

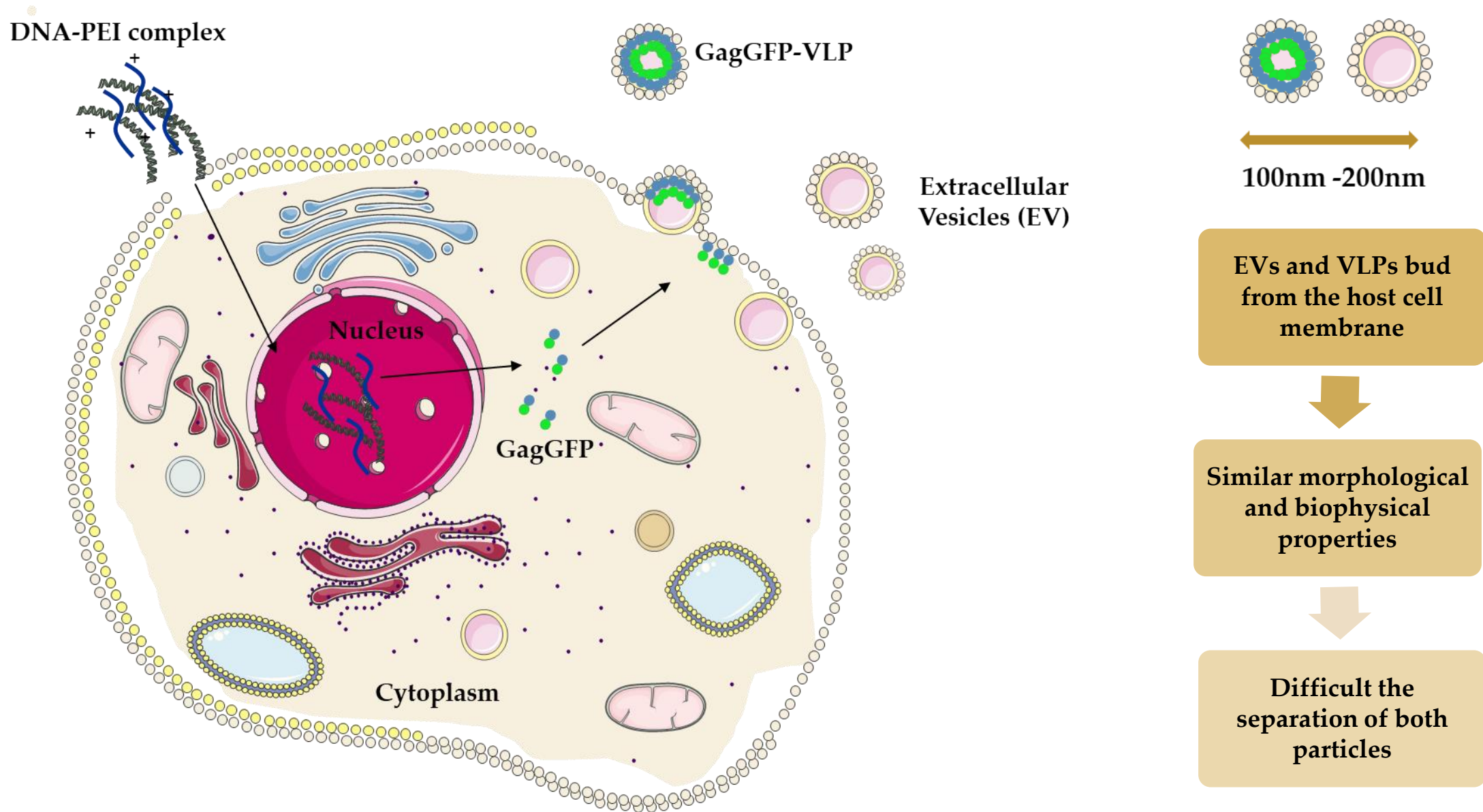
# Development of a purification process for HIV-1 VLPs: from supernatant to lyophilization

ELIANET LORENZO; Laia Miranda; Irene González-Domínguez;  
Laura Cervera; Francesc Gòdia

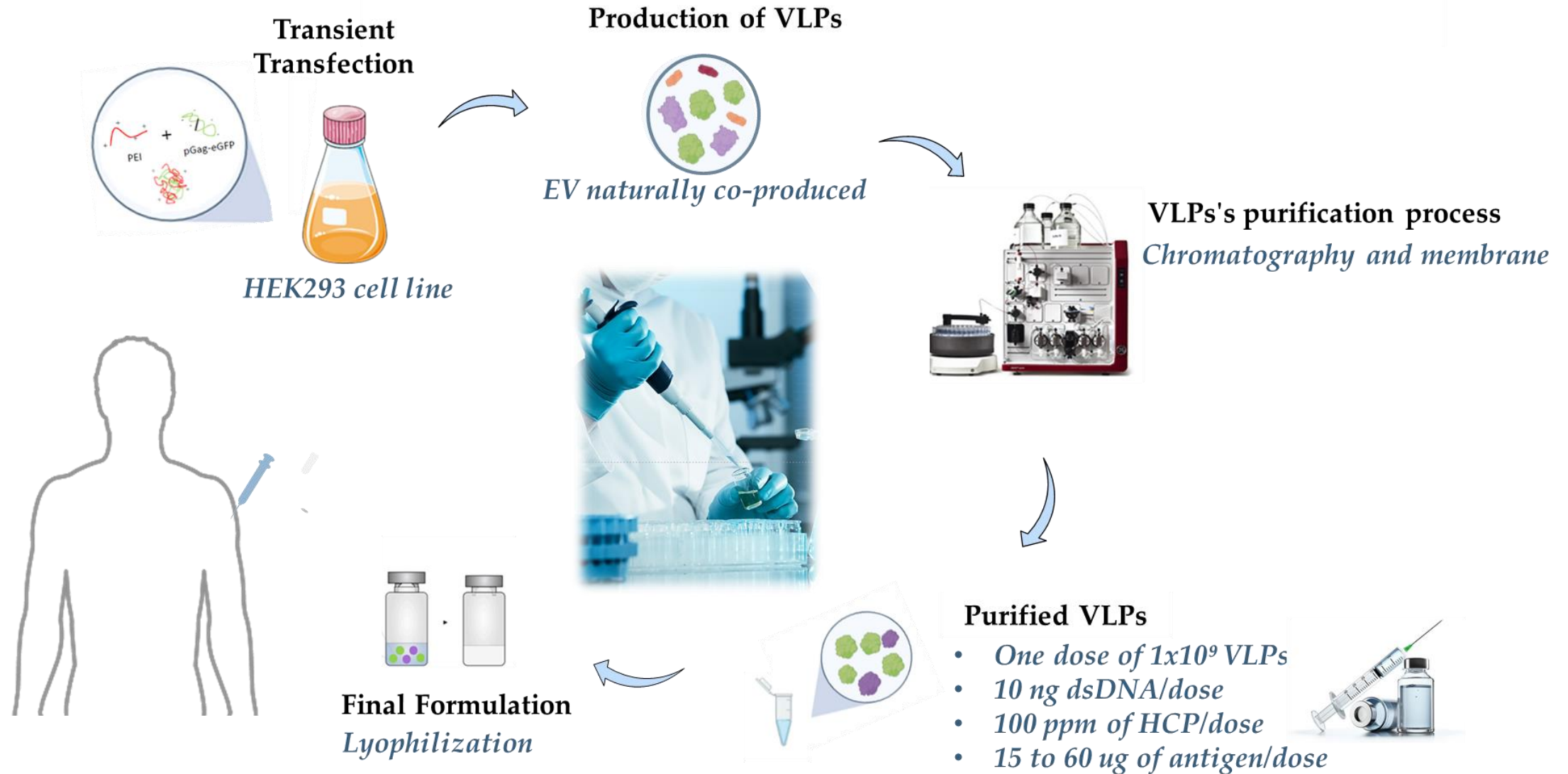
Department of Chemical, Biological and Environmental Engineering

