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Dual-wavelength speckle-based SI-POF sensor for cost-effective detection of micro-vibrations

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Abstract—In this work a novel method for cost-effective remote sensing of micro-vibrations is presented. The proposed technique detects periodical changes in the spatial distribution of energy on the speckle pattern at the end-face of a SI-POF. By employing a dual-wavelength approach it is possible to increase the system sensitivity without changing its maximum mean squared error, which increases the system accuracy as well as its resolution. The system operates in reflective configuration providing a centralized interrogation scheme. The speckle pattern of both wavelengths is demultiplexed at the fiber end before being directly recorded by an off-the-shelf and a cost-effective webcam. The changes in the intensity distribution are processed at the remote interrogation unit. The proposed system is able to detect instantaneous and periodic micro-vibrations (with amplitudes ranging from 1 to 6 μm) localized farther than 9 m from the remote interrogation unit.

Index Terms—Cost-effective, dual-wavelength, plastic optical fiber, speckle pattern, vibration measurements.

I. INTRODUCTION

WHEN a highly coherent light propagates through a multimode optical fiber via a number of modes interference between these modes yields a speckle pattern, so-called modal noise, at the fiber end-face. This speckle pattern is extremely sensitive to the phase difference among the propagated modes, which can arise from time-varying fiber disturbances resulting from external forces or thermal drifts, among others. Since this negative effect was early reported by Takahara [1] and Epworth [2] extensive efforts have been dedicated to overcome its dramatic impact in optical communication systems. However since the speckle pattern measured at the fiber end is extremely sensitive to any disturbances along the fiber, the sensing community has envisioned this physical effect to be potentially suitable to measure a wide range of measurands (pressure, temperature, vibration, etc.).

Fiber-optic sensors are evolving rapidly. This is mainly

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because of the inert nature of optical fibers that allows electromagnetic immunity, biocompatibility and safe applications in harsh and inflammable atmospheres. In recent years it has been shown that polymer optical fibers (POFs) have multiple applications in sensing systems at a very low or competitive cost compared to the well established conventional technologies. POF based sensors nowadays play an important role in applications such as structural health monitoring, biomedicine [3], environmental and biochemical areas.

Among the different POF types, the standard step index POF (SI-POF) with a 980 μm core diameter of polymethylmethacrylate (PMMA) and numerical aperture (NA) of ~ 0.47 offers several advantages thanks to its potential low cost which allows easiness of handling, installation, splicing and connecting. SI-POF is mainly used in the visible spectrum range where it shows an acceptable attenuation and different passive devices have been designed [4].

Most recent speckle-based POF sensors have been developed to pressure monitoring in petrol pipes [5] or to measure the temperature at the surface of a metal plate through a correlation coefficient [6]. Speckle analysis for monitoring vital signs of patients [7] and in combination with fiber Bragg gratings (FBG) [8] to measure strain have also been reported. Due to the high sensitivity of speckle pattern changes, this can be a drawback in final applications due to the random nature of the interference of the fiber modes produced by ambient perturbations as well as the modal noise of the light source. Up to now, only single wavelength speckle patterns are reported. Reflective configurations have been proposed to increase sensitivity in different sensing configurations [9], [10]. They can be used to develop more compact schemes for the same optical path and a centralized remote interrogation for multiple micro-vibration detection.

In this work a novel dual-wavelength speckle-based sensing technique is proposed for remote detection of micro-vibrations. Additionally, the scheme operates in reflective configuration thus performing a centralized interrogation unit scheme. The proposed technique detects periodical changes in the spatial distribution of energy on the speckle pattern in the output of a SI-POF. It is shown that the dual-wavelength approach allows increasing the system accuracy as well as enhancing its resolution.

