



# Cutting Productivity of Windfalls in Finland

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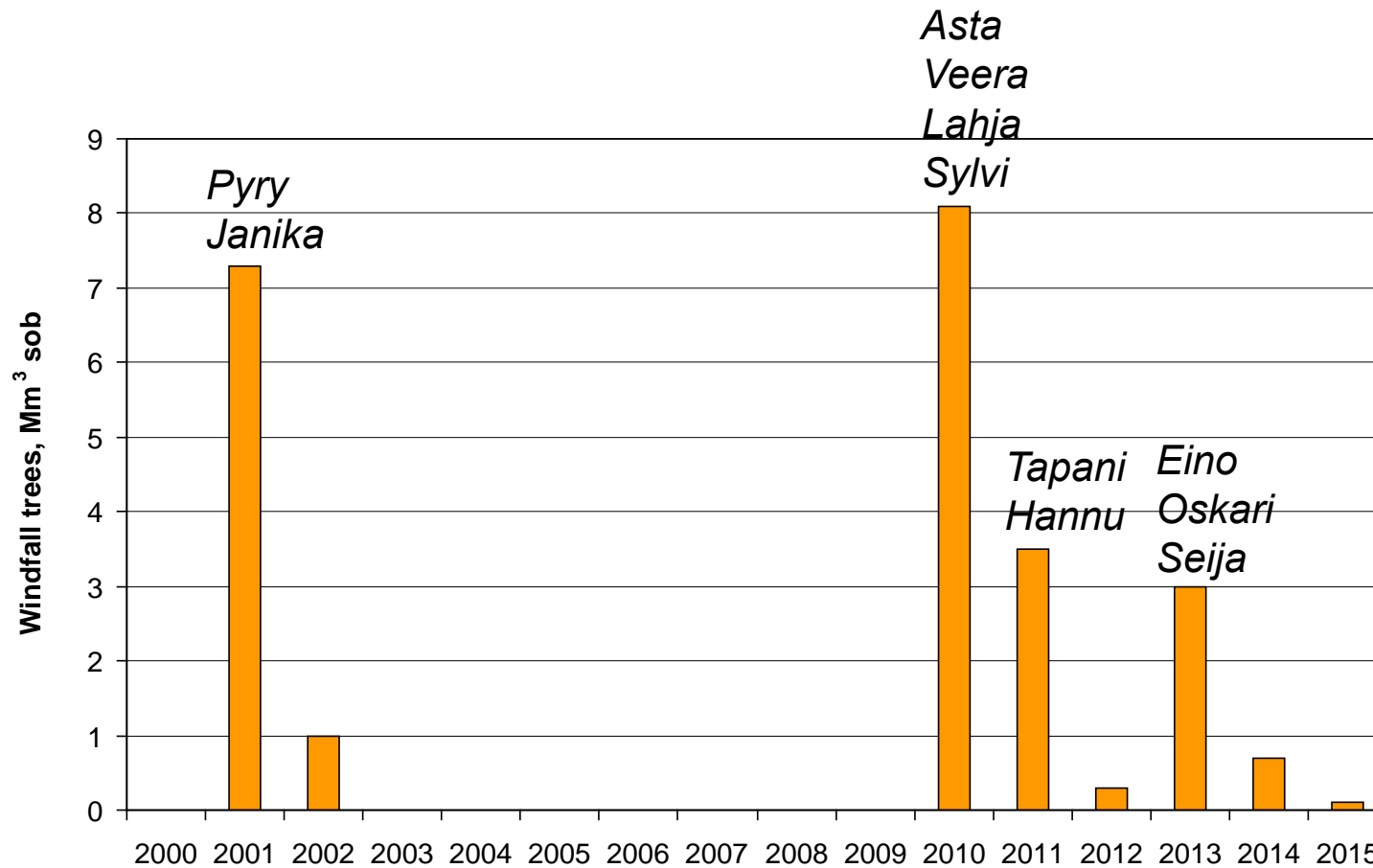
- ✘ Reasons for our study
- ✘ M&M
- ✘ Highlights of the study
- ✘ Conclusions.



*Photos: Tuomas Anttonen.*

# Reasons for Our Study

## 1) Damages caused by big storms for Finnish forests during the 2000 's



Sources: Finnish Forest Research Institute, Finnish Forest Centre.



# Reasons for Our Study

- 1) Damages caused by big storms for Finnish forests during the 2000's.
- 2) No studies of windfall salvaging in Finland.

Many windfall salvaging studies internationally, e.g.

*in Switzerland by Hagauer*

*in the Czech Republic by Dvořák*

*in Italy by Magagnotti et al.*

*in Poland by Szewczyk et al.*

*in Norway by Talbot et al.*

*in Sweden by Bergkvist and Sondell.*



# Reasons for Our Study

- 1) Damages caused by big storms for Finnish forests during the 2000's.
- 2) No studies of windfall salvaging in Finland.
- 3) The Trade Association of Finnish Forestry and Earth Moving Contractors: Wood harvesting costs of windfalls **typically 30–70% higher** than from normal loggings.



# M&M (1/2)

- ✘ Time-study data collecting in December 2013 after the Eino and Seija storms.
- ✘ **Comparative time study:**
  - Three harvesters (John Deere 1270D/H414, Logset 8H/TH 75X and Ponsse Ergo/H73), as well as three harvester operators.
  - The same harvesters/operators cut **also normal standing trees of clear cuttings.**

