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Abstract: Copper oxide thin films were deposited onto a glass substrate using Successive Ionic Layer Adsorption and Reaction (SILAR) method. The structural, optical, surface morphology, and antibacterial activities are studied. The structural studies revealed that the as-deposited and annealed film at different temperatures like 150 °C, 200 °C, and 250 °C. The preferential orientations of all films are (111) plane with the cubic system. The XRD patterns are well-matched with JCPDS card No: 05-0667. From the UV-vis-NIR studies, the transmittance and absorbance of the film are increased with the increase of annealing temperature. It can attain a maximum temperature of 250 °C. The energy bandgap of the film is calculated using Tauc's plot. The bandgap of the film is varying from 2.48 eV to 2.19 eV corresponding to the annealing temperature. The antimicrobial assay was tested against Staphylococcus aureus. The zone of inhibition is significantly changed at the temperature of 250 °C (≈16 mm). The surface morphological studies showed that the needle-shaped grains play a crucial role in the antibacterial activity of the Cu₂O films. From EDAX, the presence of elements Cu and O in the product was confirmed. Atomic force microscope study depicts that the surface of the film has closely packed nearly uniform-sized grains. From the TEM, the film is well oriented after annealing.

Keywords: Antibacterial activity, Atomic Force Microscope (AFM), Cu₂O Thin Films, Scanning Electron Microscope (SEM) and SILAR technique.

1 Introduction

The advancement of nanotechnology has encouraged researchers to explore the properties of nanoparticles (NPs) for various applications. Inorganic NPs are widely used as antimicrobial agents as they have improved safety and stability compared with organic antimicrobial agents [1]. Recently, a considerable amount of research works have been published on the anti-microbial activities of inorganic NPs. They have investigated intensively the potential antimicrobial activities of inorganic NPs against target bacterial and fungal pathogens [2].

The inorganic NPs are very efficient in the removal of pathogens in water [3], and also they are very effective in imparting of antibacterial effect to fabric [4,5]. Metal oxide NPs have also been considered for research on catalytic and antimicrobial activities [6]. Among the various metal oxides, copper oxide has attracted particular attention for antimicrobial activities considering its easy synthesis and useful physical properties [7, 8]. Copper oxide NPs are widely being used in many industrial applications [8]. Cotton fibers treated with copper oxide have shown significant activity against several pathogens [9, 10], the fibers possess a broad spectrum of antibacterial, antifungal, antiviral properties [10], they have strong antimicrobial

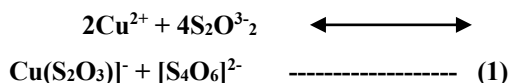
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activity against both Gram-positive and negative bacteria [11- 14]. Increased concentration of copper oxide NPs have shown a decreased percentage of bacterial growth; particularly this effect is more in Gram-positive bacterial colonies than Gram-negative.

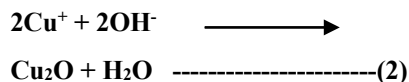
Generally, the nanomaterials possess more activity in the drop-test method when used with an increased concentration of NPs. In this present investigation, the antimicrobial properties of copper oxide nanocrystalline thin films prepared by the SILAR technique have been analyzed.

2 Experimental Sections

SILAR technique was used to prepare nanocrystalline copper oxide thin films onto glass substrates. The chemicals used in the work, copper sulfate pentahydrate ($\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$), Sodium thiosulfate ($\text{Na}_2\text{S}_2\text{O}_3 \cdot 5\text{H}_2\text{O}$) and sodium hydroxide (NaOH) were purchased from Merck. Two separate solutions were prepared, 1.0 M of NaOH was taken in a separate glass beaker and it was kept at a temperature 85°C . At the same time, another complex solution of copper thiosulfate was prepared by adding 0.1 M sodium thiosulfate with 0.1 M copper sulfate pentahydrate and it was stirred until a colorless solution was obtained. The formation of colorless solution could be represented by equ (1)