CELL ENGINEERING AND BIOPROCESSES GROUP

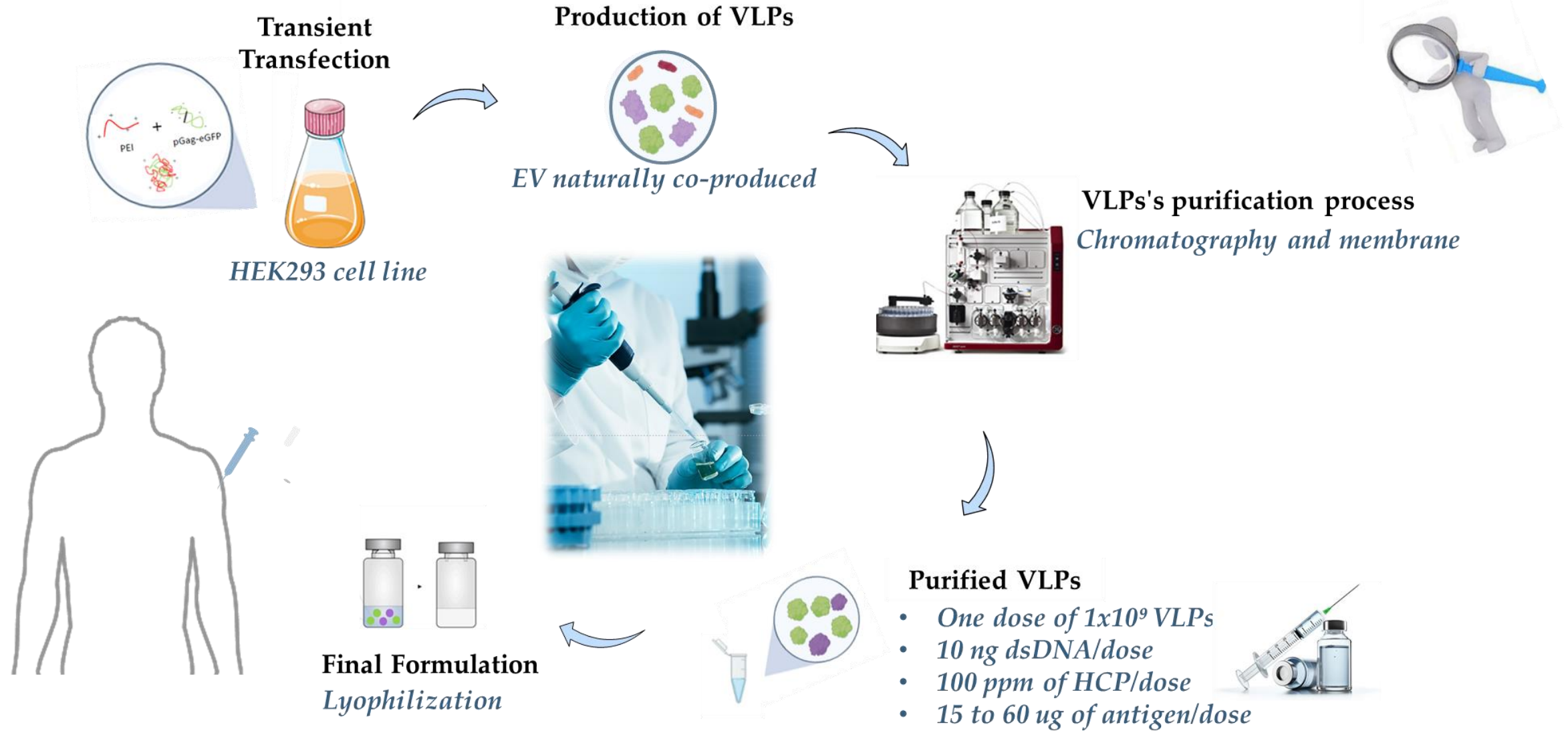
# VLP Production



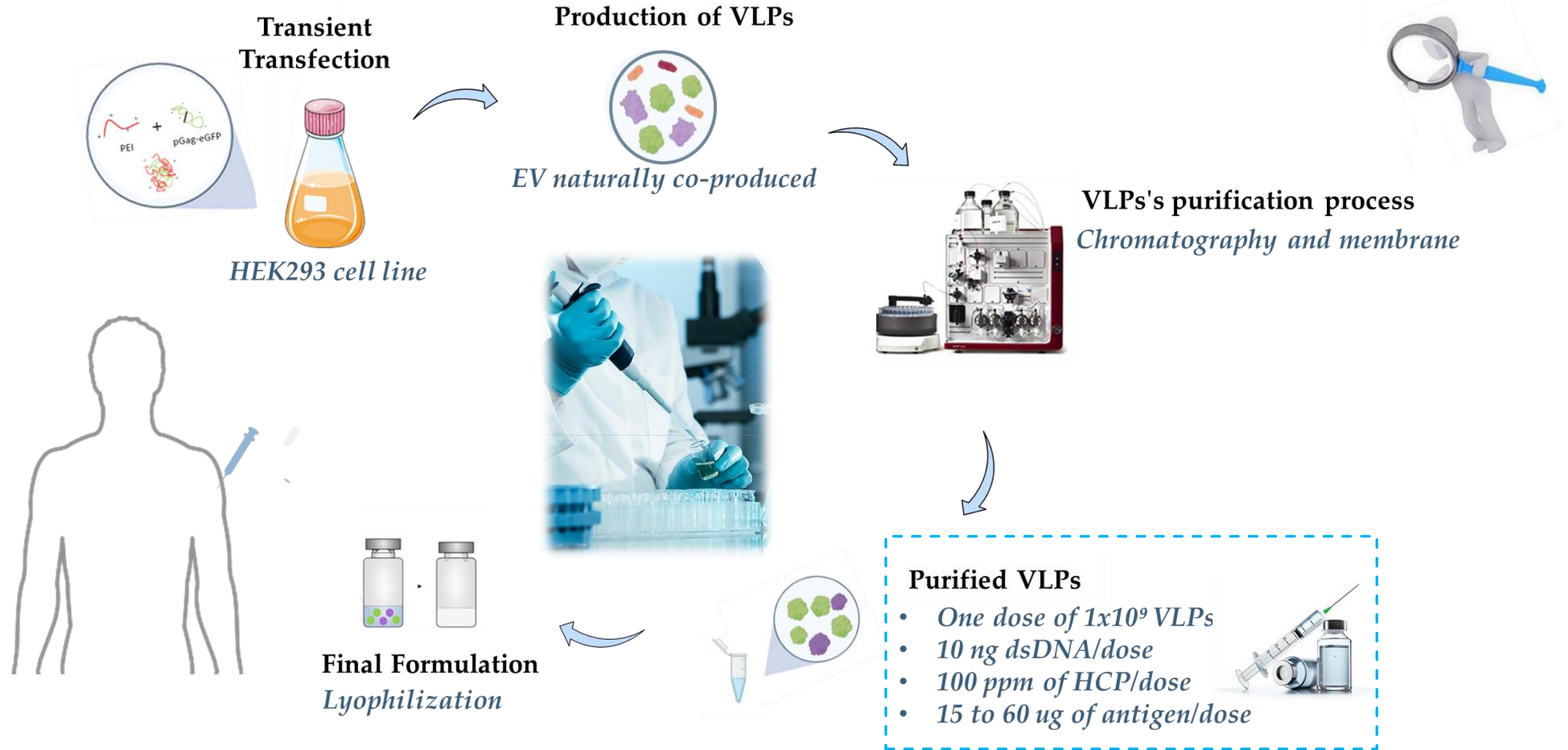
# Vaccine candidate process



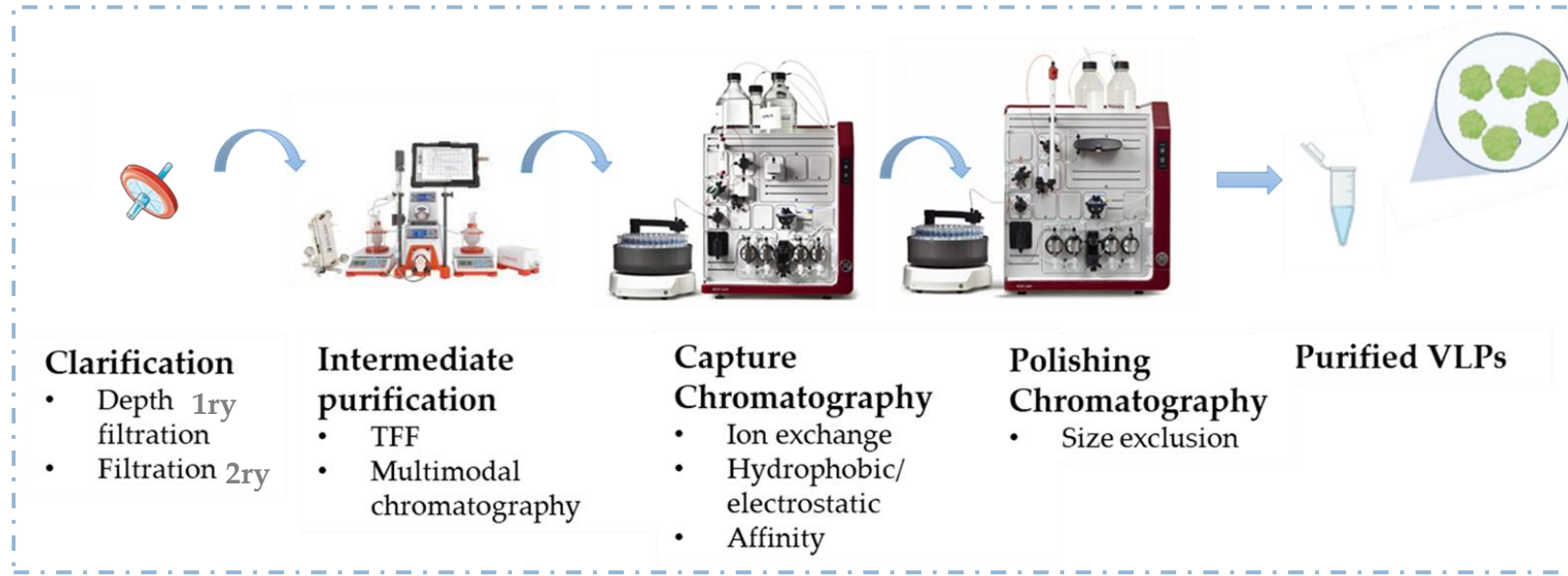
# Vaccine candidate process



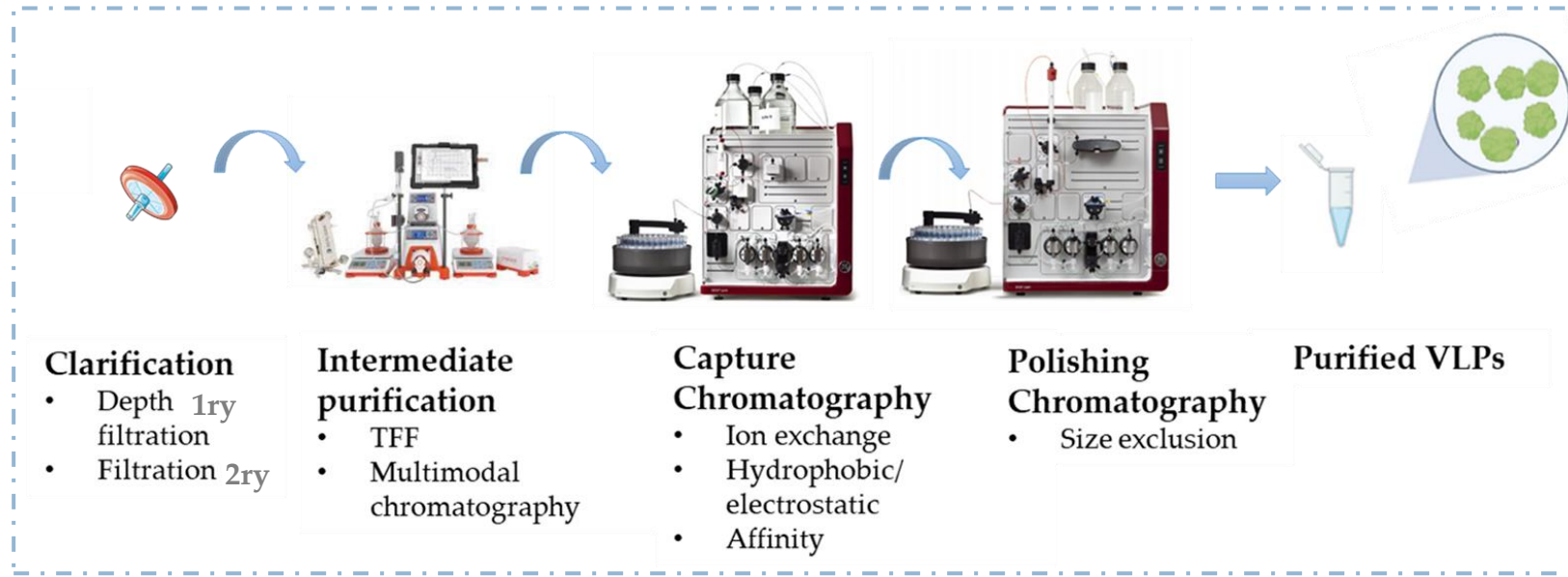
# Vaccine candidate process



# Experimental approach



# Experimental approach



## Characteristics

- Recovery and enrichment of VLPs
- Aggregation and size distribution
- Content of contaminants
- Morphology
- GagGFP protein characterization

