
This is the **accepted version** of the journal article:

Mora Garrido, Mabel; Lafuente Sancho, Francisco Javier; Gabriel, David. «Influence of crude glycerol load and pH shocks on the granulation and microbial diversity of a sulfidogenic Upflow Anaerobic Sludge Blanket reactor». *Process Safety and Environmental Protection*, Vol. 133 (January 2020), p. 159-168. DOI 10.1016/j.psep.2019.11.005

This version is available at <https://ddd.uab.cat/record/266961>

under the terms of the  license

1 **Influence of crude glycerol load and pH shocks on the**
2 **granulation and microbial diversity of a sulfidogenic Upflow**
3 **Anaerobic Sludge Blanket reactor**

M. Mora, J. Lafuente, D. Gabriel*

GENOCOV Research Group, Department of Chemical, Biological and Environmental
Engineering, Escola d'enginyeria, Universitat Autònoma de Barcelona, 08193 Bellaterra, Spain
(*corresponding author: David.Gabriel@uab.cat)

4

5 **ABSTRACT**

6 Bioscrubbers are an environmental-friendly alternative to valorize SO₂ contained in flue
7 gases to obtain elemental sulfur as final value-added product. The bottleneck of a SO₂
8 bioscrubber relies on the heterotrophic reduction of the absorbed SO₂ to obtain sulfide.
9 In this study, the performance and stability of a sulfidogenic Upflow Anaerobic Sludge
10 Blanket reactor (UASB) using crude glycerol was investigated during 6 months of
11 operation under variable organic loading rates. The UASB presented a maximum
12 elimination capacity and a sulfate removal efficiency of 110 mg S-SO₄²⁻ L⁻¹ h⁻¹ and 100%,
13 respectively, when the chemical oxygen demand to sulfate ratio (COD/S-Sulfate) was 8.5
14 g O₂ g⁻¹ S-SO₄²⁻. The intermediate compounds identified from crude glycerol degradation
15 were mainly propionic and acetic acid, which varied along the sludge bed together with
16 the pH. Microbial diversity analyses of the sulfidogenic granular sludge showed that the
17 most abundant sulfate reducing genera were *Desulfovibrio* spp. and *Desulfobulbus* spp.
18 *Methanosaeta* and other fermentative/acidogenic microorganisms were also found in
19 significant amounts. Particle size distribution analyses showed that biogas production
20 allowed the granulation of the sulfidogenic sludge, which had an average particle size
21 ranging from 729.3 μm (lower part of the bed) to 391.7 μm (upper part of the test). A
22 short-term pH shock caused a detrimental effect over the system performance due to
23 degranulation. Concomitantly, biogas production was interrupted and acetic acid was
24 accumulated also causing a significant impact on microbial diversity. Unclassified
25 *Clostridiales*, *Desulfovibrio* spp. and *Desulfobulbus* spp. showed a higher resistance to
26 pH shocks.

27

28 **Keywords:** Crude glycerol, sludge bed stratification, SO₂ valorization, sulfidogenesis,
29 SRB, UASB

30

31

32

33 1. INTRODUCTION

34 Combustion of sulfur-containing fuels results in SO₂ formation, which cause detrimental
35 impacts on human health and the environment such as respiratory illness and acid rain,
36 respectively, among others (Srivastava and Jozewicz, 2001). During the last decades, the
37 SO₂ release to the atmosphere in Europe has been limited by different directives and
38 decreased due to the implementation of treatment systems. However, anthropogenic
39 worldwide emissions of SO₂ in 2011 were around 100 Tg mainly generated in the
40 energetic and industrial sectors (Klimont et al., 2013). The treatment of SO₂ emissions
41 from flue gases performed through physical-chemical treatments such as absorption are
42 expensive and generate effluents that require further processing as limestone forced
43 oxidation or furnace sorbent injection (Srivastava and Jozewicz, 2001; Philip and
44 Deshusses, 2003).

45 Biological processes offer advantages with respect to physical-chemical ones such as
46 reduced operational costs and wastes generation. The circular economy culture is also
47 driving biological processes development towards waste valorization (Scherson and
48 Criddle, 2014). Some authors have proposed alternatives for the valorization of SO₂ from
49 flue gases. However, many of them pose significant drawbacks such as the use of
50 expensive carbon sources for sulfate reduction (such as glucose, volatile fatty acids or
51 alcohols), the use of immobilized biomass for sulfur production (hindering elemental
52 sulfur recovery) or the use of iron or nitrate for sulfide oxidation (increased operational
53 costs) (Gasiorek, 1994; Philip and Deshusses, 2003; Qian et al., 2015). Considering that
54 elemental sulfur is a valuable compound actually obtained from non-renewable sources,
55 the two-step bioscrubbing process was envisaged as a promising alternative to valorize
56 SO₂ from flue gases as elemental sulfur if a valuable waste organic source such as crude
57 glycerol is used (Mora et al., 2016). The two-step bioscrubbing process consists of a first
58 absorption stage with a slightly alkaline solution followed by a heterotrophic Upflow
59 Anaerobic Sludge Blanket (UASB) reactor for the reduction of sulfate to sulfide in series
60 with downstream bioreactor for partial oxidation of sulfide to elemental sulfur (see Figure
61 S1 in Supplementary Material).

62 Crude glycerol is a chemical oxygen demand (COD) rich by-product produced in large
63 quantities from the soap and biodiesel manufacturing processes (Dinkel et al., 2010a). In
64 the literature there are some studies assessing the chemical and/or biological conversion
65 of crude glycerol into more valuable products (Yazdani and Gonzalez, 2007). Anaerobic

66 digestion of crude glycerol to produce biogas is the most popular or well-known
67 alternative to obtain energy from this attractive waste (Lopez et al., 2009). Santos et al.
68 (2018) recently reported that the use of crude glycerol promotes sulfate-reducing
69 communities growth while Mora et al. (2018) also demonstrated that crude glycerol is a
70 powerful organic source to promote sulfidogenesis under certain conditions. Crude
71 glycerol use in sulfidogenic reactors has been described for recovering precious or
72 valuable metals, for immobilizing heavy/toxic metals or simply to study and get
73 knowledge about the competition between methanogens and sulfate reducers (Dinkel et
74 al., 2010b; Bertolino et al., 2014; Santos et al., 2017). On the contrary, the use of crude
75 glycerol in sulfidogenic UASB reactors towards elemental sulfur recovery is scarce.
76 The limiting step in SO₂ bioscrubbing is the heterotrophic reduction of sulfate to sulfide
77 (Mora et al., 2016). The presence of organic matter promotes the methanogenic activity
78 and the production of biogas (Thirugnanasambandham et al., 2014; Sridhar et al., 2016;
79 Thirugnanasambandham et al., 2016; Thirugnanasambandham 2017), which is really
80 positive to enhance and maintain the granulation of the sludge due to the shear stress that
81 biogas circulation generates (Liu and Tay, 2002). However, the generation of biogas in
82 sulfidogenic reactors is not advisable since sulfide strips out from the liquid to the gas
83 phase resulting in generation of a highly corrosive biogas. Then, the production of biogas
84 has to be minimized by increasing the COD selectivity towards sulfate reduction. In
85 general, literature focuses on the enhancement of methane production avoiding
86 sulfidogenesis or at least the presence of the produced sulfide in the biogas. Many studies
87 have reported the start-up and operation of sulfidogenic UASB reactors (Alphenaar et al.,
88 1993; Jing et al., 2013). Nonetheless, there is a deficiency of studies related with
89 sulfidogenesis promotion against methane production and a few target the reduction of
90 sulfate in UASB reactors with crude glycerol under switching conditions such as variable
91 carbon loads and pH shocks. There is even less information about the bed stratification
92 in terms of bioreactions progress, granulation and microbial diversity. This sort of
93 research is particularly needed since granular sludge is often used, not only because it
94 allows enhancing the distribution of the liquid phase and the settling capability of sludge
95 but because the granulation of sulfate reducing bacteria at low up-flow velocities is not
96 feasible.

