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Comparison of lactose free and traditional Mozzarella cheese during shelf-life by aroma compounds and sensory analysis

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PII: S0023-6438(20)31834-X

DOI: <https://doi.org/10.1016/j.lwt.2020.110845>

Reference: YFSTL 110845

To appear in: *LWT - Food Science and Technology*

Received Date: 17 August 2020

Revised Date: 16 December 2020

Accepted Date: 29 December 2020

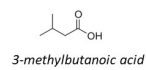
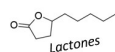
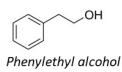
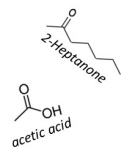
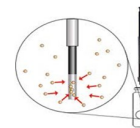
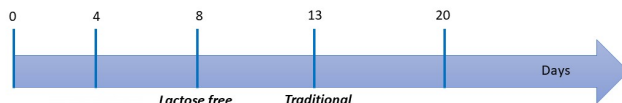
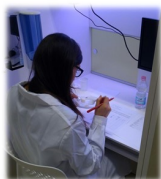
Please cite this article as: Cincotta, F., Condurso, C., Tripodi, G., Merlino, M., Prestia, O., Stanton, C., Verzera, A., Comparison of lactose free and traditional Mozzarella cheese during shelf-life by aroma compounds and sensory analysis, *LWT - Food Science and Technology*, <https://doi.org/10.1016/j.lwt.2020.110845>.

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Mozzarella Traditional vs Lactose free



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1 **Comparison of lactose free and traditional Mozzarella cheese during shelf-life by aroma**
2 **compounds and sensory analysis**

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15

16 **Abstract**

17 Aroma compounds and sensory features of lactose free (LFM) and traditional (TM) Mozzarella
18 cheese have been investigated during their labelled shelf-life. Acetoin and 2-heptanone
19 characterized both types of cheese at the production time. During the shelf-life, a statistically
20 significant increase in the amount of the volatiles coming from amino acid and fatty acid
21 metabolism occurred in the LFM samples after 8 days of storage and, to a lesser extent, in TM
22 cheese after 13 days of storage. As regard sensory analysis, milk odor and milk flavor descriptors
23 characterized TM and LFM in the early stage of their shelf-life; bitter and acid taste and yoghurt
24 odor descriptors characterized LFM after 8 days and TM after 13 days. The differences between the
25 two cheese types can be attributed to the proteolytic activity of the lactase enzyme. As a result, the
26 volatile aroma profile and the sensory quality should be taken into account for a proper shelf-life
27 definition of Mozzarella cheese and a shorter shelf-life should be suggested for LFM than TM
28 cheese.

29

30 **Keywords:** Mozzarella cheese; Lactose free; Shelf-life; Aroma compounds; Sensory features.

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31 **1. Introduction**

32 The shelf-life extension of Mozzarella Cheese is a subject of great interest and recently it has been
33 largely investigated due to the high foreign demand and the increase exports (Gorrasi et al., 2016;
34 Braghieri et al., 2018; Faccia, Gambacorta, Natrella, & Caponio, 2019; Luz, Torrijos, Quiles,
35 Mañes, & Meca, 2019).

36 Mozzarella cheese is a traditional Italian Pasta-filata cheese mainly produced with bovine milk. On
37 the basis of the moisture content two different types of mozzarella cheese can be defined: 1) low-
38 moisture mozzarella (47-48% water content) typically used for cooking procedures such as dressing
39 pizza; 2) high moisture mozzarella (60–65% water content) mainly used as table cheese. High
40 moisture Mozzarella is particularly appreciated for its freshness and fresh milk flavors and it
41 remains one of the most consumed dairy products worldwide (Francolino, Locci, Ghiglietti, Iezzi,
42 & Mucchetti, 2010; Jana, & Mandal, 2011; Faccia et al., 2019). To preserve the freshness
43 characteristics during the shelf-life, high moisture Mozzarella is packaged in brine. This condition
44 increases the probability of deterioration in terms of microbial growth, chemical reactions and mass
45 transfer between the product and the preserving liquid leading to the generation of off-flavors,
46 chromatic alteration and changes in structure (Faccia, Mastromatteo, Conte, & Del Nobile, 2012).
47 Since lactose intolerance affects approximately 75% of the world population, many dairy
48 companies produce lactose free Mozzarella cheeses which are now widely present on the market.
49 The shelf-life of high moisture Mozzarella, including the lactose free one, commonly ranges from 1
50 to 2 weeks (Gammariello, Conte, Attanasio, & Del Nobile, 2010; Ricciardi et al., 2015). Researches
51 for the shelf-life extension are based on the addition of antimicrobial compounds in the storage
52 liquid (called conditioning brine), use of specific starter cultures, conditioning brines with different
53 compositions and freezing (Gorrasi et al., 2016; Braghieri et al., 2018; Faccia et al., 2019; Alinovi,
54 Corredig, Mucchetti, & Carini, 2020; Alinovi & Mucchetti, 2020). However, very little is known
55 about the stability of lactose free products and no research has been performed on lactose free
56 Mozzarella cheese. Some researchers suggest that lactose free products are more likely to undergo

57 to Maillard reaction due the presence of a higher amount of reducing sugars and an increased level
58 of free amino acids than a product containing unhydrolyzed lactose (Jansson et al., 2014; Troise et
59 al., 2016).

60 Microbiological and sensory parameters are generally used to define shelf-life of Mozzarella
61 cheese. To the best of our knowledge, no research has taken into account the aroma volatile
62 compounds for the shelf-life monitoring of Mozzarella cheese although it is common for other types
63 of cheese (Nzekoue et al., 2019; Condurso, Verzera, Romeo, Ziino, & Conte, 2008). Studies which
64 have focused on Mozzarella cheese aroma compounds only deal with the influence of different
65 calves' diet or the use of different acidification methods (Sacchi et al., 2020; Sabia, Gaulty,
66 Napolitano, Cifuni, & Claps, 2020; Natrella, Faccia, Lorenzo, De Palo, & Gambacorta, 2020).
67 In this context, this study aimed to verify the stability of Traditional Mozzarella (TM) and Lactose
68 Free Mozzarella (LFM) cheese and the importance of volatile aroma compounds and sensory
69 features in the shelf-life definition of these products.

