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Article

Identification of Degradation Mechanisms in Slot-Die-Coated Nonfullerene ITO-Free Organic Solar Cells Using Different Illumination Spectra

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8 ABSTRACT: In this work, we have studied degradation mechanisms of nonfullerene-based organic solar cells with PET/Ag/ZnO/ 9 PBDTB-T:ITIC/PEDOT:PSS/CPP PEDOT:PSS device structure. We compare pristine and degraded samples that were subjected 10 to outdoor degradation following the standard ISOS-O2 protocol. The ideality factors for different incident wavelengths obtained 11 from open-circuit voltage vs irradiation level and current density—voltage (J-V) measurements at different temperatures indicate 12 that for aged samples recombination is governed by the Shockley–Red–Hall mechanism occurring in a region near the anode. 13 Samples were also characterized using impedance spectroscopy and fitted to an electrical model. Impedance parameters were used to 14 obtain mobility, indicating a clear degradation of the active layer blend for aged samples. The change in the chemical capacitance 15 also reveals a worsening in carrier extraction. Finally, two-dimensional (2D) numerical simulations and fits to experimental J-V16 curves confirm the existence of a layer near the anode contact with poorer mobility and a decrease in the anode work function for the 17 degraded samples.

18 KEYWORDS: organic solar cells, degradation, nonfullerene, slot-die coating, ITO-free, flexible

19 INTRODUCTION

²⁰ Most common organic solar cells (OSCs) are based on a ²¹ solution-processed bulk heterojunction (BHJ) layer composed ²² of a conjugated polymer as the donor and typically a fullerene ²³ derivative as the electron acceptor ($PC_{60}BM/PC_{70}BM$). To ²⁴ date, BHJ solar cells using fullerene acceptors have typically ²⁵ exhibited a power conversion efficiency (PCE) of around 5%¹ ²⁶ and rarely exceeding 10%,^{2–4} mainly due to several fullerene-²⁷ related drawbacks such as a difficulty in the tunability of the ²⁸ electronic molecular levels that limits the open-circuit voltage ²⁹ and limited light absorption. Likewise, extensive work has been ³⁰ carried out for understanding the degradation mechanisms of ³¹ fullerene-based OSCs.^{5–13}

In the past years, great efforts have been dedicated to 33 synthesize new acceptors with easily tunable properties by 34 chemical modification. In this context, nonfullerene acceptors 35 have become widely popular because of their outstanding 36 optical absorption, good electron transport mobility, easily adjustable optical band gap, low synthetic cost, and good $_{37}$ miscibility with polymers.^{14–20} Several studies reported $_{38}$ fullerene-free devices with a boosted PCE of around 14– $_{39}$ 16% in single-junction solar cells.^{18,21–24} The ease with which $_{40}$ energy levels are tuned opens the possibility to optimize light $_{41}$ harvesting in different spectral regions, synthesizing acceptors $_{42}$ with absorption regions complementary to those of the donor $_{43}$ material, and facilitates devices with open-circuit voltages $_{44}$ above 1.1 V and low voltage losses.^{25,26}







Figure 1. (a) Cell layout on a PET foil, (b) encapsulated sample, and (c) layer structure.

Nevertheless, to the best of our knowledge, not many studies 46 47 have been carried out on the degradation and stability of 48 fullerene-free solar cells. Few studies reveal that nonfullerene 49 devices show good stability in air and under dark storage.^{27,28} 50 However, Doumon et al. performed a comparative study on 51 the photostability of PBDB-T:ITIC vs a standard fullerene ⁵² solar cell based on PBDB-T:PC₇₀BM.²⁹ These fullerene-free 53 solar cells were first reported by Zhao et al. with PCE more 54 than 11% using a combination of the conjugated polymer 55 PBDTB-T poly[(2,6-(4,8-bis(5-(2-ethylhexyl)thiophen-2-yl)-56 benzo[1,2-b:4,5-b']dithiophene))-alt-(5,5-(1',3'-di-2-thienyl-57 5',7'-bis(2-ethylhexyl)benzo[1',2'-c:4',5'-c']dithiophene-4,8-58 dione))] as the donor and a small molecule ITIC (3,9-bis(2-59 methylene-(3-(1,1-dicyanomethylene)-indanone))-5,5,11,11-60 tetrakis(4-hexylphenyl)-dithieno[2,3-d:2',3'-d']-s-indaceno-61 [1,2b:5,6-b'] dithiophene) as the acceptor.¹⁴ Doumon et al. 62 concluded that although ITIC-based solar cells performed 63 better in terms of initial PCE, they exhibited poorer 64 photostability than PC70BM-based devices due to lowered 65 mobility upon light exposure for the investigated system. The 66 same was observed by Upama et al., who assigned the PBDB-67 T:ITIC device degradation to the broadening of Urbach 68 energy and a subsequent increase in the energetic disorder in 69 the active layer, as well as the increased exponential 70 distribution of localized states, which act as trap-mediated 71 recombination centers.¹⁵ Du et al. assigned this increase of 72 energetic traps in ITIC-, ITIC-M-, and ITIC-DM-based 73 systems to the breaking of conjugation and found that 74 fluorination as well as avoidance of methyl groups of the end 75 group stabilizes the molecules against photooxidation.³⁰ They 76 also observed a reorientation of ITIC molecules in the blend 77 from face-on to edge-on upon degradation, which further 78 negatively affects the efficiency. Further importance of the 79 molecular structure and conformation in the photostability of 80 nonfullerene acceptor (NFA)-based systems in air was 81 demonstrated by Luke et al., who observed less initial 82 photoinduced conformational change induced by noncovalent 83 interactions with environmental molecules in the case of the 84 planar IDTBR, leading to a stronger photostability as opposed 85 to amorphous nonplanar IDFBR.³¹ Recently, a relation 86 between the stability and the lowest unoccupied molecular 87 orbital (LUMO) levels of the nonfullerene acceptors was 88 reported, where the yield of the highly reactive radical 89 superoxide anions is strongly enhanced in lower-lying 90 LUMO NFAs, which negatively affects their photostability,