97 The aim of the present study was to assess the performance and stability of a sulfidogenic
98 UASB, inoculated with methanogenic granular sludge, under different conditions in terms
99 of sludge and liquid phases stratification in the sludge blanket, microbial diversity

100 distribution and sulfur mass balance. The SO₂ absorption stage and the partial oxidation
101 of sulfide into elemental sulfur, which are part of the two-step bioscrubber concept, were
102 out of the scope of the present study.

103

104 **2. MATERIALS AND METHODS**

105 **2.1 Experimental setup for sulfidogenesis promotion in a UASB reactor**

106 The experimental setup used in this study to promote sulfidogenesis from sulfate rich
107 effluents is presented in Figure 1. It consisted of a Upflow Anaerobic Sludge Blanket
108 (UASB) type reactor made of glass with a reaction volume of 1L and a total volume of
109 2L. An UASB reactor configuration was selected since UASBs are well-known, versatile,
110 work with high biomass densities and face well product inhibitions, overall leading to
111 larger volumetric productivities compared to other reactor configurations. The reactor
112 was divided in two different sections, i.e. a lower section (riser) containing the sludge
113 blanket or biological bed, with an internal diameter (D) of 0.05 m, and the upper section
114 acting as biomass, liquid and gas separator (D=0.11 m). Mineral medium was pumped
115 from bottom to top of the reactor. The composition of the mineral medium was (g L⁻¹):
116 NH₄Cl (0.5), K₂HPO₄ (3.5) and Na₂SO₄ (1) dissolved in tap water and adjusted to
117 pH=8.8-9.0 with NaOH (2 M). A total flow rate of 0.5 L h⁻¹ was pumped into the system
118 (up-flow velocity of 0.25 m h⁻¹), which consisted of a mixture of the mineral medium and
119 crude glycerol (ecoMotion S.A., Spain). The flow rate of the influent was set at 1.2 mL
120 h⁻¹. Hence, crude glycerol was diluted to adjust the inlet COD concentration. The
121 hydraulic residence time (HRT) considering the reaction volume (riser) was 2h. T and pH
122 in the UASB reactor were not controlled but monitored. Inlet pH ranged from 8.8 to 9.0.
123 A 5 L Tedlar bag (SKC Inc.) was used to collect and analyze the composition and flow
124 of the biogas produced. Inlet and outlet flows were also sampled every two to three days
125 to analyze COD, sulfur species and volatile fatty acids (VFA).

126

127 **2.2 Start-up and operating conditions of the process**

128 The UASB was inoculated with 50 g of settled granular sludge from an anaerobic digester
129 treating wastewater in a paper recycling company. The operation of the UASB reactor
130 lasted for more than 6 months. Operating conditions at start-up were set at a COD/S-
131 Sulfate ratio of 2.5 g O₂ g⁻¹ S-SO₄²⁻ since it has been proven that a COD limitation allows
132 the development of sulfidogenic bacteria while higher COD/S-Sulfate ratios enhance a
133 fast development of fermentative, acidogenic and methanogenic microorganisms that

134 compete with sulfidogenic heterotrophic bacteria (Choi and Rim, 1991; Hu et al., 2015).
135 Sulfate inlet concentration was set at 220 mg S-SO₄²⁻ L⁻¹ while crude glycerol was fed at
136 four different organic loading rates (OLR), which led to operate under five different
137 COD/S-Sulfate ratios (Table 1). A 24h pH shock was provoked on day 120. After
138 resumption, a lower HRT was obtained during the last operation period (140 d to 200 d)
139 since part of the sludge was progressively lost during the previous period (days 120 to
140 140) obtaining a lower reaction volume (blanket) in the UASB. A minimum of 30 days
141 between each load change were established.

142

143 **2.3 Analytical methods**

144 Sulfate (SO₄²⁻) and thiosulfate (S₂O₃²⁻) concentrations were analyzed off-line by ion
145 chromatography using suppressed conductivity detection (ICS-2000, Dionex
146 Corporation). Chemical Oxygen Demand (COD) was analyzed off-line using COD
147 commercial kits (LCK314 and LCK1414, Hach LTD) and a spectrophotometer (DR2800,
148 Hach). A SenTix® 82 probe (WTW) connected to a benchtop meter (Inolab® Multi 740,
149 WTW) was used for routine pH measurements. Sulfide concentration was analyzed off-
150 line with a sulfide selective electrode connected to a benchtop meter (Symphony, VWR)
151 after conditioning the samples with sulfide antioxidant buffer (SAOB). The SAOB
152 composition was (g L⁻¹): ascorbic acid (35) and EDTA (67) dissolved in NaOH (2M).
153 VFA were analyzed by gas chromatography (7820A, Agilent Technologies) equipped
154 with a DB-FFA column and using a flame ionization detector (FID) with helium as carrier
155 gas. Prior to VFA analyses, samples were prepared following the procedure described in
156 Baeza et al. (2017).

157 CH₄, CO₂ and H₂S were analyzed by gas chromatography (HP 5890, Hewlett Packard)
158 equipped with a Porapack Q column and a thermal conductivity detector (TCD) with
159 helium as carrier gas. The volume of the gas produced in the UASB reactor was analyzed
160 following the Gas Bag Method (GBM) presented in Ambler and Logan (2011) using gas
161 chromatography (7820A, Agilent Technologies) equipped with an HP-Mole Sieve
162 column, a thermal conductivity detector (TCD) and using argon as the carrier gas. The
163 GBM procedure consisted basically of measuring the initial composition of the collected
164 gas in the bag, adding a known volume of tracer gas (nitrogen gas in this case) and
165 analyzing the new composition. From these two analyses (before and after the tracer
166 injection) the initial volume of gas could be calculated from mass balances (Baeza et al.,
167 2017).

168

169 **2.4 Granular sludge bed stratification and sequencing analysis**

170 The UASB performance was also assessed at different bed heights (5, 25 and 44 cm).
171 Granulation of the anaerobic granular from the liquid phase was studied on days 0, 10,
172 60, 110 and 200 after startup while the supernatant of the samples was also analyzed for
173 sulfide, sulfate, COD and VFAs on days 110 and 200. To this aim, samples were
174 centrifuged at 8000 rpm during 2 min. The particle size distribution (PSD) was measured
175 by a laser particle size analysis system (Malvern MasterSizer Series 2600, Malvern
176 instruments Ltd., UK). Analysis of inorganic elements in the granules was also performed
177 to study the composition of the granular sludge and the formation of inorganic
178 precipitates. An Inductively Coupled Plasma-Mass Spectrometry (ICP-MS 7500 CE,
179 Agilent) was used. Previously, samples were washed and centrifuged twice (8000 rpm, 2
180 mins), dried at 105°C during 24h and digested with nitrohydrochloric acid in a microwave
181 digester (Ultrawave, Milestone). Total solids and volatile solids concentrations in the bed
182 were also analyzed at different heights following the standard method of analysis (APHA,
183 2005). Microbial diversity was assessed on days 0, 110 and 200 by extracting and
184 sequencing the deoxyribonucleic acid (DNA) following the procedure described in Mora
185 et al. (2018).

