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Influence of longitudinal clips in thermal stresses and deflection in solar tubular receivers

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Abstract

Mechanical boundary conditions in tubular receivers of solar power tower plants have a main role in the thermal stress distribution and tube deflection. Longitudinal supports, particularly, has an strong influence on stress and displacements, since they prevent the tube bending.

In this work, the influence of longitudinal supports, on tube deflection and stress has been studied in external-cylindrical receivers, using an analytical methodology, which it is able to take into account the tube geometry in the deflection calculation. Therefore, real tube geometry with elbows can be considered. Results for two aiming strategies, one equatorial and another that flattens the heat flux, have been compared for different clips distances, from 1 to 9 meters.

The analytical methodology developed in Matlab provides lower computational cost than the numerical model developed in Abaqus. Results show

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that clip distribution has a significant impact on thermal stress. For clips distance of 2 meters or lower, the generalised plane strain solution provides the stress distribution along the tube accurately, with a tube deflection lower than 1 millimeter. When clips distance increases, the longitudinal stress distribution differs from the plane strain case, and the deflection increases to non-desirable values. Deflection is greater at tube ends, and aiming strategies that flatten the heat flux increases the displacement in that regions.

Keywords: Solar external-cylindrical receiver, Thermal stress, Analytical model, Longitudinal supports, Deflection, Tube elbows

1. Introduction

Central receivers are a main component of solar power tower plants (Ho, 2017). In these plants, an heliostat field aims the sunlight over the central receiver. The receiver is composed by panels of tubes, with a heat-transfer fluid (HTF) flowing through them. The HTF is heated by the incident solar radiation over the panels and then used as a heat source for the power generation system.

In this work, a receiver with a cylindrical shape has been studied. The non-homogeneous solar flux over the receiver panels causes temperature gradients, leading to thermal stress and deformations in the tubes. The heat flux along the tubes is non-linear, with circumferential variations. Nevertheless, since an smooth axial temperature variation along the tube does not cause stress, as Irfan and Chapman (2009) presented, 2D analysis can be used to characterize thermal stresses in receiver tubes.

A cylinder under circumferential and radial temperature distributions is

16 a problem that has been studied widely in the literature. Several authors, as
17 Timoshenko and Goodier (1951), Gatewood (1941), and especially Goodier
18 (1937, 1957) developed useful formulation to calculate analytically thermal
19 stresses in thin-walled cylindrical bodies. Marugán-Cruz et al. (2016) carri-
20 ed out a study of stress in thin-walled cylinder with Gatewood formulation,
21 and Logie et al. (2018) synthesized a generalized plane-strain methodology
22 to obtain the thermal stress in central receivers. In these works only the
23 thermal stress caused by temperature gradients was studied, without con-
24 sidering mechanical boundary conditions along the receiver tubes. In this
25 work, the influence of the mechanical boundary conditions in tube deflection
26 will be studied.

27 To prevent excessive panel warpage and bowing (Radosevich and Skin-
28 rood, 1989), caused by the thermal gradients, tubes are attached to the re-
29 ceiver structure by longitudinal supports (McDowell and Miner, 2013), called
30 clips (Fig. 1). The clips are attached to the tube individually, by a welding
31 procedure, that limits the penetration to the tube wall to the minimum, just
32 to assure the complete union. Jones (1979) claimed that a generalized plane-
33 strain analysis should accurately reflect the state of stress and strain, when
34 clips are close enough, except in those regions where thermal conditions are
35 rapidly changing. However he did not analysed the influence of the clips
36 distance in the tube deflection.

37 Although generalized plane strain analysis offers a good approximation
38 to the thermal stress values, if the real mechanical boundary conditions are
39 not considered, the location of the actual highest stress will not be provided
40 correctly, caused by the deflection in the tube (Montoya et al., 2018). The

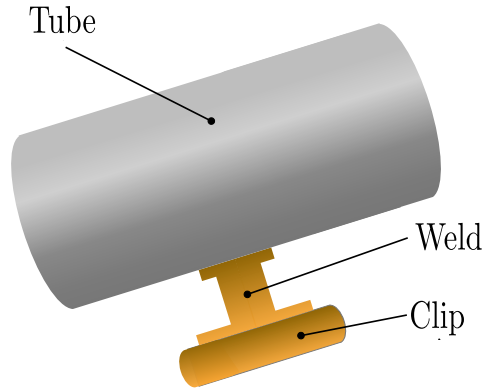


Fig. 1: Clip welded to the tube.

41 distance between tubes is small compared with its diameter, with typical
42 values between 1 to 2.5 mm (Litwin, 2002). Therefore an excessive difference
43 on the deflection of the tubes could make them collide, because the heat flux
44 would not be axisymmetric.

45 Several thermomechanical 3D analyses were carried out in central re-
46 ceivers, although due to the complexity of the problem, some simplifications
47 were made. Wang et al. (2012) used a numerical analysis to select the most
48 adequate material in the receiver, but longitudinal supports were not con-
49 sidered. Du et al. (2016) focused their research on fatigue fracture, without
50 considering mechanical restrictions. Uhlig et al. (2018) developed a 3D model
51 of a complete receiver panel, although the high computational cost did not
52 allow an in-depth stress analysis.

53 The tube bending phenomena has been deeply analyzed in parabolic
54 through concentrators, where straight tubes are supported at multiple points.
55 Wang et al. (2015) developed a CFD model to compute thermal stresses in
56 a 2 m tube fixed on both ends. Li et al. (2017) did a similar study in 4

57 m and 8 m tube segments, also fixed on both ends, so the influence of sup-
58 ports along the length was not considered. The finite element model from
59 Akbarimoosavi and Yaghoubi (2013) considered the longitudinal supports,
60 although stress results were not provided in the study. Another model to
61 calculate the solar flux distribution in the absorber tube, and its modifica-
62 tion due to tube bending, was made by Khanna et al. (2013). The model was
63 expanded in Khanna et al. (2014) to obtain deflection and stress in absorber
64 tubes supported at multiple points. This analytical model was also compared
65 with experimental results (Khanna et al., 2016) obtaining a good correlation
66 between them.

67 The present work studies the tube bending phenomena in solar power
68 tower cylindrical-external receivers using an analytical methodology. Unlike
69 existing literature, it takes into account the existence of elbows in the edges
70 of the receiver tubes for a better panel assembly and the mechanical supports
71 (clips) location along the tube length. Results will be compared with other
72 methodologies and a finite element model (FEM). The influence of supports
73 distance on stresses and deflection will be also studied, for different aiming
74 strategies, to find the clips distance threshold for considering a plane strain
75 case.

76 This work is organized as follows: in the following section, the studied
77 receiver and its boundary conditions are presented. Section 3 introduces the
78 analytical methodology developed to perform the analysis. On section 4, the
79 methodology is compared with existing methodologies, and it is verified with
80 the FEM solution. Results for stress and tube deflection depending on clips
81 distance and aiming strategy are also studied with the proposed methodology.

82 In the last section, conclusions from this work are summarized.

83 2. Studied problem

84 2.1. Central receiver characteristics

85 Thermal stresses and displacements of tubes in the receiver panels of
86 a solar power tower plant with a cylindrical-external receiver, which uses
87 molten salt as heat transfer fluid (HTF), has been studied. It is located in
88 Tonopah (Nevada, EEUU), at a 38.24° North latitude, and it has a nominal
89 power of 150 MWe. The most significant parameters of the solar field and
90 the receiver are summarized in Table 1.

Table 1: Parameters for the studied solar plant..

Parameter	Value
Number of heliostats	10300
Heliostat dimensions	11.28×10.36 [m]
Latitude	38.24°
Tower height	195 [m]
Receiver length	30.5 [m]
Receiver diameter	17.6 [m]
Number of panels	18
Tubes per panel	127
Tubes separation	1.8 [mm]
Tube length	20.3 [m]
Outer tube diameter	22.4 [mm]
Tube thickness	1.2 [mm]
HTF inlet temperature	563 [K]
HTF outlet temperature	838 [K]
Mass flow rate (per tube)	3.98 [kg/s]
Ambient temperature	298 [K]

91 The solar field layout, composed of 10300 heliostats surrounding the
92 tower, have been obtained from (Rodriguez-Sanchez et al., 2014). While

93 reflectivity, cleanliness and tracking errors of the mirrors have been obtained
94 from Sánchez-González et al. (2017). Tower height is 195 m, with a receiver
95 of 30.5 m height at the top of it. The HTF thermal properties (60% NaNO_3
96 - 40% KNO_3), have been obtained from Zavoico (2001).

97 The solar external receiver is formed by 18 vertical panels, arranged in a
98 cylindrical shape. Each panel is formed by an inlet header, a set of 127 tubes,
99 and an outlet header. Each tube is individually welded to both headers by
100 its edges. The panels are supported at the top header, which is fixed to the
101 receiver frame. The bottom header can displace in the downward direction,
102 allowing the free thermal expansion of the tubes. The tubes have a straight
103 length of 18 m, irradiated by the solar flux reflected from the heliostats. To
104 decrease the gap between tubes and to increase the heat transfer surface,
105 tubes have a non-irradiated zone with different elbows configuration, co-
106 nnecting the straight length with the top and bottom headers. An example
107 of the tube geometry is shown in 2, with the HTF inlet in the top header.
108 To both guiding the tube and preventing the contact between tubes, mecha-
109 nical supports, called clips, are welded to the rear side of the tube straight
110 region, connecting the tubes with the receiver frame. The clips have been
111 assumed as mobile supports in the longitudinal direction, only restricting the
112 displacement perpendicular to the tube length.

