-Fenton (PEF) were carried out. The first experiments  
32 were focused on the effect of the cathode, where the use of the hydrophobic carbon felt  
33 modified by the deposition of carbon black & PTFE mixture (MCF) improves the H<sub>2</sub>O<sub>2</sub>  
34 production in comparison to a conventional carbon felt (CF), regardless of the anode material  
35 employed. On the other hand, a laser-made Ti/Ru<sub>0.3</sub>Ti<sub>0.7</sub>O<sub>2</sub> mixed metal oxide (MMO) and a  
36 commercial boron-doped diamond (BDD) were compared as anodes. Results obtained point  
37 out that the MMO anode promotes the accumulation of this oxidant (H<sub>2</sub>O<sub>2</sub>) in bulk. Once  
38 characterized by the production of hydrogen peroxide, the second part of this study focused  
39 on the degradation of clopyralid with the MCF cathode with different EAOPs. Results  
40 demonstrate that clopyralid fastly degrades in the sequence EO-H<sub>2</sub>O<sub>2</sub> < EF < PEF, and almost  
41 complete mineralization occurs for EF and PEF employing MMO or BDD as the anode.  
42 Synergy effect study shows that irradiation of 9 W UVC produces a positive synergistic  
43 effect of 81.7% and 41.55% (for the PEF-MMO and PEF-BDD, respectively), ascribed to the  
44 additional removal of aromatic intermediates by the UVC and the activation of H<sub>2</sub>O<sub>2</sub>. At the  
45 end of the treatment, mineralization of the herbicide was attained at 1.22 kW h (g<sup>-1</sup> TOC).  
46 Finally, considering the lower cost of the prepared MMO, these findings demonstrate the  
47 potentiality of using modified carbon felt combined with the laser-made Ti/Ru<sub>0.3</sub>Ti<sub>0.7</sub>O<sub>2</sub>  
48 anode for the treatment of polluted waters.

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51 **Keywords:** EAOPs; Water treatment; Mineralization; Hydroxyl radicals; MMO; BDD.

52 **Highlights**

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- 54 • The modified carbon felt allowed achieving higher values of H<sub>2</sub>O<sub>2</sub>
- 55 • Perchlorates detected using BDD vary in the sequence OE < EF < PEF.
- 56 • No perchlorate was detected when working with the Ti/Ru<sub>0.3</sub>Ti<sub>0.7</sub>O<sub>2</sub>.
- 57 • Mineralization is achieved only when Fe<sup>2+</sup> ions are added in EF and PEF treatments
- 58 • Although clopyralid was mineralized with both anodes, MMO is more cost-efficient

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## 66 1. Introduction

67 The presence of pesticides in surface and groundwater-related to the use and production of  
68 pesticides is of great concern due to the severe environmental impact on the ecosystems and  
69 human health [1]. Clopyralid is an organochlorinated herbicide from the class of the pyridine  
70 compounds (i.e., pesticides derived from picolinic acid) that have widespread use for control  
71 broadleaf weeds and woody plants [2]. Given its recalcitrance and toxicity, many research  
72 efforts have been devoted to study effective technologies capable of removing this type of  
73 contaminant from aqueous solution [3–7].

74 Advanced oxidation processes have shown high potential for the removal of  
75 organochlorinated compounds due to the in situ generation of highly reactive and  
76 nonselective hydroxyl radical ( $\bullet\text{OH}$ ,  $E^\circ = 2.8 \text{ V/SHE}$ ) capable of led complete mineralization  
77 of many types of pollutants [8, 9]. One class of AOPs that has attracted considerable attention  
78 is the electrochemical oxidation processes (EAOPs) such as electrochemical oxidation (EO),  
79 electro-Fenton (EF), and photoelectro-Fenton (PEF) [10]. The main advantage of the EAOPs  
80 is that this kind of technology: 1) can manage a wide range of pollutants and concentrations;  
81 2) can generate  $\text{H}_2\text{O}_2$  in situ; 3) operates at mild conditions and can be easily scalable, and 4)  
82 is considered environmentally friendly for wastewater treatment contaminated by persistent  
83 or toxic organic pollutants [11]

84 In the EO, the oxidation ability depends on the anode material used [12]. It is well-  
85 known that BDD anodes are capable of attaining complete mineralization due to the electro-  
86 generation of a high amount of very reactive  $\bullet\text{OH}$ . Conversely, mixed metal oxides anodes  
87 (MMOs), a much cheaper anode option, and are known to allow conversion of organic  
88 contaminants into simpler molecules [13]. The combination of EO with cathodic electro-  
89 generation of  $\text{H}_2\text{O}_2$  from  $\text{O}_2$  reduction (based on the Eq. 1) corresponds to the process named  
90 as EO- $\text{H}_2\text{O}_2$ . On the other hand, the oxidation ability of  $\text{H}_2\text{O}_2$  can be strongly enhanced by

91 the addition of an iron catalyst to the solution and the operation at acidic pHs, which allows  
92 getting the Fenton's reaction (Eq. 2) (electro-Fenton process) [11, 14].

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97 This process may be enhanced by UV irradiation, due to the photolysis of H<sub>2</sub>O<sub>2</sub>  
98 molecules producing additional •OH radicals together with the photodegradation of  
99 complexes of Fe(III) with organic compounds and photodegradation of photoactive Fe(OH)<sup>2+</sup>  
100 [15]. Most of the published articles focus on the irradiation with UVA (λ<sub>max</sub> = 365 nm) or  
101 solar irradiation [16, 17], but only a few papers have dedicated to the application of UVC  
102 (λ<sub>max</sub> = 254 nm) in PEF process [18–21]. The UVC light can contribute to the direct  
103 photolysis of aromatic molecules. Moreover, with the use of UVC instead of UVA makes the  
104 Fenton's reaction (Eq. (1)) less important, because of the prevalence homolysis of H<sub>2</sub>O<sub>2</sub> to  
105 form •OH. It means that PEF with UVC is similar to the H<sub>2</sub>O<sub>2</sub>/UVC process [21]. Moreover,  
106 when high quantities of H<sub>2</sub>O<sub>2</sub> are produced, and the only catalytic amount of Fe<sup>2+</sup> is used, an  
107 excess of H<sub>2</sub>O<sub>2</sub> may accumulate, which is detrimental because it acts as a scavenger. Thus,  
108 UVC is suitable to produce additional amounts of •OH.

109 Development of cathode materials capable of ensuring a fast and efficient production  
110 of H<sub>2</sub>O<sub>2</sub> is a crucial feature for a competitive implementation of the technologies mentioned  
111 above [22]. For this, the employment of environmentally friendly carbonaceous cathodes has  
112 been widely reported [23–31]. Recently, the mixture between carbon black and  
113 polytetrafluoroethylene (CB/PTFE) applied to the carbon felt was reported to promote a fast  
114 and efficient production of hydrogen peroxide [32].

115 Here we evaluated the mineralization process and decay kinetic of an acid pesticide,  
116 clopyralid, using EO, EF, and PEF with a 9 W UVC light employing two types of anodes  
117 (i.e., a laser-prepared Ti/Ru<sub>0.3</sub>Ti<sub>0.7</sub>O<sub>2</sub> [33] and a commercial boron-doped diamond anode).  
118 Also, the effect of unmodified and modified carbon-felt as cathode for H<sub>2</sub>O<sub>2</sub> production was  
119 studied. The performance of the processes was analyzed by high-performance liquid  
120 chromatography (HPLC), total dissolved organic carbon (TOC), and ionic chromatography  
121 (IC).