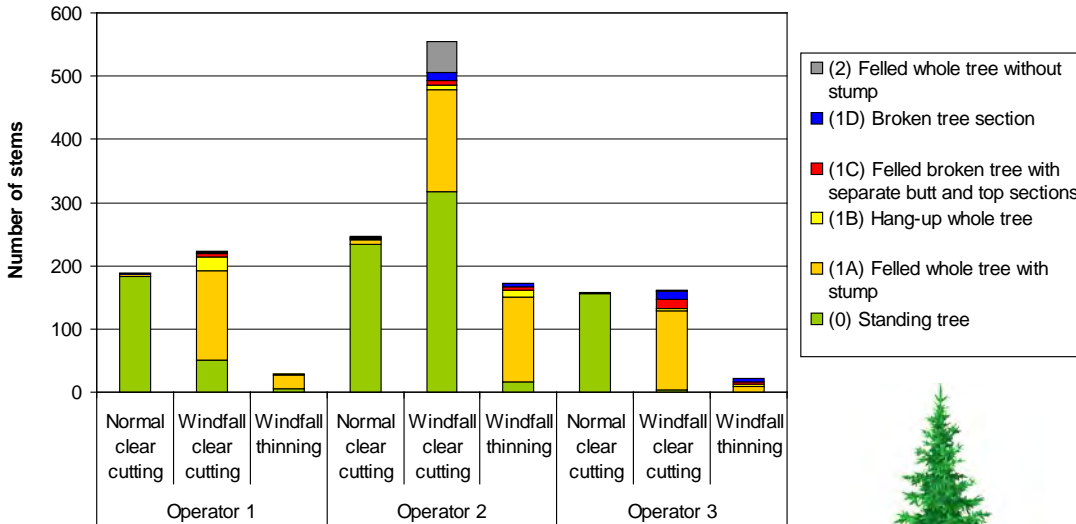


# M&M (2/2)

- ✘ Cutting work was recorded on video, and the time study was carried out **by analyzing the video material** by a new tool developed by Ari Laurén.
- ✘ **Damage type** was attached for all stems processed in the time study.
- ✘ Final study material for stem processing modeling was **1,088 trees**.
- ✘ Stem processing time was modeled by applying non-linear regression analysis with the stem volume and windfall dummy as the independent variables.