For the deposition of the film the substrate was dipped first in hot NaOH solution and cationic precursor solution (copper thiosulphate) for 30 s by holding the substrate vertically using a sample holder. Finally, it was immersed in double distilled water in order to remove the loosely bounded particles from the substrate. As a result of immersion in NaOH solution, OH^- ions from NaOH solution adhered to the substrate surface. When the OH^- ions adhered substrate is dipped in the Cu(I) ions solution, the Cu(I) ions react with (OH^-) ions present on the surface and forms copper oxide by the reaction denoted in equ(2)



This cycle of immersion in both the liquids is repeated for 2 to 3 cycles in order to get smooth and nearly transparent thin layer of Cu_2O . The number of immersion cycles required (50) was decided by inspecting the film physically. After deposition, the films were annealed at a temperature 250°C for one hour in an air medium, and then the films were characterized by morphological, structural, optical and antibacterial properties.

SILAR deposited for as and annealed films were subjected

to XRD, SEM and optical absorption studies in order to analyze the structural, morphological and optical properties respectively. X-ray diffraction pattern of the copper oxide thin film was studied using a Philips X'PETR-PRO diffractometer employing $\text{Cu K}\alpha$ radiation ($\lambda = 1.54060 \text{ \AA}$) operated at 40 kV and 30 mA in the wide angle region from 10° to 80° . Surface morphological study of the samples was done using a scanning electron microscope (Model XL30; M/s FEI, The Netherlands). To explore the optical properties of the grown copper oxide thin films UV-visible optical absorption and transmittance spectra were obtained using UV- visible spectrophotometer (Model: Lambda 35, Make – Perkin Elmer) in the wavelength ranges from 400 to 900 nm. Photoluminescence (PL) spectra were studied using spectro-fluorometer (JobinYvon_FLUROLOG-FL3-11). The formation of copper oxide was further confirmed by FTIR Spectroscopy (Model: Spectrum RXI, Make: Perkin Elmer). The Atomic force microscope (AFM) studies were carried out using the instrument of (Veeco-di CP II). TEM images and electron diffraction patterns for the film layers were measured using the JEOL JEM 2100, 200 KV operating voltage.

The antimicrobial assay was tested against *Staphylococcus aureus* a Gram-positive bacterium. *Staphylococcus aureus* MTCC 96 Pathogenic bacterial strain was used for this current antimicrobial study. Standard Microbial techniques were followed for media preparation. Bacterial strain was inoculated into the sterilized nutrient broth and they were incubated at 37°C for 24 hrs. Mueller Hinton Agar (HIMEDIA, MUMBAI) plate was prepared and was inoculated with 18-24 hrs old bacterial broth culture with the sterile cotton swab and the plate was incubated at 37°C for 24 hrs. Antibacterial activity was determined by following standard disc diffusion technique. Suspension of Gram-positive *Staphylococcus aureus* MTCC 96 culture was cotton swabbed on Muller Hinton Agar (HIMEDIA, MUMBAI) Petri plates and the nanocrystalline thin film containing substrate was placed above the swabbed culture plate. Culture plate was incubated at 37°C for 24 hrs. Growth inhibition zone produced by the substrate coated with the Cu_2O nanocrystalline thin film was measured as zones of inhibition in millimeters.

3 Results and Discussion

3.1 Structural Analysis

X-ray diffraction pattern of the as-deposited and annealed at 150°C , 200°C and 250°C of Cu_2O thin films are shown in Fig. 1. The XRD profile of the as-deposited film reveals that the prepared Cu_2O films are in the cubic structure according to the JCPDS card No: 05-0667. The intensity of the films increases with increase of annealing temperature. The maximum annealed (at 250°C) film shows, the intensity of the peak increased comparing the as-grown and annealed (at 150°C and 200°C) films. This increase of intensity of the diffractions line are corresponding to

preferential orientation peak (111) indicates that good crystalline quality film is obtained after annealing at 250 °C. The crystallite sizes of the films were calculated using Scherrer's formula [15], and the results are presented in Table 1.