186

187 **3. RESULTS**

188 **3.1 Performance of the sulfidogenic UASB**

189 Figure 2 shows the profiles obtained during the monitoring of the main species involved
190 in the process. As can be observed in Figure 2A, after 15 days of operation the removal
191 efficiency (RE) of sulfate (S-RE) was 42.1%, which corresponded to an elimination
192 capacity of 55.8 mg S-SO₄²⁻ L⁻¹ h⁻¹. From this point until day 50, the average S-RE was
193 34.3±3.5% while the sulfur imbalance was around 10% due to the incomplete recovery
194 of sulfate as sulfide (Figure 2D). Regarding crude glycerol, the average RE of COD
195 (COD-RE) along this first period of 50 days was 76.9±7.0%. Another important aspect
196 observed from the first performance period was that the organic matter degraded was
197 mainly destined to reduce sulfate, nevertheless, almost 25% of the organic matter was
198 converted into methane (a methane production of 21.2±6.7 mL CH₄ h⁻¹ was obtained with
199 a purity up to 95-99%). As can be observed in Figure 2C, VFA were not present in the
200 effluent indicating that VFA were produced and completely utilized to reduce sulfate and

201 to produce methane. In Table 2 the summary of S-RE and COD-RE resulting from all the
202 UASB operation periods is presented.

203 During the second period (50 – 90 days) COD inlet concentration was increased (Table
204 1) to reach a theoretical COD/S-Sulfate ratio of $7.0 \text{ g O}_2 \text{ g}^{-1} \text{ S-SO}_4^{2-}$. The previous ratio
205 tested ($2.5 \text{ g O}_2 \text{ g}^{-1} \text{ S-SO}_4^{2-}$) was not high enough to completely reduce sulfate to sulfide
206 although was adequate to avoid a high methanogenic activity. The sulfur imbalance in
207 this second operation period was more than 20% (Figure 2D), while the H_2S content in
208 the gas was less than 5% of the inlet sulfate (data not shown). The OLR set during this
209 second period of operation ($804 \pm 134 \text{ mg O}_2 \text{ L}^{-1} \text{ h}^{-1}$) allowed reaching S-RE and COD-
210 RE of $83.0 \pm 12.8\%$ and $80.8 \pm 5.2\%$. Methane production increased up to 100 mL h^{-1} ,
211 corresponding to 38.6% of the degraded COD, and the biogas produced had a CH_4 content
212 of $89.8 \pm 4.0\%$ (data not shown). As can be also observed in Figure 2C (second operation
213 period from day 50 to 90), there was an instability of biogas production. At this point,
214 biomass accumulated into the gas collector did not allow the gas produced to flow to the
215 Tedlar bag, thus causing an inefficient separation of the gas phase in the upper part of the
216 reactor.

217 During the following operating period (90 - 110 days) the COD/S-Sulfate ratio set (8.5 g
218 $\text{O}_2 \text{ g}^{-1} \text{ S-SO}_4^{2-}$) allowed obtaining a successful S-RE. An average S-RE of $97.1 \pm 2.9\%$ was
219 reached (Figure 2A and Table 2). Compared to the previous operating period, the COD-
220 RE and the COD elimination capacity (COD-EC) dropped drastically (from around 645
221 $\text{mg O}_2 \text{ L}^{-1} \text{ h}^{-1}$ to around $415 \text{ mg O}_2 \text{ L}^{-1} \text{ h}^{-1}$) which caused an increase of the COD
222 concentration in the effluent. A better collection of the biogas was obtained through the
223 addition of nitrogen pulses in the mineral medium inlet. At the end of this period, the
224 stratification study of the bed was also performed (day 110) to elucidate the processes
225 occurring along the sludge bed.

226 A COD/S-Sulfate ratio of $4.5 \text{ g O}_2 \text{ g}^{-1} \text{ S-SO}_4^{2-}$ was set from day 110 until day 140 to
227 reduce the excess of organic matter in the effluent of the reactor. The inlet glycerol
228 concentration was reduced from $1891 \pm 370 \text{ mg O}_2 \text{ L}^{-1}$ to $1026 \pm 90 \text{ mg O}_2 \text{ L}^{-1}$ to obtain a
229 COD load ($524 \pm 47 \text{ mg O}_2 \text{ L}^{-1} \text{ h}^{-1}$) slightly higher than the COD-EC of the previous period
230 ($415 \text{ mg O}_2 \text{ L}^{-1} \text{ h}^{-1}$). The reduction of the inlet COD/S-Sulfate affected negatively the
231 UASB performance and caused the increase of sulfate and COD concentrations in the
232 effluent up to $55 \text{ mg S-SO}_4^{2-} \text{ L}^{-1}$ and $636 \text{ mg O}_2 \text{ L}^{-1}$, respectively. Moreover, from day
233 120 to day 121 a pH shock of 24h was provoked. The value of the pH in the mineral
234 medium was set to $\text{pH}=12.5$. Consequently, the S-RE and COD-RE decreased down to

235 57.6±13.5% and 35.3±6.6%, respectively. The pH shock caused the sludge blanket
236 migration and rupture due to the sludge degranulation (Figure S2 in Supplementary
237 Material). Consequently, the biomass rising caused a loss of 30% of sludge bed volume
238 during this operating period. Because of the bed instability, 100 mL of activated carbon
239 were added on day 140 in the lower part of the UASB to procure a better liquid
240 distribution. After the addition of activated carbon, S-RE was recovered and sulfide was
241 produced with a minimal percentage in the S imbalance (Figure 2D). However,
242 preferential paths were created again in the upper part of the bed leading to a S-RE
243 increase the last 25 days of operation.

244

245 **3.2 Assessment of the sludge bed stratification**

246 Operating conditions set in the reactor (particularly the up-flow velocity) caused the
247 stratification of the sludge bed, which naturally happens in plug-flow reactors such as
248 UASB reactors. This phenomenon creates a set of layers with different particle size,
249 microbial diversity and chemical compounds distribution along the sludge bed that were
250 analyzed to assess the process performance at different reactor heights.

251

252 **3.2.1 Granular size distribution along the bed height**

253 Figure 3 shows the particle size distribution at different bed heights at each sampling time
254 compared to that of the inoculum. The PSD 10 days after the start-up of the process
255 revealed that the granules size of the inoculum was maintained in the first part of the bed
256 (5 cm). However, granulation was almost lost at H=25 (half reactor, Figure S2A) since
257 half of the particles had an average diameter lower than 215 μm (i.e. $D(0.5)=215 \mu\text{m}$),
258 which is around the limit to consider a biomass aggregate as a granule (200 μm).

259 Granulation recovered in all bed heights between days 60 and 110 coincident with the
260 increase of the OLR and subsequent production of biogas (Figure 2C). The PSD revealed
261 that half of the granules measured at H=5 cm had a diameter lower than 729 μm while at
262 H=25 cm and H=44 cm the $D(0.5)$ was below 392 μm . However, after the pH shock (days
263 120 and 121) the granulation was completely lost and many operational problems
264 occurred until the end of the operation, as migration events of the bed (Figure S2B) or the
265 creation of preferential paths due to the rupture of the bed (Figure S2C).

