



Zhou, W., Diab, M., Yuan, X., & Wei, C. (2022). Mitigation of Motor Overvoltage in SiC-Based Drives using Soft-Switching Voltage Slew-Rate (dv/dt) Profiling. *IEEE Transactions on Power Electronics*, 37(8). <https://doi.org/10.1109/TPEL.2022.3157395>

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Mitigation of Motor Overvoltage in SiC-Based Drives using Soft-Switching Voltage Slew-Rate (dv/dt) Profiling

Wenzhi Zhou, *Student Member, IEEE*, Mohamed Diab, *Senior Member, IEEE*, Xibo Yuan, *Senior Member, IEEE*, and Chen Wei

Abstract— In silicon carbide (SiC) device based motor drives, the high voltage slew rate (dv/dt) associated with the fast switching transitions results in excessive motor overvoltage, due to the reflected wave phenomenon, which increases the motor winding insulation stress and causes premature failure while raises electromagnetic interference (EMI) problems. This article proposes a soft-switching voltage slew rate profiling approach to mitigate the motor overvoltage in SiC-based cable-fed drives. The proposed approach optimizes the rise/fall time of the output voltage according to the cable length, without altering the switching speed of the SiC devices. Since increasing the switching rise/fall time using conventional approaches, such as increasing the gate resistance, results in an increased switching power loss, the proposed profiling approach is implemented using a soft-switching inverter. The optimum rise/fall time that can significantly mitigate the overvoltage is derived using frequency and time domain analysis. The auxiliary resonant commutated pole inverter (ARCPI) is adopted as an example of the soft-switching inverter to experimentally verify the proposed slew rate profiling approach for the overvoltage mitigation. The analysis and experimental results show that the motor overvoltage is fully mitigated when the output voltage rise/fall time is set as the cable anti-resonance period, i.e., four times of the wave transmission time along the cable. Further, the slew-rate profiling approach along with the ARCPI reduces the switching loss and improves the EMI performance at high frequency region, compared with the conventional hard-switching converter. Specifically, the maximum efficiency of the ARCPI is about 99%.

Index Terms—Auxiliary resonant commutated pole inverter (ARCPI), dv/dt profiling, inverter-fed motors, motor overvoltage, reflected wave phenomenon, SiC MOSFET, soft-switching inverter.

I. INTRODUCTION

DRIVEN by technological advancements in the wide bandgap (WBG) power semiconductor devices, such as silicon carbide (SiC) MOSFETs, power electronics is

Manuscript received June 9, 2021; revised November 10, 2021, and January 23, 2022; accepted February 24, 2022. This work was supported in part by the UK EPSRC under grant EP/S00081X/1. (Corresponding author: Xibo Yuan.)

Wenzhi Zhou and Xibo Yuan are with the Department of Electrical and Electronic Engineering, University of Bristol, Bristol BS8 1UB, U.K. (e-mail: wenzhi.zhou@bristol.ac.uk; xibo.yuan@bristol.ac.uk). Mohamed Diab is with the School of Mechanical, Electrical and Manufacturing Engineering, Loughborough University, Loughborough LE11 3TU, U.K. (e-mail: mohamed.diab@ieee.org). Chen Wei is with the State Grid Shanghai Energy Internet Research Institute Co. Ltd., Shanghai, 201210, China. (e-mail: weichen@epri.sgcc.com.cn)

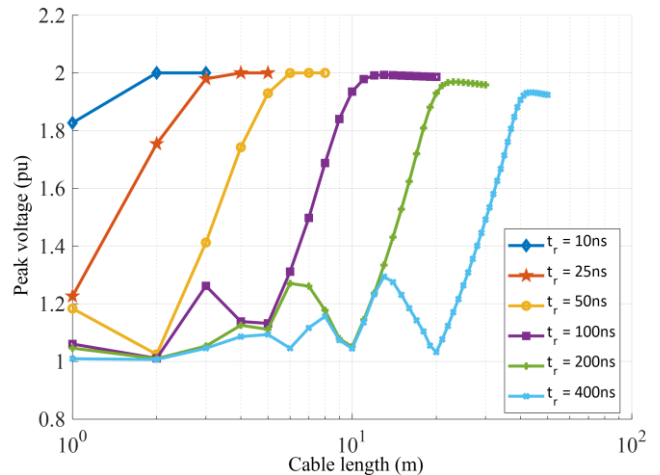


Fig. 1. Normalized motor terminal voltage at different cable lengths and rise/fall times.

undergoing transformative enhancements in existing and emerging applications due to the superior characteristics of WBG material [1]. Compared with silicon (Si) IGBTs, SiC MOSFETs can operate at faster switching speeds, higher operating temperatures, and higher voltage levels [2]. Among these advantages, the fast-switching speed plays a crucial role in reducing the switching loss and increasing the switching frequency [3]. As a result, using SiC MOSFETs in adjustable-speed drives can significantly improve the system efficiency, control accuracy, and dynamic response while reduce the torque ripple, when compared with Si-based counterparts [4].

While the adoption of SiC MOSFETs in motor drives applications brings exciting opportunities, the fast-switching speed results in several technical issues and design challenges for both the inverter and motor [1]. One specific serious challenge is the overvoltage oscillations across the motor terminals in cable-fed drives as a consequence of the reflected wave phenomenon across power cables [5]. This is due to the impedance mismatch between the cable and motor, which causes back and forth voltage reflections between them resulting in motor overvoltage oscillations [6].

The overvoltage magnitude depends on the cable length and the rise/fall time of the inverter output voltage [7], as illustrated in Fig. 1. With shorter switching rise time of SiC MOSFETs, which can be as little as tens of nano-seconds, the motor overvoltage is more common and severe in SiC-based drives

compared with Si-based counterparts, where the motor voltage can be twice the inverter voltage with few meters cable, as evidenced in Fig. 1. Furthermore, a greater than twice or even four times the inverter voltage can be observed at the motor side when the switching frequency and/or the modulation index are sufficiently high, i.e., the switching instants of the inverter voltage are very closely spaced [8]. This is denoted as the double pulsing effect, where a second voltage pulse is applied to the motor terminals before the first reflected pulse is fully decayed [9]. The resultant motor overvoltage increases the possibility of winding insulation partial discharge leading to an accelerated aging and ultimate failure of the motor [10].

