LABELLED POLYMERS - SYNTHESIS, ANALYSIS

AND DEGRADATION STUDIES

A thesis

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Abstract

The study of polymer degradation and the mechanisms involved is essential if materials with improved properties are to be developed. Isotopes and isotopically labelled compounds can be useful tools in studies of reaction mechanisms, offering some unique advantages over the more common techniques. The work presented here details the labelling and analysis of a range of monomers and polymers with deuterium and tritium followed by a preliminary investigation of their usefulness in mechanistic studies.

The thesis is divided into four sections as follows:-

Chapter one contains a literature survey which describes the use to which isotopes and isotopically labelled compounds have been put in the study of polymer chemistry.

Chapter two details the labelling with tritium and analysis by tritium NMR spectroscopy of a range of monomers and polymers.

Chapter three describes the labelling with deuterium
and analysis by deuterium NMR spectroscopy of a range
of monomers and polymers.

Chapter four details a study of the kinetics of the
degradation of poly([G-^{3}H]-butylmethacrylate) by acid
catalysed hydrolysis.

Contents

Acknowledgements

To Christine

CHAPTER ONE

The Uses of Isotopes in

Polymer Chemistry

1.1 Introduction

Nowadays polymers are an integral part of most manufacturing processes, be it either at an intermediate or final stage; this is reflected in the fact that in the UK alone in 1986, 2·7m tonnes were produced at a cost of over £1·5bn with consumption of polymers up 5% over the previous year.[1] The major sector of the market consisted of low and high density polyethylenes, mainly used for packaging, of which some 900 000 tonnes were produced. The other large areas of the market were occupied by PVC (484 000 tonnes) used in the manufacture of plastic bottles, records and floor and wall coverings and polypropylene (370 000 tonnes) used for food packaging mainly, but increasingly used in the automobile industry.

The growth in consumption of polymers can be attributed to the advantages they offer over older conventional materials such as metals and glass. The mechanical properties of polymers are probably their most important feature whether as elastomers or chosen for their structural properties. An example of the significant improvements that can be offered over conventional materials by polymers is shown in Table 1.1,[2] where a comparison is made between the physical properties of some metals and fibre-reinforced

Table 1.1 Typical Properties of Fibre-Reinforced (55-75% fibre) Composites and Metals

		Specific Gravity	Ultimate Tensile Strength (GPa)	Young's Modulus (GPa)	Specific Tensile Strength (GPa)	Specific Young's Modulus (GPa)
Epoxy Composites	General Purpose	1.5	1.5	110	1.00	74
	High Strength	1.5	1.9	130	1.27	87
	High Modulus	1.6	1.5	190	0.94	119
	Steel	7.8	1.0	210	0.13	27
	Titanium	4.5	0.96	110	0.21	25
	Aluminium	2.8	0.47	75	0.17	26

epoxy composites. The specifications demonstrate that
in all bar one case, the epoxy composites are lighter
and stronger than common metals. Other useful properties
of polymers include their electrical and thermal resistance
which makes them suitable as electrical insulators,
capacitor dielectrics and for thermal insulation. Many
polymers have a high optical transmittance and are used
in safety glass and contact lenses; others are used
for surgical implants where materials are required that
are inert or undergo controlled decomposition and do
not induce immune reactions.

While polymers do offer advantages over metals
and glass etc. there is still scope for further improvements
in many areas such as dimensional and thermal stability,
toughness, scratch and mar resistance, weathering,
inertness to chemicals, processability and cost. The
synthesis of novel polymers is one route by which polymers
with improved properties may be obtained, the alternative
being studies of polymer degradation with the aim of
determining the reaction mechanisms involved and devising
ways of inhibiting them. Reaction mechanisms and kinetics,
be they concerned with the rate of polymerisation of
a novel monomer or the degradation of a polymer by ultra-
violet irradiation for example are usually determined
by a range of physical techniques. Rates of polymerisation

are generally followed by either changes in molecular

weight, changes in refractive index or volume of the

monomer/polymer mixture, and degradation studies by

such techniques as differential thermal analysis, thermal

volatilisation analysis, differential scanning calorimetry,

pyrolysis gas chromatography and ultra-violet/infra-red

spectroscopy. An alternative approach to reaction mechanism

studies involves the use of isotopically labelled compounds,

a technique that can offer some unique advantages over

the more common methods. The main advantage of using

labelled compounds is the ability to follow a particular

molecule or part of a molecule through a series of reactions;

this is particularly true for compounds labelled with

radioisotopes. Other features that make isotope labelling

unique are as follows:-

1. Compounds are usually used on a very small

scale (<1 g); this is a reflection of the high

sensitivity of radiochemical methods as well as

for reasons of safety.

2. It is necessary to be aware of kinetic

isotope effects which may complicate the interpretation

of the results. On the other hand, the observation

of kinetic isotope effects can be a powerful probe

for studying reaction mechanisms.

3. The label may be located at a site which

can undergo a separate reaction to that which is
being studied; it is therefore necessary to consider
carefully which site should be labelled.

4. It is possible through the use of radioisotopes
to measure the rates of many kinds of different
reactions eg. ionisation, radical formation etc.
Because the radioactivity can be measured in such
small quantities it is possible to measure very
slow rates of reaction over very short time periods;
this is a very big advantage.

5. At very high specific activities, radiation
induced decomposition can become an important factor.

When using compounds labelled with stable isotopes,
it is not always necessary to use such small quantities
of material and radiation induced decomposition is no
longer a problem.

While isotopes are versatile research tools for
the study of reaction mechanisms, they have rarely been
the first choice for studying polymer reactions and
have tended to be used when standard techniques have
proved inadequate. The consequence of this is that
the literature contains a large amount of isotope work
often playing only a small part in a much larger project.
Therefore, although this review covers each field of

The techniques required for isotopic labelling will vary according to the isotope used and the compound to be labelled.

Two general techniques are available for isotopic labelling, direct chemical synthesis or isotope exchange. Direct chemical synthesis involves the incorporation of the label by some synthetic route; this has the advantage of labelling a molecule at a specific site but can be a time consuming process. An example of this technique is the labelling of styrene with carbon-14 in the α-position (eqn. 1.1).

$^{14}CO_2$ is prepared from commercially available barium $[^{14}C]$carbonate; the reaction between $^{14}CO_2$ and benzyl magnesium chloride yields 2-phenyl$[^{14}C]$acetic acid which is reduced and dehydrated to form $[\alpha-^{14}C]$styrene .

Isotope exchange is the catalytic exchange of one isotope for another. The exchange may be into either stable or labile sites and the catalysts range from

a simple acid or base to a phosphoric acid - boron
trifluoride complex. An example of an isotope exchange
reaction is shown by the deuteration of polystyrene
using perdeuterated benzene. The reaction is catalysed
by a diethylaluminium dichloride catalyst, after two
exchanges of 100 hours, the extent of deuteration is >97%[3].

1.3 Polymerisation Studies

1.3.1 Reactions and Mechanisms

In general the process of polymerisation can be
summarised by defining three reaction stages, initiation,
propagation and termination.

Initiation	$I \xrightarrow{k_i} I\cdot$	-1.2
Propagation	$I\cdot + M \xrightarrow{k_p} P'$	-1.3
	$P' + M \xrightarrow{k_p} P'$	-1.4
Termination	$P' + P' \xrightarrow{k_t} P$	-1.5
	$P' + P' \xrightarrow{k_t} PH + P(-H)$	-1.6

Where I is the Initiator

I· " " Initiator Radical

M " " Monomer

P' " " Growing Polymer Chain

P,PH,P(-H) are the Polymer Molecules

To gain an insight into the initiation step (1.2)
requires knowledge of the initiator species I, the rate
of initiation and the efficiency of the initiator.
A radical initiator is a compound that on decomposing
forms radicals; a common radical initiator used for
many polymerisations is 1,1'-azobisisobutyronitrile (AIBN)
that decomposes thermally to form the isobutyronitrile
radical (eqn 1.7).

$$(CH_3)_2C(CN)N:NC(CN)(CH_3)_2 \longrightarrow 2(CH_3)_2\overset{\bullet}{C}CN + N_2 \quad -1.7$$

The initiation step with AIBN and other radical
initiators is via addition across the double bond (eqn 1.8),
this has been shown by following the polymerisation
of methylmethacrylate with $[^{14}C]AIBN$.[4]

$$(CH_3)_2\overset{\bullet}{C}CN + CH_2=CXY \longrightarrow (CH_3)_2C(CN)CH_2\overset{\bullet}{C}XY \quad -1.8$$

The experimental results showed that the reaction
was first order with respect to the monomer concentration
and half order with respect to the initiator concentration.
This result can be deduced theoretically from the mechanism
above (eqn 1.2-1.6)[5] using the steady state theory for
all free radicals including the growing polymer chain
and assuming also that k_p is constant for all growing
polymer chains (eqn 1.9).

$$\text{Rate} = \left(\frac{k_i}{k_t}\right)^{\frac{1}{2}} k_p [\text{AIBN}]^{\frac{1}{2}} [\text{MONOMER}] \qquad\qquad -1.9$$

It has been suggested that AIBN may also decompose to form a diazoradical (eqn 1.10).[6]

$$(CH_3)_2C(CN)N{:}NC(CN)(CH_3)_2 \longrightarrow (CH_3)_2C(CN)N{:}\overset{\bullet}{N} + \overset{\bullet}{C}(CN)(CH_3)_2$$

$$-1.10$$

The diazoradical would then attack the monomer to form a thermally unstable diazo end group (eqn 1.11).

$$(CH_3)_2C(CN)N{:}\overset{\bullet}{N} + CH_2{=}CXY \longrightarrow (CH_3)_2C(CN)N{:}NCH_2\overset{\bullet}{C}XY \quad -1.11$$

Polystyrene prepared with [^{14}C] AIBN[7] showed no loss of radioactivity on heating however, indicating that the above reaction was unlikely to be important in the polymerisation process.

Another common radical initiator, benzoyl peroxide (BPO), decomposes thermally to form a benzoyloxy radical (eqn 1.12).

$$-1.12$$

The initiation mechanism for the polymerisation of styrene with BPO has been studied using initiator labelled with carbon-14 in the carbonyl group[8] over a range of concentrations and temperatures. The radioactivity of the polymer decreased and $^{14}CO_2$ was evolved at higher polymerisation temperatures suggesting that the benzoyloxy radical decomposed further to form a phenyl radical and $^{14}CO_2$ (eqn 1.13), with the phenyl radical initiating the polymerisation.

Other studies with carbon-14 labelled BPO[9] have shown that, under ultraviolet irradiation, the initiator decomposes rapidly to the phenyl radical which then initiates the polymerisation reactions (eqn 1.14).

The sulphate radical formed by the decomposition of the persulphate ion (eqn 1.15) is one of a range of initiators used in aqueous polymerisation systems.

$$S_2O_8^{2-} \longrightarrow 2SO_4^{-} \qquad -1.15$$

Sodium $[^{35}S]$ persulphate has been used to determine the type of termination reaction occurring during the emulsion polymerisation of styrene.[10] Measuring the number of sulphur atoms per chain indicates the type of termination reaction; a combination mechanism (eqn 1.5) would produce a polymer chain with sulphur atoms at each end and a disproportionation reaction (eqn 1.6) one sulphur atom per chain only. The results of the experiments were inconclusive as washing the polymer during the repurification process, to remove any unused initiator, reduced the activity of the polymer considerably due to what was believed to be a chain transfer reaction between the monomer and the initiator. Later experiments carried out at a lower temperature[11] (to prevent chain transfer reactions) with a redox system in the form of an iron(II) salt (eqn 1.16) to increase the rate of decomposition of the initiator gave reproducible results indicating that the process was terminated by a combination mechanism.

$$S_2O_8^{2-} + Fe^{II} \longrightarrow SO_4^{2-} + Fe^{III} + SO_4^{-} \qquad -1.16$$

The anionic polymerisation of methylmethacrylate frequently uses butyl lithium as the initiator to produce a growing polymer chain with an anionic end group. The reaction has been studied using perdeuterated methylmethacrylate and butyl lithium initiator in toluene.[12] The polymerisation reaction was terminated with methanol and the various molecular weight fractions analysed by proton nuclear magnetic resonance spectroscopy. The proton in the methine group from the reaction of methanol with the anionic end group was visible in the nuclear magnetic resonance spectrum suggesting that the initiation reaction commenced by the attack of butyl lithium on the ester group (eqn 1.17).

$$CD_2=C(CD_3)-C(=O)(O-CD_3) \ + \ C_4H_9Li \ \longrightarrow \ CD_2=C(CD_3)-C(=O)(C_4H_9) \ + \ LiOCD_3 \qquad -1.17$$

(I)

It was proposed that the butyl ketone (I) would have a more reactive double bond than the monomer and so be attacked by another butyl lithium molecule to form the initiating species (eqn 1.18).

$$CD_2=C(CD_3)-C(=O)(C_4H_9) \ + \ C_4H_9Li \ \longrightarrow \ C_4H_9CD_2-C^{-}(CD_3)(CO-C_4H_9) \ Li^{+}$$

The butyl lithium also attacks the ester as previously described in reaction (eqn 1.17). Were ketone (I) to have a higher reactivity than the monomer, it would attack the growing chain in preference to the monomer to give III.

$$C_4H_9CD_2-\overset{\overset{\displaystyle CD_3}{|}}{\underset{\underset{\displaystyle OCD_3}{|}}{\underset{\displaystyle CO}{|}}{C}} \sim\!\!\sim CD_2-\overset{\overset{\displaystyle CD_3}{|}}{\underset{\underset{\displaystyle OCD_3}{|}}{\underset{\displaystyle CO}{|}}{C}}-CD_2-\overset{\overset{\displaystyle CD_3}{|}}{\underset{\underset{\displaystyle C_4H_9}{|}}{\underset{\displaystyle CO}{|}}{C}}^- \; Li^+$$

(III)

This reaction to some extent deactivates the end group and therefore addition of the monomer would occur more slowly until another monomer unit was added increasing again the reactivity of the anion. This system would lead to an average of one ketone unit per chain. When the reaction is performed in tetrahydrofuran (THF)[14] each polymer chain contains 3-4 ketone units on average, possibly explained by a solvent effect which increases the reactivity of butyl lithium to the ester carbonyl group producing a higher concentration of I, leading to more frequent attack on the growing polymer chain of I and hence more ketone units per chain.

The same technique was used to study the termination of perdeuterated methylmethacrylate in THF and toluene using undeuterated BPO and AIBN as radical initiators.[15]

The presence of aliphatic protons in the nuclear magnetic resonance spectrum of the AIBN initiated polymer in both solvents indicated that the termination reaction was predominantly by disproportionation. Likewise the presence of phenyl protons in the nuclear magnetic resonance spectrum indicates disproportionation is ocurring during the BPO/toluene polymerisation. However, after the BPO/THF polymerisation, no phenyl protons were observable in the nuclear magnetic resonance spectrum indicating that the polymerisation was not initiated by either benzoyl or phenyl radicals. The presence of signals from the THF solvent in the spectrum indicated the involvement of the solvent in the process by hydrogen abstraction from the solvent by the radical initiator (eqn 1.20).

-1.20

By a similar method, the polymerisation of perdeuterated styrene with a titanium(IV) chloride - ethyl aluminium dichloride catalyst in toluene has been studied.[16] In this system, a significant amount of chain transfer from the solvent was shown to occur.

The polymerisation of ethylmethacrylate by butyl lithium in toluene yields a polymer containing both isotactic chains (those with all the side groups in the same plane) and syndiotactic chains (those with side groups alternating between one side of the chain and the other at regular intervals).[17] Perdeuterated ethylmethacrylate was polymerised with butyl lithium and the polymer fractions analysed by nuclear magnetic resonance spectroscopy. Three different chemical structures were found to be present in the polymer and the explanation for this is believed to lie in the orientation of polymer chains in solution. The lithium cation on the syndiotactic chains forms a complex with ethoxide groups formed at the initiation stage, forcing the chain to open up in solutions allowing attack from both sides by the monomer.

The isotactic polymer chain is forced into a helix when the lithium cation cyclises, forming a complex with a previous ester group allowing attack from one side only.

IV

The polymerisation of vinyl monomers using Ziegler-Natta catalysts involves the ionisation of the double bond followed by the formation of an organo-metallic complex with a titanium (III) aluminium complex[18] (eqn 1.21).

$$CH_2=CHX \longrightarrow CH_2^- - CHX^+ \qquad -1.21$$

V

For complete comprehension of the catalytic processes involved, it is necessary to be able to determine the concentration of active centres (V) on the catalyst as this affects the efficiency of the catalyst and therefore the choice of catalyst. The number of active centres can be determined by quenching the catalyst using a tritiated alcohol.[19] The alcohol breaks the metal polymer bond (MPB) and incorporates the label in the polymer molecules, so determining the radioactivity of the polymer and therefore allowing the calculation of active centre concentration (eqn 1.22).

$$Cat-CH_2 \sim\!\!\sim P + ROT \longrightarrow Cat-O-R + CH_2T \sim\!\!\sim P \quad -1.22$$

The rate of the reaction can be followed by taking samples of the reaction mixture at various time intervals and quenching them with the labelled alcohol.[20] The active site concentration was altered by studying the polymerisation using a range of aluminium alkyl-vanadium halide catalysts.[21] The rate of polymerisation was found to be independent of the alkyl aluminium indicating that the active site was probably at the vanadium atom.