# Total Data (1,751 trees) by Operator, by Cutting Method and by Damage Type



**(2) Felled whole tree without stump**



**(1C) Felled broken tree with separate butt and top sections**



**(1B) Hang-up whole tree**



**(0) Standing tree**



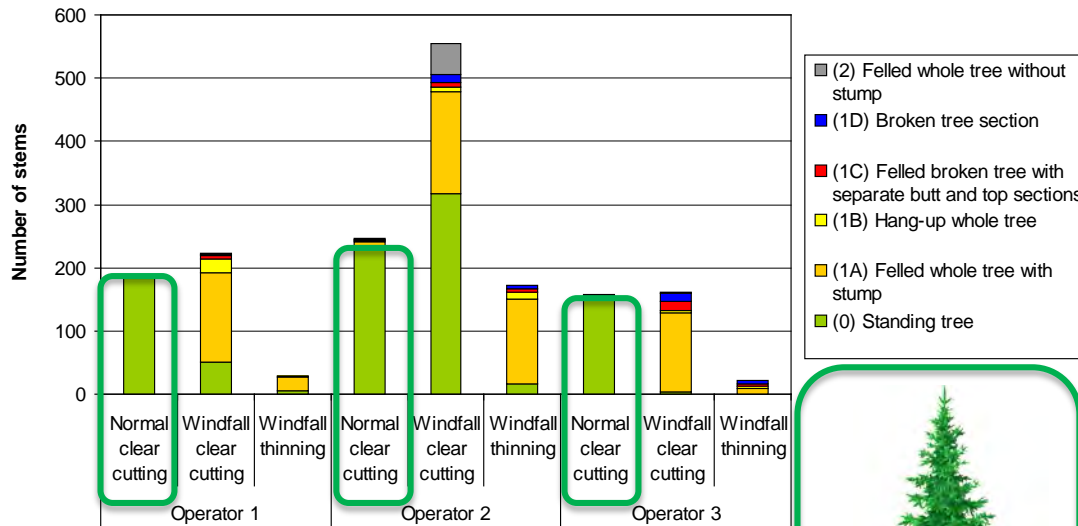
**(1A) Felled whole tree with stump**





# Total Data (1,751 trees) by Operator, by Cutting Method and by Damage Type

*Modeling stem processing time in normal clear cuttings:*



**(2) Felled whole tree without stump**



**(1C) Felled broken tree with separate butt and top sections**



**(1B) Hang-up whole tree**



**(0) Standing tree**

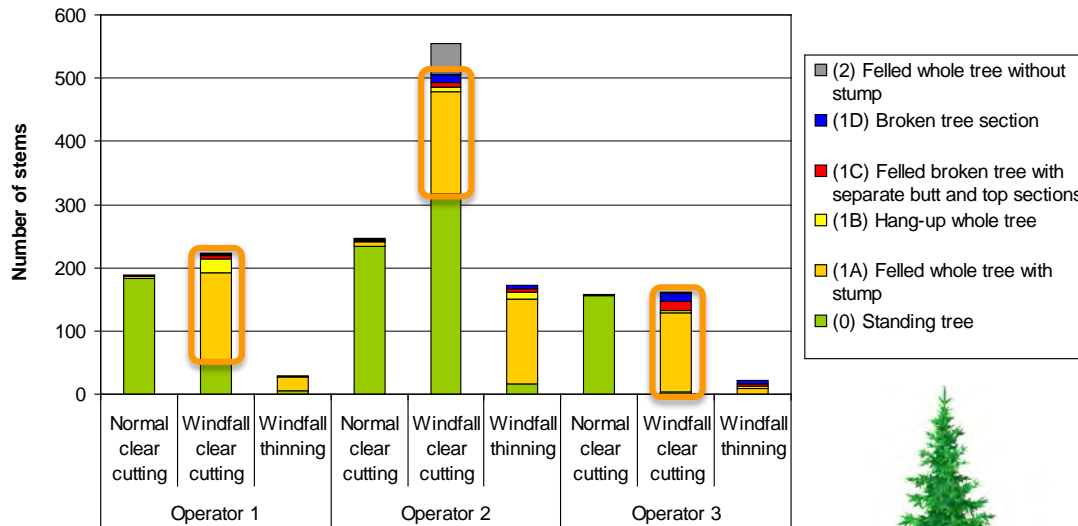


**(1A) Felled whole tree with stump**



# Total Data (1,751 trees) by Operator, by Cutting Method and by Damage Type

## Modeling stem processing time in windfall clear cuttings:



(2) Felled whole tree without stump



(1C) Felled broken tree with separate butt and top sections



(1B) Hang-up whole tree



(1A) Felled whole tree with stump



(0) Standing tree

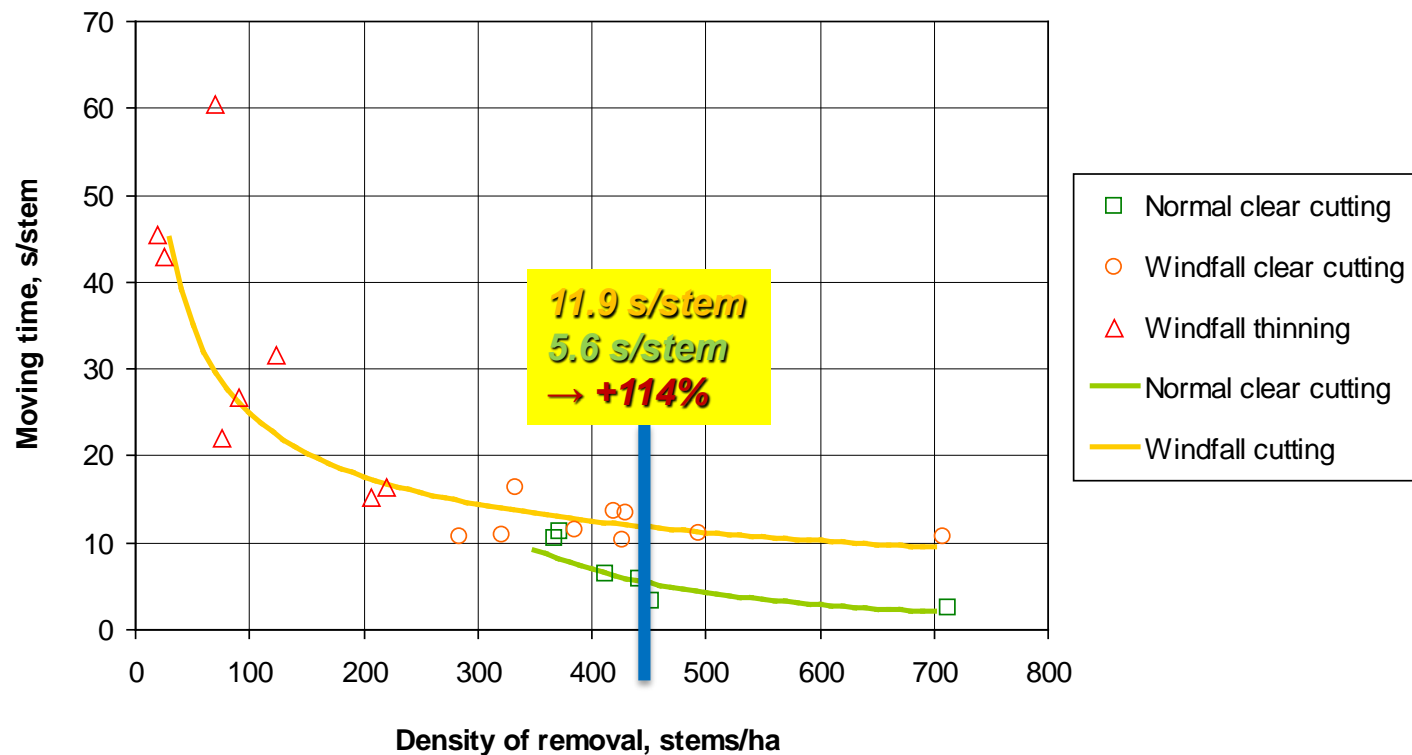




*Highlights of the Study*

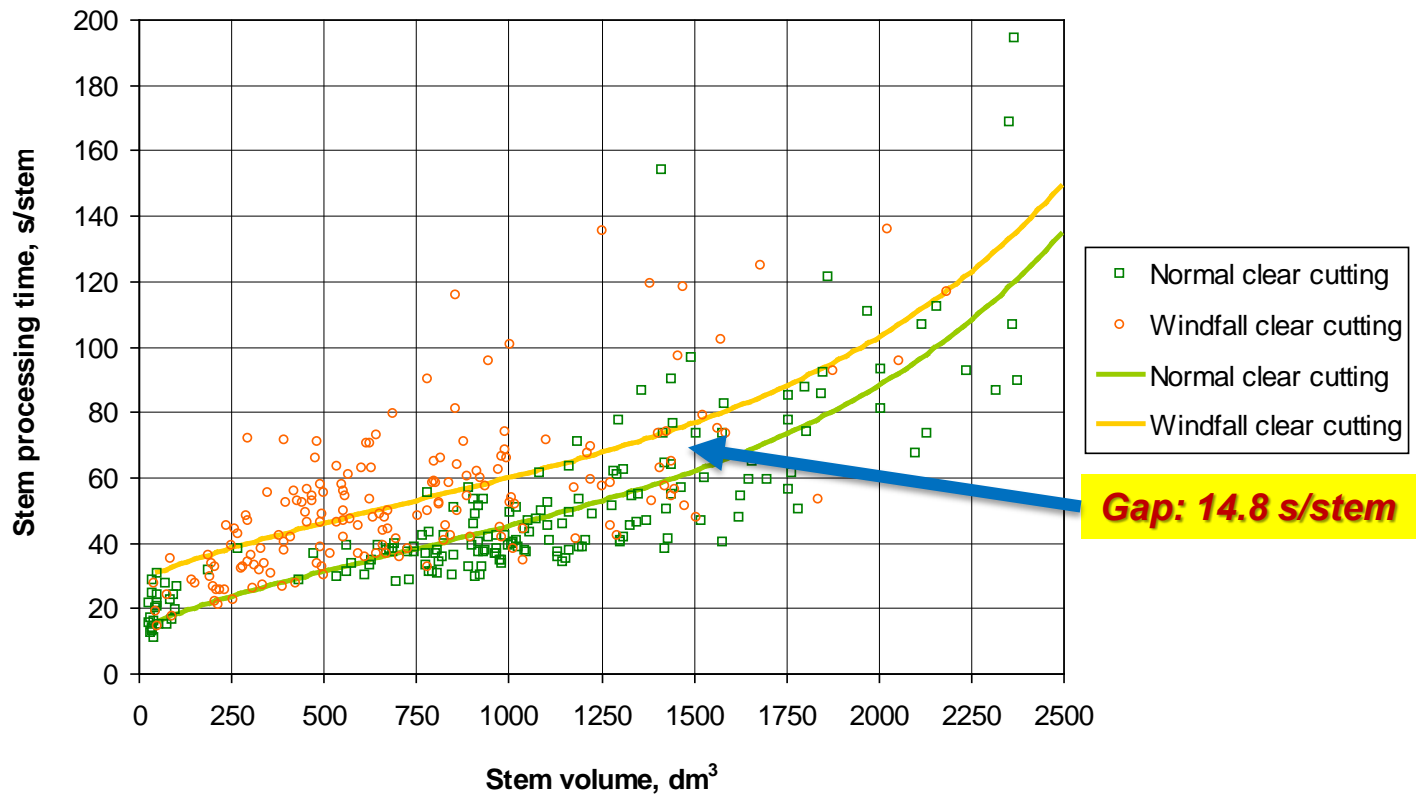
# Time Consumption in Cutting of Windfalls