266

267 **3.2.2 Stratification of chemical species along the sludge blanket**

268 Figure 4 shows the profiles of sulfate, sulfide, VFA and pH along the sludge bed on days
269 110 (Figure 4A) and 200 (Figure 4B). After 110 days of operation, when S-RE was close
270 to 100%, sulfate and sulfide profiles indicated that sulfidogenesis was not occurring in
271 the lower part of the UASB since sulfate was not degraded at H<5cm. In contrast, crude
272 glycerol was rapidly hydrolyzed and mainly converted into propionic acid and acetic acid.
273 The pH also decreased concomitantly with VFA production. From H=25cm upward,
274 acetic acid was consumed while the propionic acid concentration was maintained. The
275 concentration of VFA in the effluent of the UASB was over 700 mg O₂ L⁻¹ and sulfate
276 was not completely recovered as sulfide. At this point the sulfur imbalance was 38%.
277 After 200 days of operation (Figure 4B), stratification of the bed had a completely
278 different pattern from that obtained when the operation of the UASB did not present any
279 problem (Figure 4A). In this case, an incomplete reduction of sulfate was observed while
280 the S imbalance obtained was lower than 10%. Interestingly, the VFAs accumulated
281 switched with respect to the previous operation period from propionic acid to acetic
282 (predominant) and butyric acid.

283

284 **3.2.3 Microbial diversity developed in the sulfidogenic UASB**

285 The inoculum, the sludge bed after 110 days of operation at 3 bed heights and a single
286 sample at the end of the operation were analyzed for their microbial diversity. Figure 5
287 shows the percentages of main genera identified in the samples. Most of the genera
288 identified in the inoculum were mainly fermentative bacteria and acidogenic bacteria such
289 as *Syntrophobacter* (9.6%), *Clostridium* (3.3%), *Smithella* (3.0%), *Bacteroides* (2.7%),
290 *Pseudomonas* (1.1%), *Saccharofermentans* (1.0%) besides Unclassified Clostridia
291 (6.6%), Unclassified Anaeroliniales (2.0%) or the phylum Unclassified Firmicutes
292 (1.8%). *Methanosaeta* (15.9%) and *Methanobacterium* (1.0%) were the main
293 methanogenic microorganisms identified. These genera of archaea and bacteria are
294 typically found in sludge from anaerobic digesters (Ariesyady et al., 2007). On the
295 contrary, the SRB identified genus *Desulfobulbus* represented only 1.1% of the culture,
296 which can grow using organic matter to produce acetate and/or using H₂ as electron donor.
297 It must be mentioned that also Unclassified Syntrophobacterales (4.3%) have been
298 described to reduce sulfate (Liu et al., 1999), which would enlarge the relative percentage
299 of SRB in the inoculum.

300 After 110 days of operation, the microbial diversity changed completely. A decrease in
301 the diversity from 22 to 16 identified genera compared to the inoculum was found. The

302 genus *Anaerostipes*, *Citrobacter*, *Eubacterium*, *Klebsiella*, *Dysgonomonas* and
303 *Trichococcus* were the most abundant genera along the sludge bed of the UASB on day
304 110. The abundances of Unclassified *Clostridiales* and also *Methanosaeta* were higher
305 than 5% in all bed heights. With regard to sulfate reducers, *Desulfovibrio* was the most
306 abundant genus ranging from 6.4% (upper part of the sludge bed) to 2.9% (lower part of
307 the sludge bed). *Desulfobulbus* was also found with abundances lower than 1.5%. After
308 the reduction of the organic load and the pH shock (120 days), the genera found in the
309 UASB were mainly *Desulfobulbus* (19.8%), *Desulfovibrio* (8.5%) and Unclassified
310 *Clostridiales* (45.2%).

311

312 **4. DISCUSSION**

313 **4.1 Assessment of the sulfidogenic UASB performance**

314 Figure 2A shows that complete sulfate reduction was only achieved in the third operating
315 period (days 90 to 110 of operation) when the inlet COD/S-Sulfate ratio was 8.5 g O₂ g⁻¹
316 S-SO₄²⁻. Incomplete sulfate removal was found at inlet COD/S-Sulfate ratios below 8.5 g
317 O₂ g⁻¹ S-SO₄²⁻ despite COD was not completely removed. In fact, complete mineralization
318 of glycerol was never reached. As reported by Hansen et al. (2009) and Hu et al. (2012)
319 crude glycerol can contain more than 50% of organic matter different from glycerol and
320 methanol such as fatty acid methyl esters, free or long chain fatty acids and glycerides,
321 which are complex compounds difficult to be hydrolyzed and even inhibitory (Chen et
322 al., 2008). Thus, the COD consumed probably corresponded to the hydrolysable and
323 readily biodegradable fraction of crude glycerol (Figure 2B), that limited sulfate removal
324 at inlet COD/S-Sulfate ratios below 8.5 g O₂ g⁻¹ S-SO₄²⁻. The low hydraulic residence
325 time set in this study (HRT=2h) also contributed to reduce the capacity of the reactor to
326 hydrolyze the slowly biodegradable fraction of crude glycerol. Based on the COD fed and
327 the remaining COD in the first and second operating periods, the slowly biodegradable
328 fraction of the crude glycerol used herein was estimated to be around 15 to 20%.

329 When COD was not limiting, SRB activity resulted in a maximum S-EC of 110 mg S-
330 SO₄²⁻ L⁻¹ h⁻¹, which is 2.2-fold that obtained by Bertolino et al. (2014) using glycerol as
331 the carbon source and comparable to that obtained by Celis-García et al. (2007) using
332 lactate and VFAs as carbon sources, which are readily biodegradable organic compounds.
333 However, complete sulfate removal was achieved at expenses of producing an effluent
334 containing an excess COD of around 1100 mg COD L⁻¹ (Figure 2B). Results indicate that

335 improvement of the hydrolytic capacity of crude glycerol is warranted to increase the
336 sulfate reduction capacity of the UASB and, concomitantly, to reduce the electron
337 acceptor consumption (generally oxygen) in the downstream processing of the UASB
338 effluent.

339 Biogas was always produced until the pH shock occurred. The high content of methane
340 in the biogas produced before the pH shock was obtained not only due to the high pH set
341 in the UASB but to the presence of both acetoclastic and hydrogenotrophic methanogens
342 capable of converting acetate and hydrogen and CO₂, respectively, into methane. As can
343 be also observed from VFA and methane profiles (Figure 2C), the pH shock certainly
344 caused a severe effect on methanogenic activity since methane production was
345 completely interrupted. Acetate accumulation coincided with methanogenic activity
346 cease, which caused acetate concentration peaks up to 650 mg O₂ L⁻¹. This result indicated
347 that acetate was consumed by acetoclastic methanogens and that heterotrophic sulfate
348 reducers were probably not consuming acetate to reduce sulfate as reported by other
349 authors (Qatibi et al., 1998; Dinkel et al., 2010b; Postgate, 2013; Santos et al., 2017). In
350 addition, and considering that around 15-20% of crude glycerol was slowly
351 biodegradable, an average outlet acetate concentration of 510 mg COD·L⁻¹ (Figure 2C)
352 coupled to an outlet total COD concentration of around 700 mg COD·L⁻¹ at the end of the
353 UASB operation (Figure 2B) indicated that acidogenesis and acetogenesis were not
354 severely affected by the pH shock.