113 The receiver tubes have an external diameter of 22.4 mm, and a wall
114 thickness of 1.2 mm. The distance between tubes is 1.8 mm (8% of its dia-
115 meter.) The receiver tubes are made of Inconel alloy 625 (American Society
116 of Mechanical Engineers, 2010), coated with black Pyromark 2500 on its
117 outer surface, to increase the absorptivity. Besides, to minimize heat losses

118 the receiver frame consists on a refractory wall that reflects and reradiates
 119 the solar flux to the tubes.

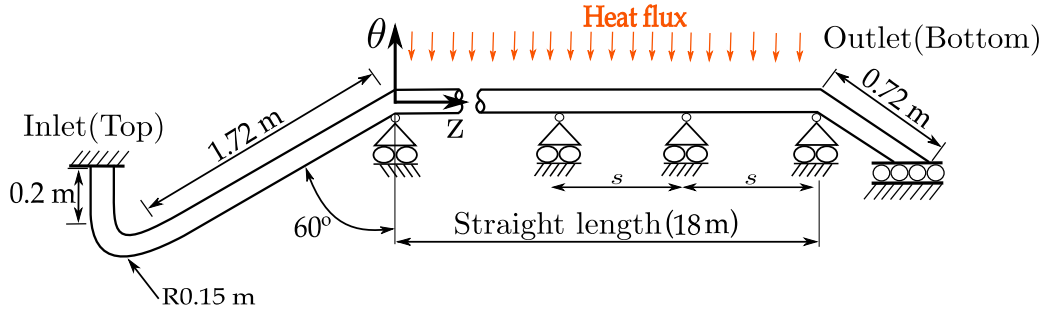


Fig. 2: Tube geometry schematic and boundary conditions. Clips are separated by a uniform distance s .

119

120 The HTF flows in parallel by all the 127 tubes of each panel, and in
 121 series by the different panels of the receiver. Therefore, the fluid enters at
 122 the receiver by the bottom edge of the first panel tubes, leaving the panel
 123 from the top side, and entering the following panel from the top header, and
 124 so on. The receiver is formed by two flow paths, comprising each half of the
 125 panels. As the plant is in the North hemisphere, the HTF enters the receiver
 126 by the two northern panels and exits by the two southern panels. To equalize
 127 the solar flux distribution in both sides of the receiver, there is a crossover
 128 between the two flow paths at the exit of the fifth panels, as Fig. 3 depicts.
 129 Note that the panel numbering depends on where the flow path starts, west
 130 or east.

131 2.2. Thermal conditions

132 Solar power towers are generally designed for the solar noon of the Spring
 133 Equinox, being the moment selected to carry out the receiver calculations.

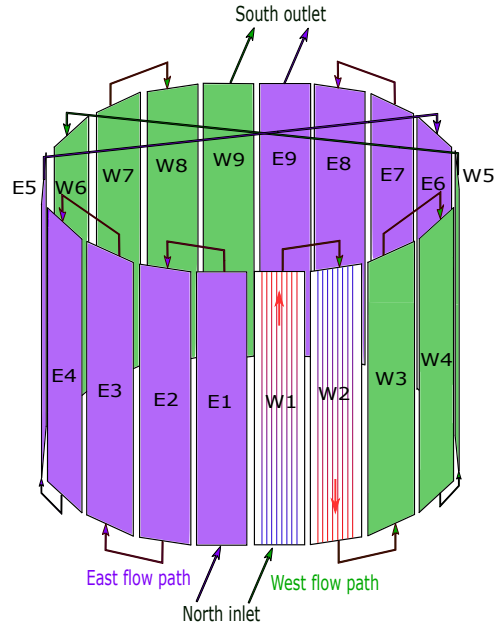


Fig. 3: Schematic of a receiver panels and flow path directions. Note that each color refers to a flow path: green for West (W) and purple for East (E).

134 In that moment, the receiver operates at nominal conditions and the thermal
 135 stresses have the highest daily value (Montoya et al., 2019). Montoya et al.
 136 (2019) also pointed out that the maximum stress corresponds to the northern
 137 panels of the receiver, due to the low temperature of the heat transfer fluid
 138 and the high solar radiation. Therefore, the first panel of the receiver will
 139 be the one analyzed. The analytical model developed in this work needs the
 140 temperature profiles of the tube walls as input parameters. To obtain them,
 141 a thermo-optical model of the solar field and the receiver has been used.

142 The optical model FluxSPT¹ (Sánchez-González et al., 2018), developed
 143 in Matlab, has been used to calculate the solar flux distribution. It is based on

¹ise.uc3m.es/research/solar-energy/fluxspt

144 the convolution-projection method developed and experimentally validated
 145 in (Sánchez-González and Santana, 2015). FluxSPT generates symmetric
 146 flux maps about the receiver equator and allows to modify the aiming strategy
 147 of the heliostats in a simple way, which connects the solar flux incident on
 148 the receiver and the spillage losses. The main characteristic of the model
 149 is that it is able to find an aiming strategy that the solar flux distribution
 150 in the axial direction. In this study, two aiming strategies, one equatorial
 151 and another that tries to flatten the heat flux along the tubes (flat aiming
 152 strategy), have been considered. The solar flux distribution in the straight
 153 length of the tubes, caused by each strategy is shown in Fig. 4.

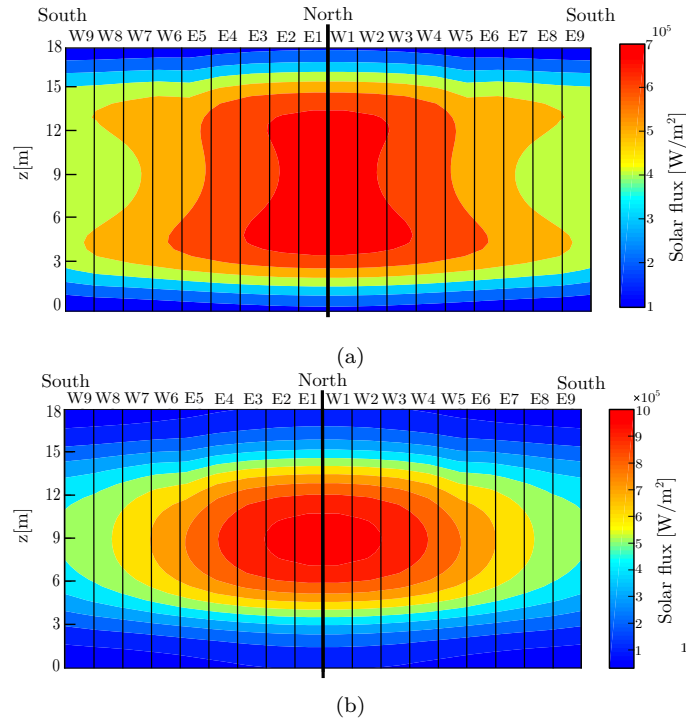


Fig. 4: Solar flux distribution on the receiver surface for a (a)flat aiming strategy (b) equatorial aiming strategy.

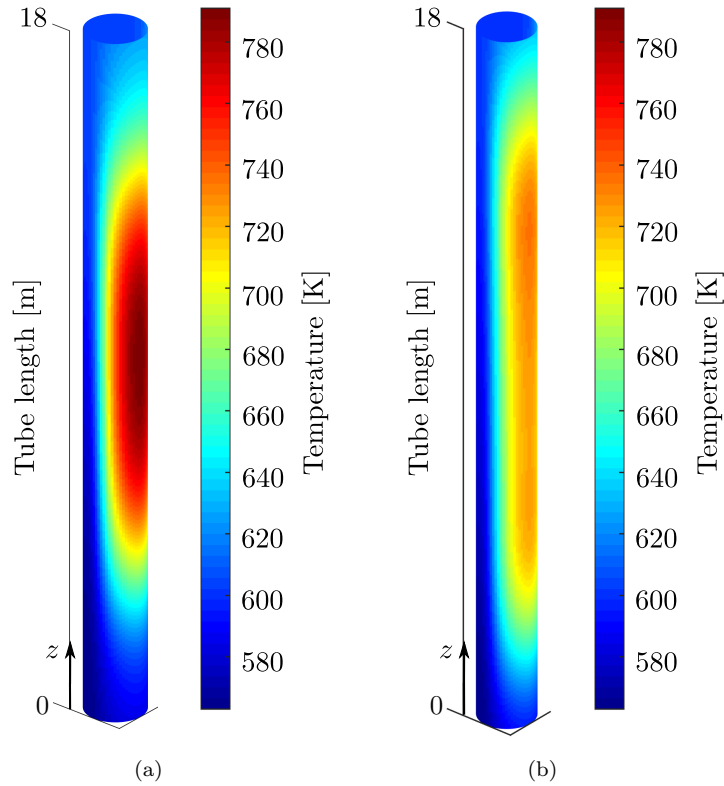


Fig. 5: Temperature profiles on the outer tube wall along the straight tube length for a a) equatorial aiming strategy, and a b) flat aiming strategy. The diameter is magnified for clarity

154 The thermal model developed by Rodríguez-Sánchez et al. (2014) allows
 155 the heat exchange and temperature distributions to be characterized in the
 156 receiver tubes. It is a steady-state thermal model based on energy balances
 157 and correlations, coded in Matlab. It solves the conjugate problem between
 158 the radiative and convective heat transfer on the tubes and the heat con-
 159 duction in the tube walls. To do that, the tubes are discretized in axial and
 160 circumferential directions. This model needs as input parameters the solar
 161 flux distribution on the receiver surface, obtained with FlufSPT, but as a

162 simplification, the model assumes that all the tubes of a panel have the same
163 heat flux and temperature distribution.