70 **2. Materials and Methods**

71 *2.1. Preparation of mozzarella cheese*

72 TM and LFM cheese samples were produced by a local dairy industry, manufactured using the
73 same standardized cow's milk (3.20 g/100 g protein, 3.50 g/100 g fat). After pasteurization (74 °C
74 for 25 s.), half of the milk was subjected to the enzymatic process for lactose breakdown using 8000
75 NLU/L milk of a commercial lactase 5200 NLU/g (HA-Lactase™ 5200, Chr. Hansen Italia S.p.A,
76 Parma, Italy). Citric acid (1.2 g/100 g) and 40 IMCU/L milk of liquid rennet 200 IMCU/mL (CHY -
77 MAX® plus, Chr. Hansen Italia S.p.A, Parma, Italy) were added for the acidification and
78 coagulation of the milk. Both types of cheese were prepared using a highly standardized
79 technology.

80 Mozzarella was mechanically stretched in hot water (90–95 °C), molded in ~ 100 g units and then
81 cooled in unsalted water (4 °C). Each Mozzarella was individually packaged in polyethylene plastic

82 bags with a preservation liquid made from potable water, calcium chloride (6.7 g/L) and sodium
83 chloride (4 g/L). Samples were kept at + 4 °C for all the shelf-life and analysed at five different
84 storage times, namely at production day (0) and after 4, 8, 13 and 20 days. At any set time volatile
85 and sensory analyses were carried out in triplicate within the same day. Production was repeated
86 three time on three different days.

87 *2.2. Volatile extraction: HS-SPME*

88 For the isolation and concentration of volatiles, the headspace solid phase microextraction (HS-
89 SPME) technique was used. In particular, a 40 mL vial equipped with a “mininert” valve (Supelco,
90 Bellefonte, PA, USA) was filled with 10 g, exactly weighed, of each chopped and homogenized
91 sample, and 10 mL of NaCl saturated aqueous solution were added. Extraction was performed in
92 the headspace vial kept at 40 °C using a 50/30 µm Divinylbenzene/Carboxen/ Polydimethylsiloxane
93 (DVB/CAR/PDMS) fiber (Supelco, Bellefonte, PA, USA), housed in its manual holder (Supelco,
94 Bellefonte, PA, USA). The fiber was activated according to the manufacturer’s instructions. The
95 sample was equilibrated for 20 min and then extracted for 30 min; during the extraction, the sample
96 was continuously stirred. After sampling, the SPME fiber was introduced onto the splitless injector
97 of the GC/MS and kept there for 3 min at 260 °C for the thermal desorption of the analytes onto the
98 capillary GC column.

99 *2.3. Volatile Analysis: GC-MS analysis*

100 A Shimadzu GC 2010 Plus gas chromatograph directly interfaced with a TQMS 8040 triple
101 quadrupole mass spectrometer (Shimadzu, Milan, Italy) was used. The conditions were: injector
102 temperature, 260°C; injection mode, splitless; capillary column, VF-WAXms, 60m×0.25mm
103 i.d.×0.25-µm film thickness (Agilent, S.p.a. Milan, Italy); oven temperature, 45°C held for 5min,
104 then increased to 80 °C at a rate of 10 °C/min and to 240°C at 2 °C/min held for 5min; carrier gas,
105 helium at a constant flow of 1mL/min; transfer line temperature, 250 °C; acquisition range, 40–400
106 m/z; scan speed, 1250 amu/s. Each compound was identified using mass spectral data, NIST’ 18

107 (NIST/EPA/NIH Mass Spectra Library, version 2.0, USA) and FFNSC 3.0 database, linear
108 retention indices (LRI), literature data and the injection of the available standards, as previously
109 reported (Cincotta, Verzera, Tripodi, & Condurso, 2018). The volatile compounds were quantified
110 using the method of standard additions as previously reported by Condurso, Cincotta, Merlino,
111 Stanton, & Verzera, (2020). A mother solution was prepared using 2-heptanone ($\geq 99.0\%$), acetoin
112 (monomer, 99.0%), benzaldehyde ($\geq 99.5\%$) ethanol ($\geq 99.9\%$), 3-methyl-1-butanol ($\geq 98.5\%$),
113 2-heptanol ($\geq 98.0\%$), 2,3-butanediol ($\geq 97.0\%$), phenylethyl alcohol ($\geq 99.0\%$), acetic acid (\geq
114 99.99%), 3-methylbutanoic acid ($\geq 98.5\%$), octanoic acid ($\geq 99.5\%$), δ -octalactone ($\geq 98.0\%$), δ -
115 decalactone ($\geq 98.0\%$), γ -dodecalactone ($\geq 98.0\%$) analytical standards (Merk Life Science S.r.l.,
116 Milan, Italy) each at a concentration twenty times that one present in the cheese samples.
117 Four working solutions were prepared by 1:3, 1:2, 1:1 and 2:3 dilutions of the mother one and
118 added (1,0 mL) to four aliquots of each cheese sample. The spiked cheese samples and sample
119 alone (not spiked) were extracted and analyzed in triplicate by HS-SPME–GC–MS as previously
120 described. Quantitation was based on a five-point calibration curve generated by plotting detector
121 response versus the amount spiked of each standard.

122

123 *2.4. Sensory analysis*

124 Qualitative Descriptive Sensory Analysis (QDA) was performed according to ISO 13299 (ISO
125 2003) using a trained sensory panel consisting of 8 assessors, 4 males and 4 females, between 21
126 and 30 years old recruited among the students of the Department of Veterinary Science at Messina
127 University. The assessors were selected among who habitually consumed mozzarella cheese and
128 trained according to ISO 8586-1 (ISO,1993); the analyses were carried out in a sensory laboratory
129 according to ISO 8589 (ISO, 1988).

130 In details the panel was subjected to a 6-week training period. During this period, TM and LFM
131 cheeses of different brands were used to validate the assessors, to familiarize them with the product
132 and procedures and to develop a common vocabulary to describe unequivocally their perceptions;

133 assessors were asked to taste mozzarella cheese samples and to describe their taste, odor, flavor,
134 appearance and texture. At that time, a list of attributes and their definitions were developed. Then,
135 standard reference products were settled for each previously identified attribute according to
136 Braghieri et al. (2018). A set of fifteen descriptive terms was developed: white color, smooth
137 surface, milk odor, butter odor, yoghurt odor, acid, bitter, sweet, salty, milk flavor, firmness,
138 elasticity, cohesiveness, gumminess, juiciness. The descriptors were quantified using a nine-point
139 intensity scale, where 1 = not perceptible and 9 = strongly perceptible, on a direct computerized
140 registration system (FIZZ Biosystemes. ver. 2.00 M, Couternon, France). The results were
141 expressed as the average for each sensory attribute.