## Modeling of moving time



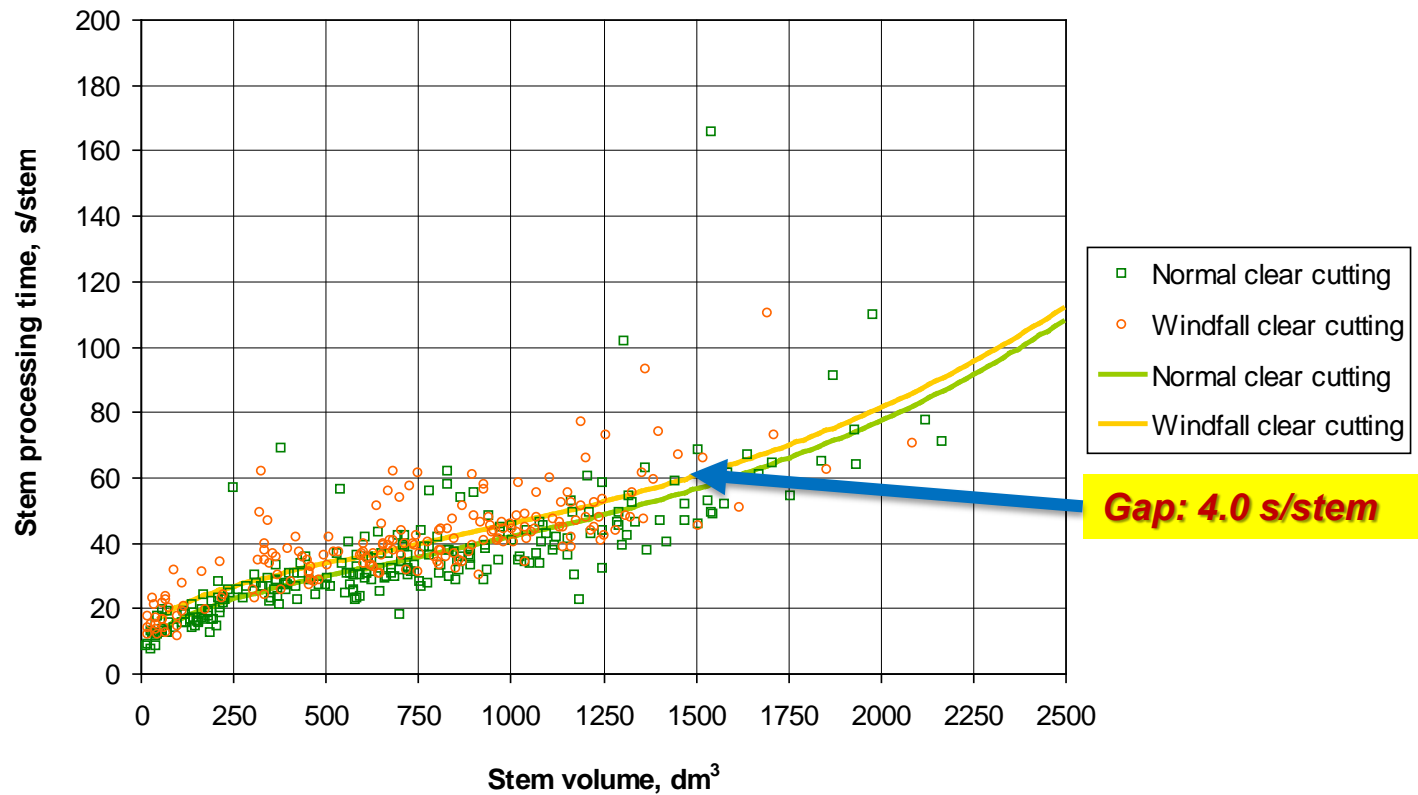
# Time Consumption in Cutting of Windfalls

Modeling of stem processing time; Operator 1



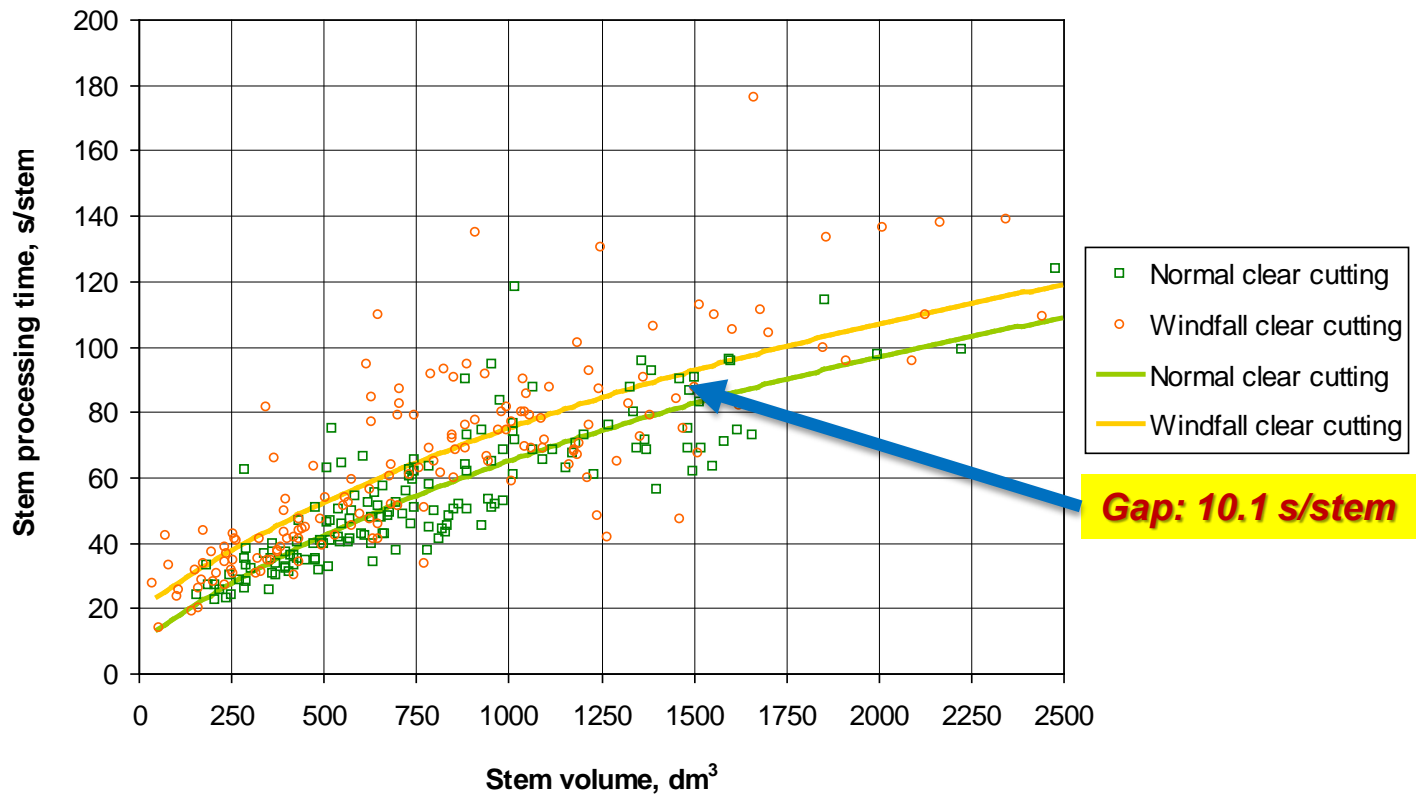
# Time Consumption in Cutting of Windfalls