It has been shown that, when the hydroxyl hydrogen of the alcohol is replaced by deuterium or tritium, an isotope effect is observed;[22] also insertion of the label into the

inactive aluminium polymer bond (as well as the active

transition metal polymer bond) can occur leading to

inaccurate experimental results. These two problems may

be overcome by the use of a 'specific' quenching agent in

the form of $[^{14}C]$carbon monoxide,[23] which attacks only the

transition metal polymer bond leaving the inactive

aluminium polymer bond alone. This technique has been

combined with the alcohol quenching method enabling chain

transfer reactions between the catalyst and the polymer to

be studied.[24] Similar studies have been performed using

carbon-14 labelled aluminium alkyls to determine the

chemical nature of the active site,[25] their concentrations[26,27]

and follow the kinetics of polymerisation.[28]

The mechanism for the thermal initiation of styrene

was believed to proceed by the formation of a diradical

dimer[29] (eqn 1.23).

$$\underset{\underset{\overset{|}{\bigcirc}}{}}{\overset{\bullet}{CH}-CH_2-CH_2-\overset{\bullet}{CH}} + \underset{\underset{\overset{|}{\bigcirc}}{}}{CH=CH_2} \longrightarrow \underset{\underset{\overset{|}{\bigcirc}}{}}{CH=CH-CH_2-\overset{\bullet}{CH}}$$

$$+ \underset{\underset{\overset{|}{\bigcirc}}{}}{\overset{\bullet}{CH}-CH_3} \qquad\qquad -1.23$$

Specific labelling of styrene with deuterium in the α-position produced no observable kinetic isotope effect for the polymerisation[30] A study of the polymerisation of a range of styrenes deuterated in various positions showed that the ortho-position of the aromatic ring played a large part in the process[31,32] The reaction is believed to proceed via the formation of a monoradical (eqn 1.24).

$$2 \underset{\underset{\overset{|}{\bigcirc}}{}}{CH=CH_2} \rightleftharpoons$$

$$+ \underset{\underset{\overset{|}{\bigcirc}}{}}{CH=CH_2} \longrightarrow \qquad + \underset{\underset{\overset{|}{\bigcirc}}{}}{\overset{\bullet}{CH}-CH_3} \qquad -1.24$$

The addition of potassium t-butoxide to the polymerisation
mixture decreases the rate of polymerisation by a factor
of 17 due to the competing reaction (eqn 1.25).

-1.25

1-Phenyltetralin can be removed from the polymerisation
mixture.

Monomers specifically labelled with deuterium have
been used to study the initiation reactions involved
when Grignard reagents are used as initiators. Phenyl
magnesium bromide was used to polymerise isopropyl
$(\alpha\text{-}cis\text{-}\beta\text{-}^2H_2)$acrylate.[33] The coupling of the remaining
proton in the methine group in the proton nuclear magnetic
resonance spectrum was studied when coupled and decoupled
to the deuterium atoms. The results indicated that the
acrylate double bond opened trans; cis opening is possible
but is sterically inhibited. The polymerisation of
methylmethacrylate by t-butyl magnesium bromide in toluene
yields a highly isotactic polymer with a low molecular
weight distribution. The polymerisation was studied

using perdeuterated monomer and undeuterated initiator.[34] Analysis of the proton nuclear magnetic resonance spectrum of the polymer showed that each chain had a methine proton at one end and a t-butyl group at the other as in structure VI.

$$CH_3-\overset{\overset{\displaystyle CH_3}{|}}{\underset{\underset{\displaystyle CH_3}{|}}{C}} \quad \left[CD_2-\overset{\overset{\displaystyle CD_3}{|}}{\underset{\underset{\underset{\underset{\displaystyle OCD_3}{|}}{CO}}{|}}{C}}-CD_2 \right] \quad \overset{\overset{\displaystyle CD_3}{|}}{\underset{\underset{\underset{\underset{\displaystyle OCD_3}{|}}{CO}}{|}}{C}}-H$$

VI

Hence the reason for the low molecular weight dispersity of the polymer is due to the lack of side reactions which would alter the proportions of the methine and t-butyl groups to the numbers of chains.

Similarly, the radical polymerisation of methyl $(\alpha,\beta-^2H_2)$acrylate is initiated by either cis or trans double bond opening; however anionic initiation with lithium aluminium hydride is by attack of the catalyst specifically cis or trans. Further work is required to determine which mode is involved.[35]

The mechanism of epoxide polymerisation has been studied using ethylene oxide prepared with cis and trans deuterium labels.[36] Analysis of the subsequent polymers by infra-red spectroscopy[37] indicated that polymerisation

proceeded by ring opening with inversion of configuration.

Chain transfer occurs when the growing polymer chain
extracts a labile atom from any component present (eqn 1.26),
be it monomer, polymer, the initiator or an impurity. Chain

$$P + AS \longrightarrow PA + S\cdot \qquad -1.26$$

transfer agents may be used to control the molecular
weight of a polymer[38] but this requires knowledge of
the rate of chain transfer compared with the rate of
polymerisation. Thiols are often used as chain transfer
agents and $[^{35}S]$ thiols have been used to determine these
rate constants for the polymerisation of methylmethacrylate[39]
and styrene.[40]

The site of chain transfer on allyl acetate was
determined by the polymerisation of $[1-^2H_2]$ allyl acetate.
A deuterium isotope effect at this position inhibited
chain transfer, so the rate of polymerisation was on
average 2·5 times faster and the molecular weight of
the polymer 2·4 times that of the unlabelled polymer.

Chain transfer reactions play a significant part
in emulsion polymerisation of vinyl acetate. The reaction
has been studied by following the molecular weight of

the polymer by measuring its intrinsic viscosity in a range of solvents;[40] a mechanism was suggested showing chain transfer occurring in the acetyl group. However, polymerisation of [1,2-^{2}H$_3$] vinyl acetate produced a polymer with three times the molecular weight of the unlabelled polymer suggesting that chain transfer was in fact occurring at the vinyl hydrogens.[41]

1.3.2 Purification and Analysis

The compositional analysis of co-polymers can be difficult, particularly in cases where the co-polymer consists of monomers that are either chemically similar or indistinguishable by spectroscopic techniques. The use of isotopically labelled co-monomers may help to overcome these problems; for example [^{14}C] polyethylene has been used to calibrate a spectroscopic method for analysing polyethylene/polypropylene co-polymers;[42] a range of other examples are available in the literature.[43-48]

The degree of unsaturation of a polymer may be determined by the addition of chlorine-36 across the double bond as shown in equation 1.27.

$$\sim\sim CH_2-C \overset{\displaystyle CH_3}{\underset{\displaystyle CH_2}{\Big\langle}} + Cl_2 \longrightarrow \sim\sim CH_2-C \overset{\displaystyle CH_2Cl}{\underset{\displaystyle CH_2}{\Big\langle}} + HCl$$

$$-1.27$$

$$\sim\sim CH_2-C \overset{\displaystyle CH_2Cl}{\underset{\displaystyle CH_2}{\Big\langle}} + Cl_2 \longrightarrow \sim\sim CH_2-CH \overset{\displaystyle CH_2Cl}{\underset{\displaystyle CH_2Cl}{\Big\langle}} + HCl$$

The radioactivity of the polymer is an indication
of the degree of unsaturation present in the polymer;
the technique is particularly good for low levels of
unsaturation (ca. 0·01 mole %).[49]

The efficiency of polymer fractionation procedures
used for the purification of a polymer have been studied
by two different techniques. As part of a study on chain
transfer in styrene polymerisation, an unsuccesful attempt
was made to separate [^{14}C]polystyrene (prepared by the
polymerisation of [2-^{14}C]styrene inside an unlabelled
polystyrene matrix) from the unlabelled polymer by fractional
precipitation.[50] A combination of this technique, in
conjunction with end-labelled polymers (by polymerisation with
a labelled radical initiator) has shown that it is possible
however to separate completely polystyrene and polymethyl-
methacrylate by careful fractionation.[51]

Small angle neutron scattering techniques used in conformational studies of polymers require polymers with a low molecular weight dispersity and of known composition. Deuterium labelled polymers for use in these kinds of studies have been characterised by gel permeation chromatography,[51] light scattering and high speed membrane osmometry[52] and pyrolysis gas chromatography.[53,54]

1.3.3 Additives

The sensitivity of radiochemical methods of counting and in particular liquid scintillation counting makes radioisotopes extremely useful when studying additives in polymer systems, usually present in very low concentrations.

The migration of additives such as antioxidants and accelerators can have a detrimental effect on the properties of elastomers leading to a loss of adhesion, staining and faster than normal ageing. Using labelled additives, migration in the following have been studied; ^{35}S-labelled accelerators and ^{14}C-labelled phenolic antioxidants in polybutadiene and styrene/butadiene copolymers,[55] ^{14}C-labelled additives and plasticizers in polyvinyl chloride[56] and [^{14}C] tricaprylin in polyethylene, poly(vinyl chloride) and polystyrene.[57]

In each case, two discs of the polymer were prepared, one of which contained the labelled additive. The discs were pressed together and any migration of the additive manifested itself as an increase or decrease in the radioactivity of the discs (followed by liquid scintillation counting).

The mechanism and efficiency of the UV stabilization of polypropylene by 2-hydroxy-4-octyloxybenzophenone has been determined using the tritium labelled additive.[58] On irradiation with UV light of the stabilized polymer, the evolution of various radioactive gases was observed from the breakdown of the stabilizer, thereby allowing the reaction to be followed.

The efficiency of branching agents and terminators has been determined by the use of carbon-14 labelled additives.[59] Polymers (prepared using the labelled additives) were analysed by gel permeation chromatography coupled to a liquid scintillation counter allowing the effectiveness of these additives to by determined.

1.4 Polymer Characterisation by Spectroscopic Methods

1.4.1 Infra-red Spectroscopy

Infra-red spectroscopy is a valuable tool in the analysis of polymers and for structural investigations. Infra-red spectroscopy can provide information on the chemical nature of a polymer i.e. type and degree of branching, the nature of the end groups and the presence of impurities. The steric order of the polymer, the presence of cis and trans double bonds, isomerism and stereoregularity, the conformational order in the polymer and the physical arrangement of the polymer chains may also be studied. Information can be obtained on the crystallinity of the polymer, the numbers of chains per unit cell and any intermolecular forces present.

One extremely important feature of infra-red spectroscopy is the shift in frequency of a bond when isotopic substitution has taken place. The replacement of a lighter atom for a heavier one increases the bond strength altering the frequencies of the bond vibrations. The isotopic shift effect provides a powerful tool in the study of polymer structures and bond assignments and has also found applications in the study of accessibility in polymers i.e. crystallinity.

Hydrogen-deuterium exchange in the labile groups on the polymer such as amine or hydroxyl groups with deuterated water (D_2O) for example will produce a corresponding shift in the infra-red spectrum in the 2500-3500 cm^{-1} region. This technique has been used to determine the degree of crystallinity in polyacrylamide[60] and cellulosic fibres[61] by carrying out an isotope exchange with D_2O vapour at the labile groups on the polymers. Labile groups in the amorphous regions of these polymers undergo exchange readily leaving the less accessible crystalline regions unaffected. Study of the polymer using infra-red energy polarised both parallel and perpendicular with respect to the fibre axis yields a measure of the orientation of these crystalline regions.

The steam setting of nylon brings about marked changes in the crystallinity of the polymer and so affecting such properties as the diffusion of dyestuffs, swelling and moisture uptake. D_2O vapour exchange experiments[62,63] have shown that steam setting increases the crystallinity but decreases the number of intermolecular bonds in the remaining amorphous region so increasing dyestuff diffusion. Dry heat setting has the opposite effect, increasing the number of bonds in the amorphous region so decreasing diffusion rates.

Specific labelling of various positions on the monomer
followed by polymerisation and study by infra-red
spectroscopy has enabled bond assignments to be carried
out on a range of polymers, such as polypropylene,[64]
polyacetylene,[65] and polyacrylonitrile.[66] Other labelling
experiments of various specifically labelled
polymethylmethacrylates[67,68] have enabled bond assignments
to be made for stereoregular polymethylmethacrylates[69-72]
and allowed the measurements of conformational energies to
be made of the different conformational states of the
backbone and side chains in temperature dependent infra-
red absorption studies.[73]

1.4.2 Nuclear Magnetic Resonance Spectroscopy

Solid state nuclear magnetic resonance spectroscopy
can provide information on the type and timescale of
molecular motions occurring within solid polymers, and
hence allow a better understanding of their mechanical
properties. Solid state proton and carbon-13 nuclear
magnetic resonance spectra suffer from small anisotropy
of molecular shielding in the aliphatic groups and the
shielding tensors are not axially symmetric making for
difficult experiments with complex analysis of the results.
The deuterium has a spin quantum number of 1 and is almost
exclusively governed by quadrupole interactions; also

the field gradient tensor is at the deuteron site and axially symmetric about the bond. These features allow molecular motions to be monitored through the orientation of the bond directions so simplifying the data and analysis. The spectral line shapes can provide information on the different types of molecular motion;[74] the dynamic range over which the polymer dynamics can be followed is large and the spin-lattice relaxation times T_1 can be obtained right upto the nuclear magnetic resonance frequency.[75,76,77] Relatively inefficient spin diffusion also means that T_1's can differ widely between the motional and rigid environment of the polymer so motional heterogeneity can be studied in semi-crystalline and glassy polymers.[78] Deuterium nuclear magnetic resonance spectroscopy is highly selective; therefore specific labelling can produce information on selected portions of the molecule[79] and, in addition to providing dynamic information, can also offer information on the molecular order in orientated polymers eg. drawn systems.[80,81]

Solution deuterium nuclear magnetic resonance spectroscopy, as for infra-red spectroscopy, has been used on selectively labelled compounds to assign the signals in the proton spectrum;[82] studies have also been carried out on the molecular motion of polymers in solution.[83,84]

1.4.3 Small Angle Neutron Scattering

Conformational studies on polymer solutions are
often performed by light scattering techniques,[85] but
this method can not usually be used to make measurements
of coil radii because the wavelength of light is too
large. Such measurements can be made using X-ray
scattering,[86] but the contrast between the solute and
solvent is frequently weak and, for very dilute solutions,
the scattering is too weak to be measured.

Because the wavelength of neutron beams is smaller
still, averaging 5.7 Å, this technique has been developed
for studies of polymer solutions in the dilute and semi-
dilute concentration ranges at which the polymer chains
start to overlap.[87] The technique has been used to measure
radii of gyration of polymer coils[88,89] and the persistence
length of the polymer molecules.[90] This technique can
be used to obtain information on the behaviour of one
chain amongst many by using tagged chains, usually
deuterated polymer, in unlabelled polymer to study inter-
chain interactions.[91,92]

Small angle neutron scattering has also been used
to study concentrated polymer solutions[93,94] and solid
polymers,[95,96,97] hence it has been possible to study

aggregation occurring during the cooling of a polymer melt[98,99,100] and diffusion in solid/solid polymer mixtures.[101]

1.5 Polymer Degradation Studies

One method by which the general properties of polymers may be improved is by the study of the way polymers degrade and determination of the degradation mechanisms involved.

Carbon fibre is manufactured by the thermal degradation of polyacrylonitrile; knowledge of the mechanisms involved here could enhance the efficiency of the manufacturing process. The thermal degradation of polyacrylonitrile labelled with a range of isotopes has been studied by Fourier Transform infra-red spectroscopy. Poly(α-deuteroacrylonitrile) was thermally degraded under reduced pressure and the infra-red spectrum of the product compared with that of the undeuterated polymer, the major difference between the two spectra occurring in the 1600 cm^{-1} region.[102] The mechanism was believed to be as follows (eqn 1.28):

-1.28

More comprehensive degradation studies[103] performed

on polymers labelled with deuterium, carbon-13 or nitrogen-15

and in the presence of oxygen-18 suggest the following

mechanism (eqn 1.29), since analysis of the polymer showed

no oxygen to be present:

$$-1.29$$

The thermal degradation of polypropylene yields

a range of volatile compounds including pentane, isobutylene,

propene and propane.[104] Using poly($[3-{}^2H_1]$ propylene)

for thermal degradation studies and analysis of the products

by mass spectrometry, nuclear magnetic resonance spectroscopy

and infra-red spectroscopy, has allowed mechanisms to

be suggested for their formation.

The thermal degradation of polystyrene is characterised

by an initial rapid decrease in molecular weight;[105] this

suggests the presence of thermally unstable groups within

the polymer chains breaking early on in the degradation

process. Were the structures of the links to be determined,

their formation may be inhibited and the thermal stability

of polystyrene improved. It was speculated that these

weak links were due to the formation of head to head

linkages in the chain (VII) during the polymerisation

process.[106]

$$——CH——CH_2—CH——CH_2—CH——CH——CH—CH_2——$$

VII

To test the theory, 'weak links' were artifically produced

by the co-polymerisation of styrene and stilbene to enhance

any initial molecular weight decrease.   [³H] Stilbene

was used in the preparation to allow accurate compositional

analysis of the copolymer.

The thermal degradation of a poly(vinyl chloride)/

polymethylmethacrylate copolymer involves two competing

reactions, lactonization of the copolymer unit (eqn 1.30)

and dehydrochlorination of the vinyl chloride unit (eqn 1.31):

$$\left[CH_2-\underset{\underset{CH_3}{\overset{|}{O}}{\overset{|}{\underset{O}{C}}}}{\overset{CH_3}{\underset{|}{C}}}{-}CH_2\diagdown CH_{\overset{|}{Cl}} \right] \longrightarrow \left[CH_2-\overset{CH_3}{\underset{\underset{O}{\overset{|}{C}}}{C}}{-}CH_2\diagdown CH \right] + CH_3Cl \quad -1.30$$

$$\left[\!\!\!-\!\!\!\begin{array}{c} CH_2-CH \\ | \\ Cl \end{array}\!\!\!-\!\!\!\right] \longrightarrow \left[\!\!\!-\!\!\!\begin{array}{c} CH=CH \end{array}\!\!\!-\!\!\!\right] \quad + \; HCl \qquad -1.31$$

The reactions were studied by the use of a chlorine-36 labelled copolymer.[107] A combination of thermal volatilasation techniques and radiochemical assay allowed the two reactions to be distinguished and followed.