355 During the UASB performance many operational problems occurred due to the granular
356 sludge rising, before and after the pH shock. It was suspected that crude glycerol
357 diminished the density of the biomass. Viana et al. (2012) also observed severe sludge
358 flotation in anaerobic reactors fed with crude glycerol due to the presence of long chain
359 fatty acids. Moreover, after the pH shock, biogas production disappeared, and so the shear
360 stress that contributes to granulation and, consequently, to the settling capability of the
361 sludge. Overall, the pH shock had detrimental effects on the UASB performance that
362 could not be reversed 80 days after the pH shock. The addition of active carbon or the
363 injection of nitrogen pulses were only temporarily effective. The loss of part of the bed
364 and the rupture of the bed caused a sharp decrease of the contact time of the liquid phase
365 in the sludge bed that led to the incomplete reduction of sulfate. In Figure 4B the effect
366 of the preferential paths formed from the middle of the bed (Figure S2C) are clearly
367 represented and also how the lower part of the bed had a softer effect due to the use of
368 activated carbon in the inlet of the UASB. The complete degranulation of the sludge and

369 methanogenic activity disappearance also affected the S-RE and COD-RE that decreased
370 down to 60.4% and 25.1%, respectively, at the end of the UASB operation (Table 2).
371 Other authors have also reported the operation difficulties of sulfidogenic reactors with
372 low methane production, which may cause sludge bed clogging due to the lack of shear
373 stress (Tsui et al., 2016). Results confirmed the beneficial effects of using granular
374 biomass in sulfidogenic UASB reactors and the benefits of a minimum production of
375 biogas.

376

377 **4.2 Sulfur mass balance**

378 The recovery of sulfide from sulfate in the sulfidogenic UASB was of high importance
379 since the aim of this study was the valorization of sulfate rich effluents to obtain elemental
380 sulfur in a microaerobic bioreactor located downstream of the UASB. If sulfate is
381 converted into other compounds different from sulfide, the productivity decreases
382 compromising the technical and economic feasibility of the process.

383 After avoiding a slight air diffusion in the first operating period on top of the UASB
384 headspace, still the sulfur imbalance was over 20% for the second and third operating
385 periods, when the OLR was higher compared to that of the first period. In the third
386 operating period, crude glycerol and biomass samples at three different heights of the
387 UASB (lower, medium and upper part of the riser) were analyzed for metals in order to
388 check if there were metallic sulfides precipitating in the reactor. Results did not reveal
389 any compound in crude glycerol that could precipitate with sulfide to result in such a high
390 percentage of imbalance. Also, biomass samples had less than 4 mg S g⁻¹ solid. Moreover,
391 crude glycerol used in this study had large quantities of S, P, K, Na and Mg. These
392 findings all together indicated that organic sulfur compounds were probably produced as
393 intermediate compounds of the biodegradation process leading to higher sulfur
394 imbalances at higher COD loads. As reported by Andersson et al. (2004) volatile organic
395 sulfur compounds are typically produced from the anaerobic digestion of sulfur
396 containing organic wastes, which is the case of crude glycerol and the bioprocess studied
397 in this work. It would also be in concordance with VFAs concentration in the effluent,
398 which represented around 75-80% of its COD content (Figure 2B and 2C). Then, other
399 organic compounds (with or without sulfur) could represent the remaining 20-25% of the
400 COD in the effluent. Further analyses are warranted to assess the organosulfur
401 compounds formed and their potential impact on biogas composition as well as on the
402 emissions in downstream reactors.

403

404 **4.3 Assessment of the sludge bed stratification**

405 Results obtained from the monitoring of liquid and gas phases presented above allowed
406 generating some hypothesis about the processes that could be ongoing in the sludge bed.
407 However, the analysis of the microbial diversity was essential to determine which of the
408 hypothesis were unlikely. Assessment of the sludge bed stratification also helped linking
409 sludge granulation, microbial diversity and the presence of different compounds (such as
410 sulfide, sulfate, VFA and pH) to identify the main mechanisms occurring along the sludge
411 bed in each operation stage analyzed.

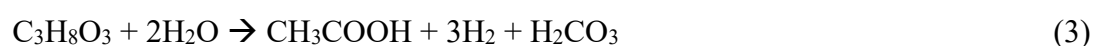
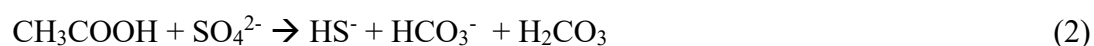
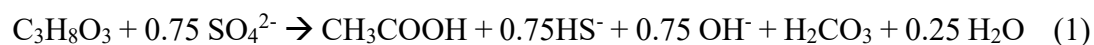
412 In terms of granulation, the performance of the sulfidogenic UASB was complex since
413 the up-flow velocity set was lower (0.25 m h^{-1}) than the minimal velocity of 0.5 to 1 m h^{-1}
414 reported to keep the sludge granulated (Pol et al., 1983). The rationale behind starting
415 up the UASB with methanogenic granular sludge in this study was the low availability of
416 granular sulfidogenic sludge in full-scale systems. Thus, the closer type of granular sludge
417 for sulfidogenic UASB inoculation in practice is that from granular methanogenic
418 UASBs. Figure 3 shows the fast degranulation of part of the bed that occurred during the
419 first 10 days of the UASB operation indicating that the development of sulfate reducing
420 bacteria and the presence of sulfide besides the low up-flow velocity set in the UASB
421 interfered in granules preservation. After 110 days of operation, the high OLR set allowed
422 reaching maximum $D(0.5)$ in each bed height, which indicated that methanogenic activity
423 was present along the whole bed even at sulfide concentrations above 100 mg S L^{-1} ,
424 contributing to sulfidogenic sludge granulation. As reported by Liu and Tay (2004), high
425 OLR sustains fast microbial growth and drives to a rapid granulation and stable treatment
426 process. Microbial diversity analysis on day 110 showed that the most abundant genera
427 in the sludge bed (*Anaerosinus*, *Citrobacter*, *Eubacterium*, *Klebsiella*, *Dysgonomonas*
428 and *Trichococcus*) were able to convert glycerol, or its fermentation products, into
429 metabolites such as 3-hydroxypropionaldehyde, 1,3-propanediol, ethanol, lactate,
430 hydrogen and VFAs (mainly acetate and propionate) among others (Schauder and Schink,
431 1989; Homann et al., 1990; Yazdani and Gonzalez, 2007; van Gelder et al., 2012). These
432 compounds could be easily consumed by SRB to produce sulfide. A larger abundance of
433 *Desulfovibrio* and *Desulfobulbus* were identified in the upper part of the UASB rather
434 than in the lower part. This result was in concordance with the analysis of sulfate and
435 sulfide along the bed (Figure 4A), which revealed that the higher sulfate reducing
436 activities were obtained in the medium ($H=25\text{cm}$) and upper ($H=44\text{cm}$) parts of the bed.

