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Experimental studies and theoretical analysis of the residual properties of threespan small-scale continuous concrete slabs after a fire

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13 Abstract

14 This study investigated the effect of travelling fire scenarios, span-thickness ratios, and recurring ages on the post-fire residual behaviour of small-scale continuous reinforced concrete slabs. The 15 16 mechanical performance of five fire-damaged continuous slabs and one reference slab were 17 investigated, including load-deflection curves, concrete and reinforcement strains, cracking patterns, 18 and failure modes, and the observations were compared with those discussed in companion papers. In addition to considering the boundary restraint and failure criteria, this study proposed a simple 19 20 ellipse equation to determine the tensile membrane action region and residual ultimate loads of 21 concrete slabs at the limit state. The results indicated that the travelling fire scenario, including the 22 fire direction and time delay, had a slight effect on the residual behaviour of fire-damaged slabs with 23 larger span-thickness ratios. For fire-damaged slabs with larger span-thickness ratios, flexural failure 24 easily occurred with sufficient development of the tensile membrane action. The proposed ellipse 25 method can be used to accurately determine the residual ultimate loads of fire-damaged continuous 26 slabs with large span-thickness ratios.

Keywords: continuous concrete slab; post fire; residual strength; recurring age; span-thickness ratio;
ellipse equation

30 Nomenclature

r	aspect ratio (L/l)
b	parameter defining the magnitude of the membrane force (Plate (1))
b'	parameter defining the magnitude of the membrane force (Plate ③)
k	parameter defining the magnitude of the membrane force (Plate (1))
k'	parameter defining the magnitude of the membrane force (Plate ③)
K	ratio of yield force in the reinforcing steel along the short span to the yield force in the
	reinforcing steel along the long span
T_0	yield force in reinforcing steel per unit width in the long span (kN/m)
d	average effective depth of reinforcement (mm)
d_1	effective depth of reinforcement in the short span (mm)
d_2	effective depth of reinforcement in the long span (mm)
е	overall enhancement of theoretical yield-line load due to membrane action
e_1	net enhancement for Element 1
e_2	net enhancement for Element 2
<i>e</i> ₃	net enhancement for Element 3
e_{1b}	enhancement due to bending action for Element 1
e_{2b}	enhancement due to bending action for Element 2
e_{3b}	enhancement due to bending action for Element 3
$e_{1\mathrm{m}}$	enhancement due to membrane forces for Element 1
$e_{2\mathrm{m}}$	enhancement due to membrane forces for Element 2
e _{3m}	enhancement due to membrane forces for Element 3
g_1	parameter defining the compressive stress block in flexural action along the short span
g_2	parameter defining the compressive stress block in flexural action along the long span
w	vertical central deflection of the slab (mm)
P_{y}	uniformly distributed theoretical yield-line load at ambient temperature
P_{limit}	predicted load corresponding to maximum allowable displacement w

32 1. Introduction

Recently, the structural performance of reinforced concrete (RC) slabs exposed to fire has been of significant interest for researchers. Several experimental and numerical studies have been conducted on the fire performance of RC slabs [1–6]. However, in addition to the fire behaviour of RC slabs, assessing the post-fire load-carrying capacities of RC slabs has been of considerable interest [7–9] as the residual performance should be assessed to determine whether the residual load-bearing capacity remains sufficient to ensure a safe level.

39 Several studies have been conducted on the post-fire mechanical performance of concrete slabs, 40 including five two-span continuous concrete slabs [10], unbonded prestressed concrete continuous slabs [11], concrete slabs with polypropylene fibres [12], and glass fibre reinforced polymer RC slabs 41 42 [13-14]. However, the uniform fire scenario was often used in these studies, and inadequate focus 43 was given to the travelling fire scenario or different compartment fires, particularly slabs with larger 44 span-thickness ratios. Thus, Wang et al. [15] investigated the effect of the number and position of 45 heated spans on the post-fire residual behaviour of five continuous concrete slabs (4700 mm \times 46 2100 mm × 80 mm). The results indicated that concrete spalling significantly affects the ultimate load 47 and failure mode of fire-damaged continuous slabs. In addition to the flexural failure mode, punching 48 shear failure also occurred in the fire-damaged continuous slab, particularly in the span with 49 considerable explosive concrete spalling. In addition, Wang et al. [16] further investigated the effect 50 of different factors on the residual performance of four concrete continuous slabs (4700 mm \times 51 2100 mm × 100 mm), including different compartment fire scenarios, reinforcement ratios, and bar 52 arrangements. The results indicated that the residual structural stiffness and ultimate loads were 53 significantly enhanced with increasing reinforcing ratio, but brittle punching failure readily occurred. 54 The span-thickness ratios of the above two-series continuous slabs were 14.5 [15] and 18.1 [16], 55 respectively. Meanwhile, the average mid-span failure deflection of each span was approximately l/50; thus, the tensile membrane action could not be sufficiently developed. In such scenario, the 56 57 conventional yield line and ACI punching shear methods can be used to determine the residual 58 ultimate load of each span in continuous slabs. However, in a normal engineering practice, the span-59 thickness ratio of the concrete slab is often larger than 20; thus, the residual tests of thinner continuous

slabs should be further investigated, particularly after travelling fire scenarios and longer recurring
ages (the time between the fire test and the post-fire loading).

In addition to experiments, analytical methods must be developed to assess the residual strength 62 63 of post-fire RC slabs. Bailey et al. [1, 17], Omer et al. [18-19], Li et al. [20], Wang et al. [21], Herraiz 64 and Vogel [22], and Burgess [23] proposed different methods of determining the ultimate load 65 capacity of a simply supported concrete slab. Note that for among existing methods, no simple method of determining the tensile membrane action region of the two-way slab at the limit state exists. 66 67 Therefore, an ellipse equation to determine the ultimate loads of two-way simply supported slabs at 68 large deflections as well as the tensile (compressive) membrane action region was proposed [24]. 69 With this ellipse method, the intersecting points of the three yield lines in the middle region were 70 assumed to be two focuses of the elliptic equation. However, the effect of the boundary condition was 71 not considered, particularly the negative moment along the edges of continuous slab over the supports. 72 Thus, in this study, the ellipse method was further developed to consider the beneficial effect of the 73 boundary condition, and the experimental results of the fire-damaged continuous slabs were used to 74 verify its effectiveness.

75 Therefore, the objectives of this research were as follows: (1) To investigate the residual load-76 carrying capacities of post-fire continuous RC slabs with large span-thickness ratios (approximately 77 30); (2) observe their cracking patterns, failure characteristics (brittle or ductile failure), and failure 78 mode; (3) propose a simple method of determining the tensile membrane action region and predicting 79 the residual ultimate load of fire-damaged continuous slabs with different boundary conditions; and 80 (4) establish the reasonable failure criteria of the post-fire continuous RC slabs with larger span-81 thickness ratios. This method can be easily modified to predict the ultimate limit loads of concrete 82 slabs at ambient and elevated temperatures.

In this study, residual strength tests were conducted on the post-fire behaviour of five three-span small-scale continuous RC slabs after various travelling fires. One reference slab was tested without exposure to fire. First, the furnace temperatures and concrete and steel temperatures of the slabs were briefly investigated. Second, five fire-damaged slabs and one reference slab were loaded to failure at ambient temperature. For each slab, the vertical and horizontal deflections, concrete or reinforcement strains, cracking patterns, and failure modes were investigated. Finally, the residual ultimate limit loads predicted using the proposed method were compared with the experimental and other theoreticalresults.

91 2. Test setup

92 2.1 Test slabs

93 Six three-span two-way continuous RC slabs (each with dimensions of 4700 mm \times 2100 mm \times 94 50 mm) with the same reinforcement ratio and arrangement were tested. One slab (Slab CS0) was the reference slab without fire exposure, while the other five slabs (Slabs CS1, CS3 to CS6) were 95 96 subjected to different travelling fire scenarios, and the residual strength tests (Slabs CS1-PF, CS3-PF 97 to CS6-PF) were then conducted. After the fire test, the slabs were stored outside the laboratory 98 (natural environment: 518 to 830 days), and the concrete age of the reference slab was 897 days. The 99 details of each slab are presented in Fig. 1(a) and Table 1. Note that the residual test of Slab CS2-PF 100 was not conducted owing to the previous failure (due to transportation and hoisting).

101 2.2 Test procedure

102 2.2.1 Fire tests

In this study, five slabs were tested under different travelling fires, and the details of the fire tests are available in Ref. [25]. The uniform applied loads (iron bricks) of each tested slab during the fire test are listed in Table 1. As shown in Fig. 1(b), six thermocouple trees were used to measure the temperature of each heated compartment. As depicted in Fig. 1(c), each thermocouple tree consisted of six thermocouples (1–6) for concrete and four thermocouples in Points R-1 to R-4 for the reinforcement. Other details of the fire tests are available in Ref. [25].