122

## 123 **2. Experimental section**

### 124 **2.1 Materials**

125 Clopyralid (3,6-dichloro-2-pyridine-carboxylic acid, C<sub>6</sub>H<sub>3</sub>Cl<sub>2</sub>NO<sub>2</sub>) purchased from Sigma  
126 Aldrich<sup>®</sup> was of analytical grade (99%). Oxalic, maleic, and oxamic acids were purchased  
127 from Panreac<sup>®</sup>. Heptahydrate ferrous sulfate used as catalyst was also purchased from  
128 Panreac<sup>®</sup> and used as supporting electrolyte. The initial pH of the synthetic wastewater  
129 solution was not adjusted since clopyralid has acid character presenting an initial pH around  
130 3.4. Ultrapure water (Millipore<sup>®</sup> Milli-Q system, resistivity = 18.2 MΩ cm at 25 °C) was used  
131 to prepare all solutions. Methanol and formic acid purchased from Sigma-Aldrich<sup>®</sup> were used  
132 as the mobile phase of high-performance liquid chromatography (HPLC). All reactants were  
133 used as received.

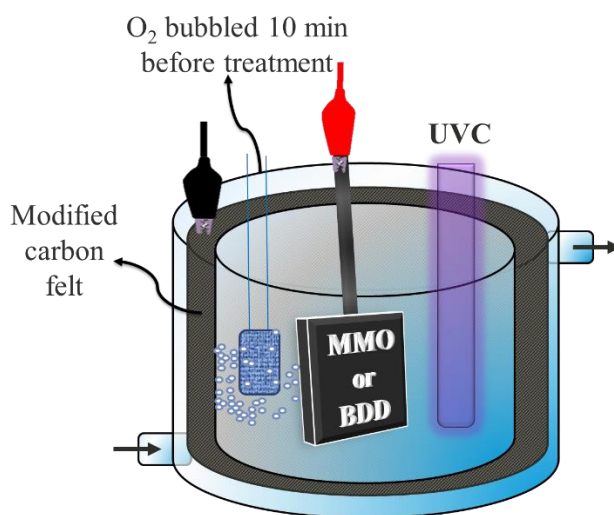
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### 135 **2.2. Experimental setup**

136 The electrolyzes experiments were performed at a laboratory scale with a cylindrical, open,  
137 and undivided three-electrode cell of 0.15 L capacity with a jacket recirculation of water  
138 thermostated at 25 °C. A 4 cm<sup>2</sup> BDD film, 8000 ppm boron doping, supplied by Adamant  
139 Technologies or mixed metal oxide of Ti/Ru<sub>0.3</sub>Ti<sub>0.7</sub>O<sub>2</sub> prepared by CO<sub>2</sub> laser heating [33, 34]

140 were employed as anode material. As cathodes, a 60 cm<sup>2</sup> unmodified carbon felt (CF) or the  
141 modified carbon felt prepared according to a procedure described elsewhere [32] was placed  
142 on the inner wall of the cell according to experimental setup proposed elsewhere [35] and fed  
143 with air bubbled 10 min prior each experiment. All the experiments were carried out at the  
144 constant current of 0.15 A provided by an Autolab (Metrohm - Pensalab) PGSTAT302N  
145 potentiostat/galvanostat, controlled by software Nova 2.1. The solutions were stirred with a  
146 magnetic bar at 500 rpm for homogenization. The PEF experiments were conducted by  
147 irradiating the solution with a 9 W UV-C lamp ( $\lambda_{\text{max}} = 254 \text{ nm}$ ) that was immersed in the  
148 solution. A schematic representation of the setup is shown in Figure 1.

149



150

151 **Figure 1.** Schematic representation of the system.

152

153 Electrochemical oxidation with electrogenerated hydroxide peroxide, EF, and PEF at  
154 0.15 A (37.5 mA cm<sup>-2</sup> concerning the anode size) were applied to degrade solutions  
155 containing 100 mg L<sup>-1</sup> of clopyralid in 0.05 M Na<sub>2</sub>SO<sub>4</sub>. In the EF and PEF, 0.5 mM Fe<sup>2+</sup> was  
156 added to the solution as a catalyst of the Fenton's reaction. This Fe<sup>2+</sup> dose was chosen  
157 because it was found as optimal for the similar treatments of other aromatics [36–39].

158

### 159 **2.3 Analytical techniques**

160 The hydrogen peroxide concentration was measured by following the concentration of the  
161 complex formed between H<sub>2</sub>O<sub>2</sub> and Ti<sup>4+</sup> [32]. Clopyralid and aromatic intermediates were  
162 monitored by high-performance liquid chromatography (HPLC) using an Agilent 1100 series,  
163 equipped with an Eclipse Plus C-18 column (4.6 mm × 100 mm; 3.5 μm) with detection at  
164 280 nm. The mobile phase was water (containing 0.1% formic acid)/methanol (70/30, v/v) at  
165 a flow rate of 1.0 mL min<sup>-1</sup>. The injection volume was 20.0 μL, the column temperature was  
166 set to 20°C, and the retention time was around 2.7 min for clopyralid. Acids intermediates  
167 were identified by HPLC equipped with a Zorbax SB-Aq, column (4.6 mm × 150 mm), the  
168 mobile phase consists of 4 mM H<sub>2</sub>SO<sub>4</sub> with detection at 210 nm. Inorganic ions (nitrite,  
169 nitrate, ammonium, chlorate, and perchlorate) concentrations were measured by ion  
170 chromatography using a Metrohm 732IC coupled to a conductivity detector. A Metrosep A  
171 Supp 4-250 column was used as the stationary phase and 3.6 mM Na<sub>2</sub>CO<sub>3</sub>/acetonitrile 85:15  
172 (V/V) as the mobile phase. In the case of ClO<sup>-</sup>, the determination was carried out by a  
173 spectrophotometric method (at 293 nm) using a UV-Vis spectrophotometer (Cary Series,  
174 Agilent Technologies). The total organic carbon concentration ([TOC]) was monitored using  
175 a Multi N/C 3100 Analytik Jena analyzer.

176

### 177 **2.4 Synergy coefficient and energy consumption**

178 The effect of the combination of EAOPs was investigated through the synergy coefficient  
179 (%) (Eq 3), where  $k$  is the kinetic constant fitted from experimental data for the different  
180 processes studied. Here, the ratio between the kinetic constant of the combined process and  
181 the sum of the kinetic constants of all processes involved is considered [40].

182

$$183 \quad \text{Synergy coefficient (\%)} \times 100 = \frac{k_{EF} - k_{EO/H_2O_2}}{(\sum k_{individual})} \text{ or } \frac{k_{PEF} - k_{EF} - k_{photo} - k_{EO/H_2O_2}}{(\sum k_{individual})} \quad (3)$$



184

185 The specific energy consumption per unit TOC mass ( $EC_{TOC}$ ) for the electrochemical  
186 and photochemical process studied was calculated from Eq (4), where  $E_{cell}$  is the average cell  
187 potential in V,  $I$  is the constant applied current in A,  $t$  is the electrolysis time in h,  $V_s$  is the  
188 aqueous waste volume in L and  $(\Delta TOC)_{exp}$  is the TOC removal (in  $g L^{-1}$ ) [41], and  $P$  is the  
189 nominal power of the UVC lamp (W) [42].