437 On the other hand, the main ongoing process in the lower part of the bed (H=5cm) was
438 the hydrolysis and acidogenesis of glycerol instead of the reduction of sulfate, which is
439 in agreement with the main genera found at this bed height: *Citrobacter* (9.47%),
440 *Klebsiella* (11.1%) and *Trichococcus* (31.0%). Acetic and propionic acids were produced
441 in large amounts as result of their activity. Then, acetic acid was progressively consumed
442 along the bed while propionic acid was still increasing, even if could not be ensured that
443 sulfate reduction was occurring using whether VFA (mainly propionic), hydrogen (an
444 intermediate product obtained from glycerol fermentation) or both. *Eubacterium*, a
445 hydrogenotrophic methanogenic bacterium, was also found in high abundance (11.6%).
446 The presence of *Eubacterium*, together with the presence of the methanogenic archaea
447 *Methanosaeta* (5.55%), explained the high percentage of methane in the biogas produced
448 (above 85%). Despite reduced HRTs of 2h-4h enhanced hydrogen production (Si et al.,
449 2015), hydrogen was not always detected, indicating that H₂ was probably produced and
450 consumed along the granular sludge bed.

451 A completely different performance was found after the reduction of the organic load and
452 the pH shock (day 120 on). The UASB operation became completely unstable.
453 Granulation was lost (Figure 3) and operational problems such as the sharp decrease of
454 the HRT in the blanket section of the bed, caused by the sludge bed breakage and the
455 formation of preferential paths (Figure S2, Supplementary Material), emerged. However,
456 it was observed that, even with such a malfunctioning of the reactor, the S-RE was 60.4%
457 with a low COD/S-Sulfate consumed (around 2.5 g O₂ g⁻¹ S). Then, bacteria overcoming
458 the pH shock were capable of hydrolyzing glycerol and to produce VFA and reduce
459 sulfate to obtain acetic acid and CO₂ (such as *Desulfobacterium* sp. or some *Desulfovibrio*
460 species) as reported by other authors (Qatibi et al., 1991a; Qatibi et al., 1991b). However,
461 the analysis of microbial diversity revealed that the main genera that remained in the
462 UASB after the pH shock were not only *Desulfobulbus* (19.8%) and *Desulfovibrio* (8.5%)
463 but also Unclassified *Clostridiales* (45.2%). The theoretical COD/S-Sulfate required to
464 completely reduce sulfate to sulfide with the complete mineralization of glycerol is 2 g
465 O₂ g⁻¹ S (Eqs. 1 and 2) which is 25% lower than that obtained at the end of the UASB
466 operation. However, it was observed that the remaining COD in the effluent was mostly
467 acetate. The acetogenesis from glycerol without the reduction of sulfate implies the
468 consumption of 0.43 g O₂ g⁻¹ O₂-glycerol (Eq. 3). This means that the conversion of 1100
469 mg O₂-glycerol L⁻¹ (COD concentration in the influent at the end of the UASB operation)
470 into acetate requires a consumption of 470 mg O₂ L⁻¹, which is similar to the COD

471 consumption obtained at the end of the UASB operation (Figure 2). A production of 58.9
472 mg H₂ L⁻¹ could be also produced from the acetogenesis (Eq. 3), which is high enough to
473 reduce 140 mg S L⁻¹ (sulfate reduced at the end of the UASB operation) since the
474 theoretical ratio is 0.25 g H₂ g⁻¹ S-Sulfate (Eq. 4). The high abundance of Unclassified
475 *Clostridiales*, together with the COD/S-Sulfate consumed and the VFAs composition in
476 the effluent are in agreement with the hypothesis that acetogenesis and hydrogenotrophic
477 sulfate reduction were the main processes occurring in the sludge bed at the end of the
478 UASB operation. Complementary experiments such as microcosms are warranted to
479 define clearly the bioprocesses occurring in each height of the sulfidogenic glycerol-
480 degrading sludge bed.

481



482

483 5. CONCLUSIONS

484 This work demonstrates that sulfate can be successfully treated in UASB reactors using
485 crude glycerol as carbon source at low up-flow velocities and short HRTs. An excess of
486 crude glycerol was needed since 15-20% of the crude glycerol COD was not hydrolyzed
487 and, consequently, not utilized. The study of the sludge bed stratification performed
488 before the system failure revealed that crude glycerol hydrolysis and acidogenesis
489 happened in the first half part of the reactor while methanogenic activity was present
490 along the whole bed even at sulfide concentrations above 100 mg S L⁻¹. Sulfate was
491 reduced once the crude glycerol was converted into VFAs or hydrogen to become the
492 main process concomitantly with hydrogenotrophic and acetoclastic methanogenesis. The
493 lack of a minimum methane production leads to poor sludge granulation, thus driving the
494 UASB performance to an unstable operation. Also, a short, temporary pH shock up to
495 pH=12 dramatically affected the UASB performance by ceasing methanogenic activity
496 and leading to biomass degranulation. SRB revealed as more resistant and resilient to pH
497 shocks compared to methanogenic biomass. Further research is needed to enhance the
498 identification of the biodegradation mechanisms and intermediate compounds such

499 organosulfur compounds and VFA produced from the biodegradation of crude glycerol
500 in sulfidogenic UASBs.

501

502 **6. ACKNOWLEDGMENTS**

503 Authors are members of the GENOCOV research group from the Department of
504 Chemical, Biological and Environmental Engineering at UAB (Universitat Autònoma de
505 Barcelona), a unit of Biochemical Engineering of Xarxa de Referència en Biotecnologia
506 de Catalunya (XRB), Generalitat de Catalunya. Authors acknowledge the Spanish
507 Government, through the project RTI2018-099362-B-C21 MINECO/FEDER, EU, for the
508 financial support provided to perform this research. The authors also acknowledge UIPSA
509 and ecoMotion for their kind collaboration in this work.

510

511 **7. REFERENCES**

512 Alphenaar, P.A., Visser, A., Lettinga, G., 1993. The Effect of Liquid Upward Velocity
513 and Hydraulic Retention Time on Granulation in Uasb Reactors Treating Waste-
514 Water with a High Sulfate Content. *Bioresource Technol* 43, 249-258.
515 [https://doi.org/10.1016/0960-8524\(93\)90038-D](https://doi.org/10.1016/0960-8524(93)90038-D)

516 Ambler, J.R., Logan, B.E., 2011. Evaluation of stainless steel cathodes and a bicarbonate
517 buffer for hydrogen production in microbial electrolysis cells using a new method for
518 measuring gas production. *Int J Hydrogen Energ* 36, 160-166.
519 <https://doi.org/10.1016/j.ijhydene.2010.09.044>

520 Andersson, F.A., Karlsson, A., Svensson, B.H., Ejlertsson, J., 2004. Occurrence and
521 abatement of volatile sulfur compounds during biogas production. *J Air Waste*
522 *Manag Assoc.* 54, 855-861. <https://doi.org/10.1080/10473289.2004.10470953>

523 APHA, 2005. Standard methods for the examination of water and wastewater. American
524 Public Health Association (APHA): Washington, DC, USA.

