



Efficient and cost-effective ORR electrocatalysts based on low content transition metals highly dispersed on C₃N₄/super-activated carbon composites

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ABSTRACT

Oxygen reduction reaction (ORR) is one of the most important electrochemical reactions for fuel cells. However, commercial Pt-based catalysts used have important limitations such as their deactivation by carbon monoxide and Pt scarcity. In the present work, small and highly-dispersed copper and iron clusters were anchored onto composite supports based on carbon nitride (C₃N₄) nanostructures and a highly porous carbon material. Catalysts with a moderate carbon nitride content showed an interesting catalytic behaviour because of the combination of the metallic active sites and the availability of micropores, which play an active role in ORR. The presence of either Fe or Cu in the synthesis affected the structure of the resulting composite materials, as well as their electrocatalytic activity. Copper-based materials showed superior catalytic activity, which is supported by the information obtained from the evaluation of the system using DFT computational calculations.

1. Introduction

The necessity to reduce the use of fossil fuels has led to an important energy crisis that can only be reversed with the implementation of renewable energies [1,2]. Fuel cells using hydrogen as an energy vector appear as an attractive alternative to facilitate the implementation of renewable energies, but this technology is not being commercialized on a large scale due to some factors that affect their performance and efficiency [3]. The most efficient catalyst for the oxidation of hydrogen and the oxygen reduction reaction (ORR) in the fuel cell is based on platinum nanoparticles supported on carbon materials, usually carbon black [4]. The ORR remains a significant bottleneck because it shows sluggish kinetics and significant overpotentials, which requires high platinum loadings in the cathode of the fuel cells (0.4 mg/cm² versus 0.05 mg/cm² in the anode) [5]. Owing to the scarcity of platinum in the Earth's crust, finding new materials to substitute this precious metal is critical for the implementation of this technology [6].

In the last years, heterogeneous catalysts based on single-atom (SACs) or few-atom metal clusters have arisen interest in industrial

catalysis due to the high activities observed and the efficient metal atom utilisation [7–9]. These materials allow to downsize considerably the noble-metal loading in the catalysts or even substitute noble-metal atoms by transition metals maintaining the catalytic activity of the state-of-the-art electrodes [7]. Few-atom metal clusters and SACs have been successfully applied in thermo-catalysis, photocatalysis and electrocatalysis, noting some excellent catalytic performance as ORR catalysts [10–13]. As for carbon-based materials, single metal sites have been supported over carbon materials (e.g. CNT) [14,15], inserted into the carbon structure of amorphous porous N-doped carbons [11,13] or, as it has been recently reported, introduced in the graphene layers of molecular-level ordered structures in ordered carbonaceous frameworks [16]. More specifically, SACs based on iron [15,17–19] and copper [20–24] supported on N-doped carbon materials have demonstrated great potential as substitutes for the commercial Pt-catalysts. However, these catalysts are usually obtained from multi-step synthesis protocols that require harsh conditions and nitrogen species are found in low concentrations [25]. On Fe or Cu SACs based on N-containing carbon materials, the resultant structure of the catalysts usually consists of the

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metal bonded to four nitrogen atoms, leaving the axial position free for the O₂ chemisorption [8]. These materials based on Fe and Cu have also shown interesting results in other important electrochemical reactions of great importance from the environmental point of view, such as hydrogen evolution reaction (HER) [26,27], nitrogen reduction reaction (NRR) [28–30], or CO₂ reduction reaction (CO₂RR) [31–35].

Carbon nitride (C₃N₄) presents a well-defined structure with interesting properties as a single-atom or ultra-small metal cluster host because of the presence of basic nitrogen-based Lewis surface sites where single atoms are easily anchored [18,36]. The location of metal atoms in the internal C₃N₄ cavities has been proved to be energetically favourable by theoretical studies [37–39]. However, because of the tendency to stacking of C₃N₄ layers, this material presents a low surface area (~10 m²/g) compared to other carbon-based electrocatalyst supports such as carbon black (240 m²/g of Vulcan) [40], which makes difficult the full utilization of the metal-ligand sites. To solve this limitation, C₃N₄ is frequently combined with other carbon-based materials forming hybrids or composite materials to achieve materials with enhanced textural properties [41–43]. Moreover, π - π interaction between the carbon material and C₃N₄ induces electronic delocalization, which can lead to improved electrocatalytic performance [44,45].

In this work, highly dispersed Fe and Cu atoms anchored on composite supports based on C₃N₄-type nano-domains and an activated carbon with exceptional textural properties (BET surface area >3000 m²/g) were developed by using a simple one-pot process and a reproducible synthetic protocol. To the best of our knowledge, this C₃N₄/C composite material has not been studied before as a transition metal support for ORR electrocatalysts. The combination of the C₃N₄, offering excellent anchoring points for the metal species, and a highly microporous activated carbon, can boost the catalytic activity of Fe and Cu single atoms and few-atoms clusters. The catalytic properties were evaluated towards the ORR and the experimental results were supported by Density Functional Theory (DFT) calculations, pointing out the key role of the metal species anchored to C₃N₄ sites in the ORR, especially in an alkaline electrolyte.

2. Experimental

2.1. Materials

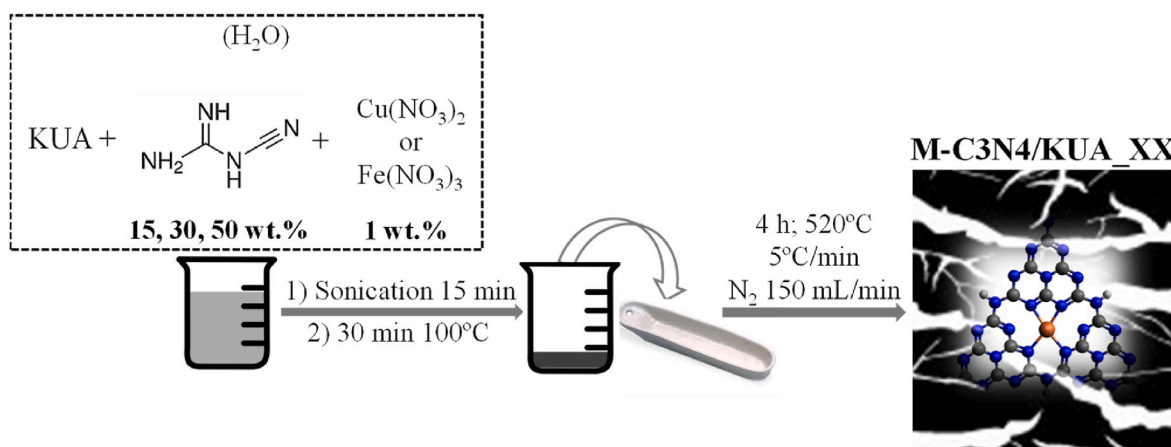
Spanish Anthracite “Anita”, 1 mm; Potassium hydroxide in pellets (KOH, 85% WWR Chemicals); Copper (II) nitrate 3-hydrate (Cu(NO₃)₂·3H₂O, 99%, Panreac); Iron (III) nitrate 9-hydrate (Fe(NO₃)₃·9H₂O, 99.99%, Sigma Aldrich); Dicyandiamide (C₂H₄N₄, Wako Pure Chemical Industries); Methanol (CH₃OH, 99.99%, Sigma Aldrich); 2-Propanol (C₃H₈O, 99.9%, Supelco); Nafion D-520 dispersion 5% w/w in water; 1-propanol (Alfa Aesar).

2.2. M-C₃N₄/KUA preparation

The activated carbon material used as support (KUA) was prepared through chemical activation of an anthracite with KOH following the method described by Lozano-Castelló et al. [46]. The Fe and Cu-C₃N₄/KUA catalysts were synthesized using the as-prepared KUA and dicyandiamide as the C₃N₄ precursor. For that, 0.3 g of KUA were mixed with variable amounts of dicyandiamide (15, 30, and 50 wt% of the initial total mass). Then, the required amount of the metal precursor (Fe(NO₃)₃ or Cu(NO₃)₂) was added to achieve a nominal metal loading of 1 wt%. The resulting mixture was dispersed in 2 mL of water by sonicating in an ultrasound bath for 15 min. After that, water was removed by evaporation until dryness. Next, the samples were subjected to a 4 h heat treatment at 520 °C, with a heating rate of 5 °C/min and 150 mL/min of N₂-atmosphere. The synthetic protocol is summarized in Scheme 1. The nomenclature used for the electrocatalysts was M-C₃N₄/KUA_XX, where M is the metal (Fe or Cu) and XX is the dicyandiamide weight percentage used in the synthesis (15, 30, and 50 wt %). For comparison purposes, samples without metal (C₃N₄/KUA_XX) and samples without C₃N₄ (Cu/KUA and Fe/KUA) were prepared following the same synthesis conditions. Moreover, a sample of C₃N₄ without KUA was synthesized and a sample of KUA was subjected to a 1 h heat treatment at 900 °C (KUA(900)), with a heating rate of 5 °C/min and 100 mL/min of N₂-atmosphere. This heat treated sample has been used in the synthesis protocol for the preparation of Cu-C₃N₄/KUA (900)_15 sample.

