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1 INTRODUCTION

In the framework of the 1991 French law concerning nuclear waste management, several studies have been carried out in order to elaborate crystalline matrices for specific immobilization of the radionuclides. In the case of high level and long-lived minor actinides (Np, Am and Cm), which are high level and long-lived radioactive elements, monazite, a light rare earth (*Re*) orthophosphate with general formula $Re^{3+}PO_4$ (with Re = La to Gd), has been proposed as a host matrix, thanks to its high resistance to self irradiation and its low solubility. Monazite crystallizes in the monoclinic space group P2₁/n. In this structure, trivalent cations (Re^{3+}) could be substituted by an equivalent amount of bivalent (A^{2+}) and tetravalent (B^{4+}) cations, allowing the simultaneous incorporation of Am³⁺, Cm³⁺ and Np⁴⁺. According to Podor's work¹, the limit of a tetravalent element incorporation in monazite is related to its size in the ninefold coordination (R^{IX}). $Re^{3+}_{I-2x}A^{2+}_xB^{4+}_xPO_4$ exists in the monazite structure if $1,216\text{\AA} \ge R_{average} \ge 1,107\text{\AA}$ and $1,238 \ge R_{ratio} \ge 1$ with

$$\mathbf{R}_{\text{average}} = (1 - 2x) \mathbf{R}_{\text{Re}^{3+}}^{\text{IX}} + x \mathbf{R}_{\text{A}^{2+}}^{\text{IX}} + x \mathbf{R}_{\text{B}^{4+}}^{\text{IX}}$$
(1)

$$R_{\text{ratio}} = \frac{(1-2x)R_{\text{Re}^{3+}}^{\text{IX}} + xR_{\text{A}^{2+}}^{\text{IX}}}{(1-2x)R_{\text{Re}^{3+}}^{\text{IX}} + xR_{\text{B}^{4+}}^{\text{IX}}}$$
(2)

The present work deals with the incorporation of the Pu^{4+}/Ca^{2+} couple in the monazite structure by solid state synthesis. According to the equation (1) and (2), the maximum incorporation is x=0.43, with $Re^{3+}=Pu^{3+}$, leading to a compound with the formula $Pu^{3+}_{0.14}Pu^{4+}_{0.43}Ca^{2+}_{0.43}PO_4$.

2 MATERIALS AND METHODS

The monazite powders were prepared according to the following reactions:

$$Exp. A: PuO_2 + NH_4H_2PO_4 \rightarrow Pu^{3+}PO_4 + NH_3\uparrow + 3/2H_2O\uparrow + 1/4O_2\uparrow$$
(3)

Exp. B: $1/2PuO_2 + 1/2CaO + NH_4H_2PO_4 \rightarrow Pu^{4+}_{0.5}Ca^{2+}_{0.5}PO_4 + NH_3\uparrow + 3/2H_2O\uparrow$ (4)

Both compounds were prepared on a few milligrams scale. Starting materials were homogenized by manual grinding in an agate mortar and then fired in a platinum crucible at 1400°C for 2h under air atmosphere in an alumina tubular furnace. The whole process was repeated in order to obtain homogeneous materials. Powders were characterized by Xray diffraction at room temperature using a high-resolution Siemens D5000 X-ray diffractometer with a curved quartz monochromator and copper radiation from a conventional tube source.

3 RESULTS AND DISCUSSION

3.1 Structure analysis

X-ray diffraction patterns of the two resulting materials are shown on Figure 1. For both, it was found that the plutonium phosphate crystallizes in the monazite structure as expected. For the experiment A, a secondary phase was identified as a tetravalent plutonium phosphate $Pu^{4+}P_2O_7$. This suggests that under air atmosphere, the Pu^{4+} is not completely reduced into Pu^{3+} . This result is in agreement with those of Bamberger² who showed that the apparent stability of PuP₂O₇ in air is due to its very slow rate of decomposition into PuPO₄. On the other hand, the result of the experiment B is single phased.



Figure 1 X-ray diffraction diagrams of the synthesized powders

Lattice parameters of the monazite structure are given in table 1. They are lower for monazite B than for monazite A. Since Pu^{4+} and Ca^{2+} are smaller than Pu^{3+} , one can assume that Pu⁴⁺ was incorporated in the monazite structure.

β (°)

103,99

0,636

a (nm) b (nm) c (nm) 103,64 0,643 Monazite A 0,675 0,697

Cell parameters of the synthesized monazite Table 1

0,667

3.2 Determination of the chemical composition

Monazite B

Recently, Terra showed that for $La^{3+}_{1-2x}Th^{4+}_{x}Ca^{2+}_{x}PO_{4}$ and $Ca^{2+}_{0.5}Th^{4+}_{0.5-y}U^{4+}_{y}PO_{4}$ solid-solutions, the variation of the cell parameters versus x and y is linear from 0 to 0.5^3 . If we assume a similar evolution with the $Ca^{2+}_{0.5}Np^{4+}_{0.5-v}Pu^{4+}_{v}PO_{4}$ solid solution, the cell

0,687

parameters of $Ca^{2+}_{0.5}Pu^{4+}_{0.5}PO_4$ (round points on Figure 2) can be extrapolated from the parameters of the two compositions of the $Ca^{2+}_{0.5}Np^{4+}_{0.5-y}Pu^{4+}_{y}PO_4$ solid-solution reported by Tabuteau⁴ (Table 2). The Pu⁴⁺ incorporation rate in the monazite structure can thus be deduced from the cell parameters (square points on Figure 2) of the monazite B powder. Results show that the monazite B chemical composition (Pu³⁺_{0.4}Pu⁴⁺_{0.3}Ca²⁺_{0.3}PO₄) is less than expected. According to our recent work on the incorporation of Ce⁴⁺ in the monazite structure⁵, residual Ca²⁺ should be incorporated in a secondary phase Ca₂P₂O₇. This compound was not observed by X-ray diffraction most likely because of the unfavourable signal to noise ratio.



Table 2 Lattice parameters of $Ca^{2+}_{0,5}Np^{4+}_{0,5-y}Pu^{4+}_{y}PO_4$ solid solution

Figure 2 Lattice parameters of $Ca^{2+}_{0.5}Np^{4+}_{1-y}Pu^{4+}_{y}PO_4$ and $Pu^{3+}_{1-2x}Pu^{4+}_{x}Ca^{2+}_{x}PO_4$ solid solution versus y and x

4 CONCLUSION

The solid state synthesis of $Pu_{(1-2x)}^{3+}Pu_{x}^{4+}Ca_{x}^{2+}PO_{4}$ under air was carried out. $Pu_{x}^{3+}PO_{4}$ was not obtained as a single phase and the maximum incorporation of Pu_{x}^{4+} in the monazite structure was found to be around x = 0.3. To complete the present work, the same experiments will be carried out under inert atmosphere.

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