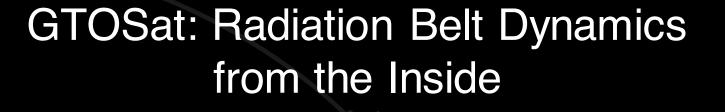
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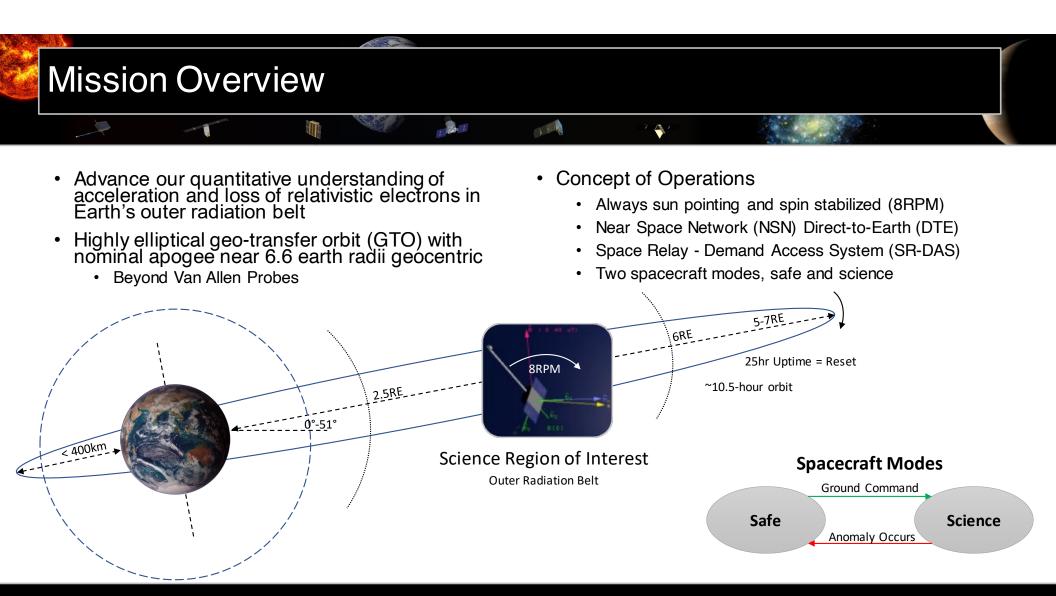
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Science Instruments

- Relativistic Electron Magnetic Spectrometer (REMS)
 - Developed by The Aerospace Corporation
 - Electron instrument is a miniaturized version of MagEIS onboard the Van Allen Probes with 9-pixel detectors measuring 100 keV to > 1 MeV
 - Proton detectors based on the micro Charged Particle Telescope from the AeroCube-10 with 2 detectors measuring <650 keV to > 7 MeV
 - Calibrated at The Aerospace Corp. using a series of radioactive sources and a beta radiation spectrometer
- Fluxgate Magnetometer (FMAG)
 - Developed by NASA GSFC's Solar System Exploration Division
 - Designed for satellite-based vector magnetic field measurements in Earth's magnetosphere
 - Modified version from MAVEN, Juno, and Parker Solar Probe missions
 - Sensor on one-meter extendable boom designed by FMAG team
 - Testing occurred at the NASA GSFC magnetic calibration facility



GTOSat



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Geo-Transfer Orbit Complexities

- Attitude Determination and Control
 - Enough control authority?
- Launch
 - Available? 25-year deorbit analysis? Conjunction assessment?
- Mechanical
 - Enough shielding? Does it all fit in the box? Vibration levels achievable? Under mass?

1

- Power
 - Long eclipses? Extra heaters required? Slow initial sun acquisition?
- Radiation
 - External components resistance to atomic oxidization? Surface charging?

- Individual component total ionizing dose? Single event upset detection and correction?
- Thermal
 - · Coatings for both long eclipses and extended sun periods?