## Analytics

- NTA-Flow virometry
- DLS
- Picogreen-BCA
- CryoTEM
- SDSPAGE-Western blot



Purified VLPs

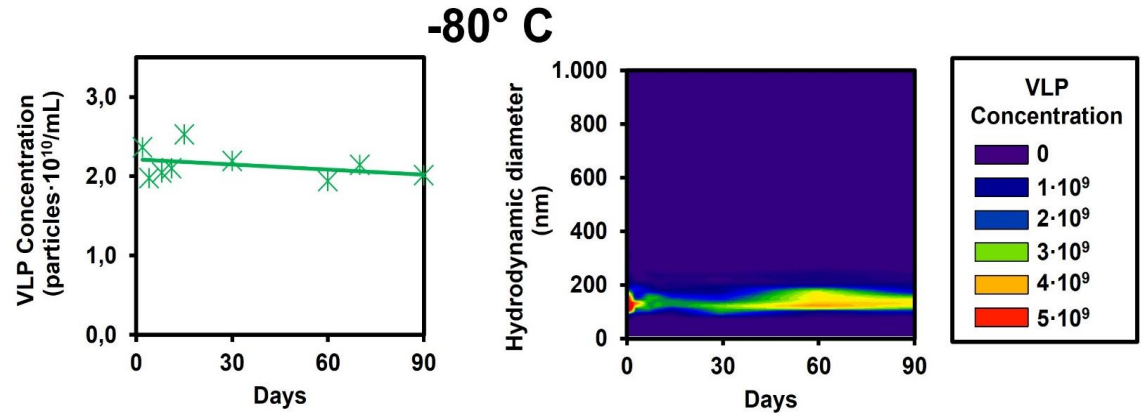
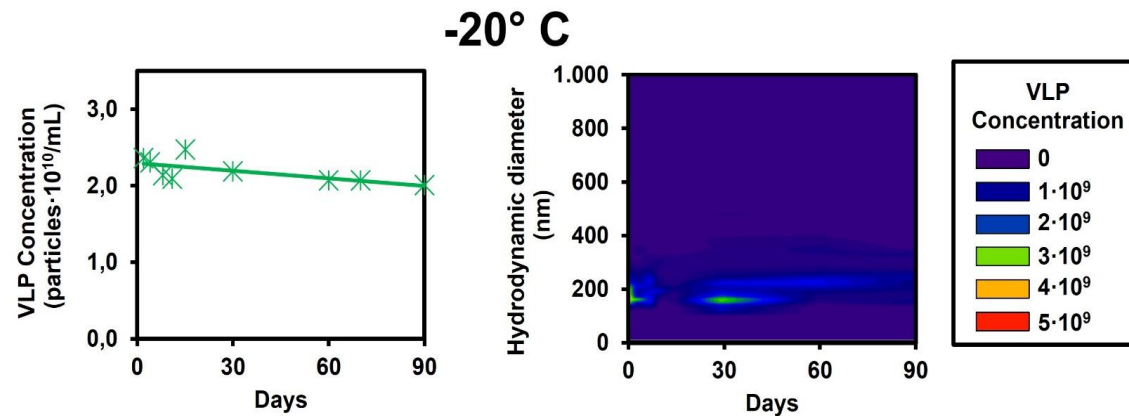
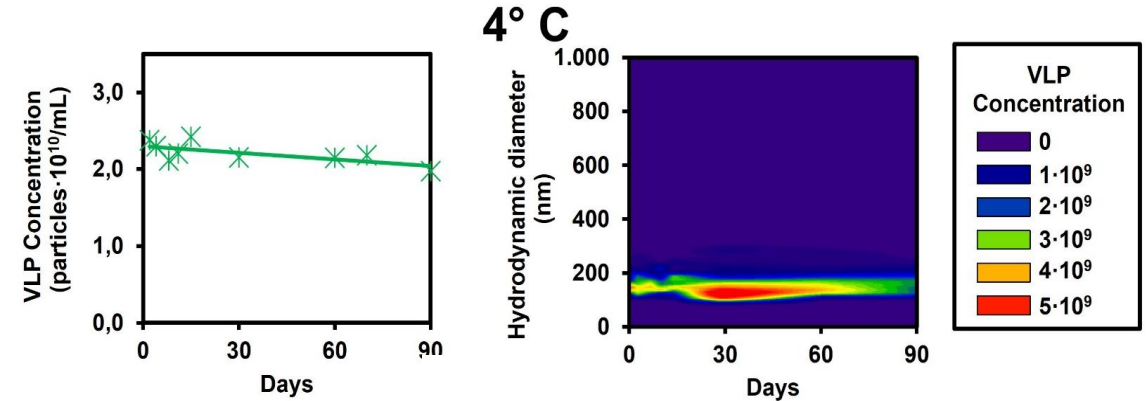
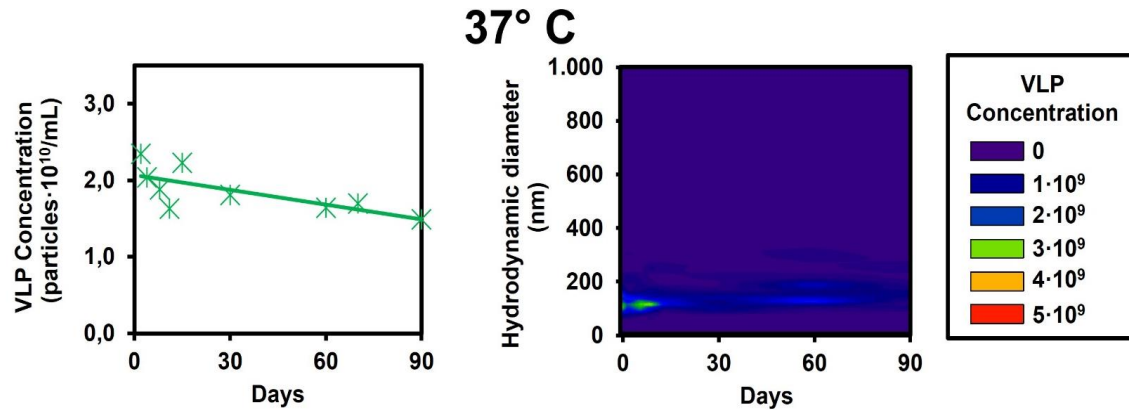
# Stability of Gag VLPs

## Spectrofluorometry

## NTA

## Spectrofluorometry

## NTA



*A Four-Step Purification Process for Gag VLPs: From Culture Supernatant to High-Purity Lyophilized Particles*  
Irene González-Domínguez, [EliaNet Lorenzo](#), Alice Bernier, Laura Cervera, Francesc Gòdia and Amine Kamen. *Vaccines*, 2021

Gag-GFP VLPs showed to be **stable up to three months at 4 and -80 °C**, whereas it is not recommended to store them at 37 or -20 °C since a clear particle disruption is observed under these conditions



# Primary clarification

Separation of the HIV-1 Gag-eGFP VLPs of the supernatant from the cells, directly out of the shake flask harvest.

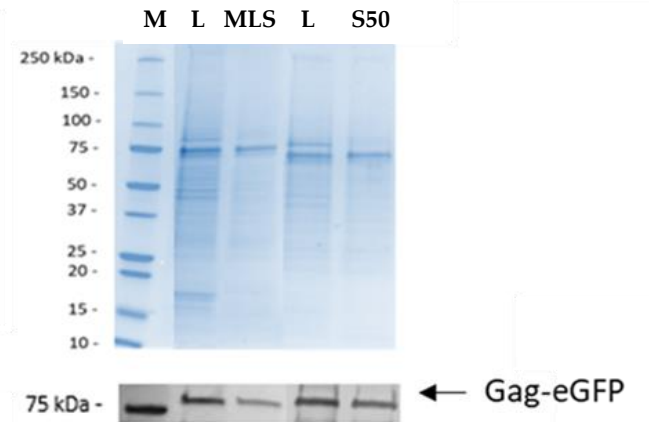
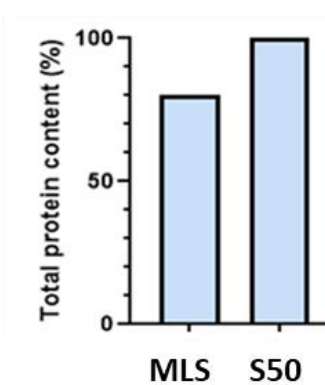
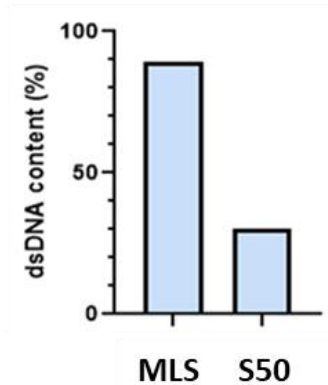
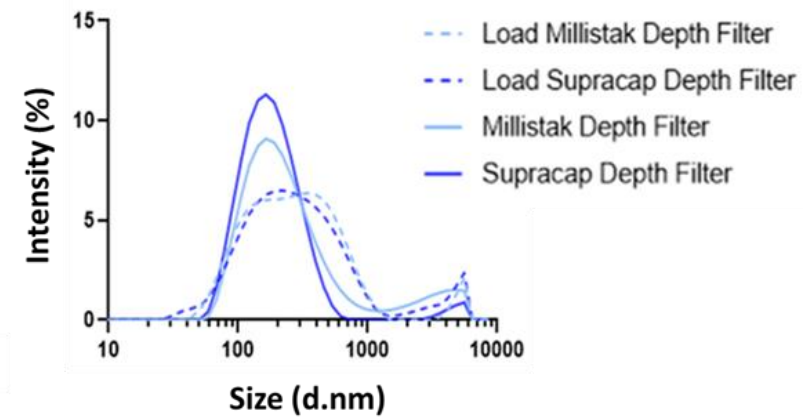
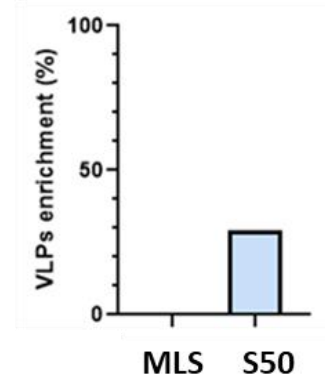
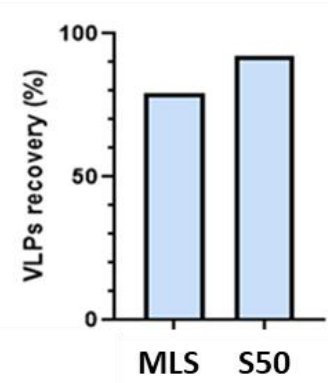
Depth filtration

Millistak®+ D0HC  
μpod depth filter

MLS

Supracap™ 50  
depth filter capsule

S50



# Primary clarification

Separation of the HIV-1 Gag-eGFP VLPs of the supernatant from the cells, directly out of the shake flask harvest

