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Manuscript title: Optimization of bacterial bioaugmentation for groundwater Mn removal using a waste based culture medium and lyophilization

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Water Impact Statement

Bioaugmentation for groundwater Mn removal has been performed with fresh bacterial inoculums. Lyophilized inoculums will solve the problems of keeping bacteria viable and transporting large culture volumes. Growing the inoculum in organic waste offers the possibility to replace expensive culture media and to re-use industrial waste. These new technologies will optimize bioaugmentation processes applicable to Mn groundwater full-scale biofiltration.

1 **Optimization of bacterial bioaugmentation for groundwater Mn removal using a**
2 **waste-based culture medium and lyophilization**

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14

15 Abstract

16 Biological sand filtration systems are widely used for groundwater Mn removal.
17 Bioaugmentation of sand filters through inoculation with Mn(II)-oxidizing bacteria
18 (MOB) have contributed to the optimization of this biofiltration. However, a
19 challenging aspect of this bioaugmentation process on a large scale is keeping fresh
20 MOB cultures viable and transporting large culture volumes to groundwater treatment
21 plants. In this work, powdered MOB inoculums were prepared by vacuum
22 lyophilization. Bacterial lyophilization was performed in different growth conditions
23 and the best performance was observed in biofilms covered with biogenic Mn oxides.
24 On the other hand, a culture medium to produce the inoculum was developed using
25 crude glycerol waste. Inoculums grown and lyophilized in this glycerol medium were
26 able to be immobilized onto sand filters and to enhance the performance of groundwater
27 Mn removal, reaching the optimal removal efficiency faster than fresh MOB cultures.
28 These results generate new tools to simultaneously, re-use crude glycerol waste and
29 improve large scale bioaugmentation approaches for groundwater Mn removal.

30

31 **Keywords:** Manganese-oxidizing bacteria, Manganese removal, groundwater, freeze-
32 drying, crude glycerol

33 1. Introduction

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34 In groundwater, a source of drinking water for many populations, the presence of
35 soluble Manganese, Mn(II), is an important concern affecting water quality, interfering
36 with its disinfection process ^{1,2} and causing adverse human health effects. The exposure
37 to high levels of Mn may be associated not only with neurological disorders such as
38 Alzheimer's disease, Parkinson's disease and Huntington's disease ³⁻⁵, but also,
39 consumption of Mn-contaminated water impacts on children's neurodevelopment
40 triggering changes in the intelligence quotient (IQ) and producing attention-deficit
41 hyperactivity disorders ^{6, 7}. Furthermore, the overexposure to Mn during pregnancy
42 leads to significant reductions in size, length and weight of newborns ⁸.

43 Biological sand filtration, based on bacterial oxidation of Mn(II) to form insoluble
44 oxides (MnOx) that can be filtered out of the water through sand filters, is widely used
45 for groundwater Mn removal ^{1, 9}. Long start-up periods and low efficiencies of Mn
46 removal frequently occur in this biofiltration and these problems may be solved by
47 bioaugmentation of appropriate Mn(II)-oxidizing bacteria (MOB) through their
48 inoculation on the sand filters ¹⁰⁻¹³. However, a full-scale application of
49 bioaugmentation using fresh bacterial cultures requires their storage and maintenance of
50 cell viability. In this context, continuous culturing or cold storage may generate
51 contaminations and bacterial community shifts ¹⁴. In addition, transportation of large
52 volumes of bacterial cultures is challenging and expensive and *ex situ* bacteria
53 cultivation is not applicable since it requires carefully controlled continuous reactor
54 systems and trained staff in water treatment plants ¹⁴.

55 These difficulties may be solved through freeze-drying or lyophilization to obtain a
56 powdered bacterial inoculum for the bioaugmentation process ¹⁵. A shortcoming of
57 lyophilization may be a poor recovery of bacterial activity after rehydration of the
58 powdered inoculum ¹⁵. Also, there are no reports on the functionality of MOB lyophils

59 to remove Mn from groundwater. Therefore, the principal aims of this work were to
60 determine appropriate conditions to carry out the freeze-drying of MOB and analyze if
61 the lyophils have the ability to remove Mn from groundwater.