Several approaches have been adopted to mitigate the motor overvoltage in SiC-based drives [10]. The mainstream mitigation approach is employing filters to tackle the root causes of the voltage reflection, i.e., the high dv/dt and the impedance mismatch. The filters can be generally categorized into dv/dt filters [11]-[16] and impedance matching filters [17]-[19]. The dv/dt filters suppress the overvoltage by limiting the voltage slew rate applied to the system [11]. Several passive and active dv/dt filter approaches have been proposed in literature. For example, [12] uses an active gate driver to control the dv/dt of switching transitions but at the expense of increasing the switching loss. The passive dv/dt filter approach uses different combinations of passive components (R, L, and C) to limit the inverter output dv/dt . The commonly used passive dv/dt filters include the L filter [13], RLC filter [14], LR filter [15], and L//RC filter [16]. Although the L filter is the simplest passive filter approach, it is not applicable to motor drives because the motor overvoltage suppression is directly proportional to the inductance size, and a high inductance will increase the drive cost and weight, and deteriorate the drive system's power factor [8]. The RLC filter is commonly used to mitigate the motor overvoltage by alleviating the output dv/dt , but it reduces the system efficiency due to the power loss in the inductor and damping resistor [11]. Whereas, the impedance matching filters reduce the overvoltage by including an RC/RLC network at the motor side to alleviate the impedance mismatch between the cable and motor [18], [19]. However, the high dv/dt imposed by the SiC switching devices may interact with the filter parasitic causing high-frequency impedance mismatch which triggers higher peak motor voltage [17]. In addition, the filters have disadvantages where they are bulky and increase the system power loss and cost.

A filter-less mitigation approach, denoted as the quasi-three-level PWM scheme, was investigated in [20]. The approach is realized based on the observation that the voltage reflection can be cancelled by splitting the rising/falling switching transitions into two equal-voltage steps separated by a proper dwell time. This approach can effectively mitigate the motor overvoltage, overcoming the filters' disadvantages [21]. However, the motor winding can still encounter high dv/dt stress since the motor voltage has a steep-fronted two-level waveform. This results in uneven voltage distribution across the motor winding turns where the first few turns can endure higher voltage than others, which potentially results in partial discharge and/or progressive insulation aging. Furthermore, the high dv/dt at the motor terminals adversely impacts the

electromagnetic interference (EMI) performance of the motor drive system [22], [23].

This article proposes a soft-switching voltage slew-rate profiling approach to mitigate the motor overvoltage while improve the EMI performance of SiC-based motor drives. The article extends the authors' earlier conference paper [24] which preliminary showed the effectiveness of using soft-switching inverters to eliminate the motor overvoltage with a sufficiently long rise/fall switching time, without increasing the switching power loss. As a rule of thumb, increasing the rise/fall time can mitigate the motor overvoltage. However, how to select the optimum rise/fall time for different cable lengths? What is the limitation of the slew rate profiling approach? These questions are not clear in the literature.

In this article, an optimal slew-rate of the output voltage switching transitions is derived for the first time in literature using the frequency and time domain analysis. The results show that the optimum slew-rate is pertinent to the cable anti-resonance frequency. This article reveals that the essence of the motor overvoltage mitigation is because there is no exciting source for the overvoltage oscillations when the rise/fall time is set as $4t_p$, where t_p is the wave propagation time from the inverter side to the motor side. It provides a new perspective of mitigating the motor overvoltage by shaping the inverter output voltage, i.e., as long as the component of the exciting source at the anti-resonance frequency is zero, the motor overvoltage can be mitigated completely.

The auxiliary resonant commutated pole inverter (ARCP) is used as an example of the soft-switching inverter to experimentally verify the effectiveness of the proposed voltage slew-rate profiling approach. Besides the effective overvoltage mitigation, the voltage slew-rate profiling provides further advantageous features for the employed soft-switching inverter including improving the system efficiency and the EMI performance. This is because the current and voltage of the switching devices are decoupled with reduced switching loss, and the output voltage slew rate is flattened with reduced high-frequency spectral contents.

The rest of this paper is structured as follows. Section II provides brief modeling of the voltage reflection phenomenon in adjustable-speed drives as a basis for the derivation of the optimum slew rate. Through frequency and time domain analysis, Section III derives the optimum rise/fall time to mitigate the motor overvoltage. Section IV presents the ARCP and its operation principle as the hardware platform for experimental verification. Section V experimentally compares the performance of the ARCP, the conventional hard-switching inverter, and the hard-switching inverter + RLC dv/dt filter. Finally, remarks and conclusions are provided in Sections VI and VII, respectively.

II. VOLTAGE REFLECTION PHENOMENON IN ADJUSTABLE-SPEED DRIVES

A. Modeling of Adjustable-Speed Drives

Fig. 2 demonstrates the main components of a typical SiC-based adjustable-speed drive which encompasses a dc-link voltage V_{dc} , a voltage source inverter (VSI), power cables, and an ac electric motor [25]. The inverter generates

high-frequency PWM voltage with a rise/fall time that is generally in the range of 10ns to 100ns, depending on the switching device characteristics, load current conditions, and employed gate drivers.