A problem that can occur when using radioisotopes is a radiation induced degradation, the degree of which is dependent on the specific activity of the compound and its susceptibility to damage by radiation. The effects of β-particle radiation from the decay of tritium on β-tritiated polystyrene have been studied.[108,109] Analysis of the polymer by gel permeation chromatography reveals a gradual increase in molecular weight combined with slight changes in the UV spectrum and a slight discolouration of the polymer. Also observed during the degradation was the formation of traces of water, benzaldehyde, formaldehyde, styrene and hydrogen. [³H] Methyl methacrylate and styrene, polymerised with carbon-14 labelled AIBN, have been shown to undergo an increase and broadening of the molecular weight distribution on standing in a liquid scintillator solution for some length of time.[110] The level of radioactivity of the polymer was however

extremely low and it was suggested that the degradation was not radiation induced but caused by photochemical degradation from the fluorescence of the scintillator.

1.6 Applications of Labelled Polymers

The particular advantages available when using radioisotopes, e.g. sensitivity to detection, makes radiolabelled polymers extremely useful for biochemical studies. Polymeric materials have been used in macromolecular drugs and pesticides; so, to aid the necessary safety tests and determine their metabolic fate, a range of these compounds have been labelled with carbon-14. The compounds include polymeric nitroaniline dyes and azo dyes for use in studies involving their metabolism in the intestine,[111] and a polymeric drug used to deliver an antiulcer drug to the colon.[112]

Compounds such as food antioxidants should ideally not be absorbed by the body as their job is to protect the food from spoiling before it is consumed, and if absorbed may cause toxicity problems. A range of phenolic polymeric food antioxidants have been labelled with carbon-14

for use in tracer studies to determine if in fact these compounds are absorbed by the body.

The recent development of ion-beam scattering techniques has opened up new possibilities for the study of the various physical properties of polymers. The technique involves the bombardment of a sample by an ion-beam either perpendicular to the sample,[113] where backscattered ions can be analysed, or at an angle[114] such that ions recoil from the surface and are then analysed. Such techniques allow for example a depth profile for deuterium in a hydrogen containing matrix to be obtained; hence, using deuterium labelled polymers and additives, polymer blends, membranes and coatings may be studied; these techniques may also be used to study additive migration, water sorption and drug release.

The carbon-deuterium bond is significantly stronger than the carbon-hydrogen bond and this can alter the various properties of polymeric materials markedly. Polymers with improved oxidation resistance,[115] thermostability[116] and higher optical transmittance[117] have been prepared. Also deuterated plastics can absorb X-ray radiation more efficiently and so produce higher neutron emission yields when used as neutron emission targets.[118]

1.7 Summary

With so much money tied up in the plastics market, the hunt will always be on to develop better polymers with improved properties and longer lifetimes. In polymer research isotopes can offer a range of advantages over the more established techniques, for example sensitivity to detection etc. as well as offering an alternative way of looking at a particular problem.

Isotopes have been used to study most types of polymerisation reactions particularly those involving radical initiation and Ziegler-Natta type catalysts as these are used for the most economically important polymers, polystyrene, polymethylmethacrylate and polypropylene. Much of the earlier work was done on the radical initiation of styrene and methylmethacrylate using labelled initiators (also a facile method for end-labelling polymers) to determine polymerisation mechanisms and kinetics. More modern polymerisation methods using butyl lithium as the initiator to prepare stereoregular polymers have been studied using deuterated monomers. The expensive catalysts involved in Ziegler-Natta polymerisations made it imperative that the mechanisms involved and the position of the active sites on the catalysts be improved to cut down on costs.

Difficulties did arise when studying the aqueous polymerisation systems and obtaining reliable results proved difficult; however this was more a feature of the reaction conditions (often more reliable results were obtained when a detergent was added to the system) than a fault of the isotope techniques.

The chain transfer studies were very useful in obtaining enough information on the kinetics of these reactions to enable accelerators and retarders to be used to control polymer molecular weights.

The analysis of copolymers has always been difficult, particularly in the case of very similar co-monomers; the use of labelled monomers has simplified this process and also allowed the calibration of other more routine analytical techniques.

Infra-red spectroscopy, nuclear magnetic resonance spectroscopy, mass spectrometry and small angle neutron scattering techniques have been able to take advantage of the way isotopes can be used to label a particular part of a polymer. Conformational studies and end-group analysis using these labelled polymers have helped to tie up the relationship between the chemical structure of a polymer and its physical properties.

However, little work has been done in the polymer degradation field using isotopes. With the advantages isotopes offer, it was felt that more information could be obtained from the various degradation studies if isotopically labelled polymers were used in conjunction with some of the more recently developed techniques such as radio-gas chromatography and radio-high performance liquid chromatography were employed. Most of the isotope labelling work has centred around polystyrene and polymethylmethacrylate as the most popular polymers and so it was felt that a range of specifically labelled polymers should be prepared and their potential usefulness in degradation studies demonstrated.

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CHAPTER TWO

The Preparation and Analysis of

Tritium Labelled Monomers and Polymers

2.1 Introduction

2.1.1 Choice of Isotope

The properties of the four most common radioisotopes used in polymer chemistry are listed in Table 2.1. The choice of which isotope to use for labelling experiments can easily be narrowed down to two as the use of chlorine is limited to only a few polymers and sulphur is usually only found in accelerators and retarders used in elastomer chemistry. Tritium and carbon-14 are the most common isotopes for labelling studies and the choice between these two isotopes is dependent on the uses to which the labelled compound is to be put as they possess different properties and so are suitable for different applications.

To label a compound with carbon-14 generally requires a relatively complex synthetic route[1] but this usually leads to incorporation at a specific and stable site. Carbon-14 has a nuclear spin I of zero so can not be studied by nuclear magnetic resonance (NMR) spectroscopy, therefore the position of the label has to be determined by the degradation of the compound; however the labelling techniques used for this isotope generally mean that the position of the label is specific and unequivocal.

Table 2.1 Properties of Common Radioisotopes

Isotope	Mass	Radiation	Maximum Energy MeV	Half Life Years	Maximum Specific Activity Ci/mmol	Common Specific Activity mCi/mmol	Nuclear Spin I	Production Process
Hydrogen	3	β^-	0.018	12.44	29.12	$10^2 - 10^5$	$\frac{1}{2}$	$^6Li(n,\alpha)^3H$
Carbon	14	β^-	0.159	5730	0.062	$1 - 10^2$	0	$^{14}N(n,p)^{14}C$
Chlorine	36	β^-	0.709	301000	0.001	$10^{-3} - 10^{-1}$	0	$^{35}Cl(n,\gamma)^{36}Cl$
Sulphur	35	β^-	0.167	0.24	1500	$1 - 10^2$	0	$^{34}S(n,\gamma)^{35}S$

Carbon-14 has the conveniently long half life of 5730 years;
however, although there would be no need therefore to
make any corrections for the natural decay of the
radionuclide during an experiment, the maximum specific
activity of a carbon-14 labelled compound is relatively
low at 62 mCi/mmol per site.

Tritium has a shorter half life of 12·44 years which
means that the maximum specific activity attainable is
29.12 Ci/mmol per site, but the half life is still long
enough to avoid the need for any correction for natural
decay during an experiment becoming necessary. Several
simple techniques are available for the labelling of
a compound with tritium,[2] however, as the isotope is not
part of the backbone of the molecule, the stability of
the site can not always be guaranteed and the labelling
pattern is not always regiospecific. The triton, like
the proton has a nuclear spin of $\frac{1}{2}$ so, using tritium (^{3}H)
NMR spectroscopy, the labelling pattern can be unequivocally
confirmed.[3]

Carbon-14 is often used for biochemical research
where it is important to have a stable site and the low
specific activity of the compound is often an advantage
by decreasing the likelihood of radiation induced damage.
However, the advantages offered by tritium, ease of labelling,

analysis by NMR spectroscopy and the fact that tritium
is significantly cheaper per curie than carbon-14 suggest
that this isotope would be the more suitable isotope
for this study.

2.1.2 Properties of Tritium

Tritium has a natural abundance of $\sim 10^{-16}$% (Table 2.2)
and is formed in the upper atmosphere as a result of
reactions brought about by cosmic radiation. Tritium
is generally produced by the bombardment of lithium-6
with neutrons in a nuclear reactor (eqn 2.1).

$$^6Li \ (n,\alpha) \ ^3H \qquad -2.1$$

Tritium is commercially available in a range of
forms, as tritium gas, isotopically enriched water,
as metal tritides or as a range of tritiated compounds
e.g. [1-^{3}H]acetic acid and [^{3}H]methyl iodide. The
labelling techniques available for tritium can be divided
into two main categories, isotope exchange reactions
and direct chemical synthesis. Isotope exchange reactions
provide an easy method of labelling complex molecules
and is the most widely used technique. Exchange into
labile groups such as thiols, alcohols and amines etc.
occurs almost instantaenously; however, these reactions

are reversible and the label is easily lost. Isotope

exchange into more stable positions requires the use

of a catalyst be it simple acid/base catalysis, freshly

reduced platinum dioxide or a tritiated phosphoric acid-

boron trifluoride catalyst. The major drawback of this

type of technique is that the specificity of labelling

can not be guaranteed. Direct chemical synthesis generally

involves the reduction of unsaturated groups such as

alkenes/alkynes, aldehydes and ketones with tritium

gas, tritiated water or metal tritides. Another alternative

method is the catalytic replacement of halogens with

tritium using a hydrogenation catalyst; these types

of reactions are slightly more difficult to perform

but produce a specific labelling pattern. Therefore

by the use of these techniques a wide range of compounds

can be labelled.

One of the major advantages of using tritium as

a radioisotope is the availability of tritium NMR

spectroscopy as a routine analytical technique for

establishing tritium labelling patterns. The triton

is well suited to study by NMR spectroscopy, it has

a larger magnetic moment than the proton (Table 2.2)

hence a larger magnetogyric constant than the proton

and so is more sensitive to study than any other nucleus.

This enhanced sensitivity to detection is necessary

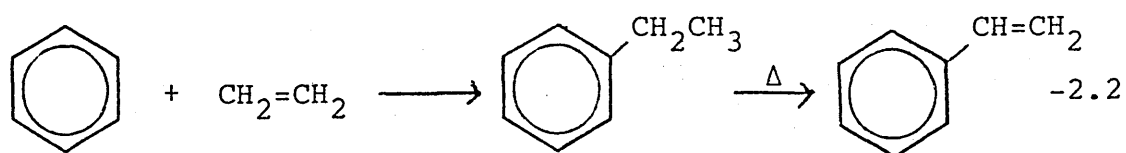Table 2.2 The Nuclear Properties of Hydrogen and Tritium

	Hydrogen	Tritium
Relative Mass	1	3
Natural Abundance	99.98%	$\sim 10^{-16}$%
Nuclear Spin	$\frac{1}{2}$	$\frac{1}{2}$
Magnetic Moment (μ/μ_N)	4.837	5.159
Magnetogyric Constant ($\gamma/10^7$ rad T^{-1}s^{-1})	26.752	28.534
Resonance Frequency (MHz at 2.11T)	90.0	96.0
Relative Sensitivity (for equal numbers of nuclei at constant field)	1.0	1.21

as the concentration of tritium in a labelled compound

is normally of the order of 0·1-0·0035%, equivalent

to 30-0·1 mCi/mmol per labelled site. Another advantage

of the triton is that its NMR frequency is slightly

higher than that of the proton so spectral dispersity

is lower and there is a larger chemical shift with respect

to frequency. As tritium is an isotope of hydrogen,

the chemical shifts in parts per million are almost

exactly the same, so a wealth of chemical shift information

is available. The frequencies of the shifts are converted

from proton to triton by multiplication by the Larmor

ratio (1·06663974)[4].

2.1.3 Monomers and Polymers

The usefulness of the above mentioned techniques

have been illustrated by the preparation of the following

labelled monomers and polymers.

Polystyrene was first prepared as a clear polymer

in 1845[5]. The monomer is prepared industrially from

benzene and ethylene, the ethyl benzene thus formed
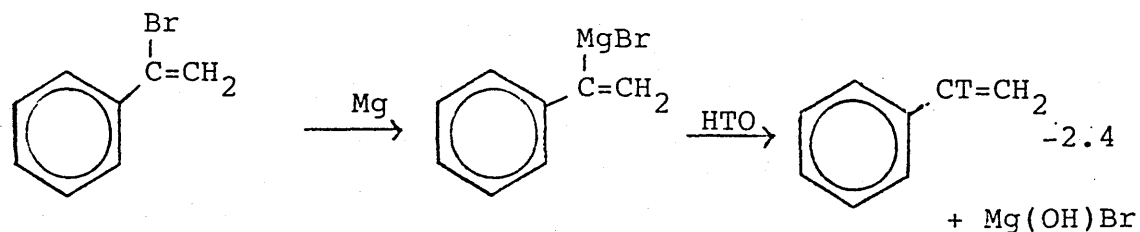
dehydrogenated (eqn 2.2).

The monomer can be polymerised by a range of techniques[6]; the polymer thus formed has a high electrical resistance and scratch and mar resistance; however it is attacked by solvents and discolours on exposure to UV light.
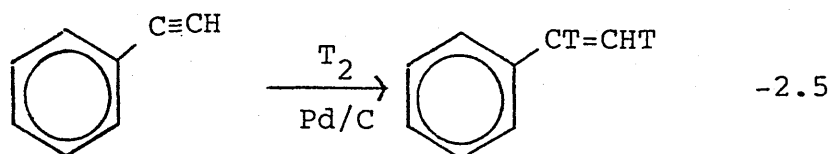
A range of techniques have previously been used to label styrene with tritium in a number of positions; $[\alpha\text{-}^3H]$ styrene may be prepared by the reduction of acetophenone with tritium gas (eqn 2.3)[7]

or by decomposition of the relevant styryl magnesium bromide with tritiated water (eqn 2.4)[8]

$$-2.4$$

$$+ Mg(OH)Br$$

[β-³H] Styrene may be prepared by the same method[9].

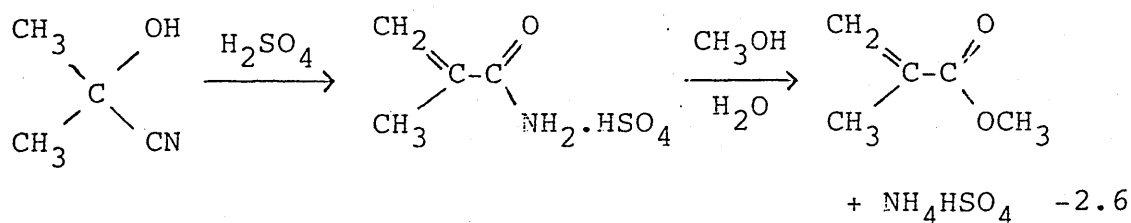[α,β-³H₂] Styrene may be prepared by the catalytic reduction of phenylacetylene (eqn 2.5)[2].

$$-2.5$$

A technique has been suggested for generally labelling a range of monomers using a P_2O_5 catalyst[10] but this method was unsuccessful in the case of styrene as a competing polymerisation reaction was observed.

α-Methylstyrene is produced by a similar method to styrene with propylene and benzene[5]. The α-methyl group decreases the reactivity of the monomer to polymerisation so an aluminium trichloride catalyst is necessary. The monomer is usually co-polymerised with

butadiene to form synthetic rubbers or as a synthetic
lacquer resin finish.

Methylmethacrylate is produced by the reaction between
acetone cyanohydrin and concentrated sulphuric acid
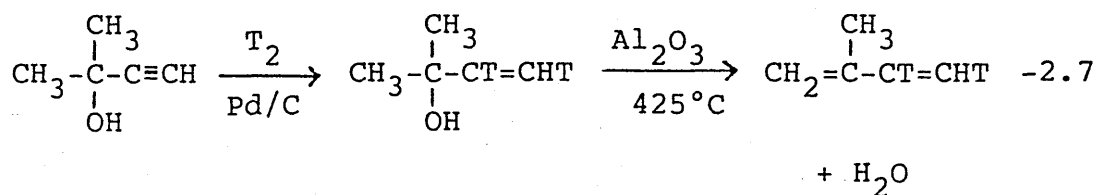followed by methanol hydrolysis (eqn 2.6).[5]

$$CH_3 \underset{CH_3}{\overset{OH}{\underset{|}{C}}} CN \xrightarrow{H_2SO_4} CH_2 = \underset{CH_3}{\overset{O}{\underset{|}{C}-C}} NH_2 \cdot HSO_4 \xrightarrow[H_2O]{CH_3OH} CH_2 = \underset{CH_3}{\overset{O}{\underset{|}{C}-C}} OCH_3$$

$$+ NH_4HSO_4 \quad -2.6$$

The monomer is generally polymerised by thermal or
UV initiation producing a polymer suitable for casting
when its viscosity reaches a consistency of syrup.