142 The work plan provided the evaluation of TM and LFM at five different times of storage in five
143 different sessions, one session per storage time. For each storage time, three replicate measurements
144 were performed in the same session, with a 10 min break between each sample and a total time of
145 170 min per session. All samples were supplied on polyethylene white dishes labeled with a three-
146 digit random number and served one at a time, in randomized order at a serving temperature of 13
147 °C. To avoid any effect of color on odor/flavor and taste evaluation, assessors evaluated firstly
148 cheese under red light for odor/flavor, taste and texture attributes, and a second cheese under white
149 fluorescent lighting, for appearance attributes. Unsalted crackers and water were served for
150 cleansing the palate between samples.

151 *2.5. Statistical analysis*

152 Data were statistically analyzed using XLStat software, version 2014.5.03 (Addinsoft, Damremont,
153 Paris, France). Two-way ANOVA (storage time and cheese type), Duncan's test and Principal
154 Component Analysis (PCA) were performed on volatile and sensory data to investigate the
155 differences among samples of different types (TM and LFM) and at different storage times during
156 the shelf-life. The model was statistically significant with a P-value < 0.05

157

158 3. Results and Discussion

159 3.1. Volatile aroma compounds

160 Table 1 reports the volatile compounds identified in the TM and LFM cheeses along with their
161 linear retention indices (LRI), the method of identification and the references of the earlier
162 identified volatiles in Mozzarella cheese. In total, 54 volatile compounds have been identified
163 belonging to the following classes of substances: ketones, aldehydes, alcohols, esters, acids,
164 terpenes, lactones and hydrocarbons. Most of the identified compounds were present in both types
165 of Mozzarella cheese here analyzed and the majority of them has been previously reported in
166 various studies on Mozzarella cheese (Natrella, Faccia, Lorenzo, De Palo, & Gambacorta, 2020;
167 Natrella, Gambacorta, De Palo, Lorenzo, & Faccia, 2020; Sabia et al., 2020; Sacchi et al., 2020) but
168 some were found here for the first time. All of the identified volatiles arise from lipolysis,
169 proteolysis, catabolic reactions of free amino acids (FAA) and free fatty acids (FFA), metabolism of
170 residual lactose, lactate and citrate (McSweeney, & Sousa, 2000). The biochemical processes which
171 lead to the synthesis of cheese volatile compounds are very complex and are related to the
172 enzymatic activity of the complex microbial populations of the cheeses.

173 Table 2 reports the quantitative data of the compounds which showed statistically significant
174 differences ($P < 0.05$) during the shelf-life in TM and LFM samples. Among them, acetoin was the
175 quantitatively most represented volatile compound both in TM and LFM samples at production
176 time. At the end of shelf-life, ethanol, acetic acid and octanoic acid prevailed in TM and LFM
177 samples, while 3-methyl-1-butanol only in LFM samples.

178 In order to better understand the impact of each single compound on TM and LFM shelf-life,
179 Principal Component Analysis (PCA) was applied to the data from Table 2. Figure 1 reports the
180 PCA loading and score plot: PC1 explains 65.57% of the total variability whereas PC2 explains
181 17.96%. LFM samples were separated from TM samples along PC2 with LFM in the positive
182 region of PC2 and TM samples in the negative one. Instead, PC1 allowed to differentiate cheese
183 samples at different storage time: TM samples were close to each other in the negative region of

184 PC1 until day 13 and in the positive region of PC1 after 20 days of refrigerated storage; LFM
185 samples were in the negative region until day 8 and in the positive after 13 and 20 days of storage.
186 The separation by PCA associated with the loadings identified the volatile aroma compounds
187 responsible for this separation. The variables that mostly weighted on the negative region of PC1
188 were 2-heptanone and acetoin that are considered the main compounds responsible for fresh cheese
189 aroma. 2-Heptanone and, generally, 2-ketones come from β -oxidation of saturated fatty acids and
190 successive decarboxylation of β -ketoacids (Dursun, Güler, & Şekerli, 2017). Acetoin is the main
191 compound associated with citrate metabolism of lactic acid bacteria (McSweeney, Fox, & Ciocia,
192 2017) and it has a central role in determining the flavor of immature fresh cheese (Curioni, &
193 Bosset, 2002); in fact, its amount exceeded its odor threshold of 800 $\mu\text{g}/\text{kg}$ (Natrella, Faccia,
194 Lorenzo, De Palo, & Gambacorta, 2020) in both mozzarella type at production day and, limited to
195 LFM, also at the early stage of storage (4 days). According to Moio, Langlois, Etievant, & Addeo
196 (1993) acetoin is the main ketone in mozzarella and it is characterized by buttery and woody
197 sensory notes.

198 The variables that mostly weighted on the positive regions of PC1 were 2,3-butanediol, ethanol,
199 acetic acid and 2-heptanol on the negative side of PC2, whereas benzaldehyde, phenylethyl alcohol,
200 3-methylbutanoic acid, 3-methyl-1-butanol and lactones on the positive side of PC2. These volatile
201 compounds are responsible for the separation of TM_20 samples (20 days of refrigerated storage)
202 and LFM_13 and LFM_20 samples (13 and 20 days of refrigerated storage, respectively) from the
203 corresponding samples with a shorter storage time.

204 These compounds could be the result of the microbiological spoilage that takes place during the
205 storage of Mozzarella cheese, and that is facilitated by the traditional way of packaging this cheese
206 in brine. It has been demonstrated by different authors that Mozzarella cheese spoilage is mainly
207 due to coliforms and *Pseudomonas* spp. and/or psychotropic bacteria, that grow on the cheese
208 surface (Sinigaglia, Bevilacqua, Corbo, Pati, & Del Nobile, 2008; Cabrini, & Neviani, 1983;
209 Rondinini, & Garzaroli, 1990). Coliforms can grow rapidly at the storage conditions of Mozzarella

210 cheese, and they are responsible for the production of acetic acid, formic acid, succinic acid, lactic
211 acid, ethanol, 2,3-buteneglycol, H₂ and CO₂ (Sinigaglia et al., 2008). The increasing amounts of
212 acetic acid and ethanol observed in both TM and LFM cheese samples during the shelf life and the
213 high amounts found after 20 days of storage are presumably attributable to coliform metabolism.
214 *Pseudomonas* spp. and psychotropic bacteria have both lipolytic and proteolytic activity; these
215 bacteria, being capable of growing at refrigeration temperatures, can rapidly prevail over lactic flora
216 and could be responsible for the increasing amount of 2-heptanol, δ -octalactone, δ -decalactone, γ -
217 dodecalactone, 3-butanediol, benzaldehyde, phenylethyl alcohol, 3-methylbutanoic acid and 3-
218 methyl-1-butanol in the TM and LFM samples during the storage time.