as the superoxide radical anion initiates the radical chain 91 oxidation of the active layer.¹⁹ Thus, these few initial studies 92 on the stability of fullerene-free solar cells underline the NFA- 93 specific, yet unrevealed, degradation mechanisms, which need 94 to be further investigated and better understood to provide 95 long lifetimes to these otherwise highly efficient devices. 96

In this work, we have studied the dominant recombination 97 mechanisms and active layer transport properties occurring in a 98 solar cell based on the polymer PBDTB-T, blended with the 99 acceptor molecule ITIC on a polyethylene terephthalate 100 substrate with structure PET/Ag/ZnO/PBDTB-T:ITIC/ 101 HTL PEDOT:PSS/CPP105D PEDOT:PSS. Current den- 102 sity-voltage (I-V) and impedance spectroscopy (IS) 103 measurements with equivalent-circuit analysis and physical 104 modeling are used to investigate the dynamical processes 105 governing the device. Moreover, impedance spectra using two 106 monochromatic illuminations ($\lambda = 630$ and 450 nm) and $I-V_{107}$ curves for varying temperatures provide information about the 108 mobility and activation energy of the dominant carrier 109 recombination path. Finally, we have performed numerical 110 device simulations using SILVACO ATLAS to support the 111 conclusions obtained from the experiment. 112

EXPERIMENTAL METHODS

The organic photovoltaic (OPV) structure used in this study is 114 presented in Figure 1c. A heat-stabilized PET foil with a thickness of 115 f1 125 μ m (Melinex ST504) from DuPont Teijin Films was used as a 116 substrate. ZnO nanoparticles (H-SZ01034) were purchased from 117 GenesInk and were in-line filtered with a 0.2 μ m RC filter from 118 Whatman. PBDB-T and ITIC were purchased from Brilliant Matters 119 Inc. The active layer solution was prepared with a ratio 1:1 (PBDB- 120 T:ITIC) at a total concentration of 30 mg/mL in chlorobenzene with 121 0.5% v/v 1.8-diiodooctane. The solution was stirred at 80 °C for 3 h 122 in ambient conditions. PEDOT:PSS (both HTL solar and CPP105D) 123 was purchased from Heraeus. Silver nanowires (10% v/v) in 124 isopropanol were added to the CPP105D prior to deposition to 125 increase the conductivity of the top electrode.

Organic solar cells were fabricated in the following inverted device 127 configuration: PET/Ag/ZnO/PBDB-T:ITIC/HTL PEDOT:PSS/ 128 CP105D PEDOT:PSS. All devices were processed in ambient 129 conditions, except for the vacuum-deposited bottom electrode. For 130 silver deposition, the PET substrates were pretreated with DC argon 131 plasma in vacuum. 132

Silver electrodes (around 100 nm) were deposited using DC 133 magnetron sputter (power 150 W, pressure 6×10^{-3} mbar, time 170 134 s) through a shadow mask that defines the small-scale cell or module 135 area. The whole process was done in a roll-to-roll (R2R) vacuum line. 136

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Та	ıble	1.	SI	lot-Di	e (Coating	Parameters	and	Layer	·Τ	hicknesses	
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	fabrication details				
	pumping speed (mL/min)	coating speed (mm/s)	coating gap (μm)	thickness (nm)	annealing
ZnO	0.05	12	200	30	100 °C (10 min)
PBDB-T:ITIC	0.035	6.3	200	300	
PEDOT: PSS HTL	0.06	7	200	100	
PEDOT:PSS CPP105D	0.05	7	250	100	65 °C (5 min)
					60 °C (5 min)

137 Solution-based slot-die coatings were performed using a motorized 138 film applicator (Erichsen COATMASTER 510), which was custom 139 modified for slot-die coating. The coating system holds a vacuum 140 plate containing a heating element, for combined substrate fixture and 141 substrate heating. A syringe pump (Harvard Apparatus PHD 2000) 142 was used for controlled ink delivery. During coating, the syringe can 143 be heated in a custom-build aluminum sleeve with silicone heater 144 pads. The slot-die head was custom-built from stainless steel, and the 145 heating of the slot-die head was done with a heating cartridge. Shims 146 and meniscus guides were used to limit coating widths to 11 mm with 147 ETL and an active layer. In the case of PEDOT:PSS HTL and 148 CPP105D, shim and meniscus guide were used to limit the coating 149 width to 7 mm. The vacuum plate was heated to 70 °C before the 150 coating process was started and kept at this temperature throughout 151 the coating process. The slot-die coating steps were performed under 152 ambient air. Used coating parameters with resulting film thicknesses 153 can be seen in Table 1.