The addition of diazomethane to methacrylic acid
labelled with tritium enables methylmethacrylate to be
prepared, labelled in the methyl ester group.[11,18] The monomer
has also been sucessfully labelled at low specific activity
by heating the polymer with tritiated water and P_2O_5
catalyst, followed by depolymerisation to yield the
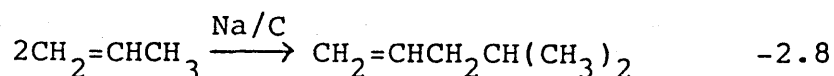monomer.[10]

Butylmethacrylate is prepared by the esterification
of methacrylic acid with butanol or the alcoholysis of
methylmethacrylate and polymerised by radical initiation[5].
The polymer has useful elastomeric properties and is
used for modifiers in lubricating oils, optical and other
special adhesives, textile and leather finishes[6].

Isoprene is prepared by the pyrolysis of natural
rubber and is co-polymerised with styrene by radical
or thermal initiation to form synthetic rubbers.
$[3,4-^3H_2]$ Isoprene has been prepared by the catalytic
reduction of 3-methyl-3-butynol with tritium gas and
a palladium catalyst partially deactivated with quinoline.
The resulting alcohol was then dehydrated to yield the
product (eqn 2.7)[12]

$$CH_3-\underset{\underset{OH}{|}}{\overset{\overset{CH_3}{|}}{C}}-C\equiv CH \xrightarrow[Pd/C]{T_2} CH_3-\underset{\underset{OH}{|}}{\overset{\overset{CH_3}{|}}{C}}-CT=CHT \xrightarrow[425°C]{Al_2O_3} CH_2=\overset{\overset{CH_3}{|}}{C}-CT=CHT \quad -2.7$$

$$+ H_2O$$

4-Methyl-1-pentene is produced by the dimerisation
of propylene by a sodium on charcoal catalyst (eqn 2.8)[7]

$$2CH_2=CHCH_3 \xrightarrow{Na/C} CH_2=CHCH_2CH(CH_3)_2 \quad -2.8$$

Polymerisation is performed using a Ziegler-Natta catalyst to form a polymer with very low density, good high temperature resistance and optical density. The polymer has been used for light fittings and items of medical apparatus but is very susceptible to UV light and oxidation.

2.2 Materials and Equipment

The reagents were commercially available and were either purified prior to use or their purity checked by standard procedures. Tritiated water (50 Ci/ml) was obtained from Amersham International. The specific activities of the prepared compounds were determined by the use of a Beckman Liquid Scintillation Counter LS 1800. The ^{3}H-NMR spectra were obtained at 25 °C on a Bruker WH 90 pulse spectrometer operating at 96 MHz (90 MHz for ^{1}H spectra) with quadrature detection. The flip angle was 30°, the repetition interval 1·6 seconds and, depending on the amount of radioactivity present, between 100 and $2·5 \times 10^5$ transients were acquired. The data were stored in 4K channels and Fourier transformed to provide spectral display widths of up to 13 ppm. Referencing was to a ghost reference generated from the proton resonance frequency of the internal standard (measured at 90 MHz) by multiplying by the Larmor ratio

1·06663974. Samples for analysis were sealed in 3 mm
diameter combination tubes (Wilmad SK1374A) with deuteriated
chloroform as the solvent and tetramethylsilane as the
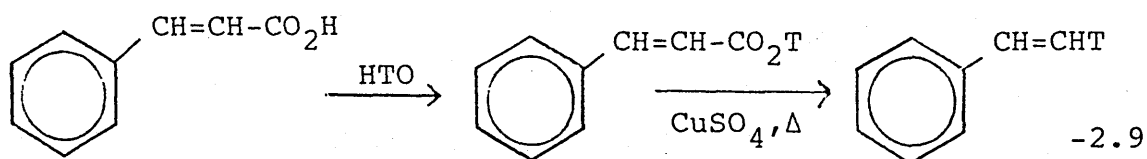internal standard.

2.3 Synthesis of ³H-Labelled Monomers

2.3.1 Preparation of Reduced Platinum Dioxide Catalyst

Platinum dioxide (50 mg) was mixed with water (10 ml),
sodium borohydride (250 mg) was added in small stages then
the mixture heated to 70 °C to complete the reaction.
The liquid was decanted and the solid washed several
times with water and then acetone which was removed by
evaporation.

2.3.2 Preparation of [β-³H] Styrene

Cinnamic acid (0·5 g) was dissolved in a minimum
amount of 1,4-dioxan (ca. 2 ml) and mixed with tritiated
water (3 μl). After 72 hours, the solvent was removed
and the acid mixed with quinoline (2 ml) and anhydrous
copper sulphate (0·01 g). The mixture was refluxed for
one hour, 6M hydrochloric acid (30 ml) added and the product
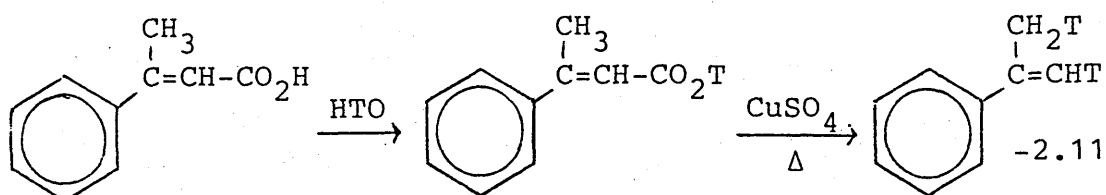obtained by steam distillation.

$$
\underset{\text{CH=CH-CO}_2\text{H}}{\bigcirc} \xrightarrow{\text{HTO}} \underset{\text{CH=CH-CO}_2\text{T}}{\bigcirc} \xrightarrow[\text{CuSO}_4,\Delta]{} \underset{\text{CH=CHT}}{\bigcirc} \quad -2.9
$$

2.3.3 Preparation of [Ar-³H] Styrene

Cinnamic acid (0·5 g) was mixed with freshly reduced platinum dioxide (20 mg) and tritiated water (3 μl) and sealed in a glass vial. The mixture was heated at 150 °C for 24 hours and then decarboxylated with quinoline as described above.
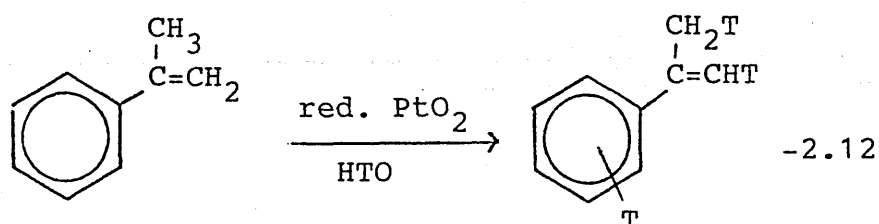
$$
\underset{\text{CH=CH-CO}_2\text{H}}{\bigcirc} \xrightarrow[\text{red. PtO}_2]{\text{HTO}} \underset{\text{T}}{\underset{\text{CH=CH-CO}_2\text{H}}{\bigcirc}} \xrightarrow[\text{CuSO}_4,\Delta]{} \underset{\text{T}}{\underset{\text{CH=CH}_2}{\bigcirc}} \quad -2.10
$$

2.3.4 Preparation of [β,Me-³H₂] α-Methylstyrene

β-Methylcinnamic acid was prepared as described in the literature[13] and then treated in the same way as for cinnamic acid (sect. 2.3.2).

CH$_3$ C=CH-CO$_2$H →(HTO) CH$_3$ C=CH-CO$_2$T →(CuSO$_4$, Δ) CH$_2$T C=CHT   -2.11
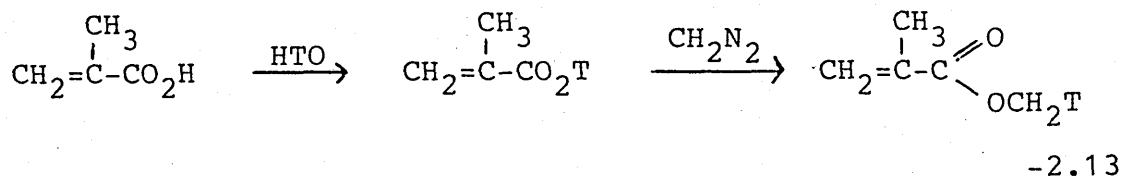
2.3.5 Preparation of [G-³H] α-Methylstyrene

α-Methylstyrene (0·5 g) was sealed in a glass vial with freshly reduced platinum dioxide (20 mg) and tritiated water (3 μl). The mixture was heated at 110 °C for 24 hours, the product filtered to remove the catalyst and dried over anhydrous sodium sulphate.

CH$_3$ C=CH$_2$ →(red. PtO$_2$ / HTO) CH$_2$T C=CHT   T   -2.12

2.3.6 Preparation of [1-³H] Methylmethacrylate

Methacrylic acid (0·5 g) was mixed with tritiated water (3 μl) and allowed to stand for 20 minutes. Diazomethane in ether was added dropwise until the yellow colour of diazomethane persisted for five minutes. The
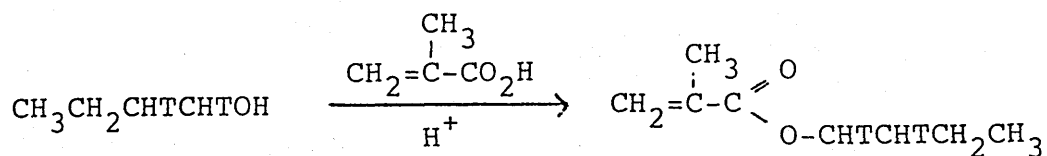
solvent was removed by evaporation.

$$CH_2=C(CH_3)-CO_2H \xrightarrow{HTO} CH_2=C(CH_3)-CO_2T \xrightarrow{CH_2N_2} CH_2=C(CH_3)-C(=O)OCH_2T$$

-2.13

2.3.7 Preparation of [G-³H] Butylmethacrylate

Butanol (0·5 ml), dichlorotris(triphenylphosphine)-ruthenium(II) (10 mg) and tritiated water (2 μl) were sealed in a glass vial under nitrogen and heated at 180-200 °C for three hours. The contents of the vial were taken up in ether (20 ml) and washed with water (1 ml) and dried over anhydrous sodium sulphate. The ether was removed by evaporation and the alcohol mixed with methacrylic acid (0·5 ml), dilute sulphuric acid (150 μl) and a small quantity of hydroquinone. The mixture was sealed in a glass tube and heated at 95 °C for one hour, washed with dilute aqueous sodium hydroxide, water and then dried over anhydrous sodium sulphate.
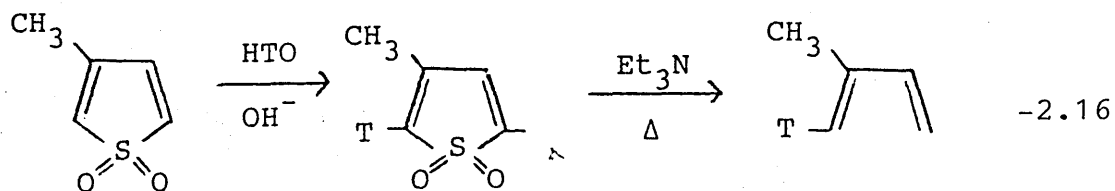
$$CH_3CH_2CH_2CH_2OH \xrightarrow[Ru^{II}(PPh_3)_3Cl_2]{HTO} CH_3CH_2CHTCHTOH \quad -2.14$$

$$CH_3CH_2CHTCHTOH \xrightarrow[H^+]{\substack{CH_3 \\ | \\ CH_2=C-CO_2H}} \underset{O-CHTCHTCH_2CH_3}{\overset{CH_3}{CH_2=C-C}\overset{O}{\diagdown}}$$

-2.15

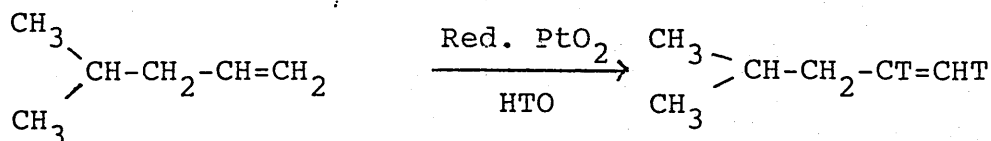## 2.3.8 Preparation of [1-³H] Isoprene

3-Methyl-3-sulpholene (0·5 g) was dissolved in the minimum volume of 1,4-dioxan, a pellet of sodium hydroxide was added followed by tritiated water (3 μl). After 24 hours the compound was taken up in chloroform (2 ml), washed twice with distilled water (5 ml) and the solvent removed. The compound was sealed in a glass vial with triethylamine (5 ml) and heated at 130 °C for two hours. The product was taken up in deuterated chloroform (200 μl), washed with water and dried over anhydrous sodium sulphate.

-2.16

2.3.9 Preparation of [G-³H] 4-Methyl-1-pentene

4-Methyl-1-pentene (0·5 ml) was sealed in a glass
vial with freshly reduced platinum dioxide (10 mg) and
tritiated water (3 μl). The mixture was heated at 110 °C
for 24 hours, then on cooling, filtered, washed with
water and dried over anhydrous sodium sulphate.

$$\begin{array}{c} CH_3 \\ \diagdown \\ \diagup \\ CH_3 \end{array} CH-CH_2-CH=CH_2 \quad \xrightarrow[\text{HTO}]{\text{Red. } PtO_2} \quad \begin{array}{c} CH_3 \\ \diagdown \\ \diagup \\ CH_3 \end{array} CH-CH_2-CT=CHT$$

-2.17

2.4 Preparation of ³H-Labelled Polymers

2.4.1 Preparation of Poly([1-³H]methylmethacrylate)

[1-³H] Methylmethacrylate (0·5 ml) was sealed in
a glass vial under vacuum and heated at 110 °C for 24 hours.
The resultant polymer was dissolved in toluene (5 ml)
and precipitated with methanol (50 ml), filtered and air
dried.

2.4.2 Preparation of Poly([G-³H]butylmethacrylate)

[G-³H] Butylmethacrylate (0·5 ml) was sealed in a
glass vial under a vacuum with α,α'-azobisisobutyronitrile

(100 μg) and heated at 100 °C for 24 hours. The polymer
was purified as above.

2.4.3 Preparation of Poly([G-³H] α-methylstyrene)

[G-³H]α-Methylstyrene (0·5 mg) was dissolved in
dichloromethane (2 ml) and cooled to -78 °C with a dry
ice/acetone mixture. Concentrated sulphuric acid (100 μl)
was added and the mixture stirred for two hours. The
polymer was purified as described as above.

2.4.4 Preparation of Poly([G-³H]4-methyl-1-pentene)

Aluminium sesquichloride (200 μl) was added to a
solution of titanium (IV) chloride (300 μl) in petroleum
spirit (100-120°)(2 ml) under dry nitrogen. The mixture
was allowed to stand for three hours to allow for the
formation of the catalyst, a titanium (III) aluminium
alkyl complex indicated by the formation of purple crystals.[19]
[G-³H]4-Methyl-1-pentene (0·5 ml) was added to the catalyst
mixture and the vessel shaken in an oil bath at 60 °C
for 24 hours. The resultant suspension was dissolved
in chloroform (5 ml) and reprecipitated with methanol (50 ml),
the polymer filtered off and air dried.

2.5 Results

2.5.1 Specific Activities of Labelled Monomers

To determine the specific activities of the monomers
a known amount of each compound was dissolved in a solvent
containing the appropriate scintillator and counted.
If the counts were excessive, the solutions were diluted
further as necessary and from these results the specific
activity was calculated. The specific activities of
the labelled monomers are given in Table 2.3.

Table 2.3 Specific Activities of Labelled Monomers

Monomer	Specific Activity mCi/mmol
[1-^{3}H]Styrene	2·6
[Ar-^{3}H] Styrene	4·2
[1,Me-^{3}H] α-Methylstyrene	6·5
[G-^{3}H] α-Methylstyrene	13·0
[1-^{3}H]Methylmethacrylate	7·5
[G-^{3}H]Butylmethacryate	2·2
[1-^{3}H]Isoprene	1·9
[G-^{3}H] 4-Methyl-1-pentene	9·5

2.5.2 Analysis of NMR Spectra

The NMR spectra of $[CO_2-^3H]$ cinnamic acid (fig 2.1)
show the tritium located as expected entirely in the
carboxylic acid group (signal at δ11·4 ppm). Decarboxylation
of the acid yielded $[β-^3H]$ styrene (fig 2.2), the two
singlets at δ5·2 and δ5·7 in the ^3H-NMR spectrum correspond
to the cis and trans configurations. Comparisons between the
^1H-NMR spectra of the labelled and unlabelled compounds
show that the tritiated product is as pure as the unlabelled
material.

The tritiation of cinnamic acid with reduced platinum
dioxide labels the compound specifically in the aromatic
ring (fig 2.3) and thermal decomposition yields $[Ar-^3H]$-
styrene (fig 2.4).

β-Methyl cinnamic acid labelled in the carboxylic
acid group (fig 2.5) decomposes to form $[β,Me-^3H]$ α-methyl-
styrene (fig 2.6). Unlike styrene, α-methylstyrene does
not polymerise by thermal initiation, so it can be labelled
directly with reduced platinum dioxide. The ^3H-NMR (fig 2.7)
shows the tritium to be present in all positions, the
signal at δ2·1 corresponds to the methyl group, the two
singlets at δ5·4 and δ5·1 are the cis and trans positions
in the methylene group and the signals between δ7·2 and δ7·5

Fig 2.1a ³H-NMR (¹H-decoupled) of [CO_2-³H]cinnamic acid

Fig 2.1b ¹H-NMR of [CO_2-³H]cinnamic acid

Fig 2.1c ¹H-NMR of

cinnamic acid

Fig 2.2a ^{3}H-NMR (^{1}H-decoupled) of [β-^{3}H]styrene

Fig 2.2c ^{1}H-NMR of [β-^{3}H]styrene

Fig 2.2c ^{1}H-NMR of styrene

Fig 2.3 ³H-NMR (^{1}H-decoupled) of [Ar-³H]cinnamic acid

Fig 2.4 ³H-NMR (^{1}H-decoupled) of [Ar-³H]styrene

Fig 2.5a ³H-NMR (¹H-decoupled) of [CO₂-³H] β-methylcinnamic acid

Fig 2.5b ¹H-NMR of [CO₂-³H] β-methylcinnamic acid

Fig 2.5c ¹H-NMR of β-methylcinnamic acid

Fig 2.6a ^{3}H-NMR (^{1}H-decoupled) of [β,Me-^{3}H]α-methyl styrene

Fig 2.6b ^{1}H-NMR of [β,Me-^{3}H]α-methylstyrene

Fig 2.6c ^{1}H-NMR of

α-methylstyrene

Fig 2.7a ³H-NMR (¹H-decoupled) of [G-³H] α-methylstyrene

Fig 2.7b ¹H-NMR of [G-³H] α-methylstyrene

are for the aromatic hydrogens.