525 Ariesyady, H.D., Ito, T., Okabe, S., 2007. Functional bacterial and archaeal community
526 structures of major trophic groups in a full-scale anaerobic sludge digester. *Water*
527 *Res* 41, 1554-1568. <https://doi.org/10.1016/j.watres.2006.12.036>

528 Baeza, J.A., Martínez-Miro, A., Guerrero, J., Ruiz, Y., Guisasola, A., 2017.
529 Bioelectrochemical hydrogen production from urban wastewater on a pilot scale. *J*
530 *Power Sources* 356, 500-509. <https://doi.org/10.1016/j.jpowsour.2017.02.087>

531 Bertolino, S.M., Melgaco, L.A., Sa, R.G., Leao, V.A., 2014. Comparing lactate and
532 glycerol as a single-electron donor for sulfate reduction in fluidized bed reactors.
533 *Biodegradation* 25, 719-733. <https://doi.org/10.1007/s10532-014-9694-1>

- 534 Celis-Garcia, L.B., Razo-Flores, E., Monroy, O., 2007. Performance of a down-flow
535 fluidized-bed reactor under sulfate reduction conditions using volatile fatty acids as
536 electron donors. *Biotechnol Bioeng* 97, 771-779. <https://doi.org/10.1002/bit.21288>
- 537 Chen, Y., Cheng, J.J., Creamer, K.S., 2008. Inhibition of anaerobic digestion process: A
538 review. *Bioresource Technol* 99, 4044-4064.
539 <https://doi.org/10.1016/j.biortech.2007.01.057>
- 540 Choi, E., Rim, J.M., 1991. Competition and Inhibition of Sulfate Reducers and Methane
541 Producers in Anaerobic Treatment. *Water Sci Technol* 23, 1259-1264.
542 <https://doi.org/10.2166/wst.1991.0577>
- 543 Dinkel, V.G., Frechen, F.B., Dinkel, A.V., Smirnov, Y.Y., Kalyuzhnyi, S.V., 2010a.
544 Kinetics of Anaerobic Biodegradation of Glycerol by Sulfate-Reducing Bacteria.
545 *Appl Biochem Micro+* 46, 712-718. <https://doi.org/10.1134/S0003683810070069>
- 546 Dinkel, W., Frechen, F.B., Kljavlin, M., 2010b. Kinetics of Anaerobic Biodegradation of
547 Glycerol by Sulfate-Reducing Bacteria. *Chem-Ing-Tech* 82, 1771-1780.
548 <https://doi.org/10.1134/S0003683810070069>
- 549 Elferink, S.J.W.H., Visser, A., Pol, L.W.H., Stams, A.J.M., 1994. Sulfate Reduction in
550 Methanogenic Bioreactors. *Fems Microbiol Rev* 15, 119-136.
551 <https://doi.org/10.1111/j.1574-6976.1994.tb00130.x>
- 552 Gasiorek, J. 1994. Microbial removal of sulfur dioxide from a gas stream. *Fuel Processing*
553 *Technol* 40, 129-138. [https://doi.org/10.1016/0378-3820\(94\)90137-6](https://doi.org/10.1016/0378-3820(94)90137-6)
- 554 Hansen, C.F., Hernandez, A., Mullan, B.P., Moore, K., Trezona-Murray, M., King, R.H.,
555 Pluske, J.R., 2009. A chemical analysis of samples of crude glycerol from the
556 production of biodiesel in Australia, and the effects of feeding crude glycerol to
557 growing-finishing pigs on performance, plasma metabolites and meat quality at
558 slaughter. *Anim Prod Sci* 49, 154-161. <https://doi.org/10.1071/EA08210>
- 559 Homann, T., Tag, C., Biebl, H., Deckwer, W.D., Schink, B., 1990. Fermentation of
560 Glycerol to 1,3-Propanediol by Klebsiella and Citrobacter Strains. *Appl Microbiol*
561 *Biot* 33, 121-126. <https://dx.doi.org/10.1007/BF00176511>
- 562 Hu, S.J., Luo, X.L., Wan, C.X., Li, Y.B., 2012. Characterization of Crude Glycerol from
563 Biodiesel Plants. *J Agr Food Chem* 60, 5915-5921.
564 <https://doi.org/10.1021/jf3008629>
- 565 Hu, Y., Jing, Z.Q., Sudo, Y., Niu, Q.G., Du, J.R., Wu, J., Li, Y.Y., 2015. Effect of influent
566 COD/SO₄²⁻ ratios on UASB treatment of a synthetic sulfate-containing wastewater.
567 *Chemosphere* 130, 24-33. <https://doi.org/10.1016/j.chemosphere.2015.02.019>
- 568 Jing, Z.Q., Hu, Y., Niu, Q.G., Liu, Y.Y., Li, Y.Y., Wang, X.C.C., 2013. UASB
569 performance and electron competition between methane-producing archaea and
570 sulfate-reducing bacteria in treating sulfate-rich wastewater containing ethanol and
571 acetate. *Bioresource Technol* 137, 349-357.
572 <https://doi.org/10.1016/j.biortech.2013.03.137>

- 573 Klimont, Z., Smith, S.J., Cofala, J., 2013. The last decade of global anthropogenic sulfur
574 dioxide: 2000-2011 emissions. *Environ. Res. Lett.* 8. [https://doi.org/10.1088/1748-](https://doi.org/10.1088/1748-9326/8/1/014003)
575 [9326/8/1/014003](https://doi.org/10.1088/1748-9326/8/1/014003).
- 576 Liu, Y., Tay, J.H., 2002. The essential role of hydrodynamic shear force in the formation
577 of biofilm and granular sludge. *Water Res* 36, 1653-1665.
578 [https://doi.org/10.1016/S0043-1354\(01\)00379-7](https://doi.org/10.1016/S0043-1354(01)00379-7)
- 579 Liu, Y., Tay, J.H., 2004. State of the art of biogranulation technology for wastewater
580 treatment. *Biotechnol Adv* 22, 533-563.
581 <https://doi.org/10.1016/j.biotechadv.2004.05.001>
- 582 Liu, Y.T., Balkwill, D.L., Aldrich, H.C., Drake, G.R., Boone, D.R., 1999.
583 Characterization of the anaerobic propionate-degrading syntrophs *Smithella*
584 *propionica* gen. nov., sp. nov. and *Syntrophobacter wolinii*. *Int J Syst Bacteriol* 49,
585 545-556. <https://doi.org/10.1099/00207713-49-2-545>
- 586 Lopez, J.A.S., Santos, M.D.M., Perez, A.F.C., Martin, A.M., 2009. Anaerobic digestion
587 of glycerol derived from biodiesel manufacturing. *Bioresource Technol* 100, 5609-
588 5615. <https://doi.org/10.1016/j.biortech.2009.06.017>
- 589 Mora, M., Lafuente, J., Fernández, J., March, R., Gabriel, D., 2016. Crude glycerol use
590 as carbon source in a sulfate-reducing UASB for sulfur recovery from S-rich
591 effluents. In: *Proceedings of the 1st International Conference on Bioenergy and*
592 *Climate Change: Towards a sustainable development*, June 6-7 2016, Soria, Spain.
- 593 Mora, M., Lafuente, J., Gabriel, D., 2018. Screening of biological sulfate reduction
594 conditions for sulfidogenesis promotion using a methanogenic granular sludge.
595 *Chemosphere* 210, 557–566. <https://doi.org/10.1016/j.chemosphere.2018.07.025>
- 596 Mora, M., Lopez, L.R., Lafuente, J., Perez, J., Kleerebezem, R., van Loosdrecht, M.C.M.,
597 Gamisans, X., Gabriel, D., 2016. Respirometric characterization of aerobic sulfide,
598 thiosulfate and elemental sulfur oxidation by S-oxidizing biomass. *Water Res* 89,
599 282-292. <https://doi.org/10.1016/j.watres.2015.11.061>
- 600 Pagani, I., Lapidus, A., Nolan, M., Lucas, S., Hammon, N., Deshpande, S., Cheng, J.F.,
601 Chertkov, O., Davenport, K., Tapia, R., Han, C., Goodwin, L., Pitluck, S., Liolios,
602 K., Mavromatis, K., Ivanova, N., Mikhailova, N., Pati, A., Chen, A., Palaniappan,
603 K., Land, M., Hauser, L., Chang, Y.J., Jeffries, C.D., Detter, J.C., Brambilla, E.,
604 Kannan, K.P., Djao, O.D.N., Rohde, M., Pukall, R., Spring, S., Goker, M., Sikorski,
605 J., Woyke, T., Bristow, J., Eisen, J.A., Markowitz, V., Hugenholtz, P., Kyrpides,
606 N.C., Klenk, H.P., 2011. Complete genome sequence of *Desulfobulbus propionicus*
607 type strain (1pr3(T)). *Stand Genomic Sci* 4, 100-110.
608 <https://doi.org/10.4056/sigs.1613929>
- 609 Philip, L., Deshusses, M.A., 2003. Sulfur dioxide treatment from flue gases using a
610 biotrickling filter - Bioreactor system. *Environ. Sci. Technol.* 37, 1978–1982.
611 <https://doi.org/10.1021/es026009d>