109 2.2.2 Post-fire strength tests

After the fire tests, the residual load-carrying capacities of continuous Slabs CS1-PF and CS3-PF to CS6-PF, as well as for Slab CS0, were investigated. For the residual tests, each slab was tested using a reaction steel frame (Fig. 2(a)). One steel plate (160 mm \times 300 mm) was placed at each loading point, and the load was applied using three hydraulic jacks. For each span, the load increment was 8 kN (initial and middle stages) or 4 kN (near the failure or later stage), and the applied load at each step was maintained for 5 min. The failure criteria for each slab included concrete crushing, reinforcement fracture, and punching shear failure. If the failure criteria was reached in a span of the slab, the test of that span was stopped, but the loads in other spans of the slab continued to increase until the corresponding failure occurred in those spans. Note that because of the severe deterioration of the concrete (rehydration of CaO: volume increase) [26-27], one hole appeared in Span CS1-A during the re-curing stage; thus, its residual strength was zero.

As shown in Figs. 2(b)–2(d), four corners were anchored by the four steel beams, and the reaction force at each corner, denoted as Points P-1 to P-4, was measured using pressure transducers. Strain gauges were used to measure the concrete and reinforcement strains (Fig. 3(a)). In addition, Fig. 3(b) shows the positions of vertical points V-A, V-B, and V-C and horizontal points H-1 to H-4.

125 3. Results of the fire tests

The temperature variations in the furnace and concrete and steel with time during the heating phases for the five slabs are shown in Figs. 4(a)–4(e). Note that the maximum furnace temperatures of two unheated Spans CS1-B and CS1-C were lower than 200 °C, indicating that they had higher residual strengths.

130 The maximum furnace temperatures of the heated spans in Slabs CS3 to CS6 [25] ranged from 830 to 1102 °C, with an average value of 980 °C (Table 1). In contrast, for Slabs CS3 to CS6, the 131 132 maximum concrete temperatures on the bottom (top) surfaces of the heated spans ranged from 640 (220) to 851 (355) °C, with an average value of 764 (274) °C. Meanwhile, the bottom steel 133 temperatures of Slabs CS3 to CS6 ranged from 518 to 721 °C, with an average value of 629 °C. Note 134 135 that as discussed in Ref. [15], the maximum temperatures for the bottom concrete (steel) ranged from 671 (529) to 1130 (718) °C, with an average value of 893 (645) °C. Similarly, as discussed in Ref. 136 137 [16], the average concrete (steel) temperatures on the bottom and top surfaces of the heated spans 138 were 828 (781) and 254 (497) °C, respectively. As expected, because of the longer heating duration 139 (approximately 180 min) and larger heat capacities, the maximum temperatures of Slabs S1 to S5 [15] and B1 to B4 [16] were higher (100-200 °C) than those of the tested slabs presented here. Other 140 141 details of the tested slabs in Refs. [15-16] were shown in Table 2. Overall, compared with the fire travelling direction and time delay, the heating duration and slab thickness considerably affected the 142

143 maximum material temperatures of the slabs, particularly small-scale slabs.

144 Similar to Refs. [15-16], post-cooling concrete spalling (falling of concrete pieces) occurred because of the moisture absorbed by the calcareous aggregate (rehydration). As discussed above, a 145 146 severe failure occurred in Span CS1-PF-A before the residual strength tests owing to the post-fire spalling and higher experienced temperatures (Fig. 4(a)). However, for fire-damaged slabs, in Refs. 147 [15-16], no holes appeared before the residual tests, although the experienced maximum temperatures 148 were relatively higher. Thus, a concrete slab with a minimum thickness is required to prevent severe 149 150 spalling after the cooling stage. In other words, increasing the slab thickness is an effective method 151 of reducing the detrimental effect of post-spalling on the residual behaviour of the slab.

152 4. Results of the post-fire tests

153 This section discusses the post-fire experimental results for each slab and provides a brief 154 explanation of the observed behaviour, including the load–deflection curves, concrete and 155 reinforcement strains, cracking pattern, and failure mode. In addition, the residual behaviour of the 156 tested slabs was compared with those of other fire-damaged slabs in the companion papers [15-16].

157 4.1 Failure behaviour

Figs. 5(a)-10(d) show the cracking patterns on the top and bottom surfaces of each span in the continuous slabs. As shown in Figs. 6(a)-10(d), for each fire-damaged slab, the red and dark lines indicate new and original cracks, respectively, and the blue elliptic line and blue rectangular dash line indicate the tensile membrane action region and bottom reinforcing steel yield region, respectively.

162 • Reference slab CS0 (unheated)

For Slab CS0, before 28 kN, no cracks appeared on the top surface. Between 28 and 36 kN, cracks 163 164 appeared in the middle region of Span B as well as at the corners. At approximately 50 kN, small new 165 cracks first appeared near the two internal supports. Subsequently, cracks appeared through two 166 internal supports at approximately 70 kN, and many arc cracks appeared at the corners of each span. 167 Between 80 and 100 kN, mid-span cracks appeared at the two edge spans A and C. At approximately 104 kN, concrete crushing occurred at one corner of Span A. Here, the load at Span A did not increase 168 169 and remained constant. At 106 kN, concrete crushing appeared at Span C, and then its load remained 170 constant. Finally, at 110 kN, concrete crushing occurred at Span B, and the test was stopped.

171 As shown in Figs. 5(a) and 5(b), as expected, the cracking patterns at Spans A and C were similar, 172 and the top arc cracks appeared near the edge region. For Span B, its top cracking pattern differed 173 slightly from those of Spans A and C owing to its higher boundary restraint. Note that some cracks 174 appeared in the middle region of each span owing to the tensile membrane action (large deflection). 175 Moreover, the conventional yield-line failure mode or rectangular cracking pattern occurred on the 176 bottom surface of each span (Figs. 5(c) and 5(d)). However, in contrast to this observation, concrete crushing easily occurred along the bottom surface of the internal supports because of the larger 177 178 concrete stresses [15-16]. This comparison indicates that the span-thickness ratio has a considerable 179 effect on the brittle failure mode of the internal supports, such as concrete crushing or local punching 180 shear failure mode.

181 • Fire-damaged Slab CS1-PF (heated span A)

For this slab, only Span A was heated during the fire test (180 min). As shown in Fig. 6(a), Span A was not loaded because of the hole, and Spans B and C were simultaneously loaded during the residual test. Before 20 kN, the width of the original top cracks gradually increased, and no new cracks appeared. Subsequently, many new top cracks first appeared near the two internal supports, and then arc cracks appeared at the corners of each span. At approximately 96 kN, concrete crushing appeared at the two corners of Span C, and its load remained constant until the end of the test. At 108 kN, the cracks across Span B appeared in its middle region, and the test stopped.

189 Figs. 6(a)-6(d) show the cracking pattern on the top and bottom surfaces of Slab CS1-PF. On one 190 hand, the bottom failure mode of two spans were similar to those of Slab CS0, and no concrete 191 crushing appeared on the bottom surface of two internal supports. On the other hand, owing to the 192 lower experienced temperatures (Table 1), the ultimate loads (108 and 96 kN) of Spans B and C in 193 Slab CS1-PF were similar to those (110 kN and 106 kN) of Slab CS0, and the reduction factors of 194 Spans B and C were 1.8% and 9.4%, respectively. Note that this observation differs from those in Ref. 195 [15]. For instance, compared with the Slab S0, the maximum reduction factors of the residual 196 strengths in Slabs S1-PF and S2-PF were 18.1% and 30%, respectively. This comparison further 197 indicates that as the span-thickness ratio decreases, the difference in the residual carrying capacity 198 among different spans tends to increase owing to various failure modes [15-16].

199 • Fire-damaged slabs CS3-PF to CS6-PF (three heated spans)

As discussed above, for each span, the direct heating time was approximately 90 min, and the maximum concrete and steel temperatures were similar (Table 1). During the residual strength test, the cracking development and failure mode of each fire-damaged slab were similar.

During the initial stage, the original cracks gradually widened, and no new cracks appeared on the top surface before approximately 20 kN. Subsequently, many new cracks primarily appeared near the internal supports and edges. At the limit state, concrete crushing at the corners easily occurred on one span. Note that, for any span-thickness ratio, the original crack distribution of the slab in fire was different from the new crack distribution of the fire-damaged slabs, owing to different mechanical mechanisms.

