Techno-economic modelling of the Baltic CCUS onshore scenario

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Accepted 9 August 2022 DOI https://doi.org/10.21595/bcf.2022.22841

Baltic Carbon Forum 2022 in Kaunas, Lithuania, October 13-14, 2022

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Abstract. Techno-economic modelling of the Baltic onshore CO_2 transport, storage, and utilization scenario included HeidelberCement-owned Kunda Nordic Cement (KNC) plant, the main Estonian cement producer, four Estonian and one Latvian power plant and CO_2 mineral carbonation of the oil shale ash, as possible CO_2 use option.

In 2019 nearly 6.5 Mt of oil shale ash (OSA) was produced in Estonia from energy production. Estonian OSA could be used as an effective sorbent in the proposed CO₂-mineralization process, using CO₂ from flue gas and producing precipitated CaCO₃ (PCC) of high quality.

Mineral carbonation of 0.42 Mt CO₂ using 3.8 Mt of fresh OSA and about 6.33 Mt CO₂ produced annually by five Estonian and one Latvian plant transported by pipeline for storage into the North-Blidene structure in western Latvia are combined in the CCUS scenario. Cambrian Deimena Formation reservoir sandstone is located at the depth of 1035-1150 m in the selected saline aquifer. The average optimistic storage capacity of about 270 Mt allows planning CCUS project for 30 years. The share of the Estonian emissions avoided and stored in Latvia is 86.5 %, including 8.2 % by KNC, while Latvian stored emissions will compose 13.5 %.

Annually 6.8 Mt CO₂ could be captured, transported and injected, including 6 Mt CO₂ avoided using transport and storage and 0.42 Mt CO₂ avoided using MC of Estonian OSA. During 30 years nearly 204 Mt CO₂ will be captured, used and stored, while 193 Mt CO₂ could be avoided.

The total average transport and storage (T&S) cost of the scenario is $18.4 \notin/t \text{ CO}_2$ injected. This cost depends on the transport distance, according to the applied methodology, and it is the most expensive for the Eesti Energia PPs. The lowest T&S cost of $5.54 \notin/t \text{ CO}_2$ injected will have Latvenergo TEC-2 PP located at a smaller distance from the storage site. At the price of EEAP (CO₂ Emission Allowance Price in EU ETS) of 40 $\notin/t \text{ CO}_2$ and 50 $\notin/t \text{ PCC}$, the CCUS scenario could be beneficial for three Eesti Energia and Latvenergo TEC-2 power plants. For the KNC and VKG Energia plants without CO₂ use options, the higher EEAP of about 48-50 $\notin/t \text{ CO}_2$ is needed to cover all CCUS costs including capture, compression, transport, storage and monitoring. The transport and storage costs are distance-dependent, as pipelines are the most expensive part of the transport, storage and monitoring costs.

At the present EEAP of about 90 €/t CO2, all the participating plants will get benefits from the proposed scenario.

This study is supported by CLEANKER project, which has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement n. 764816.

Keywords: CCUS, economic modeling, CO₂ emissions, storage, pipelines, mineral carbonation, carbon tax, oil shale ash, cement plant.