164 Fig. 5 depicts the outer wall temperature distribution for the selected
165 aiming strategies, over the straight tube length in the first receiver panel
166 (W1 or E1 from Figs. 3 and 4). Fig. 5a shows the wall temperature when
167 heliostats are aimed to the receiver equator, therefore, the temperature is
168 greater on the central receiver section facing the heliostats ($\theta = 0^\circ$). Fig. 5a
169 shows a less aggressive aiming strategy, where the heat flux along the receiver
170 length has been flattened. The non-irradiated ends of the tube, not depicted
171 in Fig. 5, have the same temperature than the HTF in the inlet and outlet
172 of the straight zone of the tube (563 K entering the first panel, and 604 K
173 leaving it.)

174 **3. Analytical methodology**

175 In order to obtain the longitudinal stress and deflection on receiver tubes,
176 without considering a plane-strain problem and taking into account the ac-
177 tual tube geometry and boundary conditions, the following two-step ana-
178 lytical methodology is proposed. First, the displacements in the tube are
179 calculated, to then obtain the thermal stress.

180 *3.1. Tube deflection*

181 The deflection of a straight tube supported at multiple points can be
182 obtained using the same methodology proposed by Khanna et al. (2014). In
183 the later procedure, the stiffness of the elbows located at the tube ends of
184 central receivers is not taken into account in such methodology. To solve the
185 displacement of the actual tube geometry, the direct stiffness method, also

186 known as the matrix stiffness method, applied to bidimensional structures
 187 made by beams, is used.

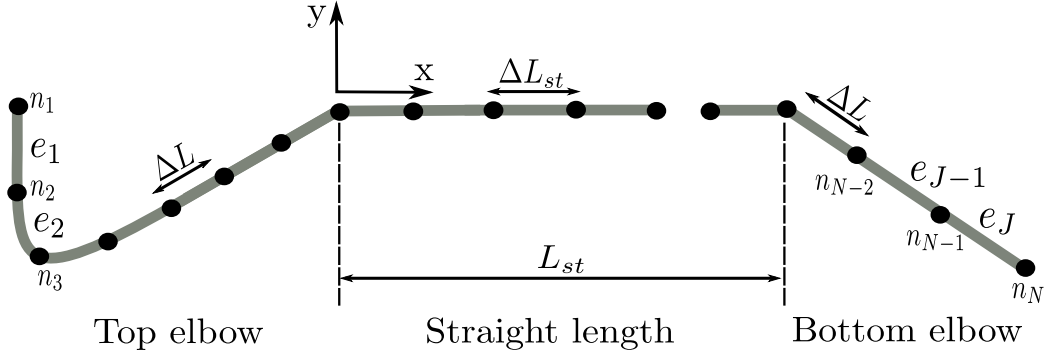


Fig. 6: Problem discretization in beam elements.

188 Direct stiffness method (Kassimali, 2011) is a matrix method that calcu-
 189 lates the forces and displacements in a structure using the stiffness relations
 190 of the members that integrate the structure. The system is discretized as Fig.
 191 6 shows: a set of beams elements $e = 1, 2, \dots, J$ of ΔL length at the elbows, and
 192 ΔL_{st} along the straight tube region. Elements are connected at the nodes
 193 $n = 1, 2, \dots, N$, being the number of nodes $N = J + 1$. Nodes are referenced to
 194 a cartesian coordinate system, with the same reference system origin as the
 195 cylindrical coordinate system depicted in Fig. 2.

196 Material properties of the elements and their interconnections are put
 197 together in a matrix equation which relates the displacement in the nodes
 198 with the forces through the stiffness matrix:

$$\vec{\mathbf{F}} = \mathbf{K}\vec{\mathbf{U}} \quad (1)$$

199 where $\vec{\mathbf{F}}$ is the nodal force vector, \mathbf{K} corresponds to the global stiffness
 200 matrix, and $\vec{\mathbf{U}}$ represents the nodal displacement vector. Thus, Eq. 1 is
 201 a linear system of equations represented as a matrix equation, being the
 202 displacements in each node the unknown variables. To solve the problem, it
 203 is necessary first to calculate $\vec{\mathbf{F}}$ and \mathbf{K} .

204 *3.1.1. Calculating the nodal forces*

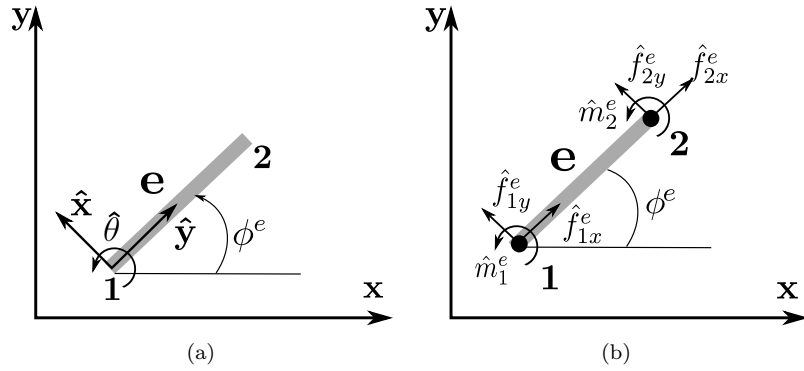


Fig. 7: a) Forces and moments in local coordinates for a beam e b) Local (\hat{x}, \hat{y}) and global (x, y) coordinates system of a element beam e . ϕ is the rotation angle of the element about the global coordinate system.

205 To construct the force vector $\vec{\mathbf{F}}$, the forces on each element have to be
 206 calculated. Each node n has 3 degrees of freedom (Fig. 7a): two displacement
 207 degrees of freedom \hat{u} (\hat{x} or \hat{y} direction) and a rotation degree of freedom
 208 $\hat{\theta}$. Similarly, forces \hat{f} on the nodes have \hat{x} and \hat{y} components, as Fig. 7b
 209 depicts, and a bending moment \hat{m} can also be applied as a load. Therefore,
 210 the displacement vector $\hat{\mathbf{u}}$ of an element e , and the element forces vector $\hat{\mathbf{f}}$

211 are:

$$\hat{\mathbf{u}}^e = \begin{pmatrix} \hat{u}_{1x}^e \\ \hat{u}_{1y}^e \\ \hat{\theta}_1^e \\ \hat{u}_{2x}^e \\ \hat{u}_{2y}^e \\ \hat{\theta}_2^e \end{pmatrix} \quad \hat{\mathbf{f}}^e = \begin{pmatrix} \hat{f}_{1x}^e \\ \hat{f}_{1y}^e \\ \hat{m}_1^e \\ \hat{f}_{2x}^e \\ \hat{f}_{2y}^e \\ \hat{m}_2^e \end{pmatrix} \quad (2)$$

212 Since in the direct stiffness method, loads only can be placed at the nodes,
 213 for each element, $\hat{\mathbf{f}}^e$ is the sum of the external forces on the nodes $\hat{\mathbf{p}}$ and the
 214 distributed forces along the beams transformed in nodal forces $\hat{\mathbf{r}}$:

$$\hat{\mathbf{f}}^e = \hat{\mathbf{p}}^e + \hat{\mathbf{r}}^e \quad (3)$$

215 For the studied problem, there are not nodal external loads $\hat{\mathbf{p}}$, so only
 216 forces and bending moments due to temperature distribution are taken into
 217 account. Since thermal loads are located along the element beams, they have
 218 to be transformed in nodal forces and moments $\hat{\mathbf{r}}$. In order to do that, the
 219 principle of superposition is used. The real displacements and stresses in the
 220 elements, as well as reaction forces and moments in the restricted nodes will
 221 be the sum of all the subproblems.

222 Fig. 8 depicts a beam element with a temperature increment ΔT , be-
 223 ing the solution the sum of rigidly fixing both ends of the beam (encastred
 224 problem) and applying the temperature increment, to obtain the reactions at
 225 the nodes. The mentioned reactions from the encastred problem are applied
 226 at the nodes from the matrix problem with the opposite sign. In the case

227 studied, every element has its own temperature distribution. Therefore, the
 228 number of encastred problems will be the same as the number of elements in
 229 which the geometry has been discretized. To create the matrix problem, the
 sum of all the nodal forces from the encastred problems has to be added.

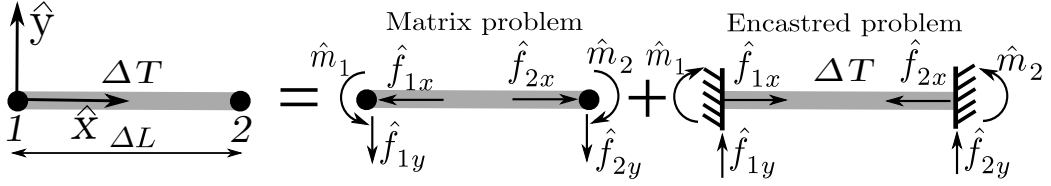


Fig. 8: Case of a beam with temperature increment, and its decomposition in two problems.

230

231 Thus, the value of $\hat{\mathbf{r}}$ for each element is:

$$\hat{\mathbf{r}}^e = \hat{\mathbf{f}}_{matrix}^e = -\hat{\mathbf{f}}_{enc}^e \quad (4)$$

232 For receiver tubes, two types of thermal loads, depending on the tube
 233 region, can be considered. In the top and bottom elbow regions, the tem-
 234 perature has been assumed as constant throughout the element cross-section
 235 and is equal to the HTF temperature, thus $\Delta T_{elbow} = T_{HTF} - T_{amb}$. Since
 236 no circumferential variation exists, the temperature increment produces only
 237 a thermal expansion of the beam. It is prevented by the rigidly fixed ends
 238 in the encastred problem, therefore, only reactions in the \hat{x} direction exists,
 239 whose value is:

$$|\hat{f}_{1x}|_{elbow} = |\hat{f}_{2x}|_{elbow} = \alpha EA \Delta T_{elbow} \quad (5)$$

240 Where A is the cross section area of a cylindrical tube, α is the linear
 241 thermal expansion coefficient for the material and E the material Young's

242 modulus. The reactions of the encastred problem are compression forces, in-
 243 troduced as tension forces in the matrix problem, as Fig. 8 shows. Reactions
 244 forces in \hat{y} direction and moments are null in the tube elbows regions.

