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# Electrosprayed shrimp and mushroom nanochitins on cellulose tissue for skin contact application

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Abstract: Cosmetics has recently focused on biobased skin-compatible materials. Materials from 18natural sources can be used to produce more sustainable skin contact products with enhanced bi-19 oactivity. Surface functionalization using natural based nano/microparticles is thus a subject of 20 study, aimed at better understanding the skin-compatibility of many biopolymers also deriving 21 from biowaste. This work investigated electrospray as a method for surface modification of cellu-22 lose tissues with chitin nanofibrils (CNs) using two different sources, namely, vegetable (i.e. from 23 fungi), and animal (from crustaceans) and different solvent systems, to obtain a biobased and skin-24 compatible product. The surface of cellulose tissues was uniformly decorated with electrosprayed 25 CNs. Biological analysis revealed that all treated samples were suitable for skin applications, since 26 human dermal keratinocytes (i.e., HaCaT cells) successfully adhered to the processed tissues and 27 were viable after being in contact with released substances in culture media. These results indi-28 cated that the use of solvents did not affect the final cytocompatibility due to their effective evap-29 oration during the electrospray process. Such treatments did not also affect the characteristics of 30 cellulose; in addition, they showed promising anti-inflammatory and indirect antimicrobial activ-31 ity towards dermal keratinocytes in vitro. Specifically, cellulosic substrates decorated with na-32 nochitins from shrimps showed strong immunomodulatory activity by first upregulating then 33 downregulating the pro-inflammatory cytokines, whereas nanochitins from mushrooms displayed 34 an overall anti-inflammatory activity via a slight decrement of the pro-inflammatory cytokines and 35 increment of the anti-inflammatory marker. Electrospray could represent a green method for sur-36 face modification of sustainable and biofunctional skincare products. 37

**Keywords:** surface functionalization; chitin nanofibril; cellulose; skincare; anti-inflammatory; bio-based.

# 1. Introduction

Chitin is a natural polysaccharide made of N-acetylglucosamine units bound by covalent  $\beta$ -(1 $\rightarrow$ 4)-linkages, with a structure similar to that of cellulose, thus able to form fibrils and whiskers. It is primarily found in the shells of crustaceans, cuticles of insects, and cell walls of fungi. It is the second most abundant polymerized carbon-based mac-

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**Copyright:** © 2021 by the authors. Submitted for possible open access publication under the terms and conditions of the Creative Commons Attribution (CC BY) license (http://creativecommons.org/licenses /by/4.0/). romolecular material found in nature and can be converted to innovative high-value bioand eco-compatible materials [1].

Chitin consists of both crystalline and amorphous domains, but the elimination of 48 the amorphous phase results in chitin nanofibrils (CNs), nanocrystals characterized by 49 high bioavailability, thus they have become an appealing source in green cosmetics [2]. 50 When fibrillated on the nanoscale, chitin loses its pro-inflammatory and allergenic char-51 acter. Having a backbone structure virtually analogous to that of hyaluronic acid, CN is 52 easily metabolized by the body's endogenous enzymes, specifically by chitinases and 53 lysozyme, present in various human body fluids, as well as by some bacterial enzymes 54 present in the colon [2,3]. Controlling the crystalline structure and purity of CNs leads to 55 improvement of its antibacterial, anti-inflammatory, cicatrizing, and anti-aging activity. 56 Hence, CNs are suitable for different applications, mainly in pharmaceutical, biomedical, 57 food, textiles and packaging fields [4-6]. By all these properties, in addition to 58 non-toxicity towards living organisms and environment (i.e., air, water and soil), chitin 59 can play a role as a biopolymer for a sustainable industrial development. Moreover, an-60 tibacterial activity and low immunogenicity of chitin have broadened the aspects of re-61 search and development on structure-function relationship toward biological tissues and 62 activities [1]. 63

Despite the abundance, accessibility and low cost, random distribution of acetyl groups in chitin structure, batch-to-batch diversity, and non-accurate characterization of chitin result in a low reproducibility of chitin solubility and eventually limitation in product development and their access to the market in large volume. Different inorganic acids, bases and salts have been used for chitin and chitosan dissolution [7].