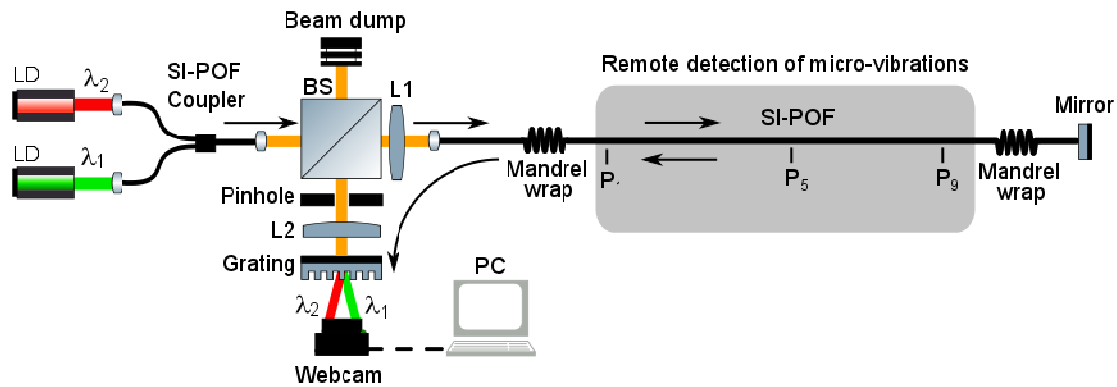


Fig. 1. Schematic of the proposed dual-wavelength speckle-based SI-POF sensor. Lenses L₁ and L₂ have focal lengths of 20 and 35mm, respectively.

II. SYSTEM DESCRIPTION

Figure 1 shows the general description of the proposed SI-POF based micro-vibration sensor. Two laser pointers (LDs), with $\lambda_1 = 532\text{nm}$ (Green) and $\lambda_2 = 650\text{nm}$ (Red) respectively, are multiplexed using a 50:50 coupler. Next the light beam composed by λ_1 and λ_2 is directed to a 3-dB loss beam splitter cube BS, so that 50% of the light's intensity is injected into the sensing fiber lead.

A standard PMMA SI-POF fiber with 980/1000 μm of core and cladding diameter, respectively, also including a jacket with 2.2mm of diameter is used as sensing fiber lead. The fiber deployed has a total length of 11 m and includes two mandrel wraps, composed by six loops of 2.5-cm-diameter each, used to improve the modal distribution along the fiber and to eliminate possible unguided modes produced by the external disturbances along the fiber.

Finally, the mirror at the farthest end-face of the SI-POF reflects the light back to the fiber lead reaching the BS cube located at the interrogation unit which deflects 50% of the reflected intensity to the webcam.

The light beam reaching the webcam contains the speckle patterns of both λ_1 and λ_2 . Both patterns are then demultiplexed and focused on different spatial locations of the same webcam by using a transmission diffraction grating with groove density of 1200 lines/mm, as reported in [4]. The distance between both patterns is enough to be independently analyzed. Therefore, the proposed system allows analyzing two independent speckle patterns recorded at the same instant. This is a very useful approach to minimize the great impact of the random interference of fiber modes, i.e. modal noise.

III. PRINCIPLE OF OPERATION

The speckle patterns are a representation of the modal distribution at the end-face of the optical fiber. Although the total intensity of the patterns is approximately constant, their modal distribution is modified by external perturbations along the fiber lead, such as the temperature, pressure or displacement changes. The periodicity of such perturbations can be detected by analyzing the distribution of the speckle pattern over time at a single wavelength [11]. Moreover, if the

disturbance suffered by the fiber is large enough to change the variance of the speckle pattern profile it is possible not only to detect but also locate the relative position of the perturbation source by analyzing the speckle pattern variance of two wavelengths [12].

The proposed method for remote detection of micro-vibrations using standard SI-POF fibers is based on computing the correlation factor between the time-varying speckle patterns recorded by the webcam with regards to a reference pattern, which is obtained by averaging N consecutive patterns. The correlation coefficients are calculated using the entire speckle patterns generated by each wavelength, defined as $Corr(G)$ and $Corr(R)$ for λ_1 and λ_2 , respectively. This approach allows detecting small variations in the speckle pattern produced by micro-vibrations or micro-perturbations (temperature, pressure and displacement changes) along the sensing fiber.

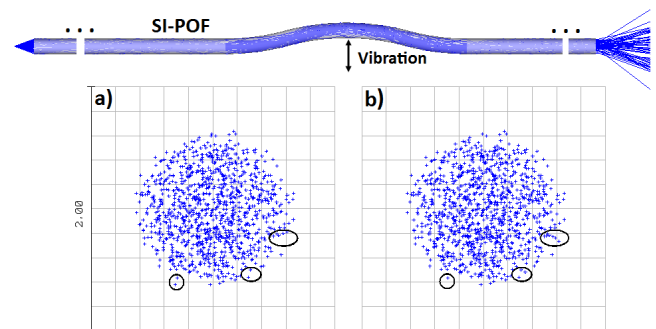


Fig. 2. Simulations of the speckle pattern variation in a SI-POF lead of 2 m, $\lambda = 520\text{ nm}$. The vibration's amplitude in b) is $1\ \mu\text{m}$ greater than in a).