219 2-Heptanol and lactones originates from lipolytic processes; in particular, 2-heptanol is formed
220 during the shelf-life from 2-heptanone reduction, whereas lactones are produced by
221 transesterification of hydroxylated free fatty acids incorporated in milk fat triglycerides and released
222 by enzymatic lipolytic activity or by any heating process (Alewijn, Smit, Sliwinski, & Wouters,
223 2007). Lactones are typically found in ripened cheeses and are important aroma compounds in Blue
224 cheese (Gallois, & Langlois, 1990), Cheddar (Wong, Ellis, & LaCroix, 1975) and Parmigiano
225 Reggiano cheese (Meinhart, & Schreier, 1986). Lactones are here identified for the first time in
226 Mozzarella cheese with a higher ($P < 0.05$) content in LFM than in TM.

227 Finally, 2,3-butanediol, 3-methylbutanoic acid, 3-methyl-1-butanol, benzaldehyde and phenylethyl
228 alcohol arise from FAA catabolism: 2,3-butanediol originates from transamination of aspartic acid
229 (Ardö, 2006); 3-methylbutanoic acid derives from leucine and it is responsible for the rancid,
230 cheesy and sweet odor in cheese (Thierry, Maillard, Richoux, Kerjean, & Lortal, 2005);
231 benzaldehyde (bitter, fruity and nutty flavors) and phenylethyl alcohol (floral, rose-like) arise from
232 phenylalanine following transamination of phenylpyruvate by nonenzymatic breakdown (Kong,
233 Strickland, & Broadbent, 1996).

234 Excluding 2-heptanol, all the volatile compounds formed by FFA and FAA catabolism were present
235 at higher levels ($P < 0.05$) in the LFM cheese samples. This difference could be related to the

236 hydrolytic processes to which the milk has been subjected for the production of LFM cheese. In
237 addition to break down the natural sugar present in milk into glucose and galactose, the enzyme
238 lactase used in this research has also a proteolytic activity that could determine the degradation of
239 protein during processing and storage (Troise et al., 2016). Further, heating treatments during
240 cheesemaking, especially during the spinning processes, may have favored the release of
241 hydroxylated free fatty acids from triglycerides and thus the formation of higher levels of lactones
242 in LFM cheese.

243 *3.3 Sensory analysis*

244 Table 3 reports the results of sensory descriptive analyses for TM and LFM during the shelf-life.
245 Statistically significant variations occurred during the shelf-life of both cheese types for all the
246 sensory descriptors evaluated by the panel. Moreover, TM and LFM cheese differed ($P < 0.05$) with
247 respect to yoghurt odor, bitter and salty taste, elasticity and juiciness. Figure 2 reports the PCA
248 loading and score plot of sensory data; comparing it with that of volatile aroma compounds (Figure
249 1), an interesting and clear similarity emerges between the way the two methods describe the
250 relative spatial positioning in the multivariate model. TM cheese samples from 0 to 13 storage days
251 and LFM cheese samples from 0 to 8 days were grouped in the positive side of PC1 (73.25 % of
252 variability), indicating a sensory stability of the two products until this time. Sensory descriptors
253 which most influenced this separation were sweet taste, white color, firmness, juiciness, and
254 gumminess for LFM, milk flavour, milk odour, elasticity, cohesiveness and smooth surface for TM.
255 All these descriptors are associated with positive sensory characteristics of fresh cheese products.
256 TM_20 samples were separated from the others and characterized by a salty and bitter taste,
257 whereas LFM_13 and LFM_20 samples were in the negative side of PC1 and PC2, characterized by
258 the negative descriptors of butter odor, yoghurt odor, acid taste and bitter taste. Interestingly, the
259 development of bitter taste occurred at the end of the shelf-life that could be associated with release
260 of bitter tasting peptides due to the proteolytic activity of spoilage microorganisms plus that of
261 lactase enzyme limited to LFM cheese samples (Jansson et al., 2014, Troise et al. 2016; Nielsen et

262 al., 2017). A correlation between aroma volatile compounds and odor and flavor descriptors are
263 presented in Figure 3. As shown in section 3.1, the samples from 0 to 8 days are characterized by a
264 higher content of acetoin mainly associated with milk odor and flavor, typical sensory properties
265 that characterize fresh mozzarella cheese. As the storage time increased, the levels of compounds
266 associated with fatty acid and amino acid metabolism increased too, determining a detrimental
267 increase of yoghurt odor, correlated with benzaldehyde and δ -octalactone, and butter odor
268 correlated with 3-methyl-1-butanol and γ -dodecalactone.

269 **4. Conclusions**

270 Food shelf-life studies are an essential part of food product development determined routinely by
271 the manufacturer. As regard TM and LFM cheese samples, the manufacturer established a shelf-life
272 of 20 days at refrigerated conditions (+ 6 °C) on the basis of their microbiological stability.

273 Data here obtained indicate that during the shelf-life the volatile profile of TM and LFM
274 significantly changed: an increase in the amount of the aroma compounds coming from amino acid
275 and fatty acid metabolism occurred in the LFM samples after 8 days of storage and, to a lesser
276 extent, in TM cheese after 13 days of storage. This resulted in a sensory decay perceived by the
277 panel which assigned lower score values to positive descriptors associated with fresh cheese
278 products and higher score values to the negative ones at the end of the shelf life.

279 In conclusion this study highlights the importance of considering the volatile aroma profile and the
280 sensory quality of Mozzarella cheese for its shelf-life definition and therefore it indicates that,
281 despite the microbiological stability, a shorter shelf-life should be established for LFM than TM
282 cheese.

283

284 **Declarations of interest:** none

285

286 **Founding**

287 This research was accomplished within the framework of the PON project “Attraction and
288 International Mobility” (AIM) Line 1. Researcher Mobility, financed by the Italian Ministry for
289 Education, University and Research (MIUR) on FSE funds. AIM 1823923-3 - CUP
290 J44I18000190006.

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415 **Figure Captions**

416 **Figure 1.** Two dimensional PCA centroid (average scores) and loading plot performed on volatile
417 data with a $P < 0.05$ of TM and LFM cheese sample during the shelf-life.