2.3. Characterisation

The surface chemistry was evaluated by temperature programmed desorption (TPD) experiments using a DSC-TGA instrument (TA Instruments, SDT 600 Simultaneous) coupled to a mass spectrometer (PRISMA PRO QMG 250 M1). The carrier gas used was He (100 mL min⁻¹) and the samples were heated from 120 °C to 950 °C, with a heating rate of 20 °C·min⁻¹. They were previously dried at 120 °C for 1 h. The nitrogen content was determined by elemental analysis using a Thermo Finnigan Flash 1112 Series microanalyser. Metal content was determined by inductively coupled plasma-optical emission spectroscopy (ICP-OES) using a Perkin-Elmer Optima 4300 system. X-ray diffraction (XRD) analysis was carried out at room temperature with a Bruker X-ray Diffractometer (D8-Advance model) provided with a Göebel mirror and a Kristalloflex X-ray generator (K 760-80F model) with Cu K α radiation and a scanning rate of 2°/min, in the range of 10–80°. TEM micrographs were recorded with a transmission electron microscope model JEOL JEM-2010 (200 kV). Nitrogen adsorption-desorption isotherms were performed at -196 °C in the adsorption gases instrument ASAP 2020. Before the analysis, the samples were



Scheme 1. M-C₃N₄/KUA_XX synthesis.

degassed at 250 °C under high vacuum for 4 h. For the analysis of the results, BET (Brunauer, Emmett and Teller) method [47] was applied for the calculation of the apparent surface area (S_{BET}). Furthermore, non-localised density functional theory (NL-DFT) [48,49] was applied to calculate the pore size distribution (PSD) using SAIEUS software (available online at <http://www.nldft.com/>) [50]. The volume of micropores was estimated as the volume accumulated until $w = 2$ nm in the NLDFT analysis (V_{micro}). The total pore volume (V_t) was calculated at a relative pressure of $P/P_0 = 0.99$. The amount of guest (C_3N_4) was estimated from the synthesis yields and was used to calculate the S_{BET} with the mixtures law. The pore volume of KUA filled with C_3N_4 was estimated as the difference between V_t of KUA and the volume of C_3N_4 ($V_{t, \text{KUA}} - m_{\text{C}_3\text{N}_4}/\rho_{\text{C}_3\text{N}_4}$), where $m_{\text{C}_3\text{N}_4}$ is the weight of C_3N_4 in the sample and $\rho_{\text{C}_3\text{N}_4}$ is the density of C_3N_4 . The density used for $\rho_{\text{C}_3\text{N}_4}$ was 2.336 g cm^{-3} [51]. X-ray Photoelectron Spectroscopy (XPS) was used to analyse the surface composition using a K- α spectrometer from Thermo Scientific, equipped with an Al anode.

2.4. Electrochemical characterisation

Electrochemical characterisation of the samples was studied by cyclic voltammetry (CV) in a N_2 -saturated 0.1 M KOH solution using an Autolab PGSTAT302 potentiostat. A rotating disk electrode (RDE) equipped with a glassy carbon disk electrode (5 mm diameter) was used as a working electrode, while a hydrogen reversible electrode was used as a reference electrode, and a graphite bar as the counter electrode. The glassy carbon disk was modified with the samples through the drop-casting of 120 μg of the samples. Thus, 120 μL of a 1 mg/mL suspension (4% Nafion, 20% isopropanol in water) were deposited onto the disk electrode.

The ORR catalytic activity was studied through Linear Sweep Voltammetry (LSV) in a potential range between 1 and 0 V vs. RHE in an oxygen-saturated 0.1 M KOH solution. Koutecky-Levich analysis [52] was applied to determine the number of electrons transferred (n_{KL}) during ORR measurements. The percentage of H_2O_2 generated was estimated from the number of electrons transferred. The onset potential of this reaction was measured at -0.1 mA/cm^2 and it was also calculated by the tangent method. Furthermore, stability studies were performed by means of chronoamperometric assays at a constant potential of 0.65 V vs RHE at 1600 rpm for 4 h. Poisoning resistance was evaluated by the addition of methanol to the electrochemical cell to reach a 1 M methanol solution and the percentage of initial current versus time was recorded.

A commercial Pt (20 wt%) on graphitised carbon (Sigma-Aldrich) was used as a reference electrocatalyst in LSV (Pt/C).

2.5. Computational calculations

Density Functional Theory (DFT) calculations at B3LYP/6-31g level using Gaussian 09 software were carried out to understand and support the observed experimental results. Moreover, in order to reproduce as accurately as possible the chemical environment where the reaction takes place, a polarized continuum model (PCM) was applied with the dielectric constant of water. The model structures consist of a basic C_3N_4 unit formed by 3 heptazine units that offer 6 basic nitrogens to the metallic atom located in the internal cavity [25].

Pourbaix diagrams of M-C N_4 flakes were calculated to elucidate the initial composition and configuration of the catalyst before ORR occurs. Diagrams were obtained according to Heine et al. [53] The ORR energy diagrams were computed according to Norskov model [54]. For the calculation of the free energy change for each reaction stage, the free energies were calculated including vibrational corrections. Free-energy diagrams for the 4 and the 2-electron mechanisms were elaborated to obtain information about the limiting step and the selectivity of the reaction.

3. Results and discussion

3.1. Characterisation of the samples

Synthesis yields are presented in Table 1. The C_3N_4 formation yield from pristine dicyandiamide was determined to be 50%. The amount of CO and CO_2 groups of bare KUA was evaluated by TPD experiments resulting in 2350 $\mu\text{mol g}^{-1}$ and 360 $\mu\text{mol g}^{-1}$, respectively. When KUA is heated up to 520 °C for 4 h, the yield was 92% owing to the desorption of oxygen functional groups. According to the relative proportion of C_3N_4 and KUA in the composites, yields of 86, 79, and 71% would be expected for C3N4/KUA_15, C3N4/KUA_30, and C3N4/KUA_50, respectively, which are close to the experimental values attained. For equal amounts of precursor, the yields obtained were similar for the three samples (i.e. C3N4/KUA_XX, Fe-C3N4/KUA_XX, and Cu-C3N4/KUA_XX), so the carbonisation yields of the samples are mainly related to the dicyandiamide decomposition reactions that lead to the formation of C_3N_4 -type structures, and to the decomposition of some KUA surface oxygen groups. The nitrogen content (%N (at. %)) determined by elemental analysis increased proportionally to the amount of dicyandiamide used in the synthesis of the samples, and the metal content determined by ICP is slightly higher than the nominal 1 wt% (Table 1). Comparing the total N and M contents, the N/M atomic ratios for copper samples were 8.0, 10.0, and 13.4 while for iron samples were 4.7, 8.5, and 18.1, for the samples with 15, 30 and 50% of C_3N_4 precursor, respectively.

Fig. 1 includes the diffractograms of all the composites studied as well as that of bare C_3N_4 for comparison purposes. The diffractogram of C_3N_4 showed a main peak at 27° due to the reflection from the plane (002) of graphitic carbon nitride and a small peak at 13° , which corresponds to (100) plane [55]. The (002) contribution appears in C3N4/KUA_50 as a broad peak due to the presence of low-crystallinity carbon nitride [41]. This broad peak is also observed for the metal-containing samples prepared for the different C_3N_4 contents (Fig. 1). This broad contribution indicates that, in the presence of KUA and also metal species, dicyandiamide is not producing large C_3N_4 sheets, but heterogeneous C_3N_4 -type nanodomains that are well distributed inside the abundant micropores of the activated carbon used, which are most probably located on the graphene-type pore walls of the carbon material. M-C3N4/KUA samples did not present diffraction peaks assignable to the metal species. The absence of peaks attributed to the metal species may indicate that the metal species might not be crystalline, but homogeneously and highly dispersed either as single-atoms or nanoparticles smaller than 2 nm [56]. The diffraction peak at 19° observable in some of the treated samples may correspond to structural ordering processes that occur in the carbon material during C_3N_4 synthesis. These structural ordering processes have also been observed in absence of C_3N_4 and metals for heat-treated KUA (Figure S1a). Interestingly, in absence of C_3N_4 , some diffraction peaks with low intensity were detected in the diffractograms of Cu/KUA and Fe/KUA that can be related to metal species (Figure S1b), which reveal

Table 1

Yields obtained after carbonisation treatments, nitrogen content determined by elemental analysis (%N (at.%)) EA), and metallic content (%M ICP (wt.%)) determined by ICP.