190

$$191 \quad EC_{TOC} \text{ (kWh } g^{-1} \text{ TOC)} = \left( \frac{E_{cell} \cdot I \cdot t}{V_s \cdot (\Delta TOC)_{exp}} \right) \text{ or } \left( \frac{E_{cell} \cdot I \cdot t + P \cdot t}{V_s \cdot (\Delta TOC)_{exp}} \right) \quad (4)$$

192

### 193 3. Results and discussion

194 **H<sub>2</sub>O<sub>2</sub> electrochemical generation.** A highly-efficient electrogeneration of hydrogen  
195 peroxide is essential for getting an efficient electro-Fenton process. Because of that, it was  
196 monitored the production of this oxidant with four electrodes: unmodified carbon felt (CF)  
197 and modified carbon felt (MCF) used as cathode materials and mixed metal oxide (MMO)  
198 and boron-doped diamond (BDD), proposed as anodes. **Figure 2a** shows the changes in the  
199 concentration of H<sub>2</sub>O<sub>2</sub> with time when applying a fixed current of 37.5 mA cm<sup>-2</sup> to a 0.05 M  
200 Na<sub>2</sub>SO<sub>4</sub> solution. The production of H<sub>2</sub>O<sub>2</sub> should occur primarily due to the electrochemical  
201 reduction of dissolved oxygen via Eq. (1). The stabilization observed in the H<sub>2</sub>O<sub>2</sub>  
202 accumulation appears after 60 min for MMO-CFM and after 20 min for BDD-CF, BDD-  
203 CFM, and MMO-CF and it can be explained in terms of different side reactions that may  
204 affect to the produced hydrogen peroxide, promoting its transformation into other species.  
205 Thus, H<sub>2</sub>O<sub>2</sub> may undergo self-decomposition, as indicated in Eqs. (5–7), further cathodic  
206 reduction to water, as shown in Eq. (8), or the anodic oxidation to oxygen, as proposed in Eq.  
207 (9). All these side reactions have been widely discussed in the existing literature [43–46].

208



214

215           Interestingly, the employment of the combination MCF-MMO increases 12-times the  
216  $\text{H}_2\text{O}_2$  production as compared with CF-MMO. On the other hand, an increase of 5-times is  
217 observed for MCF-BDD as compared to the CF-BDD. These results agree with those  
218 reported by Yu *et al.*, which pointed out an increase in  $\text{H}_2\text{O}_2$  production after graphite felt  
219 modification (with carbon black and polytetrafluoroethylene) and a Pt sheet as the anode,  
220 without external aeration [23]. Similarly, Pérez et al. tested modifications of carbon felt  
221 employing the precursor solution described by Yu *et al.* and found that the utilization of an  
222 MCF as cathode enhanced the generation of  $\text{H}_2\text{O}_2$  in comparison to the unmodified CF [29].

223           It is also essential to highlight the effect of the anode material in  $\text{H}_2\text{O}_2$  production.  
224 The production of  $\text{H}_2\text{O}_2$  is almost 11-times higher when using the MCF-MMO than at the  
225 MCF-BDD anode after 90 min of electrolysis. Note that this difference is even significant,  
226 considering that the  $\text{H}_2\text{O}_2$  accumulation curve keeps growing for MMO-MCF after extensive  
227 electrolysis. In this case, the higher accumulation of  $\text{H}_2\text{O}_2$  when using the MMO as an anode  
228 can be explained in terms of the higher production of other oxidants on the BDD surface,  
229 being the hydroxyl radical very important. These oxidants rapidly react with the  $\text{H}_2\text{O}_2$   
230 generated on the cathode, producing its decomposition. It is particularly important the  
231 reaction produced by the hydroxyl radical, which leads to the formation of the less powerful  
232 hydroperoxide radical as shown in Eq. (10) [20].

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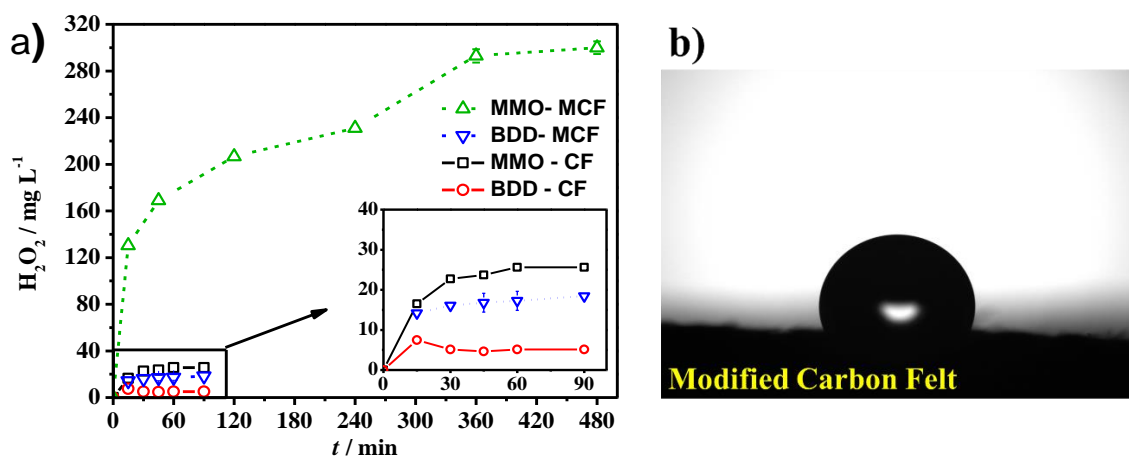
236 The higher production of  $\text{H}_2\text{O}_2$  on the MCF cathode evidences the contribution of  
237 additional mechanisms for the more efficient use of oxygen on the cathodic surface. Thus, the  
238 improved performance of the modified cathode can be the result of its physical and chemical  
239 properties. The formation of a hydrophobic layer associated with the deposition of carbon  
240 black & PTFE mixture prevents the complete cathode flooding. Therefore, porous would  
241 contain air and, consequently, a high concentration of oxygen regarding the oxygen levels  
242 present in the solution. This behavior enhances the presence of three-phase boundaries on the  
243 cathode, allowing the increase in the generation of hydrogen peroxide [23, 24, 29]. Contact  
244 angle analyses were carried for the unmodified CF and MCF materials in order to confirm the  
245 wetting properties of both cathodes. The unmodified carbon felt was very hydrophilic, and no  
246 contact angle value could be measured.

247 On the contrary, for the MCF, the contact angle was  $116.2^\circ$  (**Figure 2b**), which means  
248 a highly hydrophobic surface. Ren et al. showed that double modified graphite felts were  
249 more efficient for  $\text{H}_2\text{O}_2$  production as compared to single modified and unmodified cathodes.  
250 The measure of contact angle indicated that unmodified material should be considered as  
251 hydrophilic, while after modification and double modification, both with carbon black and  
252 PTFE, the contact angles were  $120^\circ$  and  $138^\circ$ , respectively [47]. These results agree with the  
253 observed here, and, as discussed above, they can explain the enhancement in the  $\text{H}_2\text{O}_2$   
254 production.

255 The data in Figure 2 also have relevance in the performance of the EAOPs based on  
256 the production of hydrogen peroxide. Thus, Yu *et al.* reported that the modified graphite felt  
257 cathode had much better performance on mineralization than the pristine cathode, indicating  
258 that the modified graphite felt was more efficient and cost-effective [23]. Also, Pérez et al.,

259 2018, reported that the removal of both maleic acid and acid orange 7 by EF using an  
260 unmodified CF cathode is low and slow.

261 On the other hand, the modified carbon felt produced by the deposition of carbon  
262 black and PTFE resulted in a fast removal, and high mineralization percentages of both  
263 molecules tested [32]. The modification of carbonaceous materials have been successfully  
264 reported in the literature without continuous aeration, and these studies have pointed out the  
265 continuous airflow as an insignificant factor in the removal efficiency of the pollutant [23, 48,  
266 49]. For example, Tian et al. [48], conducted electro-Fenton experiments using modified  
267 graphite felt for Rhodamine B degradation after 3 h electrolysis employing 0, 0.6, 1.0, and  
268 1.6 L/min airflow rates and the results were 94.23, 96.21, 97.81, and 98.17 % of Rhodamine  
269 B removal, respectively. Yu et al. [23] investigated the accumulation of H<sub>2</sub>O<sub>2</sub> at an O<sub>2</sub> flow  
270 rate of 0, 0.2, 0.4, and 0.6 L/min and obtained stabilization in 470.2, 479.3, 493.5 and 505.1  
271 mg/L of H<sub>2</sub>O<sub>2</sub>, respectively. These findings suggested that after modification, hydrogen  
272 peroxide can be efficiently formed even without external aeration. Also, another study carried  
273 out the quantification of the hydroxyl radical formation during the electro-Fenton process and  
274 found very close values comparing experiments with and without continuous external  
275 aeration using the modified cathode [49]. These authors have explained this phenomenon  
276 based on the oxygen evolution reaction occurring at the anode surface, which was previously  
277 verified by the dissolved oxygen determination measurements. Thus, O<sub>2</sub> as an anodic by-  
278 product was found to be sufficient to ensure the H<sub>2</sub>O<sub>2</sub> generation [23] what corroborates with  
279 our data. In this context, due to the superiority of the MCF over unmodified CF, which is in  
280 good agreement with previous literature above mentioned, we selected this material as  
281 cathode for the subsequent experiments. Therefore, it is going to be studied the degradation  
282 of a model organic by different electrochemical advanced oxidation processes based on  
283 hydrogen peroxide.