During the active layer coating process, both the slot-die head and 155 the syringe were heated to 60 °C. The PEDOT:PSS HTL Solar 156 solution was coated directly, following coating of the active layer. 157 Annealing of the foils after ZnO and at the very end (the complete 158 layer stack) was performed in a vacuum oven. PET foil dimensions 159 were 350 mm \times 100 mm containing 60 samples in four rows. Each 160 sample contained four devices that had an active area of 5.4 mm². The 161 cell layout on the PET foil is seen in Figure 1a, and more details on 162 the development of the cells from scalable fabrication methods can be 163 found in ref 32.

Finally, samples were cut from the foil and glued (Permabond 105) 165 on a glass substrate, followed by encapsulation with a round glass 166 cover. Delo KATIOBOND LP655 was used as encapsulation glue, 167 which was cured under UV light. Encapsulated samples and layer 168 structure can be seen in Figure 1b,c, respectively.

169 Spectral response characteristics (external quantum efficiency, 170 EQE) were taken using a custom-made system based on a Xe lamp 171 light source and a double grating monochromator. The system is 172 equipped with a monitor cell to compensate for temporal fluctuations 173 in the light source. Chopped light together with a lock-in amplifier 174 was used to maximize the signal-to-noise ratio.

Electrical measurements were carried out using an AutoLab 175 176 potentiostat/galvanostat model PGSTAT204 (Eco-Chemie), equip-177 ped with the FRA32M impedance module and the Metrohm AutoLab 178 optical bench. The instrument was controlled by a computer and 179 driven by the NOVA 2.1.4 software. Experimental J-V characteristics 180 were obtained by performing a cyclic voltammetry test from -0.3 to 181 1.2 V. Impedance spectroscopy (IS) measurements were carried out 182 immediately after J-V experiments, by configuring the AutoLab to 183 apply sinusoidal signals of 50 mV amplitude from 1 MHz to 1 Hz under open-circuit conditions. Fitting of all of the impedance spectra 184 185 was performed using Scribner's ZView software. Both techniques were 186 performed for three illumination spectra (under white, blue, and red 187 illuminations), varying illumination intensities from 1 up to 10 or 100 188 mW/cm² for blue and red or white, respectively, using a calibrated 189 silicon photodiode. Under white illumination conditions, the photovoltaic cell performance was analyzed using a Newport 190 191 VeraSol-2 light-emitting diode (LED) class AAA solar simulator 192 calibrated with an NIST-certified KG3 filtered Si reference cell.

¹⁹³ Outdoor lifetime testing was carried out according to the ¹⁹⁴ International Summit on OPV Stability (ISOS) standard O-2 ¹⁹⁵ protocol.³³ The degradation of the samples was carried out in two periods of the year with different environmental conditions. 196 Therefore, a "dry" and a "wet" degradation can be distinguished. 197 The wet degradation was performed over a period of 525 h (22 days) 198 with 131.3 equivalent hours of sun, 59.13% average humidity (with 199 28.5 and 94.8% as the lowest and highest values, respectively), and 200 -1.6/17.3 °C minimum/maximum temperature. It is worth noticing 201 that the maximum humidity corresponds to rainy days, thus causing 202 the samples to get wet. The dry degradation has been carried out over 203 216 h (9 days) with 86.6 equivalent hours of sun, 38.4% average 204 humidity (between 15.5 and 71.3%), and 10.2/30.6 °C minimum/ 205 maximum temperature.

Furthermore, the open-circuit potential was measured at different 207 temperatures (from 293 to 333 K) to analyze the temperature- 208 dependent device characteristics. The measurements were performed 209 by inserting the cells in a TS102GXY hot/cold stage by Instec, 210 operated under 24 V (DC) and 5 A. A 100 W platinum RTD is its 211 temperature sensor. The stage contains a PID-controlled mk2000 212 Peltier that allows an accurate temperature setting (± 0.05 °C) in the 213 range explored in this work. We used a water-cooling pump system to 214 guarantee stage temperatures below room temperature. In this 215 experiment, we irradiated our cell using a proprietary LED-based 216 sun simulator called SUNBOX. It is a class AAA device that allows the 217 characterization of devices of 2 cm × 2 cm, placed on a platform 5 cm 218 under a 34-LED PCB, in which every spectral set of LEDs can be 219 controlled separately.³⁴

Finally, the characterization was performed on four samples, with 221 four devices each, that is, a total of 16 nominally equal devices. All 222 devices were characterized in the pristine state showing similar DC/ 223 AC electrical behavior. Statistical information (average values and 224 standard deviation) of PCE, fill factor (FF), J_{SC} , and V_{OC} can be found 225 in the Supporting Information. 226

RESULTS AND DISCUSSION

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The inset in Figure 2a shows the energy-level schematic. The 228 f2 energy difference between the highest occupied molecular 229



Figure 2. (a) External quantum efficiency (EQE). The inset shows the energy-level diagram. (b) J-V characteristic in dark and under 1 sun illumination AM1.5 (100 mW/cm²) of the pristine device.