Sample	Yield (%)	%N (at. %) EA	%M ICP (wt. %)
C_3N_4	50	63.0	-
C3N4/KUA_15	85	1.63	-
Fe-C3N4/KUA_15	82	1.34	1.3
Cu-C3N4/KUA_15	83	2.30	1.5
C3N4/KUA_30	74	3.13	-
Fe-C3N4/KUA_30	71	2.41	1.3
Cu-C3N4/KUA_30	75	3.06	1.6
C3N4/KUA_50	63	4.28	-
Fe-C3N4/KUA_50	57	5.50	1.4
Cu-C3N4/KUA_50	61	4.61	1.8

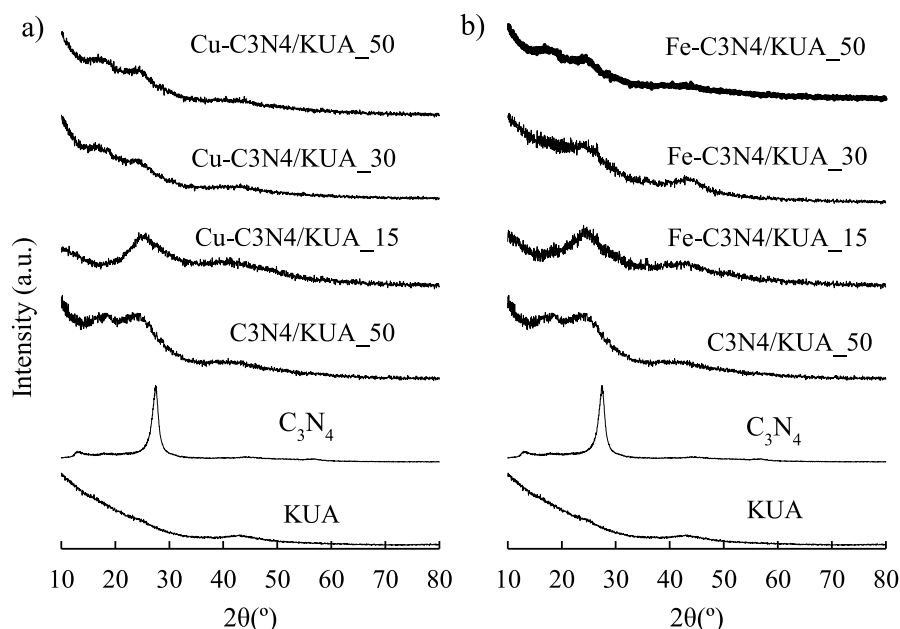


Fig. 1. XRD diffractograms of a) Cu-C₃N₄/KUA and b) Fe-C₃N₄/KUA samples. (A colour version of this figure can be viewed online.)

the importance of C₃N₄ to achieve a homogeneous distribution of highly dispersed metal species.

TEM micrographs are included in Fig. 2. Fig. 2a and b show the TEM images of KUA and C₃N₄/KUA₅₀ samples, respectively. It can be observed that KUA has a disordered structure characteristic of a highly porous carbon material, which is not modified after the incorporation of C₃N₄, suggesting that C₃N₄ is very well-dispersed in the composite material. Nevertheless, the higher and homogeneous contrast observed in this image suggests that C₃N₄ is homogeneously distributed in the microporosity of the activated carbon. Cu-based electrocatalysts (Fig. 2c, e, and 2g) did not show significant differences compared to the pristine carbon material, indicating that metal nanoparticles detectable by TEM were not formed, which is in good agreement with XRD results. However, TEM images of Cu/KUA sample showed the formation of particles (Figure S2a).

TEM images for Fe-C₃N₄/KUA electrocatalysts revealed the presence of different structures. Fe-C₃N₄/KUA₁₅ (Fig. 2d) displays a very similar morphology to that of metal-free materials. Interestingly, darker regions with spherical or oval shapes and sizes of 10–20 nm and 3–8 nm are observed in the micrographs recorded for Fe-C₃N₄/KUA₃₀ (Fig. 2f) and in Fe-C₃N₄/KUA₅₀ (Fig. 2h), respectively. Due to the low iron content present in the samples (~1 wt %), such quantity of dark regions observed in those materials cannot be attributed to iron particles, but to the presence of C₃N₄-type domains on KUA. The formation of larger C₃N₄-type nanodomains is favoured by the presence of iron since it has been reported to play an important role as a catalyst for the synthesis of C₃N₄ [26]. Iron atoms coordinate dicyandiamide molecules via the sp² nitrogen electron pair and the complex formed plays a crucial role in the formation of the supramolecular C₃N₄, where the single-atom configuration is favoured [26]. It should be noted that those relatively large C₃N₄ domains were detected neither in Fe-C₃N₄/KUA₁₅ nor in the Cu-based electrocatalysts, in which C₃N₄ might be in the form of well-dispersed nano-structures. Interestingly, small black dots embedded into the dark C₃N₄ domains can be distinguished in Fe-C₃N₄/KUA₅₀ (Fig. 2h), which suggests the presence of species with a very different molecular weight and might be related to the presence of small iron clusters. Moreover, the TEM images of Fe/KUA samples prepared in absence of C₃N₄ showed the formation of nanoparticles (Figure S2b), which are not observed for samples with low C₃N₄ contents.

The textural properties of all materials were studied through N₂-adsorption isotherms. Fig. 3 includes the N₂ adsorption-desorption isotherms (Fig. 3a) and pore size distribution (PSD) (Fig. 3b) of KUA and representative samples. Table 2 summarises the porous texture data of all samples. As can be seen in Fig. 3a, all adsorption isotherms were of type I, being consistent with the microporous character of the materials. The PSD plotted in Fig. 3b showed two main contributions, the first corresponds to the narrowest micropores, centred at 0.8 nm, and the second one corresponds to the widest micropores, centred at 1.8 nm. The samples are mainly microporous, but they also have some mesoporosity between 2 and 4 nm. The micropore volume (V_{micro}) is lower than the total pore volume (V_t) for all the samples (Table 2), showing that the samples also present some mesoporosity.

The results presented in Table 2 show that the BET surface area of the composite material progressively decreases compared to that of the original carbon material (3180 m²/g) when the amount of C₃N₄ increases in the composite. Nevertheless, it is worth mentioning that the resulting samples still present a very high apparent surface area and micropore volume, even for the larger contents of C₃N₄. The porous texture is well preserved in C₃N₄/KUA and Cu-C₃N₄/KUA samples. However, iron samples showed a more marked decrease in the apparent surface area compared to the counterpart metal-free material and the copper-containing equivalent samples for C₃N₄ contents of 30 and 50%. When comparing S_{BET} obtained for the samples with the expected S_{BET} calculated with the mixtures rule, it is clearly observed that some porosity becomes blocked for the higher contents of C₃N₄ when Fe is present (Table 2). In addition, considering the bulk density of C₃N₄ we have estimated the remaining volume of pores of the activated carbon and, from that value, the volume occupied by the C₃N₄ material can be calculated and, for the highest C₃N₄ content, it is around 0.3 cm³/g. The results suggest that C₃N₄ precursor may have decomposed in the form of nano-domains within the porosity and not as large C₃N₄ sheets, which is in agreement with TEM and XRD results. The presence of Cu leads to small C₃N₄ domains within the porous texture of the materials, similarly to what is observed for C₃N₄/KUA, while the presence of Fe atoms leads to the formation of larger C₃N₄ domains, which may partially block the porosity and affect more sharply its pristine textural properties. It should be noted that sample Fe-C₃N₄/KUA₅₀, in which the presence of C₃N₄ domains was observed in the TEM micrographs (Fig. 2h), displayed the most important decrease of the S_{BET} and volume of micropores