209 Figs. 7(a)-10(d) show the cracking patterns and failure modes on the top and bottom surfaces of 210 Slabs CS3-PF and CS6-PF. On one hand, on the top surface of each span, arc and large cracks 211 appeared on the edge and two internal supports, respectively. Meanwhile, in addition to the punching 212 shear failure (severe spalling) of Span CS4-PF-A, concrete crushing primarily occurred on the top 213 surface of all other spans. However, as discussed in Ref. [16], the punching shear failure or flexural-214 punching combined failure occurred in six spans of Slabs B1-PF to B4-PF (total 12 spans: traveling 215 fire); the main reasons were the cross shape (+) of the original cracks, lower span-thickness ratio, 216 and concentrated loading system. In addition, four spans in Slabs S1-PF to S5-PF (total 15 spans: 217 uniform fire) experienced punching shear failure [15]. As discussed above, for the tested slabs, only 218 one span (total 16 spans) in the present fire-damaged slabs experienced punching shear failure, and 219 all other spans experienced flexural failure. In addition to the four-point loading system and slight 220 spalling, another important reason is that there were fewer network or map original cracks on the top 221 surface of each span, and many original arc cracks appeared at the edge of each span. No doubt, the 222 network original cracks led to the low bond strength and dowel actions between the concrete and steel, 223 i.e., the punching shear strength [5-6]. Therefore, for any span-thickness ratio, compared with the 224 boundary restraint, severe spalling has significant adverse effects on the residual strength, bond, stress 225 or strain concentration, and insufficient tensile membrane action, and it easily results in the punching 226 shear failure of the concrete slabs, such as for Span CS4-PF-B.

■ 227 • Discussion

⁸ Based on the above observation, as the span-thickness ratio increases, the travelling fire scenarios

229 have slight effects on the failure mode of a concrete slab, and the flexural failure mode often occurs 230 in each span owing to better rotation capacity. In other words, the support of the slabs with lower 231 span-thickness ratio is more flexible to rotate and more ductile. In this case, the smooth deflected 232 shape (double curved) of the two-way slab easily formed, particularly under the uniform load. Thus, the bottom reinforcement gradually stretched with increasing deflection, and the tensile field in its 233 central region sufficiently developed. An important premise is that the punching shear capacity of the 234 fire-damaged slab is higher than the flexural capacity. As the span-thickness ratio decreased, the 235 236 punching shear failure easily occurred owing to the lower rotation capacity. The results indicated that 237 the span-thickness ratio, fire scenario, and loading system should be considered to determine the 238 reasonable failure modes of fire-damaged slabs.

239 Moreover, the conventional yield-line failure mode occurred on the bottom surface of each slab, 240 including diagonal and central cracks parallel to the short span. In contrast to the observations in Refs. [15-16], the cracks of the tested slabs were sufficiently developed, indicating that the tensile 241 membrane action appeared at a large deflection (l/20). Thus, as the span-thickness ratio increases 242 (such as >30), the beneficial effect of the tensile membrane action can be considered; otherwise, the 243 244 limit carrying capacities predicted using the conventional yield-line theory will be underestimated, as discussed later. In contrast, as the span-thickness ratio decreases (such as ≤ 20), the tensile membrane 245 action can be neglected; otherwise, the limit carrying capacities predicted using the tensile membrane 246 247 action theory will be overestimated [15-16].

Overall, in addition to the fire scenario (uniform or travelling fire scenario), the span-thickness ratio (20 or 30) and loading system (concentrated load or uniform load) have significant effects on the failure mode of fire-damaged continuous slabs. For any span-thickness ratio, local punching shear failure easily occurs if severe spalling occurs during the fire or in the post-cooling stage.

252 4.2 Load vs. displacement responses

This section discusses the vertical and horizontal deflections observed in each tested slab. For the vertical deflections, the positive displacement is downward, while for the horizontal displacement, positive values indicate outward and negative values of inward movement. For some spans, the data were not measured because of holes or previous failures.

257 4.2.1 Load vs. vertical deflection responses

Figs. 11(a)–11(e) show the load–deflection curves of each slab, and the load–deflection curve trend of different spans were noticeably similar. In addition, the initial structural stiffness and the energy ductility (μ_E) of each span are listed in Table 2. The energy ductility (μ_E) is ($E_{total}/(2E_{el})+0.5$), where E_{total} and E_{el} are the elastic and total energies (the areas under the load-deflection curve) of the fire-damaged slab, respectively, details of μ_E are available in Ref. [15].

263 (1) Initial structural stiffness and energy ductility

The initial structural stiffness (K_0) of the heated edge spans ranged from 1.55 to 3.59 kN/mm, 264 with an average value of 2.47 kN/mm (Table 2). In addition, the average K_0 of the heated middle 265 spans was 3.04 kN/mm. Similar to the observation for Slab CS0, the K_0 of the middle span was 266 267 slightly higher than that of the edge span. In addition, the original cracks mainly concentrated on the internal supports and edge of the tested slabs during the fire test, and less original cracks appeared at 268 the middle region of each span. Thus, the travelling fire scenario and internal original cracks hardly 269 270 affected the residual initial structural stiffness of the fire-damaged slabs with larger span-thickness ratios. However, as discussed in Refs. [15-16], larger differences were observed among different 271 spans for the initial residual structural stiffness. For instance, the initial residual structural stiffness of 272 Slabs B1-PF to B4-PF [16] (S1-PF to S5-PF [15]) ranged from 6.0 (4.3) to 20.4 (110.5) kN/mm, with 273 274 an average value of 13.1 (26.9) kN/mm. Thus, as the thickness increased, the initial residual structural 275 stiffness was more sensitive to the fire scenarios since it was primarily dependent on the initial elastic modulus (E) (or original cracks) and the thickness (h), i.e. $Eh^3/[12(1-\mu^2)]$, particularly the concrete. 276

Table 2 lists the energy ductility values of each span in the tested slabs. The ductility of the fire-277 damaged slab was slightly higher than that of the reference slab. For instance, the μ_E of five fire-278 279 damaged slabs (reference slab) ranged from 1.09 (1.29) to 3.01 (1.80), with the average value of 1.80 280 (1.52). Compared with the reference slab, the average increase in the ductility of the fire-damaged slabs was approximately 18.4%. In addition, for the thinner fire-damaged slabs, the ductility 281 282 difference among these spans was small owing to the lower boundary restraint or rotation restraint. However, for thicker fire-damaged slabs [15-16], the $\mu_{\rm E}$ values of the concrete slabs fluctuated 283 284 significantly, particularly in the uniform fire scenario. For instance, for the fire-damaged slabs subjected to uniform (traveling) fire scenarios, μ_E ranged from 1.13 (1.06) to 19.91 (4.80), with the average value of 5.15 (2.14). In other words, as the span-thickness ratio increased, the effect of the boundary restraint on the energy ductility gradually decreased.

In summary, as the span-thickness ratio increased, the initial residual structural stiffness and energy ductility tended to decrease, and the effect of the spreading direction of travelling fire and delay time could be neglected. However, as the span-thickness ratio decreased, the initial residual structural stiffness and energy ductility of the fire-damaged slabs were more sensitive to the fire scenario, particularly to the position and number of heated spans.

293 (2) Ultimate load-carrying capacities

294 Table 2 lists the ultimate loads (P_u) and ultimate deflections (δ_u) of the fire-damaged slabs. Except for Spans CS1-PF-A and CS5-PF-C, the minimum ultimate load within two or three spans was 295 296 considered as the actual ultimate load of each slab. Thus, the residual ultimate loads of Slabs CS1-PF 297 and CS3-PF to CS6-PF were 96 kN (Span C), 80 kN (Span B), 84 kN (Span A), 92 kN (Span A), and 298 88 kN (Span A), respectively, with an average value of 88 kN. For the ultimate load, the ratio for the 299 reference slab (104 kN) and the fire-damaged slabs ranged from 76.9% to 92.3%, with an average 300 value of 84.6%. Note that, compared with the limit loads of the reference Slab S0, this ratio of Slabs 301 S1-PF to S5-PF [15] ranged from 58.4% to 100%, with an average value of 79.3%. This comparison 302 indicated that as the span-thickness ratio of the continuous slabs increased, fewer limit load 303 fluctuations occurred among different spans. In other words, for a slab with a larger span-thickness 304 ratio, the effect of the traveling fire scenario, including the time delay and fire traveling direction, on 305 the residual limit loads can be neglected.

306 As the span-thickness ratio decreased, different types of failure modes verified this observation, 307 including the flexural failure mode, punching shear failure, flexural punching failure, and interior 308 support failure, as discussed in Refs. [15-16]. The flexural failure mode is primarily dependent on the 309 residual properties of steel, but the punching shear failure mode is dependent on the residual strength, 310 cracking pattern, and spalling of concrete. Thus, for the same fire scenario and reinforcement layout 311 (ratio), the thermal gradient gradually increased with increasing thickness, and larger residual 312 material property differences existed across the thickness. In addition, different original cracking 313 patterns easily occurred in the thicker slabs during the heating stage, including the original cross-

314 shaped cracks, many cracks parallel to the short spans, and spalling region or depth. In contrast, for 315 the tested fire-damaged slabs, the above differences among different spans could be neglected, as 316 discussed above. Therefore, the loading system (uniform load or concentrated load) has significant 317 effects on the failure mode and residual ultimate loads of fire-damaged slabs.