Figure 2 shows an example of the modal distribution change that can arise in the speckle pattern of λ_1 . The simulation was done using a ray tracing software considering the material and the geometric characteristics of a standard 2m-long SI-POF fiber. Circles within Fig. 2a and Fig. 2b show some examples of the changes in the modal distribution at the end-face of the optical fiber due to the influence of a $1\ \mu\text{m}$ displacement. This simulation illustrates how the correlation factor of both patterns can be used to quantify the influence of micro-perturbations along the fiber lead.

By analyzing the entire pattern image at reception a highly sensitive sensing technique can be achieved, which is ideal for a cost-effective detection of remote micro-vibrations. However the high sensitivity could be an important drawback in final applications due to influence of ambient perturbations and light source modal noise. By analyzing the speckle pattern of two independent wavelengths that are recorded at the same time a reduction of the influence of the random noise in the system is achieved as demonstrated below.

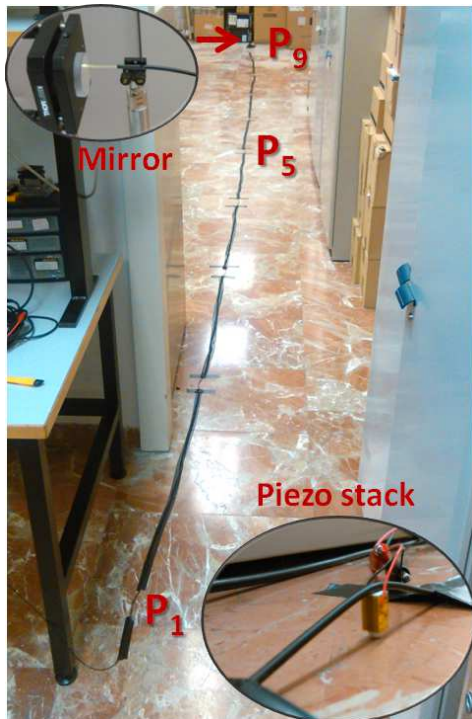


Fig. 3. Experimental set-up of the remote system for micro-vibrations detection. The sensing fiber is a standard SI-POF fiber of 11m-long with a 2.2 mm jacket directly attached to the floor. A piezoelectric stack is used to emulate periodic perturbations with amplitudes ranging from 1 to 6 μm at points P1, P5 and P9, respectively

IV. EXPERIMENTAL SET-UP AND MEASUREMENTS

The proposed SI-POF vibration sensor, see Fig. 1, has been tested using the experimental set-up shown in Fig. 3. A piezoelectric stack (with a maximum configurable displacement of $11.2\mu\text{m}\pm 15\%$ and driving voltage range from 0 to 75V) is used to generate periodic vibrations at 3 different points of the sensing fiber (named P1, P5 and P9, respectively), separated in steps of 4 m each. The piezoelectric stack is driven by a sinusoidal signal of 2 Hz with a peak-to-peak amplitude V_{pp} and mean value $V_{pp}/2$. The speckle patterns are recorded by an off-the-shelf and low cost USB webcam at 16.25 frames per second (fps) using a 320×240 pixels resolution and RGB color space. Fig. 4 shows an example of the speckle patterns of λ_1 and λ_2 recorded by the webcam at the centralized remote interrogation unit.

It is important to note that the sensing fiber lead was directly attached to the laboratory floor, except at the points where the

piezoelectric stack was placed (see inner figure within Fig. 3), so it can be affected by other vibration sources (ambient noise). This was done in order to test the system performance in a realistic environment.

A. Data processing

Once the images are recorded, the green (λ_1) and red (λ_2) reference patterns are obtained by averaging 20 consecutive speckle patterns. The averaging value has been experimentally chosen with the aim to improve the signal to noise ratio of the correlation coefficients without generating an excessive delay ($< 1.5\text{s}$). Then, the correlation coefficient between each color speckle pattern and its respective reference is calculated, by using the signals at each pixel in the illuminated area, thus obtaining $\text{Corr}(G)$ and $\text{Corr}(R)$ signals.

Fig. 5 shows an illustrative example of the temporal behavior of both $\text{Corr}(G)$ and $\text{Corr}(R)$. The piezoelectric stack was located at point P5 and it was excited with a driving signal with $V_{pp} = 75\text{ V}$ and a mean value of 37.5 V , which represents a periodic perturbation of $\pm 5.6\mu\text{m}$.

