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GLOBAL BUCKLING CAPACITY OF AXIALLY LOADED PULTRUDED FRP COLUMNS WITH DOUBLY SYMMETRIC CROSS SECTIONS

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ABSTRACT

Accurate prediction of buckling strength is essential for the reliable, efficient, and safe design of thin-walled pultruded fiber-reinforced polymer (PFRP) columns. This paper presents the comparison of the existing six closed-form solutions based on the test database. Analysis of the experimental data from the database indicates that the Euler formula is the most unconservative of all equations (except for the equations recommended by Strongwell Corporation) in predicting the global buckling loads of PFRP columns. The Engesser and Haringx shear correction formulae exhibit better performance than the Euler formula. The equation recommended by Fiberline Composites is observed to underestimate actual buckling capacity and is the only conservative prediction of those equations. The equations proposed by Strongwell Corporation appear to be incapable of reasonably predicting the global buckling loads of PFRP columns. The formula developed by Zhan et al. gives the most accurate predictions.

KEYWORDS

PFRP columns, global buckling capacity, closed-form equations, prediction accuracy.

INTRODUCTION

With speeding development of low carbon constructional industry, the use of pultruded fiber-reinforced polymer (PFRP) profiles and systems in civil engineering applications has been increasing apace in the past two decades (Bakis et al. 2002; Castro and De Keller 2010; Zhan et al. 2014). From a macro-mechanical view, PFRP can be considered to be linear elastic, homogeneous and orthotropic material. PFRP columns with doubly symmetric cross sections have the axes of orthotropy coinciding with the principal axes of the cross sections (Bank 2006). Because of the thin-walled sectional geometry and relatively low stiffness-to-strength ratio, PFRP members are susceptible to buckling before material strength failure, which means that the full exploitation of the material's potential may be prohibited. Therefore, rational consideration of the buckling phenomena and accurate prediction of buckling strength are essential for the reliable, efficient, and safe design of thin-walled PFRP structural elements.

For PFRP columns of sufficient slenderness that fail by global buckling, Barbero's group (Barbero 2000; Barbero and DeVivo 1999; Barbero and Raftoyiannis 1993; Barbero and Tomblin 1993; Barbero and Trovillion 1998), Hashem and Yuan (2001), and Seangatith and Sriboonlue (1999) have reported that the critical buckling load can be predicted using the classical Euler formula (Euler 1933). Currently, the classical Euler formula is adopted by the EUROCOMP Design Code Handbook (Clarke 1996), Bedford



Reinforced Plastics Inc. (2010) and Creative Pultrusions Inc. (2004). In general, PFRP members have a relatively high ratio of longitudinal elastic modulus (E_{LC}) to in-plane shear modulus (G_{LT}). Therefore, Lee and Hewson (1978) proposed that the critical buckling capacity of PFRP struts can be better estimated using the Engesser shear correction formula (Engesser 1889) considering the influence of G_{LT} . Thereafter, Zureick's group (Zureick and Scott 1997; Zureick 1998), Roberts (2002), Mottram et al. (2003), Bank's group (Bank 2006; Vanevenhoven et al. 2010) and Boscato et al. (2014) all advocated using the Engesser shear correction formula to predict the buckling capacity of PFRP members, since it has more accurate predictions. On the other hand, Barbero and DeVivo (1999) claimed that the effect of shear deformation is usually small on weak axis buckling and can be neglected accordingly. Kardomateas and Dancila (1997) reported that the Haringx shear correction formula (Haringx 1948) may always underestimate the buckling capacity of PFRP sections. Fiberline Composites (2003) and Strongwell Corporation (2013) developed their empirical equations. Meanwhile, Zhan et al. (2018) recently proposed a new closed-form equation to determine the reduction factor for global buckling of PFRP columns under axial compression, which makes the original solution recommended by Eurocode 3 (European standard 2005) easy to be used to predict the global buckling loads of doubly symmetric PFRP members.

Although substantial studies have been performed addressing the global buckling behavior of PFRP columns under concentric compression, there is little consensus among researchers on the best calculation method for such applications. In addition, no study has been reported up to the present to evaluate the existing six solutions. In this paper, the performance of the existing six solutions is carefully analyzed, and the comparison of these solutions is performed based on the test database.

COMPARISON OF EXISTING CLOSED-FORM SOLUTIONS

A database of 120 experimental data collected from seven literatures (Cardoso et al. (2014), Hashem and Yuan (2001), Zureick and Scott (1997), Seangatith and Sriboonlue (1999), Mottram et al. (2003) Zureick and Scott (1997) and Seangatith and Sriboonlue (1999)) was created to evaluate the existing six closed-form solutions (Table 1).