The motor drive system shown in Fig. 2 can be represented using the equivalent circuit elaborated in Fig. 3. The motor is modeled as an impedance Z_m which represents the equivalent leakage inductance of the stator winding, the parasitic resistance and capacitance between the stator winding and motor frame, and the parasitic resistance and capacitance between the stator neutral and motor frame [26]. The inverter is modeled as a PWM voltage source with an impedance Z_s that is typically neglected since the inverter's dc-link capacitor behaves as a short circuit to the fast-rising pulses. The power cable is modeled as a lossless transmission line with an impedance Z_c which is calculated based on the per-unit length cable inductance L_c and capacitance C_c , as [25]:

$$Z_c = \sqrt{L_c/C_c} \quad (1)$$

B. Modeling of Voltage Reflection

In adjustable-speed drives, the PWM voltage generated by the VSI propagate through power cables in the same way of travelling waves in transmission lines, where the impedance mismatch between the power cable and the motor results in successive voltage reflections [8]. Fig. 4 depicts the voltage reflection process through a bounce diagram along with the inverter and motor voltage waveforms. It is assumed that the rise time t_r of the voltage pulse is much shorter than the wave propagation time t_p (i.e., $t_r \ll 3t_p$). Note that t_p denotes the time that the voltage pulse travels from one end of the cable to the other [13].

The propagation time t_p is calculated based on the cable length l_c , as:

$$t_p = l_c \sqrt{L_c C_c} \quad (2)$$

The reflection coefficients at the inverter side Γ_s and at the motor terminals Γ_m are defined as:

$$\Gamma_s = \frac{Z_s - Z_c}{Z_s + Z_c} \quad (3)$$

$$\Gamma_m = \frac{Z_m - Z_c}{Z_m + Z_c} \quad (4)$$

Since the inverter impedance is typically near zero ($Z_s \approx 0$) and the motor impedance is usually much higher than the cable impedance ($Z_m \gg Z_c$), the reflection coefficients at the inverter and motor sides are almost unity (i.e., $\Gamma_s = -1$ and $\Gamma_m = 1$) [13]. It should be noted that $\Gamma_s = -1$ means the voltage is fully reflected at the inverter side with an inverted phase while $\Gamma_m = 1$ means the voltage is fully reflected at the motor side with the same phase.

Referring to Fig. 4, at $t = 0$, a voltage pulse V_s propagates from the inverter side through the cable to the motor side, where the motor voltage is initially at 0V. When $t = t_p$, the inverter voltage pulse arrives the motor side and experiences a backward voltage reflection to the inverter. The reflected voltage V_{m1}^- is calculated as:

$$V_{m1}^- = \Gamma_m V_s \quad (5)$$

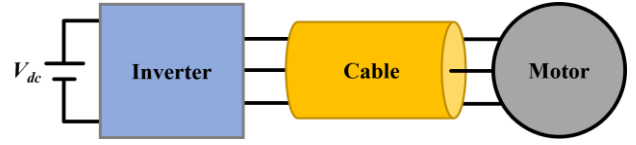


Fig. 2. A typical motor drive system with power cables

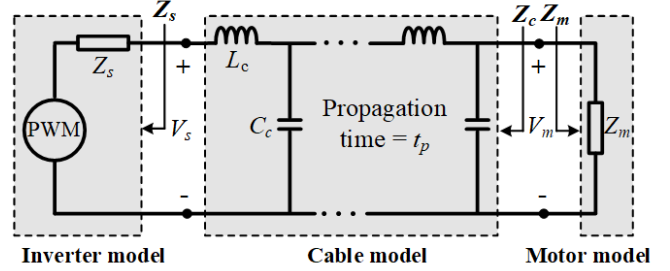


Fig. 3. Equivalent circuit of a motor drive system with power cables.

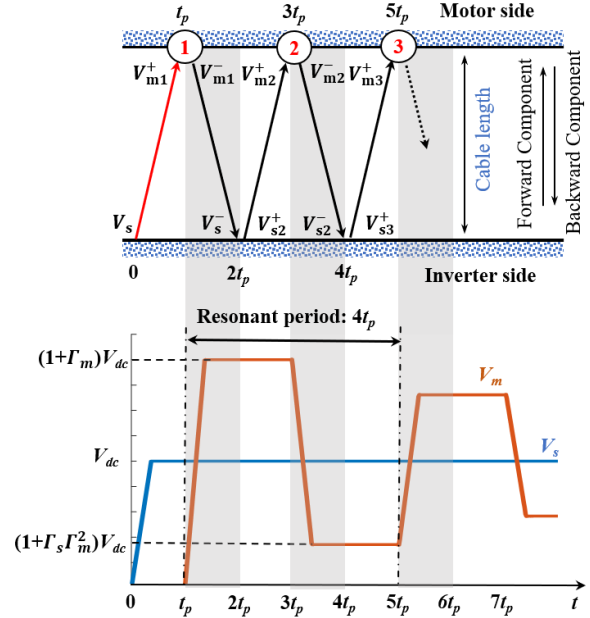


Fig. 4. A bounce diagram for voltage reflection in cable-fed adjustable-speed drives along with the inverter and motor voltage waveforms.

Therefore, after a wave propagation cycle, the motor voltage can be written as:

$$V_{m1} = (1 + \Gamma_m)V_s \quad (6)$$

When $t = 2t_p$, the reflected voltage V_{m1}^- arrives the inverter side and experiences a forward voltage reflection to the motor terminals, as shown in Fig. 4. The reflected voltage V_{s2}^+ can be given as:

$$V_{s2}^+ = \Gamma_s V_{m1}^- \quad (7)$$

At $t = 3t_p$, the incident voltage V_{s2}^+ arrives the motor terminals and experiences another backward voltage reflection to the inverter side, where the motor voltage is expressed as [20]:

$$V_{m2} = (1 + \Gamma_s \Gamma_m^2)V_s \quad (8)$$

Thereafter, the voltage reflections continue until the motor voltage oscillations are damped to the inverter voltage which is equal to V_{dc} . The damping time depends on the ac skin resistance of the motor and cable, and the proximity effect in the cable. According to Fig. 4, the oscillation frequency of the motor overvoltage f_{osc} can be given as:

$$f_{osc} = 1/4t_p \quad (9)$$

It should be noted that the oscillation frequency is equal to the cable anti-resonance frequency which can be characterized by measuring the cable impedance at different operating frequencies [27].