*Modeling of stem processing time; Operator 2*



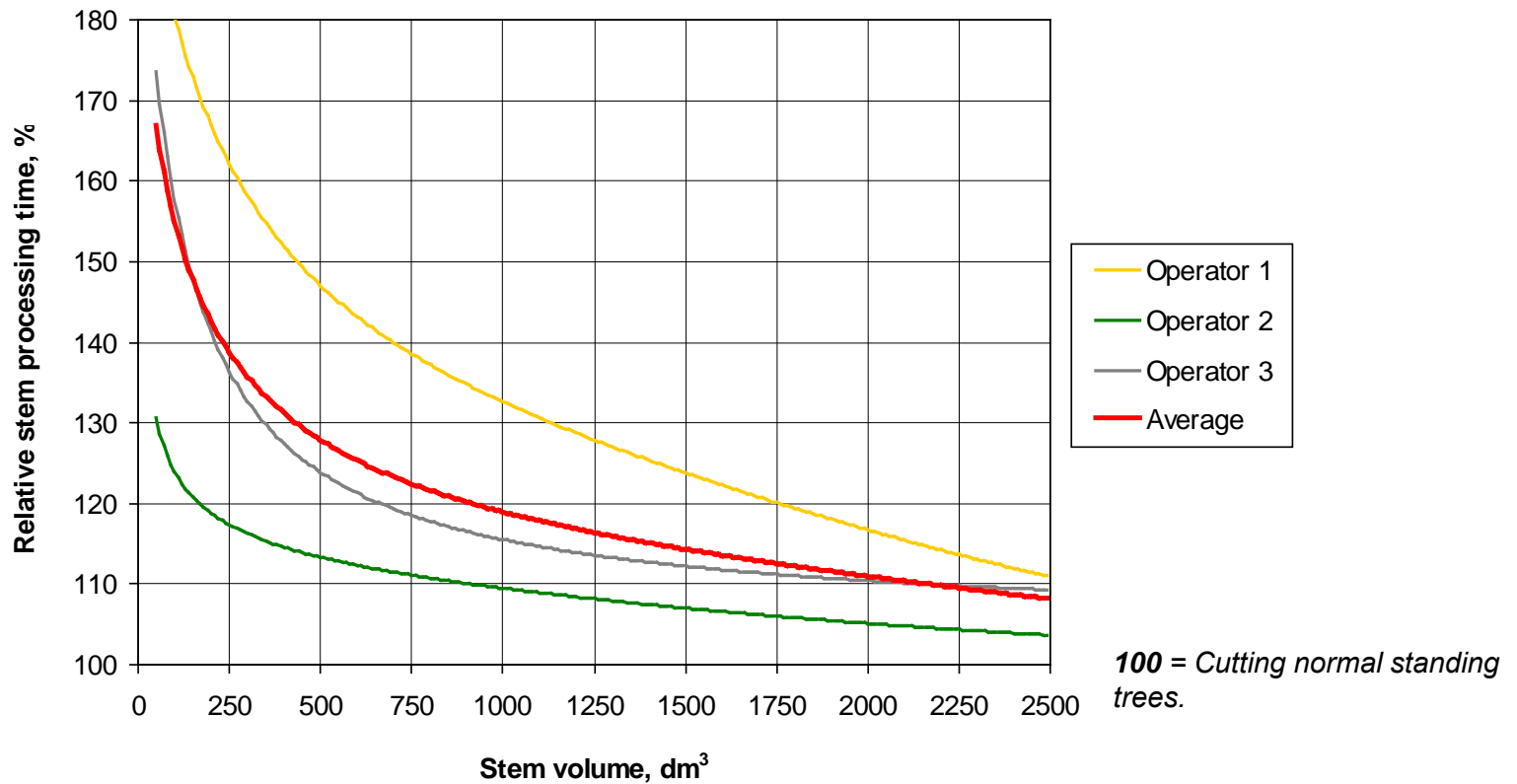
# Time Consumption in Cutting of Windfalls