62 In a previous work, a *Pseudomonas sagittaria* strain (named MOB-181) that can only
63 oxidize Mn(II) when grown as a biofilm was isolated ¹⁶. The resulting biofilms covered
64 with self-formed biogenic MnOx, had a high adherence capacity to sands and
65 bioaugmentation of lab-scale sand filters with this biofilms improved groundwater Mn
66 removal performance ¹⁷. Biofilms are sessile high-density communities of bacterial
67 cells, surrounded by a matrix containing exopolysaccharides, proteins and extracellular
68 DNA, that aid in shielding bacteria from external stresses ¹⁸. Therefore, in this work the
69 resistance of MOB-181 biofilm to lyophilization was analyzed.

70 Moreover, a low-cost culture medium formulated with crude glycerol waste was
71 designed to grow the MOB-181 inoculum. Two main arguments support the use of this
72 waste in this work. Firstly, around 200,000 tons of it are produced as a by-product from
73 biodiesel production process in Argentina per year. Secondly, since producers do not
74 refine glycerol, they give it away for free or even have to pay for its disposal ¹⁹. In
75 Argentina, the typical crude materials for biodiesel production are soybean and
76 sunflower oils ¹⁹. Biodiesel is produced through transesterification of lipids with simple
77 alcohols, such as methanol, generally catalyzed by NaOH and KOH or acid, and crude
78 glycerol is the major by-product of this reaction ²⁰. Crude glycerol waste may also have
79 varying amounts of methanol, methyl esters, microelements (iron, magnesium, calcium,
80 zinc), nitrogen, phosphorus, fat and proteins, water and alkali soaps and hydroxides if
81 NaOH and KOH are used as catalyst ²⁰. Despite the presence of these additional
82 components, previous research have shown that crude glycerol waste from biodiesel
83 industry can be used as culture medium for various bacteria, yeast, molds and
84 microalgae ^{21, 22}. Therefore, MOB-181 was cultured in different media designed with

85 crude glycerol to obtain an adequate medium to grow and lyophilize this bacterium.
86 Inoculation of a laboratory-scale water purification device with MOB-181 lyophils
87 grown in this glycerol medium showed successful groundwater Mn removal. These
88 results showed that not only it is possible to use a powdered inoculum instead of fresh
89 cultures to improve groundwater Mn removal, but also re-use crude glycerol waste,
90 becoming interesting from a social and environmental standpoint.

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91

92 **2. Methods**

93 ***2.1 Bacterial strain and culture conditions***

94 A *Pseudomonas sagittaria* strain, named MOB-181 (GenBank accession number
95 MK011867), was used in this work ¹⁶. MOB-181 was grown in the commercial Lept
96 medium ^{16, 23}, supplemented with 100 μM MnCl_2 (Lept-Mn) and in culture media
97 designed with residual crude glycerol solution. Crude glycerol waste was obtained from
98 a facility where the storage of the waste from Santa Fe province biodiesel industry is
99 collected (Argentina). The composition of the composite waste used in this work is:
100 40% glycerol v/v, 13% methanol v/v, 3% inorganic salts w/v and 3% solids w/v. The
101 different assayed media were made diluting this crude glycerol waste in San Lorenzo
102 (SL) natural groundwater ¹⁷, to different concentrations (1%, 2% and 5% v/v); the pH
103 was adjusted to a value of 7.5 with a 5 N NaOH solution and the media were autoclaved
104 at 120°C for 30 min, this step contribute to methanol evaporation ²¹.

105

106 ***2.2 Analysis of MOB-181 growth and Mn oxides quantification***

107 MOB-181 was grown in LB medium ²⁴, with shaking (200 rpm) at 28°C until an optical
108 density at 600 nm (OD_{600}) of 2.5 was reached. Then, aliquots of 1 mL were centrifuged
109 at 5,000 rpm for 5 min and bacterial pellets were resuspended in 10 mL of each one of
110 the growth assayed media. These bacterial suspensions were grown with agitation (200

111 rpm in an orbital shaker) or statically at 28°C during 1 or 6 days, respectively. For static
112 cultures, biofilms formed were disaggregated by gently agitation obtaining homogenous
113 samples. Bacterial growth was quantified by plating serial dilutions of these samples on
114 LB medium-agar and counting the colony forming units (cfu) per milliliter of culture
115 medium (cfu/mL). MnOx present in these samples were quantified with Leucoberbelin
116 Blue (LBB) dye solution, as previously described ¹⁶.