$$D = 0.9\lambda / \beta \cos \theta \text{-----(3)}$$

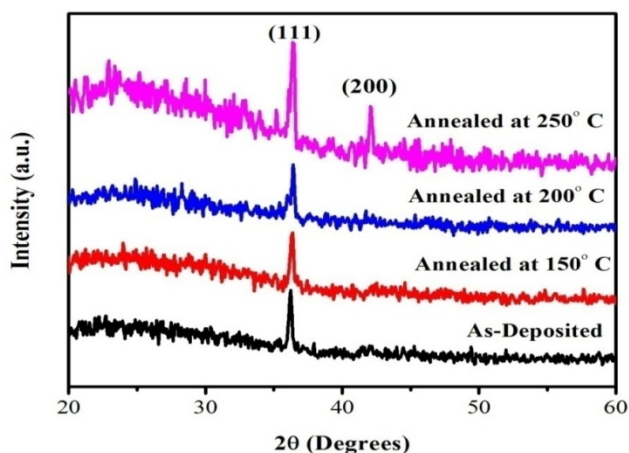


Fig. 1: XRD patterns of Cu₂O thin films for as-deposited and annealed for 1 hr.

Where λ is the wavelength of X-ray radiation (1.5406 Å for Cu-K α), θ is the Bragg's angle and β is the full-width at half-maximum. It can be seen from Table 1, that crystallite size has been decreased from 48.5 nm to 27.2 nm corresponding to the annealing temperature. This decrease in crystallite size is attributed to the recrystallization and the diffusion of larger crystallites into the smaller crystallites as explained by quantum confinement effect. According to quantum confinement effect, larger particles are split into the smaller ones at or above a critical temperature. Here, the diffusion is the stepwise migration of atoms from one lattice site to another lattice site. For an atom or a particle to make such a move, it must not have sufficient energy to break the bonds, but it can have some very small lattice distortion during the displacement [16]. As the annealing temperature provides the minimum level of thermal energy required to move the atoms or particles it gives diffusive motion to the particles and consequently, the size is decreased. From the study of summary, the antibacterial activity has obeyed the size-dependent mechanism of the particle. The increased of antibacterial activity with a decrease in the particle size (48.5 nm for as-deposited and 27.2 nm for annealed at 250 °C). It is the reason for the improved of antibacterial activity.

3.2 Optical Properties

Optical transmittance spectra of as-deposited and annealed (at 150 °C, 200 °C and 250 °C) Cu₂O thin films are shown in Fig. 2. The annealed film has shown increased transmittance comparing with other films. Energy band gap

values of the grown Cu₂O thin films were obtained using the optical absorbance measurements, they were obtained by linear extrapolation of the graph of $(\alpha h\nu)^2$ versus photon energy ($h\nu$) based on the Tauc's relation [19,20] given below.

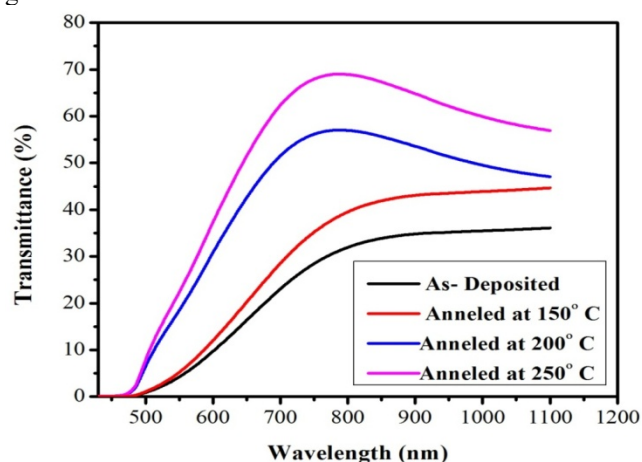


Fig.2: Transmittance spectrum of as-deposited and annealed Copper oxide thin films.