The ^{3}H-NMR spectrum of [1-^{3}H]methylmethacrylate
(fig 2.8a) shows as expected a singlet at $\delta 3 \cdot 8$ corresponding
to the methyl ester group. A large radiochemical impurity
is present at $\delta 3 \cdot 9$ accounting for some 30 % of the radio-
activity. The impurity manifests itself in the ^{1}H-NMR
spectrum of the labelled compound (fig 2.8b) as a broad
signal underneath the ester signal. Also visible in the
^{1}H-NMR spectrum is a triplet at $\delta 1 \cdot 2$ and a quartet at $\delta 3 \cdot 6$
due to the presence of residual diethylether solvent.

The ^{3}H-NMR spectrum of butanol (fig 2.9a) shows the
alcohol to be labelled mainly in the α-position (70 %)
at $\delta 3 \cdot 6$, with the remainder of the label incorporated
in the β-position (>25 %) at $\delta 1 \cdot 5$. Esterification to yield
the ester (fig 2.10) does not lead to any scrambling of
the label as the two main signals are retained in the
final product.

3-Methyl-3-sulpholene has been labelled in the two
methylene groups (fig 2.11), predominately in the 2-position
(signal at $\delta 3 \cdot 6$). Thermal degradation yields isoprene
(fig 2.12) labelled specifically in the 1-position as
represented by the doublet for the cis and trans positions
at $\delta 5 \cdot 0$.

Fig 2.8a ^{3}H-NMR (^{1}H-decoupled) of

[1-^{3}H]methylmethacrylate

Fig 2.8b ^{1}H-NMR of

[1-^{3}H]methylmethacrylate

Fig 2.8c ^{1}H-NMR of methylmethacrylate

84

Fig 2.9a ^{3}H-NMR (^{1}H-decoupled) of [α,β-^{3}H]- butanol

Fig 2.9b ^{1}H-NMR of [α,β-^{3}H] butanol

Fig 2.9c ^{1}H-NMR of butanol

Fig 2.10a ³H-NMR (¹H-decoupled) of

[G-³H] butylmethacrylate

Fig 2.10b ¹H-NMR of [G-³H] butylmethacrylate

Fig 2.10c ¹H-NMR of butylmethacrylate

Fig 2.11a ^{3}H-NMR (^{1}H-decoupled) of

[2,5-^{3}H] 3-methyl-3-sulpholene

Fig 2.11b ^{1}H-NMR of [2,5-^{3}H] 3-methyl-3-sulpholene

Fig 2.11c ^{1}H-NMR of 3-methyl-3-sulpholene

Fig 2.12a ³H-NMR (¹H-decoupled) of [1-³H] isoprene

Fig 2.12b ¹H-NMR of [1-³H]·isoprene

Fig 2.12c ¹H-NMR of isoprene

4-Methyl-1-pentene has been labelled generally with the tritium distribution as follows (fig 2.13):-

$$CH_3$$
$$CH_3$$
$$CH-CH_2-CH=CH_2$$
$$10\% \quad 34\% \quad 55\%$$

with some 1% associated with the other positions.

Polymerisation of [1-³H] methylmethacrylate has not scrambled the labelling; as can be seen from the ³H-NMR (fig 2.14a) the label is entirely in the methyl ester group (signal at δ3·6) as expected.

The ³H-NMR of poly([G-³H] butylmethacrylate) (fig 2.15a) shows the label to be only in the α-position of the butyl ester group (signal at δ4·0); no signal is visible in the δ1-2 ppm region where the signals for the remaining methylene protons appear (fig 2.15b).

The labels have remained in position for the polymerisation of [G-³H] α-methylstyrene (fig 2.16) and the integral ratios are approximately the same for monomer and polymer.

The NMR spectrum of poly([G-³H] 4-methyl-1-pentene) (fig 2.17) shows the label to be in approximately the same

Fig 2.13a 'H-NMR (^{1}H-decoupled) of   [G-^{3}H]4-methyl-1-pentene

Fig 2.13b ^{1}H-NMR of [G-^{3}H]4-methyl-1-pentene

Fig 2.13c ^{1}H-NMR of 4-methyl-1-pentene

Fig 2.14a ³H-NMR (¹H-decoupled) of

poly([1-³H]methylmethacrylate)

Fig 2.14b ¹H-NMR of

poly([1-³H]methylmethacrylate)

Fig 2.14c ¹H-NMR of

polymethylmethacrylate

Fig 2.15a ^{3}H-NMR (^{1}H-decoupled) of poly([G-^{3}H]butylmethacrylate)

Fig 2.15b ^{1}H-NMR of poly([G-^{3}H]butylmethacrylate)

Fig 2.15c ^{1}H-NMR of

polybutylmethacrylate

Fig 2.16a ³H-NMR (¹H-decoupled) of

poly([G-³H]α-methylstyrene)

Fig 2.16b ¹H-NMR of poly([G-³H]α-methylstyrene

Fig 2.16c ¹H-NMR of poly(α-methylstyrene)

Fig 2.17a ³H-NMR (¹H-decoupled) of poly([G-³H]4-methyl-1-pentene)

Fig 2.17b ¹H-NMR of poly([G-³H]4-methyl-1-pentene)

Fig 2.17c ¹H-NMR of poly(4-methyl-1-pentene)

positions as the monomer and have not migrated to the

terminal methyl groups...

2. 6 Discussion

The area of a peak in an NMR spectrum is proportional

to the number of nuclei contributing to it in the sample.

As the concentration of tritium atoms in a labelled compound

is of the order of fractions of a percent, the

'detectability' of a signal becomes dependent on the peak

shape.[4] Hence for a compound labelled at one site, under

conditions that would give a single sharp line in the

NMR spectrum, a radioactivity of 0·1 mСι usually requires

35 000 accumulations (approximately 16 hours) to give

a signal to noise ratio of 4:1. However, for a polymer

in solution, intermolecular interactions brought about

by the restricted motion of the polymer molecules gives

rise to severe line splitting and so produces peak broadening.[14]

This broadening effect decreases the 'detectability' of

a tritium signal and so a radioacitvity of at least 5 mСι

per site is required for the signal to be observed.

It is partly for the reasons explained above that it

was not possible to obtain a ³H-NMR spectrum of tritiated

polystyrene. Styrene has been prepared sucessfully labelled

in both the vinyl hydrogens and the aromatic ring. The

radioactivity of the [β-³H]styrene was 20 mCi/g sufficient

to obtain a ³H-NMR spectrum; however, on polymerisation,

the radioactivity of the polymer was found to be only 5 mCi/g,

insufficient to obtain a ³H-NMR spectrum; the remaining

radioactivity remained in solution during purification as

a low molecular weight fraction. The reason for this is

not known and was tentatively put down to a kinetic isotope

effect inhibiting the formation of the initiating radical.

However this is now not believed to be the case as it has

been shown that the rate of polymerisation of [β-²H]styrene

is some 28 % higher than that of styrene,[15] and it would

therefore be expected that, with tritium in this position,

any kinetic isotope effect observed would increase the rate

of polymerisation producing a well labelled polymer.

The polymerisation of [Ar-³H]styrene produced a polymer

of significantly higher specific activity than the [β-³H]-

styrene but was observed to undergo radiation induced cross-

linking and precipitated out of solution, hence it was not

possible to obtain a ³H-NMR spectrum of the polymer.

On thermal decarboxylation of [CO_2-³H]β-methylcinnamic

acid, extensive labelling of the methyl group was observed

to occur; these rearrangements in α,β-unsaturated acids

have been observed before.[16] On polymerisation, the same

decrease in radioactivity was observed as that shown with [β-³H]styrene. The presence of the α-methyl group on the molecule while decreasing the reactivity of the monomer to polymerisation also inhibits any tendency to undergo cross-linking; hence when the monomer was labelled in the aromatic ring and polymerised, the polymer produced was stable enough to allow a ³H-NMR spectrum to be obtained.

One of the drawbacks of using radioisotopes is the possibility of radiation induced reactions such as cross-linking. Another example of this problem occurred when trying to prepare [1-³H]methylmethacrylate for the first time; on addition of diazomethane to esterify the acid, the monomer was observed to polymerise out of solution as the polymer is not soluble in diethyl ether. However, on repeating the experiment using a smaller amount of tritiated water in the presence of an inhibitor, it was possible to stabilise the monomer sufficiently to obtain a ³H-NMR spectrum of the monomer.

The monomers were generally purified by passing over activated charcoal and then washing with distilled water and drying over anhydrous sodium sulphate to remove any remaining tritiated water. However, these techniques were not sufficient in the case of methylmethacrylate as a large radiochemical impurity can be observed in the NMR spectrum

(signal at $\delta 2 \cdot 0$). Because of the small quantities involved, to purify this compound further would require either a preparative radio-high performance liquid chromatography apparatus, of the dilution of the product with unradioactive material (decreasing its specific activity), and fractional distillation.

The use of dichlorotris(triphenylphosphine)ruthenium (II) as a catalyst provides an efficient method of labelling aliphatic alcohols.[18] By reducing the heating time, it would probably be possible to restrict the label to the α-position in butanol. Although 30 % of the label in [G-^{3}H]butyl-methacrylate is in the β-position of the butyl ester, on polymerisation no signal can be observed in the polymer ^{3}H-NMR spectrum for this position. It is believed that rather than the label migrating to the α-position of the group or being removed from the molecule   altogether, the peak for that signal has broadened significantly enough for the signal to be no longer 'detectable', as previously described. The signal at $\delta 3 \cdot 6$ in the ^{1}H-NMR spectrum of the unlabelled polymer (fig 2.15c) is believed to be due to residual methanol from the polymer purification process.

The acidity of the methylene hydrogens in 3-methyl-3-sulpholene has enabled these positions to be labelled by base catalysed exchange. The integrals for the signals

in the ^{3}H-NMR spectrum (fig 2.11a) are in the ratio 85:15

indicating that the methyl group has had the effect of

reducing the acidity of one position relative to the other.

Thermal degradation to produce isoprene has introduced an

impurity to the sample (signal at δ3·6 in the ^{1}H-NMR spectrum)

(fig 2.12b); however the product is radiochemically pure.

Triethylamine was added to the reaction mixture to form

a stable complex with the sulphur dioxide produced during

the reaction and so favouring the reaction.

The preparation of [G-^{3}H] 4-methyl-1-pentene illustrates

the effectiveness of the reduced platinum dioxide catalyst

and its potential to label a variety of aliphatic and aromatic

compounds.

2.7 Conclusions

A series of monomers and polymers have been successfully

labelled with tritium via a range of synthetic routes and

their labelling patterns analysed by ^{3}H-NMR spectroscopy.

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CHAPTER THREE

The Preparation and Analysis of

Deuterium Labelled Monomers and Polymers

3.1 Introduction

Developments in analytical equipment e.g. Fourier transform infrared spectroscopy, capillary gas chromatography and high performance liquid chromatography etc. have led to considerable improvements in sensitivity to detection of many isotopes and opened up opportunities for using stable isotopes in mechanistic studies. Stable isotopes have some considerable advantages over radioisotopes; they present no problems with radiation induced damage to the labelled compound and its environment, an aspect that is particularly important in clinical studies; they are safer to handle than radioactive materials and are frequently cheaper. One further advantage, particularly with deuterium, is the wide range of partially and wholly labelled reagents available commercially that can simplify the preparation of the required labelled compounds.

The advantages of using deuterium as an isotope tracer in polymer studies over carbon isotopes, are similar to those of tritium, ease of labelling, cost etc. However, until now, the major problem with using deuterium was a difficulty in determining the pattern of labelling in a compound, although the extent of labelling can be found simply from mass spectrometry. Developments in Fourier

transform nuclear magnetic resonance (FTNMR) spectroscopy

and the advent of superconducting high field magnets has

increased the sensitivity of NMR spectroscopy to such

a level that natural abundance deuterium spectra can be

obtained relatively easily. These advances have simplified

the analysis of deuterium labelled compounds to the extent

that the isotope has become an alternative to tritium

for hydrogen tracer studies.

Although the methods used to label compounds with

deuterium and tritium are usually the same (with the

exception of radiation induced methods such as the Wilzbach

method) there are important differences. Thus deuterium

labelled compounds are prepared on a larger scale and

are purified by customary chemical methods e.g. distillation,

recrystallisation and preparative HPLC whereas tritium

labelled compounds are dependent on their radioactivity

for their purification. The degree of isotopic incorporation

is also usually different e.g. in labelling acetophenone.

In the methyl group the products are $C_6H_5COCD_3$ and

$C_6H_5COCH_2T$. Finally there is no radiation induced degradation

so that regular repurification is unnecessary.

The preparation of tritium labelled methylmethacrylate

as reported in the previous chapter presented some difficulty

due to radiation induced polymerisation. Similarly, it was not possible to obtain a ^{3}H-NMR spectrum of labelled polystyrene as cross linking reactions led to precipitation of the polymer from solution. The presence of these reactions suggested that it would be wise if parallel deuteration studies were carried out so offsetting these problems. It was therefore decided to label the range of monomers and polymers with deuterium and analyse their labelling patterns by ^{2}H-NMR spectroscopy.

3.2 Properties of Deuterium

Deuterium is a stable isotope of hydrogen, present at a natural abundance of approximately 0·0156 %(the natural abundance levels vary and have been used to identify the source of the compound) in all hydrogen containing compounds[1]. The isotope is concentrated by the electrolysis of water and is available commercially in the form of labelled compounds of different structures as well as deuterium gas and isotopically enriched water.

As a nucleus for detection by NMR spectroscopy, deuterium has some major disadvantages, but, with modern apparatus however, these can be overcome. The deuterium nucleus has a low NMR frequency of 13·8 MHz (in a 2·11 T magnetic field) which decreases the spectral dispersity

by approximately a factor of six compared to the proton.[2]
To achieve an equivalent spectral dispersion to the proton
therefore requires a six fold increase in applied magnetic
field, the development of superconducting materials which
enables the manufacture of 8-9 T magnets has greatly assisted
this requirement. The low NMR frequency also means that
coupling constants are smaller and multiplicity in the
spectrum is decreased, therefore compounds with closely
similar chemical shifts can be difficult to analyse. Although
the chemical shifts expressed as frequency changes are
smaller, as deuterium is a hydrogen isotope the shifts
when expressed as parts per million (ppm) are almost exactly
the same allowing access to the wealth of ^{1}H-NMR data.

The deuterium nucleus has a low magnetogyric constant
of 6.54×10^6 $Hz T^{-1}$ and is less sensitive to detection than
the proton by a factor of 100. Developments in
instrumentation have overcome this problem, since, although
theoretically a thousand scans of a deuterium spectrum
are required to obtain a signal to noise ratio equivalent
to one scan of a proton spectrum, improved electronic
circuitry has allowed much lower signal to noise ratios
to be accepted. In addition, the use of wide bore samples
which allow more nuclei within the area of the detector
coil provide further compensation.

The deuteron is a quadrupolar nucleus of spin I=1.
The spin of unity implies that the nuclear charge
distribution is aspherical, hence, as it spins, the nucleus
produces a fluctuating electric field. Interaction occurs
with the molecular electric field gradient which shortens
relaxation times by allowing a loss of upper spin state
energies to the lattice and broadening the NMR lines.
This effect makes the spectra more difficult to analyse
but through spin-lattice relaxation time measurements
and wide line deuterium NMR studies of labelled solids
and liquid crystals studies of molecular dynamics and
orientation can be made. Analysis of the spectrum can
be simplified by magic angle spinning of the sample which
averages the spatial orientation of the nuclei to zero,
narrowing the spectral lines.[3]

3.3 Materials and Equipment

The deuterated water used for these labelling
experiments was obtained form Aldrich Chemical Co. and
was 99·8 % isotopically enriched.

The deuterium NMR spectra were obtained at 25 °C on
a Brucker WH500 spectrometer (University of Oxford)
operating at 500 MHz. The flip angle was 45° and the
repetition interval 0·7 seconds; between 16 and 100

transients were acquired. The samples were run as solutions
in solvents such as benzene and the signals from the natural
abundances of deuterium in the solvent were used for
reference purposes.

3.4 Synthesis of ^{2}H-Labelled Monomers and Polymers

3.4.1   Preparation of [Ar-^{2}H] Styrene and Poly([Ar-^{2}H]-
styrene)

Cinnamic acid $(0 \cdot 5 \, g)$ was mixed with freshly reduced
platinum dioxide $(20 \, mg)$ prepared as described in section 2.3.1
and deuterated water $(300 \, \mu l)$. The mixture was sealed
in a glass vial and heated at 150 $^o C$ for 24 hours. After
cooling, the acid was decarboxylated, purified and polymerised
as described in the previous chapter.