The electrohydrodynamic atomization technique simply called electrospray accrues 69 when a conductive polymer jet separates into very small droplets under the influence of 70 an electrical field [8,9]. The type of solvent is one of the most important parameters in 71 electrospray technique since, during the flight of droplets to the collector, the primary 72 ones shrink due to the solvent evaporation which leads to an increase in charge concentration and breaking them into smaller offspring [10]. The surface functionalization materials are possible by using the electrospray method. 75

This study presents the surface patterning of cellulose tissues via electrospray tech-76 nique using chitin nanofibrils to decorate the surface with functional (e.g. an-77 ti-inflammatory, anti-microbial) nano-metric features, for skincare application. Two 78 types of CNs from different sources [i.e., shrimp (sCN) and mushroom (mCN)] were 79 used for the electrospray technique using two solvent systems, used to suspend the CNs 80 in liquid media. The effects of CN type and solvent system (i.e., fully and partially wa-81 ter-based) necessary for electrospraying were investigated. In particular, we assessed the 82 cellulosic tissue surface modification via scanning electron microscopy (SEM) and the 83 skin-compatibility using human dermal keratinocytes (HaCaT cells). The expression of a 84 panel of cytokines involved in inflammation and immune response was studied, in-85 cluding the pro-inflammatory interleukins (ILs) IL-1, IL-6, IL-8, the tumor necrosis factor 86  $\alpha$  (TNF- $\alpha$ ), the transforming growth factor  $\beta$  (TGF- $\beta$ ), and the human beta-defensin 2 87 (HBD-2). 88

The successful and uniform surface functionalization of cellulose tissue would enable the development of novel bio-based products for potential use for skin-related applications, such as skin contact and skincare. 91

### 2. Results

#### 2.1 Morphological characterization

The first step of this study consisted of selecting the most suitable solvent system to 95 electrospray CNs, thus investigating greener systems (i.e., fully and partially wa-96 ter-based). Specifically, Figure 1 shows SEM micrographs of electrosprayed sCNs onto 97

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aluminum foil as a back layer and different solvent systems as fluidic carriers. By em-98 ploying distilled water as a dispersing medium, big droplets containing aggregated CNs 99 were electrosprayed on the surface of aluminum foil, giving rise to non-uniform decora-100 tion of the substrate (Figure 1a). However, by mixing distilled water with acetic acid 101 (50/50 w/w) led to the formation of electrosprayed CNs with approximately uniform size 102 and morphology that uniformly covered aluminum foil (Figure 1b). Finally, by adding 103 distilled water added with hexafluoro-isopropanol (HFIP) (60:40 w/w) resulted in the 104 smallest size electrosprayed CNs, which uniformly distributed on the surface of the back 105 layer (Figure 1c). 106



Figure 1. SEM micrographs of electrosprayed sCNs on the aluminum using different solvent systems: a) distilled water, b) distilled water/acetic acid (50/50 w/w), and c) distilled water/HFIP (60/40 109 w/w). Main pictures show zoomed-in (10,000×), while lens show zoomed-out (1000×) magnifica-110 tions. 111

The three solvent systems were then applied to electrospray sCNs onto cellulosic 112 tissues, commonly used for skin contact applications, to evaluate whether the deposition 113 mode was affected by a different substrate. Figure 2 shows SEM images of electrosprayed 114 sCNs on the surface of cellulose tissue via different solvents. 115



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**Figure 2.** SEM analysis of cellulose tissue decorated with electrosprayed sCNs using different solvent systems: a) distilled water, b) distilled water/acetic acid (50/50 w/w), and c) distilled water/HFIP (60:40) w/w). Left column shows zoomed-out (2000×), while right column shows zoomed-in (30,000×) magnifications.

By using distilled water, again only big droplets of sCNs were non-uniformly elec-121 trosprayed on the surface of cellulose tissue (Figure 2 a). Differently, distilled water/acetic 122 acid (50/50 w/w) improved the formation of uniform size morphology sCNs that homo-123 geneously deposited onto cellulose tissue (Figure 2b). Interestingly, the solvent system 124 made of distilled water/HFIP (60/40 w/w), led to the formation of CN nanofiber-like 125 structure that covered the cellulose tissue with a sort of nanostructured texture (Figure 2 126 c). In order to have single CNs to decorate the surface, and the greenest possible solvent 127 systems, we considered only distilled water and distilled water/acetic acid (50/50) to 128 process mCNs. The results obtained by mCNs electrospray are shown in Figure 3. Again, 129 using only distilled water as a solvent, gave rise to droplets of aggregated mCNs and thus 130 their fine distribution was not achieved (Figure 3a). An increased size uniformity and 131 homogeneous distribution of mCNs was obtained by means of distilled water/acetic acid 132 (50/50 w/w) (Figure 3b). 133



Figure 3. SEM analysis of cellulose tissue decorated with electrosprayed mCNs using different135solvent systems: a) distilled water, and b) distilled water/acetic acid (50/50 w/w). Left column136shows zoomed-out (10,000×), while right column shows zoomed-in (30,000×) magnifications.137