418 **Figure 2.** Two dimensional PCA centroid (average scores) and loading plot performed on sensory
419 data of TM and LFM cheese sample during the shelf-life.

420 **Figure 3.** Two dimensional PCA centroid (average scores) and loading plot correlation performed
421 on volatile and odor and flavor sensory data of TM and LFM cheese sample during the shelf-life.

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Table 1. Volatile aroma compounds identified in TM and LFM cheese.

Compounds	LRI^a	TM	LFM	Literature^b	Identification^c
<i>Ketones</i>					
2-Heptanone	1188	x	x	1,2	LRI, MS, St
Acetoin	1299	x	x	1,2,4	LRI, MS, St
1-Hydroxy-2-propanone	1318	-	x	-	LRI, MS, St
6-Methyl-5-hepten-2-one	1343	-	x	1,2	LRI, MS, St
2-Nonanone	1394	x	x	1,2,3	LRI, MS, St
2-Undecanone	1602	x	x	1,2	LRI, MS, St
Acetophenone	1657	x	-	4	LRI, MS, St
<i>Aldehydes</i>					
Hexanal	1093	x	-	1,2,3,4	LRI, MS, St
Nonanal	1400	x	x	1,2,3,4	LRI, MS, St
Furfural	1473	x	-	-	LRI, MS, St
Decanal	1504	x	x	1,2,4	LRI, MS, St
Benzaldehyde	1532	x	x	2,4	LRI, MS, St
Dodecanal	1714	x	x	-	LRI, MS, St
Tetradecanal	1924	x	x	-	LRI, MS, St
<i>Alcohols</i>					
Ethanol	944	x	x	1,2	LRI, MS, St
3-Methyl-1-Butanol	1210	x	x	1,2	LRI, MS, St
2-Heptanol	1321	x	x	-	LRI, MS, St
1-Hexanol	1354	x	x	2	LRI, MS, St
1-Heptanol	1457	-	x	-	LRI, MS, St
1-Octanol	1560	-	x	4	LRI, MS, St
2,3-Butanediol	1584	x	-	4	LRI, MS, St
1-Nonanol	1663	-	x	-	LRI, MS, St
2-Furanmethanol	1670	x	-	-	LRI, MS, St
Phenylethyl alcohol	1918	x	x	1	LRI, MS, St
1-Dodecanol	1969	x	x		LRI, MS, St
<i>Esters</i>					
Isoamyl acetate	1124	-	x	-	LRI, MS, St
Ethyl octanoate	1436	x	x	-	LRI, MS, St
Ethyl decanoate	1641	-	x	-	LRI, MS, St
2-Phenylethyl acetate	1821	x	x	-	LRI, MS, St
<i>Acids</i>					
Acetic acid	1467	x	x	1,2,4	LRI, MS, St
Propanoic acid	1553	x	-	-	LRI, MS, St
Butanoic acid	1644	x	x	1,2,3,4	LRI, MS, St
2-Methylbutanoic acid	1682	x	-	-	LRI, MS, St
3-Methylbutanoic acid	1684	-	x	2	LRI, MS, St
Hexanoic acid	1856	x	x	1,2,3	LRI, MS, St
2-Ethyl hexanoic acid	1960	-	x	-	LRI, MS, St
Heptanoic acid	1964	x	x	1,2	LRI, MS, St

(<i>E</i>)-2-Hexenoic acid	1980	x	-	-	LRI, MS
Octanoic acid	2071	x	x	1,2,3	LRI, MS, St
Nonanoic acid	2177	x	x	1,2	LRI, MS, St
Decanoic acid	2280	x	x	1,2	LRI, MS, St
(<i>E</i>)-9-Decenoic acid	2345	x	x	-	LRI, MS
(<i>E</i>)-2-Decenoic acid	2408	x	x	-	LRI, MS
Dodecanoic acid	2494	x	x	-	LRI, MS, St
Tridecanoic acid	2599	-	x	-	LRI, MS, St
Tetradecanoic acid	2705	x	x	-	LRI, MS, St
Terpenes					
β -Pinene	1110	-	x	-	LRI, MS, St
Limonene	1203	-	x	1,3	LRI, MS, St
<i>o</i> -Cymene	1276	x	x	-	LRI, MS, St
<i>p</i> -Cymene	1279	-	x	-	LRI, MS, St
Lactones					
δ -Octalactone	1972	-	x	-	LRI, MS, St
δ -Decalactone	2198	x	x	-	LRI, MS, St
γ -Dodecalactone	2430	x	x	-	LRI, MS, St
Hydrocarbons					
Toluene	1049	-	x	3,4	LRI, MS, St

^a Linear retention index calculated on a VF-WAXms, 60 m \times 0.25 mm i.d. \times 0.25- μ m film thickness.

^b 1) Natrella, Faccia, Lorenzo, De Palo, & Gambacorta, (2020); 2) Natrella, Gambacorta, De Palo, Lorenzo, & Faccia, (2020); 3) Sabia, Gaulty, Napolitano, Cifuni, & Claps, (2020); 4) Sacchi, Marrazzo, Masucci, Di Francia, Serrapica, & Genovese, (2020).

^c Identification method: LRI = Linear retention index; MS = mass spectrum; St = Standard.

Table 2. Quantitative average amount ($\mu\text{g Kg}^{-1}$) for volatile compounds with statistically significant differences in TM and LFM during the shelf-life.