117

118 ***2.3 Bacterial freeze-drying and quantification of bacterial survival ratios***

119 Bacteria grown in the different assayed media were harvested by centrifugation for 15
120 min at 5,000 rpm. Bacterial pellets were frozen at -70°C and placed in a laboratory scale
121 freeze-dryer (model MPS-86, Operon, Korea). Automatic freeze-drying conditions were
122 used, which consisted of 100 mTorr and drying for 24 h at -96°C. For survival analysis,
123 lyophils were rehydrated in 150 mM NaCl by gentle stirring at 28°C. Before and after
124 lyophilization cfu/mL were determined and survival ratios (SR) were calculated as:

$$125 \quad SR = \frac{\left[\frac{cfu}{mL}\right]_{after\ lyophilization}}{\left[\frac{cfu}{mL}\right]_{before\ lyophilization}} * 100$$

126

127 ***2.4 Quantification of groundwater Mn(II) oxidation performed by sand immobilized***

128 ***MOB-181 lyophils***

129 Static MOB-181 cultures were grown in 10 mL of Glycerol 1% supplemented with 100
130 μM MnCl₂ (Glycerol 1%-Mn), during 6 days at 28°C. Bacterial cells were harvested by
131 centrifugation for 15 min at 5,000 rpm, bacterial pellets were lyophilized and lyophils
132 were rehydrated. Then, 10 mL of rehydrated lyophils, fresh MOB-181 cultures (used as
133 positive controls), and 10 mL of culture media without bacteria (used as negative
134 control), were incubated statically for 4 days with 20 g of sterilized sand at 28°C to
135 allow bacterial adherence to the sand. Afterward, sands were washed with sterile
136 distilled water to remove non-adhered cells, and incubated at 28°C with 10 mL of SL

137 groundwater supplemented with MnCl_2 to reach 100 μM final concentration. After 6
138 days of incubation, 1 mL of each groundwater supernatant was mixed with 500 μL of
139 LBB dye and MnOx concentration was determined.

140

141 ***2.5 Analysis of MOB-181 lyophils Mn removal performance***

142 A laboratory-scale water purification device, designed to mimic the actual large-scale
143 sand bed filters was used¹⁷. SL groundwater was chosen for the assays because of its
144 high Mn concentration (1.0 mg/L) and also because MOB are naturally present
145 suggesting that it may support nutritional MOB requirements. The physico-chemical
146 characteristics of this groundwater were previously determined¹⁷.

147 MOB-181 cultures (200 mL) were grown statically in Glycerol 1%-Mn medium during
148 6 days at 28°C. Bacterial pellets from non-lyophilized (NL) or lyophilized (L) cultures
149 were rehydrated in 50 mL of SL groundwater. Sand columns were inoculated with NL
150 bacteria (IC-NL) or with L bacteria (IC-L) recirculating bacterial suspensions in a
151 down-flow mode at a roughing filtration rate of 0.60 m/h during 24 h with peristaltic
152 pumps (PC 25 Series, Apema). For non-inoculated control columns (CC), SL
153 groundwater was recirculated instead of bacterial inoculums. Then, SL groundwater was
154 pumped from a polyethylene storage tank of 80 L capacity, at a roughing filtration rate
155 of 0.60 m/h. Two IC-NL, IC-L and CC were run in parallel at an average room
156 temperature value of 22°C. This temperature was chosen since we have previously
157 observed that under summer conditions (lowest average and highest average
158 temperatures of 19°C and 30°C, respectively), survival and performance of MOB-181
159 were better than under winter conditions (lowest average and highest average
160 temperatures of 8°C and 18°C, respectively). The experiments were performed until the
161 optimal Mn removal efficiency (95%), corresponding to Mn concentrations <0.05 mg/L
162 in the outflow of each column (Effluent water) (Santa Fe Law No. 11,220 Annex A).