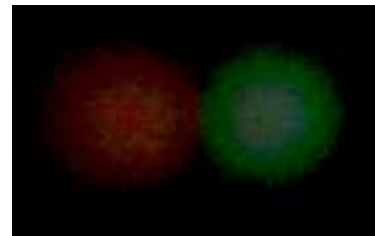


Fig. 4. Example of the speckle patterns of λ_1 (right, 520 nm) and λ_2 (left, 650 nm) recorded by the webcam. Both patterns are demultiplexed and then focused on the CCD camera sensor.

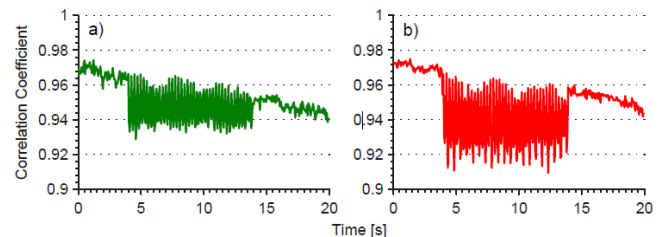


Fig. 5. Temporal behavior of the correlation coefficients: a) $\text{Corr}(G)$ and b) $\text{Corr}(R)$. The vibration source (with $\pm 5.6\mu\text{m}$ amplitude, 2Hz frequency and 20s of duration) is located at point P5.

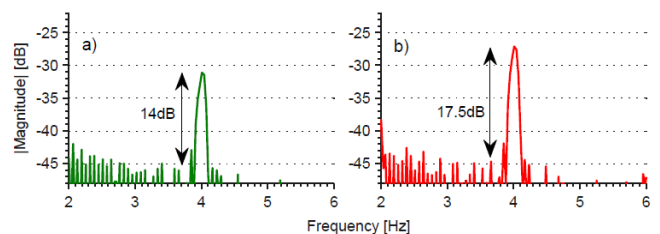


Fig. 6. Power spectral density estimation of the correlation coefficients: a) $\text{Corr}(G)$ and b) $\text{Corr}(R)$. The vibration source (with $\pm 5.6\mu\text{m}$ amplitude, 2 Hz frequency and 20 s of duration) is located at point P5.

Figure 6 shows the corresponding power spectral density estimation of both $\text{Corr}(G)$ and $\text{Corr}(R)$ for the particular case illustrated in Fig. 5. It can be seen that the system is able to

clearly identify the frequency response of a vibration source located at 5 m from the interrogation unit. It is also important to note that the piezoelectric stack is excited with a sinusoidal signal whose amplitude and mean values are V and $V/2$, respectively. Thus, the excitation signal generates a spatial displacement ($\pm\Delta y$) around the initial value which is defined by its mean value. The proposed sensor measures absolute spatial displacements with respect to the initial spatial position. For this reason, the correlation frequency (4 Hz) doubles the excitation frequency (2 Hz).

B. Improved signal to noise ratio

The proposed remote sensing system employs a dual-wavelength technique which allows improving the signal-to-noise ratio of the measurements. $Corr(G)$ and $Corr(R)$ are independent signals taken at the same instant. So it is possible to reduce the random noise in the measurements by using a mixed correlation signal (i.e. by multiplying both signals, $Corr(G)$ and $Corr(R)$, respectively). This concept is illustrated in the results depicted in Fig. 7. While Fig. 7.a shows the temporal variation of the signal GR , defined as $GR = Corr(G) \times Corr(R)$, Fig. 7.b shows its power spectral density estimation. The product of both signals increases more than 2.6 dB the signal-to-noise ratio compared to the results shown in Fig. 6.

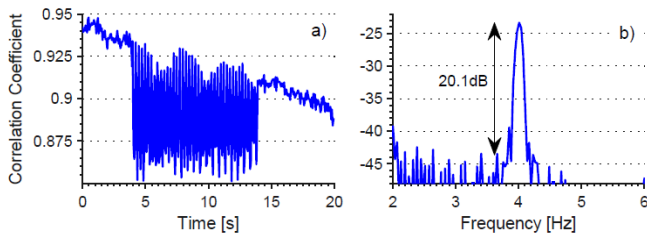


Fig. 7. a) Temporal behavior of the correlation signal (mixed signal) GR . b) Power spectral density estimation of GR . The vibration source (with $\pm 4 \mu\text{m}$ amplitude, 2 Hz frequency and 20 s duration) is located at the point P_5 .