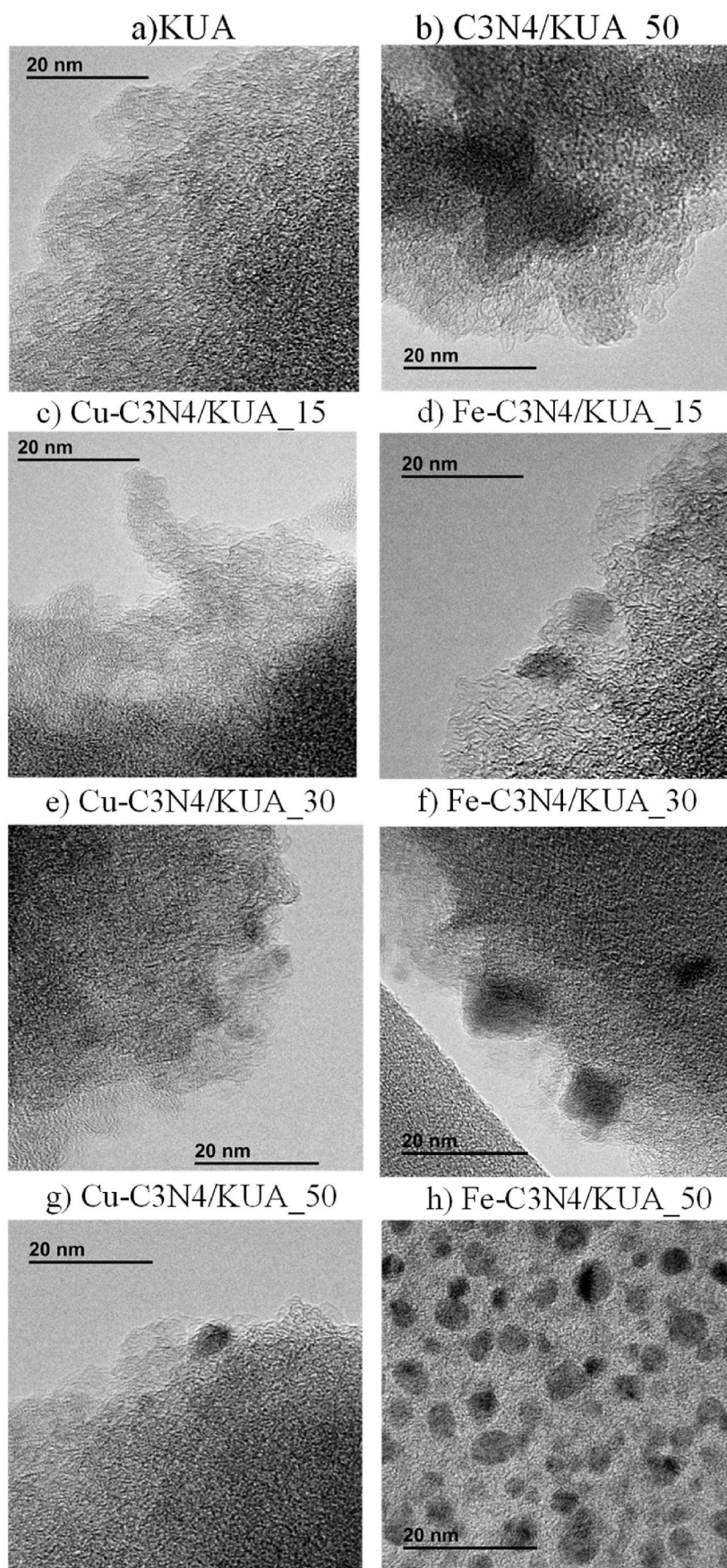


Fig. 2. TEM images of a) KUA b) C3N4/KUA and, c-h) M-C3N4/KUA samples. (A colour version of this figure can be viewed online.)

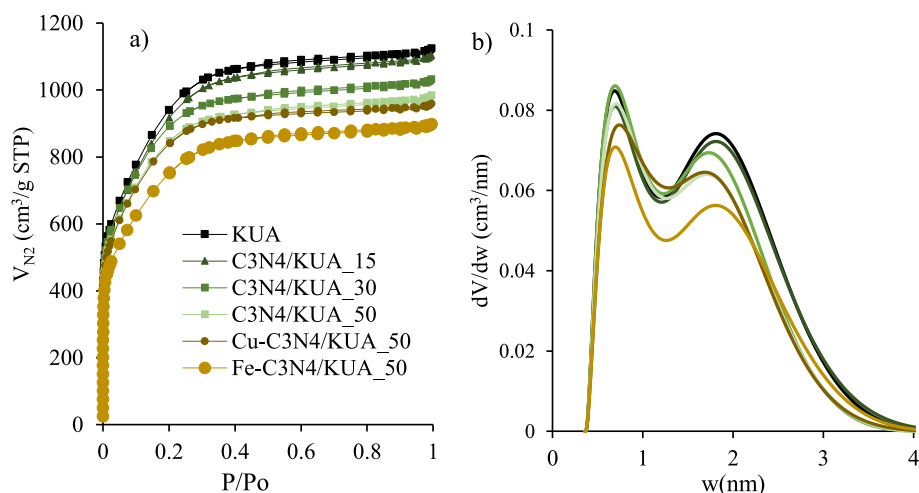


Fig. 3. a) N₂ adsorption-desorption isotherms and b) PSD representations of KUA, C₃N₄/KUA and M-C₃N₄/KUA₅₀ samples. (A colour version of this figure can be viewed online.)

Table 2

Results of the characterisation of the porous texture.

Sample	S _{BET} (m ² /g)	V _{micro} (cm ³ /g)	V _t (cm ³ /g)	S _{BET} (m ² /g) Mixtures law	V _t KUA -mC ₃ N ₄ /pC ₃ N ₄ (cm ³ /gKUA)
KUA	3180	1.09	1.64	-	-
C ₃ N ₄	6	-	0.02	-	-
C ₃ N ₄ /KUA ₁₅	3090	1.06	1.56	2960	1.50
Fe-C ₃ N ₄ /KUA ₁₅	3090	1.06	1.57	3030	1.55
Cu-C ₃ N ₄ /KUA ₁₅	2950	1.04	1.47	3000	1.53
C ₃ N ₄ /KUA ₃₀	2970	1.07	1.46	2880	1.45
Fe-C ₃ N ₄ /KUA ₃₀	2730	1.01	1.34	2950	1.50
Cu-C ₃ N ₄ /KUA ₃₀	2800	1.10	1.36	2830	1.41
C ₃ N ₄ /KUA ₅₀	2810	1.02	1.39	2640	1.29
Fe-C ₃ N ₄ /KUA ₅₀	2310	0.87	1.27	2820	1.41
Cu-C ₃ N ₄ /KUA ₅₀	2670	1.01	1.32	2690	1.32

compared to the pristine KUA sample.

The surface chemistry of the materials was characterised by XPS. Concerning individual spectra, N 1s were registered for M-C₃N₄/KUA samples and pure C₃N₄ (Fig. 4). According to previous studies, N 1s spectra for C₃N₄ can be deconvoluted into three peaks [54,57]. The first peak (~398.6 eV) corresponds to sp² nitrogen atoms (-C=N-C-) that are present in triazine and heptazine rings that compose the C₃N₄ structure, the second peak (~399.8 eV) can be assigned to nitrogen atoms bonding the heptazine rings (N-C₃) and amine terminal groups (-NH₂), and the third peak (~401.0 eV) peak corresponds to quaternary nitrogen atoms or nitrogen atoms positively charged, which usually appear in N 1s spectra as a consequence of the X-ray irradiation during the measurement. The N 1s spectra of C₃N₄/KUA samples confirmed the successful formation of C₃N₄ domains in the composite.

As can be seen in Fig. 4 and Table 3, N 1s XPS spectra registered for the as-synthesized C₃N₄ and composite materials presented the same three contributions centred at equivalent binding energies to bare C₃N₄. However, some differences can be observed, especially in the peak located at ~399.8 eV. This contribution significantly increases from 24% in pure C₃N₄ to >30% in the rest of the samples, being this increase more important in the materials in which metals are introduced and with the lower C₃N₄ contents (Table 3). It has been reported that the presence of M-N_x single atoms produces a contribution at ~399.5 eV [34], so the large relative contribution of the peak at ~399.8 eV in these samples suggests the presence of M-N_x species in the resulting materials. Finally, the 401.0 eV peak is almost constant in all C₃N₄/KUA and M-C₃N₄/KUA samples, but the relative contribution is significantly higher than the observed for C₃N₄, so the formation of quaternary nitrogen species, which present this same binding energy, can not be ruled out.