163

164 **2.6 Determinations of Mn removal efficiencies, dissolved oxygen and pH**

165 Total Mn, pH and dissolved oxygen (DO) in influent and effluent water, were daily
166 measured as previously described ¹⁷ and Mn removal efficiency (E) was calculated as:

$$167 E = \frac{\text{Mn content (influent)} - \text{Mn content (effluent)}}{\text{Mn content (influent)}} * 100$$

168

169 **2.7 Quantification of MnOx and bacteria retained into the sand filters**

170 After completing the experiments, sands were collected from the top (10 cm), middle
171 (20 cm) and bottom (20 cm) parts of all the columns and each sample was
172 homogeneously mixed. Sand samples (50 g) were washed three times with sterile
173 distilled water and MnOx retained into the sands were quantified as previously
174 described ¹⁷. To quantify bacteria attached to the sands, 50 g of these washed sands
175 were mixed with 100 mL of 150 mM NaCl, gently vortexed for 10 min and serial
176 dilutions were plated out on LB medium-agar to calculate the cfu per gram of sand.

177

178 **2.8 Statistical analysis**

179 The results showed in the tables and figures are the mean values of triplicate
180 measurements and standard deviation (SD) are also shown. Three independent
181 experiments were performed for all assays. Data were statistically analyzed using one-
182 way analysis of variance (ANOVA) (p<0.05).

183

184 **3. Results and Discussion**

185 **3.1 MOB-181 lyophilization and survival rate (SR) quantification in different growth** 186 **conditions**

187 MOB-181 cultures were grown under agitation (planktonic cultures) or static conditions
188 in Lept and Lept-Mn media, the latter medium was previously used to achieve an

189 efficient lab-scale bioaugmentation protocol for groundwater Mn removal¹⁷. Mn
 190 oxidation was only observed in static MOB-181 cultures in Lept-Mn (Table 1), in this
 191 condition MOB-181 formed ring-shape biofilms covered with biogenic Mn oxides at the
 192 liquid-air interface¹⁶. Bacterial growth was higher in planktonic cultures than in static
 193 cultures, and was similar in Lept or Lept-Mn media ($p < 0.05$) (Table 1). Lyophilization
 194 of planktonic MOB-181 cultures, led to a low number of viable cells; however static
 195 MOB-181 cultures showed larger SR than planktonic cultures ($p < 0.05$) (Table 1),
 196 suggesting that biofilm lifestyle improves MOB-181 resistance to freeze-drying.
 197 Although this approach is interesting, this is one of the few studies that assessed the
 198 biofilm resistance to lyophilization, highlighting the importance of our results. Until
 199 now, this methodology has only been applied to show that *Lactobacillus rhamnosus*
 200 encapsulated in alginate-microcapsules were more resistant to freeze-drying when the
 201 process of encapsulation is performed with high-density biofilms than with *L.*
 202 *rhamnosus* planktonic cells²⁵.

203

204 **Table 1:** Quantifications of bacterial growth, lyophilization survival ratios and MnOx
 205 production of MOB-181 cultured in Lept and Lept-Mn media in agitation (Planktonic
 206 cultures) or static conditions (Static cultures). The mean values of triplicate
 207 measurements and SD are shown. Three independent experiments were performed for
 208 all assays. Data were statistically analyzed using one-way analysis of variance
 209 (ANOVA) ($p < 0.05$). *ND: Not detected.

210

Quantifications	Planktonic cultures		Static cultures	
	Lept	Lept-Mn	Lept	Lept-Mn
Bacteria before lyophilization (cfu/mL)	5.50±0.28 x 10 ¹¹	5.40±0.25 x 10 ¹¹	2.21±0.23 x 10 ⁸	2.10±0.21 x 10 ⁸
Bacteria after lyophilization (cfu/mL)	1.50±0.36 x 10 ⁴	1.83±0.32 x 10 ⁴	6.17±0.21 x 10 ⁵	5.52±0.28 x 10 ⁶
SR (%)	2.720 10 ⁻⁶	3.388 10 ⁻⁶	0.279	2.629
MnOx present in the culture (µg/mL)	ND*	ND*	ND*	16.20±0.3

211

212 Considering that MOB-181 static cultures showed enhanced lyophilization SR (Table 1)

213 and improved groundwater Mn removal¹⁷, MOB-181 growth ability, lyophilization