$$(\alpha h\nu)^2 = A(h\nu - E_g) \text{----- (4)}$$

Where α is absorption coefficient, A is a constant, E_g is the optical band gap. From the results, the band gap value of as-deposited and annealed film found to be 2.48 eV and 2.19 eV [21]. Fig 3. shows energy band gap value of the films using Tauc's plot. The values are in good agreement with the reported optical band gap for the crystalline phase of Cu₂O thin films [22]. The decrease in band-gap for a maximum annealed film may be due to absorption by the defect states.

3.3 FTIR Analysis

Fig. 4 shows the FTIR spectrum of the as-grown and annealed Cu₂O thin films. The spectrum shows the presence of metal oxide material in the region of 400 cm⁻¹ to 3500 cm⁻¹. The peaks presented around 460 cm⁻¹ and 577 cm⁻¹ corresponds to stretching vibrational behavior of Cu – O of (111) and (200) planes. The strong absorption peak obtained at 610 cm⁻¹ conforms that the synthesized products are the component of Cu₂O [23]. The broad absorption bands obtained between 1300 cm⁻¹ to 2000 cm⁻¹ are attributed to H₂O and CO₂ molecules of the Cu₂O thin films. The broad band of the spectrum nearly at 3400 cm⁻¹ is attributed corresponding to the stretching vibration of OH groups and nearly at 3260 cm⁻¹ represent the N-H stretching vibration. The band at 2917 cm⁻¹ and 2850 cm⁻¹ is attributed with respect to the asymmetric C-H and symmetric C-H stretch vibrations.

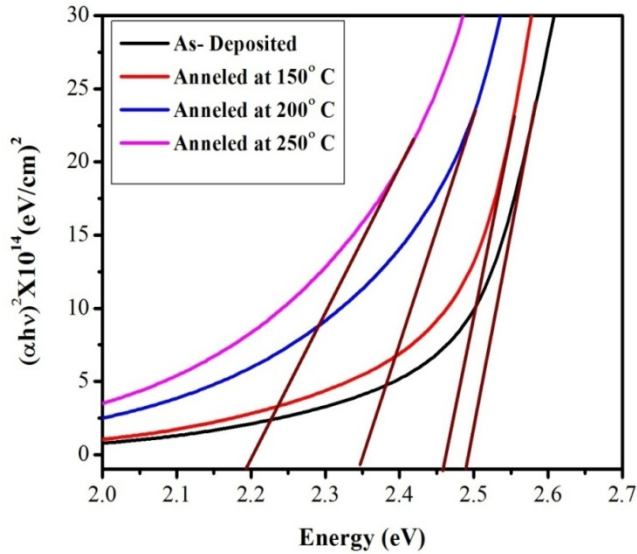


Fig. 3: $(\alpha h\nu)^2$ versus $h\nu$ plots of as-deposited and annealed Cu_2O thin films.

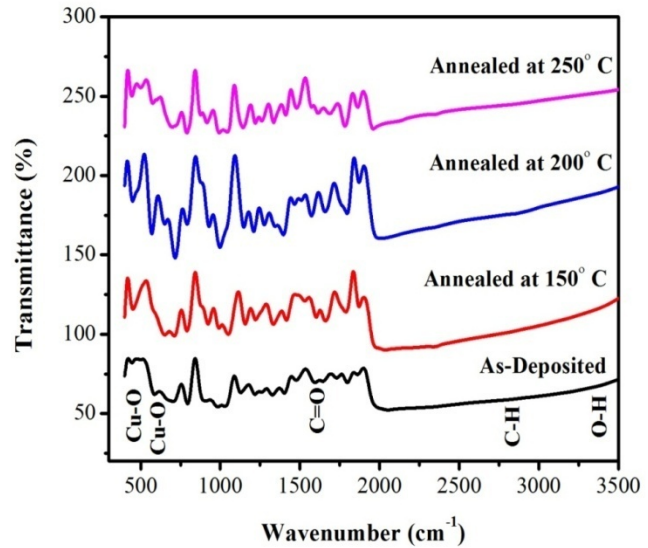


Fig.4: FTIR Spectra of Cu_2O thin films for as deposited and annealed.