### 2.2. Chemical structure characterization

Figure 4 shows Fourier Transform Infrared (FTIR) spectra of the dried pristine sCNs 139 and mCNs (Figure 4a), as well as cellulosic tissues coated with sCNs (Figure 4b) and 140 mCNs (Figure 4c) using different solvents. All the characteristic bands of CN, namely, 141 1010 cm<sup>-1</sup> and 1070 cm<sup>-1</sup> typical of C-O stretching, 1552 cm<sup>-1</sup> attributed to amide II, 1619 142 cm<sup>-1</sup> and 1656 cm<sup>-1</sup> attributed to amide I, 2874 cm<sup>-1</sup> attributed C-H stretching, 3102 cm<sup>-1</sup> 143 and 3256 cm<sup>-1</sup> attributed to N-H stretching of amide and amine groups and 3439 cm<sup>-1</sup> at-144 tributable to O-H stretching, were revealed in the FTIR spectra of pristine sCNs and 145 mCNs. 146

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**Figure 4.** FTIR spectra of: a) dried pristine sCNs and mCNs, b) sCN-coated cellulose tissue using different solvents, and c) mCN-coated cellulose tissue using different solvents.

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The main characteristic bands of CNs (1552 cm<sup>-1</sup> and 1619 cm<sup>-1</sup>) can be also ob-150 served on the spectra of cellulose tissue decorated with electrosprayed sCNs, in partic-151 ular when water/HFIP (60/40 w/w) was used as a solvent system (Figure 4b), as well as 152 with electrosprayed mCNs, using distilled water as a solvent. Such observations cor-153 roborated the presence of CNs on the surface of cellulose tissue. The main characteristic 154 bands of cellulose can be also observed on the surface of cellulose tissue functionalized with electrosprayed CNs. The obtained results indicated that the solvent system used are safe to keep the CN structure.

# 2.3. Cytotoxicity evaluation

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Both direct (Figure 5) and indirect (Figure 6) cytotoxicity tests revealed that HaCaT 159 cells were viable in all the CN/solvent-treated cellulosic tissues. The cells were viable af-160 ter being in contact with the tissues (Figure 5), as well as their eluates in culture media 161 (Figure 6). Only few dead cells were observed with no differences between the different 162 samples. 163





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Figure 6. Indirect cytotoxicity test: Live/Dead viability test performed on HaCaT cell line cultured 173 in DMEM previously incubated with cellulose tissues electrosprayed with: a) sCNs (water); b) 174 sCNs (water/acetic acid); c) sCNs (water/HFIP); d) mCNs (water); e) mCNs (water/acetic acid). f) 175 Pristine cellulose tissue. Viable cells are stained in green, dead cells are stained in red. 176

SEM analysis (Figure 7) confirmed that the surface of the treated substrates was abun-178dantly covered by a cell layer in all the samples. Overall, the tissue substrate was highly 179 cytocompatible itself, and the presence of electrosprayed CNs did not affect keratinocyte 180viability. We can conclude that the prepared samples are suitable for skin applications. 181



Figure 7. Direct cytotoxicity test: SEM analysis performed on HaCaT cells cultured on cellulose 182 tissues electrosprayed with: a) sCNs (water); b) sCNs (water/acetic acid); c) sCNs (water/HFIP); d) 183 mCNs (water); e) mCNs (water/acetic acid). f) Pristine cellulose tissue. Some densely cell populated 184areas are pointed by red arrows. Original magnification 2000×. 185

# 2.4. Evaluation of cell metabolic activity

AlamarBlue® test was performed on the HaCaT cells to assess the metabolic activity of different CN-coated cellulose tissues, measured as reduction percent of Alamar Blue 189 (%ABred) dye, before performing cytokine expression analysis. The results obtained 190 highlighted that after 24 h, HaCaT metabolic activity was higher than 70%, which corroborated good cell viability (Table 1). 192

Table 1. Average metabolic activity given as AlamarBlue reduction percentage (%ABred) performed 193 at 24 h performed on HaCaT cells in presence of cellulose tissue, coated via different CN/solvent 194 suspensions (n = 2). 195

Cellulose tissue sample	Electrospray solvent(s)	% ABred
sCN-coated	distilled water	73%
sCN-coated	distilled water/acetic acid	79%

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197	sCN-coated	distilled water/HFIP	98%
198	mCN-coated	distilled water	95%
<b>1</b> 99	mCN-coated	distilled water/acetic acid	88%
	Pristine	none	71%
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# 2.5. Anti-inflammatory and immune response of HaCaT cells