284

285 **Figure 2.** Evolution of H<sub>2</sub>O<sub>2</sub> concentration during electrolysis of O<sub>2</sub> in the electrochemical  
 286 cell employing carbon felt (CF) or modified carbon felt (MCF) as cathode and MMO or BDD  
 287 as the anode (Conditions: V: 0.15 L, [Na<sub>2</sub>SO<sub>4</sub>]: 0.05 M, pH ~3.4) (a) and contact angle of the  
 288 MCF cathode (b).

289

290 **Clopyralid degradation by different EAOPs.** Degradation tests of synthetic wastes  
 291 containing 100 mg L<sup>-1</sup> of clopyralid were carried out using the combinations of electrodes  
 292 MMO-MFC and BDD-MFC to evaluate the performance of anode materials on the  
 293 degradation of clopyralid by EO-H<sub>2</sub>O<sub>2</sub>, EF, and PEF processes (**Figure 3a**). Photolysis of  
 294 clopyralid was also performed for the sake of comparison. For this latter non-electrochemical  
 295 experiment, the clopyralid concentration reduces only 8.7% after 8 h of irradiation.  
 296 Regarding electrochemical tests, in EF and PEF processes, both anodic materials exhibit  
 297 excellent performance, attaining a complete removal after 4 h of treatment.

298 Conversely, total clopyralid removal is not attained by the EO-H<sub>2</sub>O<sub>2</sub> process during 8  
 299 h of treatment, regardless of the anode employed. The enhancement of the oxidation ability of  
 300 the EF processes can result from the higher amounts of •OH produced by the Fenton reaction.  
 301 Additionally, these radicals act in the bulk solution, increasing the interaction between •OH

302 and clopyralid. In contrast, in the EO-H<sub>2</sub>O<sub>2</sub> with MMO or BDD anodes, the oxidation of  
303 clopyralid demands its transport towards the anode surface [50].

304 For PEF, the degradation rate improved in comparison to EF, which can be explicated  
305 in terms of the photolysis of Fe(III)-carboxylate species according to Eq. (11) [37, 39].  
306 Likewise, when UVC light is applied, it favors the homolytic photolysis of H<sub>2</sub>O<sub>2</sub> generating  
307 •OH homogeneously (Eq. (12)) [20]

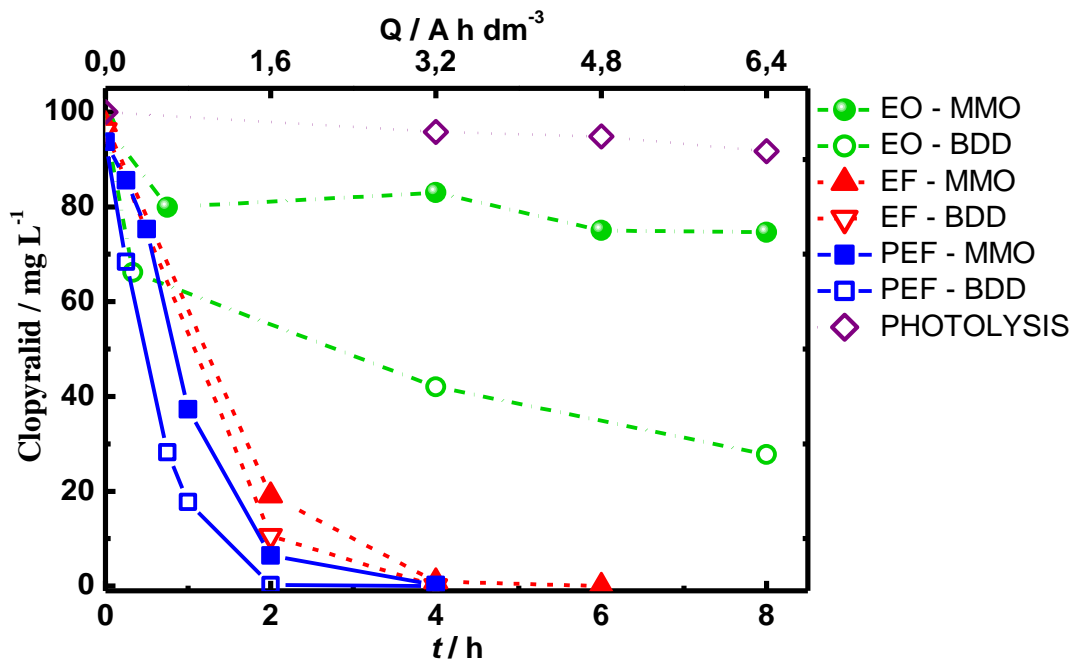
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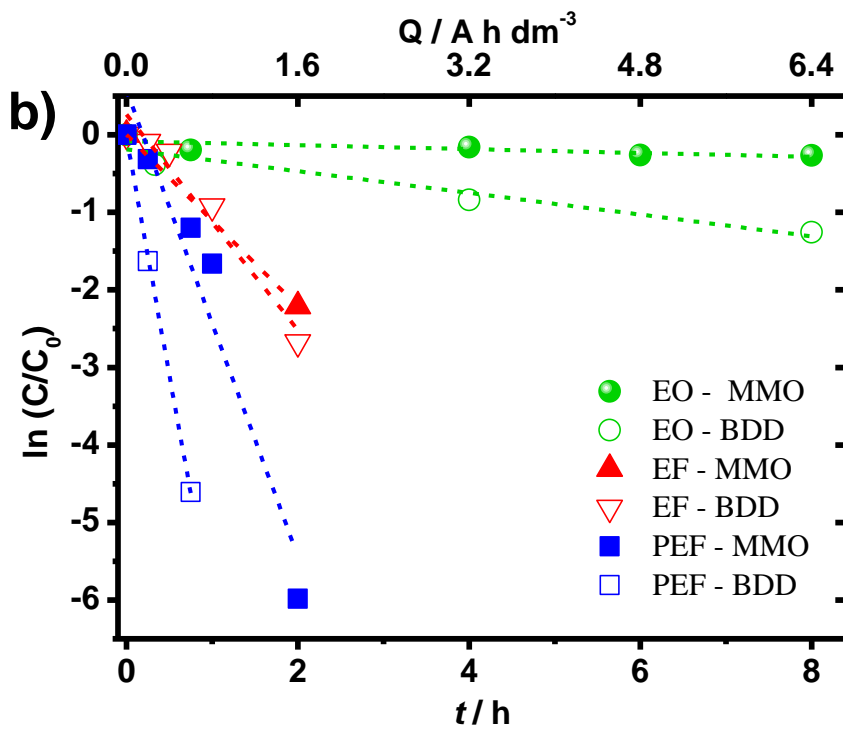
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312 The obtained results showed that the degradation of clopyralid fitted well to pseudo-  
313 first-order reaction kinetic (**Figure 3b**). The observed kinetic constants are summarized in  
314 **Table 1**. The apparent rate constant for clopyralid removal ( $k_{\text{clop}}$ ) increased with increasing  
315 the number of all oxidants in the medium, especially the hydroxyl radicals generated by the  
316 EAOP, being of 0.025 min<sup>-1</sup> for EO-MMO, 0.128 min<sup>-1</sup> for EO-BDD, 1.106 for EF-MMO,  
317 1.523 min<sup>-1</sup> for EF-BDD, 1.601 min<sup>-1</sup> for PEF-MMO and 3.00 min<sup>-1</sup> for PEF-MMO.