Table 1: Structural and optical parameters of as-deposited and annealed temperature of Cu_2O thin films.

Sl.No.	Samples	Crystallite size (D) nm	a^* (\AA°)	Energy band gap (eV)
1.	As-Deposited	48.5	2.47382	2.48
2.	Annealed at 150° C	37.4	2.47425	2.46
3.	Annealed at 200° C	32.7	2.47443	2.34
4.	Annealed at 250° C	27.2	2.47857	2.19

3.4 Photoluminescence (PL) Studies

Fig. 5 shows the room temperature photoluminescence (PL) spectrum obtained for the as-deposited and annealed Cu_2O thin films. PL emission of materials is the result of the electron-hole separation or recombination from the electron-photon scattering process. After annealing at 250° C the intensity of the spectrum is improved. It is evident that the crystalline of the film is improved due to annealing. The broadened peak obtained for the as-grown film may be attributed to the small grain size of the Cu_2O thin film. The PL spectrum obtained has exhibited UV and visible emission of the peak at 372, 431 (blue region), 450 (blue region) and 543 (Green region). The different emission of peaks may be attributed to the variation modes of crystalline Cu_2O particles.

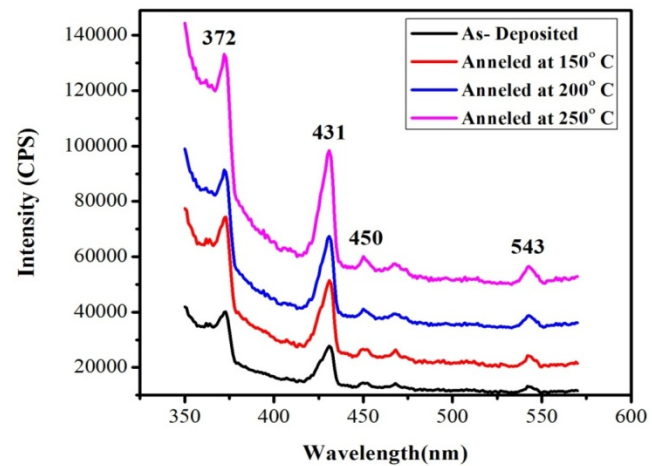


Fig. 5: PL Spectra of Cu_2O thin films for as-deposited and annealed at 150, 200 and 250°C.

3.5 Surface Morphological Studies

Surface morphology of the prepared Cu₂O thin film for as-deposited and annealed films was observed by Scanning Electron Microscope (SEM). SEM image of the film grown using optimized condition is shown in the Fig.6. The formation of grains and needle-shaped particles are agglomerated and it can be explained by the process of nucleation and the coalescence. All the needle shaped particles are arranged uniformly with hierarchical effect. The hierarchical effective material of copper oxide is highly

obeyed by the antibacterial activity [17]. Recently demonstrated Cu₂O nanoparticles are excellent action against S.aureus bacteria [18]. After annealing, the surface of the film is shown with mixed grains of needle and microsphere particles. For the as-deposited film grains of various lengths covering the entire substrate area and the length of the nanorods is found to vary between 50 to 100 nm. EDAX spectrum taken for the annealed films at 250° C as shown in Fig. (7). It confirms the presence of the elements Cu and O in the product.