HaCaT cells cultured in presence of the differently treated cellulosic tissues for 6 h 202 and 24 h were analyzed via quantitative Real Time Polymer Chain Reaction (RT-PCR) to 203 determine the expression of a panel of pro- and anti-inflammatory cytokines, along with 204 the expression of an antimicrobial peptide, HDB-2. In order to assess the specific influ-205 ence played by shrimp or mushroom CNs and the used solvent systems, the results are 206 given as percentage of mRNA expression with respect to cells cultured on pristine cel-207 lulosic tissue (used as control). The outcomes obtained showed a different profile based 208 on the CN sources applied onto the cellulosic substrate (Figure 8). In fact, while the sCNs 209 showed marked early pro-inflammatory and indirect antimicrobial activity (Figures 8 210 a,b), the mCNs displayed a weak pro-inflammatory behavior and a predominant an-211 ti-inflammatory activity, with insignificant induction of IL-6 and a delayed induction of 212 HBD-2 (Figures 8 c,d). Interestingly, sCN-coated cellulose tissues electrosprayed with 213 water/HFIP mixture, showed a well-defined downregulation of all the pro-inflammatory 214 cytokines in 24 h (Figure 8 b). sCN-coated cellulose tissue using only distilled water as a 215 solvent, did not show any difference with respect to pristine cellulose tissue, which con-216 firms the insufficient and inhomogenueus coating. TNF- $\alpha$ , a powerful pro-inflammatory 217 cytokine, was not modulated in any samples. 218



Figure 8. Bar graphs showing the results of quantitative RT-PCR related to different cytokines involved in the inflammatory response of HaCaT cells and HBD-2 produced by HaCaT cells after 221 being exposed to the different CN-coated cellulose tissues for 6 h and 24 h. The results were nor-222 malized by the expression in cells treated with pristine cellulosic tissue as a control and thus are 223 given as mRNA expression percentage. Statistically significant differences determined using stu-224 dent *t*-test are indicated by \* p < 0.05 and \*\*p < 0.001. 225

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# 3. Discussion

The skin is the largest organ of the human body that in a lifetime, is directly exposed 228 to the sun light radiations, environmental agents and chemical pollutants, as well as in-229 juries and other damages; therefore, an appropriate skincare routine is important to 230 maintain health and wellbeing. Due to a frenetic daily life, many people neglect skincare, 231 thus concurring to sustain skin stress and immune reactivity. The application of pure ac-232 tive ingredients and anti-inflammatory biomaterials, possibly under the circular econo-233 my approach, entitled with intrinsic preventive or even therapeutic properties for skin 234 disorders and aging is a key topic in modern cosmetology [2, 11-13]. 235

Cellulose is the most widely available and renewable material on Earth; it is also 236 present as naturally nanofibrous substrates, i.e., bacterial cellulose, entitled with re-237 markable properties in wound repair, including eardrum perforations [14-17]. Surface 238 decoration of cellulose tissues with proper functional coatings based on natural biopol-239 ymers will allow their cosmetic performance to be improved, thus enabling simple but 240 effective biobased products to replace effectively petrochemical counterparts in the per-241 sonal care sectors [2]. As an example, CNs, alone and complexed with nanolignin in the 242 form of a microcarriers, have shown bioactive features in skin contact and cosmetics, 243 being recently proposed in a novel soluble nonwoven beauty mask based on pullulan 244 [1,18,19]. Electrospray, which is analogous to electrospinning, has arisen interest as an 245 eco-friendly technology: it usually works at room temperature, there are no post process 246 residues with a virtual yield of 100% for the electrosprayed active ingredients. In case of 247 water-based solvent systems, this technique if safe and green, having only electricity as 248 an energy supply [18,20]. 249

In our study, we used the electrospray technique to decorate the surface of cellulose 250 tissue with CNs aimed to improve its anti-bacterial and anti-inflammatory properties to 251 propose a novel skincare product. We thus investigated shrimp-based and mush-252 room-based CNs as active ingredients for electrospray, and focused on water-based sol-253 vent systems. It is well known that the solvent, upon interaction with the electric field, 254 plays a decisive role in the size and the homogeneity of the particles being collected 255 downstream the electrospray process [21]. Other techniques for surface functionalization 256 in cosmetic and packaging applications, such as spray [22], casting [23], dry powder im-257 pregnation [18], multilayer coatings assembled via dipping and spraying [24], or spin-258 ning methods [25], have been proposed for modification of different surfaces, including 259 fibrous nonwovens and delicate films, using CNs or CN complexes [18,24,25]. 260

CNs are bio-based nano compounds that can be considered useful bioactive agents 261 for functionalizing skin contact substrates. In fact, on the nanoscale, chitin is able to 262 modulate the pro- and anti-inflammatory reaction of dermal keratinocytes [1,26]. The 263 application of an easy and efficient method for decorating the biomaterial surfaces with 264 such components and for a quality control of the outcomes is the subject of recent studies 265 [27]. Water-based spray of CNs may affect the cellulose substrate surface by wetting. 266 Searching for environmentally friendly solvents, we thus considered that electrospray 267 could be a valuable method for CN deposition on cellulose tissue surfaces, as it can uni-268 formly functionalize the surface of the substrate without a wetting effect due to the 269 nanodrops being generated in presence of a high voltage field. Different parameters 270 concur the formation of nanoparticles with uniform size and morphology during the 271 electrospray process [28-30]. Solution parameters include the solvent type and solution 272 viscosity, and electrospinning parameters include applied voltage, flow rate, and needle 273 tip to collector distance. In fact, a polymer solution used for the electrospray technique 274 should be enough diluted so that a low sufficient viscosity allows the solution to break up 275 into droplets at the same time should not be too viscous to form the continuous fibers 276 [8,10]. The volatility of solvents is also important since the electrospray principle is based 277 on solvent evaporation. 278