Fig. 5 shows the experimentally obtained frequency response of a one-meter long four-core 13 AWG PVC cable, where the anti-resonance frequency is about 40.5MHz. According to (9), for this one-meter cable the theoretical overvoltage frequency is 40.5MHz which is equal to the cable's anti-resonance frequency. Therefore, the overvoltage oscillation frequency can be obtained by either theoretical calculation using (9) or experimental measurement of the cable impedance.

III. VOLTAGE SLEW-RATE PROFILING FOR MOTOR OVERVOLTAGE MITIGATION

Referring to Fig. 1, the peak motor overvoltage significantly depends on the rise/fall time of the inverter voltage. Generally, when the switching rise/fall time is prolonged, the motor overvoltage can be alleviated, however, at the expense of the switching power loss. In this section, a voltage slew-rate profiling approach is proposed to mitigate the motor overvoltage using soft-switching inverters with comparable efficiency to the conventional hard-switching inverters. An optimal rise/fall time of the inverter voltage switching transitions, which results in a regulated motor voltage, is mathematically analyzed in the frequency domain with further illustration in the time domain.

A. Frequency Domain Analysis

The inverter output voltage can typically be represented by a trapezoidal pulse-train, as shown in Fig. 6, where A is the pulse voltage amplitude, τ is the average pulse width measured at half the pulse amplitude, T is the fundamental cycle, and t_r and t_f are the pulse rise and fall times, respectively. For simplicity, the trapezoid is assumed to be symmetrical (i.e., $t_r = t_f$) with a constant duty ratio ($D = \tau/T$).

According to Fourier analysis, the trapezoidal waveform described by Fig. 6 can be expressed as [28]:

$$V(t) = \sum_{n=-\infty}^{n=\infty} c_n e^{jn\omega t} \quad (10)$$

where ω is the angular frequency of the waveform and c_n is the Fourier series coefficient which is given as:

$$c_n = AD \operatorname{sinc}\left(\frac{n\omega T}{2}\right) \operatorname{sinc}\left(\frac{n\omega t_r}{2}\right) e^{-jn\omega\left(\frac{\tau+t_r}{2}\right)} \quad (11)$$

where, $\operatorname{sinc}(x)$ denotes $\sin(x)/x$.

At the anti-resonance frequency of the cable, the Fourier series coefficient is:

$$c_n = AD \operatorname{sinc}(n\pi f_{osc} \tau) \operatorname{sinc}(n\pi f_{osc} t_r) e^{-jn\pi f_{osc}(\tau+t_r)} \quad (12)$$

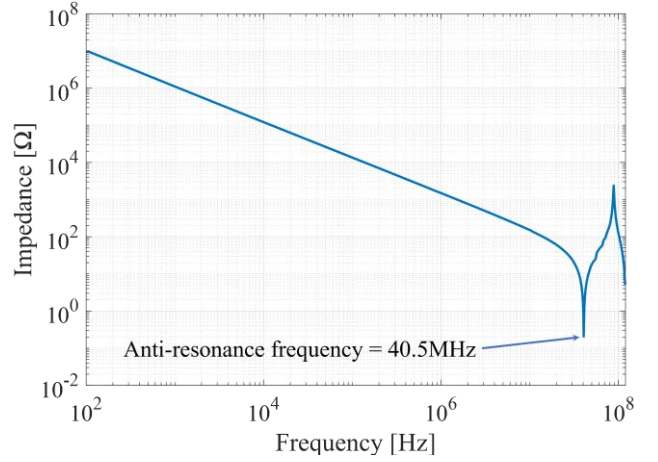


Fig. 5. Cable impedance of one-meter four-core 13 AWG PVC cable.

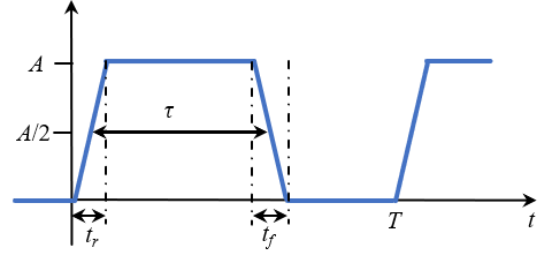


Fig. 6. Trapezoidal pulse-train.

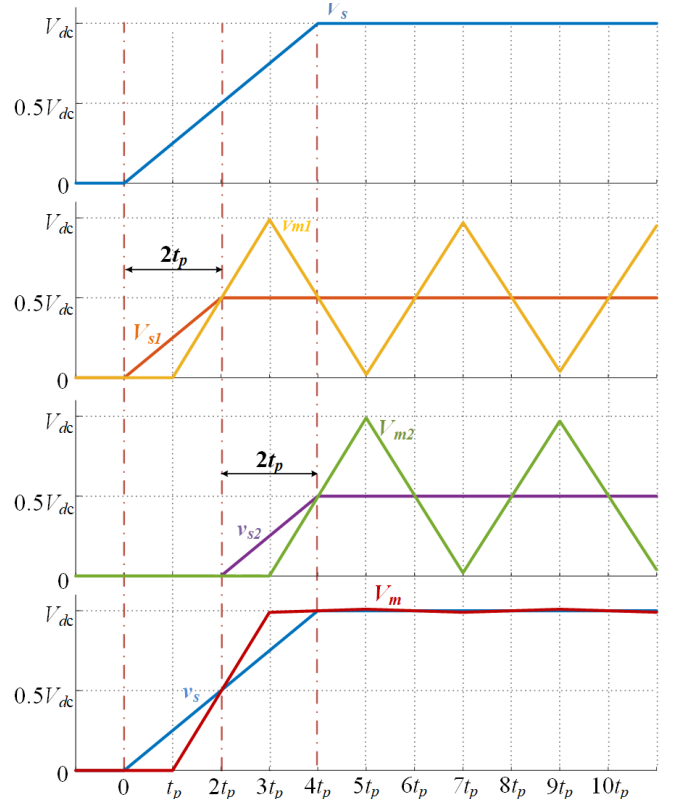


Fig. 7. Overvoltage mitigation mechanism using the proposed voltage slew-rate profiling approach.