-3.1

3.4.2 Preparation of [G-^{2}H]α-Methylstyrene and

   Poly([G-^{2}H]α-methylstyrene)

α-Methylstyrene (0·5 ml) was sealed in a glass vial
with freshly reduced platinum dioxide (20 mg) and deuterated
water (300 μl), and heated at 150 ^{c}C for 24 hours. The
vial was cooled, opened and the contents filtered and
washed with distilled water to remove any labile deuterium.
After drying over anhydrous sodium sulphate, the monomer
was polymerised as described in section 2.4.3.

3.4.3 Preparation of [1-^{2}H]Methylmethacrylate and

   Poly([1-^{2}H]methylmethacrylate)

Methacrylic acid (0·5 ml) was esterified with
perdeuterated methanol (0·3 ml) by heating the two compounds
in a sealed glass vial with dilute sulphuric acid catalyst
(10 μl) and a small quantity of hydroquinone inhibitor,
at 110 ^{c}C for two hours. The vial was allowed to cool
and opened, the contents washed with dilute sodium hydroxide
(2 ml) and distilled water (10 ml) then dried over anhydrous

sodium sulphate. The polymerisation technique for the

monomer was the same as that described in section 2.4.1.

$$CH_2=\overset{\overset{\displaystyle CH_3}{|}}{C}-CO_2H \; + \; CD_3OD \; \xrightarrow{\;\;H^+\;\;} \; CH_2=\overset{\overset{\displaystyle CH_3}{|}}{C}-CO_2CD_3 \; \xrightarrow{\;\;\Delta\;\;} \; \left[CH_2-\overset{\overset{\displaystyle CH_3}{|}}{\underset{\underset{\displaystyle CO_2CD_3}{|}}{C}} \right] -3.3$$
$$+ \; HDO$$

3.4.4   Preparation of [1-²H]Butylmethacrylate and

Poly([1-²H]butylmethacrylate)

Butanol was labelled by the same procedure as that

used for the preparation of [G-³H]butanol (section 2.3.7),

with deuterated water (300 µl) substituted for tritiated

water. The monomer and polymer were prepared as described

in sections 2.3.7 and 2.4.2.

$$CH_3CH_2CH_2CH_2OH \; \xrightarrow[\;Ru^{II}(PPh_3)_3Cl_2\;]{\;D_2O\;} \; CH_3CH_2CH_2CHDOH$$

$$CH_3CH_2CH_2CHDOH \; + \; CH_2=\overset{\overset{}{|}}{\underset{\underset{\displaystyle CH_3}{|}}{C}}-CO_2H \; \xrightarrow{\;\;H^+\;\;} \; CH_2=\overset{\overset{}{|}}{\underset{\underset{\displaystyle CH_3}{|}}{C}}-C\overset{\diagup O}{\diagdown}_{O-CHDCH_2CH_2CH_3}$$

$$CH_2=\overset{\overset{\displaystyle CH_3}{|}}{C}-C\overset{\diagup O}{\diagdown}_{O-CHDCH_2CH_2CH_3} \; \xrightarrow[\;\Delta\;]{\;AIBN\;} \; \left[\overset{\overset{\displaystyle CH_3}{|}}{\underset{\underset{\displaystyle O\diagdown^{\diagup O}_{O-CHDCH_2CH_2CH_3}}{|}}{C}}-CH_2 \right] \;\; -3.4$$

3.4.5 Preparation of [G-²H] Isoprene

3-Methyl-3-sulpholene (0·8 g) was dissolved in a minimum quantity of 1,4-dioxan to which was added deuterated water (0·5 ml) and one pellet of sodium hydroxide. After three days the material was treated by the same procedure as that described in section 2.3.8 to yield [G-²H] isoprene.

3.4.6 Preparation of [G-²H] 4-Methyl-1-pentene

4-Methyl-1-pentene (1 ml) was sealed in a glass vial under vacuum with freshly reduced platinum dioxide (20 mg) and deuterated water (0·5 ml) and heated at 110 °C for five days. On cooling, the monomer was purified and resealed with fresh catalyst and deuterated water and heated for a further five days. The process was repeated a third time to increase further the incorporation of deuterium in the monomer.

3.5 Analysis of ^{2}H-NMR Spectra

The deuterium NMR spectrum of [Ar-^{2}H]styrene (fig 3.1) has two signals at $\delta 7 \cdot 2$ and $\delta 4 \cdot 8$ ppm. The downfield signal represents the deuterium labels in the aromatic ring. The other signal in the spectrum may well belong to the methylene group, But is slightly too far upfield for this position. An alternative interpretation would be that it belongs to a deuterium labelled impurity.

The deuterium NMR spectrum of methylmethacrylate (fig 3.2) has as expected only one signal at $\delta 3 \cdot 3$ ppm, from the fully deuterated methyl ester group. Similarly, only one signal is visible in the spectrum of [1-^{2}H]butyl-methacrylate at $\delta 3 \cdot 9$ ppm (fig 3.3). This signal corresponds to the deuterium label present solely in the α-position of the butyl ester; there is no indication that, like [G-^{3}H]butylmethacrylate, the monomer is labelled in any other group.

[G-^{2}H]Isoprene (fig 3.4) has been labelled generally with the deuterium distribution as follows:-

Fig 3.1 ²H-NMR (¹H-decoupled) of [Ar-²H]-styrene

Fig 3.2 ^{2}H-NMR (^{1}H-decoupled) of

[1-^{2}H]methylmethacrylate

Fig 3.3 ^{2}H-NMR (^{1}H-decoupled) of

[1-^{2}H]butylmethacrylate

Fig 3.4 ²H-NMR (¹H-decoupled) of [G-²H]isoprene

Some deuterium labelled impurities are visible at

$\delta 2 \cdot 4$, $2 \cdot 8$ and $4 \cdot 0$ ppm.

4-Methyl-1-pentene has also been generally labelled

(fig 3.5) and the deuterium distribution is as follows:-

$$CH_3 \diagdown$$
$$CH - CH_2 - CH \rightleftharpoons CH_2$$
$$CH_3 \diagup$$

3%   7%   11%   22%   57%

some deuterium labelled impurity is visible at $\delta 1 \cdot 2$ ppm.

The deuterium NMR spectrum of poly([Ar-^{2}H] styrene)

(fig 3.6) consists of a broad signal at $\delta 7 \cdot 1$ ppm over which

is laid a sharp peak at $\delta 7 \cdot 4$ ppm. The signals are both

from the aromatic region, the broad resonance from the

ortho- positions and the sharp signal from the meta- and

para- positions. The relative areas of the two signals

indicates that the labelling is predominantly in the ortho-

positions; it is not possible however to determine the

distribution.

The deuterium NMR spectrum of poly([G-^{2}H] α-methyl-

styrene) (fig 3.7) has three signals at $\delta 0 \cdot 3$, $1 \cdot 4$ and

$7 \cdot 3$ ppm corresponding to the methyl, methylene and aromatic

hydrogens respectively. The spectrum is extremely noisy,

Fig 3.5 ²H-NMR (¹H-decoupled) of [G-²H] 4-methyl-1-pentene

Fig 3.6 ^{2}H-NMR (^{1}H-decoupled) of
poly([Ar-^{2}H]styrene)

Fig 3.7 ^{2}H-NMR (^{1}H-decoupled) of
poly([G-^{2}H]α-methylstyrene)

indicating a low level of deuterium incorporation of which

16 is in the aromatic ring and the remainder split equally

between the two aliphatic sites.

The deuterium NMR spectrum of poly([1-^{2}H]methyl-

methacrylate) (fig 3.8) has only one signal at δ3·2 ppm

corresponding to the perdeuterated methyl ester group.

This spectrum has a very high signal to noise ratio when

compared with the previous spectrum indicating the high

level of incorporation obtained by using perdeuterated

starting material.

The deuterium NMR spectrum of poly([1-^{2}H]-butyl-

methacrylate) (fig 3.9) has two signals at δ4·0 and δ7·2 ppm.

The upfield signal is from the label in the butyl ester

side chain, the signal at δ7·2 ppm may be a deuterium

labelled impurity, but is probably the deuterium natural

abundance signal from the solvent, ^{1}H$_6$-benzene. Benzene

was chosen as the NMR solvent precisely because any natural

abundance signal would occur away from the regions of

the expected signals while providing a reference frequency

for the spectrum.

Fig 3.8 ^{2}H-NMR (^{1}H-decoupled) of

poly([1-^{2}H]methylmethacrylate)

Fig 3.9 ²H-NMR (¹H-decoupled) of
poly([1-²H] butylmethacrylate)

3.6 Discussion

The deuterium NMR spectra of the labelled monomers and polymers demonstrate that where the labelling reactions are the same as those used for tritium, so also are the labelling patterns. [Ar-^{2}H] Styrene has been labelled exclusively in the aromatic ring, as was found when this method was used in the tritium labelling of the monomer.

The deuterium NMR spectrum of poly([Ar-^{2}H] styrene) highlights one of the difficulties that can be encountered when using deuterium NMR spectroscopy. Deuterium quadrupole relaxation can broaden the linewidth when compared with the corresponding proton resonance lowering the resolution. This effect, when compounded with peak broadening from the restricted motion of the polymer chains, leads to spectra with very broad linewidths. The hydrogens on the aromatic ring are subject to different shielding effects and in a proton spectrum, the ortho- hydrogens can be clearly differentiated from the meta- and para- hydrogens if not completely separated[4]. In the deuterium NMR spectrum however, overlapping of these two signals has occurred to such a degree that it is not possible to determine the labelling distribution accurately, although the deuterium is obviously predominantly in the ortho- (upfield) position.

One of the most important advantages of carrying
out labelling procedures using a stable isotope is the
absence of any radiation induced reactions or damage.
As noted in the previous chapter, the polymerisation of
[Ar-^{3}H]styrene led to the formation of a polymer which
gelled too rapidly for an NMR spectrum of the polymer
solution to be obtained. When the reaction was repeated
with deuterium, no such problem occurred and it was possible
to obtain a ^{2}H-NMR spectrum of the labelled polymer.
The absence of harmful radiation would be extremely
important were these compounds to be used in food or drug
experiments.

The deuterium NMR spectrum of poly([G-^{2}H]α-methyl-
styrene) has a very poor signal to noise ratio due to
the low deuterium incorporation in the compound. The
quality of the spectrum could be improved by repeating
the labelling process as was done with 4-methyl-1-pentene,
or by accumulating a greater number of transients for
the spectrum[5] However, the labelling pattern in the polymer
can be clearly determined and, as was found with tritium,
the labelling is predominantly in the aliphatic regions.

The availability of perdeuterated methanol much
simplified the preparation of [1-^{2}H]methylmethacrylate
leading to a product with a high incorporation of deuterium

in a single site. It is for this reason that the spectra

of both the monomer and polymer have extremely high signal

to noise ratios.

The labelling pattern of [1-^{2}H] butylmethacrylate

does differ slightly from that of the tritiated monomer.

The deuterium is situated entirely in the α-position of

the butyl side chain and no migration to the β-position

as found in [G-^{3}H] butylmethacrylate can be observed here.

The labelling procedures used in both the deuterium and

tritium experiments were the same apart from the use of

extra deuterium which would be expected to decrease the

specificity of the deuterium labelling pattern. Likewise

the rate of tritiation would be expected to be lower than

the rate of deuteration so some kinetic isotope effect

would appear to be unlikely also. The difference in

labelling pattern in the two monomers can therefore only

be attributed to changes in the experimental conditions,

believed to be due to the ruthenium catalyst which over

the two year period between these two experiments may

have lost some of its activity.

The use of greater quantities of deuterium for the

base catalysed exchange reaction used in the preparation

of deuterium labelled isoprene has led to a more general

labelling pattern than found with [1-³H] isoprene. The

tritiated water used for the tritiation experiments is

3 % isotopically enriched; therefore using 100 % deuterated

water and 100 times the quantity increases the deuterium

available for incorporation by a factor of 3000; this

increases the liklihood of more general labelling patterns.

The deuterium NMR spectrum shows the label to be present

in every position in the molecule; the greater proportion

of the label is present in the methylene groups, particularly

the 1-position.

The deuterium labelling of 4-methyl-1-pentene is

of a similar pattern to that of its tritium labelled

counterpart. The main point of interest in this experiment

has been the repeated labelling procedure which has led

to a high deuterium incorporation (witnessed by the high

signal to noise ratio of the signals). However, the label

is still concentrated in the 1- and 2-positions at $\delta 5 \cdot 0$

and $\delta 5 \cdot 7$ ppm respectively.

A sample of poly([G-²H] α-methylstyrene) was submitted

for analysis by solid state magic angle spinning deuterium

NMR spectroscopy. The results obtained from these

experiments were disappointing as it appeared that the

level of deuterium incorporation in the material was too

low for detection by this technique. Further work in
this direction would require a higher level of incorporation
which could simply be achieved by repeating the labelling
process.

3.7 Conclusions

A range of deuterium labelled monomers and polymers
have been prepared and the labelling patterns determined
by solution deuterium NMR spectroscopy. Where the labelling
techniques for both isotopes were the same, the deuterium
and tritium labelling patterns were found to be similar.
The efficiency of deuterium NMR spectroscopy brought about
by recent developments in technology, has made possible
the routine analysis of specifically labelled compounds,
facilitating hydrogen tracer experiments without the
problems associated with radioisotopes. An attempt to
observe a deuterium NMR spectrum of a solid was unsuccessful.

3.8 References

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CHAPTER FOUR

The Application of Labelled Polymers

to Degradation Studies

4.1 Introduction

In the development of new polymers having improved
chemical and physical properties, the study of the
degradation of existing materials is of vital importance.
A comprehension of the mechanisms of polymer degradation
is most essential if such processes are to be retarded
or inhibited. Ideally, polymer degradation studies should
be performed under natural conditions over real time scales;
unfortunately such long periods of time, often years,
precludes such studies as results are frequently required
more rapidly, e.g. as part of a PhD study. To overcome
this problem, it is necessary to accelerate degradation
reactions to enable them to be studied within a suitable
time period. The acceleration of the reactions inevitably
involves the use of harsher conditions than found during
the materials' normal lifetime e.g. excesses of heat,
chemical attack and irradiation etc. which may well complicate
the mechanisms of any degradation process. However, while
such methods require artifical conditions, the results
obtained may still be pertinent and provide an understanding
of mechanisms that occur naturally. In certain situations
extrapolation to less stringent conditions may be possible.

The following material is concerned with a review
of degradation studies performed on the polymers whose

labelling with tritium and deuterium has already been discussed. The review is relatively brief and intended only to detail the accepted mechanisms of degradation of the polymers while indicating the complexity of some of the reactions.

The action of ultra-violet (UV) light in the presence or absence of oxygen is one of the most commonly studied polymer degradation reactions, as resistance to photolysis is necessary for everyday use of the material. Polystyrene degrades rapidly under the influence of UV irradiation, the polymer chains crosslink, leading to rapid insolubilisation and form unsaturated groups[1] The initiation mechanism of the reactions depends on the wavelength of the irradiated light. The phenyl ring is a chromophore which absorbs below 290nm and studies carried out at 254 nm indicate the initiation reaction to be the formation of a macroradical (I) (eqn 4.1):-

$$\sim CH_2-\underset{\underset{Ph}{|}}{\overset{\overset{H}{|}}{C}}-CH_2\sim \quad \xrightarrow{h\nu} \quad \sim CH_2-\underset{\underset{Ph}{|}}{\overset{\cdot}{C}}-CH_2\sim \ + \ H\cdot \qquad -4.1$$

$$I$$

which can then crosslink (4.2):-

$$\sim CH_2-\underset{\cdot}{\overset{Ph}{C}}-CH_2\sim \qquad \sim CH_2-\underset{|}{\overset{Ph}{C}}-CH_2\sim$$
$$\qquad\qquad\qquad\qquad\qquad\qquad\longrightarrow\qquad\qquad |$$
$$\sim CH_2-\underset{|}{\overset{\cdot}{C}}-CH_2\sim \qquad \sim CH_2-\underset{|}{C}-CH_2\sim$$
$$\qquad Ph \qquad\qquad\qquad\qquad\qquad Ph$$

$$\text{-4.2}$$

or form various unsaturated groups by hydrogen abstraction
(eqn 4.3):-

$$\sim CH_2-\underset{|}{\overset{\cdot}{C}}-CH_2\sim \quad\xrightarrow[\text{Hydrogen Abstraction}]{+H\cdot}\quad \sim CH_2-\underset{|}{C}=CH\sim \; + \; H_2 \qquad \text{-4.3}$$
$$\qquad\quad Ph \qquad\qquad\qquad\qquad\qquad\qquad Ph$$

or chain scission (eqn 4.4):-

$$\sim CH_2-\underset{|}{\overset{\cdot}{C}}-CH_2-\underset{|}{CH}\sim \quad\longrightarrow\quad \sim \underset{|}{C}=CH_2 \; + \; \cdot\underset{|}{CH}-CH_2\sim \qquad \text{-4.4}$$
$$\qquad Ph \qquad Ph \qquad\qquad\qquad Ph \qquad\qquad Ph$$

At wavelengths of light greater than 290 nm, the phenyl
ring is no longer a chromophore and initiation is believed
to be via peroxide and ketone impurities from the polymer
manufacture.