As shown in Table 2, for the fire-damaged slabs, the limit deflection (δ_u) ranged from 34.0 to 79.43 mm with an average ultimate deflection of 64.3 mm. For the thinner slabs, the ultimate deflection was approximately *l*/20 (72.5 mm). Note that this observation differed from the average limit deflection *l*/50 (29 mm) of Slabs S1-PF to S5-PF [15] and Slabs B1-PF to B4-PF [16]. Thus, for fire-damaged slabs, the effect of the span-thickness ratio should be considered to establish a reasonable deflection failure criterion.

Overall, for the fire-damaged continuous slabs, the residual performance was dependent on several factors, including the furnace temperature, heating time, boundary condition, reinforcement ratio, reinforcement layout (top continuous or discontinuous), thickness, span-thickness ratio, original cracks, spalling, travelling fire, and uniform fire. Owing to many uncertainties related to the above key factors, a simple and effective method should be established to predict the accurate residual limit loads of fire-damaged slabs, particularly the reasonable failure modes and failure criteria.

330 4.2.2 Load vs. horizontal deflection responses

331 Figs. 12(a)-12(e) show the measured horizontal displacement vs. load curves for each slab. As 332 expected, during the early stage of loading, the horizontal deflection of each measured point was 333 small owing to the small vertical deflection. After approximately 40 kN, the horizontal deflection 334 rapidly increased until the end of the test. At the end of the residual strength test, the maximum 335 horizontal deflection of these slabs ranged from 1 to 4 mm. Overall, the maximum horizontal 336 deflection of the tested slabs were basically similar to the observations in Refs. [15-16], indicating 337 that the thickness or span-thickness ratio has minimal effect on the residual horizontal deflection of 338 the fire-damaged slabs.

339 4.3 Load–concrete and steel strain curves

The concrete and reinforcement strains measured for all slabs are shown in Figs. 13(a)–13(f), and the concrete peak strain and reinforcement yield strain were identified according to Ref. [28]. A 342 positive value represents the tensile strain, whereas a negative value indicates compressive strain.

As indicated in Figs. 13(a)-13(f), as expected, the concrete compressive strain at each corner 343 gradually increased with the load. After approximately 40 kN, the concrete strain rapidly increased, 344 particularly during the later stages. Compared with those of the reference slab, the concrete strains of 345 the fire-damaged slabs were relatively larger, indicating that they had better ductility. This observation 346 was consistent with the experimental results in Refs. [15-16]. On one hand, the maximum concrete 347 strain of Span CS0-C was approximately 3773×10⁻⁶, which coincided with the conventional concrete 348 crushing strain, such as 3500×10^{-6} or 3800×10^{-6} [29]. On the other hand, for the fire-damaged slabs 349 at the limit state, the maximum concrete strains of several measured points were larger than 4000×10^{-10} 350 351 ⁶, such as Spans CS6-PF-A and CS6-PF-B. Meanwhile, owing to the smaller thickness, higher experienced temperatures, and larger deflections, the concrete strains of the tested slabs at the limit 352 353 states were larger than those in Refs. [15-16]. In summary, according to the above experimental results, the concrete crushing strain of the fire-damaged slab can be considered as 4500×10^{-6} in this paper. 354 355 Note that, the concrete crushing strain was basically conformed to the experimental observation [33]. Figs. 13(a)-13(f) also show the reinforcement strain at different measured points of each span in 356 357 the tested slabs. As expected, the reinforcement strains increased with the load until the end of each 358 test. In addition, the load-strain trend basically coincided with the load-deflection curves (Figs. 359 11(a)–11(e)). Note that, similar to Refs. [15-16], large differences were observed between different 360 measured points owing to the stress or strain concentration.

361 Overall, for the fire-damaged slabs, concrete or steel strains are not suitable for the failure criteria 362 owing to data scatter. According to the companion papers, the mid-span deflection, i.e. l/50 or l/20, 363 is suggested to determine the residual limit loads of fire-damaged slabs with lower (≤ 20) or larger 364 span-thickness ratios (≥ 30).

365 5. Proposed method

In this paper, equations for predicting the strength of rectangular two-way concrete (RC) slabs with different edge support conditions and under uniformly distributed loading are further developed from the ellipse equation theory [24]. As shown in Fig. 14, the tested continuous slabs had two types 369 of boundary conditions, including three simply supported edges and one fixed long edge (or the edge 370 span), and two edges fixed and two edges simply supported (or the middle span). Thus, two types of 371 membrane force distribution patterns are defined in this paper, namely, stress patterns I and II 372 (Figs.15(a)–15(f) and 16(a)–16(d)). Note that, for each stress pattern, the intersecting points of three yield lines in the middle region are assumed to be the two foci of the elliptic equation. However, 373 different from the existing elliptic equation approach [24], the present method mainly considered the 374 effect of the boundary condition (the negative moment) on the position of the intersecting points of 375 376 the concrete slabs, as discussed later.

377 Similar to the yield line theory, Bailey method [17] and the reinforcement strain difference method 378 [21] and the elliptic equation method [24], the residual deflection or the material residual strain (such 379 as the concrete transient strain [34]) was also not considered in this paper, and it only focused on the 380 residual strength of the bottom steel and top surface concrete.

381 5.1 Stress pattern I

382 5.1.1 Membrane forces

383 • For Plate ①

384 As shown in Figs. 15(a)–15(b), for Plate (1), angle θ is defined as [30]

$$\sin\theta = \alpha L / \left[\sqrt{\left(\alpha L\right)^2 + \left(\beta l\right)^2} \right], \quad \alpha = \frac{1}{5.8282r^2} \left[\sqrt{1 + 8.7417r^2} - 1 \right], \quad \beta = 0.4142, \quad (1)$$

where α and β are two factors, L(l) is the length (width) of the slab, and r is the aspect ratio (L/l). Note that, α and β were dependent on the boundary conditions [30]. In other words, the effect of the boundary conditions was considered according to the two parameters.

According to the in-plane membrane force equilibrium (Figs. 15(b)–15(d)), the following equations can be obtained:

$$(T_1/2)\sin\alpha = C_1 - T_2, \ (T_1/2)\cos\alpha = S, \ T_1 = bKT_0(L - 2\alpha L)$$
 (2a)

$$C_{1} = \frac{kbKT_{0}}{2} \left(\frac{k}{1+k}\right) \sqrt{\left(\alpha L\right)^{2} + \left(\beta l\right)^{2}}, \quad T_{2} = \frac{bKT_{0}}{2} \left(\frac{1}{1+k}\right) \sqrt{\left(\alpha L\right)^{2} + \left(\beta l\right)^{2}}, \quad (2b)$$

$$k = \frac{\alpha r^2 \left(1 - 2\alpha\right)}{\alpha^2 r^2 + \beta^2} + 1, \qquad (2c)$$

where *k* is the parameter defining the magnitude of the membrane force, T_0 is the yield force in the reinforcing steel per unit width (kN/m), T_1 (T_2) is the resultant in-plane tension forces in the *x*- (*y*aligned) rebar at the yield line, *b* is the parameter defining the magnitude of the membrane force, *K* is the ratio of the yield force in the reinforcing steel along the short span to the yield force in the reinforcing steel along the long span, *S* is the in-plane shear force along a diagonal yield line; and C_1 and C_2 are the compressive forces.

397 As shown in Figs. 15(e)–15(f), for Plate (3), θ' is defined as [30]

$$\sin\theta' = \alpha L / \left[\sqrt{\left(\alpha L\right)^2 + \left(l - \beta l\right)^2} \right], \quad \alpha = \frac{1}{5.8282r^2} \left[\sqrt{1 + 8.7417r^2} - 1 \right], \quad \beta = 0.4142.$$
(3)

According to the membrane force equilibrium, for Plates ③ and ③', the following equations can be obtained:

$$(T_1'/2)\sin\theta' = C_1' - T_2', \quad (T_1'/2)\cos\theta' = S', \quad T_1' = b'KT_0(L - 2\alpha L)$$
(4a)

$$C_{1}' = \frac{k'b'KT_{0}}{2} \left(\frac{k'}{1+k'}\right) \sqrt{\left(\alpha L\right)^{2} + \left(l - \beta l\right)^{2}}, \quad T_{2}' = \frac{b'KT_{0}}{2} \left(\frac{1}{1+k'}\right) \sqrt{\left(\alpha L\right)^{2} + \left(l - \beta l\right)^{2}}, \quad (4b)$$

$$k' = \frac{\alpha r^2 (1 - 2\alpha)}{\alpha^2 r^2 + (1 - \beta)^2} + 1$$
 (4c)

400 where k' is the parameter defining the magnitude of the membrane force, $T_1'(T_2')$ is the resultant in-401 plane tension forces in the x- (y-aligned) rebar at the yield line, b' is the parameter defining the 402 magnitude of the membrane force, S' is the in-plane shear force along a diagonal yield line, and C_1' 403 and C_2' are the compressive forces. Note that, because the effect of the in-plane force (interior support) 404 is neglected, T_1' is not equal to T_1 . In other words, the difference between T_1' and T_1 is equal to ΔT .