Fig. 5 contains the Cu and Fe 2p XPS for the different catalysts. In Cu-C₃N₄/KUA samples, the peak corresponding to 2p_{3/2} transition in Cu 2p spectra can be deconvoluted into two contributions: the first peak (932.8 eV) that corresponds to Cu⁺ and the second contribution at 934.7 eV, which is often assigned to Cu²⁺ [58–60]. The ratio between Cu⁺ and Cu²⁺ is presented in Table 3. In Fe-C₃N₄/KUA samples (Fig. 5b), the Fe 2p spectra show a contribution associated with the presence of Fe³⁺. The 2p_{3/2} peak can be deconvoluted with a multiplet of 4 peaks with binding energies of 709.8, 710.7, 711.4, and 712.3 eV and the contribution at 715 eV which corresponds to the satellite peak [61]. The absence of Fe²⁺ (binding energies at 709.6 eV and 53.7 eV for 2p and 3p regions, respectively) and Fe⁰ (binding energies at 706.7 and 53.0 eV for 2p and 3p regions, respectively) was checked in 2p and 3p spectra (Fig. 5 and Figure S3), respectively, for all the samples. While iron maintains the oxidation state of the metal precursor (Fe(NO₃)₃), copper suffered reduction processes during the synthesis in presence of carbon material. This fact is coherent with copper and iron Ellingham diagrams [62]. The comparison between the total and surface concentration of metals (ICP and XPS, respectively) showed that both metals are preferentially located on the surface. The amount of surface metal detected by XPS is lower for higher amounts of C₃N₄. That result may indicate that the excess of C₃N₄ is somehow shielding the metal species, which is more notorious in the case of Fe-C₃N₄/KUA electrocatalysts.

3.2. Electrochemical characterisation

The voltammograms obtained are plotted in Figure S4. As can be observed, all samples showed the typical rectangular profile of porous carbon materials. M-C₃N₄/KUA samples presented more rectangular profiles than the original KUA. This is associated with the improvement

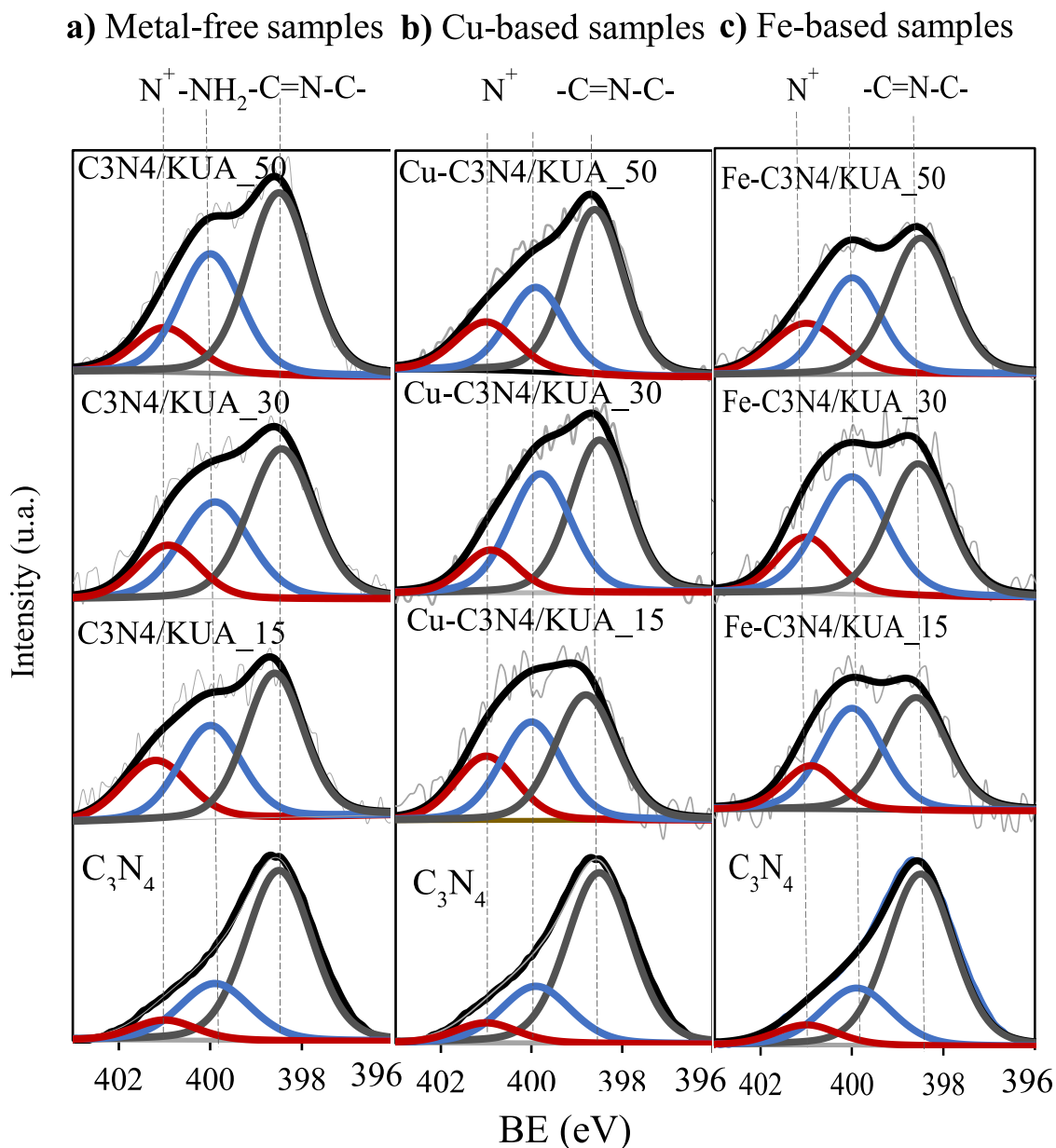


Fig. 4. N 1s XPS spectra of a) C₃N₄/KUA_XX, b) Cu-C₃N₄/KUA_XX, and c) Fe-C₃N₄/KUA_XX. (A colour version of this figure can be viewed online.)

in the electrical conductivity of the samples due to the presence of C₃N₄, which is a well-known material that possesses high electrical conductivity [63] or due to the presence of M–N sites [64]. In the case of Cu-C₃N₄/KUA electrocatalysts, faradaic processes were observed at around 0.6 V, which can be related to Cu²⁺/Cu⁺ redox processes, and the reduction process to Cu⁰ was not observed. Cu SACs can present such Cu²⁺/Cu⁺ potential-driven evolution, where Cu⁺ is stabilized by the local structure and Cu⁰ is usually not observed [65], while CuO nanoparticles present redox processes at different potentials [66]. The charge corresponding to these redox processes are related with the electrochemically active surface copper against the total amount of Cu, which decreases from Cu-C₃N₄/KUA₁₅ to Cu-C₃N₄/KUA₅₀. However, the large value of double layer introduces high error in the determination of the electrochemically active Cu. Nevertheless, these results are in agreement with the decrease in electrocatalytic activity. No faradaic processes could be observed for Fe-C₃N₄/KUA samples in the potential range studied, as it has been reported for other Fe–N–C catalysts [67]. The specific capacitance for M-C₃N₄/KUA₁₅ decreases slightly

compared to KUA, which is in agreement with the change in porosity of the materials (Table 2 and Table S1). However, this decrease in capacitance is much more important for 30 and 50% C₃N₄-containing materials compared to the measured porosity, which suggests the existence of important differences in the interaction with the electrolyte (Table 2 and Table S1).

The electrocatalytic properties of all prepared materials and reference samples were studied through LSV experiments in an O₂-saturated 0.1 M KOH solution (see Fig. 6). As the indicators of the catalytic activity, onset potential for the reaction (E_{onset}), half-wave potential ($E_{1/2}$), the number of electrons transferred calculated (n_{KI}) and the percentage of H₂O₂ (% H₂O₂) are shown in Table 4. The synergistic effect of Fe and Cu dispersed species embedded into the C₃N₄ nano-domains can be clearly seen in Fig. 6a and b. For the comparison of the studied materials with benchmark electrocatalysts (KUA, C₃N₄/KUA₁₅ and the commercial electrode Pt/C), LSV curves of the best metal-containing C₃N₄/KUA catalysts are shown in Fig. 6c.