612 Pol, L.W.H., Dezeew, W.J., Velzeboer, C.T.M., Lettinga, G., 1983. Granulation in
613 Uasb-Reactors. *Water Sci Technol* 15, 291-304.
614 <https://doi.org/10.2166/wst.1983.0172>

615 Pol, L.W.H., Lopes, S.I.D., Lettinga, G., Lens, P.N.L., 2004. Anaerobic sludge
616 granulation. *Water Res* 38, 1376-1389. <https://doi.org/10.1016/j.watres.2003.12.002>

617 Postgate, J., 2013. *The sulfate-reducing bacteria: contemporary perspectives*. Springer
618 Science & Business Media.

619 Qatibi, A.I., Bennisse, R., Jana, M., Garcia, J.L., 1998. Anaerobic degradation of glycerol
620 by *Desulfovibrio fructosovorans* and *D-carbinolicus* and evidence for glycerol-
621 dependent utilization of 1,2-propanediol. *Curr Microbiol* 36, 283-290.
622 <https://doi.org/10.1007/s002849900311>

623 Qatibi, A.I., Bories, A., Garcia, J.L., 1991a. Sulfate Reduction and Anaerobic Glycerol
624 Degradation by a Mixed Microbial Culture. *Curr Microbiol* 22, 47-52.
625 <https://doi.org/10.1007/BF02106212>

626 Qatibi, A.I., Niviere, V., Garcia, J.L., 1991b. *Desulfovibrio-Alcoholovorans* Sp-Nov, a
627 Sulfate-Reducing Bacterium Able to Grow on Glycerol, 1,2-Propanediol and 1,3-
628 Propanediol. *Arch Microbiol* 155, 143-148. <https://doi.org/10.1007/BF00248608>

629 Qian, J., Lu, H., Cui, Y., Wei, L., Liu, R., Chen, G.H., 2015. Investigation on thiosulfate-
630 involved organics and nitrogen removal by a sulfur cycle-based biological
631 wastewater treatment process. *Water Res* 69, 295-306.
632 <https://doi.org/10.1016/j.watres.2014.11.038>

633 Santos, S.C., Liebensteiner, M.G., van Gelder, A.H., Dimitrov, M.R., Almeida, P.F.,
634 Quintella, C.M., Stams, A.J., Sánchez-Andrea, I., 2017. Bacterial glycerol oxidation
635 coupled to sulfate reduction at neutral and acidic pH. *The Journal of general and*
636 *applied microbiology*, 64, 1-8. <https://doi.org/10.2323/jgam.2017.02.009>

637 Schauder, R., Schink, B., 1989. *Anaerovibrio-Glycerini* Sp-Nov, an Anaerobic Bacterium
638 Fermenting Glycerol to Propionate, Cell Matter, and Hydrogen. *Arch Microbiol* 152,
639 473-478. <https://dx.doi.org/10.1007/BF00446932>

640 Scherson, Y.D., Criddle, C.S., 2014. Recovery of freshwater from wastewater: Upgrading
641 Process configurations to maximize energy recovery and minimize residuals.
642 *Environ. Sci Technol* 48, 8420–8432. <https://doi.org/10.1021/es501701s>

643 Si, B.C., Li, J.M., Li, B.M., Zhu, Z.B., Shen, R.X., Zhang, Y.H., Liu, Z.D., 2015. The
644 role of hydraulic retention time on controlling methanogenesis and
645 homoacetogenesis in biohydrogen production using upflow anaerobic sludge blanket
646 (UASB) reactor and packed bed reactor (PBR). *Int J Hydrogen Energ* 40, 11414-
647 11421. <https://doi.org/10.1016/j.ijhydene.2015.04.035>

648 Sridhar, R., Sivakumar, V., Thirugnanasambandham, K., 2016. Response surface
649 modeling and optimization of upflow anaerobic sludge blanket reactor process
650 parameters for the treatment of bagasse based pulp and paper industry wastewater.

651 Desalination and Water Treatment, 57(10), 4345-4356.
652 <https://doi.org/10.1080/19443994.2014.999712>

653 Srivastava, R.K., Jozewicz, W., 2001. Flue Gas Desulfurization : The State of the Art. Air
654 Waste Manag. 51, 1676–1688. <https://doi.org/10.1080/10473289.2001.10464387>

655 Thirugnanasambandham, K., Sivakumar, V., 2014. Investigation on Fluidized Bed
656 Bioreactor Treating Ice Cream Wastewater Using Response Surface Methodology
657 and Artificial Neural Network. International Journal of Chemical Reactor
658 Engineering, 12(1), 563-573. <https://doi.org/10.1515/ijcre-2014-0112>

659 Thirugnanasambandham, K., Sivakumar, V., Sruthi, B., 2016. Recovery of biogas from
660 meat industry wastewater using continuously stirred tank reactor (CSTR): modeling
661 and optimization. International Journal of Chemical Reactor Engineering, 14(1), 125-
662 132. <https://doi.org/10.1515/ijcre-2014-0143>

663 Thirugnanasambandham, K., 2017. Enhancement of biogas production from wastewater
664 using a batch anaerobic process. Energy Sources, Part A: Recovery, Utilization, and
665 Environmental Effects, 39(14), 1484-1490.
666 <https://doi.org/10.1016/j.eng.2018.11.036>

667 Tsui, T.H., Chen, L., Hao, T.W., Chen, G.H., 2016. A super high-rate sulfidogenic system
668 for saline sewage treatment. Water Res 104, 147-155.
669 <https://doi.org/10.1016/j.watres.2016.08.013>

670 van Gelder, A.H., Aydin, R., Alves, M.M., Stams, A.J.M., 2012. 1,3-Propanediol
671 production from glycerol by a newly isolated Trichococcus strain. Microb Biotechnol
672 5, 573-578. <https://doi.org/10.1111/j.1751-7915.2011.00318.x>

673 Viana, M.B., Freitas, A.V., Leitão, R.C., Pinto, G.A.S., Santaella, S.T., 2012. Anaerobic
674 digestion of crude glycerol: a review. Environmental Technology Reviews 1, 81-92.
675 <https://doi.org/10.1080/09593330.2012.692723>

676 Yazdani, S.S., Gonzalez, R., 2007. Anaerobic fermentation of glycerol: a path to
677 economic viability for the biofuels industry. Curr Opin Biotech 18, 213-219.
678 <https://doi.org/10.1016/j.copbio.2007.05.002>

679
680
681