245 On the other hand, the straight tube region is under the solar radiation
 246 reflected by the heliostats. As a result, the tube temperature varies longitu-
 247 dinally, radially and circumferentially, causing the tube bending. The inner,
 248 $T_{in}(r = a, \theta, z)$ and outer, $T_{out}(r = b, \theta, z)$ temperature profiles of the tube
 249 wall have been obtained with the receiver thermal model explained previously
 250 (Rodríguez-Sánchez et al., 2014). From those temperatures it is possible to
 251 obtain the temperature distribution in the straight tube length for any radial
 252 position, $T_{st}(r, \theta, z)$, assuming unidimensional diffusion of the heat:

$$T_{st}(r, \theta, z) = \frac{T_{in}(r = a, \theta, z) - T_{out}(r = b, \theta, z)}{\ln \frac{a}{b}} \ln \frac{r}{b} + T_{out}(r = b, \theta, z) \quad (6)$$

253 When there is a temperature variation in the tube cross-section exists, a
 254 “thermal force” F_t appears (Barron and Barron, 2011), representing the fact
 255 that different regions of the cross-section tries to expand at a different rate,
 256 but it has to remain continuous. The reactions forces \hat{f}_x at the ends of the
 257 beam has the same value as F_T , and can be expressed as:

$$|\hat{f}_{1x}|_{st} = |\hat{f}_{2x}|_{st} = F_T = \int_{-\pi}^{\pi} \int_a^b \alpha E \Delta T_{st} r dr d\theta \quad (7)$$

258 With $\Delta T_{st} = T_{st}(r, \theta) - T_{amb}$. In addition, there is thermal bending
 259 moment due to the temperature variation across the tube section (Barron

260 and Barron, 2011). Its value in each element can be calculated as:

$$M_T = \int_{-\pi}^{\pi} \int_a^b \alpha E \Delta T_{st} r^2 \cos \theta \, dr d\theta \quad (8)$$

261 A beam encastred at both ends (encastred problem, Fig. 8) with a uni-
 262 form thermal moment along its length is a problem that can be solved with
 263 the following equilibrium of forces and moments:

$$\sum F_{\hat{y}} = \hat{f}_{1y} + \hat{f}_{2y} = 0 \quad (9)$$

264

$$\sum M(\hat{x} = 0) = -\hat{m}_1 + \hat{m}_2 + \hat{f}_{2y} \Delta L_{st} = 0 \quad (10)$$

265 where M is the expression for the bending moment along the segment, it is the
 266 sum of the thermal moments caused by the temperature variation $T_{st}(r, \theta)$,
 267 and the mechanical moments due to the reactions forces and moments that
 268 appear to prevent the tube deflection. From node 1 to 2, in local coordinates
 269 can be expressed as:

$$M(\hat{x}) = \hat{f}_{1y} x + M_T - \hat{m}_1 \quad (11)$$

270 Relating the bending moment expression with the displacement and ro-
 271 tations (Gere and Goodno, 2012) as:

$$\frac{d^2 \hat{u}_y(\hat{x})}{d\hat{x}^2} = \frac{M(\hat{x})}{EI} \quad (12)$$

$$\hat{\theta}(\hat{x}) = \frac{du_y(\hat{x})}{d\hat{x}} \quad (13)$$

272 More equations can be obtained, since rotation θ and displacement u_y are
273 prevented at the element ends:

$$\hat{u}_y(\hat{x}) = 0 \quad \text{and} \quad \hat{\theta}(\hat{x}) = 0 \quad \text{for} \quad \begin{cases} \hat{x} = 0 \\ \hat{x} = \Delta L_{st} \end{cases} \quad (14)$$

274 Therefore, a system of 6 equations and 6 unknowns (4 reactions, 2 inte-
275 gration constants) can be solved. The solution for the reactions forces in the
276 \hat{y} direction is:

$$|\hat{f}_{1y}|_{st} = |\hat{f}_{2y}|_{st} = 0 \quad (15)$$

277 and the value of the moment reactions are:

$$|\hat{m}_1|_{st} = |\hat{m}_2|_{st} = M_T \quad (16)$$

278 The element reactions for the encastred problem in each tube region are
279 summarized in Table 2. The force vectors for each element $\hat{\mathbf{f}}^e$ can be calcu-
280 lated using these values and Eqs. 3 and 4.

Table 2: Values for the element forces and moments in elbows and straight length regions

	$ \hat{f}_{1x} $	$ \hat{f}_{2x} $	$ \hat{f}_{1y} $	$ \hat{f}_{2y} $	$ \hat{m}_1 $	$ \hat{m}_2 $
Elbows	$\alpha EA \Delta T_{elbow}$	$\alpha EA \Delta T_{elbow}$	0	0	0	0
Straight length	F_T	F_T	0	0	M_T	M_T

281 *3.1.2. Assembling the global stiffness matrix*

282 To assemble the global stiffness matrix, it is necessary to know the local
 283 stiffness matrix of each element. The local stiffness matrix $\hat{\mathbf{K}}^e$ has four
 284 submatrixes:

$$\hat{\mathbf{K}}^e = \left[\begin{array}{c|c} \hat{\mathbf{K}}_{11}^e & \hat{\mathbf{K}}_{12}^e \\ \hline \hat{\mathbf{K}}_{21}^e & \hat{\mathbf{K}}_{22}^e \end{array} \right] = \left[\begin{array}{ccc|ccc} \frac{EA}{L} & 0 & 0 & -\frac{EA}{L} & 0 & 0 \\ 0 & \frac{12EI}{L^3} & \frac{6EI}{L^2} & 0 & -\frac{12EI}{L^3} & \frac{6EI}{L^2} \\ 0 & \frac{6EI}{L^2} & \frac{4EI}{L} & 0 & -\frac{6EI}{L^2} & \frac{2EI}{L} \\ \hline -\frac{EA}{L} & 0 & 0 & \frac{EA}{L} & 0 & 0 \\ 0 & -\frac{12EI}{L^3} & -\frac{6EI}{L^2} & 0 & \frac{12EI}{L^3} & -\frac{6EI}{L^2} \\ 0 & \frac{6EI}{L^2} & \frac{2EI}{L} & 0 & -\frac{6EI}{L^2} & \frac{4EI}{L} \end{array} \right] \quad (17)$$

285 where L is the considered element length. To assemble the global stiffness
 286 matrix, which connects all the elements, it is necessary to transform the
 287 stiffness matrix of each element, from its local coordinate system to the
 288 global one (Fig. 7a). The transition matrix for a beam element (\mathbf{T}^e) has the
 289 following structure:

$$\mathbf{T}^e = \left[\begin{array}{ccc|ccc} \cos \phi & -\sin \phi & 0 & 0 & 0 & 0 \\ \sin \phi & \cos \phi & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ \hline 0 & 0 & 0 & \cos \phi & -\sin \phi & 0 \\ 0 & 0 & 0 & \sin \phi & \cos \phi & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \end{array} \right] \quad (18)$$

290 Using the transition matrix \mathbf{T}^e , stiffness matrix can be expressed in global

291 coordinates as follows:

$$\mathbf{K}^e = \mathbf{T}^e \hat{\mathbf{K}}^e \mathbf{T}^{e\top} \quad (19)$$

292 When the matrixes of each element have been transformed to global coor-
 293 dinates, global stiffness matrix \mathbf{K} can be assembled. Due to the problem
 294 geometry, each node is connected to another two nodes maximum, as Fig. 6
 295 depicts. Therefore, if there are J beam elements in the structure, from the
 296 previously described submatrixes of \mathbf{K}^e , \mathbf{K} can be expressed as:

$$\mathbf{K} = \begin{bmatrix} \mathbf{K}_{11}^1 & \mathbf{K}_{12}^1 & \mathbf{0}_{3 \times 3} & \dots & \dots & \mathbf{0}_{3 \times 3} \\ \mathbf{K}_{21}^1 & \mathbf{K}_{22}^1 + \mathbf{K}_{11}^2 & \mathbf{K}_{12}^2 & \ddots & \dots & \mathbf{0}_{3 \times 3} \\ \mathbf{0}_{3 \times 3} & \mathbf{K}_{21}^2 & \mathbf{K}_{22}^2 + \mathbf{K}_{11}^3 & \ddots & \ddots & \mathbf{0}_{3 \times 3} \\ \vdots & \ddots & \ddots & \ddots & \ddots & \mathbf{0}_{3 \times 3} \\ \vdots & \ddots & \ddots & \ddots & \mathbf{K}_{22}^{J-1} + \mathbf{K}_{11}^J & \mathbf{K}_{12}^J \\ \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & \mathbf{K}_{21}^J & \mathbf{K}_{22}^J \end{bmatrix} \quad (20)$$

297 where \mathbf{K} is a squared matrix of $3 \times N$ dimension, since 3 is the number of
 298 degrees of freedom of each node, and N is the number of nodes.