Depth filtration



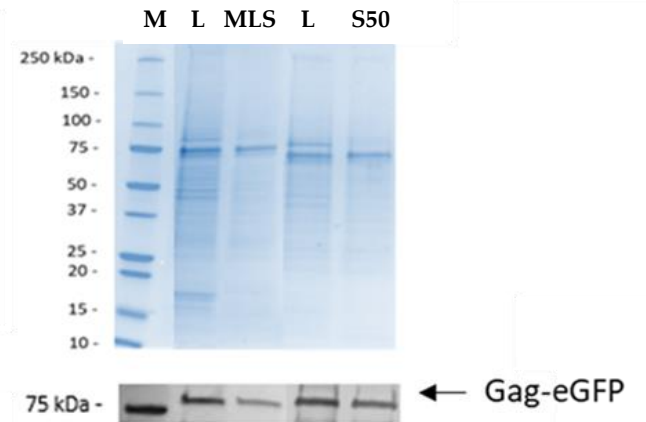
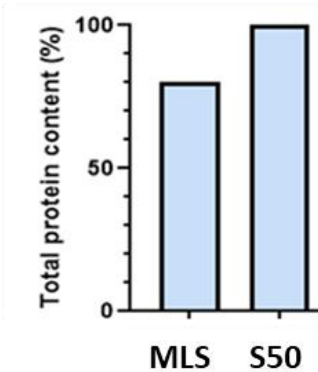
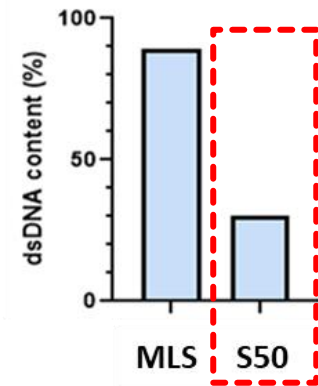
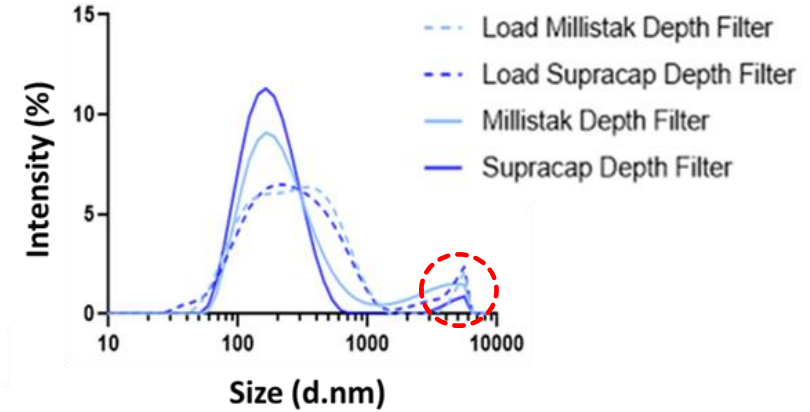
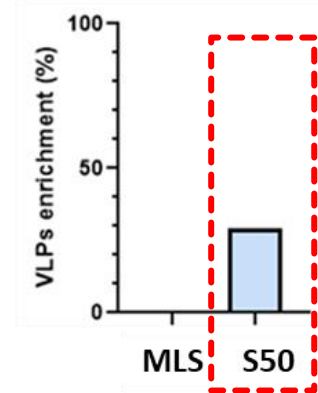
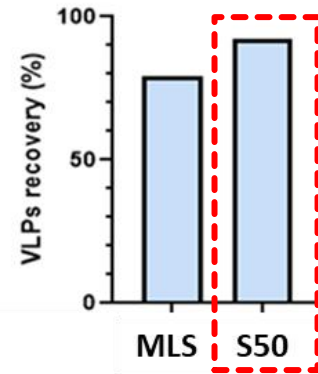
Millistak®+ D0HC µpod depth filter

MLS



Supracap™ 50 depth filter capsule

S50



Higher recovery and purity were achieved with the **Supracap™ 50V100** depth filter

# Secondary clarification

Removal of precipitates formed when the clarified is frozen or stored several days in the fridge.

Filtration



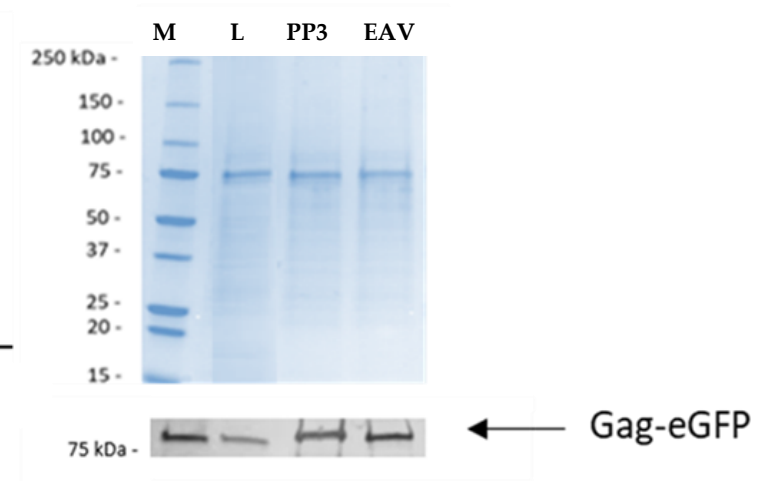
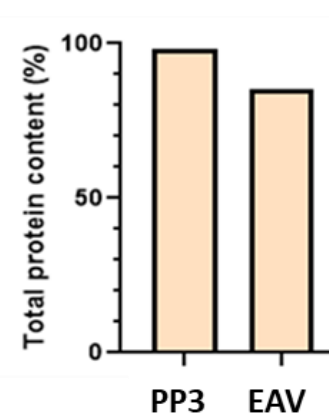
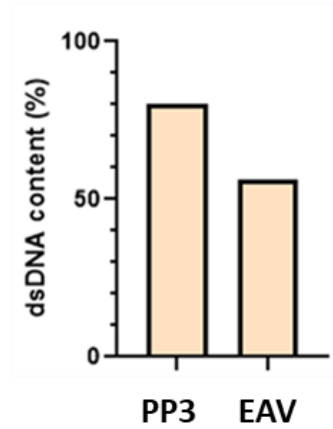
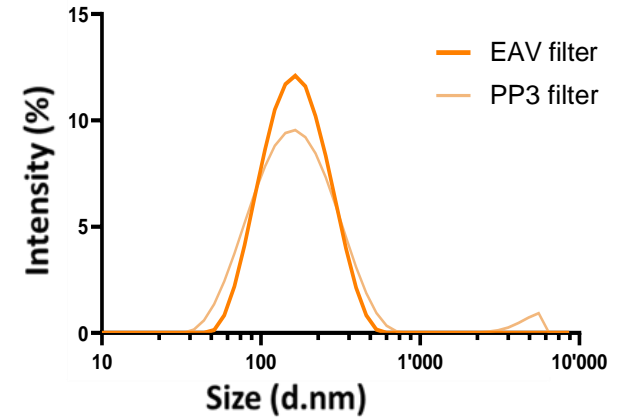
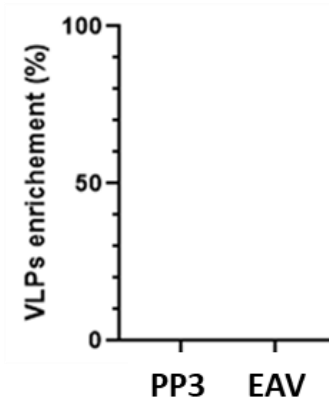
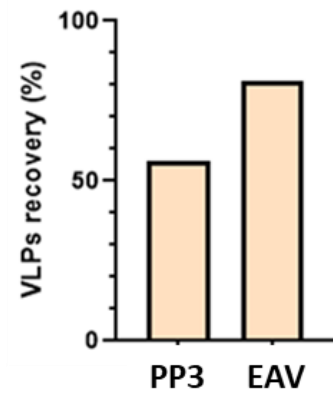
Sartopore®  
SartoScale 25  
PP3 Filter

PP3



Supor® EAV -  
Mini Kleenpak™  
20 filter capsule

EAV



# Secondary clarification

Removal of precipitates formed when the clarified is frozen or stored several days in the fridge.

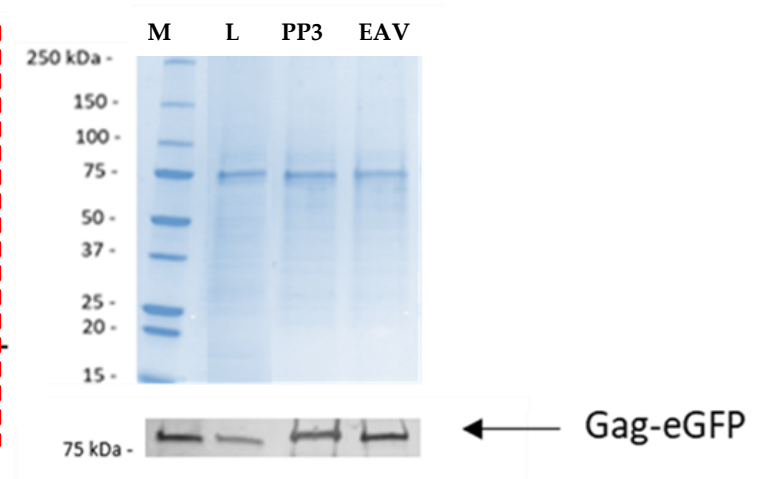
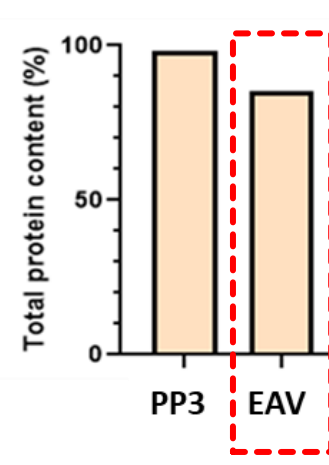
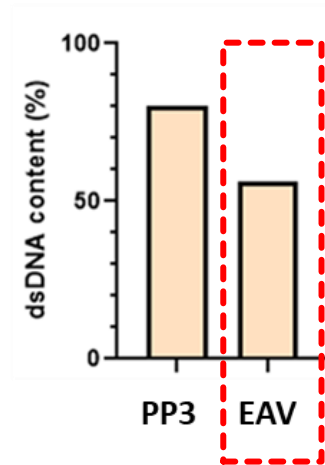
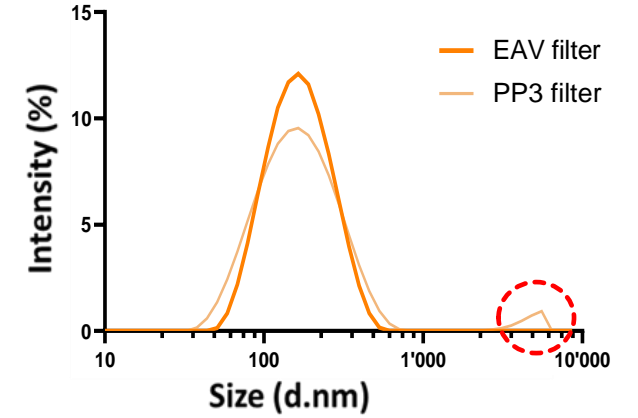
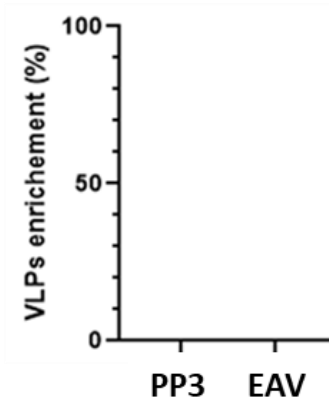
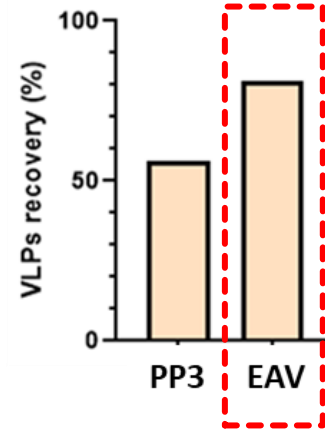
Filtration