318



319



320

321 **Figure 3.** Clopyralid concentration decay as a function of the treatment time by different

322 EAOPs (a) and corresponding pseudo-first order kinetics (b). Conditions: Clopyralid: 100 mg

323 L<sup>-1</sup> [Na<sub>2</sub>SO<sub>4</sub>]: 0.05 M, [Fe<sup>2+</sup>]: 0.5 mM, pH ~3.4; current: 0.15 A, V: 0.15 L.

324

325

326 **Table 1.** Clopyralid and TOC removal percentages and observed kinetic constants for  
 327 clopyralid decay by different EAOPs in 0.05 M Na<sub>2</sub>SO<sub>4</sub>.

Process	After 4 h of	After 8 h of		$k_{\text{cllop}}$ / min <sup>-1</sup>	R <sup>2</sup>
	treatment	Clopyralid / %	TOC Removal / %		
EO – MMO	17.02	27.7	3.50 ± 0.4	0.025	0.50
EO – BDD	58.0	74.6	65.0 ± 1.99	0.128	0.90
EF – MMO	99.8	100	90.9 ± 11.8	1.106	0.94
EF – BDD	99.9	100	100 ± 0.032	1.523	0.94
PEF – MMO	100.0	100	100 ± 0.396	1.601	0.98
PEF - BDD	100.0	100	95.0 ± 0.002	3.000	0.92

328

329 **Figure 4** depicts the TOC removal as a function of the EAOP employed. As can be  
 330 seen, for EO-H<sub>2</sub>O<sub>2</sub>, TOC reduced up to 65% and 3.5% when using a BDD and MMO anode,  
 331 respectively. The higher mineralization observed for the BDD can be explained in terms of  
 332 the very active attack of •OH formed following Eq. (13) [51]. As well as, considering the  
 333 well-known formation of other oxidants on the diamond surface, such as peroxosulfates,  
 334 which in the presence of other oxidants can decompose and produce the very-powerful  
 335 sulfate radical Eq. (14, 15).

336



340

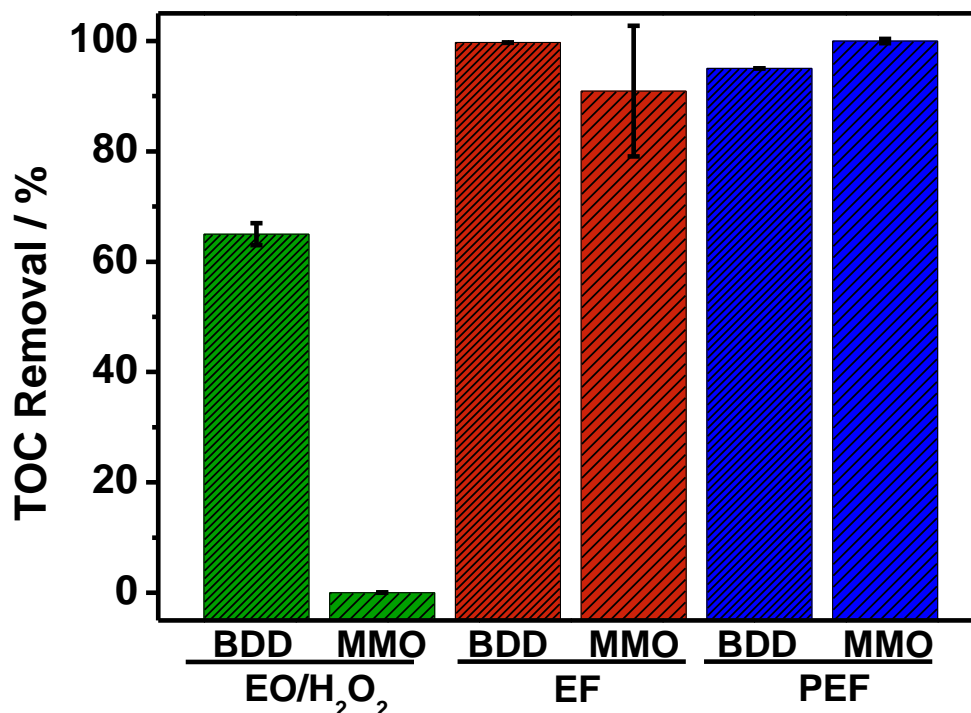
341 On the other hand, very low TOC removal occurs when using MMO anode. This  
 342 behavior is expected due to the active nature of the MMO and the low amount of hydroxyls  
 343 that are generated on its surface [52]. When Fe<sup>2+</sup> is added to the solution, almost complete



344 mineralization is seen, and BDD and MMO gave similar TOC decays, indicating that the  
345 oxidation ability increased due to the high quantity of  $\bullet\text{OH}$  generated via Eq. (2) and Eq. (3)  
346 [21, 39]. The slightly higher removal when BDD is employed is attributed to the additional  
347 contribution of  $\bullet\text{OH}$  to remove intermediates in addition to the BDD( $\bullet\text{OH}$ ) [51]. Moreover,  
348 when 9 W UV-C irradiates the solution, similar results are seen in terms of mineralization  
349 (i.e., almost complete TOC removal). This behavior indicates that PEF leads to significant  
350 improvements only on the contaminant removal, since the UVC light contributes to the direct  
351 photolysis of the clopyralid molecule, then favoring the faster conversion seen in Figure 3.  
352 However, the PEF process seems to have little effect for TOC removal, where  $\bullet\text{OH}$  radicals  
353 formed from Fenton's Reaction (Eq. (2)) are the main oxidizing species under the  
354 experimental conditions used here.

355 At this point, it is also worthwhile to point out that irradiation of MMO-  
356  $\text{Ti/Ru}_{0.3}\text{Ti}_{0.7}\text{O}_2$  can result in the formation of a positive hole ( $\text{h}^+$ ) and an electron ( $\text{e}^-$ ). The  
357 oxidant character of the  $\text{h}^+$  generates hydroxyl radicals ( $\bullet\text{OH}$ ) for the oxidation of the water  
358 adsorbed onto the anode surface that can oxidize the organic species near the anode surface.  
359 However, here, this effect must be included, although its influence is unnoticed since the  
360 amount of homogenous  $\bullet\text{OH}$  formed from Fenton's reaction is generated in much more  
361 amount than those produced photocatalytically.

362



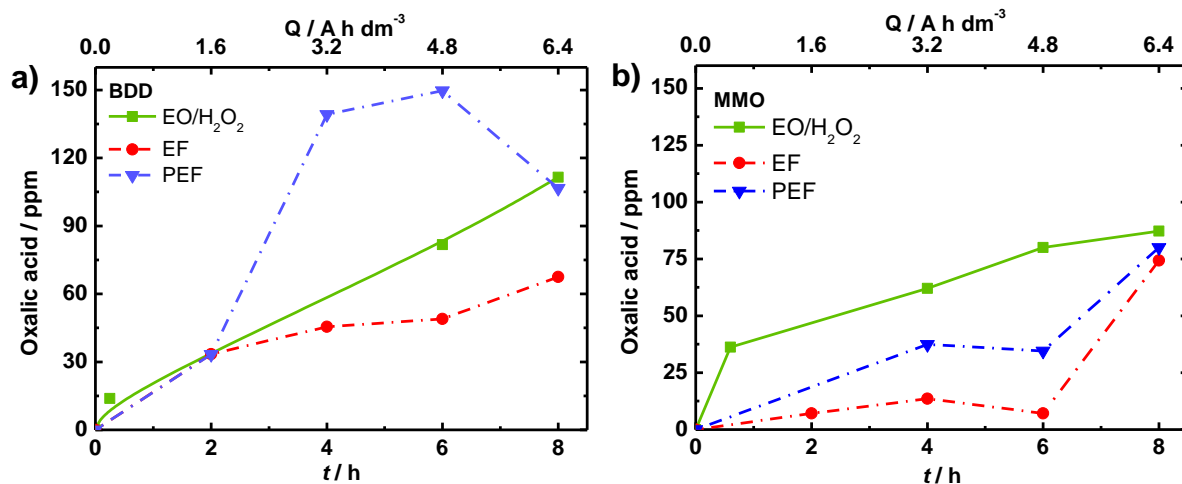
363 **Figure 4.** TOC removal after 8 h treatment by different EAOPs. Conditions: Clopyralid: 100  
 364 mg L<sup>-1</sup>; [Na<sub>2</sub>SO<sub>4</sub>]: 0.05 M, [Fe<sup>2+</sup>]: 0.5 mM, pH ~ 3.4; current: 0.15 A, V: 0.15 L.