V. RESULTS: DETECTION OF MICRO-VIBRATIONS

In this section the experimental results obtained from each wavelength as well as those obtained from the mixed signal are presented. At each sensing point (P_1 , P_5 and P_9) four rounds of measurements were performed. Driving voltages (V_{pp}) ranging from 15 V to 75 V during 10 s intervals were configured thus obtaining vibration amplitudes between ± 1.5 and $\pm 5.6 \mu\text{m}$, respectively. The piezoelectric control signal is activated after starting the images recording; in this way, it is possible to measure the initial variation of the correlation coefficient which represents the initial displacement of the piezoelectric stack (see Fig. 5.a and 5.b). The results are shown in Fig. 8 and Fig. 9, respectively. The error bars shown within the figures represent the normalized mean square error (NMSE) of 4 different rounds of measurements.

A. Results for single wavelength speckle pattern

The graphs within Fig. 8 show the results of the maximum variation of the signal $Corr(G)$ obtained when the vibration

source is localized at points P_1 , P_5 and P_9 , respectively. It can be seen that $Corr(G)$ can be approximated to a linear model with R^2 between 0.9178 and 0.9916. It is also observed that the maximum amplitude of the error bars is 2.2×10^{-3} a.u. and that a mean sensitivity of 6×10^{-3} a.u./ μm is achieved. The maximum variation of the signal $Corr(R)$ at the same conditions is also measured and results are reported on table I.

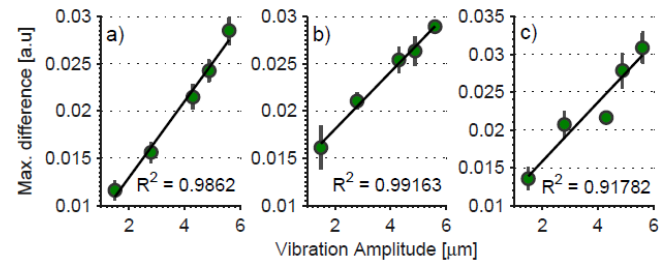


Fig. 8. Maximum variation of $Corr(G)$ in the time domain when the vibration source is placed at points: a) P_1 , b) P_5 and c) P_9 .

TABLE I
SUMMARY OF RESULTS

Point	Signal	NMSE ($\times 10^{-3}$ a.u.)		Sensitivity ($\times 10^{-3}$ a.u./ μm^{-1})	Resolution (μm) ⁽³⁾	R^2
		mean ⁽¹⁾	max ⁽²⁾			
P_1	$Corr(G)$	1.10	1.30	6.690	0.164	0.986
	$Corr(R)$	1.66	4.31	7.577	0.219	0.892
	GR	1.66	4.31	14.067	0.118	0.993
P_5	$Corr(G)$	1.24	2.20	5.015	0.247	0.991
	$Corr(R)$	2.35	2.85	13.367	0.176	0.979
	GR	2.35	2.85	17.960	0.131	0.991
P_9	$Corr(G)$	1.54	2.20	6.454	0.239	0.917
	$Corr(R)$	3.09	5.39	12.245	0.252	0.948
	GR	3.09	5.39	18.871	0.164	0.965

Notes: (1) Mean NMSE is calculated as the sum of the amplitudes of the error bars divided by the number of points, points = 5, at P_1 , P_5 or P_9 . (2) Max NMSR is calculated as the maximum amplitude of the error bars at P_1 , P_5 or P_9 . (3) Resolution is calculated as the minimum displacement that can be measured above the mean NMSE.

B. Results for Mixed Signal

The graphs within Fig. 9 show the results of the maximum variation of the mixed correlation signal GR , where $GR = Corr(G) \times Corr(R)$, obtained when the vibration source is placed at points P_1 , P_5 and P_9 , respectively. GR can be approximated to a linear model. A better R^2 is obtained ranging between 0.9649 and 0.9932. The maximum amplitude of the error bars is kept below 5.39×10^{-3} a.u., and the mean sensitivity is increased to 16.97×10^{-3} a.u./ μm (see Table 1), which represents a relative improvement of 182% and 21.8% with respect to the sensitivity results obtained from the individual green and red speckle patterns, respectively.