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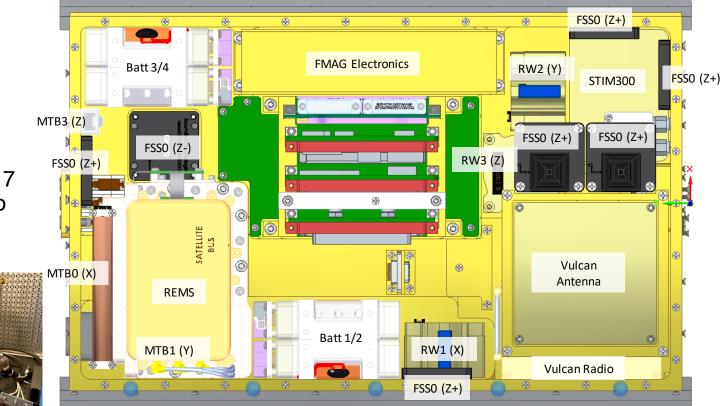
Architecture

- Commercial
 - CubeSpace
 - Custom MTBs x 3

- Medium RWs x 3
- DHV Solar Arrays

-

- Ibeos EPS
 - 45Whr Batteries x 4
- SolarMEMS D60RH x 7
- Vulcan Wireless Radio
- Custom
 - Backplane
 - C&DH
 - Chassis
 - Z-Shield



4

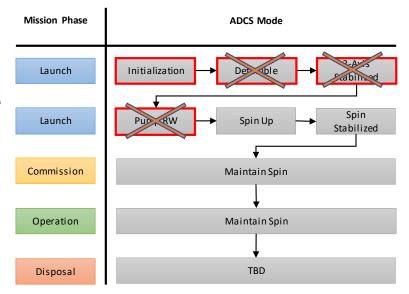
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Attitude Determination and Control System

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- Initial design required more authority
 - Acquired custom MTBs from CubeSpace
- Required to simplify design further to resolve issues
 - IMU expected to fail due to Helium exposure
 - RWs failed during flight proof vibration test
- Final design
 - Utilize tip-off momentum by transitioning it into our spin axis
 - Special cases and lots of tuning to resolve issues found during Monte Carlo runs in 42

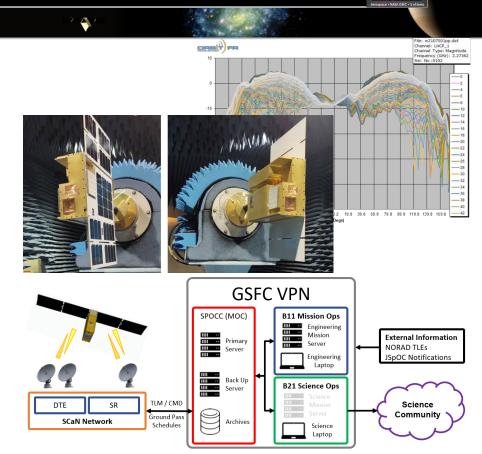


Communications

- Vulcan Radio and Antennas
 - Splitter to antennas on top and bottom

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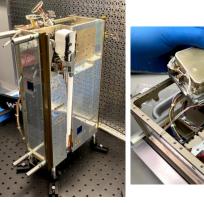
- Direct To Earth
 - Full Duplex
 - 50 kbps uplink / 500 kbps downlink
 - Reduced downlink from maximum due to C&DH throughput and link issues
- Space Relay Demand Access Service
 - 2kbps downlink only
 - TDRS-ANY mode
 - Accepts "unplanned" transmits from spacecraft
- Testing
 - Antenna pattern testing at NASA WFF
 - End-to-end compatibility testing at GSFC

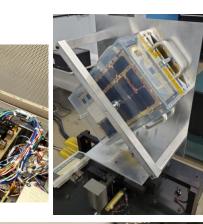


Mechanical Structures and Mechanisms

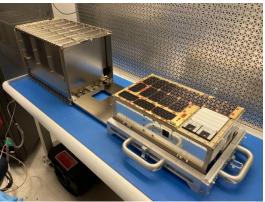


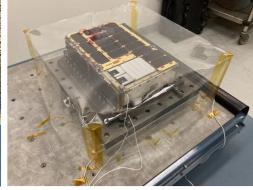
- 0.15" vault aluminum chassis
 - Lowers TID to acceptable levels
- Custom one meter boom
- PSC CSD deployer
- · Z-Shield lid and GSE cover
 - Provided by NASA Langley
- Integration and transport
 - Optical posts thread into chassis
 - Custom carrying case
- Testing
 - 3D printed model
 - · Mass properties
 - Fit check into deployer
 - Flight proof vibration (+3db over)