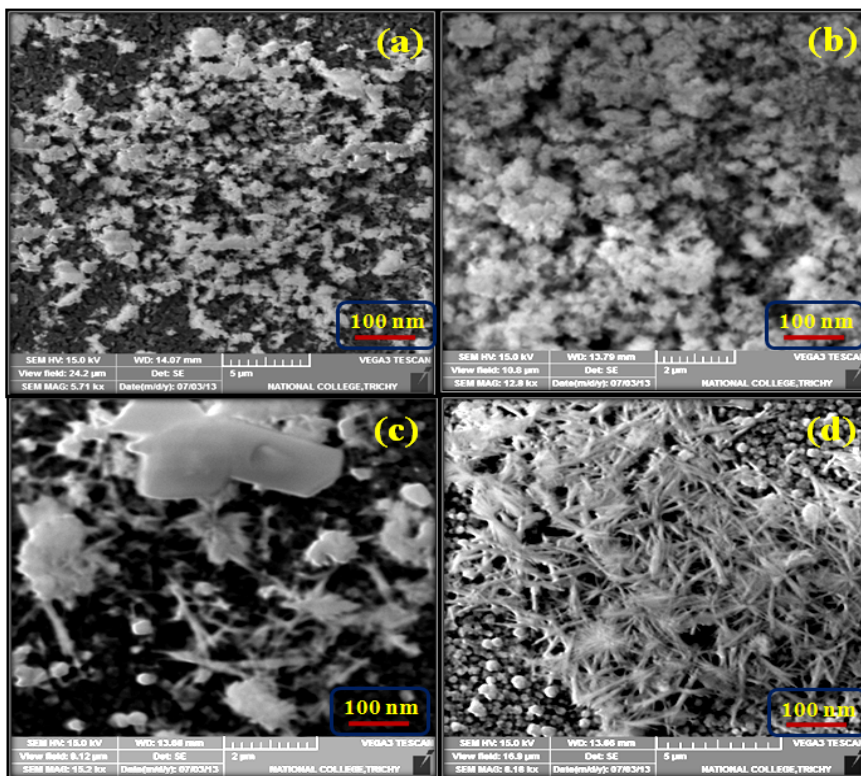


Fig. 6: SEM images of Copper oxide thin films for (a). as-deposited and annealed at (b). 150, (c). 200 (d) 250°C.

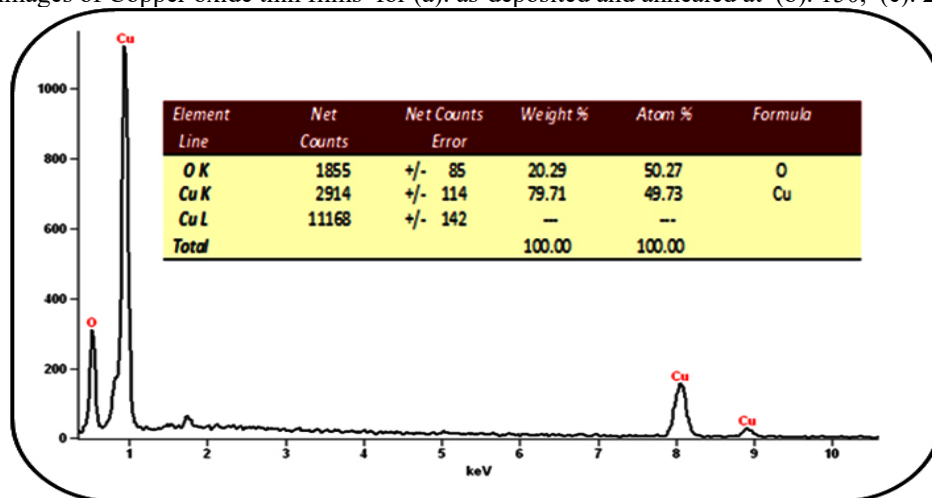


Fig. 7: EDAX Spectrum of Cu₂O thin films with annealed at 250°C.