365

366

367 As the final stage of the mineralization reaction, the observed residual organic load is  
 368 due to the generated short-chain carboxylic acids (**Figure 5**), mainly oxalic acid. Other acids  
 369 were found, including oxamic and maleic acid, but at a much lower concentration.

370 Accumulation of oxalic acid is characteristic of many electrochemical advanced oxidation  
 371 technologies. It is known that oxidation of oxalic acid in aqueous media is difficult. Then, its  
 372 detection by the highly accurate by HPLC technique is justified, even when the system attains  
 373 almost complete mineralization (**Figure 4**). Because of its good biodegradability and low  
 374 toxicity, the combination of the EAOPs with a much cheaper biological treatment is  
 375 recommended.

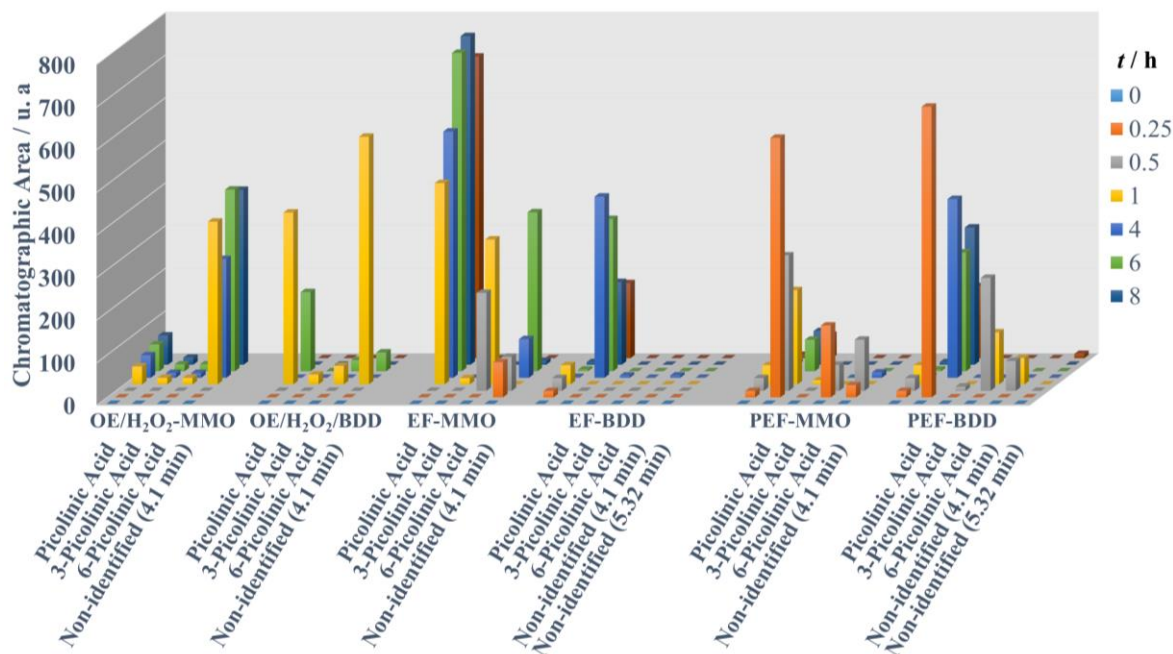


376  
 377 **Figure 5.** Evolution of oxalic acid concentration during 8 h treatment of clopyralid by  
 378 different EAOPs using BDD (a) and MMO anode. Conditions: Clopyralid: 100 mg L<sup>-1</sup>;  
 379 [Na<sub>2</sub>SO<sub>4</sub>]: 0.05 M, [Fe<sup>2+</sup>]: 0.5 mM, pH ~3.4; applied current: 0.15 A, V: 0.1 L

380

381 To understand the possible routes by which clopyralid is converted to reaction  
 382 intermediates, the by-products peaks were monitored over the tests by HPLC, and the  
 383 primary intermediates were identified for each process studied. As a result, picolinic acid, 3-  
 384 picolinic acid, 6-picolinic acid other non-identified peaks were detected during clopyralid  
 385 degradation through the different EAOPs (**Figure 6**), which is in agreement with literature  
 386 and previous reports of our group. By comparing the influence of the process, an additional  
 387 non-identified species at 5.1 min of retention time were observed only after EF/PEF-BDD,  
 388 although at shallow concentration.

389

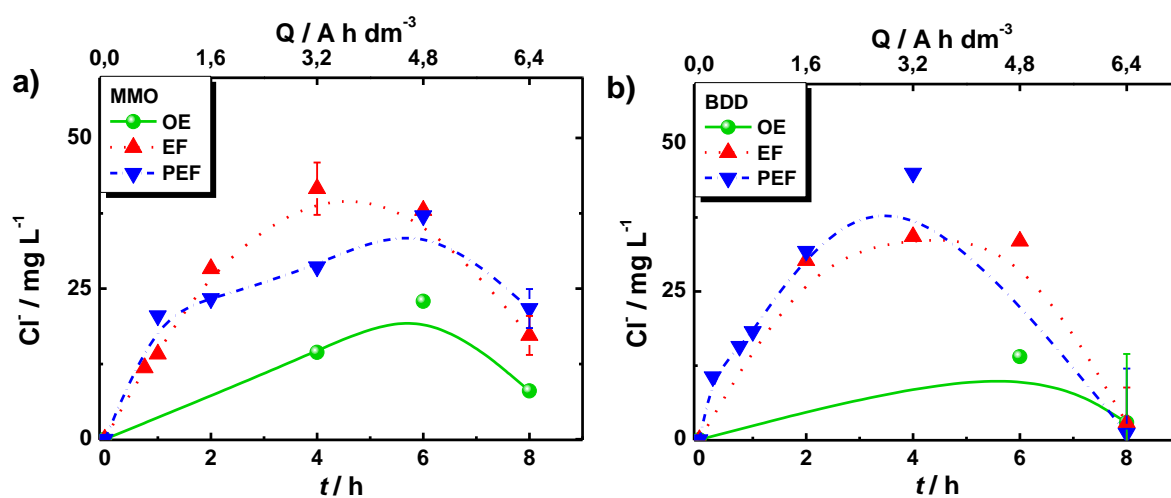


390  
 391 **Figure 6.** Area of the main identified peaks obtained during 8 h of treatment through  
 392 different EAOPs, by HPLC using a C18 column.