From (12), it can be derived that $c_n = 0$ when $t_r = 1/f_{osc}$ where at this rise/fall time setting there is no inverter voltage excitation for the cable anti-resonance, that is, the motor overvoltage is ideally eliminated. Recalling (9), the optimal rise/fall time for the inverter voltage is:

$$t_{r_opt} = 4t_p \quad (13)$$

B. Time Domain Analysis

The overvoltage mitigation with the proposed slew-rate profiling approach can be further illustrated in the time domain, as depicted in Fig. 7. An inverter voltage pulse V_s is assumed to propagate through a cable that has a length l_c and a propagation time t_p which can be calculated using (2). To mitigate the motor overvoltage at the cable end-side, the rise time of the inverter voltage pulse is set to the optimal value given by (13). The resultant motor voltage waveform can be derived using the superposition principle, where the inverter voltage pulse is split into two identical voltage pulses (V_{s1} and V_{s2}), as given by (14), with equal magnitude and a time displacement of $2t_p$.

$$V_s = V_{s1} + V_{s2} \quad (14)$$

Accordingly, the resultant motor voltage V_m is given as:

$$V_m = V_{m1} + V_{m2} \quad (15)$$

where V_{m1} and V_{m2} are the consequent motor voltages due to the propagation of the inverter voltages V_{s1} and V_{s2} , respectively.

With unity reflection coefficients at the inverter and motor sides, the voltage pulses V_{s1} and V_{s2} experience full voltage reflection when arriving the motor side. Therefore, the voltage magnitude of V_{m1} and V_{m2} is V_{dc} (i.e., double the voltage magnitude of V_{s1} and V_{s2}), while the oscillation frequency is $1/4t_p$. Since V_{m2} lags V_{m1} by $2t_p$, the overvoltage oscillations of the reflected waves V_{m1} and V_{m2} are counterbalanced altogether, as demonstrated in Fig. 7. Thus, the motor voltage waveform V_m is regulated at the inverter rated voltage. Referring to Fig. 7, it is worth noting that at the switching rise time midway, V_m crosses V_s at half the voltage level (i.e., $V_m = V_s = 0.5V_{dc}$ at $2t_p$). This is a necessary condition to counterbalance the overvoltage oscillations associated with the voltage reflection.

Although Fig. 7 validates the concept of the overvoltage mitigation at a rising switching transition with $t_r = 4t_p$, the same results can be obtained at the falling switching transitions when $t_f = 4t_p$.

C. Simulation Case Study

To verify the proposed optimal voltage slew-rate for overvoltage mitigation, a MATLAB/Simulink model is used to emulate the overvoltage phenomenon in a cable-fed motor drive system at different inverter switching rise times. The detailed cable simulation model and parameters can be found in appendix I. It should be noted that to emulate the worst case, the motor side is regarded as an open circuit, where the reflection coefficient is unity. Fig. 8 shows the inverter and motor voltage waveforms when the switching rise time is set as integer multiples of the wave propagation time.

When the rise time equals the wave propagation time (i.e., $t_r = t_p$), the inverter voltage experiences full voltage reflection

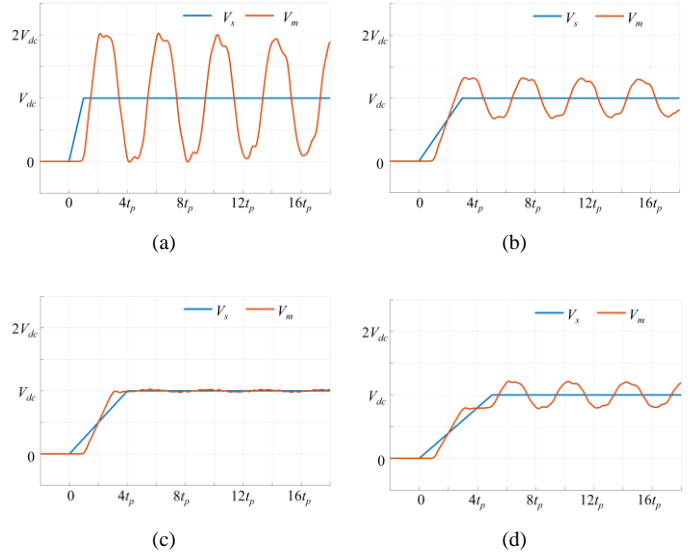


Fig. 8. Inverter and motor voltage waveforms at different rise time setting: (a) $t_r = t_p$, (b) $t_r = 3t_p$, (c) $t_r = 4t_p$, and (d) $t_r = 5t_p$. (Cable length $l_c = 13\text{m}$, $t_p = 52\text{ns}$).

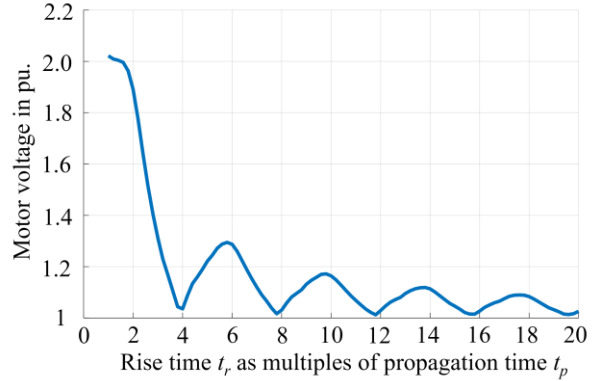


Fig. 9. Variation of motor peak voltage with the rise time.

where the peak motor voltage is 2 pu, as shown in Fig. 8a. When the switching rise time is increased to triple the wave propagation time (i.e., $t_r = 3t_p$), the peak motor voltage can be reduced to 1.4 pu, as shown in Fig. 8b. With the optimal setting of the rise time (i.e., $t_r = 4t_p$), the motor voltage is regulated at the inverter nominal voltage with negligible oscillations, as shown in Fig. 8c. However, with the rise time further increasing to five times the wave propagation time (i.e., $t_r = 5t_p$), the overvoltage voltage is partially attenuated to 1.25 pu, as shown in Fig. 8d.