214 resistant and MnOx production were analyzed in different Glycerol media growing the
215 bacteria statically (Table 2). As observed for Lept (Table 1), in Glycerol media,
216 bacterial growth was similar regardless of the presence or absence of Mn(II) ($p < 0.05$).
217 In addition, similar bacterial growth was observed when Glycerol 1% and Lept media
218 were used ($p < 0.05$). Growth of MOB-181 was mainly favored by the increase in
219 glycerol concentrations and the highest growth was observed in Glycerol 5% ($p < 0.05$).
220 However, Glycerol concentrations higher than 1% negatively affected lyophilization SR
221 and also MnOx production (Table 2). The addition of glycerol, as a cryoprotective agent
222 of proteins and membrane lipids, considerably improves the resistance to freeze-dried
223 ²⁶. However, our results indicate that an excess of crude glycerol has detrimental effect
224 over the cells during lyophilization and similar results were observed using pure
225 glycerol (data not shown). Therefore, high amounts of glycerol may destabilize bacterial
226 membrane during the drying process, further investigations to understand these results
227 are required. Regarding Mn oxidation, this process occurs in specific minimal media,
228 such as PC media or Lept media ¹⁶. Hence higher amounts of crude glycerol in the
229 media may inhibit Mn oxidation due the high content of nutrients such as we observed
230 for LB rich media ¹⁶. Alternatively, some additional component of the crude glycerol
231 waste could have a detrimental effect on lyophilization and Mn oxidation process. The
232 highest SR value and quantity of MnOx were observed in Glycerol 1%-Mn (Table 2),
233 with values similar to those observed for Lept-Mn medium ($p < 0.05$) (Table 1). Negative
234 controls, without MOB-181, did not display any growth or MnOx production (data not
235 shown). These results showed that in Glycerol 1% medium good performances of
236 MOB-181 growth and Mn-oxidation can be achieved and offer the possibility to replace
237 the expensive Lept culture medium with this non-cost medium and to re-use industrial
238 waste.

239 Interestingly, either in Lept or Glycerol medium, the higher the content of MnOx, the
 240 higher the survival ratio after lyophilization ($p < 0.05$) (Table 1 and Table 2), suggesting
 241 that biogenic MnOx act as cryoprotective agents that enhance cells resistance to freeze-
 242 drying. Such a role for metals was only studied by the addition of Fe₃O₄-pectin
 243 nanoparticles to *Lactobacillus plantarum* observing an enhancement of bacterial
 244 viability during freeze-drying²⁷.

245

246 **Table 2:** Quantifications of bacterial growth, lyophilization survival ratios and MnOx
 247 production of MOB-181 static cultures in Glycerol media. The mean values of triplicate
 248 measurements and SD are shown. Three independent experiments were performed for
 249 all assays. Data were statistically analyzed using one-way analysis of variance
 250 (ANOVA) ($p < 0.05$). *ND: Not detected.

251

Quantifications	Static cultures					
	Glycerol 1%	Glycerol 1%-Mn	Glycerol 2%	Glycerol 2%-Mn	Glycerol 5%	Glycerol 5%-Mn
Bacteria before lyophilization (cfu/mL)	2.50±0.25 x 10 ⁸	2.40±0.24 x 10 ⁸	3.91±0.25 x 10 ⁸	3.93±0.20 x 10 ⁸	1.45±0.25 x 10 ⁹	1.55±0.24 x 10 ⁹
Bacteria after lyophilization (cfu/mL)	9.30±0.23 x 10 ⁵	5.41±0.21 x 10 ⁶	1.25±0.24 x 10 ⁵	2.55±0.19 x 10 ⁵	2.90±0.23 x 10 ⁴	1.70±0.25 x 10 ⁵
SR (%)	0.372	2.254	0.032	0.065	0.002	0.011
MnOx present in the culture (µg/mL)	ND*	16.10±0.20	ND*	6.80±0.70	ND*	1.00±0.10

252

253 3.2 Groundwater Mn(II) oxidation by sand immobilized MOB-181 lyophils

254 The Mn(II) oxidizing efficiency of static MOB-181 cultures grown in Glycerol 1%-Mn,
 255 as fresh cultures and as lyophils, both adhered to sand, was evaluated. MOB-181
 256 lyophils retained the ability to be immobilized on sands and to oxidize Mn(II) present in
 257 groundwater, though to a lesser extent than fresh cultures ($p < 0.05$). This was probably
 258 due to the smaller number of initial viable cells present in the lyophils (Table 3).