In the presence of oxygen (photooxidation), the
degradation of polystyrene is characterised by the formation

of unsaturated hydrocarbons and conjugated carbonyl groups.[2]
The initiation reactions are by both carbon-carbon and
carbon-hydrogen bond cleavage and decomposition of
oxidation products such as peroxides, examples of which
are given in scheme I.[1,3]

The photolysis of poly(α-methylstyrene) is characterised
by random chain scission leading to an initial rapid decrease
in the molecular weight with production of the monomer.[4]
Energetically, main chain scission is unlikely for the
initiation reaction, but results from electron spin resonance
(ESR) studies give an indication of how this might occur
(eqn 4.5):-[5]

$$\sim CH_2-\underset{\underset{Ph}{|}}{\overset{\overset{CH_3}{|}}{C}}-CH_2-\underset{\underset{Ph}{|}}{\overset{|}{C}}\sim \xrightarrow{h\nu} \sim CH_2-\underset{\underset{Ph}{|}}{\overset{\overset{CH_3}{|}}{C}}-CH_2-\underset{\underset{Ph}{|}}{\overset{\bullet}{C}}\sim \longrightarrow \sim CH_2-\underset{\underset{Ph}{|}}{\overset{\overset{CH_3}{|}}{C}}\cdot$$

$$+ \qquad -4.5$$

$$CH_2=\underset{\underset{Ph}{|}}{C}\sim$$

An initial rapid decrease in molecular weight is
also observed for the photolytic degradation of polymethyl-
methacrylate accompanied by a high quantum yield of methanol.

$$\sim CH_2-\overset{\overset{\displaystyle O}{\|}}{C} \quad + \quad CH_2=\overset{|}{C}-CH_2\sim \quad + \quad H_2O$$

$$\sim CH_2-\overset{|}{C}H-O-O-CH_2-\overset{|}{C}H-CH_2\sim$$

$$\Big\uparrow O_2 \xrightarrow{h\nu} 2O\cdot$$

$$\sim CH_2-\overset{|}{C}H-CH_2-\overset{|}{C}H-CH_2\sim$$

$$\Big\downarrow O_2 \xrightarrow{h\nu} 2O\cdot$$

$$\sim CH_2-\overset{\overset{\displaystyle O_2H}{|}}{C}-CH_2-\overset{|}{C}H-CH_2\sim$$

$$\downarrow$$

Scheme I

The main chromophore in the molecule is the ester carbonyl
which is cleaved off initially by two possible mechanisms
(scheme II):[6],[7]

$$\sim CH_2-\underset{\underset{\underset{O}{\diagdown}\ \underset{O-CH_3}{}}{\overset{|}{C}}}{\overset{\overset{CH_3}{|}}{C}}-CH_2 \sim$$

$h\nu$ (a)   (b) $h\nu$

$$\sim CH_2-\underset{}{\overset{\overset{CH_3}{|}}{\dot{C}}}-CH_2 \sim$$

$+$

$$\overset{\overset{\dot{C}}{\diagdown}}{\underset{O}{}}\ O-CH_3$$

$CO\cdot + CH_3O\cdot$ $CO_2 + CH_3\cdot$

Hydrogen Abstraction $| +H\cdot$ Hydrogen Abstraction $| +H\cdot$

CH_3OH CH_4

$$\sim CH_2-\underset{\underset{O}{\diagup\diagdown}}{\overset{\overset{CH_3}{|}}{\underset{\underset{}{C}\cdot}{C}}}-CH_2 \sim\ +\ CH_3O\cdot$$

$+H\cdot$ | Hydrogen Abstraction | $+H\cdot$

$$\sim CH_2-\underset{\underset{O}{\diagup\diagdown}\ H}{\overset{\overset{CH_3}{|}}{\underset{C}{C}}}-CH_2 \sim$$ CH_3OH

Scheme II

As the production of methane (scheme (a)) is minimal and
aldehyde formation is often observed, scheme (b) is favoured.

Studies performed on the photolysis of polybutyl-
methacrylate over a range of temperatures[8] have revealed
that depolymerisation yielding the monomer is the primary
degradation process initiated by photochemically labile
fragments of initiator e.g. AIBN. The production of 1-butene
was also observed and believed to occur via the formation
of a 6-membered intermediate involving the β-hydrogen
of the ester side chain (eqn 4.6).

The photolysis of poly(1,4-isoprene) leads to the
formation of unsaturated groups and insolubilisation of
the polymer by crosslinking (eqn 4.7)[9]:-

$$\sim CH_2-\underset{\underset{CH_3}{|}}{C}=CH-CH_2-CH_2-\underset{\underset{CH_3}{|}}{C}=CH-CH_2\sim$$

$$\downarrow h\nu$$

$$\sim CH_2-\underset{\underset{CH_3}{|}}{C}=CH-CH_2\cdot \; + \; \cdot CH_2-\underset{\underset{CH_3}{|}}{C}=CH-CH_2\sim \qquad -4.7$$

$$\updownarrow \qquad\qquad\qquad \updownarrow$$

$$\sim CH_2-\underset{\underset{CH_3}{|}}{\overset{}{\underset{.}{C}}}-CH=CH_2 \qquad CH_2=\underset{\underset{CH_3}{|}}{C}-\underset{.}{C}H-CH_2\sim$$

$$\qquad I \qquad\qquad\qquad\qquad II$$

Recombination of the allylic radicals I and II will lead to insolubilisation.

The UV irradiation of poly(4-methyl-1-pentene) leads to crosslinking of the polymer and the formation of unsaturated groups. These reactions were believed to stem from the production of radicals of the type III or IV:[10]

$$\sim CH_2\text{-}\overset{|}{C}H\text{-}CH_2 \sim \qquad \sim CH\text{-}\overset{\bullet}{C}H\text{-}CH \sim$$

~ CH$_2$-CH-CH$_2$ ~
    |
   CH$_2$
   |
   CH
  / \
CH$_2$ CH$_3$

~ CH-ĊH-CH ~
 | |
CH$_2$ CH$_2$
| |
CH   CH
| |
(CH$_3$)$_2$ (CH$_3$)$_2$

III   IV

Later work on degradation in the presence of oxygen indicated that free radical species, particularly type IV, were formed, which reacted with oxygen that had diffused rapidly into the polymer matrix. Peroxy radicals (V) were thus formed which lead to further degradation of the polymer.[11]

~ CH — CH — CH ~
| | |
CH$_2$ O$_2$• CH$_2$
| |
CH   CH
| |
(CH$_3$)$_2$ (CH$_3$)$_2$

V

The thermal degradation of polystyrene occurs by a single step to yield up to 40% monomeric styrene[1], together with smaller amounts of benzene, toluene and a range of oligomers. Initiation is via the homolytic cleavage of carbon-carbon bonds followed by hydrogen abstraction (eqn 4.8):[12]

$$\sim CH_2-\underset{\underset{Ph}{|}}{CH}-CH_2-\underset{\underset{Ph}{|}}{CH}-CH_2\sim \xrightarrow{\Delta} \sim CH_2-\underset{\underset{Ph}{|}}{CH}\cdot + \cdot CH_2-\underset{\underset{Ph}{|}}{CH}-CH_2\sim$$

-4.8

$$\sim CH_2-\underset{\underset{Ph}{|}}{CH}\cdot + \cdot CH_2-\underset{\underset{Ph}{|}}{CH}-CH_2\sim \xrightarrow[\text{Hydrogen}]{+H\cdot} \sim CH_2-\underset{\underset{Ph}{|}}{CH_2} + CH_2=\underset{\underset{Ph}{|}}{C}\sim$$
Abstraction

The depolymerisation is characterised by a rapid initial decrease in molecular weight, thought to be due to the presence in the chain of weak links. Much work has been carried out to identify these weak links but without success.[13]

The thermal degradation of poly(α-methylstyrene) is brought about by random chain scission,[14,15] in much the same way as its UV degradation, and under the correct conditions can yield 100% monomer.[12]

The thermal degradation of both polymethylmethacrylate[16] and polybutylmethacrylate[17] at moderate temperatures yields

the monomers. However, at temperatures greater than 250 °C, the butyl ester side chain of polybutylmethacrylate decomposes producing butene, methacrylic acid and anhydride.

Poly(4-methyl-1-pentene) degrades thermally to form a range of volatile compounds including primarily isobutene and propane. The initiation reaction is the formation of a tertiary carbon radical at which occurs a range of inter- and intra-molecular radical transfers (scheme III).[18]

Isoprene, dipentene and 1,5 dimethyl-5-vinylcyclohexene are the primary products of the thermal degradation of polyisoprene (in the absence of oxygen) produced by a complex series of cage recombination reactions of the various allylic radicals formed during the initial decomposition reaction.[19]

The oxidation of polyisoprene is initiated by free radical attack of peroxyradicals and yields a range of volatile products including isoprene, levulinaldehyde and methanal. The following reaction scheme has been suggested to account for the formation of these compounds (scheme IV).[20]

To perform a degradation study on a labelled polymer within the time available, it was necessary to choose a simple reaction with a well understood mechanism that could be carried out reasonably quickly. The acid catalysed

$\sim CH_2 - CH - CH_2 - CH - CH_2 \sim$

$\quad\quad\quad | \quad\quad\quad\quad |$

$\quad\quad\quad CH_2 \quad\quad\quad CH_2$

$\quad\quad\quad | \quad\quad\quad\quad |$

$\quad\quad\quad CH \quad\quad\quad\quad CH$

$\quad\quad / \quad \backslash \quad\quad\quad / \quad \backslash$

$\quad CH_3 \quad CH_3 \quad CH_3 \quad CH_3$

Where R· is an initiating radical from an impurity in the polymer

R·

R·

$\sim CH_2 - \overset{\bullet}{C} - CH_2 \sim$

$\quad\quad\quad |$

$\quad\quad\quad CH_2$

$\quad\quad\quad | \quad\quad + \quad RH$

$\quad\quad\quad CH$

$\quad\quad / \quad \backslash$

$\quad CH_3 \quad CH_3$

$\sim CH_2 - CH - CH_2 \sim$

$\quad\quad\quad\quad |$

$\quad\quad\quad\quad CH_2$

$\quad\quad\quad\quad | \quad\quad + \quad RH$

$\quad\quad\quad\quad \overset{\bullet}{C}$

$\quad\quad\quad / \quad \backslash$

$\quad\quad CH_3 \quad CH_3$

$\sim CH_2 - CH - CH_2 \sim$

$\quad\quad\quad |$

$\quad\quad\quad CH_2$

$\quad\quad\quad |$

$\quad\quad\quad \overset{\bullet}{C}$

$\quad\quad / \quad \backslash$

$\quad CH_3 \quad CH_3$

$\sim CH_2 - \overset{\parallel}{C} - CH_2 \sim$

$\quad\quad\quad CH_2$

$\quad\quad\quad +$

$\quad CH_3 \diagdown$

$\quad\quad\quad\quad CH·$

$\quad CH_3 \diagup$

$\sim CH_2 - \overset{\bullet}{C}H - CH_2 \sim$

$\quad CH_3 \diagdown$

$+ \quad\quad\quad\quad CH = CH_2$

$\quad CH_3 \diagup$

Hydrogen Abstraction $\quad$ H·

$\quad CH_3 \diagdown$

$\quad\quad\quad\quad CH_2$

$\quad CH_3 \diagup$

Scheme III

$$\sim CH_2 - \overset{\overset{\displaystyle CH_3}{|}}{C} = CH - CH_2 - CH_2 - \overset{\overset{\displaystyle CH_3}{|}}{C} = CH - CH_2 \sim$$

$$\downarrow \quad + \quad RO_2^{\cdot}$$

$$\sim CH_2 - \overset{\overset{\displaystyle CH_3}{|}}{C} = CH - CH_2 - CH_2 - \overset{\overset{\displaystyle CH_3}{|}}{C} = CH - \overset{\cdot}{C}H \sim \quad + \quad RO_2H$$

$$\downarrow \quad 2O_2$$

$$\sim CH_2 - \overset{\overset{\displaystyle CH_3}{|}}{\underset{\underset{\displaystyle O_2^{\cdot}}{|}}{C}} - CH \overset{CH_2-CH_2}{\underset{O-O}{\diagup}} \overset{CH_3}{\underset{CH=CH \sim}{C}}$$

$$H^{\cdot} \downarrow \quad \begin{array}{l} \text{Hydrogen} \\ \text{Abstraction} \end{array}$$

$$\sim CH_2 - \overset{\overset{\displaystyle CH_3}{|}}{\underset{\underset{\displaystyle O^{\cdot}}{|}}{C}} - CH \overset{CH_2 \quad CH_2}{\underset{O-O}{\diagup}} \overset{CH_3}{\underset{CH=CH \sim}{C}}$$

$$+ \quad ^{\cdot}OH \qquad \downarrow$$

$$\sim CH_2 - \overset{\overset{\displaystyle O}{\|}}{C} \underset{CH_3}{} \quad + \quad \overset{H}{\underset{O}{\diagdown}} C - CH_2 - CH_2 - \overset{\overset{\displaystyle CH_3}{}}{\underset{O}{C}}$$
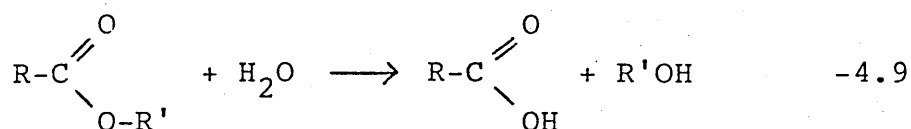
$$+ \quad ^{\cdot}CH = CH \sim$$

Scheme IV

hydrolysis of an ester is a common reaction and well studied; hence, it was felt that this would be a suitable medium through which the merit of a specifically labelled polymer in a degradation study could be demonstrated. Polybutylmethacrylate has an alkyl ester side chain that is susceptible to hydrolytic attack and has been labelled with tritium and analysed. Using some of the techniques available to radio-labelled compounds a study was performed on the acid catalysed hydrolysis of poly([G-^{3}H] butylmethacrylate).

Esters undergo acid catalysed hydrolysis to form the constituent carboxylic acid and alcohol (eqn 4.9):-

$$R-C\overset{\displaystyle O}{\underset{\displaystyle O-R'}{<}} + H_2O \longrightarrow R-C\overset{\displaystyle O}{\underset{\displaystyle OH}{<}} + R'OH \qquad -4.9$$

Common techniques for studying the kinetics of this reaction using unlabelled materials would be by titration to detect the formation of the carboxylic acid, or by spectroscopic methods. If however the ester is specifically labelled with a radioisotope, the reaction can be monitored by an appropriate extraction procedure. As mentioned previously (p.82), poly([G-^{3}H] butylmethacrylate) is labelled specifically in the alcohol side chain, which

has enabled the hydrolysis of the polymer to be followed
by the extraction of the alcohol as it is formed and then
counted.

4.2 Experimental

Poly([G-^{3}H butylmethacrylate) (0·3 g) prepared as
described in section 2.4.2 was dissolved in tetrahydro-
furan (5 ml); this polymer solution was used for all the
kinetic runs. A portion of the polymer solution (usually
100 μl) was hydrolysed by addition to concentrated sulphuric
acid (10 ml). Aliquot portions of the reaction mixture
were removed at various time intervals and added to a
test tube containing chloroform (10 ml), water (5 ml) and
methanol (5 ml). The mixture was shaken vigorously and
allowed to settle for approximately 30 minutes. The aqueous
layer was removed, a known amount dissolved in a liquid
scintillant and the radioactivity of the sample determined
by liquid scintillation counting. The rate of the reaction
was determined over a range of temperatures and acid
concentrations. For the purposes of comparison, the rate
of hydrolysis of [G-^{3}H]-butylmethacrylate was also
determined.

4.3 Results

The results of a typical kinetic run from which the rate constant under these conditions may be determined, are given in Table 4.1.

Table 4.1 Kinetic Data from the Hydrolysis of Poly([G-^{3}H]butyl-methacrylate) in Concentrated Sulphuric Acid (98%) at 45 ^{0}C

Time mins.	Scintillation Count C_t (cts/m)	$\ln(C_\infty - C_t)$*
0	18500	11·55
5	29700	11·44
10	36100	11·37
15	51600	11·17
20	64800	10·96
25	70500	10·86
30	79600	10·67
35	84900	10·53
40	95900	10·19
45	95000	10·22

* Scintillation count at end of reaction C_∞ = 122500

(Reading taken after 24 hours)

A graphical analysis of these data is given in fig. 4.1
from which the rate constant may be obtained.

The effect of temperature on the rate of hydrolysis
of the polymer is given in Table 4.2. An Arrhenius plot
(fig. 4.2) of this data gives a value for the activation
energy of $1 \cdot 23 \pm 0 \cdot 10 \times 10^5$ $Jmol^{-1}$ and an A value of
$4 \cdot 28 \pm 0 \cdot 38 \times 10^{18}$ min^{-1}.

Table 4.2 The Effect of Temperature on the Rate of Hydrolysis
of Poly([G-³H]butylmethacrylate)

Temperature °C	Rate Constant $k/min^{-1} \times 10^{-2}$
35·0	0·53
40·0	2·01
45·0	3·10
50·0	7·28
60·0	22·7

The results in table 4.3 detail the effect of the
strength of the sulphuric acid on the rate of hydrolysis.
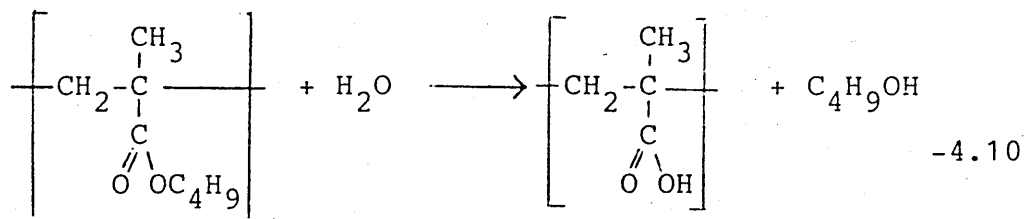A plot of $log_{10}k$ vs -Ho (fig 4.3) has a gradient of 0·89.