3.6 Transition Electron Microscope Analysis

Fig. (8) shows the TEM images of as-deposited and annealed at 250° C with corresponding images of nanoparticles and nanobelts. The image clearly shows the non-uniformity of the grains on the surface of the film. After annealing the grains are disappeared and appeared the nanobelts. The maximum annealed film shows the uniformity of the grains with needle-shaped has been on the surface of the film when annealed at 250° C. From this study, the quality of the film increased with increase of annealing. This result is correlated with XRD and SEM.

Fig. (9) shows the AFM images of as-deposited and annealed films. From the figure, the grain size is found to increase and the surface has heavily packed needle-shaped grains which are the characteristic feature of Cu₂O film. The smoothness of the film increases with increases of annealing. AFM images also support the above-mentioned observations.

Copper oxide thin films highly obey the antibacterial activities of gram-positive *S. aureus* and gram-negative *E. coli*. Copper is one of the most important enzymes in many living microorganisms. But, more free Cu²⁺ ions at a high concentration are able to produce hazardous effects to produce reactive oxygen species (ROS) [24]. This effect is drastically affected by secretion of the amino acid as well as DNA [25]. The production of ROS by copper oxide is environmentally modified during the antibacterial test. Finally, the produced ROS is initially interacted with outer walls only and it was further generated the free radicals of

inner cell membranes and the cell become disappeared. Because the electron-hole recombination is produced heat in the inside of the copper oxide thin film [26]. The films of as-deposited and annealed at 250° C were screened for antimicrobial activity against the *S. aureus*. The nanoparticle contains annealed film has shown antibacterial activity against *S. aureus* (16 mm) and nanoparticles contain in as-deposited and annealed glass plate has shown a minimum zone of inhibition (7 mm). The zone of inhibition was more in 16-18 hrs and zone of inhibition was reduced to (6mm) after 24 hrs. Several investigations carried out earlier employing Cu₂O films against *E. coli* and *S. aureus* revealed the considerable influence of Cu₂O nanoparticles. Recent studies revealed Cu₂O nanoparticles are show antibacterial activity against both Gram-negative *E. coli* and Gram-positive *S. aureus* bacteria [8]. Earlier Cu₂O films were shown to be very effective against both gram-negative and gram-positive bacteria, which increase the rate of resistance to the pathogens when the concentration of films increases [10]. Cu₂O film nano fibers have been reported as exhibiting properties that enable to control the *E. coli* and *S. aureus* [27]. In this study, it has been observed that the nanocrystalline Cu₂O thin film prepared by SILAR technique can exhibit antibacterial activity from 18 to 24 hrs of incubation time. The nanocrystalline Cu₂O films have exhibited antimicrobial activity against Gram-positive *S. aureus*. The increases of the annealing temperature and decrease the bacterial growth, this may be due to the reduction of voids providing space for the growth of bacteria and it remains resistance against the particular pathogenic bacterial strain.