orbital (HOMO) of PBDB-T and the LUMO of ITIC provides 230 an effective band-gap energy for the blend of 1.55 eV. In 231 addition, the reduced energy barrier between the HOMO 232 levels of the donor and the acceptor reduces the energy losses 233 in the generation of free carriers. 234

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Previous studies show the complementary absorption previous studies show the complementary absorption previous spectra of the acceptor ITIC and the donor PBDTB-T,^{14,35} previous enhancing the initial device performance with respect to measurement shown in Figure 2a, with the appearance of previous enhancement shown

In a previous study, the cell performance evolves positively 243 244 during an ISOS-D-1 study in which the cells were illuminated 245 when measured.³² We also note that illumination of active 246 layer cells in nitrogen has shown to provide a minor positive 247 evolution in performance during the initial illumination phase 248 in a different study. Moreover, we note that the conductivity of 249 ZnO can also be improved with exposure to UV light and thus 250 power conversion efficiency also increases.³⁷ Thus, devices 251 were pretreated with irradiation from a solar simulator for a 252 short time (approximately 60 s) to ensure maximum 253 performance (long illumination times could result in 254 degradation of the active layer system). J-V characteristics 255 in the dark and under 1 sun illumination and the 256 corresponding performance parameters are shown in Figure 257 2b. Fresh devices exhibit moderate efficiency compared to 258 those in previous related studies with cells based on the same 259 active layer blend but different layer structure.^{14,29} Also, 260 devices show modest efficiency when compared to those in 261 previous studies with indium tin oxide (ITO)-free nonfullerene 262 flexible OSCs with a different active layer.³⁸ At this point, we 263 emphasize that cells presented in this work are developed 264 under industrial conditions from scalable processes in air (S2S 265 slot-die coating), using flexible substrates and ITO-free 266 electrodes. Combined, the expected efficiency is thus also 267 lower than typically reported for this active layer material 268 system or for other ITO-free nonfullerene systems. To further 269 explain the initial low performance of the cells, we show the 270 atomic force microscopy (AFM) images of PCE12:ITIC films 271 developed from spin-coating and slot-die coating (see Figure 272 S1 of the Supporting Information). Further optimization of 273 this cell configuration is demonstrated in ref 32. At this point, 274 it is not the aim of this work to maximize the efficiency but to 275 investigate the stability and degradation pathways of cells 276 fabricated without using fullerene and ITO. It is worth 277 pointing out that the below experiments using different 278 excitation wavelengths were carried out for degraded samples 279 when the efficiency had gone down to 0.4%. The full lifetime 280 plot is shown in the Supporting Information.

According to Figure 3, the ideality factors (n) of the fresh 281 282 and degraded samples under dry conditions are obtained from 283 the slope of the logarithmic fit of the open-circuit voltage 284 $(V_{\rm OC})$ vs illumination intensity (irradiance) with different light 285 spectra: red, blue, and white light illumination. Using different 286 excitation wavelengths, we can obtain information about the 287 penetration depth of the optical input inside the active layer. The absorption in the red part of the spectrum is much more 288 289 intense than in the blue region,^{14,32} and since EQE is around 290 0.5 for the blue and 0.42 for the red light (that is, only a 15% 291 difference; see Figure 2a), it follows from the Beer-Lambert 292 law that red light is absorbed near the anode contact, while 293 blue light penetrates deeper in the layer. To support this thesis, 294 we have performed simulations using Silvaco TCAD of 295 transmissivity and absorptivity as a function of the active 296 layer depth for blue (450 nm) and red (630 nm) 297 monochromatic illuminations (see Figure S2 of the Supporting

f3



Figure 3. Open-circuit voltage $(V_{\rm OC})$ vs light intensity for fresh and dry-degraded samples for white, red, and blue illumination. Ideality factor (n) is obtained from the slope, $-q/(nk_{\rm B}T)$, of the linear regression.

Information). Our simulations validate our statement about 298 the more intense absorption of red light near the anode 299 contact. Thus, the value of the ideality factor, corresponding to 300 the red- and blue-light illumination, is related to recombination 301 mechanisms taking place in different spatial regions of the 302 device. Moreover, the fact that open-circuit voltage tends to 303 saturate with light intensity indicates the presence of 304 nonselective contacts.³⁹ Note that this effect is more 305 pronounced in the case of the degraded sample as shown in 306 Figure 3. Ideality factors obtained from the fits are summarized 307 in Table 2. The found values indicate a Shockley–Read–Hall 308 t2

Table 2. Ideality Factors Obtained from the Fits Shown in Figure 3 for the Fresh and the Degraded Devices, Using Three Illumination Spectra; $\lambda = 630$ nm (Red), $\lambda = 450$ nm (Blue), and White Light