PP3



EAV



Higher recovery and contaminants reduction were achieved with the **Supor EAV**

# Intermediate purification

## Intermediate purification

TFF: reduction of most part of the volume and concentration

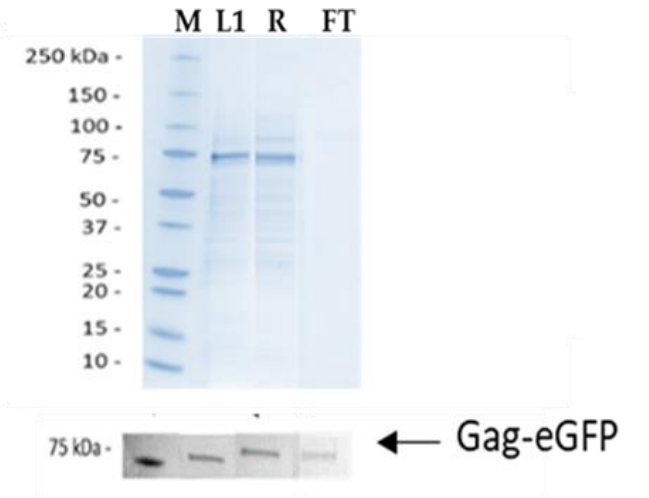
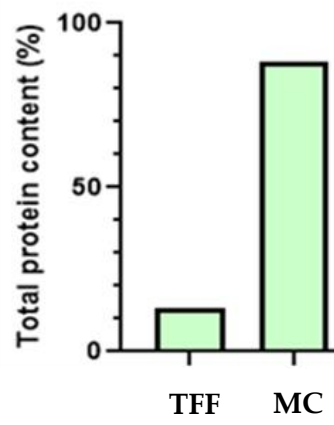
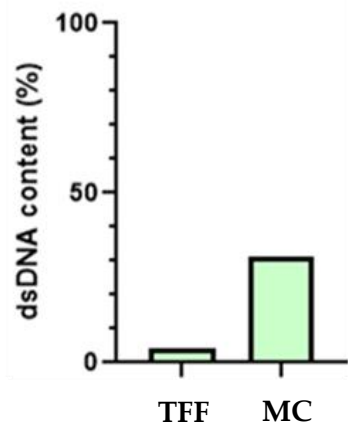
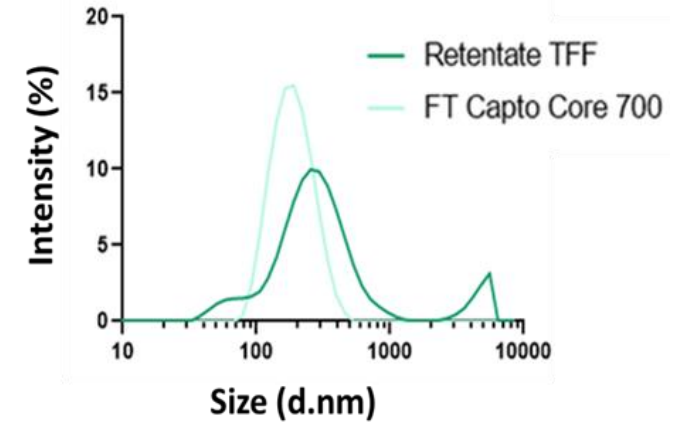
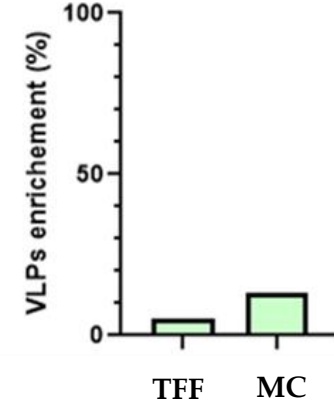
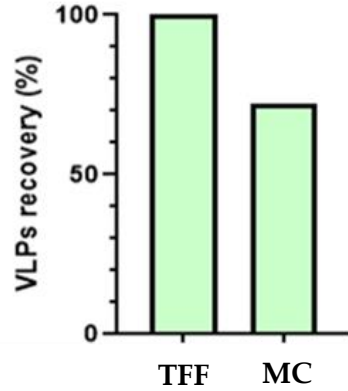
MC: removal of bulk impurities



PES membrane  
TFF



HiScreen™ Capto™  
Core 700 column



# Intermediate purification

## Intermediate purification

TFF: reduction of most part of the volume and concentration

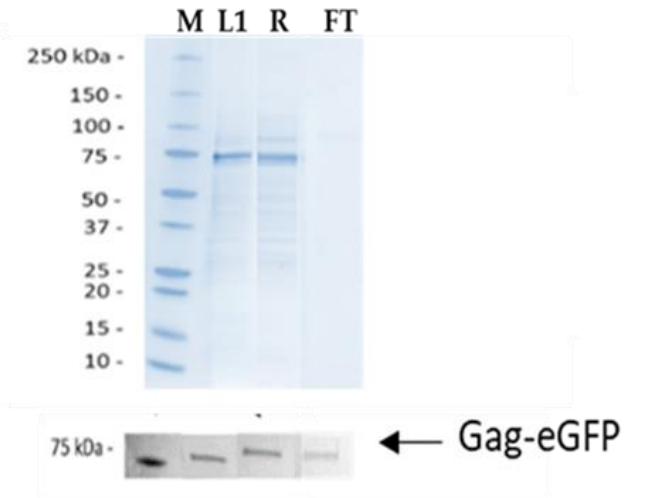
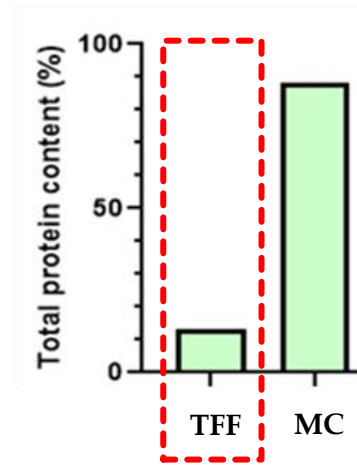
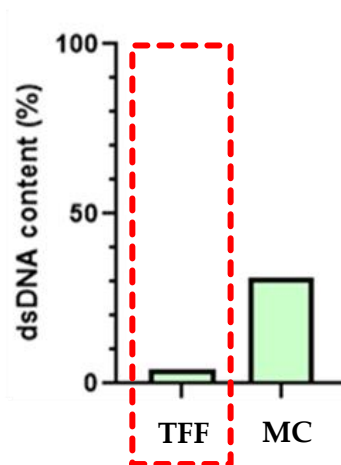
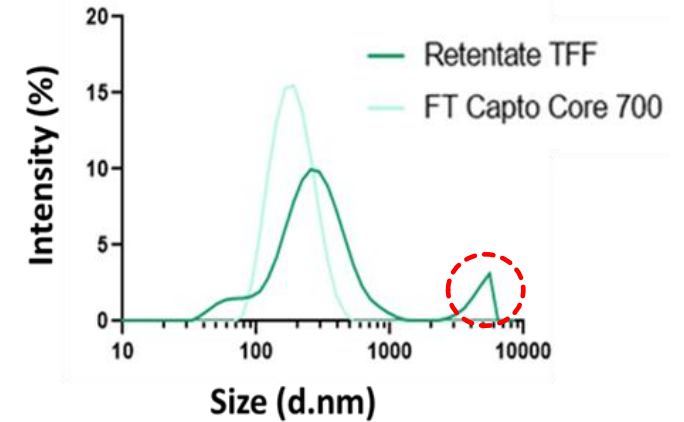
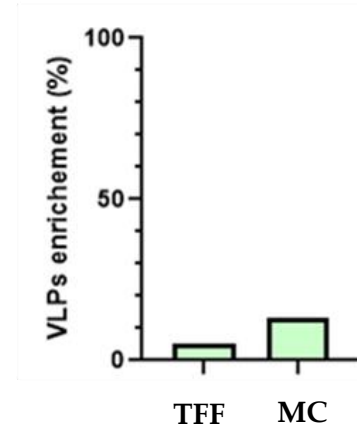
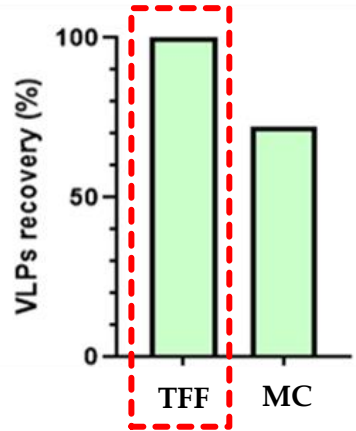
MC: removal of bulk impurities



PES membrane  
TFF



HiScreen™ Capto™  
Core 700 column



In the TFF all Gag-GFP VLPs were recovered, and concentrated in a volume ten times smaller, with presence of some aggregates. A considerable decrease in contaminating proteins and dsDNA were shown