Although CN is the second most abundant polysaccharide in nature. Usually, aggregated three-dimensional (3D) chitin networks resulting from high crystallinity, hy-280

drogen bonds and strong cohesive forces, cause the lack of solubility in conventional 281 solvents, which has limited its applications [7]. In our study, the so called "solvent sys-282 tems" were selected to electrospray finely dispersed CNs in a liquid means. In this way 283 the CN properties were better preserved as chitin was neither dissolved to form a solu-284 tion (rather CN was in a colloidal suspension state with the solvent systems), nor 285 deacetylated. Therefore, in our intent, the primary role of the solvent system was to allow 286 separation among the CNs, along with an efficient interaction between the CNs and the 287 electric field, which in turn results into smaller size droplets and larger deposited areas. 288 We investigated the effect of NC source and solvent systems on decoration of cellulose 289 tissues and their bioactive properties for skin contact applications. Using distilled water 290 as a dispersion agent resulted in the formation of large size droplets containing aggre-291 gated CNs for both shrimp and mushroom types. This phenomenon occurred when 292 electrospray was performed using both aluminum and cellulose tissue as collecting sur-293 faces. Using water/acetic acid as a solvent led to the deposition of CNs with uniform size 294 and morphology, in particular when mCNs were employed as a chitin source. The ob-295 served differences can be due to the improved nano-suspension of CNs in an acidic so-296 lution [22]. In the acidic system, the protonation of -NH<sub>2</sub> groups present on the surface of 297 CNs occurs, leading to the formation of positive charges at the surface. The repulsions 298 between nanofibrils counteract coalescence phenomena, thus favoring a homogenous 299 deposition by electrospray. 300

The improved behavior obtained by adding 50% w/w glacial acetic acid can be explained by the change in surface tension, which enables a better interaction with the electric field. It has been reported that to electrospin chitosan - a partially deacetylated form of chitin - the use of acetic acid/water solvents to higher ratios (10% up to 90%) improved the fiber formation by decreasing the surface tension, which is considered a key parameter to switch from particles into beads or fibers. In this study, 50% acetic acid still was in the particle formation window [31].

As a further example of organic solvent miscible in water, we tested HFIP, a polar 308 fluoroalcohol with strong hydrogen bonding properties, which has an acidic behavior. 309 HFIP is able to solubilize mostly insoluble polymers, peptides and  $\beta$ -sheet protein ag-310 gregates. By using the mixture of distilled water/HFIP (60/40 w/w%), continuous chitin 311 nanofiber webs with a homogeneous morphology and a quite uniform diameter were 312 formed on the surface of the cellulose tissue. This phenomenon has been described by 313 dissolving chitin in pure HFIP, as an in vitro self-assembly (i.e., bottom-up) of biogenic 314 chitin nanofibers initiated by the solvent evaporation [32]. The authors did not observe 315 deacetylation under the mild conditions applied and the crystallin structure of chitin was 316 maintained. Apparently, the application of HFIP as a co-solvent, in an equal concentra-317 tion to water, led to the formation of a CN solution with a higher viscosity than the solu-318 tion produced with distilled water or diluted acetic acid. Such a viscose solution led to 319 the formation of CN nanofibers instead of CNs. Min et al., investigated the variation in 320 viscosity with the concentration of chitin in HFIP [33]. They demonstrated that at lower 321 concentrations, fibers with a large number of beads were formed, while increasing con-322 centration led to the significant chain entanglements and subsequent increase of the vis-323 cosity, which ultimately formed the continuous fibers of chitin. 324

We showed that electrospray is a safe technology to decorate cellulose tissue since 325 no significant difference was observed in the chemical structure of cellulose tissue after 326 its surface modifications and the main characteristic bands of CN observed on the spec-327 trum of cellulose tissue functionalized with CN from different sources. Chitins may have 328 different acetylation depending on the source type, such as fungi, insects, crustaceans, 329 mollusks, and the extraction processes, which may determine variations in their biolog-330 ical activity [7, 34]. The search for animal-free cosmetic and skincare products is looking 331 specifically at vegetable sources of chitins such as mushrooms, whereas the bio-based 332 industries are particularly interested in chitin as a biowaste, such as crustaceans. There-333 fore, the diverse chitin source can comply with specific needs by the market, and an in-334 vestigation about the specific biological properties of different CNs could enable the best 335 choice for each final application. After both sCNs and mCNs were electrosprayed via 336 diverse water-based solvent systems upon cellulosic tissues, the functionalized paper 337 was cytocompatible with HaCaT cells chosen as an epidermal skin model. Previous 338 studies performed on free sCNs and electrosprayed sCNs onto polyhydroxyalkanoate 339 fiber meshes, corroborated the good interaction of sCNs with HaCaT cells [1,9]. There are 340 many recent studies which investigated cellulose as a scaffold, reporting also excellent 341 properties of paper in cell cultures in vitro and cell migration in vivo [14, 35-38]. In our 342 results, the CN functionalized cellulosic tissue, was highly cytocompatible in vitro using a 343 model of human dermal keratinocytes under indirect and direct testing modes. 344