The variation of the motor peak voltage with different rise times is shown in Fig. 9. Overall, the motor overvoltage decreases when the rise time is increased. Importantly, there is almost no motor overvoltage when $t_r = 4nt_p$ ($n = 1, 2, 3, \dots$) where at these specific rise times, the inverter voltage does not excite the cable anti-resonance.

IV. IMPLEMENTATION OF SLEW RATE PROFILING WITH THE ARCPI

As analyzed in Section III, setting the rise/fall time of the inverter output voltage as $4t_p$ can entirely mitigate the motor

overvoltage. In this section, the proposed slew rate profiling approach is implemented using a SiC soft-switching inverter which is denoted as the ARCPI.

A. The ARCPI

The ARCPI was first proposed in the 1990s [30] and has been a popular soft-switching inverter topology due to its simple structure, high degree of PWM compatibility, and independent phase control [31]. In addition, the output voltage waveform can be effectively profiled with controllable dv/dt using a resonant circuit [23]. Therefore, the ARCPI is selected herein as a candidate topology to implement the proposed voltage slew rate profiling approach.

Fig. 10 shows the circuit diagram of a single-phase SiC-based ARCPI, where a standard half bridge phase-leg, formed by two switching devices (S_1 and S_4), is incorporated with an auxiliary resonant circuit between the output node A and the dc-bus middle point O [30]. The auxiliary resonant circuit is composed of two auxiliary switches (S_2 and S_3), a resonant inductor (L_r) and two snubber capacitors (C_{r1} and C_{r4}). It should be noted that two clamping diodes (D_{c1} and D_{c2}) are used to protect the auxiliary switches against overvoltage due to the parasitic in the circuit [31]. The three-phase ARCPI version is realized by employing three phase-legs with the three auxiliary resonant circuits sharing the same dc-bus middle point O.

B. Principle of Operation

The ARCPI operation process has been extensively described in literature [22], [23], [30], [31]. Here, only some basic operation process will be recalled with the intent of making the paper almost completely self-contained.

Fig. 11 shows waveforms of the gate signals, the resonant inductor current i_{Lr} , and the output voltage V_{pole} during switching transitions when the phase current $i_{phase} > 0$, where Fig. 11a elucidates the turn-ON process of the main switch S_1 , while the opposite case is shown in Fig. 11b. The phase current i_{phase} is considered constant I_{phase} during the switching transitions. Note that the auxiliary switch S_2 is involved in the switching commutation from the bottom main switch S_4 to top main switch S_1 , while the auxiliary switch S_3 is involved in the opposite switching commutation process.

Referring to Fig. 11a, the turn-ON switching transitions of the main switch S_1 starts with the auxiliary switch S_2 turning ON at t_1 . The resonant inductor current i_{Lr} increases linearly with time depending on the resonant inductance L_r and the dc bus voltage V_{dc} . The inductor current can be calculated as:

$$i_{Lr} = \frac{V_{dc}}{2L_r} t \quad (16)$$

At t_2 , the inductor current equals the phase current and then continues to ramp up to the prescribed trip current I_{trip_on} . The additional inductor current exceeding the phase current is called the boost current I_{boost_on} , which is necessary to guarantee the success of the imminent resonance process.

According to (16), the ramp up time t_{ramp_on} can be calculated as:

$$t_{ramp_on} = \frac{2L_r I_{trip_on}}{V_{dc}} \quad (17)$$

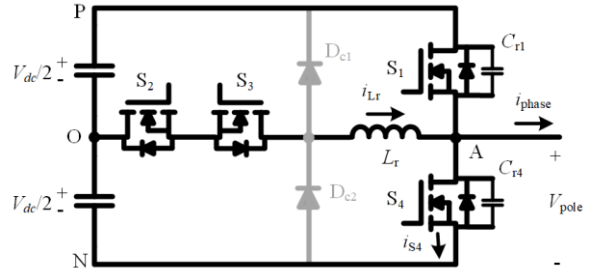


Fig. 10. A single-phase SiC-based ARCPI circuit diagram.

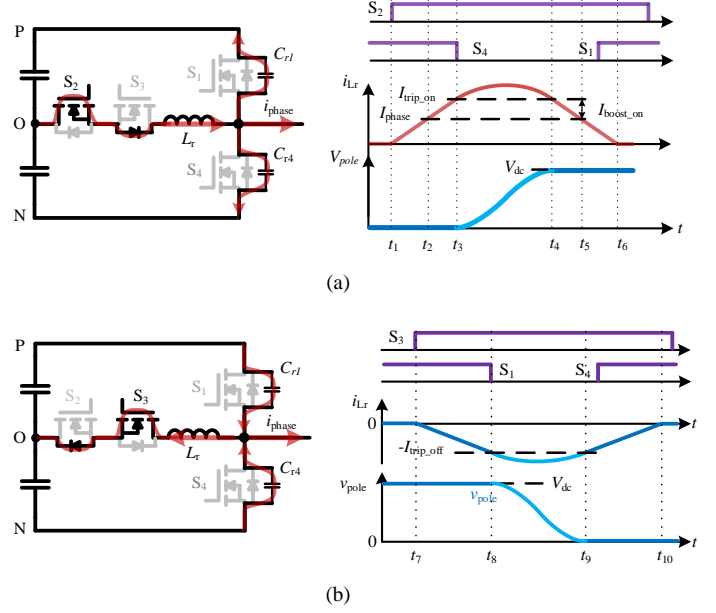


Fig. 11. The switching process of the ARCPI at positive phase current during (a) the turn-ON process of the main switch S_1 (b) the turn-OFF process of the main switch S_1 .

The boost current I_{boost_on} can be given as [23]:

$$I_{boost_on} = I_{trip_on} - I_{phase} \quad (18)$$

With the main switch S_4 turning OFF at t_3 , L_r resonates with the two snubber capacitors C_{r1} and C_{r4} where they are charged and discharged in a sinusoidal manner, respectively. Thus, the output voltage V_{pole} swings from zero to V_{dc} in a resonant way until it is clamped by the antiparallel diode of the main switch S_1 at t_4 . Since the voltage across the main switch S_1 is clamped to zero by its antiparallel diode, S_1 can be turned on under zero voltage switching with zero switching loss theoretically.