## Modeling of stem processing time; Operator 3



# Time Consumption in Cutting of Windfalls

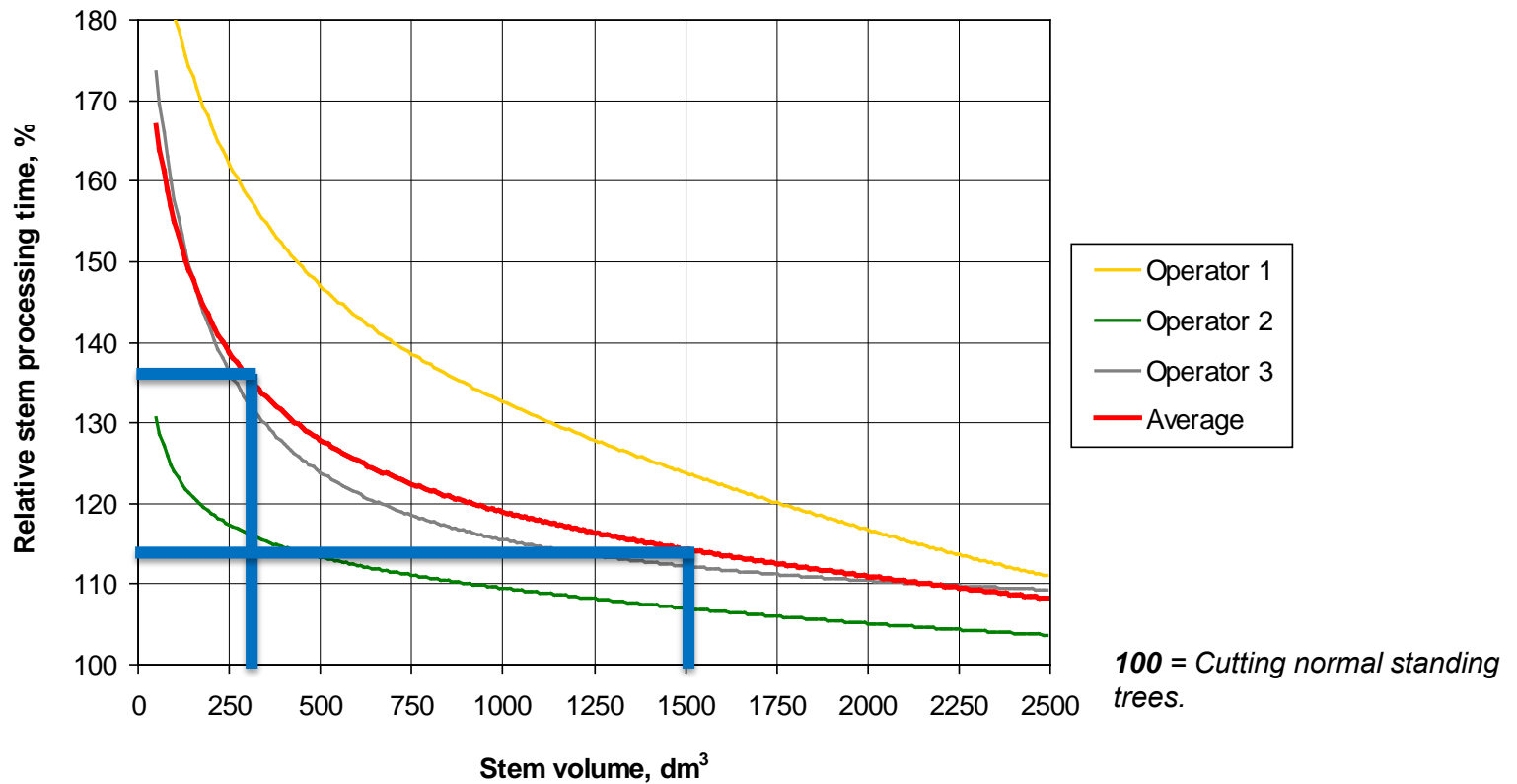
*Relative stem processing time by operator*





# Time Consumption in Cutting of Windfalls

*Relative stem processing time by operator*



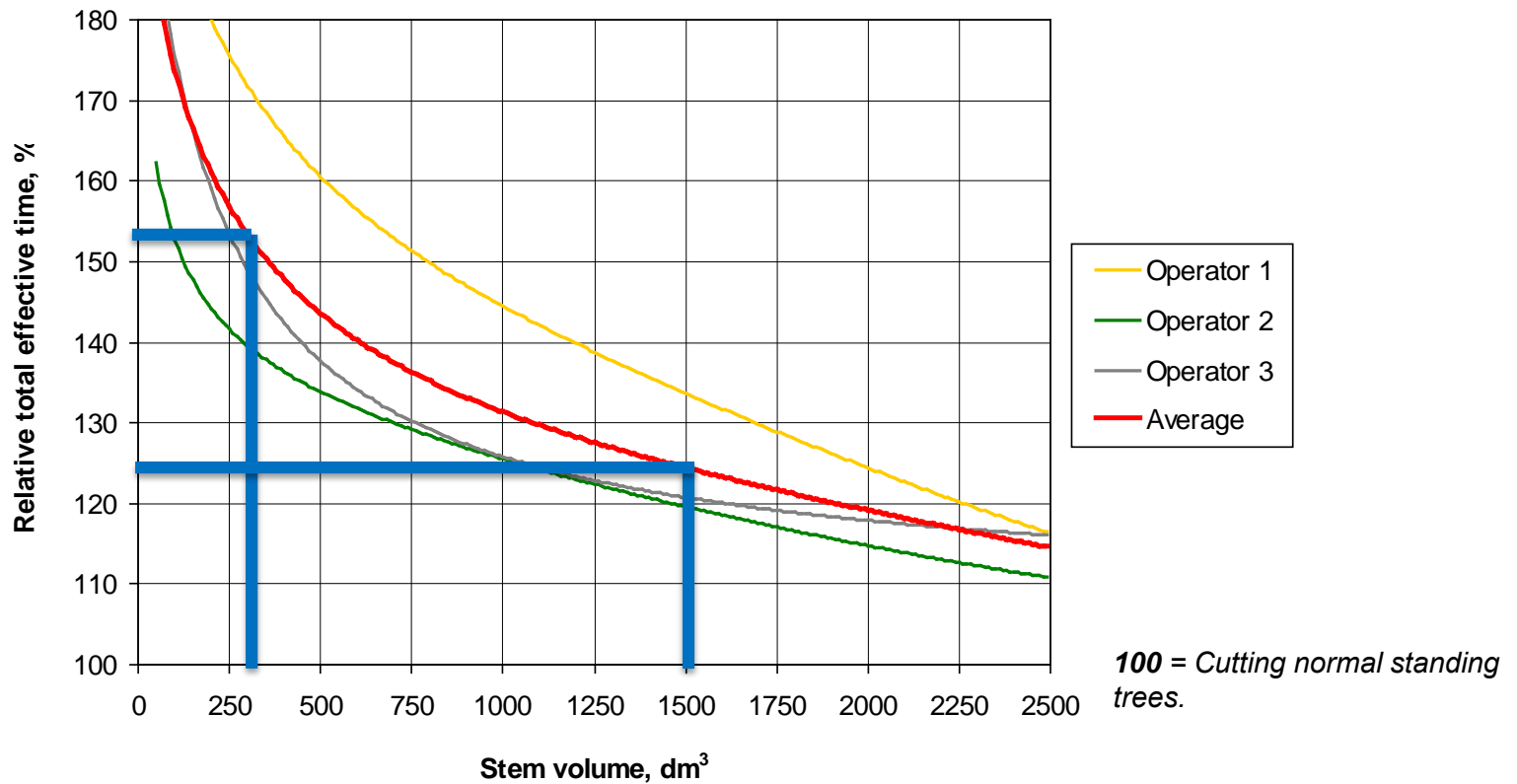
# Summary of Time Consumption in Cutting of Windfalls

- ✘ **Moving time: +114%.**
- ✘ **Stem processing time: +14–36%.**
- ✘ **Miscellaneous time: +147%.**  
with cutting windfall stems 3.7 s/stem,  
with normal standing trees 1.5 s/stem.
- ✘ **Total effective ( $E_0$ ) time:**  
**24–53% higher** compared to  
cutting normal standing trees (300–  
1,500 dm<sup>3</sup>).