GTOSat

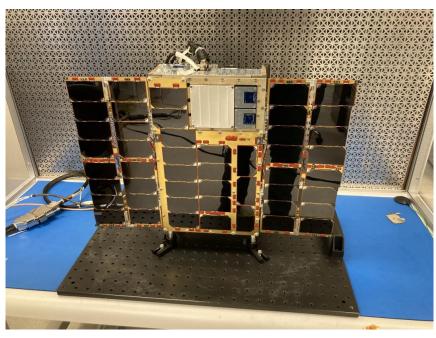




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- DHV Solar Arrays
 - · Custom sizing with back-wiring
 - Limits magnetic interference with bus
 - Double deployable wings
 - Specialty coatings
 - Standard burn wire circuitry
- Ibeos Electrical Power System
 - 45Whr Batteries x 4
 - I2C communications
 - Components isolated to individual switches when possible
 - Standard dual fault tolerant scheme for inhibits not including a remove before flight



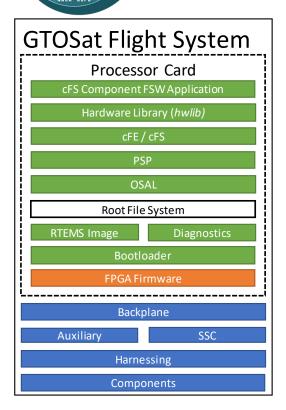
Command and Data Handling

- MARES
 - Modular Architecture for a Resilient Extensible SmallSat

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- TID > 30krad and SEL immune
- Processor card

- RTG4 FPGA with LEON3FT softcore
- 16GB nonvolatile flash memory
- Auxiliary card
 - Protocol support, LX7730 ADC, and science dosimeter
- Special Services card
 - Rad-Tol DC/DC converter for -12V to FMAG
 - H-Bridge and deployment circuitry
- Software
 - Real-Time Executive for Multiprocessor Systems (RTEMS)
 - core Flight System (cFS)
 - NASA Operational Simulator for Small Satellites (NOS3)