393  
 394 The ion chromatography analysis indicates the formation of ammonium, chlorides,  
 395 and nitrate ions (**Table 2**). It can be easily seen the formation of chloride ions until 6 h of  
 396 treatment, followed by a decrease after 8 h of treatment (**Figure 7**). It is well-known that  
 397 chlorine is a precursor for chlorate, and, in turn, chlorate is a precursor for perchlorate. Thus,  
 398 the quantification and comparison of the formation of chlorine species are of interest [53].  
 399 This behavior can be correlated with the formation of chlorates and perchlorates that can be  
 400 formed when high quantities of hydroxyl radicals are present in the bulk solution. Great  
 401 attention should be paid regarding the formation of these species since they are reported to be  
 402 hazardous [53, 54]. Note that when using BDD, the chloride ions are in much lower  
 403 concentration than when MMO is employed. It can be a result of the additional hydroxyl  
 404 radicals provided by the BDD( $\bullet$ OH), which enables the conversion of  $\text{Cl}^-$  ions to higher  
 405 oxidation states, while for the MMO,  $\text{Cl}_2$  at acid conditions is favored due to its active nature

406 for chlorine evolution even at small quantities. Additionally, perchlorates were also detected  
 407 for EAOPs employing BDD as the anode in the crescent order: OE < EF < PEF.

408 On the other hand, no perchlorate was detected when working with the MMO.  
 409 Bergmann and coworkers showed that MMOs favored the formation of the chlorate, but  
 410 perchlorate was not found when working with these anodes [53], which is in good agreement  
 411 with the observed in this work. These findings are significant in order to ensure a safe  
 412 method.



413  
 414 **Figure 7.** Evolution of inorganic chloride ions formed during degradation of the clopyralid  
 415 by different EAOPs. Conditions: Clopyralid: 100 mg L<sup>-1</sup>; [Na<sub>2</sub>SO<sub>4</sub>]: 0.05 M, [Fe<sup>2+</sup>]: 0.5 mM,  
 416 pH ~ 3.4; applied current: 0.15 A, V: 0.1 L.

417  
 418 **Table 2.** Concentration of inorganic ions detected after 8 h treatment of 100 mg L<sup>-1</sup> of  
 419 clopyralid by different EAOPs. [Na<sub>2</sub>SO<sub>4</sub>]: 0.05 M, [Fe<sup>2+</sup>]: 0.5 mM, pH ~ 3.4; applied current:  
 420 0.15 A, V: 0.1 L

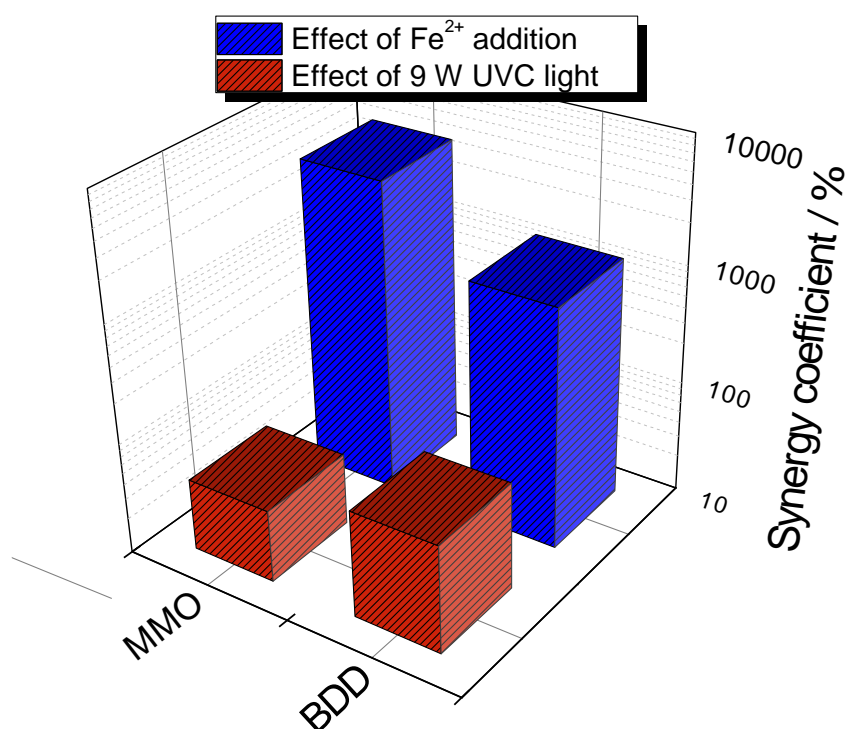
Process	[NO <sub>3</sub> <sup>-</sup> ] / mg L <sup>-1</sup>	[NH <sub>4</sub> <sup>+</sup> ] / mg L <sup>-1</sup>	[Cl <sup>-</sup> ] / mg L <sup>-1</sup>	[ClO <sub>3</sub> <sup>-</sup> ] / mg L <sup>-1</sup>	[ClO <sub>4</sub> <sup>-</sup> ] / mg L <sup>-1</sup>
<b>EO – MMO</b>	3.54	0.78	8.04	11.49	0
<b>EO – BDD</b>	9.109	1.51	2.9	16.25	14.1
<b>EF – MMO</b>	4.894	3.40	17.23	7.27	0

<b>EF – BDD</b>	8.393	3.690	2.81	18.1.5	35.33
<b>PEF – MMO</b>	4.091	3.239	21.7	4.50	0
<b>PEF – BDD</b>	4.399	1.865	1.11	16.4	38.32

421

422 To investigate the synergistic effect of combined electrochemical oxidation and  
 423 Fenton’s reagent, and the further addition of UVC irradiation, the synergy coefficients for the  
 424 removal of clopyralid, as a function of the anode material were calculated according to Eq.  
 425 (4). As a result, **Figure 8** shows a much more pronounced effect of the iron catalyst when the  
 426 MMO is employed, showing synergy effect 4-times higher. This result agrees to that  
 427 previously stated for the higher accumulation of H<sub>2</sub>O<sub>2</sub> for the EO/H<sub>2</sub>O<sub>2</sub>-MMO and the MCF  
 428 cathode. It means that the catalytic amount of iron reacts rapidly with hydrogen peroxide to  
 429 produce the powerful hydroxyl radical in the bulk solution.

430



431

432 **Figure 8.** The synergistic coefficient for clopyralid removal considering the Effect of Fe<sup>2+</sup>  
 433 addition (■) and the effect of 9 W UVC light (■).

434

435 On the contrary, the BDD anode showed a lower synergy effect due to: (1) the  
436 generation of less reactive  $\text{HO}_2^\bullet$ , according to Eqs. (9), and (2) the lower amount of hydrogen  
437 peroxide electrogenerated, as compared to the MMO anode. The much higher synergy  
438 coefficient found for the MMO (**Figure 8**) agrees with data in Figure 3, although a slightly  
439 higher removal rate is seen for the process with BDD. It occurs because the presence of a  
440 catalytic amount of iron provokes the activation of a large amount of  $\text{H}_2\text{O}_2$  accumulated for  
441 the MMO, increasing the kinetics 44.24 times comparing with the EO. For the BDD, a higher  
442 kinetics rate is already observed before the activation of  $\text{H}_2\text{O}_2$  ( $0.128 \text{ min}^{-1}$ ), which means  
443 that the additional contribution of  $^\bullet\text{OH}$  from Fenton's reaction is less pronounced (increase in  
444 11.9 times in the kinetics).

445 Regarding the irradiation of UVC light, a positive synergistic effect is seen for both  
446 MMO and BDD (41.5% and 81.7%, respectively). This effect indicates that irradiation of  
447 UVC light is less important than the addition of an iron catalyst, in the clopyralid removal.  
448 Nevertheless, the values found point out a clear contribution of photolysis for molecule  
449 breakage into intermediates, which are more easily attacked by the hydroxyl radicals formed  
450 homogeneously, allowing more significant removals for both anodes.