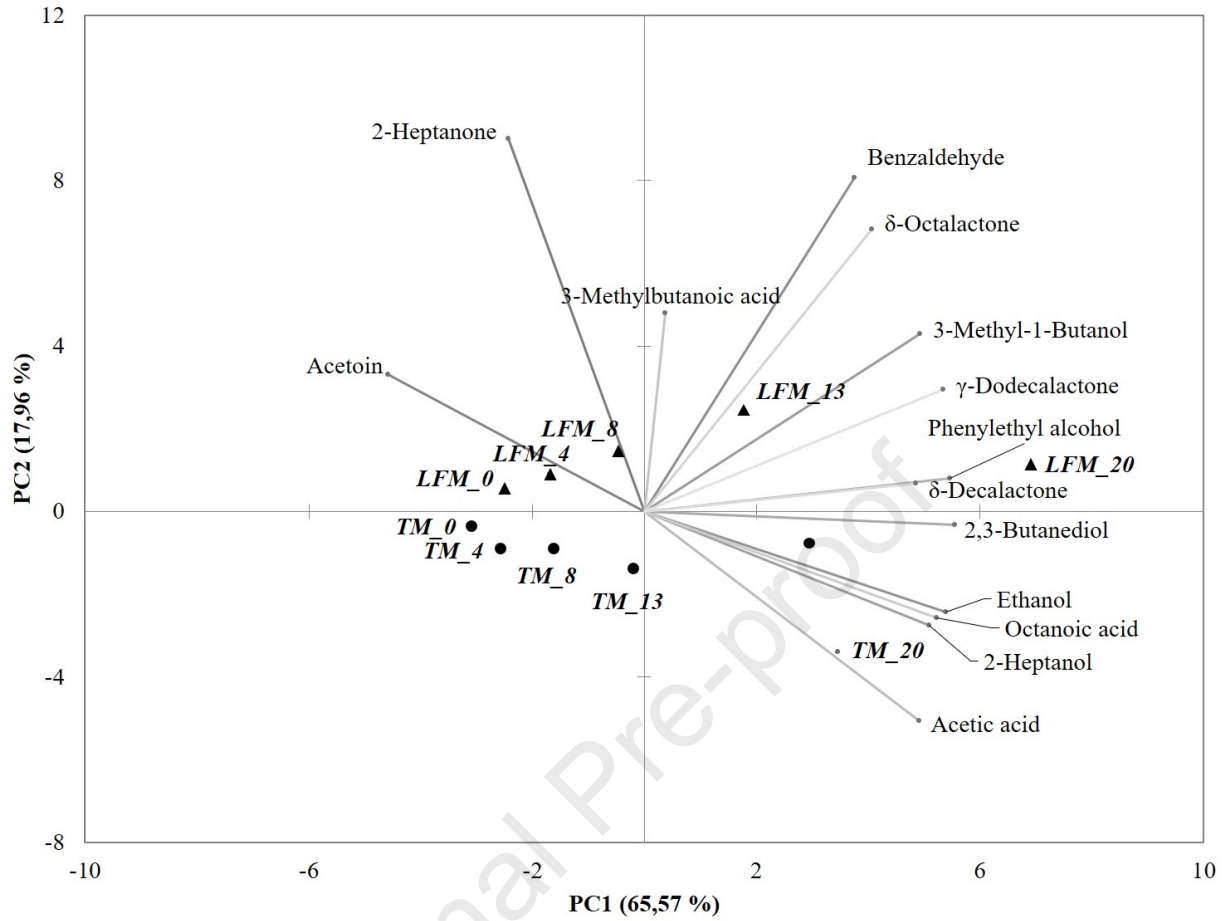
Compounds	TM					LFM					TM vs LFM	Odour descriptor
	Storage time (days)					Storage time(days)						
	0	4	8	13	20	0	4	8	13	20		
2-Heptanone	2.88 ^a	2.80 ^a	2.89 ^a	2.69 ^a	1.81 ^b	3.56 ^a	3.69 ^a	3.79 ^a	3.79 ^a	2.49 ^b	ns	Cheese, fruity, ketonic, green banana
Acetoin	975.92 ^a	671.36 ^b	611.34 ^b	412.75 ^c	134.87 ^d	1281.22 ^a	815.12 ^b	683.22 ^b	380.88 ^c	226.01 ^c	ns	Sweet, buttery, creamy, dairy, milky
Benzaldehyde	tr ^{e,a}	tr ^a	_f,b	_b	_b	0.30 ^c	0.53 ^c	0.88 ^b	1.89 ^a	1.93 ^a	*	Almond, fruity, nutty
Ethanol	4.39 ^d	7.62 ^d	17.06 ^c	116.40 ^b	482.97 ^a	13.52 ^d	59.31 ^c	76.56 ^c	243.81 ^b	469.98 ^a	ns	Pleasant, weak, ethereal, vinous
3-Methyl-1-Butanol	_c	5.58 ^b	5.77 ^b	18.99 ^a	18.16 ^a	3.99 ^c	7.06 ^c	9.46 ^c	76.80 ^b	128.00 ^a	*	Banana, alcohol, fruity
2-Heptanol	_b	_b	_b	_b	3.58 ^a	_b	_b	_b	_b	4.87 ^a	ns	Fresh, lemon, grass, herbal
2,3-Butanediol	_c	_c	1.64 ^b	2.32 ^b	13.78 ^a	_c	_c	_c	8.88 ^b	24.39 ^a	*	Fruity, creamy, buttery
Phenylethyl alcohol	_d	_d	2.19 ^c	4.97 ^b	10.85 ^a	4.57 ^c	4.09 ^c	5.48 ^c	9.03 ^b	13.75 ^a	*	Sweet, floral, rose-like
Acetic acid	37.58 ^c	47.95 ^c	62.13 ^c	237.33 ^b	820.13 ^a	9.32 ^d	37.90 ^c	74.70 ^b	64.28 ^b	727.59 ^a	ns	Vinegar, sharp, pungent
3-Methylbutanoic acid	40.51 ^a	_b	_b	_b	_b	_d	2.83 ^c	6.49 ^b	20.83 ^a	17.80 ^a	*	Pungent, rancid, stinky, ripe fatty acid
Octanoic acid	34.44 ^c	67.11 ^c	125.05 ^b	224.40 ^a	265.60 ^a	50.83 ^c	60.67 ^c	140.96 ^b	184.20 ^b	292.08 ^a	ns	Waxy, musty, rancid, unpleasant, fatty
δ -Octalactone	-	-	-	-	-	tr ^c	0.12 ^b	0.19 ^b	0.16 ^b	0.39 ^a	*	Sweet, coconut, creamy
δ -Decalactone	0.27 ^c	0.31 ^c	0.62 ^b	0.90 ^a	1.00 ^a	0.39 ^b	0.55 ^b	0.91 ^a	1.06 ^a	1.15 ^a	*	Sweet, creamy, coconut, milky
γ -Dodecalactone	_d	_d	tr ^c	0.10 ^b	0.22 ^a	0.10 ^c	0.13 ^c	0.21 ^b	0.22 ^b	0.47 ^a	*	Fatty, peach, sweet, metallic, fruity