Independently of the solvent systems applied for CN dispersion, viable HaCaT cells 345 were detected in all the samples and conditions used. Apparently, a few dead cells were 346 observed in the indirect cytotoxicity tests in both samples processed using water/acetic 347 acid to electrospray the CNs, in which also the metabolic activity was slightly lower than 348 in the other samples. Even though this fact could be a consequence of some acidic residue 349 of acetic acid, the direct cytocompatibility tests corroborated the very good cytocompat-350 ibility of these samples. Acetic acid is a weak organic acid of natural origin; thus, its en-351 vironmental impact is lower than the one of the other acids tested, i.e., HFIP. In the elec-352 trospinning process, the solvents are trapped in a filter, which must be disposed or pos-353 sibly regenerated with solvent recovery [39]. In case of solvent mixture, like wa-354 ter/solvent, the separation process and cost must be evaluated. Moreover, the use of HFIP 355 led to the obtainment of self-assembled chitin nanofibers instead of separate CNs, so the 356 mixture of water/acetic acid could be better suitable for a circular economy approach [2]. 357

Finally, small differences in biological activity were detected between sCNs and 358 mCNs. Specifically, the cellulose substrate decorated with sCNs showed strong im-359 munomodulatory activity; differently, using mCNs had an overall anti-inflammatory ac-360 tivity. The different reactions of HaCaT cells to the substrates covered by different CNs 361 could be explained by the diverse immune recognition, which is also affected by size and 362 shape, as well as source and purification methods [40]. It has been demonstrated that 363 chitin lower than 0.2 µm loses immunogenicity; however, aggregated CNs may be per-364 ceived differently from the cells. Other possible concurring factors are physico-chemical 365 treatments used to purify chitin which can alter the chitin structure, thus its recognition 366 by the immune cells [40]. Therefore, all these aspects must be accounted when develop-367 ing a cosmetic product using CNs. 368

## 4. Materials and Methods

## 4.1. Materials

Both sCNs (water solution, 1.5%) and mCNs (Glentham, Mushroom-based) (water 372 solution, 1.5%) were supplied by Celabor, (Mouscron, Belgium). Cellulose tissue used as 373 a substrate was kindly provided by LUCENSE (Lucca, Italy). Acetic acid (code: 33209) 374 and Hexafluoro-2-propanol (HFIP) (code: 105228) were bought from Sigma-Aldrich 375 (Milan, Italy). HaCaT cell line was obtained from CLS-Cell Lines Service, Eppelheim, 376 Germany. Absolute ethanol was supplied by VWR (by Avan-tor, Radnor, PA, USA). 377 Formalin was purchased from BioOptica (Milan, Italy). Fetal bovine serum (FBS) and 378 Live/Dead kit (Propidium Iodide and Calcein AM) were bought from Gibco (by Life 379 Technologies, ThermoFisher Scientific, Waltham, MA). Dulbecco's Modified Essential 380 Medium (D-MEM), L-Glutamine, Penicillin, Streptomycin, MgCl<sub>2</sub>, LiCl, LC Fast Start 381 DNA Master SYBR Green kit and Tri Reagent®, were purchased from Sigma-Aldrich 382 (Merck KGaA, Darmstadt, Germany). Phosphate buffered saline (PBS) was supplied by 383 Lonza (Basel, Switzerland). 384

4.2. Preparation of CN solutions and electrospray protocols

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CN was used at 0.52 w% in all applied solvents. Distilled water, distilled water:acetic acid (50:50 w/w) and distilled water:HFIP (60:40) w/w) were used as solvents. 387 Each solution magnetically stirred for 3 h until it appeared uniform. Each solution was electrosprayed an electrospinning bench apparatus (Linari Engineering s.r.l., Pisa, Italy) 389 with a distance of 7 cm from the positively charged needle tip to the grounded aluminum 390 static collector at 17 kV at a flow rate of 0.136 mL/h for 30min. 391

In the following step, cellulose tissue is connected to the static aluminum collector 392 and for each CN solution, the same electrospray parameters were used for 3 h to electrospray CN on the surface of cellulose tissues. 394