# Capture step

## Capture and purification



CIMmultus™ QA  
Monolithic  
Column

MQA



Mustang® Q XT  
Acrodisc®  
Column

MQ



HiScreen™  
Capto™ Q  
ImpRes Column

CQ



CIMmultus™  
OH- Monolithic  
Column

MOH



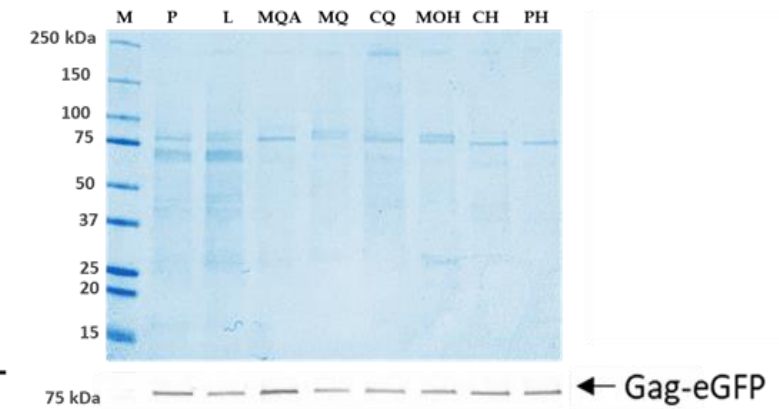
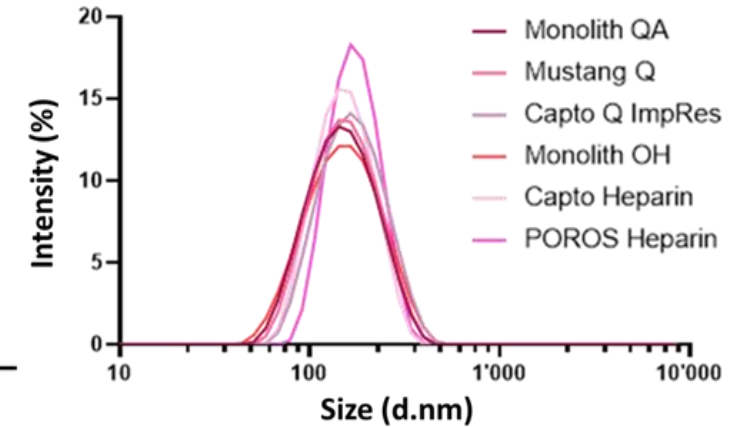
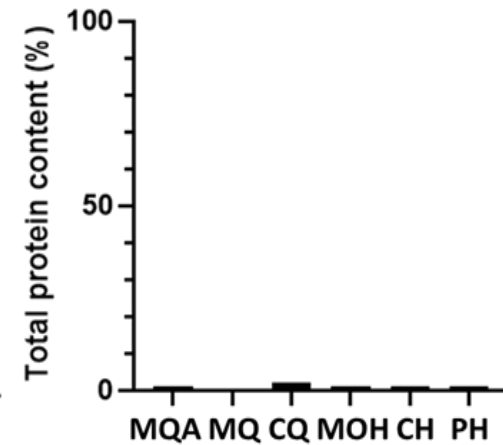
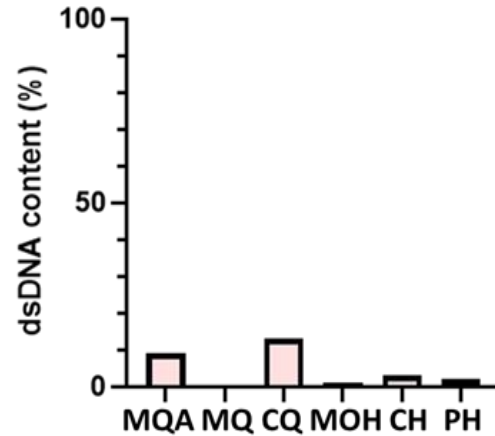
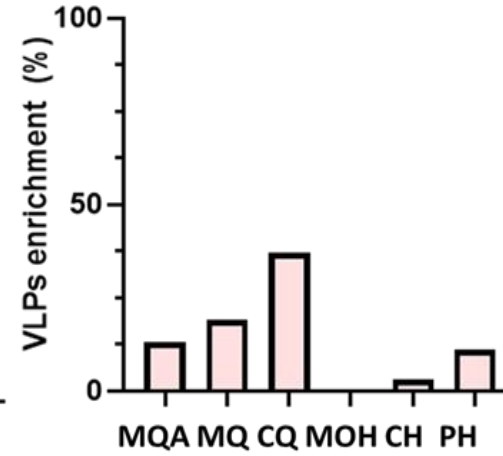
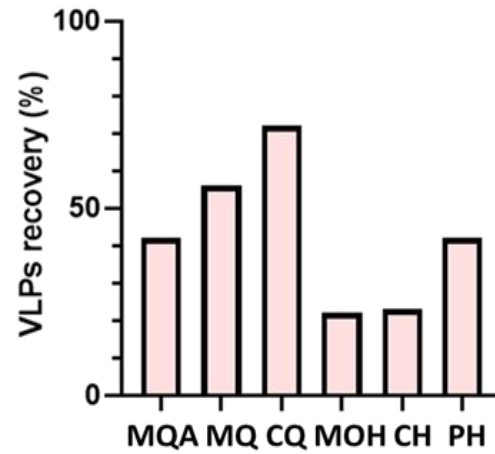
HiTrap Capto  
Heparin column

CH



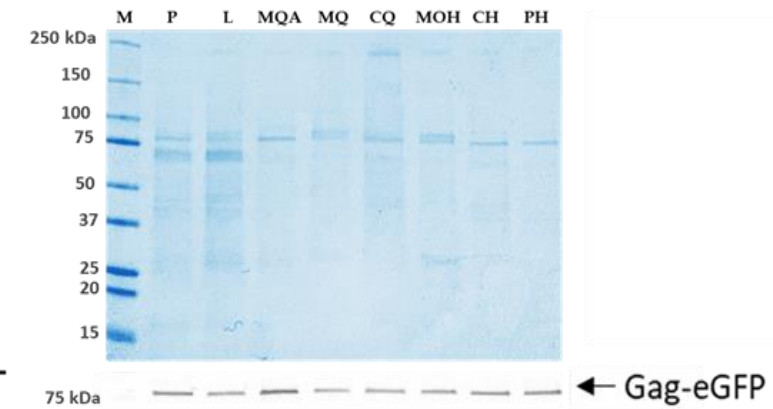
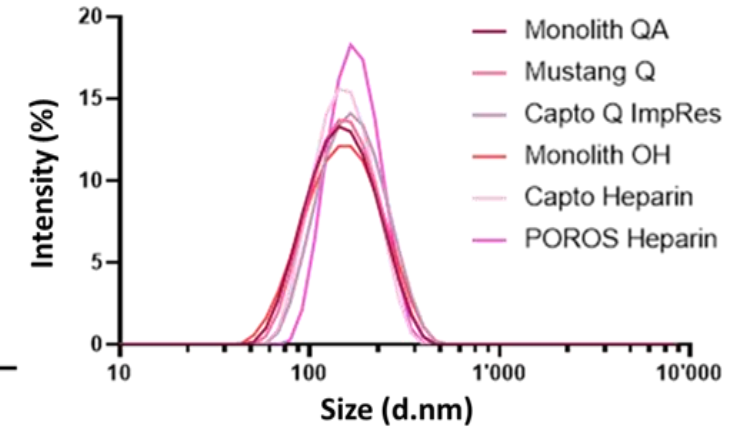
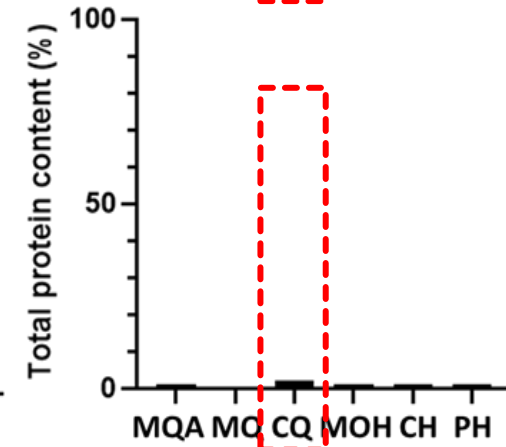
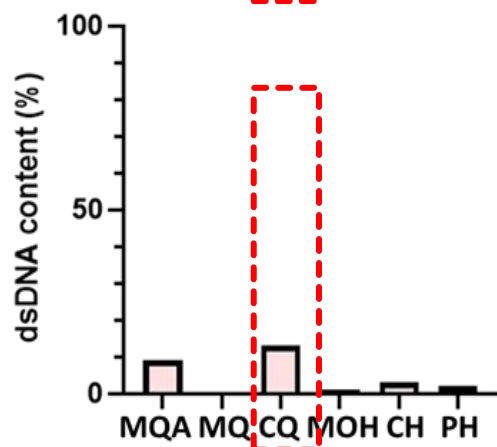
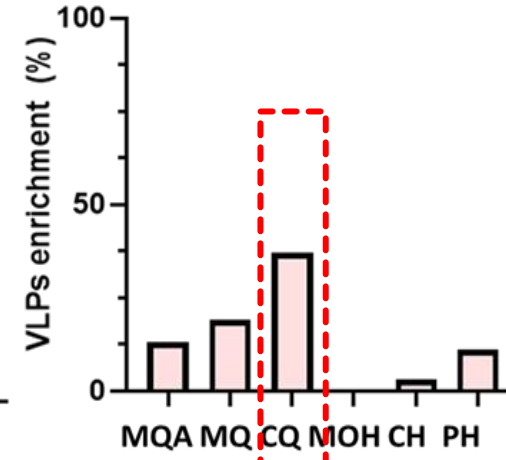
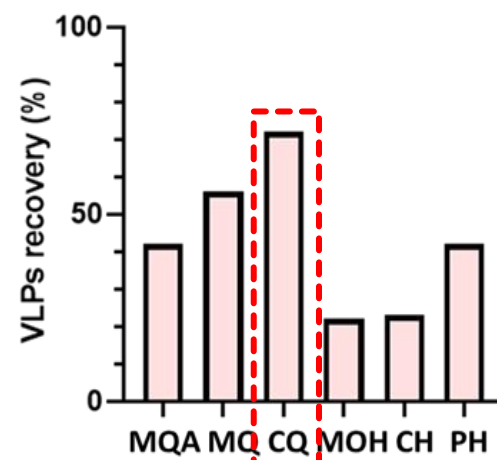
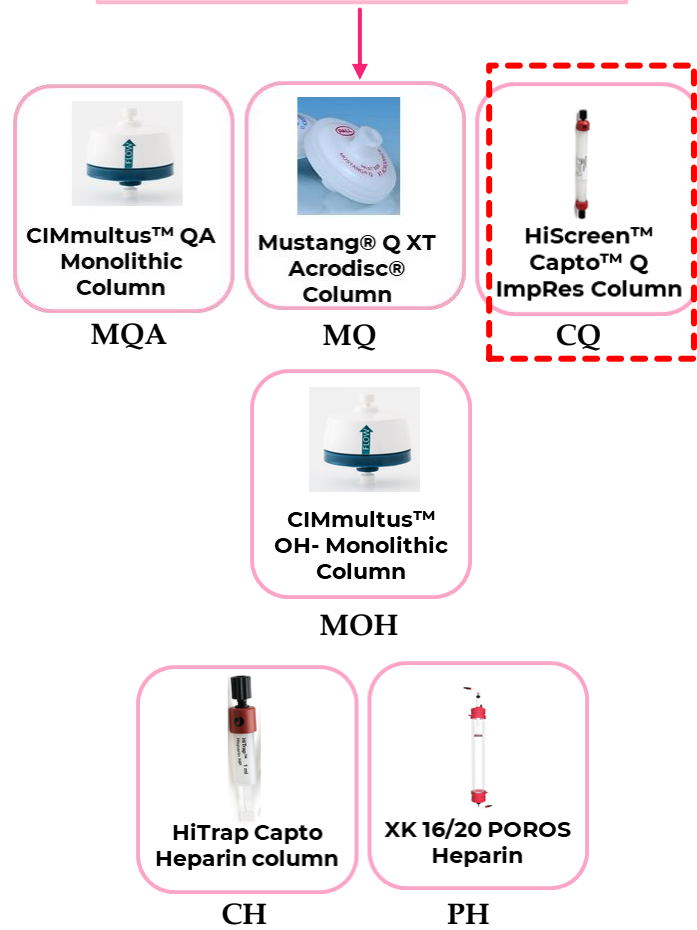
XK 16/20 POROS  
Heparin

PH



# Capture step

## Capture and purification



**Capto Q ImpRes** offers a better recovery of VLPs, enriching its presence with respect to the rest of the particles, and at the same time maintaining low amounts of contaminants



# Polishing step

Removal of bulk impurities, final level of purity achievement, desalting and buffer exchange.