451 The results obtained were used to estimate the energy consumptions per unit of TOC  
452 ( $\text{EC}_{\text{TOC}}$ ) (**Figure 9**). As seen, this parameter seems to depend on both the process applied and  
453 anode material used. The values found evidenced  $\text{EC}_{\text{TOC}}$  decreased drastically when the iron  
454 catalyst was added to the EO system, especially for the EO-MMO. Also, the  $\text{EC}_{\text{TOC}}$  for the  
455 EF and PEF with the MMO anode ( $1.63$  and  $1.23 \text{ kW h (g TOC}^{-1})$ , respectively) were up to  
456 2-fold lower than the respective processes with the BDD anode ( $2.56$  and  $2.5 \text{ kW h (g TOC}^{-1}$   
457  $)$ , respectively). The MMO anode displays lower energy consumption than the BDD, likely  
458 due to the improved conductivity of the catalytic coating. Whereas the improved indirect

459 oxidation occurring in bulk is related to the activation of oxidants through the catalytic  
460 decomposition of the H<sub>2</sub>O<sub>2</sub>, as mentioned before.

461         However, the energy spent does not present a significant difference when comparing  
462 EF and PEF processes, regardless of the anode material. Montes and coworkers [42]  
463 evaluated the energy consumption per unit TOC mass of tebuthiuron (TBT) for the  
464 UV/chlorine process. These authors found that for UVC lamps of low pressure (5 W and 9  
465 W), values of energy consumption varied around 3 and 10 kW h g<sup>-1</sup> for TBT and TOC  
466 removal, respectively. While for high-pressure lamps (80 W and 125 W), those values  
467 increased for higher than 10 and 200 kW h g<sup>-1</sup> for TBT and TOC removal, respectively.  
468 Thus, they suggest that the use of low-pressure lamps is preferable and sufficient to attain  
469 oxidation and mineralization rates when compared to the individual electrochemical  
470 oxidation. Likewise, Moreira et al. [55] conducted a comparative study on different EAOPs  
471 using BDD or Pt as the anode to remove trimethoprim in 7.0 g L<sup>-1</sup> Na<sub>2</sub>SO<sub>4</sub>. They found that  
472 PEF-BDD with 6 W UVA lamp exhibited slightly faster pollutant removal than the PEF-Pt  
473 one, while the solar PEF-BDD and the solar PEF-Pt presented energy consumption of 1.2 kW  
474 h m<sup>-3</sup> and 0.9 kW h m<sup>-3</sup>, respectively. These results indicated a more efficient application Pt  
475 coated anode, cheaper than BDD. These findings agree with those observed in this work for  
476 PEF.

477         Another previous study reported by our research group [33] showed the feasibility of  
478 the photoelectrolysis for clopyralid removal using a laser-made Ti/Ru<sub>0.3</sub>Ti<sub>0.7</sub>O<sub>2</sub> anode. From  
479 an in-depth comparison with the BDD anode, the MMO anode showed a better performance  
480 in the presence of chloride ions. The homolysis of HClO into chlorine and hydroxyl radicals  
481 explained this behavior, which was responsible for attaining 53.6 % of mineralization after  
482 6.4 A h L<sup>-1</sup> of applied charge. Remarkably, the same anode here employed in combination  
483 with the MCF was capable of accomplishing almost complete mineralization in the PEF

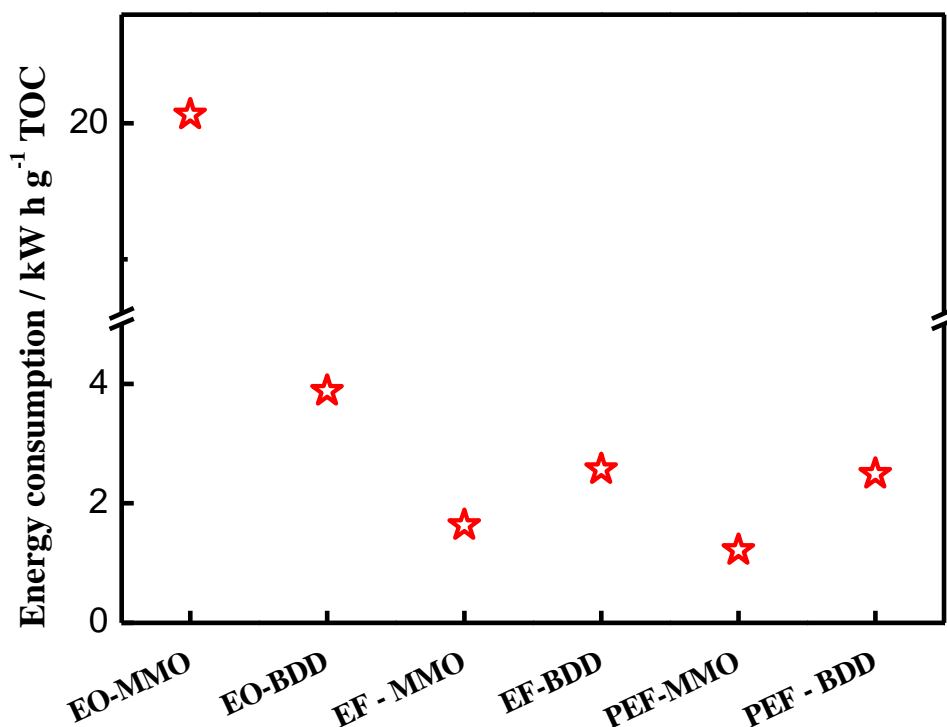


484 process. Moreover, in terms of the primary intermediates, our work stands out for the  
485 complete removal of the intermediates detected.

486 Here, the slightly lower values of energy consumption found for PEF (with 9 W UVC  
487 light) as compared with EF, regardless of the anode material, can be of interest as a feasible  
488 option to treat effluents contaminated with chlorinated compounds such as clopyralid. This  
489 fact brings up to consider that the use of cheaper material, such as the MMO used in this  
490 work, is a good alternative for both EF and PEF since it yields similar efficiencies in  
491 clopyralid and TOC removal using BDD anode.

492 Moreover, additional advantages, such as lower energy consumption similar or even  
493 lower than values reported in the literature for EAOPs at similar conditions [55, 56], and the  
494 reduced cost of synthesis and time for the production of these anodes [34] makes the use of  
495 this material suitable and quite attractive.

496



497

498 **Figure 9.** Energy consumption calculated for the different EAOPs studied according to the  
499 anode material employed after 8 h of electrolysis.

500

#### 501 **4. Conclusions**

502 From this work, the following conclusions can be drawn:

503

504 1. Electrolysis with the modified carbon felt with carbon black, and PTFE presented  
505 much better performance than base carbon felt for the electrogeneration of hydrogen  
506 peroxide at the conditions tested in this work (i.e., 0.15 A).

507 2. Efficiency in the removal of clopyralid depends on the EAOP applied. The removal  
508 efficiency increases in the sequence EO-H<sub>2</sub>O<sub>2</sub> < EF < PEF, employing either MMO or  
509 BDD as the anode. Regarding mineralization, the almost complete transformation of  
510 clopyralid in inorganic ions is achieved after 8-hour treatment when iron salts are  
511 added into the electrolytic solution.

512 3. Carboxylic acids were detected at the end of the EF and PEF process along with  
513 different amounts of nitrogenated (NH<sub>4</sub><sup>+</sup> and NO<sub>3</sub><sup>-</sup>) and chlorinated (Cl<sup>-</sup>, ClO<sub>3</sub><sup>-</sup> and  
514 ClO<sub>4</sub><sup>-</sup>) ions which were accumulated in the treated solutions. The formation of  
515 chlorate and perchlorate ions is only favored on the BDD surface, while no  
516 perchlorate was detected with the use of MMO anodes.

517 4. The PEF-MMO was found to be the most exciting EAOP. An outstanding 41.6%  
518 synergistic improvement was found with energy consumption as low as 1.22 kW h g<sup>-1</sup>  
519 TOC. This result supports the promising combination of the modified carbon felt  
520 cathode and MMO anode.

521 5. MMO anodes attract attention since presented similar results compared to BDD, being  
522 suitable material to remove clopyralid removal from aqueous solutions.

523

#### 524 **Conflicts of interest**

525 There are no conflicts to declare.

526

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535

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