4.3. Morphological characterization of CNs

Morphological analysis of the samples was performed using field emission electron 397 scanning microscopy (FE-SEM) with FEI FEG-Quanta 450 instrument (Field Electron and 398 Ion Company, Hillsboro, OR, USA) and Inverted optical microscope (Nikon Ti, Nikon 399 Instruments, Amsterdam, The Netherlands). The samples were sputtered with gold or 400 platinum for analysis. Image J software (version 1.52t) was used to evaluate the size of 401 nanofibrils and fibers. The average of 50 measurements has been reported for each sample. 403

## 4.4. Chemical Structure Characterization

Fourier Transform Infrared Spectroscopy (FTIR) was pursued using Nicolet T380405instrument (Thermo Scientific, Waltham, MA, USA) equipped with a Smart ITX ATR at-<br/>tachment with a diamond plate was employed for chemical structure characterization of<br/>both solid chitin-based substances and cellulose tissue.405

## 4.5. Cytotoxicity evaluation with epidermal cells

Human keratinocytes HaCaT cells were employed to investigate the cytocompati-410bility of the different coatings of the cellulosic substrates, using both a direct and an in-411direct cytotoxicity evaluation method. The cells were expanded in 25 cm² tissue culture412flasks, using DMEM, supplemented with 10% FBS, 1% L-glutamine and 1% penicil-413lin-streptomycin, until semi-confluence was reached. Briefly, 4 coated samples + 4 un-414coated controls were cut into 1 cm² squares, sterilized by immersion in absolute ethanol41512 h, washed in PBS and seeded with  $2.5 \times 10^4$  cells/sample.416

Direct cytotoxicity test was performed by adding 20 µl of a HaCaT suspension in 417 culture medium containing 10<sup>5</sup> cells on the top surface of cellulosic tissues previously 418 layered onto 24 well plates (n = 2). The samples were placed to rest in a humidified incu-419 bator (95% air/5% CO<sub>2</sub>) at 37°C for 30 min to allow cell adhesion. Then, 1.5 ml of culture 420 medium was added to each sample and the culture was continued for 36 h. To perform 421 Live/Dead assay, the cellularized samples were added with sterile PBS, containing the 422 fluorescent dyes according to the manufacturer's protocol and observed under an in-423 verted florescence microscope equipped with a camera (Nikon-Ti, Tokyo, Japan). 424

At the endpoint the samples were fixed in 10% formalin for 10 min, rinsed in distilled water and dried in a vacuumed hoven set at 37°C. The specimens were mounted on aluminum stumps, sputtered-coated via argon gas carrier for 15 s (Coater SC7620, Quorum Technologies Ltd, West Sussex, UK), and observed SEM (Phenom Pro, Thermo Scientific).

The indirect cytotoxicity assay was carried out by plating HaCaT cells into 24 well 430 plates at  $10^5$  cells/well, including wells for untreated controls, and let adhere overnight (*n* 431 = 2). Samples of cellulosic tissues with the coatings including uncoated controls, previously sterilized as above, were placed in tubes containing culture medium (2 cm<sup>2</sup>/tube/2.5 433 ml culture medium) for 18 h. The subsequent day, the culture media in the cell samples 434 were replaced with the conditioned media. To perform Live/Dead assay, 36 h after 435

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seeding, the media were removed from the wells and the cells were added with sterile 436 PBS, containing the fluorescent dyes according to the manufacturer's protocol and ob-437 served under an inverted florescence microscope equipped with a camera (Nikon-Ti, 438 Tokyo, Japan). 439

#### 4.6. Cell metabolic activity evaluation

The HaCat cells, cultured as described above and seeded in 12-well plates until 80% 441 of confluence, were incubated for 24 hours with the sterile CN/cellulose tissues. At the 442 end of this time, resazurine was added to the concentration of 0.5 mg/ml and incubated 443 for 4 h. At the endpoint, the Alamar blue test was performed following the manufactur-444 er's protocol. Briefly, Alamar blue incorporates a redox indicator that changes color ac-445 cording to cell metabolic activity. The supernatants were read with a spectrophotometer 446 using a double wavelength reading at 570 nm and 600 nm. Finally, the reduced percent-447 age of the dye (%ABRED) was calculated by correlating the absorbance values and the 448 molar extinction coefficients of the dye at the selected wavelength following the protocol 449 provided by the manufacturer. The equation applied is shown below, in which:  $\lambda$  = absorbance, s = sample, and c = control. The results obtained are expressed as %AB<sub>red</sub>, which 451 is related to metabolically active cells. 452

$$\% AB_{red} = 100 \cdot \frac{(117,216 \cdot \lambda_{s(570 \text{ nm})} - 80,586 \cdot \lambda_{s(600 \text{ nm})})}{(155,677 \cdot \lambda_{c(600 \text{ nm})} - 14,652 \cdot \lambda_{c(570 \text{ nm})})}$$
(equation 1)