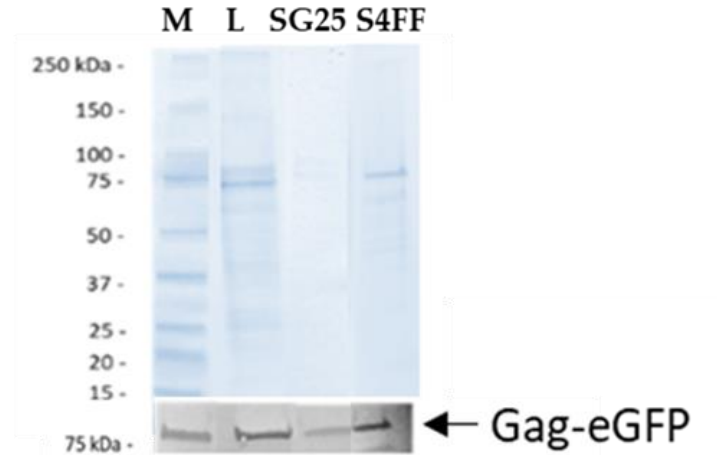
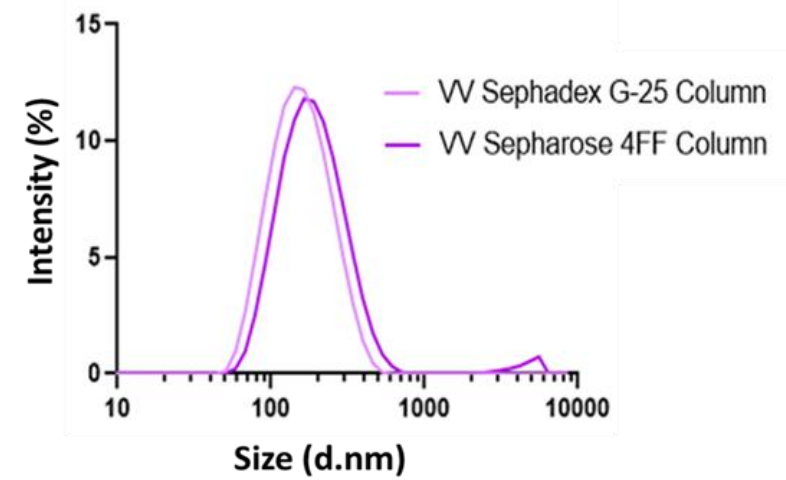
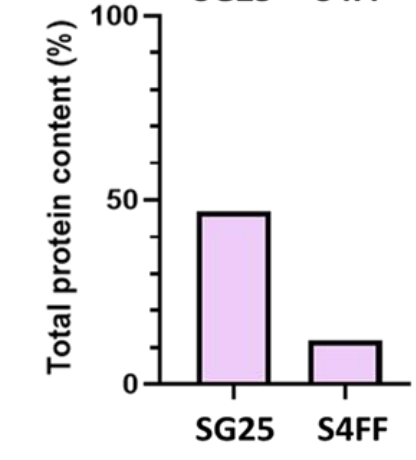
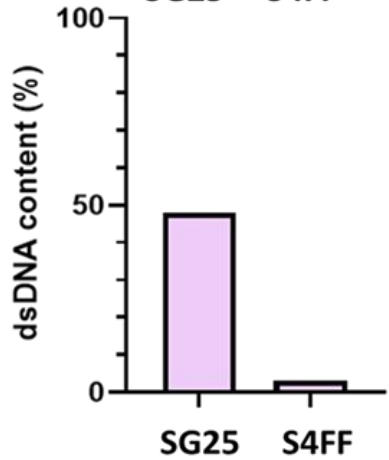
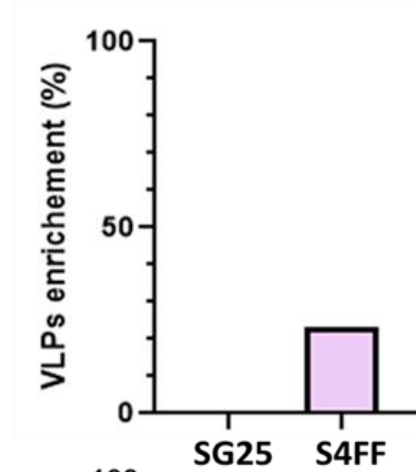
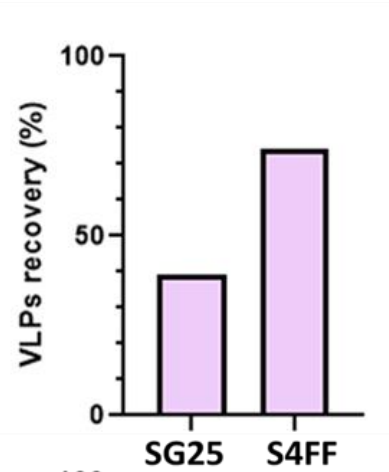
Size exclusion chromatography



SG25



S4FF



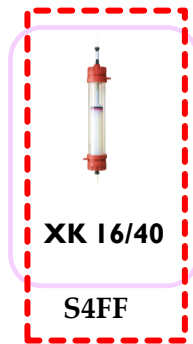
# Polishing step

Removal of bulk impurities, final level of purity achievement, desalting and buffer exchange.

Size exclusion chromatography

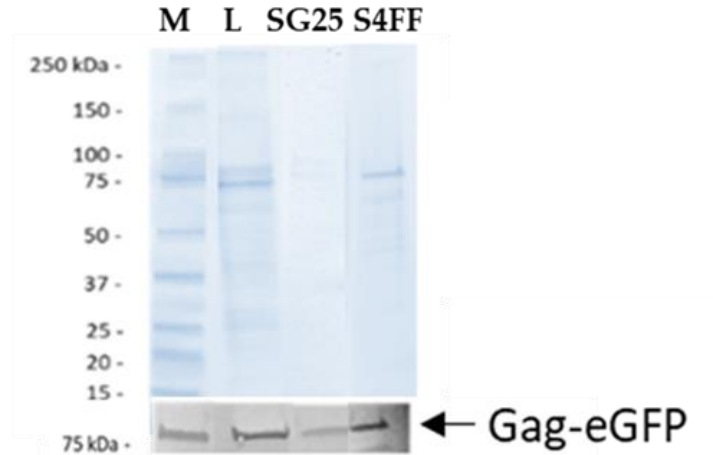
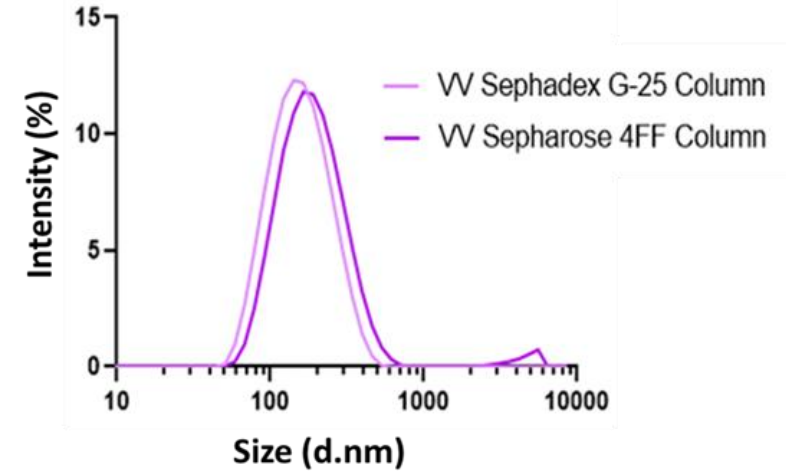
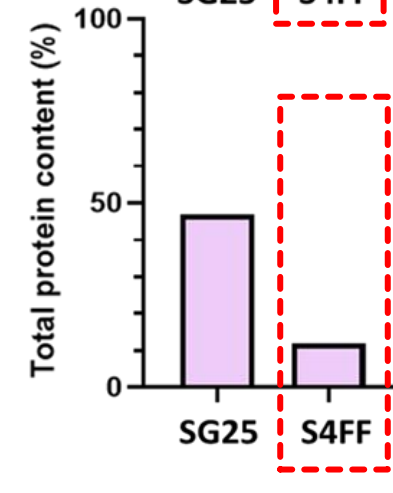
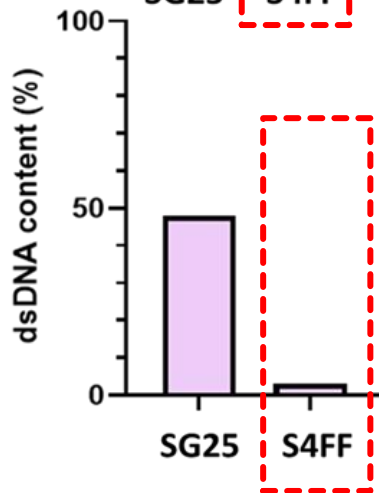
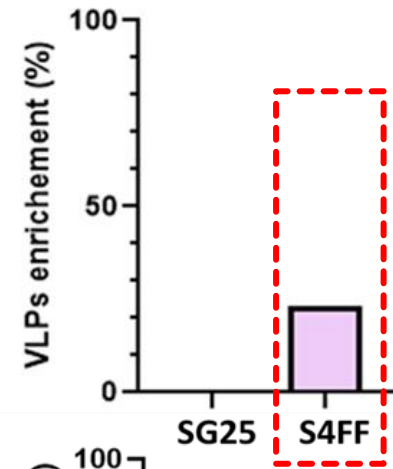
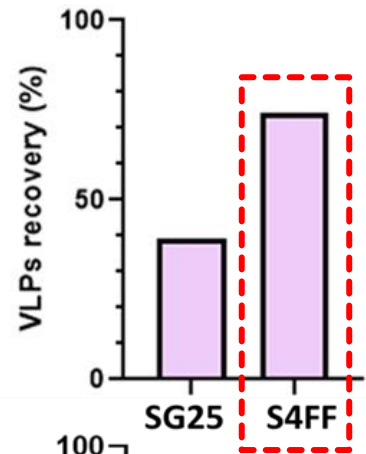