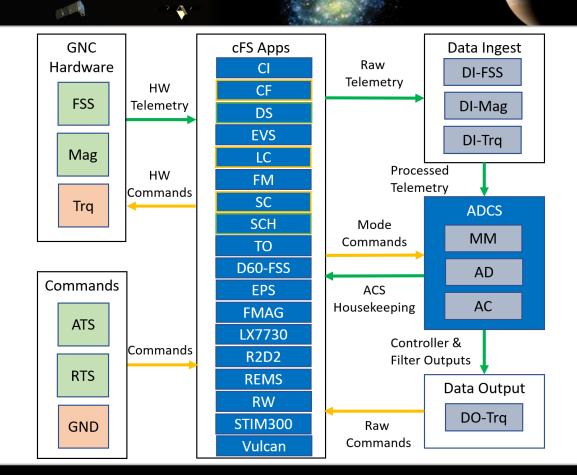


MAKE

Flight Software

- Scheduler (SCH)
 - Generates data via commands to applications to produce it

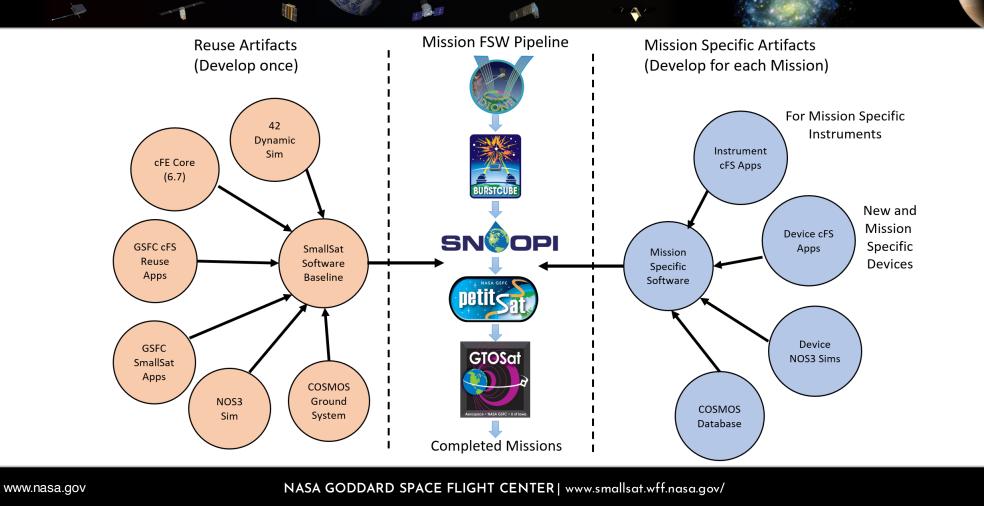
- Data Storage (DS)
 - Stores set amount of data
 - Filter specific packets into files
- CFDP (CF)
 - Transfer files to/from ground
- Stored Commands (SC)
 - Relative Time Sequence (RTS)
 - Mission specific
- Limit Checker (LC)
 - Monitors telemetry packets
 - Responds by running an RTS



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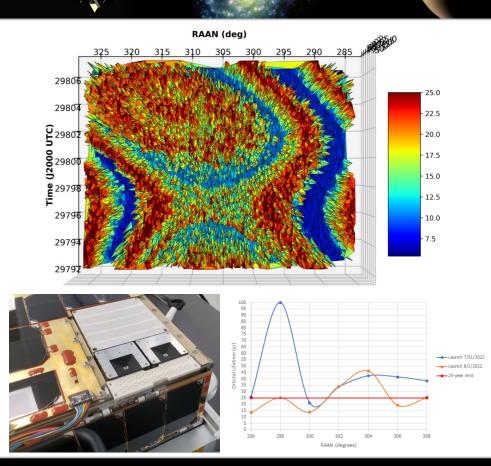
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Launch - EZIO-6 / SBIRS GEO-6

- Deorbit Analysis
 - Final launch window had some of the longest lifetimes
 - Waiver required for 25-year rule
- Tracking
 - Van-Atta Retroreflector added
 - Compliments of SWARM and SPAWAR
 - SSC20-WKVI-04
 - · Installed at delivery facility
- SBIRS GEO-6
 - Launched without secondary payloads



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Path Forward

- Conjunction Assessment and Risk Analysis
 - Working directly to ensure compliance with requirements
 - GTOSat is the pathfinder
 - Helping to define how future missions obtain compliance
 - Whitepaper in work to document process and decisions made along the way

Storage

- De-integrating spacecraft from deployer
- Returning to NASA GSFC for long term storage
- Working on a new launch opportunity
 - NASA CubeSat Launch Initiative (CSLI)
 - Space Force Mission Manifest Office (MMO)

Special thanks to everyone who made this possible

- Co-I, Lauren Blum
- Co-I, Larry Kepko
- PDL, Eddie Tsui
- MSE, John P. Lucas
- ADCS Lead, Hasnaa Khalifi
- ADCS, Pavel Galchenko
- COMM, Behnam Azimi
- C&DH, James Fraction
- Custom Cards, Scott Hesh
- Flight Software Lead, Matthew Grubb

- Flight Software, Alan Cudmore
- Flight Software, Mark Suder
- Mechanical / I&T, Steven West
- Power / I&T, Dakotah Rusley
- Thermal, Michael Madden
- Scientist, Mykhaylo Shumko

• REMS

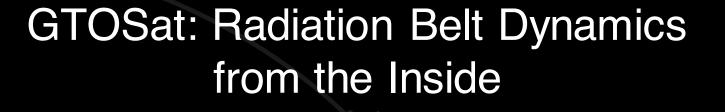
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- PI, Christine Gabrielse
- PM, William Chavez
- SE, William Crain
- EE, Susan Crain
- ME, Geoff Maul
- Scientist, Drew Turner
- Scientist, J. Bernard Blake
- Scientist, James Clemmons
- FMAG
 - PI, Jared Espley
 - EE, David Sheppard
 - ME, Scott Murphy
 - Scientist, Jacob Gruesbeck

Too many others to mention!