# Time Consumption in Cutting of Windfalls

Relative total effective ( $E_o$ ) time by operator

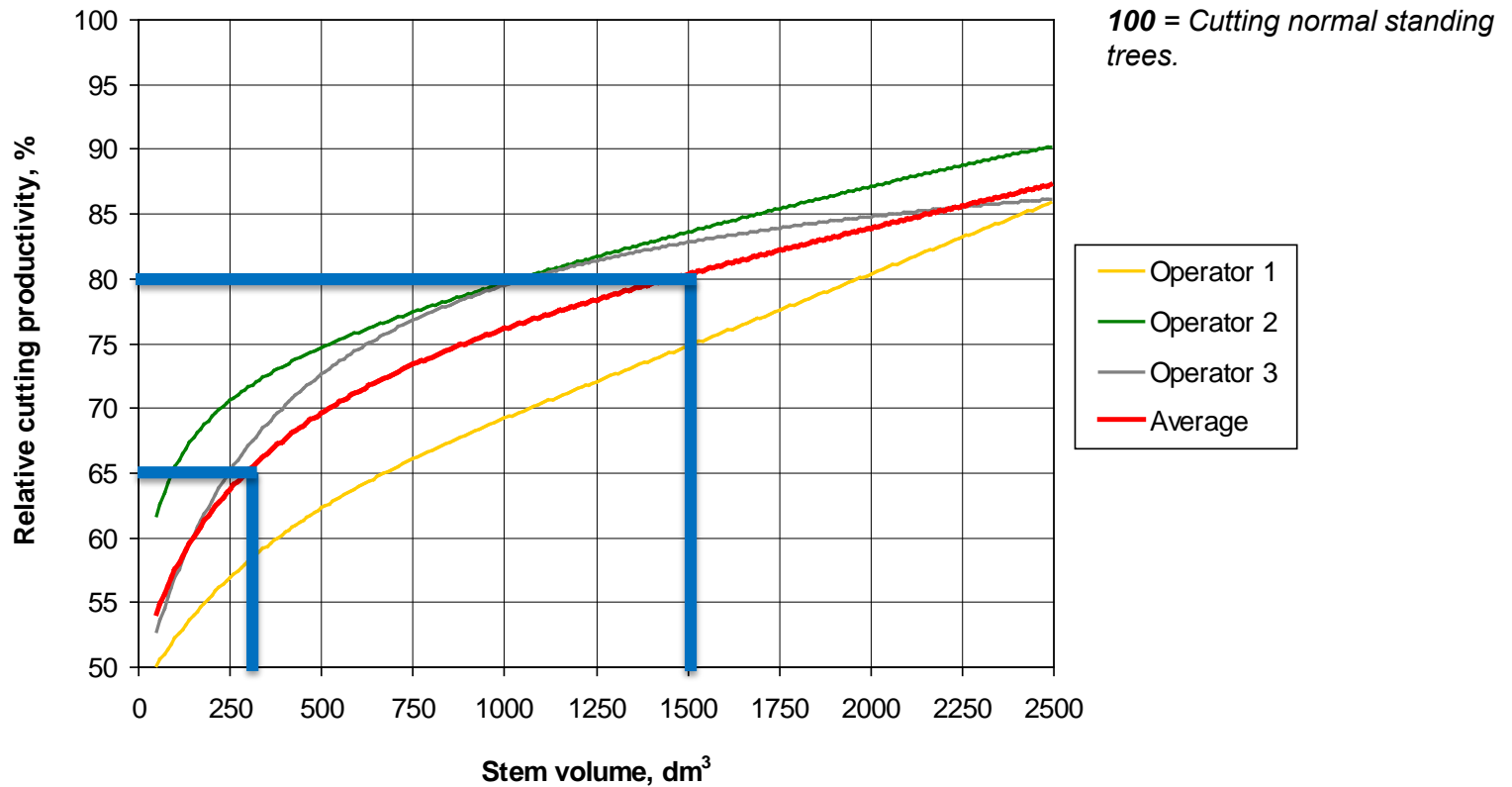


# Cutting Productivity and Costs of Windfalls, as well as Harvesting Costs of Windfalls

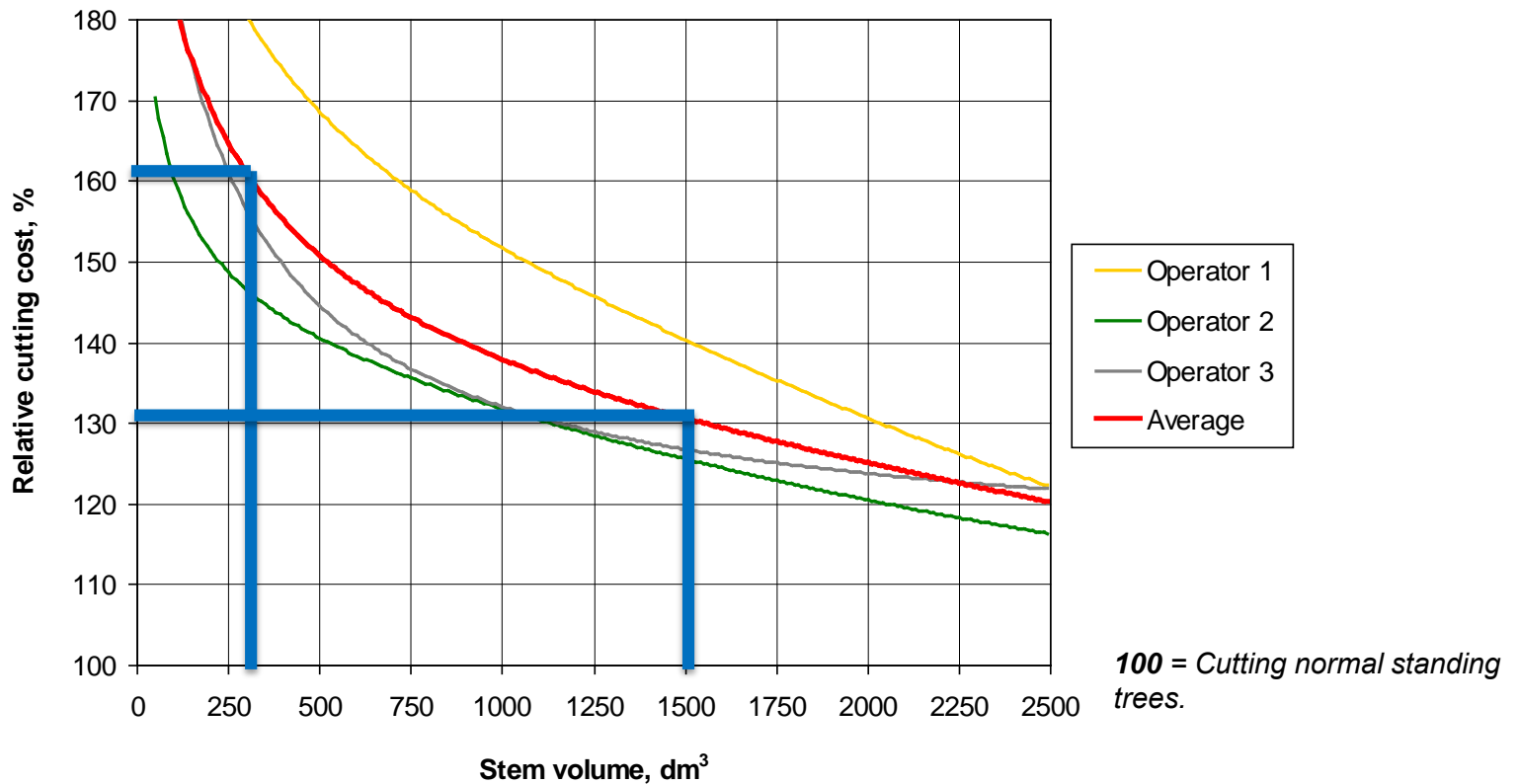
- ✘ **Cutting productivity: -20–35%.**
- ✘ **Cutting costs: +31–61%.**  
(On the presumption that **operating (E<sub>15</sub>) hour costs of harvester in cutting windfalls are 5% higher** than cutting normal final fellings).
- ✘ **Harvesting costs: +11–34%.**  
(On the presumption that **no effect on forwarding productivity and costs** in forest haulage of windfall timber).