405 5.1.2 Membrane action region

406 As shown in Fig. 15(a), according to the geometric equation, the ellipse equation (tensile 407 membrane action region) is

$$\frac{\left(x+A_{x}\right)^{2}}{a_{R}^{2}} + \frac{\left(y+B_{y}\right)^{2}}{b_{V}^{2}} = 1, \quad A_{x} = 0$$
(5a)

$$a_{R} = \sqrt{b_{V}^{2} + \left(\frac{L}{2} - \alpha L\right)^{2}}, \quad B_{y} = b_{V} - \frac{\sqrt{\frac{\left(\alpha L\right)^{2} + \left(\beta l\right)^{2}}{\left(1 + k\right)^{2}}} + \sqrt{\left(L - \alpha L - \frac{\alpha kl}{1 + k}\right)^{2} + \left(\frac{\beta l}{1 + k}\right)^{2}}}{2}$$
(5b)

$$b_{V} = \frac{\sqrt{\frac{(\alpha L)^{2} + (\beta l)^{2}}{(1+k)^{2}}} + \sqrt{\frac{(\alpha L)^{2} + (l-\beta l)^{2}}{(1+k')^{2}}} + \sqrt{\left(L - \alpha L - \frac{\alpha k l}{1+k}\right)^{2} + \left(\frac{\beta l}{1+k}\right)^{2}} + \sqrt{\left(L - \alpha L - \frac{\alpha k l}{1+k'}\right)^{2} + \left(\frac{l-\beta l}{1+k'}\right)^{2}}$$
(5c)

$$x_{c} = \beta l - \frac{\sqrt{\frac{\left(\alpha L\right)^{2} + \left(\beta l\right)^{2}}{\left(1+k\right)^{2}}} + \sqrt{\left(L - \alpha L - \frac{\alpha k l}{1+k}\right)^{2} + \left(\frac{\beta l}{1+k}\right)^{2}}}{2}$$
(5d)

$$x_{c}' = (l - \beta l) - \frac{\sqrt{\frac{(\alpha L)^{2} + (l - \beta l)^{2}}{(1 + k')^{2}}} + \sqrt{\left(L - \alpha L - \frac{\alpha k l}{1 + k'}\right)^{2} + \left(\frac{l - \beta l}{1 + k'}\right)^{2}}}{2}$$
(5e)

408 where the width of the compressive membrane action at the slab edges (L_{EG} and $L_{E'G'}$) are defined as 409 x_c and x_c' , respectively.

410 5.1.3 Key parameters

411 ● Plates ①'

412 As shown in Fig. 15(d), for Plate ①', the compressive membrane action distribution at the line

413 EG is triangular; thus, the equilibrium equation is defined as

$$C_2 = KT_0 \left(\beta l - x_c\right) + C_1 \cos\theta - T_2 \cos\theta - S\sin\theta , \qquad (6a)$$

414 or

$$C_{2} = \frac{KT_{0}}{2} \left(2\beta l - 2x_{c} + (k-1)b\beta l - \frac{\alpha\beta b l L^{2} (1-2\alpha)}{(\alpha L)^{2} + (\beta l)^{2}} \right).$$
(6b)

415 For Plate ①', the moment equilibrium (about Point *E*) is

$$T_{2}\left[\left(\frac{\cos\theta \times L}{2} - \frac{\frac{L}{2} - \alpha L}{\cos\theta}\right) \frac{1}{\tan\theta} - \frac{\sqrt{(\alpha L)^{2} + (\beta l)^{2}}}{3(1+k)}\right] - KT_{0}(\beta l - x_{c})\left(\frac{\beta l}{2} + \frac{x_{c}}{2}\right) + \frac{1}{3}C_{2}x_{c} - \frac{T_{1}}{4}\left(\frac{L}{2} - \alpha L\right) + C_{1}\left[\frac{\sin\theta L}{2} - \frac{k\sqrt{(\alpha L)^{2} + (\beta l)^{2}}}{3(l+k)}\right] + S\frac{L}{2}\cos\theta = 0$$
(7)

416 By substituting T_1 (Eq. (2a)), T_2 (Eq. (2b)), C_2 (Eq. (6b)) and S (Eq. (2a)) into Eq. (7), b can be 417 obtained as

$$b = \frac{(\beta l - x_c) \left(\frac{\beta l}{2} + \frac{x_c}{2}\right) - \frac{x_c (\beta l - x_c)}{3}}{A - B + C + D + E},$$
(8)

418 where

$$A = \frac{x_{c}\beta l(k^{2}-1)}{6(1+k)} - \frac{x_{c}\alpha\beta lL^{2}(1-2\alpha)}{6\left[(\alpha L)^{2}+(\beta l)^{2}\right]}, \quad B = \frac{L^{2}}{8}(1-2\alpha)^{2}$$

$$C = \frac{1}{2(1+k)} \left[\frac{(\beta l)^{2}}{2\alpha} - \left(\frac{1-2\alpha}{2\alpha} + \frac{1}{3(1+k)}\right)\left[(\alpha L)^{2}+(\beta l)^{2}\right)\right], \quad D = \frac{k^{2}}{2(1+k)} \left[\frac{\alpha L^{2}}{2} - \frac{k}{3(1+k)}\left[(\alpha L)^{2}+(\beta l)^{2}\right)\right],$$

$$E = \frac{\beta^{2} l^{2} L^{2} (1-2\alpha)}{4\left[(\alpha L)^{2}+(\beta l)^{2}\right]}.$$

419

As discussed in Ref. [17], the moments M_{01} and M_{02} are defined as

$$M_{01} = T_0 d_1 \left(\frac{3+g_1}{4}\right), \quad M_{02} = K T_0 d_2 \left(\frac{3+g_2}{4}\right), \quad g_1 = \left[\frac{d_1}{2} - \frac{T_0}{f_{\rm cu}}\right] / \frac{d_1}{2}, \quad g_2 = \left[\frac{d_2}{2} - \frac{K T_0}{f_{\rm cu}}\right] / \frac{d_2}{2}, \quad (9)$$

420 where M_{01} and M_{02} are the moments of resistance (no axial force) in the short and long spans, 421 respectively, d_1 and d_2 are the effective depths of reinforcement in the short and long spans, 422 respectively, f_{cu} is the compressive cube strength of concrete, and g_1 and g_2 are parameters defining 423 the compressive stress block in flexural action in the short and long spans, respectively.

425 As shown in Figs. 15(e)-15(f), for Plate (3)', the compressive membrane action distribution at the 426 line E'G' is triangular; thus, the equilibrium equation is defined as

$$C_2' = KT_0 \left(l - \beta l - x_c' \right) + C_1' \cos\theta' - T_2' \cos\theta' - S' \sin\theta', \qquad (10a)$$

427 or

$$C_{2}' = \frac{KT_{0}}{2} \left(2(l-\beta l) - 2x_{c}' + (k'-1)b'(l-\beta l) - \frac{\alpha(1-\beta)b'lL^{2}(1-2\alpha)}{(\alpha L)^{2} + (l-\beta l)^{2}} \right).$$
(10b)

428

As shown in Fig. 15(f), for Plate
$$(3)$$
', the moment equilibrium (approximately Point E') is

$$T_{2}'\left[\left[\frac{\cos\theta' \times L}{2} - \frac{\frac{L}{2} - \alpha L}{\cos\theta'}\right] \frac{1}{\tan\theta'} - \frac{\sqrt{(\alpha L)^{2} + (l - \beta l)^{2}}}{3(1 + k')}\right] - KT_{0}(l - \beta l - x_{c})\left[\frac{(l - \beta l)}{2} + \frac{x_{c}'}{2}\right] + \frac{1}{3}C_{2}'x_{c}' - \frac{T_{1}'}{4}\left(\frac{L}{2} - \alpha L\right) + C_{1}'\left[\frac{\sin\theta' L}{2} - \frac{k'\sqrt{(\alpha L)^{2} + (l - \beta l)^{2}}}{3(l + k')}\right] + S'\frac{L}{2}\cos\theta' = 0$$
(11)

429 By substituting T'_1 (Eq. 4a), T'_2 (Eq. 4b), C'_2 (Eq. 10b), and S' (Eq. 4a) into Eq. (11), b' can be 430 obtained as

$$b' = \frac{\left(l - \beta l - x_c'\right) \left(\frac{\left(l - \beta l\right)}{2} + \frac{x_c'}{2}\right) - \frac{x_c'\left(l - \beta l - x_c'\right)}{3}}{A - B + C + D + E},$$
(12)