The C₃N₄-free samples (Cu/KUA and Fe/KUA) displayed poorer

Table 3

Main parameters obtained from N 1s and M 2p XPS spectra.

Sample	% -C=N-C-	% N-C ₃ /NH ₂ /M-N _x	% -N ⁺	Cu ⁺ /Cu ²⁺	%M XPS (wt. %) ^a
C ₃ N ₄	68	24	8	-	-
C3N4/KUA_15	46	32	22	-	-
C3N4/KUA_30	49	34	17	-	-
C3N4/KUA_50	53	34	13	-	-
Cu-C3N4/KUA_15	44	34	22	2.0	2.8
Cu-C3N4/KUA_30	48	40	12	2.2	2.3
Cu-C3N4/KUA_50	55	29	16	2.0	1.9
Fe-C3N4/KUA_15	45	40	15	-	3.6
Fe-C3N4/KUA_30	46	30	24	-	1.6
Fe-C3N4/KUA_50	48	32	20	-	1.3

^a Surface metal content calculated from XPS atomic percentage.

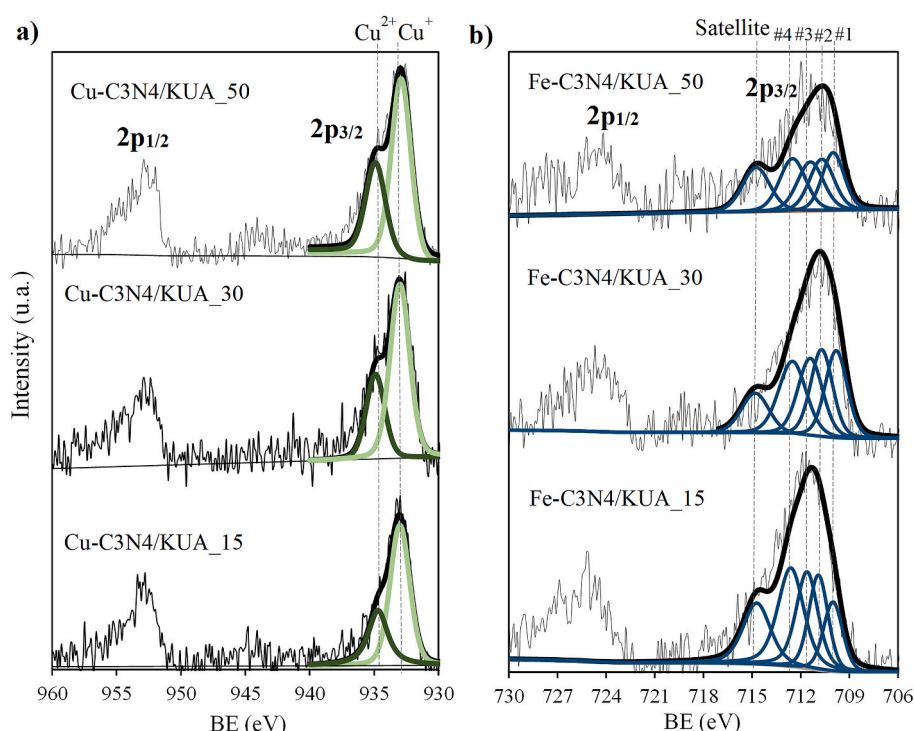
catalytic properties compared to pristine KUA, which demonstrates the high catalytic activity of this highly porous material. As can be observed, Cu-C₃N₄/KUA and Fe-C₃N₄/KUA electrocatalysts had an onset potential higher than 0.85 V, which is higher than that of pristine carbon material (0.82 V). Among Fe-C₃N₄/KUA samples, Fe-C₃N₄/KUA_15 shows an outstanding selectivity to the 4-electron-pathway (n_{KL} of 3.5), while the number of electrons transferred decreases for the samples with higher C₃N₄ contents (n_{KL} of 2.7 and 2.0 for Fe-C₃N₄/KUA_30 and Fe-C₃N₄/KUA_50, respectively). Such a tendency may be related to the partial blockage or some micropore filling of the carbon material porosity for those samples with larger C₃N₄ contents, in which part of the active sites become inaccessible, as well as to the lower content of surface Fe sites observed in Fe-C₃N₄/KUA_30 and Fe-C₃N₄/KUA_50 according to XPS results. In the case of Cu-C₃N₄/KUA samples, the best selectivity towards the 4-electron-pathway was also presented by the electrocatalysts with the lowest C₃N₄ content (n_{KL} of 3.6), and a similar tendency to that seen for the Fe-C₃N₄/KUA samples was observed, but the effect of the C₃N₄ content is less pronounced, which is in agreement with the less marked decrease of surface metal sites in Cu-C₃N₄/KUA_30 and Cu-C₃N₄/KUA_50 (versus Cu-C₃N₄/KUA_15) compared to the Fe-containing counterpart electrocatalysts (see Table 3). These better results achieved by Cu-C₃N₄/KUA electrocatalysts may be related to

the better dispersion of Cu species in the samples associated with the presence of C₃N₄-type nano-domains able to stabilize the copper species by affording multiple anchorage sites.

Among the studied samples, Cu-C₃N₄/KUA_15 electrocatalyst displayed the best catalytic behaviour in terms of current density, the number of electrons transferred, and especially $E_{1/2}$. Regarding the similarities observed in the structural characterisation of Cu-C₃N₄/KUA_15 and Fe-C₃N₄/KUA_15, the perceptible differences observed in selectivity and $E_{1/2}$ (Table 4) might be originated from intrinsic distinct catalytic activities of copper and iron sites.

Moreover, the high micropore volume of the activated carbon is an additional beneficial factor contributing to the outstanding activity of the Cu and Fe containing materials in which the lowest C₃N₄ content has been incorporated. As observed for KUA (Fig. 6c), micropores themselves can act as nanoreactors for the ORR favouring an increase in O₂ concentration [68,69].

In order to check whether the oxygen functional groups present in the carbon material affect the activity of the samples towards ORR, the catalytic activity of Cu-C₃N₄/KUA_15 and the counterpart material prepared with KUA heat-treated at 900 °C (Cu-C₃N₄/KUA(900)_15) are compared in Figure S5. These results indicate that oxygen functional groups are not affecting significantly the C₃N₄ synthesis and a similar

**Fig. 5.** 2p XPS spectra of a) Cu-C₃N₄/KUA and b) Fe-C₃N₄/KUA samples. (A colour version of this figure can be viewed online.)

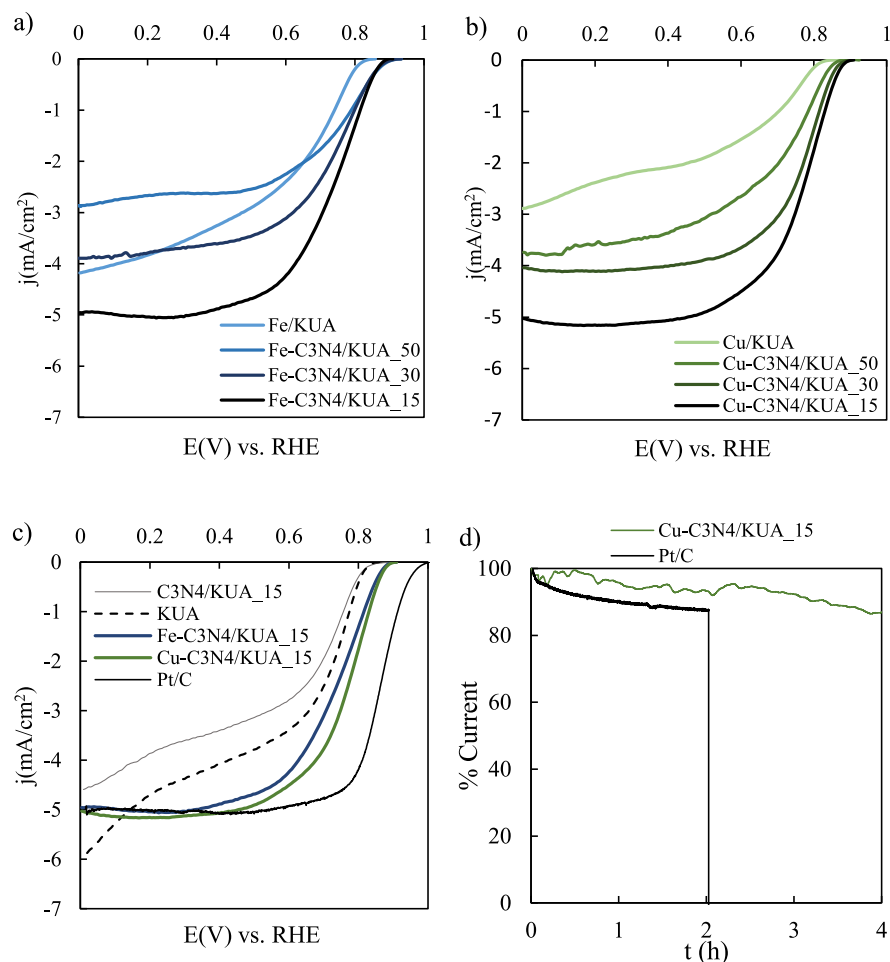


Fig. 6. LSV curves for (a) Fe-C₃N₄/KUA and (b) Cu-C₃N₄/KUA samples at 5 mV/s and 1600 rpm in an O₂-saturated 0.1 M KOH solution. (c) Comparison of LSV curves of the best performing samples and the reference materials. (d) Chronoamperometric experiments for the best performing sample (Cu-C₃N₄/KUA₁₅) and the commercial Pt-based electrode at a fixed potential of 0.65 V. After 2 h of experiment, methanol was added into the solution up to a concentration of 1 M. (A colour version of this figure can be viewed online.)