Finally, the inductor current i_{Lr} decreases in a linear manner. Once the inductor current reaches zero, the auxiliary switch S_3 can be turned OFF to complete the commutation process.

The resonant interval t_{res_on} can be calculated as [23]:

$$t_{res_on} = \frac{2}{\omega_r} \tan^{-1} \left(\frac{V_{dc}}{2Z_r(I_{trip_on} - I_{phase})} \right) \quad (19)$$

where ω_r and Z_r are the resonant angular frequency and resonant impedance of the ARCPI, and are given as:

$$\omega_r = \sqrt{1/2L_r C_r} \quad (20)$$

$$Z_r = \sqrt{L_r/2C_r} \quad (21)$$

Similar commutation processes apply to the turn-OFF switching transitions of the main switch S_1 , as demonstrated in Fig. 11b. The resonant interval during the turn-OFF switching process can be calculated as:

$$t_{res_off} = \frac{2}{\omega_r} \tan^{-1} \left(\frac{V_{dc}}{2Z_r(I_{trip_off} + I_{phase})} \right) \quad (22)$$

where, I_{trip_off} is the tripped current for the turn-OFF process.

Note that the boost current I_{boost_off} during the turn-off process is different from that of the turn-on process, where I_{boost_off} is given as [23]:

$$I_{boost_off} = I_{trip_off} + I_{phase} \quad (23)$$

Overall, all the main switches of the ARCPI achieve zero-voltage switching and all the auxiliary switches achieve zero-current switching. The voltage and current of the main switches are decoupled and the output voltage waveform is smoothed and slowed down in a sinusoidal manner which is realized using the auxiliary resonant circuit.

The ARCPI can be controlled using two classical control methods: fixed-timing control and variable-timing control [32]. Fig. 12 compares the two control methods in terms of the trip current I_{trip_on} and the resonant interval t_{res_on} during the turn-ON transitions when $i_{phase} > 0$.

Referring to Fig. 12a, the variable-timing control approach adjusts the trip current according to the load current, which would increase the control complexity. On the other hand, the variable-timing control has a constant resonant time as a benefit, as demonstrated in Fig. 12b. Since the voltage slew rate profiling approach needs to set the rise time as the optimum time $4t_p$, only the variable time control is suitable to carry out the slew rate profiling approach.

C. Selection of Design Parameters

In this subsection, a design procedure for the experimental ARCPI prototype is presented. The design flow diagram is shown in Fig. 13, where the process begins by the specification defining, (e.g., the dc link voltage and cable length), and ends with the resonant parameters including the resonant inductance and the snubber capacitance.

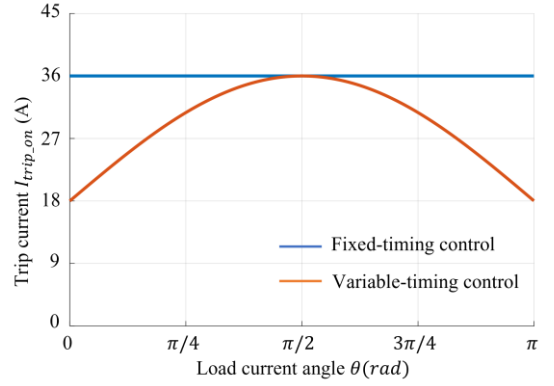
A case study for a three-phase 5 kW SiC ARCPI supplying an ac motor from a 500 V dc-link through 12 m long cable, is considered. The wave propagation time t_p is about 73 ns. The maximum modulation index is 0.83, where such a circuit condition leads to a maximum load current $I_{peak} = 18$ A.

1) Selection of the rise/fall time

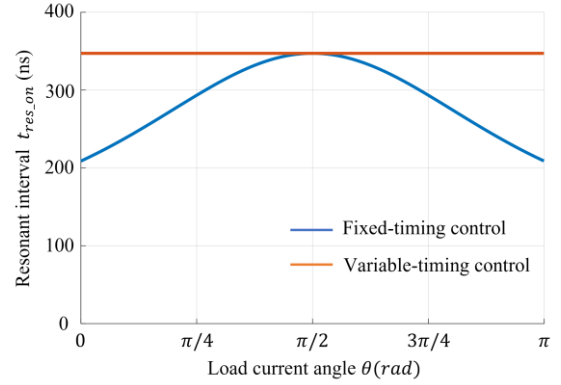
According to the analysis in Section III, the optimum rise time t_{opt} is $4t_p$, (i.e., $t_{opt} = 292$ ns). Note that in addition to the rise time, the fall time can also affect the voltage reflection [20]. Thus, the fall time is set as $4t_p$ as well.

2) Selection of the trip current

In the ARCPI, the switching devices in the auxiliary branches experience the highest current stress during the switching commutation process. The maximum current in the auxiliary branch I_{aux_pk} is calculated as [23]:



(a)



(b)

Fig. 12. Comparison of the variable-timing control and fixed-timing control approach in terms of (a) the trip current and (b) the resonant interval, where $L_r = 2.7 \mu\text{H}$, $C_r = 8.2 \text{ nF}$, $V_{dc} = 500\text{V}$.