# Cutting Productivity of Windfalls by Operator

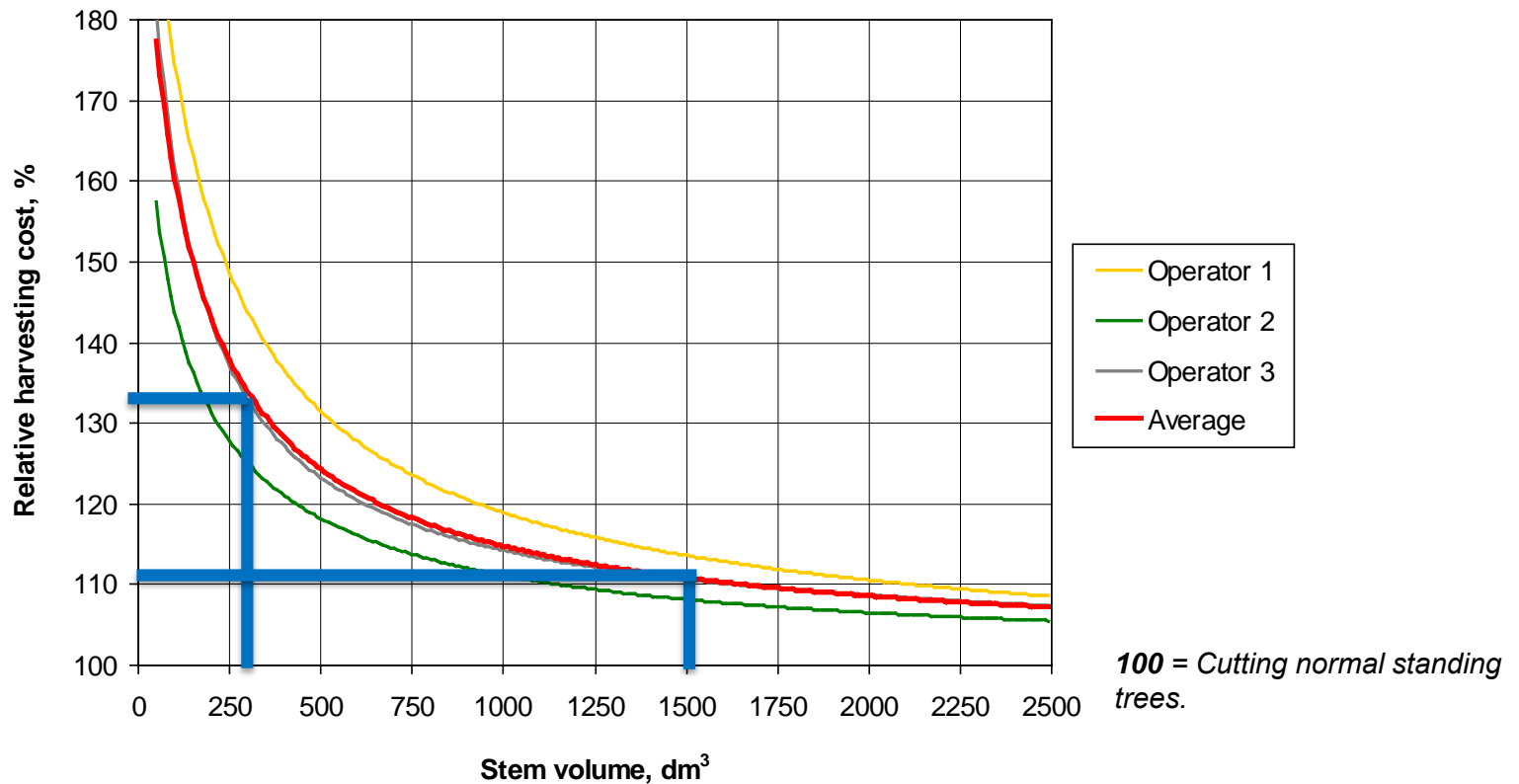


# Cutting Costs\* of Windfalls by Operator



**\*) On the presumption that operating ( $E_{15}$ ) hour costs of harvester in cutting windfalls are 5% higher than cutting normal final fellings.**

# Harvesting Costs\*\* of Windfalls



+11-34%

**\*\*)** On the presumption that no effect on forwarding productivity and costs in forest haulage of windfall timber.



# Conclusions

- After the Eino and Seija storms **cutting productivity of windfalls** was, on the average, **20–35% lower** than those of cutting normal standing trees.
- Consequently, cutting costs were 31–61% higher and wood **harvesting costs** were **11–34% higher**.  
*N.B. The Trade Association of Finnish Forestry and Earth Moving Contractors: **Wood harvesting costs of windfalls are typically 30–70% higher.***
- More time studies with more operators/harvesters in different harvesting conditions are needed in the future.







rethink.

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