Table 4
Parameters obtained from LSV curves (O₂, 1600 rpm, 0.1 M KOH).

Sample	E _{onset} (V) -0.1 mA cm ⁻² / Tangent method	E _{1/2} (V)	n _{KL}	% H ₂ O ₂
KUA	0.82/0.82	0.67	2.6	70
Cu-C ₃ N ₄ /KUA ₁₅	0.88/0.87	0.78	3.6	20
Cu-C ₃ N ₄ /KUA ₃₀	0.87/0.86	0.77	2.9	55
Cu-C ₃ N ₄ /KUA ₅₀	0.85/0.85	0.71	2.6	70
Fe-C ₃ N ₄ /KUA ₁₅	0.87/0.87	0.74	3.5	25
Fe-C ₃ N ₄ /KUA ₃₀	0.88/0.87	0.71	2.7	65
Fe-C ₃ N ₄ /KUA ₅₀	0.88/0.88	0.71	2.0	100
Pt/C	0.97/0.94	0.86	3.8	10
Cu/KUA	0.81/0.81	0.60	2.0	100
Fe/KUA	0.81/0.81	0.62	2.9	55

electrochemical activity is obtained.

In addition, the catalytic activity of a sample C₃N₄/KUA₁₅ without metal was measured (Fig. 6c) and the catalytic activity is even lower than that of pristine KUA sample. Then, the contribution of the N groups formed in the carbon material seems not to be responsible for the observed electrochemical activity improvement when metal is present. In addition, the increase in the amount of C₃N₄ precursor does not result in higher catalytic activities. This means that the N species in the C₃N₄, or formed by reaction with the activated carbon, do not act as active sites towards the ORR.

Therefore, the composite materials with a high dispersion of both C₃N₄ and metal sites with the lowest decrease in micropore volume are those with the highest electrocatalytic activity, being the catalyst

Cu-C₃N₄/KUA₁₅, where the micropore volume is the less modified after the incorporation of C₃N₄ and Cu, the one exhibiting the highest performance.

Chronoamperometric experiments were performed to measure the stability and the resistance against methanol poisoning of the best electrocatalytic material, Cu-C₃N₄/KUA₁₅, and the same experiment was also carried out for the commercial Pt/C electrocatalyst for comparison purposes (Fig. 6d). The chronoamperometry assay showed that, after 2 h of reaction, Cu-C₃N₄/KUA₁₅ showed a retention of the catalytic activity (93.4%) that was superior to the obtained from the commercial Pt-based electrode (87.5%), pointing out the excellent properties of Cu-C₃N₄/KUA₁₅ material as electrocatalyst towards ORR. Then, methanol was added until 1 M concentration in order to study the resistance against methanol poisoning. In Pt/C electrode, the methanol addition caused a rapid poisoning and the current density decreased to zero, while Cu-C₃N₄/KUA₁₅ electrocatalyst displayed a high resistance against methanol poisoning. The stability shown by Cu-C₃N₄/KUA₁₅ electrocatalyst may be related to the presence of M-N_x species, which are known to present superior stability to metal nanoparticles since metal species are anchored to four nitrogen atoms that create strong bonds and a very stable conformation for metal disposition [8]. Figure S6 shows the chronoamperometric experiments of KUA and Cu-C₃N₄/KUA₁₅ samples where the currents of KUA and Cu-C₃N₄/KUA₁₅ in the chronoamperometry measurement are compared to evaluate their stability. As it can be observed, the current is around three times higher for sample Cu-C₃N₄/KUA₁₅, thus demonstrating that the electrocatalytic activity, and the observed stability, are due to the M-C₃N₄ species.

To check the effect of metal leaching, we have performed a leaching experiment in the conditions used experimentally (0.1 M KOH solution) for the time of the stability test (4 h) for the best performing samples (Cu–C₃N₄/KUA_15 and Fe–C₃N₄/KUA_15). While in the iron-containing sample the leaching observed was negligible, the copper sample lost 33% of the metal content. Since the electrocatalytic activity retained after 4 h was still 87%, part of the leached metal might correspond to weakly anchored Cu which did not bond through Cu–N interactions and that do not contribute significantly to the catalytic activity. XPS N 1s spectra of the samples after the leaching test (Figure S7) did not show important modifications with respect to the initial catalysts, suggesting that the C₃N₄-type nanodomains were not significantly affected by the reaction conditions.

3.3. Computational calculations

The initial M–C₃N₄ flakes were optimised resulting in different conformations (See Fig. 7). According to the calculations, the lower-energy conformation for Cu–C₃N₄ flake was Cu–N₂ (Fig. 7a), while in Fe–C₃N₄ flakes the Fe central atom was bonded to 4 nitrogen atoms (Fe–N₄, Fig. 7b). This difference in the coordination of the metal is in good agreement with the results found by other authors [18,70].

Prior to the evaluation of the catalytic activities, Pourbaix diagrams were calculated for Cu–C₃N₄ and Fe–C₃N₄ flakes (Figure S8). According to the diagrams, the most stable species for both systems in the potential range studied (0–1 V) is the M–OH. Since C₃N₄ was synthesized on the pore walls of the carbon material, one side of the C₃N₄ flake is sterically hindered. Therefore, considering MOH–C₃N₄ as the initial species, the release of the metal sites that participate in the ORR catalytic cycle, firstly requires the reduction of the M–OH. After that, the ORR process occurs as illustrated in Scheme 2. This scheme shows the proposed ORR mechanism for Cu–C₃N₄ flakes after the M–OH reduction. The key step is the reduction of OOH* intermediates (step 3 to 4 in Scheme 2), in which two possible pathways could take place. The red arrow corresponds to the formation of hydrogen peroxide, corresponding to the 2-electrons pathway, and the blue path corresponds to the 4-electron-pathway, leading to two water molecules. The counterpart reaction mechanism for Fe–C₃N₄ is shown in Scheme S1.

Fig. 8 shows the free-energy diagrams for both M–C₃N₄ flakes applying a moderate overpotential ($E = 0.80$ V). The diagrams show that the 4-electron pathway is more energetically demanding in the case of the iron system, being the stability of FeOH–C₃N₄ species the aspect that may determine its lower catalytic activity compared to Cu-containing catalysts. The free-energies calculated at $E = 0.80$ V for the MOH–C₃N₄ to M–C₃N₄ reduction (step 5 to 1 in Scheme 2) are significantly lower for Cu (1.47 eV) than for Fe (2.14 eV) flakes. Interestingly, the

higher reduction energies calculated for FeOH–C₃N₄ are coherent with the lower $E_{1/2}$ values observed experimentally (Table 4). Besides, the formation of hydrogen peroxide is energetically more inaccessible in the case of Cu–C₃N₄ than for Fe–C₃N₄ at any potential studied. Therefore, Cu–C₃N₄ flakes show a theoretical superior catalytic behaviour towards the ORR, including selectivity and activity. Here, computational calculations indicate that, besides the structural differences between copper and iron-containing materials observed in the present work, the better catalytic properties displayed by Cu–C₃N₄/KUA may also be originated from an intrinsic superior catalytic behaviour of Cu–C₃N₄ sites. Interestingly, for M–C₃N₄/KUA_15 samples (with low C₃N₄ content and in which the structural differences are minimal), slight differences in η_{KL} and important $E_{1/2}$ differences were observed (Table 4), both supported by the information obtained from computational calculations.