259 **Table 3:** Groundwater Mn(II) oxidation performed by MOB-181 inoculated sands. The
 260 mean values of triplicate measurements and SD are shown. Three independent
 261 experiments were performed for all assays. Data were statistically analyzed using one-
 262 way analysis of variance (ANOVA) ($p < 0.05$).

263

Quantifications	Glycerol 1%-Mn Fresh cultures	Glycerol 1%-Mn Lyophils
Initial Bacterial concentration incubated with the sands (cfu/mL)	2.40±0.23 x 10 ⁸	5.32±0.21 x 10 ⁶
MnOx produced by the bacteria adhered to the sands (µg/mL)	104.1±3.4	77.2±2.7

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265 *3.3 Mn removal efficiencies of MOB-181 lyophils in lab-scale sand filters*

266 Having established that MOB-181 lyophils obtained from Glycerol 1%-Mn medium can
267 be adhered to sands filter and oxidize Mn from groundwater, the effectiveness of these
268 lyophils to remove groundwater Mn was compared to the effectiveness of MOB-181
269 fresh cultures in lab-scale sand filters. Columns were inoculated with non-lyophilized
270 (IC-NL), that had 2.20 10⁸ cfu/mL, and lyophilized MOB-181 (IC-L), with 5.55 10⁶
271 cfu/mL. The performance of the filters was daily monitored in influent and effluent
272 waters, measuring total Mn concentrations and calculating Mn removal efficiencies
273 (Figure 1). DO and pH were also monitored (Table 4) and values were consistent with
274 those required for the biological Mn(II) oxidation¹⁷.

275 While control columns (CC) did not exceed 20% of Mn removal efficiencies, with mean
276 values of 13% throughout the assay, IC-NL and IC-L were able to achieve the optimal
277 95% Mn removal efficiency (p<0.05) (Figure 1). The inoculated columns began to
278 remove Mn from the first day of system operation, with a Mn removal efficiency of
279 40% for the IC-NL and 20% for the IC-L (Figure 1). At the beginning of the assays (4
280 days), higher Mn removal efficiencies were observed for the fresh cultures than for the
281 lyophils (p<0.05), consistent with the higher MOB-181 concentration of fresh cultures
282 compared with lyophils. Except for these initial points, IC-L showed a continuous
283 increase in Mn removal, reaching the optimum Mn removal efficiency of 95%, 6 days
284 earlier than the IC-NL (p<0.05) (Figure 1), demonstrating that even though IC-L were
285 inoculated with a lower concentration of viable cells, lyophilized cultures showed a
286 better Mn removal performance than fresh cultures. This may be because lyophilized

12

287 bacteria were in a worse physiological state than fresh cultures that allowed a faster
288 adaptation to the new conditions, such as low organic matter, present in groundwater.

289

290 **Table 4:** Average DO and pH values daily measured in the influent and effluent waters.
291 The average of the mean values of triplicate daily measurements and SD are shown.
292 CC: Control Columns, IC-NL: Columns inoculated with non-lyophilized MOB-181
293 bacterium, IC-L: Columns inoculated with MOB-181 lyophils.

294

Quantifications	Influent water (CC)	Effluent water (CC)	Effluent water (IC-NL)	Effluent water (IC-L)
Average DO	7.80±0.32	7.10±0.21	5.55±0.35	5.86±0.32
Average pH	8.21±0.12	8.12±0.16	8.13±0.18	8.15±0.15