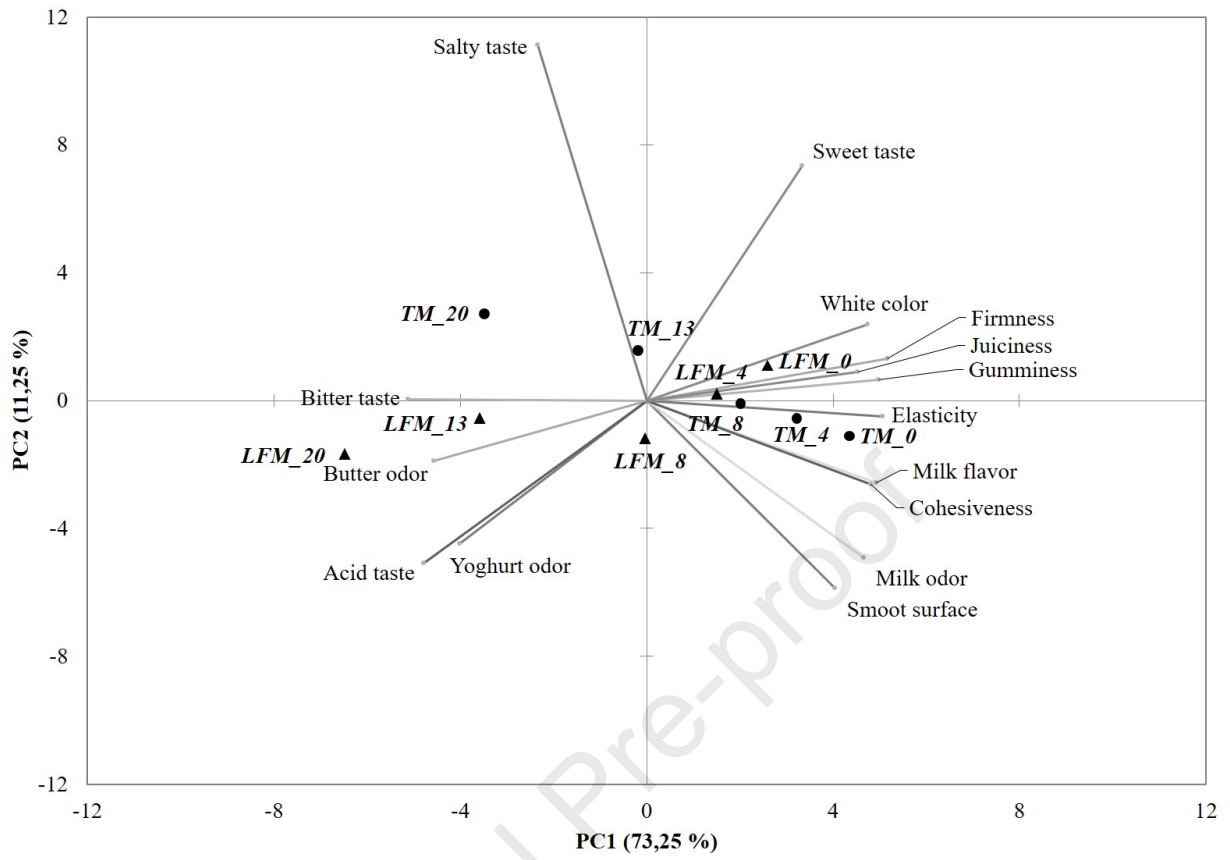
^{a-d} Different uppercase letters in the same row, for each Mozzarella cheese type, indicate statistically significant differences ($P < 0.05$) from Duncan test during the storage time; *volatile compounds that exhibited statistically significant differences ($P < 0.05$) depending on cheese type; ns = not significant ($P > 0.05$); ^e inferior to $0.10 \mu\text{g Kg}^{-1}$; ^f not detected.

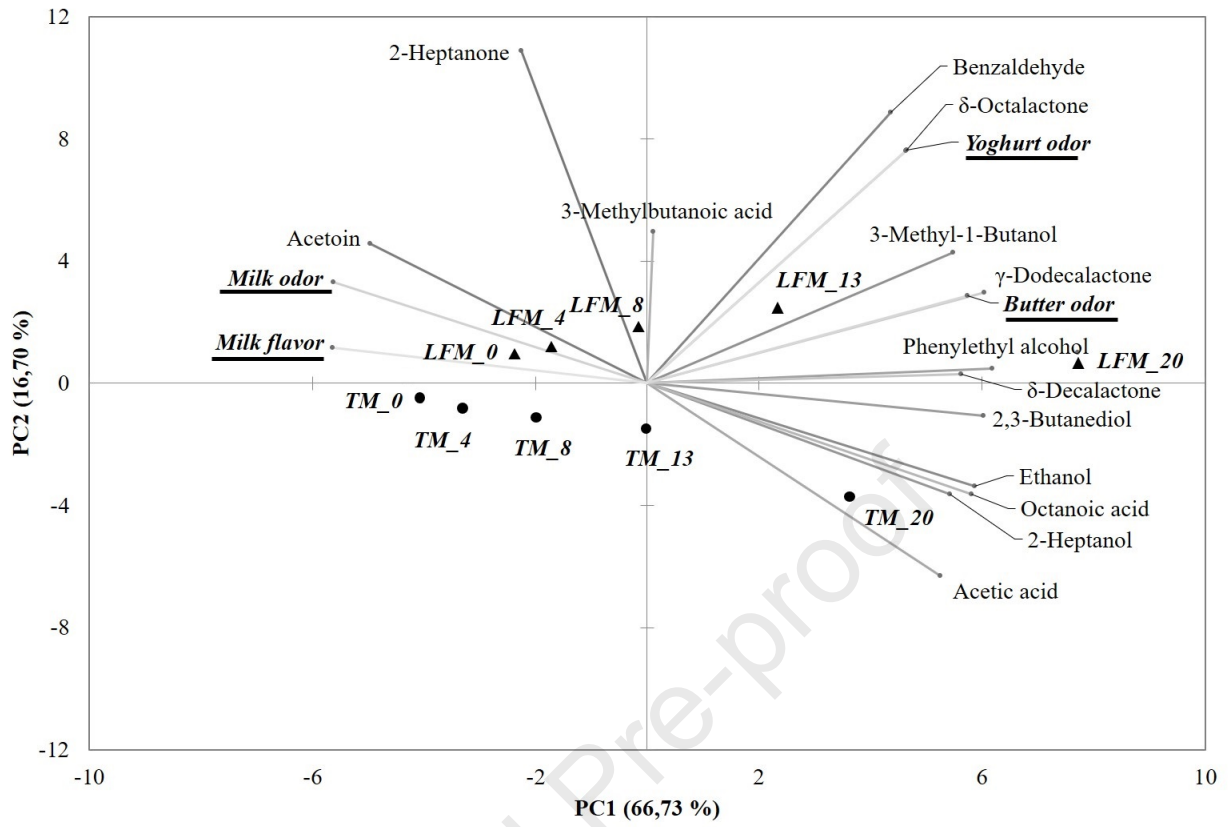
Table 3. Mean values and standard deviation for the QDA during the shelf-life for TM and LFM cheese.