		п	
	red	blue	white
pristine	1.2	1.5	1
degraded	1	1.5	0.8

(SRH) recombination mechanism for red- and blue-light 309 illumination in pristine samples (n values of 1.2 and 1.5, 310 respectively). In contrast, *n* is around 1 for the aged devices 311 under red-light illumination, while it remains unchanged for 312 blue-light excitation. This indicates that the degradation is 313 mostly affecting the space near the anode, where the red 314 wavelength is being strongly absorbed. This result is in good 315 agreement with that of Wang et al., who demonstrated that an 316 interfacial reaction between the PEDOT:PSS hole transport 317 layer and the ITIC acceptor was one of the main responsible 318 mechanisms for nonfullerene organic solar cell (OSC) 319 deterioration.⁴⁰ In an MIM (metal-intrinsic-metal) device 320 or a p-i-n cell with low mobility and a homogeneous electric 321 field across the device, an ideality factor of $n \approx 1$ indicates that 322 the recombination near the contact dominates.³⁹ Numerical 323 simulations are shown in the last section of the article, 324 corroborating that these devices indeed behave as p-i-n cells. 325 Hence, we can infer that, for the aged devices, recombination 326 presumably takes place in an interfacial damaged layer (IDL) 327 near the anode due to an increase of traps. The activation 328 energy of these recombination centers will be analyzed later 329 using temperature measurements. Furthermore, the diode 330 ideality factor, before (fresh) and after degradation exposed to 331 white light, follows those trends obtained with red wavelength 332 excitation, indicating that recombination near the anode is the 333 dominant mechanism even when illuminating with the whole 334

335 spectrum. This hypothesis is reinforced by the fact that, for the 336 degraded diodes, $V_{\rm OC}$ under red and white illuminations 337 overlaps, while for the blue light, open-circuit voltage is slightly 338 higher. Note that the illumination intensity range covered by 339 the red and blue colors cannot go beyond 10 mW/cm², 340 corresponding to the maximum achieved by our LED setup.

Figure 4 shows the fill factor (FF) vs irradiance for pristine and degraded samples and for $\lambda = 630$ and 450 nm and white



Figure 4. Fill factor (FF) vs irradiance for pristine and degraded samples illuminated with wavelengths of $\lambda = 630$ nm (red) and $\lambda = 450$ nm (blue). The inset shows FF values, for fresh and aged devices, at different illumination levels of white light.

343 illumination (the latter is shown in the inset). The origin of the 344 FF, obtained from the J-V curves, is determined by carrier 345 extraction and carrier recombination, both competing 346 processes governed by the mobility. As indicated in recent 347 reports, there is optimized mobility at which efficiency and FF 348 are maximum; for higher light intensities, carrier recombina-349 tion increases, deteriorating the FF and power conversion 350 efficiency.⁴¹ In our study, FF values corresponding to blue 351 illumination for the fresh cells remain almost unchanged with 352 increasing irradiance. In contrast, when exposed to red light, 353 the FF decreases slightly with light concentration. Degraded 354 samples exhibit, as expected, a reduced FF that decays abruptly 355 with light. Moreover, for white illumination, a similar behavior 356 was identified to that obtained using the red wavelength 357 excitation (refer to the inset of Figure 4). Later in the paper, we will discuss the influence on the FF of the mobility 358 obtained from IS measurements. 359

³⁶⁰ Figure 5 shows representative examples of the experimental ³⁶¹ impedance spectra of the fresh (a) and degraded (b) samples ³⁶² at different color intensities measured at V_{OC} . Solid lines ³⁶³ correspond to the fits using the equivalent electrical circuit of ³⁶⁴ the inset (Matryoshka circuit). This circuital model has been ³⁶⁵ widely used in previous studies^{5,6} and consists of a series ³⁶⁶ resistance R_S (associated with Ohmic losses at soldering and

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Figure 5. Experimental impedance spectra, under open-circuit conditions, for white, red, and blue illuminations for (a) fresh and (b) degraded samples. Solid lines indicate the simulated results using the electrical equivalent circuit shown in the inset.

external wires), a recombination resistance R_P, a transport 367 resistance $R_{\rm T}$, a geometrical capacitance $C_{\rm g}$, and a constant 368 phase element (CPE) with impedance, $Z_{CPE}(j\omega) = 1/Q_{(j\omega)\omega}$ 369 connected as shown in the inset of Figure 5. Note that Q (with 370 units of F \times s^{α -1}) and α (over the range 0–1) are the CPE's 371 parameters, j is the imaginary unit, and ω is the angular 372 frequency ($\omega = 2\pi f$; f where f is the frequency). Figure 5 373 exhibits an excellent agreement between the experimental and 374 simulated data. The shape of the Cole-Cole curves is similar 375 for the three illumination spectra used, for pristine and 376 degraded samples, displaying (i) a capacitive loop at 377 sufficiently high frequencies, related to carrier diffusion 378 transport phenomena with a large active layer thickness (L = 379220 nm) and (ii) a depressed semicircle in the low-frequency 380 region, attributed to the recombination process, which involves 381 a frequency dispersion of experimental impedance data. This 382 CPE behavior that models a nonideal chemical capacitance 383 leads to a time-constant distribution whose average character- 384 istic value is $\tau_{\rm lf} = (R_{\rm P}Q)^{1/\alpha}$. Using this expression, an effective 385 capacitance associated with the CPE can be found by matching 386 the distributed time constant and that of the ideal RC time 387 constant ($\tau_{lf} = R_P C_\mu$), yielding $C_\mu = R_P^{1-\alpha/\alpha} Q^{1/\alpha}$.⁴²⁴² 388 Importantly, a characteristic feature associated with the 389 diffusion time can be obtained from the effective chemical 390 capacitance: $\tau_{\rm d} = R_{\rm T}C_{\mu}$. Note that throughout this paper, $\tau_{\rm d}$ 391 provides valuable information on the device degradation 392 associated with charge carrier mobilities.