431 where

$$A = \frac{x_{c}'(1-\beta)l(k'^{2}-1)}{6(1+k')} - \frac{x_{c}'\alpha(1-\beta)lL^{2}(1-2\alpha)}{6\left[(\alpha L)^{2} + (l-\beta l)^{2}\right]}, \quad B = \frac{L^{2}}{8}(1-2\alpha)^{2}$$

$$C = \frac{1}{2(1+k')} \left[\frac{(l-\beta l)^{2}}{2\alpha} - \left(\frac{1-2\alpha}{2\alpha} + \frac{1}{3(1+k')}\right)\left((\alpha L)^{2} + (l-\beta l)^{2}\right)\right],$$

$$D = \frac{k'^{2}}{2(1+k')} \left[\frac{\alpha L^{2}}{2} - \frac{k'}{3(1+k')}\left((\alpha L)^{2} + (l-\beta l)^{2}\right)\right], \quad E = \frac{(1-\beta)^{2}l^{2}L^{2}(1-2\alpha)}{4\left[(\alpha L)^{2} + (l-\beta l)^{2}\right]}.$$

432 5.1.4 Enhancement factors

433 • e_{1m} , e_{2m} , and e_{3m}

434 As shown in Figs. 17(a)–17(f), for Plates ① and ②, at the limit state (maximum displacement:

435 w), the moments (M_{1m} and M_{2m}) about the supports owing to the membrane forces are expressed as

$$M_{1m} = T_1 w + 2T_2 \sin \theta w \left(1 - \frac{1}{3(k+1)} \right) - 2C_1 \sin \theta w \frac{k}{3(k+1)} - 2S \cos \theta \frac{1}{2} w$$
(13a)

$$M_{2m} = \left[(T_2 \cos \theta) \left(1 - \frac{1}{3(k+1)} \right) + (T_2' \cos \theta') \left(1 - \frac{1}{3(k'+1)} \right) \right] w + (S \sin \theta + S' \sin \theta') \frac{1}{2} w$$

- $\left[(C_1 \cos \theta) \frac{k}{3(k+1)} + (C_1' \cos \theta') \frac{k'}{3(k'+1)} \right] w$ (13b)

$$M_{3m} = T_1' w + 2T_2' \sin \theta' w \left(1 - \frac{1}{3(k'+1)} \right) - 2C_1' \sin \theta' w \frac{k'}{3(k'+1)} - 2S' \cos \theta' \frac{1}{2} w + M_u L.$$
(13c)

436 M_{1m} (Eq. 13a), M_{2m} (Eq. 13b), and M_{3m} (Eq. 13c) are divided by $M_{01}L$, $M_{02}l$, and $M_{01}L$, 437 respectively, and the enhancement factors e_{1m} , e_{2m} , and e_{3m} are defined as

$$e_{1m} = \frac{M_{1m}}{M_{01}L}, \quad e_{2m} = \frac{M_{2m}}{M_{02}l}, \quad e_{3m} = \frac{M_{3m}}{M_{01}L}.$$
 (14)

438 • e_{1b} , e_{2b} , and e_{3b}

For Plates ① and ②, if the axial compressive force N is present, the moment capacity M is defined
as

$$\frac{M}{M_0} = 1 + \alpha_0 \left(\frac{N}{T_0}\right) - \beta_0 \left(\frac{N}{T_0}\right)^2, \quad \alpha_0 = \frac{2 \times g_0}{3 + g_0}, \quad \beta_0 = \frac{1 - g_0}{3 + g_0}, \quad (15)$$

441 where g_0 is the parameter fixing depth of the compressive stress block when no membrane force is 442 present [17].

443 As shown in Fig. 18(a), for Plate ①, for the yield line *AB*, the distance between *B* and the 444 projection (*x*-axis) is x', and the membrane force $N_{x'}$ is

$$N_{x'} = bKT_0(\frac{x'(k+1)}{\alpha L} - 1).$$
(16)

445 Thus, the moment contribution Z for yield lines AB and CD (Fig. 15(a)) is

$$Z_{1} = 2\int_{0}^{\alpha L} \frac{M}{M_{0}} dx' = 2\alpha L \left[1 + \frac{\alpha_{1}b}{2} (k-1) - \frac{\beta_{1}b^{2}}{3} (k^{2}-k+1) \right], \quad \alpha_{1} = \frac{2 \times g_{1}}{3+g_{1}}, \quad \beta_{1} = \frac{1-g_{1}}{3+g_{1}}.$$
(17)

Similarly, for the yield line *BC* in Fig. 15(b), the membrane force is constant, $N=-bKT_0$, and we obtain

$$Z_{2} = \int_{0}^{L-2\alpha L} \frac{M}{M_{0}} dx = (L - 2\alpha L)(1 - \alpha_{1}b - \beta_{1}b^{2}).$$
⁽¹⁸⁾

448 For the yield line *GF* in Fig. 15(d), the membrane force is constant, $N=-KT_0$, and we obtain

$$Z_{3} = 2\int_{0}^{\frac{l}{2}-x_{c}} \frac{M}{M_{0}} dy = 2(\beta l - x_{c})(1 - K\alpha_{2} - \beta_{2}K^{2}), \quad \alpha_{2} = \frac{2 \times g_{2}}{3 + g_{2}}, \quad \beta_{2} = \frac{1 - g_{2}}{3 + g_{2}}.$$
 (19)

449 Thus, according to Eqs. (17), (18), and (19), the enhancement factor e_{1b} is defined as

$$e_{1b} = \frac{Z_1}{L} + \frac{Z_2}{L} + \frac{Z_3}{l}.$$
 (20)

450 For Plate (2), across the yield line *AB* in Fig. 18(b), at a distance of y' from A, the membrane force 451 $N_{y'}$ is

$$N_{y'} = bKT_0(\frac{y'(k+1)}{\beta l} - 1) , \quad N'_{y'} = bKT_0(\frac{y'(k'+1)}{(1-\beta)l} - 1).$$
(21)

452 Similarly, for Plate ②, the moment contribution for yield lines *A'B* and *AB* is

$$Y = \int_{0}^{\beta l} \frac{M}{M_{0}} dy' = \beta l \left[1 + \frac{\alpha_{2} bK}{2} (k-1) - \frac{\beta_{2} b^{2} K^{2}}{3} (k^{2} - k + 1) \right]$$
(22a)

$$Y' = \int_0^{(1-\beta)l} \frac{M'}{M_0} dy' = (1-\beta)l \left[1 + \frac{\alpha_2 b' K}{2} (k'-1) - \frac{\beta_2 b'^2 K^2}{3} (k'^2 - k'+1) \right].$$
 (22b)

453 Thus, according to Eqs. (22a) and (22b), the enhancement factor e_{2b} is

$$e_{2b} = \frac{Y + Y'}{l}$$
 (23)

454 Similarly, as shown in Fig. 18(a), for Plate ③, for the yield line *AB*, the distance between *B* and 455 the projection (*x*-axis) is x', and the membrane force $N_{x'}$ is

$$N_{x'} = b' K T_0 \left(\frac{x'(k'+1)}{\alpha L} - 1 \right).$$
(24)

456 Thus, the moment contribution Z for yield lines AB and CD (Fig. 15(e)) is

$$Z_{1}' = 2\int_{0}^{\alpha L} \frac{M}{M_{0}} dx' = 2\alpha L \left[1 + \frac{\alpha_{1}b'}{2} (k'-1) - \frac{\beta_{1}b'^{2}}{3} (k'^{2}-k'+1) \right].$$
 (25)

457 Similarly, for the yield line *BC* in Fig. 15(e), the membrane force is constant, $N=-bKT_0$, and we 458 obtain

$$Z_{2}' = \int_{0}^{L-2\alpha L} \frac{M}{M_{0}} dx = (L - 2\alpha L)(1 - \alpha_{1}b' - \beta_{1}b'^{2}).$$
⁽²⁶⁾

459 For the yield line G'F' in Fig. 15(f), the membrane force is constant, $N=-KT_0$, and we obtain

$$Z'_{3} = 2 \int_{0}^{\frac{l}{2} - x'_{c}} \frac{M}{M_{0}} \, dy = 2(l - \beta l - x'_{c})(1 - K\alpha'_{2} - \beta'_{2}K^{2}) \,. \tag{27}$$

460 Thus, according to Eqs. (25), (26), and (27), the enhancement factor e_{3b} is defined as

$$e_{3b} = \frac{Z_1'}{L} + \frac{Z_2'}{L} + \frac{Z_3'}{l}.$$
 (28)

461 5.1.5 Ultimate limit loads

462 For each plate, the enhancement factor is defined as

$$e_1 = e_{1m} + e_{1b}, \ e_2 = e_{2m} + e_{2b}, \ e_3 = e_{3m} + e_{3b}.$$
 (29)

463 For the edge span, the limit load $P_{y, edge}$ based on Ref. [30] is

$$P_{y,edge} = \frac{6M_{01}}{3 - 2\alpha} \left[\frac{1}{\beta l^2} + \frac{1}{(1 - \beta)l^2} + \frac{2\lambda}{\alpha L^2} \right], \lambda = M_{02}/M_{01}$$
(30)

464 where M_1 and M_2 are the positive bending moments of the short and long spans per unit, respectively.