299 3.1.3. Displacements and reactions in the receiver tube

300 Using the transition matrix \mathbf{T}^e , element forces vector in global coordinates
 301 can be related to the ones in local coordinates as follows:

$$\vec{\mathbf{f}}^e = \mathbf{T}^e \hat{\mathbf{f}}^e \quad (21)$$

302 $\vec{\mathbf{F}}$ is the sum of the nodal forces for each element, already calculated:

$$\vec{\mathbf{F}} = \sum_{e=1}^J \vec{\mathbf{f}}^e \quad (22)$$

303 where $\vec{\mathbf{F}}$ is a column vectors of $3 \times N$ size, the same as $\vec{\mathbf{U}}$. Defined $\vec{\mathbf{F}}$ and \mathbf{K} ,
 304 a linear system of equations that solves the problem has been set (Eq. 1).
 305 In nodes where mechanical boundary conditions are located, the value of the
 306 displacements in the restricted degrees of freedom is null. Then, Eq. 1 solves
 307 the displacements for the matrix problem of Fig. 8. The displacements due
 308 to the temperature variation in the receiver tube are the same than in the
 309 matrix problem since nodal displacement for the encastred problem are null.
 310 No external forces are present in the original problem, therefore, the reaction
 311 forces in each node, needed to obtain the thermal stress along the tube, can
 312 be calculated as:

$$\vec{\mathbf{R}} = \mathbf{K}\vec{\mathbf{U}} + \sum_{e=1}^J \vec{\mathbf{f}}_{enc}^e \quad (23)$$

313 3.2. Longitudinal stress with clips

314 Once the nodal reactions have been calculated with the direct stiffness
 315 method, longitudinal stress along the straight tube length, where the solar
 316 radiation is concentrated by the heliostats, can be calculated. The equation
 317 for calculating the longitudinal stress in a beam under thermal loads (Barron
 318 and Barron, 2011) is:

$$\sigma_z = \frac{F_T}{A} + \left(\frac{M}{I} \right) r \cos \theta - \alpha E \Delta T \quad (24)$$

319 where M is the bending moment along the beam with multiple supports
 320 (Fig. 9), whose expression is similar to Khanna et al. Khanna et al. (2014)
 321 bending moment equation:

$$\begin{aligned}
 M(z) = & M_{T1} - M_{top} + R_{top}(d_{top} + z) + \sum_{e=2}^J (M_{Te} - M_{Te-1})[\{z - (e - 1)\Delta L_{st}\}^+]^0 \\
 & + \sum_{j=1}^w R_j[\{z - (j - 1)d_j\}^+]
 \end{aligned}
 \tag{25}$$

322 It is composed by the bendings moments produced by the reactions at the
 323 top tube end R_{top} and M_{top} , the bending moments from the clips reactions R_j ,
 324 and the thermal beding moments M_{Te} on each e beam element, calculated
 325 with Eq. 8. d_j is the j th clip distance to the reference system origin. Since
 the clips are uniformly spaced with a distance s , $d_j = s(j - 1)$.

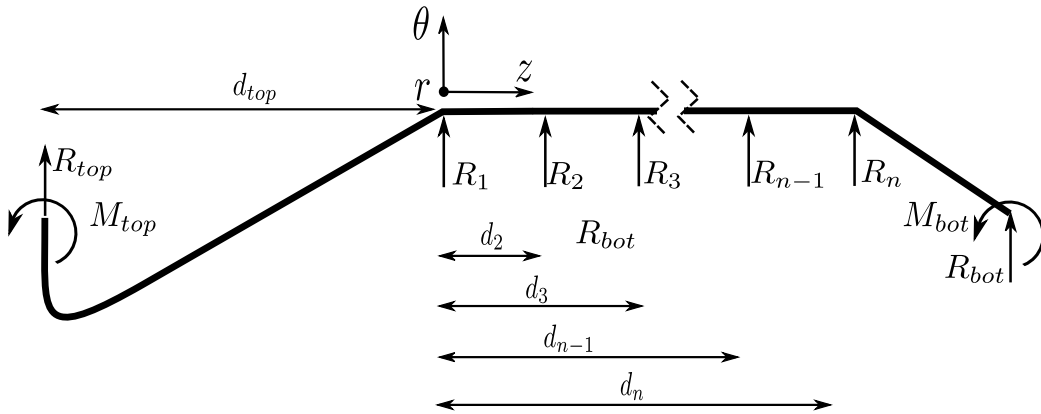


Fig. 9: Reaction forces and moments for the calculation of the bending moment $M(z)$ from $z = 0$ m.

326

327 It is important to note that Eq. 24 calculates the longitudinal stress for

328 a one-dimensional beam element. Therefore, Poisson terms, belonging to the
 329 radial σ_r and circumferential σ_θ stress components, are missing, compared
 330 with the expression from Goodier (1957) in a generalized plane strain case,
 331 for the longitudinal stress σ_z in a cylinder:

$$\sigma_z(r, \theta, z) = \nu(\sigma_r + \sigma_\theta) + \alpha E(\bar{T}_i - T_i) \quad (26)$$

332 Stress σ_r and σ_θ terms can be added to σ_z expression of Eq. 24, since
 333 their value is uncoupled from the longitudinal stress and only depends on
 334 the temperature distribution (Montoya et al., 2018). Logie et al. (2018)
 335 methodology for plane-strain thermal stress can be used, therefore, σ_r and
 336 σ_θ expressions are:

$$\sigma_r = K \frac{\alpha E}{2(1-\nu)} \left[-\ln \frac{b}{r} - \frac{a^2}{b^2 - a^2} \left(1 - \frac{b^2}{r^2} \right) \ln \frac{b}{a} \right] + K_\theta \frac{\alpha E}{2(1-\nu)} \left(1 - \frac{a^2}{r^2} \right) \left(1 - \frac{b^2}{r^2} \right) \quad (27)$$

337

$$\sigma_\theta = K \frac{\alpha E}{2(1-\nu)} \left[1 - \ln \frac{b}{r} - \frac{a^2}{b^2 - a^2} \left(1 + \frac{b^2}{r^2} \right) \ln \frac{b}{a} \right] + K_\theta \frac{\alpha E}{2(1-\nu)} \left(3 - \frac{a^2 + b^2}{r^2} - \frac{a^2 b^2}{r^4} \right) \quad (28)$$

338 and introducing Eq. 27 and Eq. 28 in Eq. 26 gives:

$$\begin{aligned} \sigma_z(r, \theta) = & K \frac{\alpha E}{2(1-\nu)} \left[1 - 2 \ln \frac{b}{r} - \frac{2a^2}{b^2 - a^2} \ln \frac{b}{a} \right] \\ & + K_\theta \frac{\alpha E \nu}{1-\nu} \left(2 - \frac{a^2 + b^2}{r^2} \right) - \alpha E T_\theta \end{aligned} \quad (29)$$

339 where the circumferentially varying temperature expression for each segment

340 T_θ is defined using the average geometrical surface temperatures:

$$T_\theta = T - (\bar{T}_{in} - \bar{T}_{out}) \frac{\ln \frac{b}{r}}{\ln \frac{b}{a}} - \bar{T}_{out} \quad (30)$$

341 The contribution from the average temperature difference of K and the
 342 contribution of circumferential temperature variation on radial and circum-
 343 ferential stress K_θ terms on each tube element can be calculated as:

$$K_e = \frac{\bar{T}_{in,e} - \bar{T}_{out,e}}{\ln \frac{b}{a}} \quad (31)$$

344

$$K_{\theta,e} = \frac{rab}{b^2 - a^2} \left[\left(\frac{B'_1 b - B''_1 a}{a^2 + b^2} \right) \cos \theta + \left(\frac{D'_1 b - D''_1 a}{a^2 + b^2} \right) \sin \theta \right] \quad (32)$$

345 where B', B'', D', D'' are Fourier coefficients. Since the formulation assu-
 346 mes the temperature field approximated to a plane harmonic Fourier series,
 347 it is necessary to approximate the inner and outer temperature distributions
 348 to Fourier series as follows:

$$T_{in,e} = \bar{T}_{in,e} + \sum_{v=1}^{\infty} B'_{v,e} \cos v\theta + D'_{v,e} \sin v\theta \quad (33)$$

$$T_{out,e} = \bar{T}_{out,e} + \sum_{v=1}^{\infty} B''_{v,e} \cos v\theta + D''_{v,e} \sin v\theta \quad (34)$$

349 Therefore, introducing terms of coefficients K and K_θ on Eq. 24 leads
 350 to the following expression to calculate the thermal stress in a multiple-

351 supported tube with elbows:

$$\begin{aligned}
\sigma_z(r, \theta, z) = & \frac{F_{Te}}{A} + \frac{M(z)}{I} r \cos \theta - \alpha E \Delta T + K_e \frac{\alpha E}{2(1-\nu)} \left[1 - 2 \ln \frac{b}{r} - \frac{2a^2}{b^2 - a^2} \ln \frac{b}{a} \right] \\
& + K_{\theta,e} \frac{\alpha E \nu}{1-\nu} \left(2 - \frac{a^2 + b^2}{r^2} \right)
\end{aligned}
\tag{35}$$

352 where F_T and ΔT terms are the contributions of the temperature variation
353 to the stress and are equivalent to the T_θ term from Eq. 29 and $M(z)$ term
354 is the contribution of the bending moments, taken into account the tube
355 mechanical restrictions.

356 4. Results and discussion

357 4.1. Verification

358 The proposed methodology for calculating thermal stress and displace-
359 ments in receiver tubes has been implemented in Matlab, and verified with
360 already existing models: Logie et al. (2018) methodology for calculating ther-
361 mal stress, and Khanna et al. (2014) for stress and tube deflection. Khanna
362 et al. (2014) model calculates stress and deflection for straight tube geome-
363 tries, therefore, two tube geometries has been studied in order to verify the
364 present model: A 18 m straight tube, which corresponds to the straight
365 lenght from Fig. 2, and the complete geometry with elbows, assuming a
366 flat aiming strategy (Fig. 5b) Results have been also compared with the
367 FEM from Montoya et al. (2018), developed using the commercial software
368 Abaqus/Standard. The maximum stress values are located on the tube re-

369 gion facing the heliostats, therefore, presented results are for $\theta = 0^\circ$ stress
 370 on the tube cross-section.