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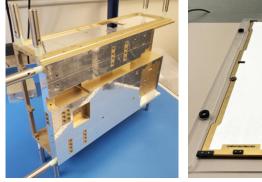


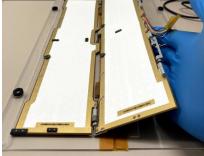


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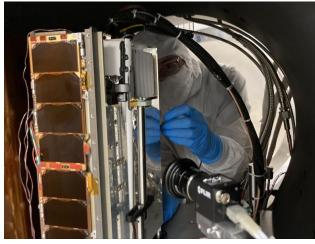
Thermal

- Cold biased passive design
 - Arrays and batteries isolated from bus
- Coatings
 - Ag FEP on bus
 - Z93C55 on back of arrays
- Minimal heaters
 - One on each battery pack 9.6W
 - FMAG Sensor 1W
 - REMS 6W
 - Two spare bus heaters 2W





GTOSat

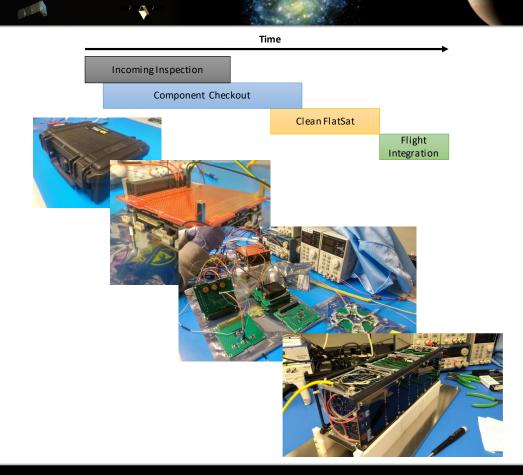


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Workflow

- Incoming Inspection
 - Utilize Work Order Authorizations (WOAs)

- · Visual part count and condition inspection
- Photos of parts and storage location
- Component Checkout
 - Test configuration
 - Isolation / Resistance / Continuity (IRC)
 - · Power measurements (in-rush and steady state)
 - · Functional test
- Clean FlatSat
 - · Use flight components and harness
 - · Confirm ADCS component phasing
 - Inhibit and Thermistor Checkouts
 - Timing test
- Flight Integration
 - · Fault detection and correction
 - Comprehensive Performance Test (CPT)

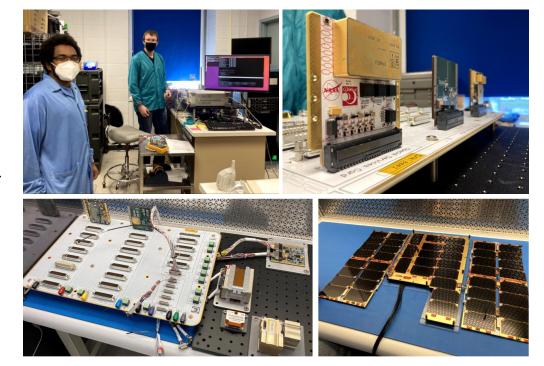


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Issues Overcome – Component Checkouts



- C&DH
 - ✓ LX7730 ADC reset logic updated
- EPS
 - ✓ Low voltage protection logic updated
- Components Issues Resolved
 - Dual Antenna
 - ✓ Antenna pattern testing completed at WFF
 - Fine Sun Sensors
 - ✓ Issue with floating point unit resolved
 - Inertial Measurement Unit
 - Parsing algorithm reworked due to high data rate
 - Reaction Wheels
 - ✓ Enable lines for X and Y tied together