Figure 6 shows the dependence of the impedance $394\,$ ⁶⁶ parameters on $V_{\rm OC}$ obtained from the fit of the circuital 395



Figure 6. Evolution of parameters obtained from the impedance results using a Matryoshka circuit at open-circuit conditions for fresh and aged devices. (a) Transport resistance, $R_{\rm T}$; (b) recombination resistance, $R_{\rm p}$; (c) geometrical capacitance, $C_{\rm g}$; and (d) effective chemical capacitance, C_{μ} (associated with a low-frequency R-CPE subcircuit).

model to IS measurements under red and blue illuminations. 396 Impedance parameters under white illumination for pristine 397 and degraded devices cannot be compared since $V_{\rm OC}$ ranges do 398 not overlap, as shown in Figure 3. Impedance parameters for 399 red and blue illuminations in pristine and degraded samples are 400 discussed below: (i) $C_{\rm g}$ remains almost constant ($C_{\rm g} \approx 0.87$ 401 nF) with open-circuit voltage for pristine devices, since its 402 value is related to the geometrical capacitance of the active 403 layer (refer to Figure 6c). Thus, the dielectric constant of the 404 absorbing organic layer can be found from $C_{\rm g} = \varepsilon \varepsilon_0 A/L$, 405 resulting in $\varepsilon \approx 3.68$, where ε_0 is the permittivity of vacuum, A 406 is the device area, and L is the active layer thickness. It is 407

408 noteworthy that the value of $C_{\rm g}$ slightly increases after 409 degradation, particularly at high irradiation levels, which is 410 typically attributed to device heating. Indeed, high illumination 411 intensities must be applied after the degradation experiment to 412 reach comparable open-circuit voltages. (ii) Both resistances, 413 $R_{\rm T}$ and $R_{\rm P}$, decrease with the radiation intensity, as expected 414 (see Figure 6a,b, respectively). $R_{\rm T}$ increases with degradation 415 for both colors, indicating that conduction is limited by the 416 transport mechanisms. On the other hand, $R_{\rm P}$ decreases during 417 the degradation process, indicating an increase of recombina-418 tion, in particular for red illumination, which is in good 419 agreement with the trend of the ideality factor for this color. 420 (iii) Finally, it is important to point out that degradation 421 significantly modifies the value of the effective chemical 422 capacitance shown in Figure 6d (extracted from the CPE 423 parameters; see above). This variation suggests an inefficient 424 charge extraction. From a mathematical point of view, we can 425 explain this using the dependence of C_{μ} value on Q and α ⁴²⁶ parameters. Indeed, the value of C_{μ} depends critically on $Q^{1/\alpha}$, 427 which increases upon degradation, reflecting a worsening of 428 carrier extraction and a higher degree of disorder in the 429 material (α value approximately decays from 0.9 down to 0.7, 430 driving away C_{μ} from a purely capacitive behavior). This 431 worsening in carrier extraction can also be related to a 432 reduction of the anode work function, as will be discussed in 433 the last section of the article.

For comparative purposes, the exponential dependence of R_P 435 on V_{OC} shown in Figure 6b, with the characteristic slope -q/436 (nk_BT) , where T is the temperature and k_B is the Boltzmann 437 constant, allows the calculation of the ideality factor. For fresh 438 samples, *n* equals 1.6 (red) and 1.7 (blue), while for the aged 439 devices, *n* is 1.2 (red) and 1.6 (blue). In effect, a close 440 inspection of the *n* values reveals a high degree of similarity 441 between the tendencies obtained for DC measurements (refer 442 to Table 2) and those found using the IS technique.

⁴⁴³ The electron mobility at the open-circuit voltage can be ⁴⁴⁴ estimated using $\mu = L^2/\tau_d V_T$, where V_T is the thermal voltage ⁴⁴⁵ ($V_T = k_B T/q$). Table 3 shows the value of the mobilities

t3

Table 3. Average Carrier Mobility Values Obtained for Fresh and Aged Samples Under 10 mW/cm² for Blue and Red Light and 100 mW/cm² for White Light

	n)	
	red	blue	white
pristine	6.2×10^{-3}	5.1×10^{-3}	1.9×10^{-2}
degraded	2.0×10^{-3}	1.6×10^{-3}	7.9×10^{-3}

446 obtained before and after degradation for all of the excitation 447 wavelengths. Mobility for red and blue excitations exhibits a 448 higher decrease than that obtained with white light 449 illumination. Furthermore, mobilities in the pristine devices 450 exhibit similar values for red and blue illuminations and thus 451 the smaller FF for the red light shown in Figure 4 cannot be 452 attributed to a change in mobility. This reduced FF and its 453 decreasing trend with the irradiance for red light in the fresh 454 sample can only be related to higher recombination for red 455 wavelengths near the anode as indicated by the ideality factor. 456 In the case of the degraded samples, the mobility decreases by 457 a factor of 3 and therefore it governs the abrupt decrease of FF 458 vs light intensity for all colors. This is a consequence of the 459 increase in R_T for the degraded samples, suggesting that the conduction is greatly limited by carrier transport after the aging 460 process. 461