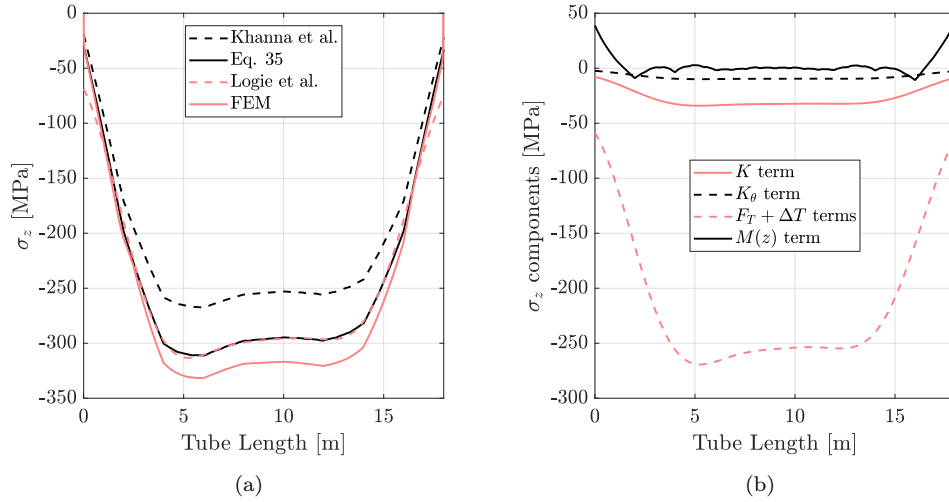


Fig. 10: For the flat aiming strategy and $s = 2$ m a) longitudinal stress comparison in a straight tube, b) components of the longitudinal stress (Eq. 35).

371 Fig. 10a shows the longitudinal stress σ_z for the straight tube, calculated
 372 with the mentioned methodologies for a uniform clips distance s of 2 m.
 373 σ_z from Khanna et al. (2014) presents the highest difference compared with
 374 FEM, due to the lack of σ_r and σ_θ contribution to the longitudinal stress.
 375 The distance between clips is small enough to be considered a plane strain
 376 case, the contribution of the bending moment $M(z)$ to the longitudinal stress
 377 could be neglected (Fig. 10b). Therefore, σ_z from plane strain problem Logie
 378 et al. (2018) results and Eq. 35 are almost the same. The difference between
 379 FEM and Eq. 35 is lower than 10%. Note that the terms that mainly affect
 380 the thermal stress are those related to temperature variations in the cross-
 381 section, F_T and ΔT terms.

382 The effect of bending moment on longitudinal stress is more noticeable

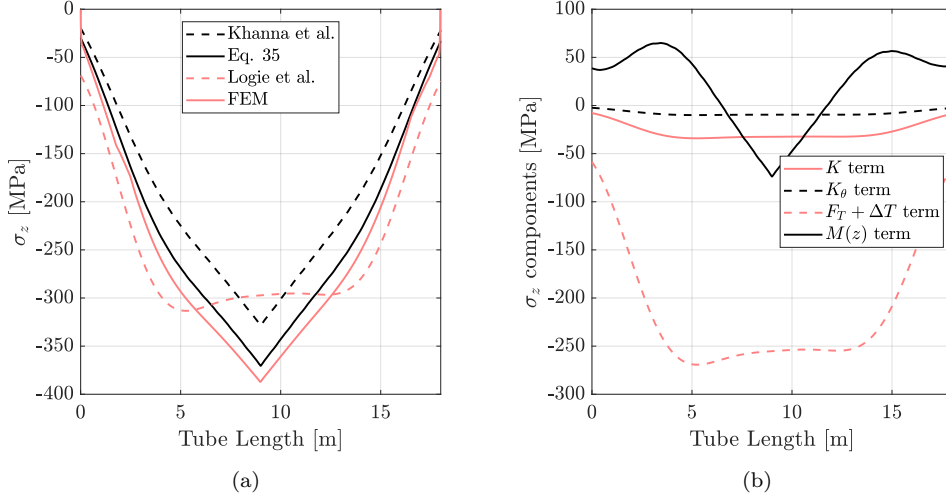


Fig. 11: For the flat aiming strategy and $s = 9$ m a) longitudinal stress comparison in a straight tube, b) components of the longitudinal stress (Eq. 35).

383 when clips distance s is increased to 9 m (Fig. 11). Fig. 11a depicts how
 384 plane strain equation Logie et al. (2018) is unable to capture the longitudinal
 385 stress variation correctly. A greater clips separation increases the bending
 386 moments along the tube. Fig. 11b shows that $M(z)$ has a higher impact on
 387 longitudinal stress, changing the stress distribution along the tube, while the
 388 other terms remain constant. As in the previous case, the lack of σ_r and σ_θ
 389 contributions underestimate the longitudinal stress value.

390 The tube deflection u_y (perpendicular to the longitudinal direction) for a
 391 straight tube of 18 m compared with the tube with elbows is shown in Fig. 12.
 392 The proposed methodology and Khanna et al. (2014) provide for the straight
 393 tube, virtually the same displacement. Nevertheless, there is an important
 394 difference between results from the straight tube and the real geometry. The
 395 elbows stiffen the tube, so the deflection is lower at the straight length ends.
 396 On the central region of the tube, the influence of the boundary conditions

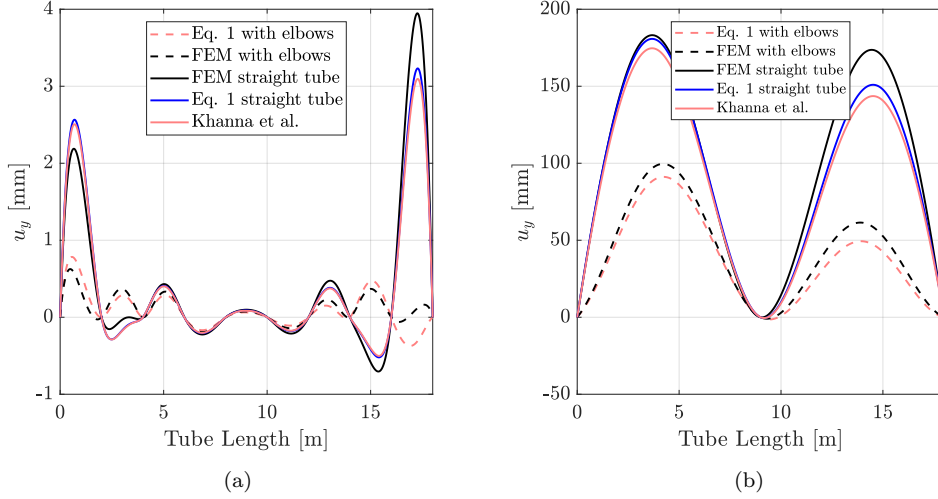


Fig. 12: Displacement comparison for the flat aiming strategy of the tube with elbows and straight tube for a) $s = 2$ m b) $s = 9$ m. Only the deflection along the straight length is depicted.

397 from the ends decreases, therefore, displacement is almost the same for z
 398 between 6 and 12 m in Fig. 12a. When there are lesser clips (Fig.12b) the
 399 influence of boundary conditions at tube ends affects the entire tube length,
 400 and the displacement differs in the central tube part also. The effect of tube
 401 elbows is considered with the direct stiffness methodology, and displacement
 402 results are similar to FEM, something that can not be achieved without
 403 considering the complete tube geometry.

404 Moreover, there is a slightly difference between results from FEM and the
 405 analytical solution, especially at tube ends. FEM is a 3-D model that takes
 406 into account the thermal expansion of the tube cross-section, it can not be
 407 done using a 1-D analytical model. Mechanical boundary conditions also
 408 differ, since in FEM they are placed in the rear tube face ($\theta = 180^\circ$). In the
 409 proposed analytical model, boundary conditions are placed at nodes, without

410 considering their position in the tube section. Despite these differences, the
 411 relative error between the maximum displacement of FEM and the proposed
 412 model, for an straight tube (Fig. 12a solid blue and black lines), is around
 413 22%, being the reference value the FEM. The presented model has a reduced
 414 computational cost, being more than 20 times faster than FEM in the same
 415 computer.

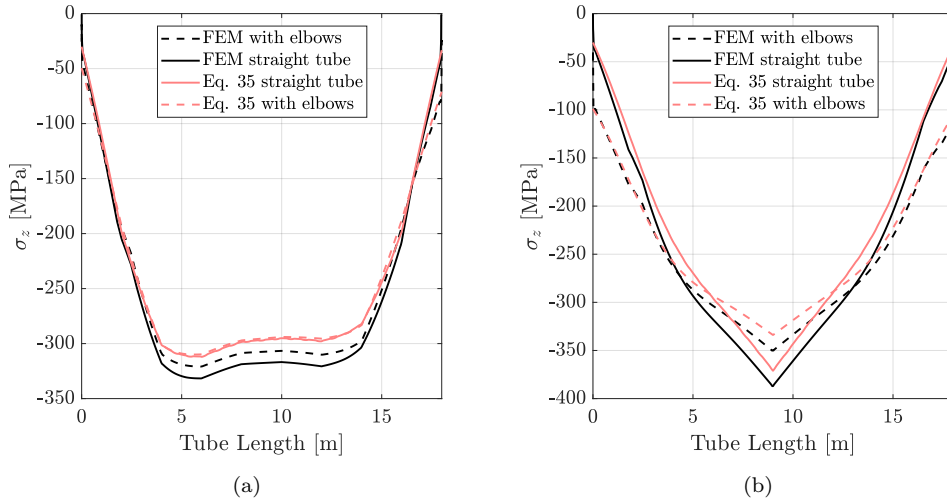


Fig. 13: Stress comparison, for the flat aiming strategy, of the tube with elbows (along the straight length) and the straight tube for a) $s = 2$ m b) $s = 9$ m.