Interestingly, there are some differences between these results and those observed in some other studies reported in the literature and our previous results with metal phthalocyanines (Pc) [14,71–73]. We believe that this different behaviour in the experimental results, and also in DFT calculations, is strongly related to the C₃N₄ that is used as the anchoring point for the metal active sites. C₃N₄ is a well-known material that possesses unusual features, as it exhibits high electrical conductivity and may induce electron delocalization in the materials. This might produce changes in the electron density of the metal active sites, which in turn may result in different ORR catalytic activity from those reported for other electrocatalysts like those based on Pc.

4. Conclusions

A series of copper and iron-based electrocatalysts have been prepared on C₃N₄/KUA composites with various carbon nitride contents by following a straightforward and reproducible synthetic protocol. The characterisation of the materials led to a deep understanding of the differences between Cu and Fe-based electrocatalysts. It was observed that the presence of iron generated higher C₃N₄ domains as a consequence of the strong coordination of C₃N₄ precursor and metal during the synthesis, while Cu-containing counterparts presented well-distributed C₃N₄-type nano-domains and highly dispersed metal species. According to the similarities observed for Cu–C₃N₄/KUA and C₃N₄/KUA samples, copper may have essentially an inert role in the synthesis of carbon nitride.

Samples with moderate C₃N₄ content (15% of precursor) perform better for the ORR as they present the maximum amount of both surface metal active sites and available microporosity. The stability test performed with the most interesting sample, Cu–C₃N₄/KUA_15, showed that the electrocatalyst had good stability and high resistance to methanol poisoning. The computational DFT calculations suggest that

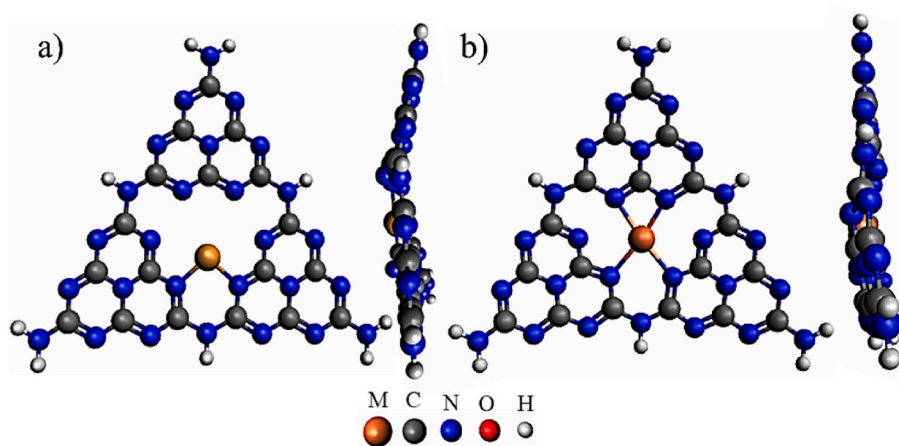
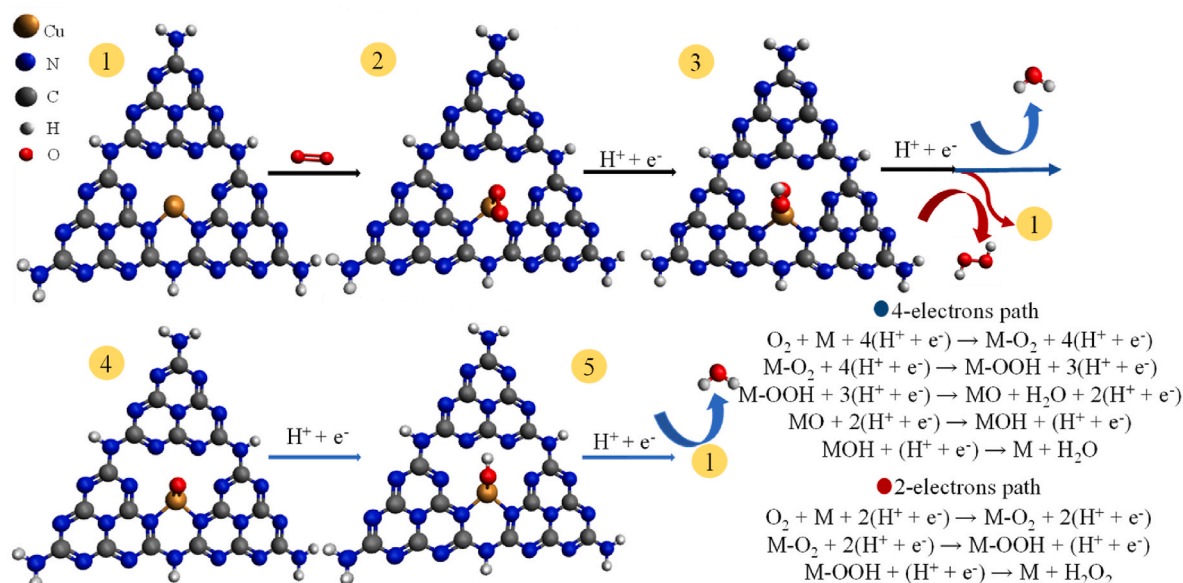
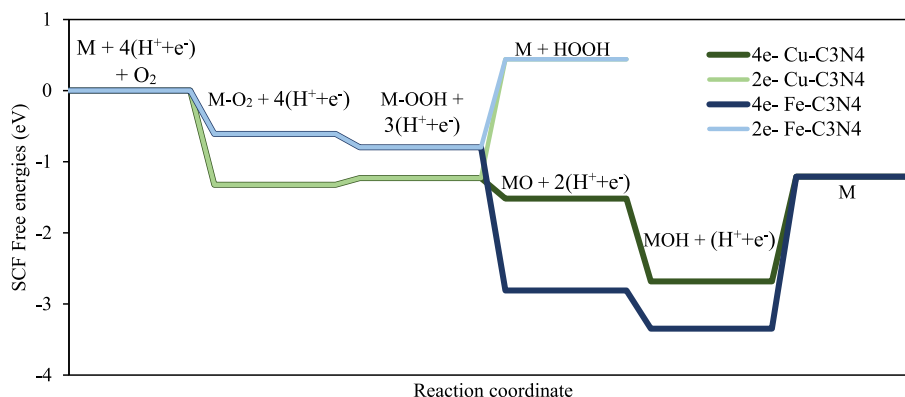


Fig. 7. a) Cu–C₃N₄ and b) Fe–C₃N₄ optimised structures used for the DFT calculations. (A colour version of this figure can be viewed online.)



Scheme 2. ORR catalytic cycle scheme for Cu-C3N4.

Fig. 8. ORR free-energy diagrams ($E = 0.80 \text{ V}$) for 4-electron and 2-electron pathways. (A colour version of this figure can be viewed online.)

Cu-C3N4 sites have superior catalytic properties than Fe-C3N4, both for activity and selectivity, being consistent with the experimental results.

These materials, with highly dispersed transition metals strongly bonded to well-distributed C₃N₄-type nanodomains on the pore walls of a high micropore volume carbon support, have an outstanding performance due to the beneficial contribution of both metal active sites and micropores. These catalysts are much more cost-effective than commercial Pt-based electrocatalysts and they still have a wide room for improvement taking into account the possibility of studying other metals using computational calculations as a predictive tool and post-synthesis treatments.

CRediT authorship contribution statement

G. Alemany-Molina: Data curation, Formal analysis, Investigation, Writing – original draft. **J. Quílez-Bermejo:** Data curation, Formal analysis, Writing – original draft. **M. Navlani-García:** Formal analysis, Investigation, Writing – review & editing, Funding acquisition. **E. Morallón:** Conceptualization, Investigation, Methodology, Supervision, Writing – review & editing. **D. Cazorla-Amorós:** Conceptualization, Investigation, Methodology, Supervision, Writing – review & editing, Funding acquisition, Project administration.

Declaration of competing interest

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: Diego Cazorla-Amorós reports financial support was provided by Spain Ministry of Science and Innovation. Diego Cazorla-Amorós reports financial support was provided by European Regional Development Fund. Miriam Navlani-García reports financial support was provided by Valencia Directorate of Research Culture and Sport. Gabriel Alemany-Molina reports financial support was provided by Spain Ministry of Universities. Prof. Emilia Morallón is acting as Editor of the Carbon Journal.

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