Table 4.3 The Effect of Acid Strength on the Rate of Hydrolysis

of Poly([G-^{3}H]butylmethacrylate) at 40 C

Acid Strength $-H_o$	Rate Constant $k/min^{-1} x10^{-2}$
9·36	2·01
8·57	0·485
7·80	0·0812

The first order rate constant for the hydrolysis of

[G-^{3}H]butylmethacrylate at 40 °C by concentrated sulphuric

acid ($-H_o$=9·36) is 5·4x10^{-3} min^{-1}.
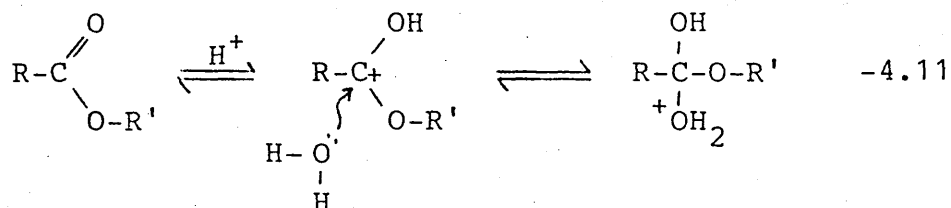
4.4 Discussion

The aim of these experiments was to demonstrate the
ease with which a labelled polymer could be used to follow
a degradation reaction. The hydrolysis of poly([G-^{3}H]-
butylmethacrylate) yields polymethacrylic acid and butanol
(eqn 4.10):-

$$\left[\begin{matrix} & CH_3 \\ -CH_2-C- \\ & C \\ & O \quad OC_4H_9 \end{matrix} \right] + H_2O \longrightarrow \left[\begin{matrix} & CH_3 \\ CH_2-C- \\ & C \\ & O \quad OH \end{matrix} \right] + C_4H_9OH$$
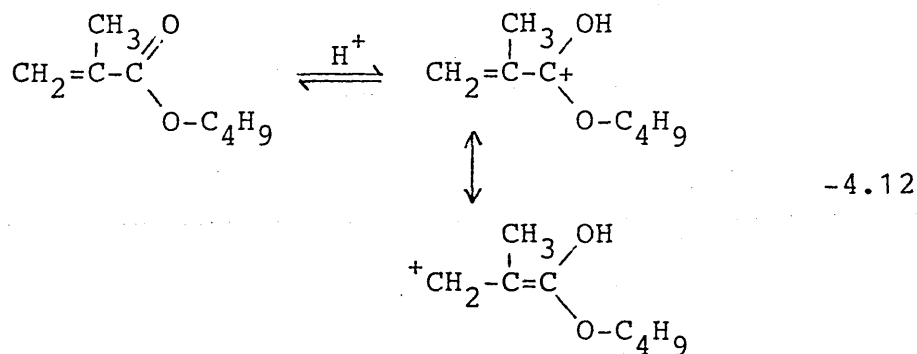
$$-4.10$$

Previous studies on this reaction[21,22] have mainly concerned themselves with the preparation of stereoregular polymethacrylic acid. One kinetic study on the acid catalysed hydrolysis of polybutylmethacrylate by concentrated sulphuric acid has been reported by Shtil'man et al[23] who obtained a value for the activation energy of $17 \cdot 8$ kcal mol^{-1} ($74 \cdot 8$ kJ mol^{-1}). The agreement between the results obtained by Shtil'man and those from these experiments is not good; the discrepancies are probably due to the differences in the polymers, e.g. the molecular weight etc., which may have a large effect on the rate of reaction.

The hydrolysis of [G-^{3}H]butylmethacrylate at 40 °C is slower than the polymer by almost a factor of four. This result was unexpected as the hydrophobic nature of the polymer molecule would be expected to inhibit the diffusion of the aqueous acid into the polymer bulk and slow the reaction[12] An explanation for the results obtained may lie in the ability of the methacrylic ester to form a resonance hybrid. Acid hydrolysis of an ester is initiated

by the protonation of the ester followed by nucleophilic

attack by a water molecule (eqn 4.11)[24]:-

$$R-C\underset{O-R'}{\overset{O}{\Big\langle}} \;\underset{H^+}{\rightleftharpoons}\; R-C+\underset{O-R'}{\overset{OH}{\Big\langle}} \;\rightleftharpoons\; R-\underset{\overset{+}{O}H_2}{\overset{OH}{C}}-O-R' \qquad -4.11$$

$$H-\overset{..}{O}$$
$$|$$
$$H$$

In the case of α,β-unsaturated acid esters such as

methacrylic acid however, the formation of a resonance

stabilized hybrid can occur (eqn 4.12), inhibiting the

second step of the reaction.

$$CH_2=\underset{CH_3}{C}-C\underset{O-C_4H_9}{\overset{O}{\Big\langle}} \;\underset{H^+}{\rightleftharpoons}\; CH_2=\underset{CH_3}{C}-C+\underset{O-C_4H_9}{\overset{OH}{\Big\langle}}$$

$$\updownarrow \qquad\qquad -4.12$$

$$^+CH_2-\underset{CH_3}{C}=C\underset{O-C_4H_9}{\overset{OH}{\Big\langle}}$$

For the acid catalysed hydrolysis of esters, the dependence

of the Ho acidity function on the rate of reaction can give a

good indication of the molecularity of the rate determining

step.[25] If a plot of $\log_{10}k$ vs $-Ho$ is linear and the slope $>0\cdot 8$,

it suggests the rate determining step is unimolecular, for

bimolecular reactions, the relationship is non-linear or has a

slope <0·8. A plot of $\log_{10}k$ vs -Ho for the acid catalysed

hydrolysis of polybutylmethacrylate is linear and has a

gradient of 0·89, indicating the rate determining step

is unimolecular. The acid catalysed hydrolysis of esters

is generally bimolecular but in this case the steric hindrance

of the polymer chain may tend to retard this mechanism

and the reaction proceeds via a unimolecular rate determining

step. The acidity function dependence is merely an

indication of the molecularity and further confirmatory

evidence is required.

4.5 Conclusions

The effect of temperature and acid strength on the

acid catalysed hydrolysis of polybutylmethacrylate has

been studied using a polymer labelled with tritium. The

study, while in no way extensive, has served to demonstrate

the usefulness labelled polymers can have in mechanistic

studies of polymer degradation reactions and points the

way to further investigations in this area.

Figure 4.1   Rate of Hydrolysis of Poly([G-^{3}H]butyl-
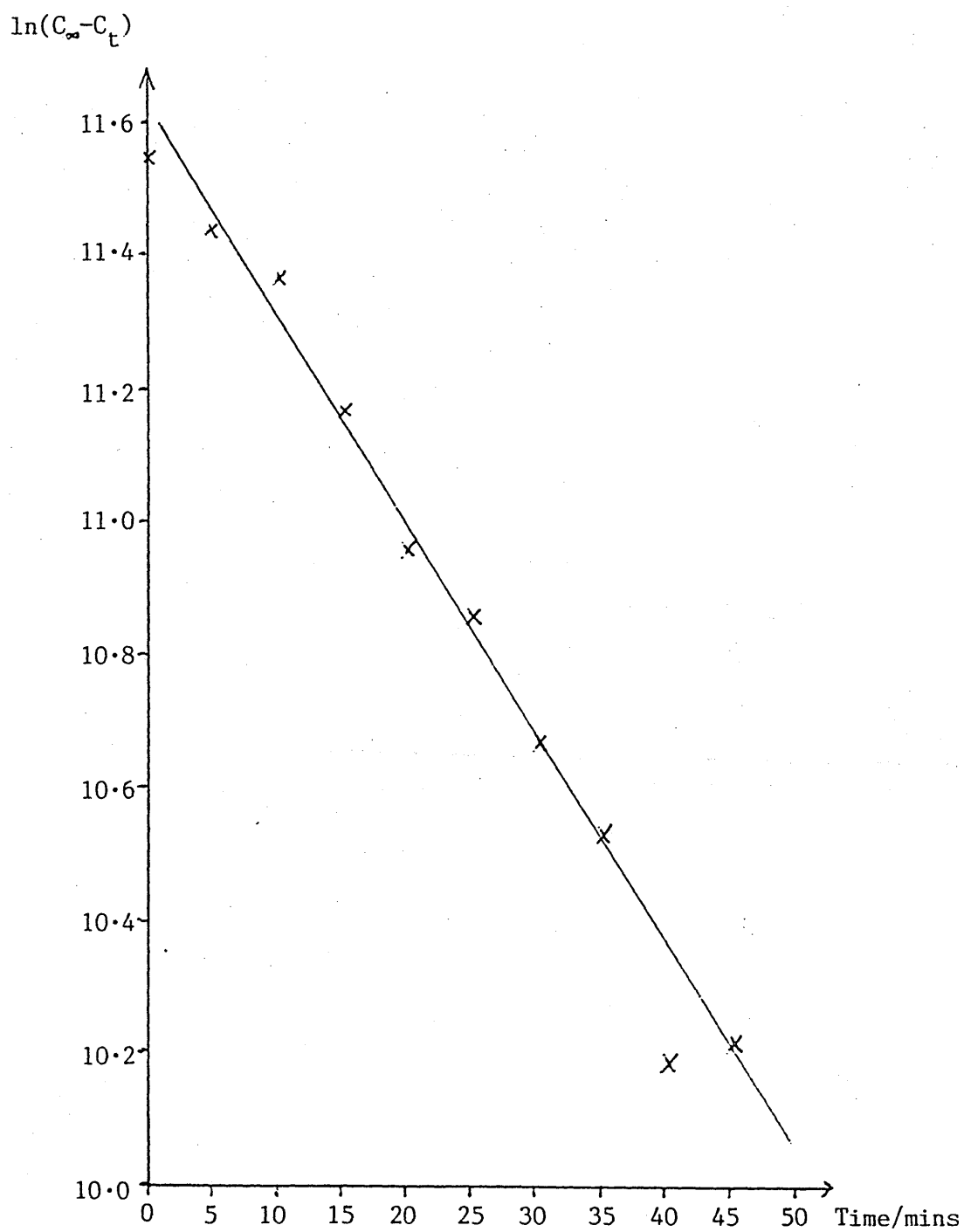methacrylate) at 45 ^{o}C by Concentrated Sulphuric Acid

Figure 4.2 Arrhenius Plot of the Hydrolysis of

Poly([G-^{3}H]-butylmethacrylate) by Concentrated Sulphuric Acid

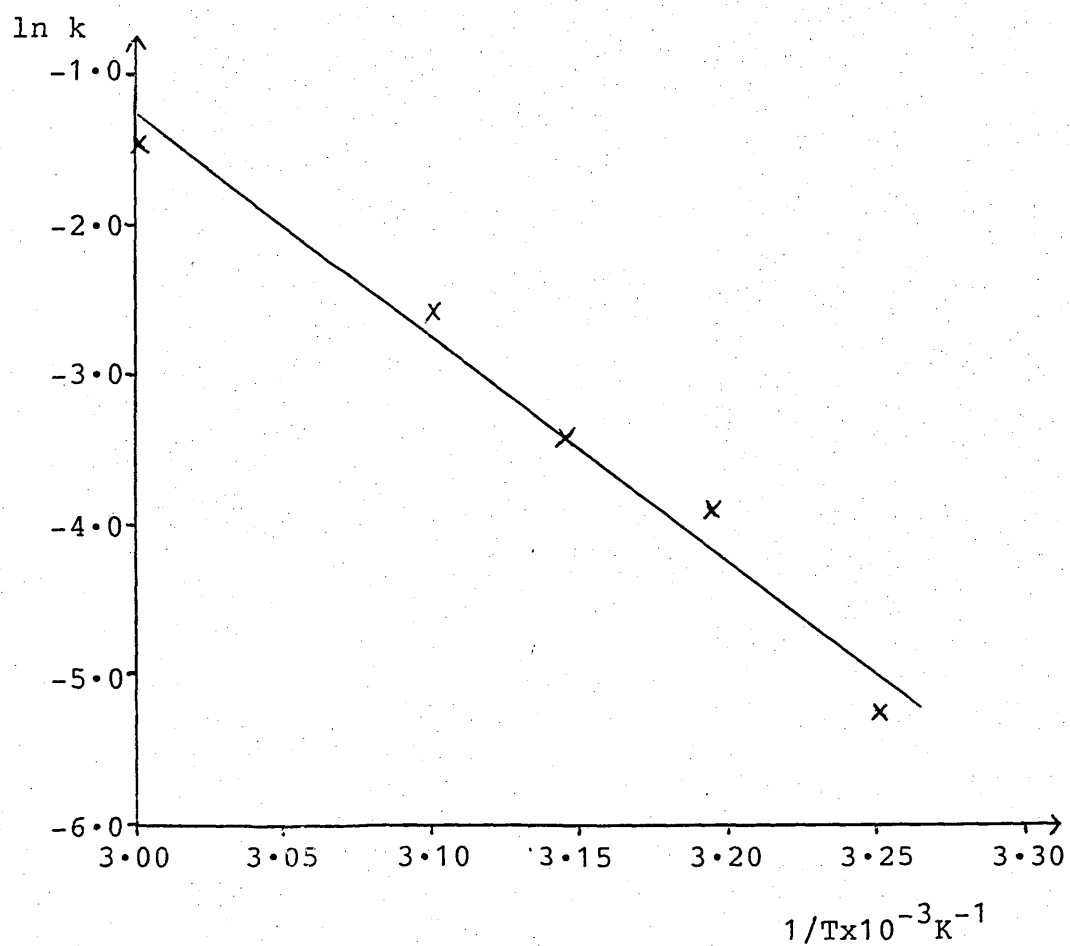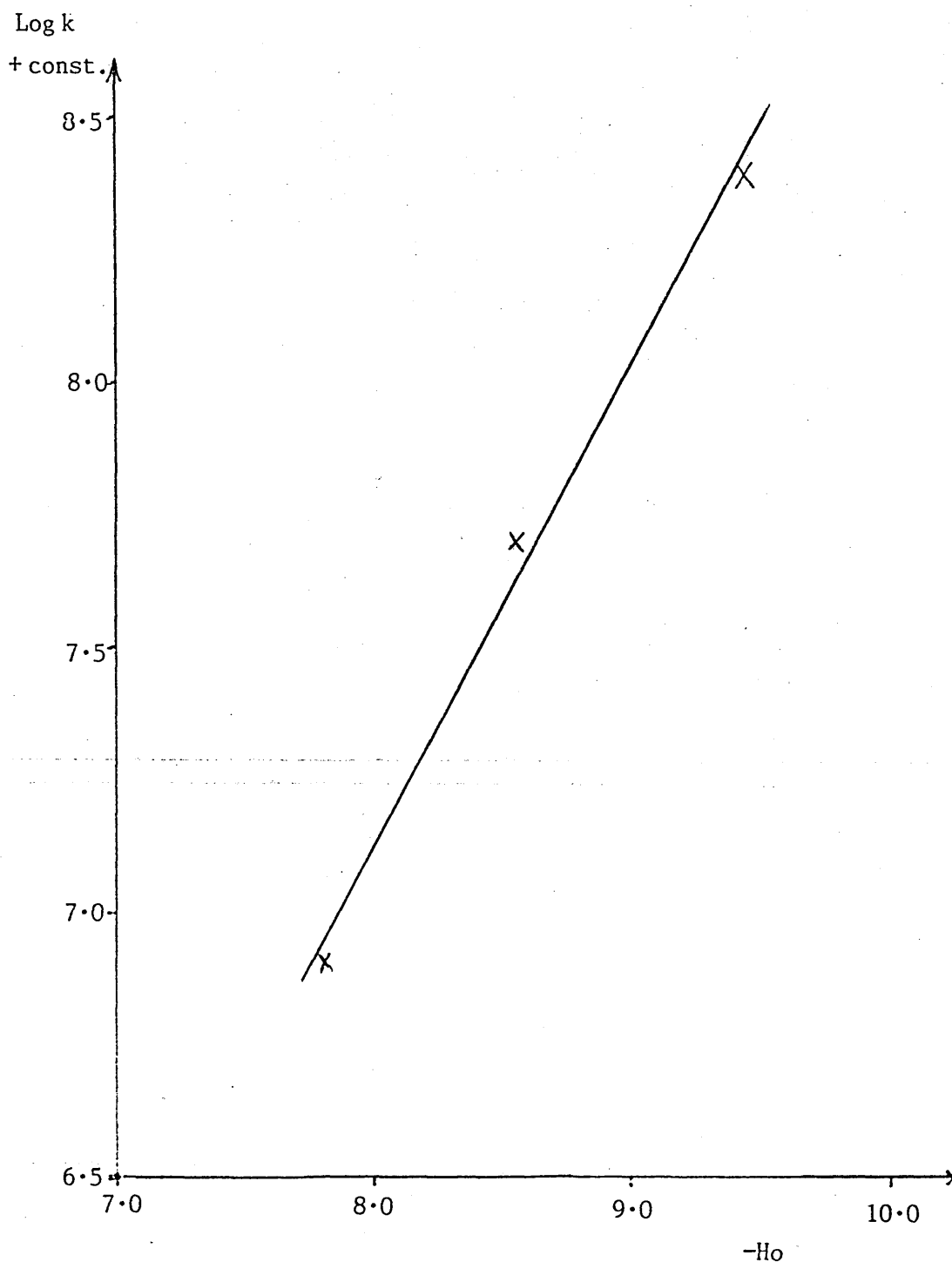Figure 4.3 Plot of Log k vs -Ho for the Hydrolysis of
Poly([G-³H] butylmethacrylate) by Concentrated Sulphuric Acid

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