SG25



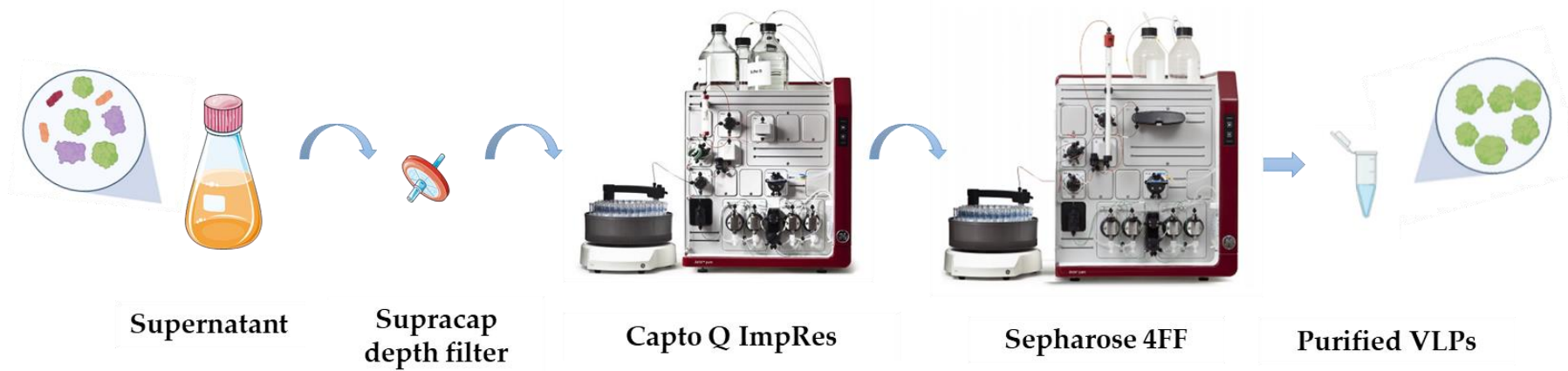
XK 16/40

S4FF



Higher recovery , purity and contaminants reduction were achieved with S4FF

# Final integrated DSP



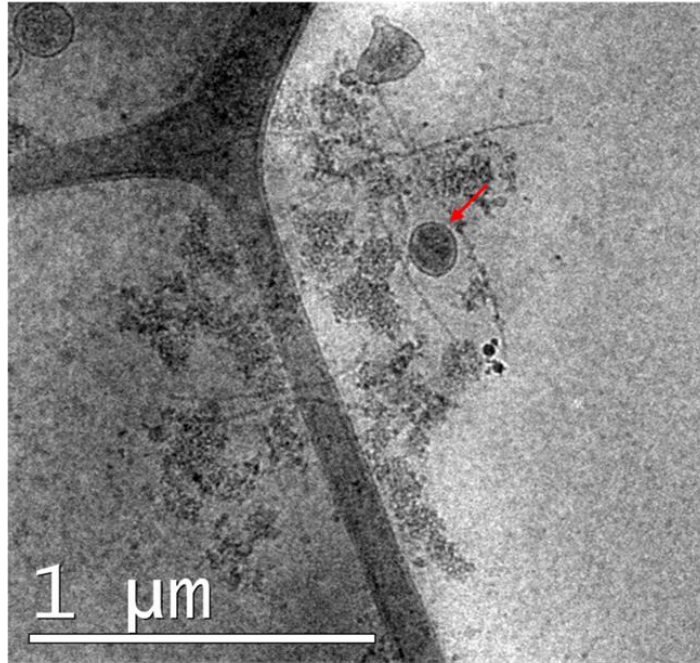
	Vol (mL)	VLPs's Recovery (%)	VLPs / Total Particles (%)	Total Protein Reduction (%)	dsDNA Reduction (%)	Gag-eGFP/Total protein (%)
Production	100	100	38	-	-	3
Clarified	100	90	43	2	65	2
E2 fraction CaptoQ ImpRes	2	76	60	98	96	32
VV fraction S4FF	6	55	64	83	96	70
<b>Overall</b>	<b>6</b>	<b>38</b>	<b>64</b>	<b>100</b>	<b>100</b>	<b>70</b>

## Dose of $1 \times 10^9$ VLPs:

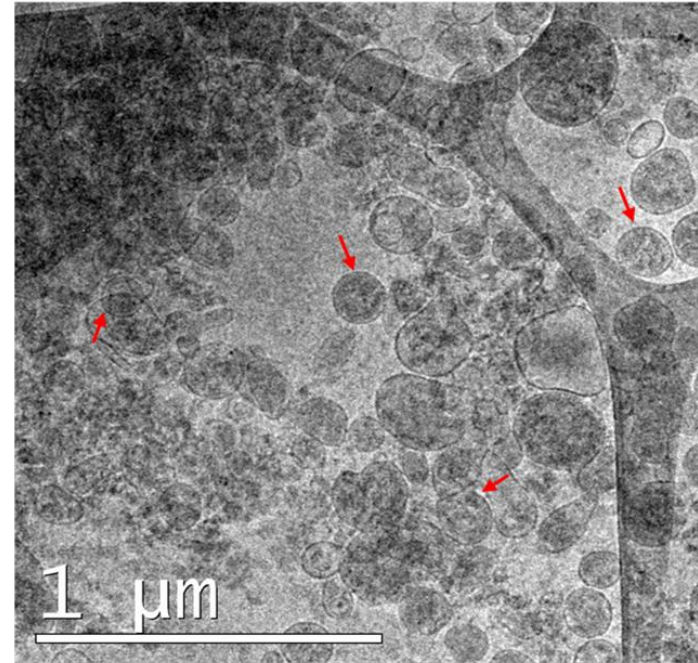
- ✓ 84 vaccination doses
- ✓ 0,12 ng dsDNA/dose
- ✓ 21µg of Gag-eGFP polyprotein

# Characterization of purified Gag-eGFP VLPs

Supernatant

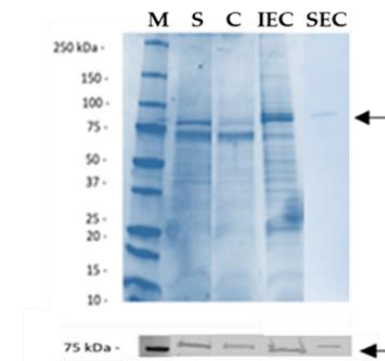


Purified Gag-eGFP VLPs after SEC



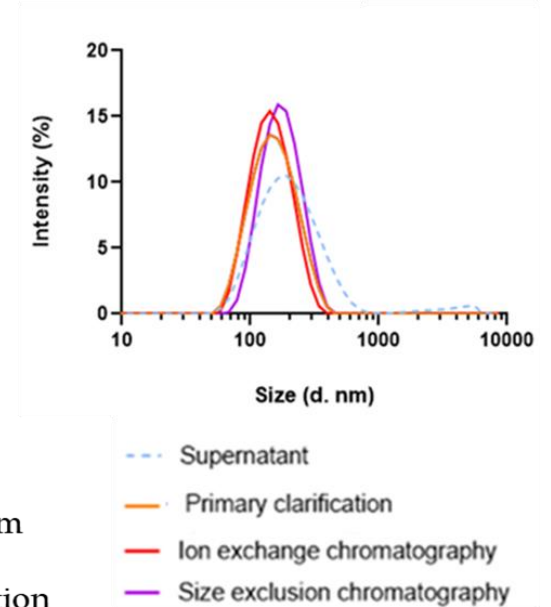
- Gag-eGFP VLPs
- Gag-eGFP protein

SDS-PAGE and Western blot



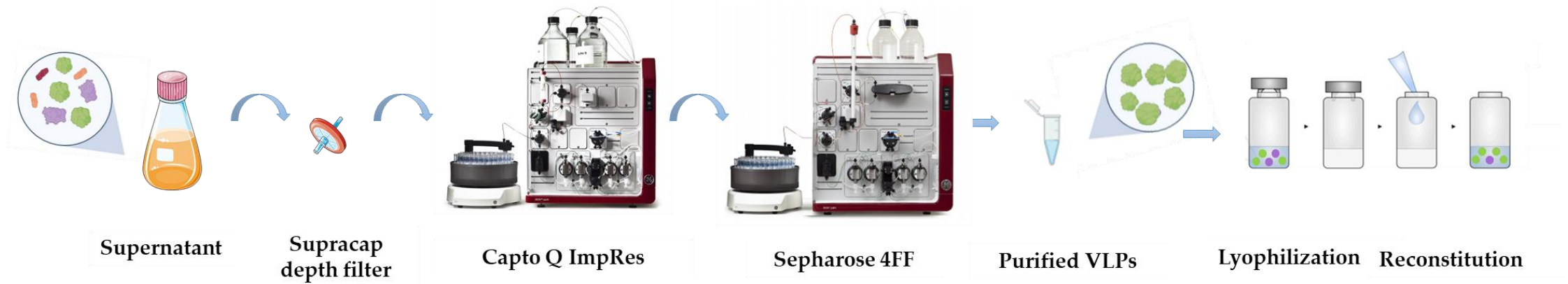
- M: Marker
- S: Supernatant
- C: Clarified
- IEC: Elution peak 2 from Capto Q ImpRes
- SEC: Void volume fraction from Sepharose 4 fast flow

DLS profile

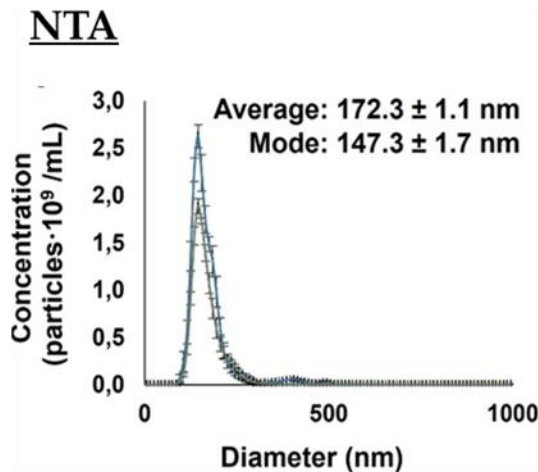
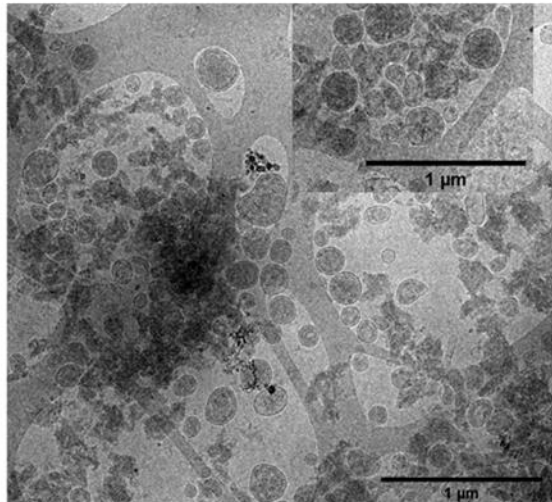


Final concentrated and purified Gag-eGFP VLPs are clearly observed in cryo-TEM micrographs compared to the initial clarified material

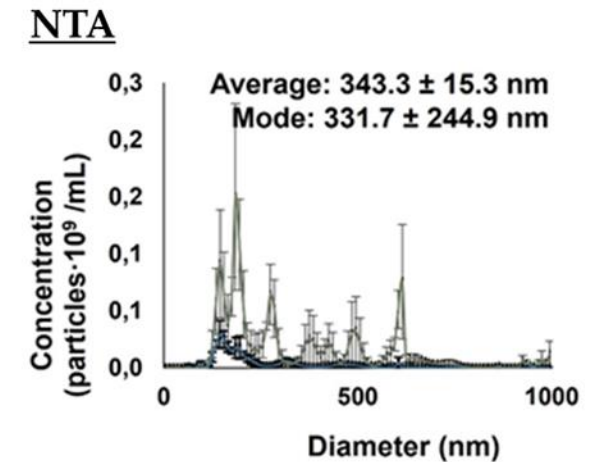
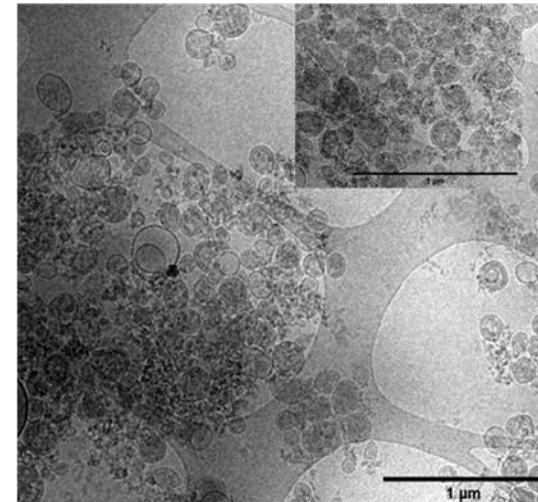
# Lyophilization of VLPs



## Frozen GagGFP VLPs



## Lyophilized GagVLPs



Despite the aggregation, the presence of EVs was below LOD in lyophilized samples according cryo-TEM micrographs

## *Concluding Remarks*

- ✓ This work has resulted in the establishment of a defined procedure of DSP for HIV-1 Gag-eGFP VLPs suitable for scale-up.
- ✓ Also, the present strategy meets the required standard quality and offers great promise for the development of novel vaccine candidates using this platform.
- ✓ The proposed process can also be applied to the purification of other VLPs and related products.

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Thank You!!

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