To gain further insight into the active layer degradation with 462 time as the sample suffers the outdoor degradation protocol, 463 the density of states (DOS) has been obtained from the 464 chemical capacitance. Specifically, DOS has been calculated by 465 fitting the chemical capacitance with eq 1, where N_n is the total 466 density of states and E_L and σ_n are the center and width of the 467 DOS, respectively.⁴³

$$g_{\rm n}(E - E_{\rm L}) = \frac{N_{\rm n}}{\sqrt{2\pi\sigma_{\rm n}}} \exp\left[-\frac{(E_{\rm L} - E)^2}{2\sigma_{\rm n}^2}\right]$$
 (1) 469

The fits of eq 1 to the experimental chemical capacitance 470 shown in Figure 7a as solid lines indicate a broadening of the 471 f7



Figure 7. (a) Evolution of the Gaussian DOS parameters at the LUMO of ITIC obtained by fitting the chemical capacitance extracted from impedance at $V_{\rm OC}$ under different irradiances using eq 1. (b) Width of the DOS (σ) as a function of the degradation time, for the sample exposed to the outdoor degradation under high humidity levels.

DOS width with time under outdoor exposure. It is worth 472 mentioning that the increase in the DOS width shown in 473 Figure 7b corresponds to the days of measurement just after 474 the first rainy days of the outdoor experiment. Although these 475 DOS width values may present great uncertainty, the trend 476 indicates an increasing degree of disorder in the active layer 477 blend. This trend in σ_n is not observed when analyzing samples 478 undergoing indoor degradation or samples undergoing out- 479 door degradation that were not exposed to rain (dry 480 degradation, see the Supporting Information). This suggests 481 that moisture is the main cause of the deterioration of the 482 PBDTB-T:ITIC blend morphology.

Temperature-dependent J-V measurements under white 484 light at varying illumination levels in the pristine conditions are 485 shown in Figure 8a. Linear decays ($V_{
m OC}$ vs T), in all light- 486 f8 intensity experiments (from 20 up to 120 mW/cm², equivalent 487 to 1.2 sun), can be observed. Open-circuit voltage as a function 488 of temperature for all illumination levels was fitted to a linear 489 regression. When the straight lines $V_{\rm OC}-T$ are extrapolated 490 toward the axis at T = 0 K, V_{OC} correlates with the activation 491 energy E_a of the recombination process.⁴⁴ The values obtained 492 for E_a have been represented as a function of the illumination 493 level as shown in Figure 8b, where the activation energy 494 decreases as the light intensity is increased. Comparing the 495 obtained values of $E_{\rm a}$ with the donor–acceptor band gap $E_{\rm g}$ 496 (\approx 1.55 eV, see the inset of Figure 2a), smaller values of the 497 activation energy are revealed ($E_a < E_g$), suggesting that the 498 recombination mechanism is dominated by the mid-gap 499 recombination centers.⁴⁴ Thus, this reinforces the thesis of 500 SRH recombination phenomena in an IDL near the interface 501 region as indicated by the n values obtained previously. 502



Figure 8. (a) Open-circuit voltage V_{OC} (extracted from current density–voltage curves) as a function of temperature under varying illumination conditions. (b) Activation energy E_a of the recombination process (obtained from the linear fit of $V_{OC}-T$ characteristic) vs light intensity.

⁵⁰³ Moreover, the decreasing trend of E_a with light intensity shown ⁵⁰⁴ in Figure 8b is related to the energy distribution of the trap-⁵⁰⁵ filling mechanism within the gap.

Finally, devices have been modeled using Silvaco ATLAS so7 (see the Supporting Information for further details). Twoso8 dimensional (2D) numerical simulations have been performed so9 to consolidate our understanding of the dynamical mechanisms s10 taking place inside the cells during degradation. Figure 9a



Figure 9. (a) Experimental (symbols) and numerically simulated (lines) J-V characteristics under 1 sun illumination AM1.5 (100 mW/cm²) for the pristine and degraded devices. (b) V_{OC} vs light intensity obtained using white, blue, and red illuminations, with anode work functions of 5.3 and 5.15 eV, reproducing the effect of the anode degradation.

s11 shows both experimental and simulated J-V characteristics 512 under 1 sun illumination AM1.5 G for the pristine and 513 degraded devices. For the pristine device, a majority carrier s14 mobility of 8 \times 10⁻³ (cm²/(V s)) has been used to fit the 515 experimental data, in close agreement with the values obtained 516 from IS analysis. To fit the S-shaped J-V curves for the 517 degraded devices, the ATLAS model has been modified to 518 include a degradation of the anode contact (decrease of its 519 absolute work function) together with a partial degradation of 520 the front active layer blend (an ~120 nm layer with reduced mobility near the anode contact) and an increased external 521 series resistance. The parameter values leading to best fits are 522 shown in Table 4. They confirm that degradation is caused 523 524 both by the active layer and the anode contact worsening.