416 Fig. 13 presents similar thermal stress between the straight tube and the
 417 tube with elbows. The boundary conditions at the tube ends also influence
 418 the longitudinal stress, but to a lesser extent compared with displacement.
 419 The difference between the real tube stress and a straight tube under the
 420 same temperature field is around 3% (Clips distance of 2 m, Fig. 13a) and
 421 10% (Clips distance of 9 m, Fig. 13b). As the case is close to the plane
 422 strain problem, the influence of the boundary conditions at tube ends is
 423 lower. Therefore, considering a straight tube is a good approximation of the

424 stresses for tube geometries with elbows, when clip distance is equal or lower
 425 than 2 m.

426 4.2. Influence of distance between clips

427 To observe the effect of the mechanical boundary conditions in the ther-
 428 mal stress in receiver tubes, the influence of clip distance in deflection and
 429 thermal stress, in a tube with elbows, has been studied. The two tempera-
 430 tures distribution from Fig. 5 has been considered for the geometry of Fig.
 431 2, to compare the results obtained from the two aiming strategies studied: a
 432 flat aiming strategy, and a equatorial one.

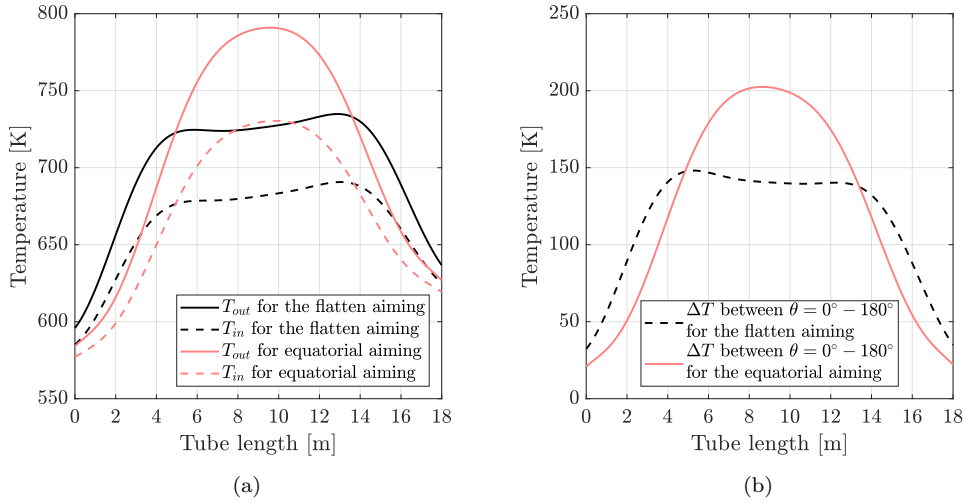


Fig. 14: Along the straight tube length of a tube with elbows, a) Temperature longitudinal variation on the front face ($\theta = 0^\circ$) b) temperature difference between $\theta = 0^\circ$ and $\theta = 180^\circ$ for flat and equatorial aiming strategies.

433 For a better understanding of the longitudinal temperature variation for
 434 each aiming strategy along the straight tube part, the temperature on the
 435 tube area facing the heliostats ($\theta = 0^\circ$) is presented in Fig. 14a. The

436 temperature difference between the front tube face, $\theta = 0^\circ$, and the rear
 437 face, $\theta = 180^\circ$ is presented in Fig. 14b. This difference produces the tube
 438 bending, due to the different thermal expansion between the hot and cold
 439 tube faces (Montoya et al., 2018, 2019).

440 The following figures present, along the tube straight length, the tube
 441 deflection u_y calculated using Eq. 1 and equivalent stress σ_{eq} (the Von Mises
 442 stress formula), where shear stress components are negligible (Montoya et al.,
 443 2018):

$$\sigma_{eq} = \sqrt{\sigma_r^2 + \sigma_\theta^2 + \sigma_z^2 - (\sigma_r\sigma_\theta + \sigma_\theta\sigma_z + \sigma_r\sigma_z) + 3(\sigma_{r\theta}^2 + \sigma_{\theta z}^2 + \sigma_{rz}^2)} \quad (36)$$

444 Fig. 15 shows the deflection and the equivalent stress for the flat aiming
 445 strategy, while Fig. 16 shows the same variables for the equatorial aiming
 446 strategy along the tube straight length. Clip distance s takes values of 1,
 447 1.5, 2, 3, 4.5, 6 and 9 meters, in order to study how stress and displacement
 448 change when clips distance increases.

449 For both aiming strategies, the displacement does not increase signifi-
 450 cantly for clip distance lower than 2 meters (Figs. 15a and 16a), being the
 451 maximum value lower than 1 mm. Clip distance is small enough to do not
 452 influence the equivalent stress, being to the plane strain case. When s in-
 453 creases, the tube deflection increases, having the highest value for $s = 9$ m
 454 (3 clips along the tube). Clips have also influence on thermal stress. When
 455 clips separation lower than $s = 2$ m, σ_{eq} has a similar variation than the
 456 temperature along tube length, without changing its maximum value. When
 457 the clips distance increases, the tube deformation increases, and the bending

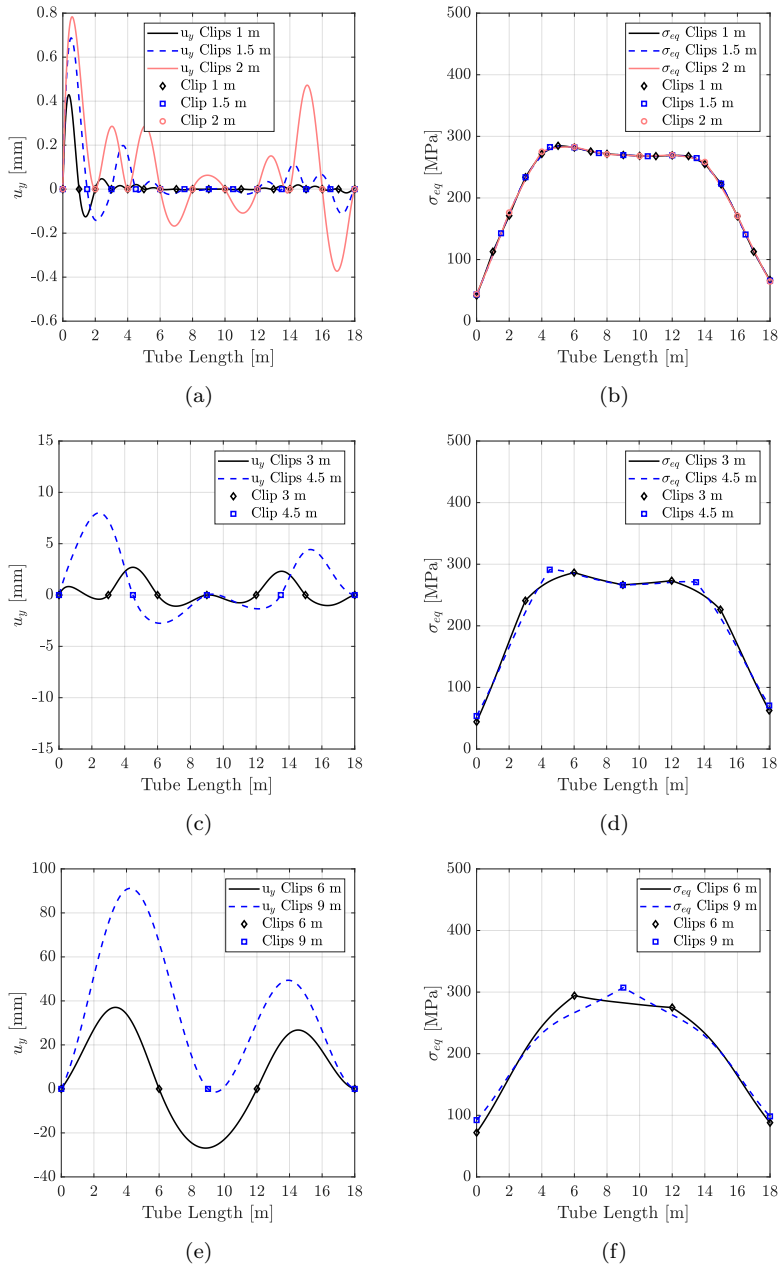


Fig. 15: Along the straight length of a tube with elbows for a flat aiming strategy, tube deflection (left figures) and equivalent stress (right figures) for s from 1 to 9 m. Note the different y-axis scale in the displacement figures.