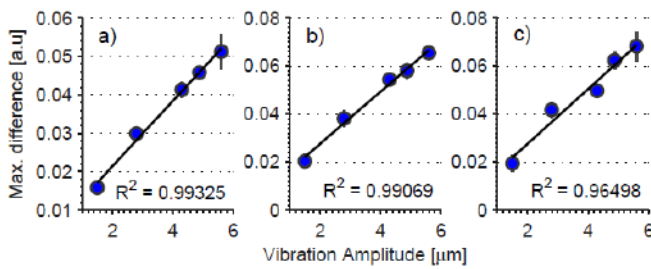


Fig. 9. Maximum variation of $GR = Corr(G) \times Corr(R)$ when the vibration source is placed at points: a) P₁, b) P₅ and c) P₉.

VI. DISCUSSION

A. Detection of micro-vibrations with a single wavelength approach

Table 1 summarizes the experimental results obtained employing a single wavelength approach as well as the proposed dual-wavelength speckle-based scheme.

Employing λ_2 in the single-wavelength approach a greater sensitivity can be obtained, however at the cost of reducing the system resolution compared to perform the interrogation at a wavelength λ_1 . This fact is in good agreement with the fact that measured modal noise penalty in an optical communications link is greater as the operating wavelength increased [13]. Additionally, the single wavelength approach at λ_1 shows a more linear regime compare to the λ_2 counterpart.

No matter the wavelength selected to operate the reflective-based proposed single wavelength approach, experimental resolutions well below 1 μm are achieved. Such a resolution value meets the requirements of most of the industrially available sensing applications. For instance, absolute position encoders offer 1 μm resolution if based on magnetic transducers or 0.5 μm if employing optical methods. FBGs resolutions [14] are also in that range unless more sophisticated and complex FBG post-processed systems with resolutions of $\sim 2.1\text{nm}$ [15] are considered. Even state-of-the-art computer mouse that uses speckle pattern analysis and specific signal processing reach lateral relative translation resolutions of 5 μm [16]

B. Dual-wavelength scheme with enhanced resolution and linearity

By employing the dual-wavelength technique both linearity and system resolution can be enhanced compared to the single wavelength approach previously discussed while NMSE measurement error values are maintained. From the results shown in Table 1 with the novel proposed topology, a 30% resolution enhancement (evaluated at point P₉) can be achieved improving, at the same time, the linear behavior of the system up to $R^2 = 0.965$ compared to that of obtained for the single wavelength approach.

C. Applications

The particular characteristics of the speckle phenomenon have been reported in recent years for multiple sensing

applications such as vibration sensing, displacement, distance, cracks in concrete structures or blood flow. Small size, ease of handling, biocompatibility, light weight, geometrical flexibility, chemical inertness, electric and thermal insulation and immunity to electromagnetic interference are inherent features of POF-based fiber-optic sensors. Biomedical applications, clinical biomechanics and the monitoring of physiological parameters are targeted as potentially suitable candidates to exploit the sensitivity and resolution performance obtained with the novel technique reported in this work. When continuous monitoring of critical parameters in day-to-day activities is required wireless portable interrogators can be cumbersome for both medical practitioners and patients [17] and a smart central monitoring for remote interrogation can be seen as a good choice. Additionally, the dual-wavelength approach aims to provide greater measurement robustness in the monitoring of the so-called medical vital signs, i.e. body temperature, pulse rate, respiration rate and blood pressure, where the muscular noise arises as the main error source [18].

Finally, the input optical power launched into the fiber sensing lead is -21.92dBm (at 520nm) and -19.05dBm (at 650nm), both well below eye-safety recommendations, according to ANSI-Z136.1 (2000) recommendations.

VII. CONCLUSION

A cost-effective method for sensing vibrations with a POF fiber lead is presented. The proposed technique detects periodical changes in the spatial distribution of energy on the speckle pattern in the output of the fiber. The topology includes off-the-shelf and low-cost devices such a laser pointer, a beam splitter cube that can be replaced by a POF coupler, a mirror and a webcam.

By employing a dual-wavelength approach it is possible to increase resolution and improve robustness to modal noise. The technique has been successfully demonstrated on different points of a 11 m-long SI-POF lead that operates in reflective configuration, thus providing a centralized interrogation scheme with improved sensitivity. It also allows a distributed sensing topology. The speckle pattern of both wavelengths is demultiplexed at the fiber end before being directly recorded by an off-the-shelf webcam and then post-processed by evaluating the ratio of the variances of the speckle patterns at the two different wavelengths. There is no need to use bare fiber, neither to reduce the number of modes to achieve a good resolution.

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