It should be emphasized that the good agreement between s26 the experiment and the theory displayed in Figure 9a is s27 achieved when both the anode work function (WF) is reduced s28 and the decreased mobility of a layer is introduced in the s29 physical model. Several attempts to fit the experimental data

Table 4.	Parameters	Used in the	e Simulations	with Silvaco
ATLAS fo	or the Pristi	ne and Deg	raded Device	es

		damaged active layer			
	anode WF (eV)	series resistance (Ω)	mobility (cm²/(V s))	depth (nm)	
pristine	5.30	42	8×10^{-3}		
degraded (dry)	5.15	80	5×10^{-4}	120	
degraded (wet)	5.00	300	4×10^{-4}	175	

only by changing the anode WF or only by introducing a 530 damaged layer did not lead to good fits. 531

As previously indicated, the ideality factor parameter can be $_{532}$ obtained from the slope of the open-circuit potential (V_{OC}) vs $_{533}$ light-intensity plot. Table 5 displays the *n* values extracted by $_{534 + 55}$

Table 5. Ideality Factors for the Fresh and the Degraded Cells Extracted from the Simulation Results Shown in Figure 9b Using a Theoretical Model of the Device Under Study for Red, Blue, and White Light Illuminations

		n	
	red	blue	white
pristine	1.3	1.3	1.2
degraded	1	1.2	0.9

simulating the evolution of $V_{\rm OC}$ with light intensity for two 535 different anode WFs (see Figure 9b). These values agree with 536 the trends of experimental *n* shown in Table 2. The ideality 537 factors for red and white illuminations decrease toward $n \approx 1$, 538 while it remains almost unchanged for the blue light. In 539 summary, numerical simulations confirm that these devices 540 behave as p-i-n cells with accumulation of majority carriers at 541 the contacts, and the degradation emphasizes SRH recombi- 542 nation near the anode (with $n \sim 1$) as the dominant 543 recombination mechanism. 544

These simulations agree well with experimental results and 545 support the fact that degradation is caused by the combination 546 of two mechanisms that are clearly observed when analyzing 547 the electrical behavior using two distinct wavelengths. On the 548 one hand, the change in the ideality factor shows a larger 549 change for the red light when comparing fresh and degraded 550 samples, indicating that the degradation is affecting the space 551 near the anode, where the red wavelength is being strongly 552 absorbed. On the other hand, the mobility of the blend is also 553 decreasing for the degraded devices, and this is observed in a 554 more pronounced change in the absolute value of $V_{\rm OC}$ for the 555 blue light (see Figure 3) that penetrates deeper in the bulk. 556

In summary, an analysis of ideality factors using red and blue 558 incident light reveals a greater change of n for longer 559 wavelengths when fresh and aged samples are compared, 560 suggesting that recombination is specifically taking place in a 561 region near the anode, where the red light is mainly being 562 absorbed. Blue light penetrates deeper in the sample, and no 563 significant change in n is obtained. Moreover, temperature 564 measurements reveal SRH recombination through intermedi-565 ate trap states with an activation energy smaller that the optical 566 band gap. IS parameters obtained from the fit to a standard 567 equivalent circuit indicate an increase in the transport-limiting 568

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569 mechanisms for the aged samples. This is also confirmed by 570 the decrease in the mobility of the degraded devices obtained 571 for all illumination spectra. The increase in the chemical 572 capacitance for the degraded samples indicates an accumu-573 lation of carriers due to a worsening of carrier extraction. In 574 addition, the width of the density of states in the LUMO 575 obtained from the chemical capacitance increases for the 576 samples that underwent wet outdoor degradation, suggesting a 577 higher degree of disorder of the blend under those conditions. In addition, physical modeling and numerical simulations 578 were carried out to support the conclusions obtained from the 579 experiments. The simulations support the existence of an 580 581 interfacial damaged layer near the anode contact with a worsened mobility. Moreover, good fits of the model to 582 experimental J-V curves under illumination for the degraded 583 samples were obtained only when the model takes into account 584 585 both a decreased mobility in a ~120 nm layer and a reduced 586 anode WF, confirming a worsening in charge extraction. Finally, simulations reveal a nonzero electric field across the 587 588 active layer, indicating that these cells behave as p-i-n devices 589 with an accumulation of majority carriers near the contacts. Furthermore, ideality factors obtained from simulations are in 590 good agreement with experimental values of $n \sim 1$ after 591 592 degradation, reinforcing the enhanced dominant SRH 593 recombination near the anode.

ASSOCIATED CONTENT 504

595 **Supporting Information**

596 The Supporting Information is available free of charge at 597 https://pubs.acs.org/doi/10.1021/acsaem.0c00711.

598	Device performance; AFM images; degradation charac-
599	terization details; device physical modeling; and addi-
600	tional information on numerical simulations (PDF)

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Author Contributions

All authors contributed to the manuscript and were involved in 644 the discussion of results. J.L., E.D., V.T., and M.M. 645 manufactured the devices. D.M.M. performed the physical 646 simulations. The rest of the authors performed all of the 647 characterization and circuital modeling. B.A. wrote the 648 manuscript with contributions from E.H.-B., V.T., and M.M. 649 All authors have given approval to the final version of the 650 manuscript. 651

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ABBREVIATIONS	673

BHI, bulk heterojunction	674
CPE, constant phase element	675
DOS, density of states	676
EQE, external quantum efficiency	677
FF, fill factor	678
HUMO, highest unoccupied molecular orbital	679
IDL, internal damaged layer	680
IS, impedance spectroscopy	681
LUMO, lowest unoccupied molecular orbital	682
NFA, nonfullerene acceptor	683
OPV, organic photovoltaic	684
OSC, organic solar cell	685

686 PCE, power conversion efficiency

687 R2R, roll to roll

688 SRH, Shockley–Read–Hall

689 WF, work function

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