Descriptors	TM Days					LFM Days					TM vs LFM
	0	4	8	13	20	0	4	8	13	20	
White color	8.63 ^a ±0.75	7.89 ^a ±1.31	7.67 ^a ±0.46	7.20 ^a ±0.94	6.75 ^b ±0.83	8.17 ^a ±0.93	7.60 ^a ±1.26	7.40 ^a ±0.86	7.17 ^a ±0.74	4.40 ^b ±0.51	ns
Smoot surface	6.74 ^a ±0.32	6.48 ^a ±0.34	6.17 ^a ±0.49	6.00 ^a ±0.42	4.25 ^b ±0.26	6.77 ^a ±0.54	6.80 ^a ±0.41	6.80 ^a ±0.53	5.27 ^b ±0.49	5.50 ^b ±0.49	ns
Milk odor	7.43 ^a ±0.94	7.02 ^a ±1.23	6.17 ^a ±0.64	5.60 ^b ±0.31	4.50 ^b ±0.39	6.25 ^a ±0.37	6.20 ^a ±0.83	5.80 ^a ±0.67	5.83 ^a ±0.63	4.80 ^b ±0.53	ns
Butter odor	5.20 ^b ±0.29	5.40 ^b ±0.76	5.50 ^b ±0.76	6.00 ^a ±0.36	6.00 ^a ±0.72	6.03 ^b ±0.43	5.80 ^b ±0.47	5.80 ^b ±0.53	6.17 ^b ±0.73	7.40 ^a ±0.64	ns
Yoghurt odor	2.87 ^b ±0.08	3.10 ^b ±0.59	3.00 ^b ±0.16	3.60 ^a ±0.49	4.00 ^a ±0.38	4.17 ^b ±0.34	4.40 ^b ±0.36	5.40 ^a ±0.39	5.42 ^a ±0.53	5.80 ^a ±0.37	*
Acid taste	2.80 ^c ±0.13	2.74 ^c ±0.24	3.17 ^c ±0.37	3.80 ^b ±0.73	4.00 ^b ±0.61	1.83 ^c ±0.31	2.80 ^c ±0.31	4.20 ^b ±0.28	5.17 ^b ±0.46	7.20 ^a ±0.83	ns
Bitter taste	1.80 ^c ±0.02	2.54 ^c ±0.36	3.00 ^b ±0.42	3.80 ^b ±0.67	4.50 ^b ±0.75	2.00 ^d ±0.14	3.20 ^c ±0.42	3.40 ^c ±0.13	4.17 ^b ±0.56	5.60 ^a ±0.62	*
Sweet taste	3.45±0.47	3.67±0.43	3.33±0.14	3.60±0.15	3.50±0.24	4.67 ^a ±0.29	4.00 ^a ±0.36	3.00 ^b ±0.41	3.00 ^b ±0.25	2.60 ^c ±0.18	ns
Salty taste	2.24 ^c ±0.34	2.50 ^{bc} ±0.51	2.83 ^b ±0.34	4.60 ^a ±0.29	4.75 ^a ±0.68	3.50±0.14	3.40±0.29	3.20±0.27	3.17±0.18	3.12±0.38	*
Milk flavor	7.28 ^a ±0.91	6.45 ^a ±0.97	5.80 ^b ±0.64	4.80 ^c ±0.76	4.50 ^c ±0.36	6.33 ^a ±0.75	6.40 ^a ±0.53	5.80 ^a ±0.43	4.17 ^b ±0.51	4.20 ^b ±0.31	ns
Firmness	8.06 ^a ±1.15	8.10 ^a ±1.26	7.80 ^a ±0.45	6.00 ^b ±0.42	4.50 ^c ±0.24	7.50 ^a ±0.64	7.00 ^a ±0.61	5.80 ^b ±0.52	3.00 ^c ±0.27	2.40 ^c ±0.29	ns
Elasticity	7.10 ^a ±0.68	6.36 ^a ±0.72	6.40 ^a ±0.73	5.20 ^b ±0.61	3.75 ^c ±0.48	5.50 ^a ±0.39	5.30 ^a ±0.46	5.20 ^a ±0.34	2.83 ^b ±0.19	2.80 ^b ±0.17	*
Cohesiveness	5.10 ^a ±0.49	5.20 ^a ±0.43	5.00 ^a ±0.27	4.40 ^a ±0.38	2.00 ^b ±0.15	5.17 ^a ±0.43	5.20 ^a ±0.13	5.12 ^a ±0.29	3.17 ^b ±0.42	2.20 ^b ±0.13	ns
Gumminess	6.60 ^a ±0.74	6.40 ^a ±0.81	5.80 ^a ±0.71	5.80 ^a ±0.61	3.75 ^b ±0.46	6.50 ^a ±0.73	6.40 ^a ±0.91	6.20 ^a ±0.73	3.00 ^b ±0.29	2.60 ^b ±0.24	ns
Juiciness	7.03 ^a ±0.87	6.78 ^a ±0.57	6.80 ^a ±0.94	6.40 ^a ±0.73	4.75 ^b ±0.53	6.00 ^a ±0.45	5.40 ^a ±0.36	4.80 ^b ±0.31	4.50 ^b ±0.36	4.40 ^b ±0.53	*

^{a-d} Different uppercase letters in the same row, for each Mozzarella cheese type, indicate statistically significant differences ($P < 0.05$) from Duncan test during the storage time; *sensory descriptors that exhibited statistically significant differences ($P < 0.05$) depending on cheese type; ns = not significant ($P > 0.05$); ^e not detected







Highlights

- Traditional and lactose free mozzarella cheeses were studied during the shelf-life
- Volatile compounds and sensory features were monitored
- Lactose, lipid and amino acid degradation products were found
- Odor descriptors were in agreement with volatile compounds
- A shorter shelf-life for lactose free mozzarella resulted

Author contribution

Fabrizio Cincotta: Research design, Writing - Original Draft. **Concetta Condurso:** Supervision, Methodology. **Gianluca Tripodi:** Research design, Methodology. **Ottavia Prestia:** Formal Analyses, Data Analysis. **Maria Merlino:** Formal Analyses, Data Analysis. **Catherine Stanton:** Supervision, Writing - Review & Editing. **Antonella Verzera:** Conceptualization, Writing - Review & Editing.

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Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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