# 4.7. Immune response by epidermal cells

The immunomodulatory properties of decorated cellulose substrates were assayed 457 using HaCaT cells. The films, sterilized overnight in EtOH and rinsed 3 times with PBS, 458 were placed on the bottom of 6-well plates, then HaCaT cells were plated on them and 459 incubated for 6 h and 24 h with the cellulosic tissues (n = 3). At the endpoint, the mRNA 460 was extracted from the cells and the levels of expression of the proinflammatory cyto-461 kines IL-8, IL-6, IL-1  $\beta$ , IL-1  $\alpha$  and TNF- $\alpha$  anti-inflammatory cytokine TGF- $\beta$  and antimi-462 crobial peptide HBD-2 were evaluated by Real-Time PCR. Briefly, the total RNA was 463 isolated with TRizol, and 1 µm of RNA was reverse-transcribed into complementary 464 DNA (cDNA) using random hexamer primers, at 42°C for 45 min, according to the 465 manufacturer's instructions. Real time polymer chain reaction (PCR) was carried out 466 with the LC Fast Start DNA Master SYBR Green kit using 2 µL of cDNA, corresponding 467 to 10 ng of total RNA in a 20  $\mu$ L final volume, 3 mM MgCl<sub>2</sub> and 0.5  $\mu$ M sense and anti-468 sense primers (Table 2).

at 72 °C for 40 cycles

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#### Table 2. Analyzed genes involved in the immune response of HaCaT cells exposed to CN-coated cellulosic tissues.

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Gene	Primer sequence (forward, reverse)	Conditions	Base pairs
IL-1α	5'-CATGTCAAATTTCACTGCTTCATCC -3'	5 s at 95 °C, 8 s at 55 °C,	421
	5'-GTCTCTGAATCAGAAATCCTTCTATC -3'	1 s at 72 °C for 45 cycles	
IL-1β	5'-GCATCCAGCTACGAATCTCC-3'	5 s at 95 °C, 14 s at 58 °C,	708
	5'-CCACATTCAGCACAGGACTC-3'	28 s at 72 °C for 40 cycles	
TNF-α	5'-CAGAGGGAAGAGTTCCCCAG -3'	5 s at 95 °C, 6 s at 57 °C,	324
	5'-CCTTGGTCTGGTAGGAGACG -3'	13 s at 72 °C for 40 cycles	
IL-6	5'-ATGAACTCCTTCTCCACAAGCGC-3'	5 s at 95 °C, 13 s at 56 °C, 25 s	628
	5'-GAAGAGCCCTCAGGCTGGACTG-3'	at 72 °C for 40 cycles	
IL-8	5-ATGACTTCCAAGCTGGCCGTG -3'	5 s at 94 °C, 6 s at 55 °C,	297
	5-TGAATTCTCAGCCCTCTTCAAAAACTTCTC-3'	12 s at 72 °C for 40 cycles	
TGF-β	5'-CCGACTACTACGCCAAGGAGGTCAC-3'	5 s at 94 °C, 9 s at 60 °C, 18 s	420
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5'-AGGCCGGTTCATGCCATGAATGGTG-3'

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ג <b>ח</b> קל	5'-GGATCCATGGGTATAGGCGATCCTGTTA-3'	5 s at 94 °C, 6 s at 63 °C,	109
NDD-2	5'-AAGCTTCTCTGATGAGGGAGCCCTTTCT-3'	10 s at 72 °C for 50 cycles	198

### 4.8. Statistical analysis

Each marker expression level was compared against its untreated control using Student's t-test. Probability (p) values < 0.05 were considered as statistically significant differences.

# 5. Conclusions

An easy and efficient method was set up to uniformly decorate the surface of cellu-479 lose tissue via electrospray of CNs extracted from different sources, i.e., shrimp and 480 mushroom derived. Among different water-based solvent systems tested for CN disper-481 sion, a mixture of water and acetic acid (50/50%) was the most effective to have the cel-482 lulose tissue decorated with low aggregated CNs. We performed direct and indirect cy-483 totoxicity tests to evaluate the compatibility in vitro with HaCaT cells, which successfully 484 adhered to the tissue and were highly viable in culture media conditioned with the ma-485 terial supernatants. The use of solvents did not affect the final cytocompatibility as a re-486 sult of their effective evaporation during the electrospray process. Such completely 487 bio-based functional tissues possessed promising anti-inflammatory and indirect anti-488 microbial activity, even though slight differences could be observed according to the di-489 verse CN source/solvent system. On the whole, the green method for surface modifica-490 tion of sustainable and biofunctional skincare products could allow an effective treat-491 ment of irritated skin by giving novel alternatives to the field of green cosmetics. 492

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