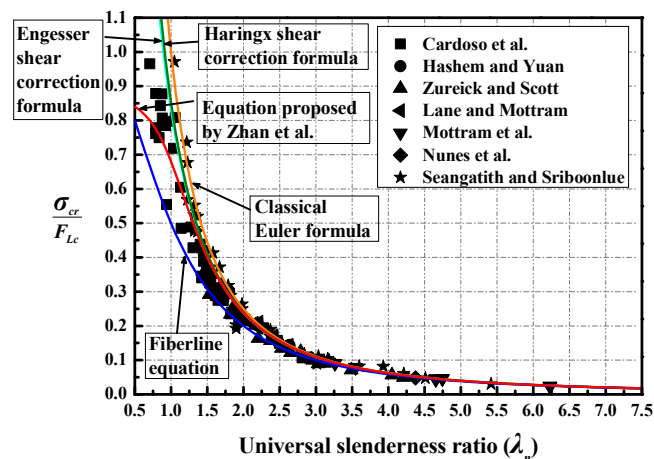


Figure 1. Comparison of the existing equations

The performance of the existing five solutions is compared in Figure 1. Design equation recommended by Strongwell Corporation cannot be plotted due to their composition. It is clear that the classical Euler formula resulted in the greatest overestimation compared with the other solutions. The Engesser and Haringx shear correction formulae generally overlapped each other and predicted marginally lower capacity than the Euler formula. The reason is that PFRP profiles have a relatively higher ratio of longitudinal elastic modulus to in-plane shear modulus (E_{LC}/G_{LT}) than that of typical isotropic materials on which the Euler formula is based. The effect of transverse shear is therefore more pronounced in PFRP materials, rendering the Euler formula non-conservative. Meanwhile, the equation recommended by Fiberline Composites was the most conservative compared to the other equations. It appears that the solution proposed by Zhan et al. could give the most accurate predictions.

The performance of these solutions was also quantified by the average absolute error (AAE) and standard deviation (SD). Specifically, the AAE and SD values of the classical Euler formula were 18.3% and 24%, respectively. The classical Euler formula overestimated the buckling capacity by 16.9%. Because the shear deformation effect is considered in the Engesser and Haringx shear correction formulae, these solutions exhibited better predictive behavior, overestimating the capacity by only 8.6% and 9.5%, respectively. Empirical design equation recommended by Strongwell Corporation significantly overestimated the experimentally observed capacity (by 119.5%) and exhibited considerable scatter in terms of the veracity of predictions with AAE = 119.5%. Such great errors demonstrate that the predictions of the equations proposed by Strongwell Corporation are unreliable, and this generic equation cannot be used for the prediction of global buckling of PFRP profiles. The equation proposed by Fiberline Composites exhibited reasonably good predictions with underestimation by 12.7%. The solution developed by Zhan et al. exhibited better results with an AAE value of approximately 9%. This solution is suitable for structural design application due to its relatively simple and familiar form and satisfactory accuracy.

Table1. The existing six closed-form solutions

Name	Equation
Classical Euler formula	$P_E = \pi^2 E_{LC} I_{min} / (KL_{eff})^2 = \pi^2 E_{LC} A_g / \lambda^2$
Engesser shear correction formula	$P_{Esh1} = P_E / \left[1 + \beta P_E / (G_{LT} A_g) \right]$
Haringx shear correction formula	$P_E = \pi^2 E_{LC} I_{min} / (KL_{eff})^2 = \pi^2 E_{LC} A_g / \lambda^2$ $P_{Esh2} = \left[\sqrt{1 + 4\beta P_E / (G_{LT} A_g)} - 1 \right] \left[G_{LT} A_g / 2\beta \right]$
Equation Recommended by Strongwell Corporation	$P_{ES} = 4.9 E_{LC} A_g / (KL_{eff} / r)^{1.7} \text{ (I- and W-sections)}$ $P_{ES} = E_{LC} A_g / 56 (KL_{eff} / r)^{0.55} \text{ (L-section)}$ $P_{ES} = 1.3 E_{LC} A_g / (KL_{eff} / r)^{1.3} \text{ (round and square tubes)}$
Fiberline equation	$P_{EF} = N_C / (1 + N_C / P_E)$ $N_C = F_{LC} A_g$ $P_E = \pi^2 E_{LC} I_{min} / (KL_{eff})^2 = \pi^2 E_{LC} A_g / \lambda^2$
Equation proposed by Zhan et al.	$P_Z = P_E / \left[1 + 0.04 \sqrt{\beta P_E / (G_{LT} A_g)} + P_E / (2N_C) \right]$ $P_E = \pi^2 E_{LC} I_{min} / (KL_{eff})^2 = \pi^2 E_{LC} A_g / \lambda^2$ $N_C = F_{LC} A_g$

Note: A_g is gross cross section area; E_{LC} is longitudinal compressive modulus; G_{LT} is in-plane shear modulus; I_{min} is weak axis moment of inertia of section; K is end-restraint coefficient; L_{eff} is effective coefficient; r is weak axis radius of gyration of section; β is cross section shape-dependent shear coefficient; λ is slender ratio ($\lambda = KL_{eff}/r$).

CONCLUSIONS

In this paper, the performance of the existing six solutions is carefully analyzed, and the comparison of these solutions is performed based on the test database. Based on the results of this investigation, the following should be emphasized:

1. The classical Euler formula is the most unconservative of all equations (except for the equations proposed by Strongwell Corporation) in predicting the global buckling loads of doubly symmetric PFRP columns.
2. The Engesser and Haringx shear correction formulae, which are improved by the additional consideration of shear, exhibit better performance than the classical Euler formula. The effects of shear can be more significant in highly orthotropic PFRP that has relatively large values of E_{LC}/G_{LT} compared to isotropic materials assumed by the Euler formulation.

3. The equation recommended Fiberline Composites is observed to underestimate actual buckling capacity and is the only conservative prediction of those equations. The manufacturer recommended equation proposed by Strongwell Corporation appears to be incapable of reasonably predicting the global buckling loads of doubly symmetric PFRP columns.
4. The closed-form solution proposed by Zhan et al. exhibits the best performance of all equations and is suitable for structural design application due to its relatively simple and familiar form and satisfactory accuracy.

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