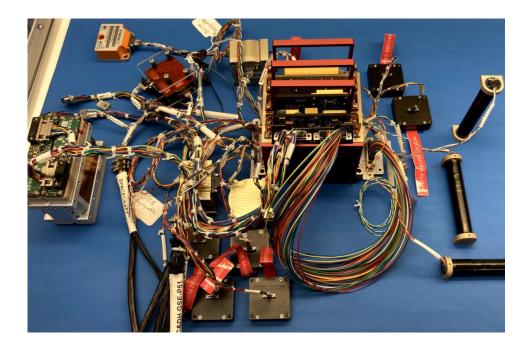


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Issues Overcome – Clean FlatSat



- Card Stack Issues Resolved
 C&DH JTAG harness
 - ✓ Inhibit harness improvement
- Component Issues Resolved
 - FMAG Emulator
 - ✓ Issue with data processing resolved
 - Radio
 - ✓ Baud rate out of supported range
 - REMS Emulator
 - Added JTAG interface for future updates
 - Solar Arrays
 - ✓ Issue with single cell resolved

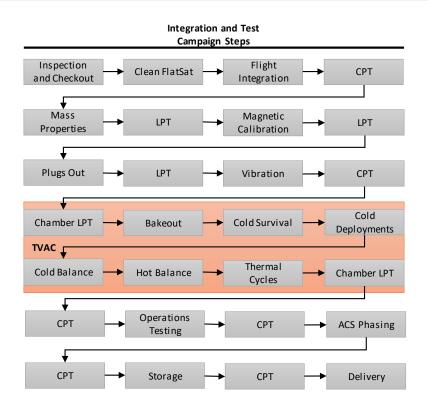


Integration and Test Campaign

- Comprehensive Performance Test
 - Verify spacecraft functionality
 - External sensors and different spacecraft configurations / orientations
- Limited Performance Test
 - Fully automated

-

- No external sensors or measurements
- Aliveness, commanding, and system



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Issues Overcome – Integration and Test Campaign

- Integration issues resolved C&DH
 - ✓ Processor utilization
 - ✓ Radio throughput

✓ FMAG

- ✓ Harness interference
- Test issues resolved

✓ Fit Check

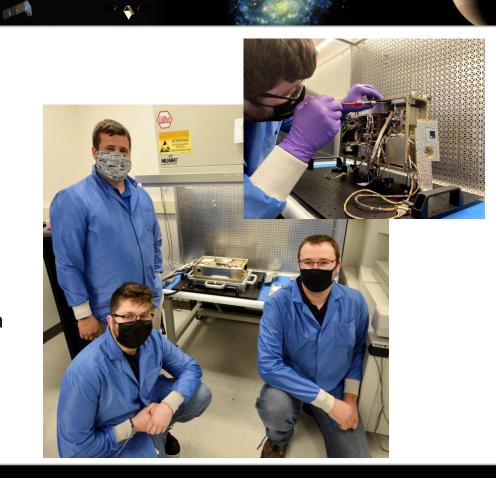
Inhibit switches proven to work (again)

✓ Radio

- ✓ Near Space Network campaign reduction
- Spacecraft end-to-end RF testing

Vibration

"Max Random" button required for test



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Lessons Implemented on GTOSat

• Buddy system implemented for hardware and procedures

• Debug RF port in addition to multiple consoles available in umbilical

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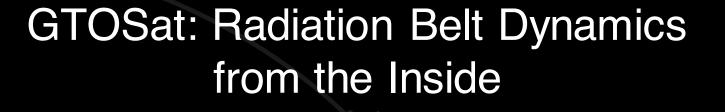
- Integration and handling considered early
- Testing
 - Test as you fly
 - Keep it simple
 - Prioritize system level
 - Test soon and often
- Workflow defined and followed for all components



- Confirm throughput and system overhead incurred in each component
- Encourage experimentation
 - Procedures required prior to running on flight hardware
- GEVS may not truly be all encompassing
 - "Flight proof" vibe levels
- If it can be updated, ensure you can do it after integration
- · Keep the team small and dedicated
- Perform deployment testing prior to TVAC
 - Obtain an engineering model to allow procedures and technique to be extensively tested
- Schedule time to:
 - Capture lessons learned
 - Maintain a realistic schedule
 - Update risks and issues

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