For the edge span, the ultimate limit load $P_{\text{limit, edge}}$ is defined as 465

$$P_{\text{limit, edge}} = \frac{P_{y,\text{edge}} \left(e_1 L + 2e_2 l + e_3 L \right)}{\left(2L + 2l \right)} \,. \tag{31}$$

466 5.2 Second stress pattern II

For the middle span, the angle θ of Plate (1) in Figs. 16(a)–16(b) is defined as [30] 467

$$\sin\theta = \alpha L / \left[\sqrt{\left(\alpha L\right)^2 + \left(\frac{l}{2}\right)^2} \right], \quad \alpha = (\sqrt{1 + 6r^2} - 1) / (4r^2), \quad \beta = 0.5.$$
(32)

468 Owing to the symmetrical property, the ellipse equation is defined as

$$\frac{\left(x+A_x\right)^2}{a_R^2} + \frac{\left(y+B_y\right)^2}{b_V^2} = 1, \quad A_x = 0, \quad B_y = 0$$
(33a)

$$a_{R} = \sqrt{b_{V}^{2} + \left(\frac{L}{2} - \alpha L\right)^{2}}, \quad b_{V} = \frac{\sqrt{\frac{(\alpha L)^{2} + (l/2)^{2}}{(1+k)^{2}}} + \sqrt{\left(L - \alpha L - \frac{\alpha kl}{1+k}\right)^{2} + \left(\frac{l}{2(1+k)}\right)^{2}}}{2}.$$
(33b)

Similarly, two parameters k and b are defined as 469

$$k = \frac{4\alpha r^2 (1 - 2\alpha)}{4\alpha^2 r^2 + 1} + 1, \quad b = \frac{\left(\frac{l}{2} - x_c\right)\left(\frac{l}{4} + \frac{x_c}{2}\right) - \frac{x_c (l - 2x_c)}{6}}{A - B + C + D + E},$$
(34)

470 where

$$A = \frac{x_{c}\left(k^{2}l - l\right)}{12\left(1 + k\right)} - \frac{x_{c}\alpha lL^{2}\left(1 - 2\alpha\right)}{12\left[\left(\alpha L\right)^{2} + \left(l/2\right)^{2}\right]}, \quad B = \frac{1}{2}\left(\frac{L}{2} - \alpha L\right)^{2}, \quad E = \frac{l^{2}L^{2}\left(1 - 2\alpha\right)}{16\left[\left(\alpha L\right)^{2} + \left(l/2\right)^{2}\right]}$$
$$C = \frac{1}{2\left(1 + k\right)}\left[\frac{l^{2}}{8\alpha} - \frac{1 - 2\alpha}{2\alpha}\left(\left(\alpha L\right)^{2} + \left(l/2\right)^{2}\right) - \frac{\left(\alpha L\right)^{2} + \left(l/2\right)^{2}}{3\left(1 + k\right)}\right], \quad D = \frac{k^{2}}{2\left(1 + k\right)}\left[\frac{\alpha L^{2}}{2} - \frac{k}{3\left(1 + k\right)}\left(\left(\alpha L\right)^{2} + \frac{l^{2}}{4}\right)\right].$$

471 As shown in Figs.19(a)–19(b), for Plates (1) and (2), the enhancement factors (e_{1m} and e_{2m})

472 owing to the moment are defined as

$$e_{\rm 1m} = \frac{M_{\rm 1m}}{M_{\rm 01}L} = \frac{4Kb}{3+g_{\rm 1}} \left(\frac{\omega}{d_{\rm 1}}\right) \left(1-2\alpha + \frac{\alpha(2-k)}{3} - \frac{l^2(1-2\alpha)}{8\left[\left(\alpha L\right)^2 + \left(l/2\right)^2\right]}\right) + \frac{M_{\rm u}}{M_{\rm 01}}$$
(35a)

$$e_{2m} = \frac{M_{2m}}{M_{02}l} = \frac{4b}{3+g_2} \left(\frac{\omega}{d_2}\right) \left(\frac{2-k}{6} + \frac{\alpha L^2 (1-2\alpha)}{4\left[\left(\alpha L\right)^2 + \left(l/2\right)^2\right]}\right).$$
 (35b)

473 Meanwhile, for Plates (1) and (2), Z_1 , Z_2 and Z_3 are defined as

$$2\int_{0}^{\alpha L} \frac{M}{M_{0}} dx = 2\alpha L \left[1 + \frac{\alpha_{1}b}{2} (k-1) - \frac{1}{3}\beta_{1}b^{2} (k^{2}-k+1) \right] = Z_{1}$$
(36a)

$$\int_{0}^{L-2\alpha L} \frac{M}{M_{0}} dx = (L-2\alpha L)(1-\alpha_{1}b-\beta_{1}b^{2}) = Z_{2}, \quad 2\int_{0}^{\frac{L}{2}-x_{c}} \frac{M}{M_{0}} dy = 2(\frac{L}{2}-x_{c})(1-K\alpha_{2}-\beta_{2}K^{2}) = Z_{3}.$$
(36b)

474 For Plates (1) and (2), the enhancement factors $(e_1 \text{ and } e_2)$ are defined as

$$e_{1b} = \frac{Z_1}{L} + \frac{Z_2}{L} + \frac{Z_3}{l}, \quad e_{2b} = 1 + \frac{\alpha_2 bK}{2} (k-1) - \frac{\beta_2 b^2 K^2}{3} (k^2 - k + 1)$$

$$e_1 = e_{1m} + e_{1b}, \quad e_2 = e_{2m} + e_{2b}.$$
(37)

475 For the middle span, the ultimate limit load $P_{\text{limit, middle}}$ is

$$P_{\text{limit, middle}} = \frac{P_{y, \text{ middle}} \times (2e_{1}L + 2e_{2}l)}{(2L + 2l)} = \frac{P_{y, \text{ middle}} \times (e_{1}L + e_{2}l)}{(L + l)},$$

$$P_{y, \text{middle}} = \frac{12M_{0}}{3 - 2\alpha} \left[\frac{2}{l^{2}} + \frac{\lambda}{\alpha L^{2}} \right], \lambda = M_{02}/M_{01}$$
(38)

476 where $P_{y, \text{ middle}}$ is the yield-line load, based on Ref. [30].

477 Fig. 20 shows the flow chart for analysing the ultimate loads of concrete slabs based on the above478 equations.

479 5.3 Comparison analysis

In this study, the proposed ellipse method (P_e), conventional yield-line method (P_y), Bailey's method (P_b), and the steel strain difference method (P_s) were used to predict the residual ultimate loads of the tested slabs. The details of other methods are available in Refs. [17, 21, 31]. The residual mechanical properties of fire-damaged slabs are listed in Table 4.

As depicted in Figs. 5(a)–10(d), the tensile membrane action (blue ellipse region) and bottom steel yielding region (blue rectangular region) were predicted using the proposed method and reinforcement strain difference method, respectively, and they were compared with the cracks obtained from the tests. Note that the punching shear capacity of the fire-damaged slab should also be checked at the limit state, but this is beyond the scope of this paper. In addition, to be conservative, the concrete strength recovery was neglected in this study [32].

490 • Yield-line method

As indicated in Table 5, because the tensile membrane action was neglected, the P_y of the firedamaged slabs was relatively conservative, and the ratio (P_y/P_u) ranged from 0.38 to 0.56, with an average value of 0.46. However, as discussed in Refs. [15-16], the P_y/P_u ratio ranged from 0.43 (0.73) to 0.86 (1.39), with an average value of 0.61 (1.07). As the span–thickness ratio decreased, the average P_y/P_u ratio gradually increased, indicating that the beneficial effect of the tensile membrane action gradually decreased. However, we can conclude that for a fire-damaged slab with any span–thickness ratio, the yield-line theory can be used to predict the conservative ultimate loads.

498 • Bailey method and steel strain difference method

As shown in Table 4, P_b and P_s were in good agreement with the experimental results. For instance, the P_b (P_s) / P_u ratio ranged from 0.39 (0.52) to 0.63 (0.82), with the average value of 0.49 (0.65). Similarly, the predicted results were significantly conservative, particularly for Bailey's method.