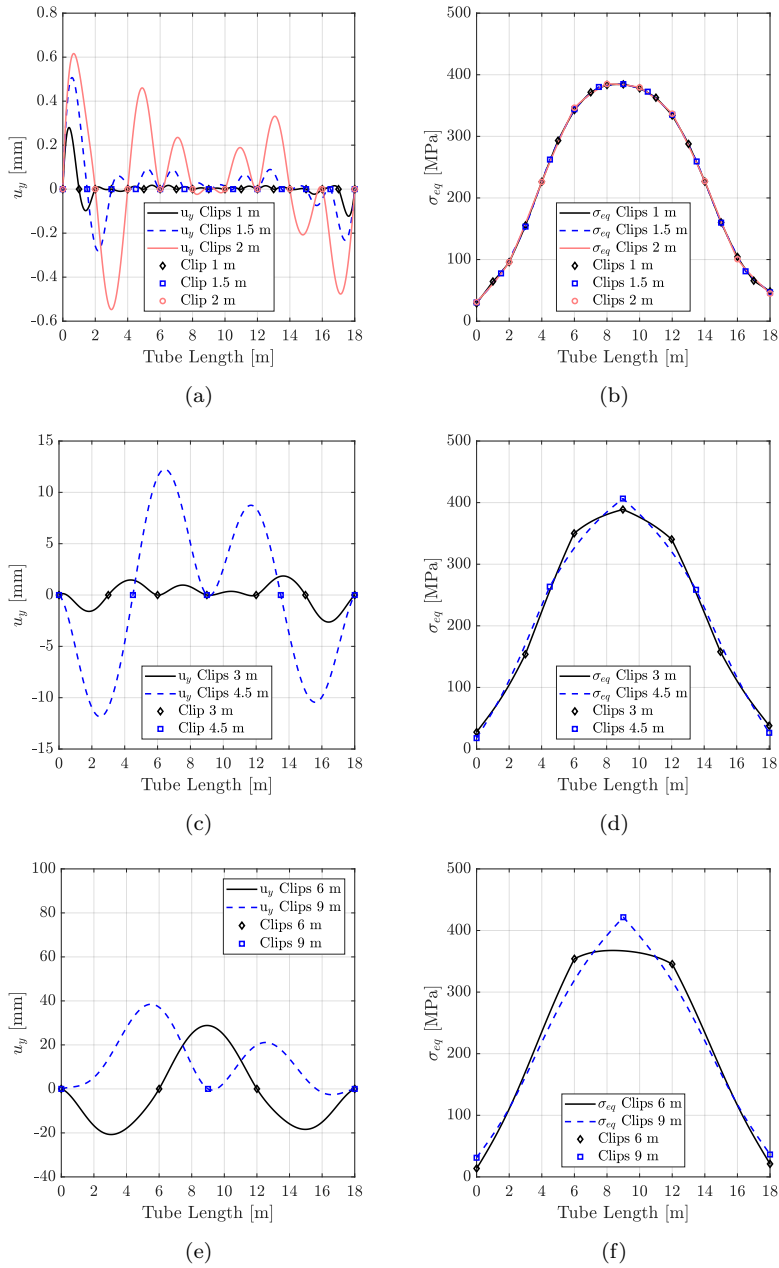


Fig. 16: Along the straight length of a tube with elbows for a equatorial aiming strategyW, tube deflection (left figures) and equivalent stress (right figures)for s from 1 to 9 m. Note the different y-axis scale in the displacement figures.

458 moment becomes more important, changing the longitudinal stress along the
 459 tube.

460 Table 3 contains the equivalent stress and displacement values for both
 461 aiming strategies and different clip distances. It can be observed how dis-
 462 placement is lower for an equatorial aiming strategy than for a flat one,
 463 although the temperature is higher for the equatorial aiming strategy. Tube
 464 ends, where the straight tube part is connected to the elbows that fix the
 465 tube to the bottom and top headers, have a lower stiffness than the central
 466 tube region. Temperature for the flat aiming strategy is higher near the el-
 467 bows, so the displacement is higher on the tube ends, especially for $z = 0$ m,
 468 where the HTF enters, due to the lower stiffness of the top elbow compared
 with the bottom one.

Table 3: Maximum equivalent stress and displacement values from Fig. 15 and Fig. 16

s[m]	Flat aiming		Equatorial aiming	
	σ_{eq} [MPa]	\mathbf{u}_y [mm]	σ_{eq} [MPa]	\mathbf{u}_y [mm]
1	284.68	0.43	384.43	0.28
1.5	283.74	0.68	384.88	0.51
2	282.80	0.78	385.06	0.62
3	286.38	2.70	388.81	1.85
4.5	291.21	8.00	406.60	12.24
6	294.18	37.05	367.59	28.82
9	307.25	91.17	421.60	38.42

469
 470 Thermal stress is greater for the equatorial aiming strategy, since the
 471 temperature difference between the front and rear tube faces (Fig. 14b) is
 472 also higher. There is no significant change in the maximum stress value with
 473 lower s than 2 m. It increases for $s = 3$ m and above, but the difference
 474 between σ_{eq} for all the clip distances is lower than 10%. Note that, for $s = 6$

475 m and a equatorial aiming, the equivalent stress is lower compared with
476 others values of s . Not having clips at the central part of the tube allows
477 the stress to decrease, because the peak temperature is located at the central
478 tube region. For $s = 9$ m, a clip is located in the middle of the tube length,
479 so the stress increases drastically.

480 **5. Conclusions**

481 In this study, an analysis of the deflection and stresses in tubular central
482 receivers has been carried out. An analytical methodology to obtain the
483 tube deflection and stresses in a receiver with elbows has been presented
484 and compared with existing methodologies and a finite element model. The
485 influence of longitudinal supports distance on stress and displacement under
486 different aiming strategies has been also studied.

487 Supports along the tube length, also called clips, are a key factor for the
488 stress and displacement in tubular central receivers. The tube deflection has
489 been calculated with the proposed methodology, using the direct stiffness
490 method. When results are compared with a finite element model, the analy-
491 tical methodology only differs slightly at the tube ends, due to the difference
492 in boundary conditions between the 1-D model and the 3-D FEM model.
493 The methodology developed takes into account the actual tube geometry,
494 with elbows, and the computational cost is around 20 times lower than the
495 finite element analysis.

496 To obtain an accurate stress distribution, when the number of clips is low,
497 it is necessary to calculate the bending moment along the tube. The bending
498 moment is the sum of the mechanical moments produced by restraints along

499 the tube and the thermal moments. Contributions from radial and circum-
500 ferential stress to the longitudinal stress should be added for a more accurate
501 stress calculation. The resultant equation gives the longitudinal stress value
502 for receiver tubes, independently of the number of clips. When the clip dis-
503 tance is small, the curvature of the tube is lesser, so plane strain solution
504 estimates properly the thermal stress.

505 To study the clips influence on stress and deflection, two aiming strategies
506 have been compared, with heliostats aiming to the receiver equator, or trying
507 to flatten the heat flux along the receiver. For each aiming strategy, different
508 distances between clips have been studied, from 1 m to 9 m. Results show
509 that displacement increases with the distance between clips. With a distance
510 lower or equal to 2 m, the deflection for both aiming strategies is lower than
511 1 mm. For greater clip distances, the displacement increases considerably.
512 The maximum displacement value is always located at tube ends, because
513 of the lower stiffness of this region, compared with the central part. The
514 deflection is higher for a homogenised temperature distribution (flat aiming
515 strategy), due to the greater temperature at the tube ends, compared with
516 an equatorial aiming strategy, so the displacement is also higher.

517 The thermal stress distribution along the tube for a small distance be-
518 tween clips is similar to the temperature distribution. When the clip distance
519 is greater than 2 m, the stress distribution starts to change and differs from
520 the temperature, because the slope variation at each clip is more remarkable.
521 The highest stress value, for small clip distances, is located where the diffe-
522 rence between the temperature of the front tube face and the rear face is.
523 When the distance increases, maximum stress is located where there is a clip.

524 The highest stress does not increase significantly until the distance between
525 clips is 3 m or more. Therefore, to reduce the displacement and have a stress
526 distribution close to the plane strain problem under the studied conditions,
527 a clips distance of 2 m it is recommended.

Nomenclature

Roman symbols

A	tube cross section area [m ²]
a	tube inner radius [mm]
B, D	Fourier coefficients
b	tube outer radius [m]
C_1, C_2	constants of integration
d	clips distance from the coordinate system origin [m]
E	Young's modulus [Pa]
\vec{F}	nodal forces vector
F	Force [N]
\vec{f}	element forces vector
$\vec{\mathbf{f}}$	element forces vector in local coordinates
f	nodal element forces [N]
I	area moment of inertia [m ⁴]
J	number of elements
\mathbf{K}	global stiffness matrix
K	geometric thermal stress term [K]
ΔL	element length [m]
L	tube length [m]

M	bending moment [N-m]
m	nodal element bending moment [N-m]
N	number of nodes [N-m]
$\hat{\mathbf{p}}$	external forces on nodes in local coordinates
$\hat{\mathbf{r}}$	distributed external transformed to nodal forces in local coordinates
r	polar radial coordinate [m]
s	clips separation [m]
$\vec{\mathbf{R}}$	nodal reaction forces vector [m]
R	reaction force [m]
\mathbf{T}	transition matrix
T	temperature [K]
\bar{T}	mean temperature [K]
ΔT	temperature difference from ambient conditions [K]
$\vec{\mathbf{U}}$	nodal displacements vector
$\vec{\mathbf{u}}$	element displacements vector
$\vec{\hat{\mathbf{u}}}$	element displacements vector in local coordinates
u_y	displacement in perpendicular direction to the tube end [mm]
x	global coordinate [m]
\hat{x}	local coordinate [m]
y	global coordinate [m]
\hat{y}	local coordinate [m]
z	coordinate in the axial direction [m]

Greek symbols

α	linear thermal expansion coefficient [K ⁻¹]
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Δ	difference operator
ν	Poisson's ratio
θ	cylindrical angular coordinate [rad]
ρ	tube curvature radius [m]
σ	stress [MPa]
ϕ	rotation angle of an element [rad]

Abbreviations

HTF	heat transfer fluid
FEM	finite element analysis
CFD	computational fluids dynamics

Subscripts

1	first element node
2	second element node
<i>bot</i>	bottom tube weld
in	inner tube surface
<i>e</i>	eth beam element
<i>elbow</i>	tube elbows regions
<i>enc</i>	encastred problem
<i>eq</i>	equivalent stress
<i>HTF</i>	Heat transfer fluid
<i>j</i>	<i>j</i> th clip
out	outer tube surface
<i>matrix</i>	matrix problem

θ	circumferential component
P	rigidly fixed beam problem
R	reduced equations system
r	radial component
st	tube straight length region
top	top tube weld
T	thermal, caused by the temperature
x	x component
\hat{x}	x component in the element local coordinate system
y	y component
\hat{y}	y component in the element local coordinate system
z	longitudinal component

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