295

296 Mn oxides accumulation was detected in IC-NL and IC-L by the occurrence of dark
297 brown precipitates that mainly appeared at the top of the columns (Figure 2A). IC-NL
298 and IC-L, showed the highest MnOx accumulation at the top fractions which retained
299 3.76 and 6 times more oxides than the bottom fractions, respectively ($p < 0.05$) (Figure
300 2B). Also, the amounts of MOB were higher at the top fractions than at the bottom
301 fractions of these columns ($p < 0.05$) (Figure 2C). These results indicate that the higher
302 the amount of MOB, the higher the amount of MnOx, suggesting a lead role for MOB
303 in the formation of these MnOx and the removal of this metal. On the other hand, it is
304 reasonable to speculate that some adsorptive Mn removal by the MnOx present in the
305 bacterial cultures may occurs in parallel, as was previously observed^{28, 29}. In CC, scarce
306 amounts of MnOx were accumulated in all column fractions (Figure 2), consistent with
307 the low Mn removal efficiencies of CC (Figure 1). In CC, MOB were also detected,
308 mainly at the top fractions, but to a lesser concentration than IC-NL and IC-L,
309 suggesting again that MOB had an important role in Mn removal. Previous results have
310 showed the existence of autochthonous MOB in SL groundwater and the presence of
311 MOB in filter sands of CC, suggesting that biological Mn-removal is possible in this
312 groundwater¹⁷. In addition, CC may achieve maximal Mn removal efficiency but at
313 longer times than MOB-181 inoculated columns¹⁷. Overall, the results of this work

314 demonstrated that inoculation of the sand filters either with fresh or lyophilized cultures
315 shortens Mn removal start-up periods of SL groundwater compared with non-inoculated
316 CC suggesting an important role for bacterial activity in this process.

317

318 **4. Conclusions**

319 In this work, progresses in bacterial inoculum preparation were addressed to improve
320 the performance of bioaugmentation approaches for groundwater Mn removal. Our
321 results demonstrated the feasibility of inoculating sand filters with lyophilized MOB
322 inoculums and that crude glycerol waste based medium is appropriate for bacterial
323 inoculums production. Therefore, this proposal simultaneously allows, avoid using large
324 volumes of fresh MOB cultures to enhance the performance of groundwater Mn
325 removal and to re-use crude glycerol waste, becoming an interesting approach from a
326 social and environmental standpoint.

327

328 **5. Conflicts of interest**

329 There are no conflicts to declare.

330

331 **6. Acknowledgements**

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336

337 **7. Bibliographic references and notes**

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424 Figure Legends

425 **Figure 1. Mn removal efficiencies.** Mn removal ratios of control columns (CC) and
426 columns inoculated with non-lyophilized (IC-NL) and lyophilized MOB-181 (IC-L)
427 were analyzed. Dash lines indicate 95% removal efficiencies. The mean values of
428 triplicate Mn concentration measured in water samples are shown and error bars are the
429 SD. Two IC-NL, IC-L and CC were run in parallel to take influent and effluent water
430 samples. Data were statistically analyzed using one-way analysis of variance (ANOVA)
431 ($p < 0.05$).

432 **Figure 2. Quantification of MnOx and MOB retained into the filter sands.**

433 Representative photographs of control columns (CC) and columns inoculated with non-
434 lyophilized (IC-NL) and lyophilized MOB-181 (IC-L) at the end of the assays. (B)
435 Concentrations of Mn oxides (MnOx) in μg per gram of sand and (C) concentrations of
436 MOB in cfu per gram of sand were determined in the top (T), middle (M) and bottom

437 (B) fractions of CC, IC-NL and IC-L. Bars represent mean values of triplicate
438 measurements for control and inoculated columns and error bars are the SD. Data were
439 statistically analyzed using one-way analysis of variance (ANOVA) ($p < 0.05$). Asterisks
440 indicate significant difference compared to the CC samples ($p < 0.05$).