502 On one hand, for Bailey's method, the conservative predictions were due to the inaccurate failure 503 mode assumption and underestimated ultimate deflection (average value: l/40). For instance, the 504 compressive force was assumed to be concentrated over a very small area near the edge of the slab 505 [17]. Our experimental results indicated that a greater proportion of the slab was in compression near 506 the edge of the slab, i.e. x_c (Figs. 5(a)–10(d)). In addition, the maximum deflection δ_b proposed by 507 Bailey was significantly conservative (Table 4).

508 On the other hand, for the steel strain difference method, the reinforcement yielding region (blue 509 rectangular region) on the bottom surface of the fire-damaged slabs was noticeably smaller than the 510 cracking region (Figs. 5(a)-10(d)), which resulted in conservative predictions.

511 • Ellipse method

As shown in Table 4, compared with the experimental results, the predicted results based on the proposed method were relatively better, including the residual limit loads (P_e) and limit deflection (δ_e). For instance, the P_e/P_u (δ_e/δ_u) ratio ranged from 0.81 (0.87) to 1.19 (2.13), with the average value of 0.97 (1.15).

As shown in Figs. 5(a)–10(d), the predicted tensile membrane action region (blue ellipse region) was in agreement with the mid-span cracking region. Meanwhile, a remarkable observation was that, for any span, the concrete crushing region at the corners of each span was outside the ellipse region edge, which indicated that the proposed ellipse equation is reasonable and effective.

Table 6 shows the key parameters (x_0 and y_0) predicted using the steel strain difference method and the proposed method. For each span, the membrane action region predicted using the proposed method was larger than that predicted using the steel strain difference method. As expected, for the latter, the smaller membrane action region resulted in lower limit loads (Table 4). In addition, for the proposed method, x_c (x'_c) is also provided in Table 6, indicating that the compressive membrane action region at the edge had a certain length. The experiment verified this observation, and no concrete crushing appeared at the middle region of the edge in each span (Figs. 5(a)–10(d)).

527 In summary, according to the companion papers [15-16], for fire-damaged slabs with lower span-528 thickness ratios (≤ 15), the yield-line method is suggested to predict the residual limit loads because 529 the tensile membrane action is not sufficiently developed. In other words, the tensile membrane action 530 method tends to overestimate the residual limit loads of fire-damaged slabs. In contrast, as the span-531 thickness ratio was larger than 30, the tensile membrane action method was suggested to predict the 532 residual limit loads of the fire-damaged slabs, particularly for uniform loads, because it can 533 sufficiently develop. More importantly, the effect of the negative moment should be considered when predicting the limit loads of the slab. Otherwise, the limit loads predicted using the tensile membrane 534 535 action method (simply supported slab) were too conservative, such as for the reinforcement steel 536 difference and Bailey methods.

537 6. Conclusion

This paper presents the experimental results of the ultimate capacity of five fire-damaged continuous RC slabs and one reference slab. In addition, considering the effect of the boundary condition, an ellipse equation method is proposed to determine the tensile membrane action region and ultimate loads of fire-damaged continuous slabs. The results obtained from the tested slabs were compared with those of other companion fire-damaged slabs and the theoretical results. Based on the investigation, the following conclusions were drawn:

(1) Compared with the travelling fire direction and delay time, the span-thickness ratio had a greater effect on the failure mode of the fire-damaged continuous slabs. As the span-thickness ratio increased, several flexural failure modes easily occurred in the fire-damaged slab, that is, concrete crushing at the corners, reinforcement fracture, larger top cracks near the interior support, and interior support dislocation between the middle and edge spans. In contrast, the flexural failure mode occurred easily in the fire-damaged slabs.

550 (2) For the continuous slabs with large span–thickness ratio (≥30), the initial structural stiffness,
551 ductility, and ultimate loads of different spans were similar; this is because of the similar flexural
552 mechanism of each span.

- 553 (3) The deflection failure criterion should be established by considering the effect of the span-554 thickness ratio. For a span-thickness ratio larger than 30 (or less than 20), the mid-span deflection 555 l/20 (l/50) can be considered as the deflection failure criterion.
- (4) The span-thickness ratio and effect of the boundary conditions should be considered to establish
 reasonable methods of predicting the ultimate loads of fire-damaged slabs. For a span-thickness
 ratio of the slab larger than 30 (or less than 20), the tensile membrane action method (the yieldline theory) is suggested to analyse the ultimate load of the fire-damaged slabs.
- 560 (5) The proposed ellipse equation method can be used to predict the tensile membrane action region,
- ultimate loads, limit mid-span deflections, and failure modes of fire-damaged continuous slabs
 with larger span–thickness ratios (≥30).
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637 Captions

- Fig. 1. Details of the tested slabs (all dimensions in mm): (a) Reinforcement details; (b) typical layout
 of thermocouples in each slab; (c) thermocouples across the full-depth of each slab.
- Fig. 2. Details of the test setup (all dimensions in mm): (a) Photograph of the test setup; (b)
 photograph of the support; (c) plan view of the test setup; (d) cross section 1-1 of the test setup.
- Fig. 3. Details and instrument layout of the tested slabs (all dimensions in mm): (a) Layout of
 reinforcement and concrete strain gauges; (b) layout of vertical and horizontal displacement
 transducers.
- 645 Fig. 4. Average furnace temperature and concrete and steel temperature–time curves of five slabs: (a)
- 646 Slab CS1-PF, (b) Slab CS3-PF, (c) Slab CS4-PF, (d) Slab CS5-PF and (e) Slab CS6-PF.
- 647 Fig. 5. Failure modes of Slab CS0 (all dimensions in mm): (a) Photograph of cracks on the top surface;
- 648 (b) crack pattern on the top surface; (c) photograph of cracks on the bottom surface; (d) crack pattern649 on the bottom surface.
- Fig. 6. Failure modes of Slab CS1-PF (all dimensions in mm): (a) Photograph of cracks on the top
 surface; (b) crack pattern on the top surface; (c) photograph of cracks on the bottom surface; (d) crack
 pattern on the bottom surface.
- Fig. 7. Failure modes of Slab CS3-PF (all dimensions in mm): (a) Photograph of cracks on the top
 surface; (b) crack pattern on the top surface; (c) photograph of cracks on the bottom surface; (d) crack
 pattern on the bottom surface.
- 656 Fig. 8. Failure modes of Slab CS4-PF (all dimensions in mm): (a) Photograph of cracks on the top
- surface; (b) crack pattern on the top surface; (c) photograph of cracks on the bottom surface; (d) Crack
 pattern on the bottom surface.
- Fig. 9. Failure modes of Slab CS5-PF (all dimensions in mm): (a) Photograph of cracks on the top
 surface; (b) crack pattern on the top surface; (c) photograph of cracks on the bottom surface; (d) Crack
 pattern on the bottom surface.
- 662 Fig. 10. Failure modes of Slab CS6-PF (all dimensions in mm): (a) Photograph of cracks on the top
- 663 surface; (b) crack pattern on the top surface; (c) photograph of cracks on the bottom surface; (d) crack
- 664 pattern on the bottom surface.

- Fig. 11. Mid-span vertical deflection-load curves of five tested slabs: (a) Slab CS0; (b) Slab CS1-PF;
- 666 (c) Slab CS3-PF; (d) Slab CS5-PF; (e) Slab CS6-PF.
- 667 Fig. 12. Horizontal deflection-load curves of five slabs: (a) Slab CS0; (b) Slab CS1-PF; (c) Slab CS3-
- 668 PF; (d) Slab CS5-PF; (e) Slab CS6-PF.
- 669 Fig. 13. Concrete and reinforcement strain-load curves of six slabs: (a) Slab CS0; (b) Slab CS1-PF;
- 670 (c) Slab CS3-PF; (d) Slab CS4-PF; (e) Slab CS5-PF; (f) Slab CS6-PF.
- 671 Fig. 14. Stress patterns I and II of the tested slabs.
- Fig. 15. Ellipse region, plates, and internal force distribution in the edge span of the concrete
- continuous slab (Stress pattern I) (a) Ellipse region; (b) Plate ①; (c) Plate ②; (d) Plate ①'; (e) Plate
 (f) Plate ③'.
- Fig. 16. Ellipse region, plates, and internal force distribution in the middle span of the concrete
 continuous slab (Stress pattern II) (a) Ellipse region; (b) Plate ①; (c) Plate ②; and (d) Plate ①'.
- 677 Fig. 17. Internal forces on the plates of the concrete slab (Stress pattern I) (a) Plate □; (b) Plate ②-
- 678 Side AB; (c) Plate 2-Side AB'; and (d) Plate 3'.
- Fig. 18. Two distances proposed in the model: (a) Horizontal distance x' (from Point B) and (b) vertical distance y' (from Point A).
- 681 Fig. 19. Internal forces distribution in the middle span of the concrete continuous slab (a) Plate ①
- 682 and (b) Plate 2
- Fig. 20. Flow chart for analysing the ultimate loads of concrete slabs.