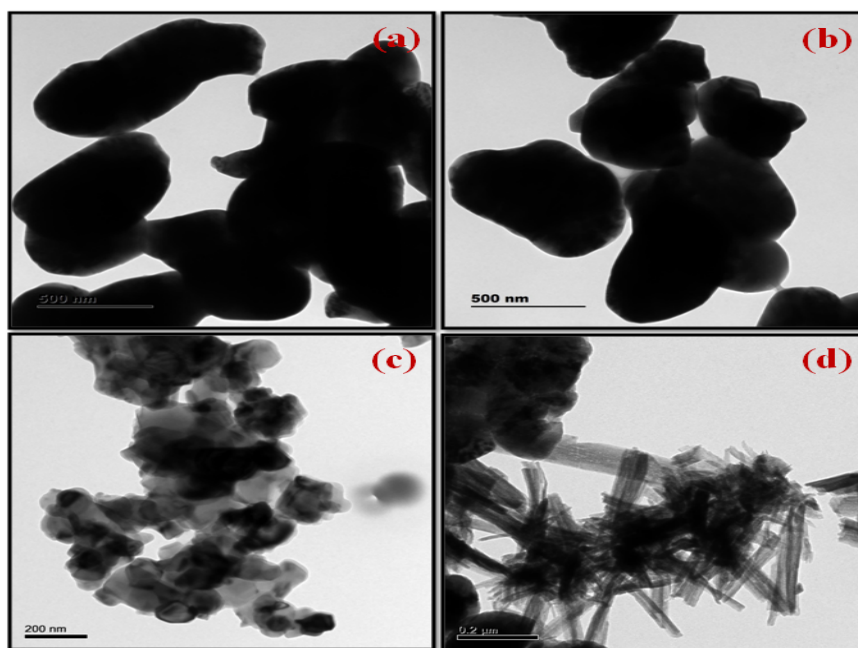


Fig. 8: TEM images of Cu₂O thin films for (a). as-deposited and annealed at (b). 150, (c). 200 (d) 250°C.

3.7 Atomic Force Microscopy Analysis

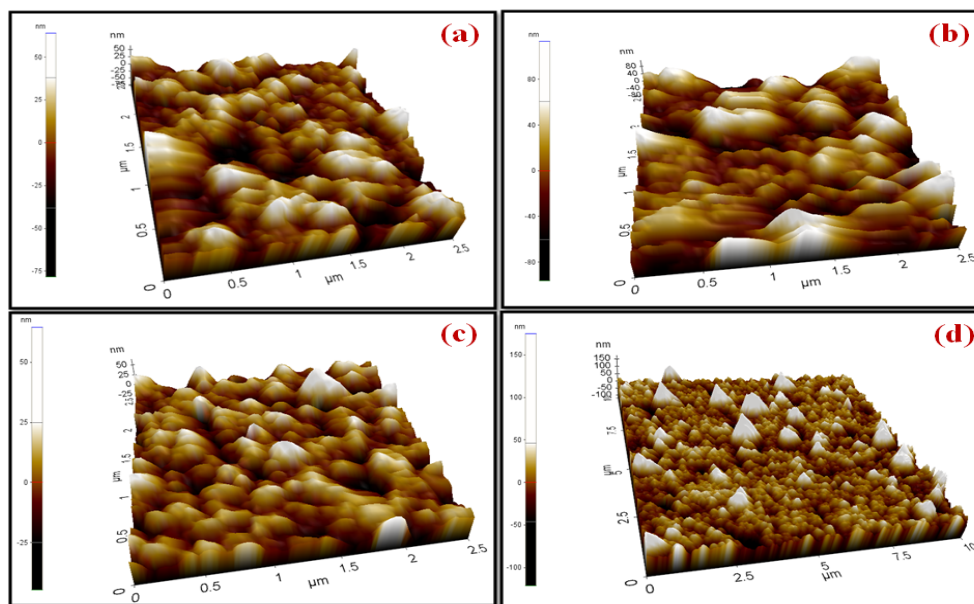


Fig. 9: AFM images of for (a). as-deposited and annealed at (b). 150, (c). 200 (d) 250°C.

4 Conclusions

Deposition of copper oxide thin films through SILAR technique was successfully demonstrated. The films were systematically characterized for their structural, optical, surface morphological and antibacterial activities. It is found that the film annealed at 250°C, possessed good crystalline quality (27.2 nm), optical transmittance ($\approx 70\%$) and energy band gap (2.19 eV). From the EDAX spectrum, confirms the presence of the elements of Cu and O in the product. The SEM characterization of the films has the shown needle-shaped Cu_2O films. The antimicrobial activity against *Staphylococcus aureus* are significantly changed from the effect of annealing at 250°C. The AFM and TEM images are clearly shown, that the crystalline quality of the film is improved for the annealed film at 250°C. Further work is underway to check the effect of the bactericidal activity of Cu_2O nanoparticles against *S. aureus* and other gram positive and gram negative bacterial and fungal pathogens.

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