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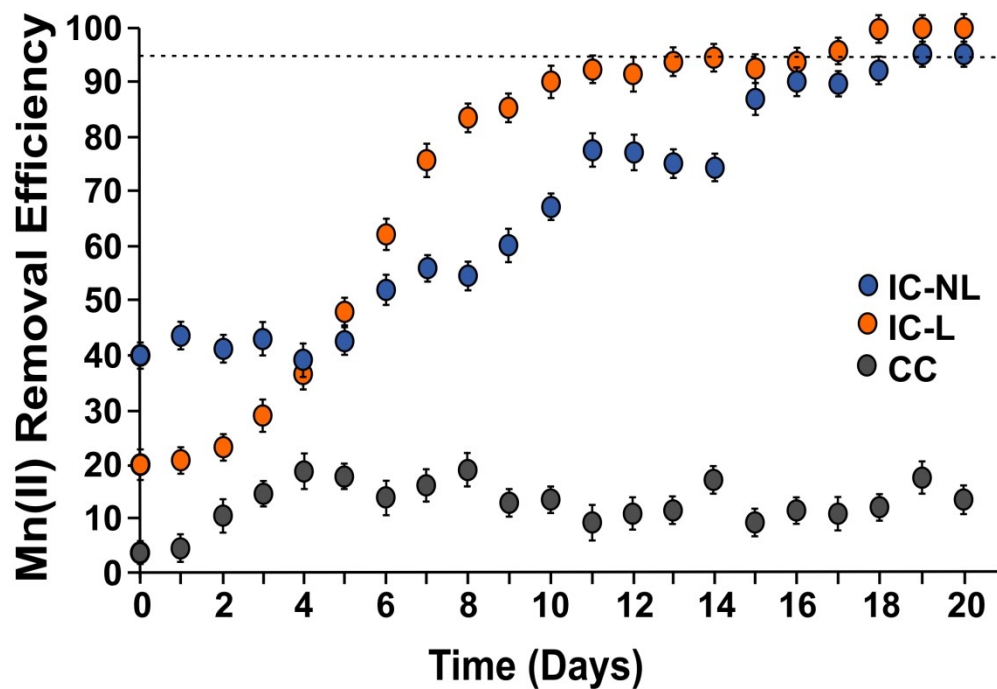


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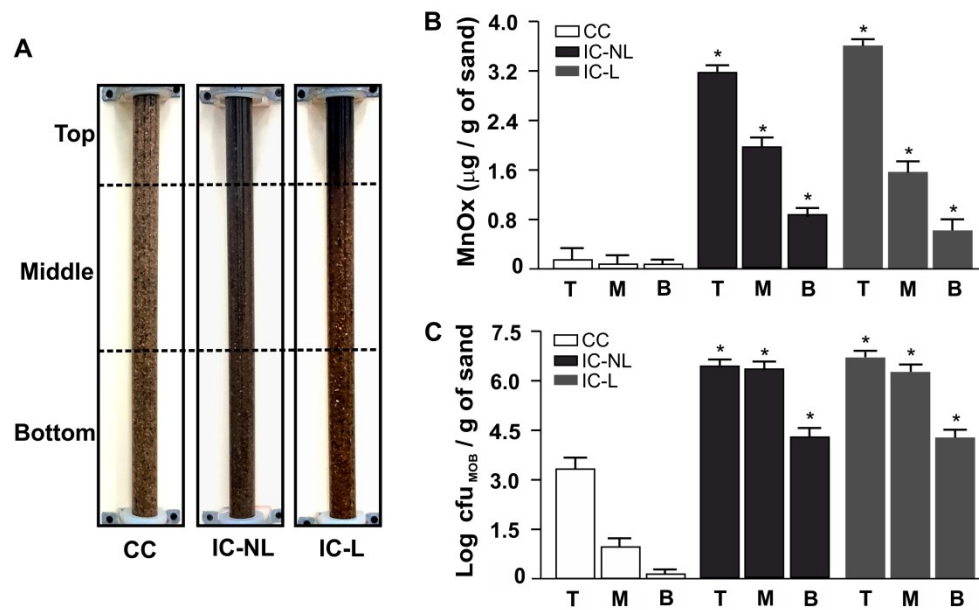


Figure 2. Quantification of MnOx and MOB retained into the filter sands. Representative photographs of control columns (CC) and columns inoculated with non-lyophilized (IC-NL) and lyophilized MOB-181 (IC-L) at the end of the assays. (B) Concentrations of Mn oxides (MnOx) in μg per gram of sand and (C) concentrations of MOB in cfu per gram of sand were determined in the top (T), middle (M) and bottom (B) fractions of CC, IC-NL and IC-L. Bars represent mean values of triplicate measurements for control and inoculated columns and error bars are the SD. Data were statistically analyzed using one-way analysis of variance (ANOVA) ($p < 0.05$). Asterisks indicate significant difference compared to the CC samples ($p < 0.05$).

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Table of contents entry

Waste based bacterial culture media and inoculum lyophilization to optimize bioaugmentation processes applicable to Mn groundwater full-scale biofiltration.

