## VIRUS-FREE CRISPR CAR T CELLS INDUCE SOLID TUMOR REGRESSION

Lauren E. Sarko, Cellular and Molecular Pathology Graduate Program, University of Wisconsin-Madison, USA sarko@wisc.edu Katherine P. Mueller, Department of Biomedical Engineering, University of Wisconsin-Madison, USA Nicole J. Piscopo, Department of Biomedical Engineering, University of Wisconsin-Madison, USA Matthew H. Forsberg, University of Wisconsin Carbone Cancer Center, University of Wisconsin-Madison, USA Louise A. Saraspe, Wisconsin Institute for Discovery, University of Wisconsin-Madison, USA Amritava Das, Department of Pediatrics, University of Wisconsin School of Medicine and Public Health, USA Brittany Russell, Wisconsin Institute for Discovery, University of Wisconsin-Madison, USA Madeline Smerchansky, Department of Biomedical Engineering, University of Wisconsin-Madison, USA Lei Shi, University of Wisconsin Carbone Cancer Center, University of Wisconsin-Madison, USA Adeela Ali, University of Wisconsin Carbone Cancer Center, University of Wisconsin-Madison, USA Adeela Ali, University of Wisconsin Carbone Cancer Center, University of Wisconsin-Madison, USA Scicera R. Lazzarotto, Morgridge Institute for Research, University of Wisconsin-Madison, USA Shengdar Q. Tsai, Morgridge Institute for Research, University of Wisconsin-Madison, USA

Christian M. Capitini<sup>\*,</sup> University of Wisconsin Carbone Cancer Center, University of Wisconsin-Madison, USA Krishanu Saha<sup>\*,</sup> Department of Biomedical Engineering, University of Wisconsin-Madison, USA

## Key Words: CAR T, Cell manufacturing, Non-viral

Chimeric antigen receptor (CAR) T cell therapy has shown promising efficacy in treating hematologic malignancies and has led to the FDA-approval of three CAR T cell products. However, there has been little success in treating solid tumors, as clinical trials to date have yielded little to no responses and no improvement in survival. Current methods of CAR T cell production typically involve the use of viral vectors which can give rise to complications such as insertional mutagenesis, leading to gene silencing or oncogene activation. In addition, GMP-grade viral vector manufacturing can be expensive with lengthy wait times for new batches. Here we have developed a virus-free strategy in primary T cells that has eliminated the use of viral vectors through the use of CRISPR-Cas9 to precisely edit the chimeric antigen receptor into the TRAC gene<sup>1</sup>. Our method of virus free production begins through the generation of a double stranded DNA (dsDNA) template produced by polymerase chain reaction (PCR). This template is then combined with a SpCas9-single guide RNA to create a ribonucleoprotein (RNP) complex. Isolated human primary T cells from adult healthy donors are then nucleofected with the RNP and dsDNA template on day 2 of ex vivo expansion. Flow cytometry is then utilized to immunophenotype the cell product and analyze the percent of efficiency of CAR gene transfer. Within the cell product, the editing efficiencies are >95% TCR knockout and 35% CAR+. Transcriptional profiling indicates that the virus-free CART cells have a favorable memory-like phenotype. In addition to our in vitro work, in vivo mice studies with anti-GD2 CART products demonstrate regression of GD2+ solid tumors upon virus-free CART treatment, showing similar potency and survival to viral-produced CAR T cells. The production of virus-free CAR T cells has high potential to enable the rapid and flexible manufacturing of highly defined and highly potent CAR T cell products for the treatment of solid tumors.

<sup>1</sup> Mueller, K. et al. CRISPR-mediated insertion of a chimeric antigen receptor produces nonviral T cell products capable of inducing solid tumor regression. *bioRxiv* preprint doi: https://doi.org/10.1101/2021.08.06.455489 (2021).