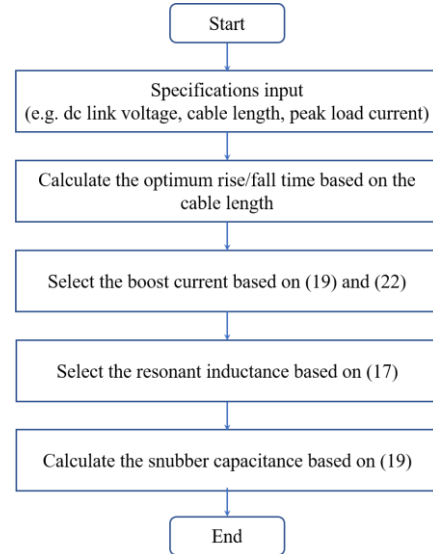


Fig. 13. The flow chart for the ARCPI design.

$$I_{aux_pk} = I_{peak} + \sqrt{\left(\frac{V_{dc}}{2Z_r}\right)^2 + (I_{trip_on} - I_{phase})^2} \quad (24)$$

The amplitude I_{aux_pk} is an indicator for the current stress and power loss in the auxiliary branches during the switching commutation process of the ARCPI. A larger trip current will result in higher current stress and conduction loss in the auxiliary branches. Therefore, a smaller trip current is recommended to reduce the current stress of the switching devices and the power loss in the auxiliary branches.

According to (19) and (22), the output voltage with the same rise and fall time can be achieved by meeting the following condition:

$$I_{trip_on} - I_{phase} = I_{trip_off} + I_{phase} \quad (25)$$

Since the trip current should be larger than zero, the minimum boost current at the maximum load condition I_{peak} can be given as:

$$I_{boost_on} = I_{boost_off} = I_{peak} \quad (26)$$

3) Selection of the resonant circuit parameters

According to the commutation process in Section IV-B, the resonant inductance can be designed as:

$$L_r = \frac{V_{dc} t_{ramp_on}}{4I_{phase_max}} \quad (27)$$

According to (27), the resonant inductance is determined by the dc-link voltage V_{dc} , the load current I_{phase_max} , and the ramp up time t_{ramp_on} . Therefore, when $t_{ramp_on} = 400\text{ns}$, the resonant inductance is $L_r = 2.7 \mu\text{H}$.

Substituting the optimum rise time $t_{opt} = 292 \text{ ns}$ and $I_{boost_on} = 18 \text{ A}$, $L_r = 2.7 \mu\text{H}$ into (19)-(21), results in $C_r = 9.2 \text{ nF}$. Due to the availability of the capacitor, the capacitance of 8.2 nF is selected. Note that, the resonant circuit parameters are designed under the ideal conditions. However, the parasitic resistance in the resonant circuit and the turn-on and turn-off delay of the switches would affect the resonant interval. Therefore, the boost current should be tuned during the experiment.

V. EXPERIMENTAL RESULTS

In order to verify the proposed approach, a three-phase ARCPI based on SiC MOSFETs from Wolfspeed is used to supply a 3-phase 4-pole 2.2 kW motor through 12 m long 12 AWG PVC cable, as shown in Fig. 14. It should be noted that at high frequency region, the magnetic flux is confined in the semi-closed slot region and no flux links the rotor. Therefore, the impedance characteristics is the same as the standard motor even without the rotor [27], [35]. Henceforth, only the stator winding is used to perform the experiment. Table I shows the main parameters of the experimental prototype. The results are shown for a relatively short cable (12m) to emphasize that the voltage reflection issue is more common and severe in SiC-based drives compared with Si-based counterpart due to the faster switching speed, where the motor voltage can be doubled using few meter cables, as evidenced in Fig. 1. The effectiveness of proposed slew rate profiling approach can be invariably extended to longer cable lengths (tens of meters or hundreds of meters) as long as the rise/fall times equal $4t_p$. The ideal rise time can be determined through offline methods which are given in the appendix II.

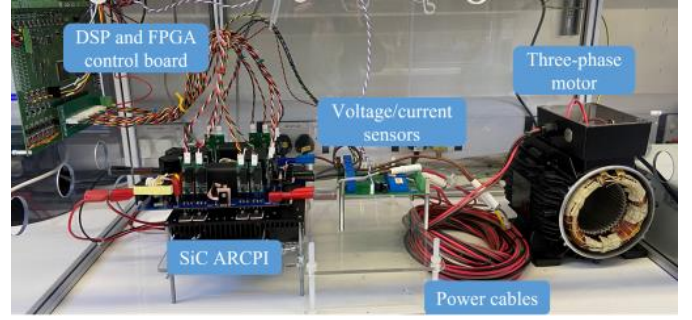


Fig. 14. The experiment setup.

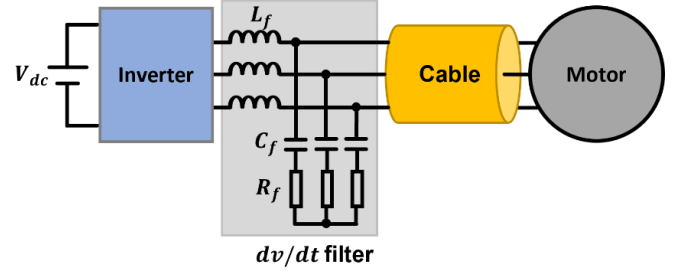


Fig. 15. The RLC dv/dt for SiC-based adjustable-speed drives.

TABLE I. EXPERIMENTAL PROTOTYPE PARAMETERS

	Symbol	Value
ARCPI	Switching Device	C2M0040120D
	Resonant inductance (L_r)	2.7 μH
	Snubber capacitance (C_r)	8.2 nF
	Gate driver resistance (R_g)	25 Ω
	Switching frequency	20 kHz
	Fundamental frequency	50 Hz
	Control method	Variable timing control
dv/dt filter	Filter inductance (L_f)	2.7 μH
	Filter capacitance (C_f)	22 nF
	Filter damping resistance (R_f)	25 Ω
Cable	Cable length (l_c)	12 m
	Cable gauge	12 AWG
	Cable per-unit inductance (L_c)	0.26 μH
	Cable per-unit capacitance (C_c)	104.7 pF
Motor	Motor type	Induction motor
	Phase number	3
	Pole number	4
	Power rating	2.2kW
Controller	DSP	TI TMS320F28335
	FPGA	XILINX XC3S400

The results obtained under the ARCPI are compared with the hard-switching inverter, and the hard-switching inverter + RLC dv/dt filter case. The hard-switching inverter can be easily realized by removing the auxiliary circuit branch of the ARCPI. The RLC dv/dt filter is installed at the inverter side, as shown in Fig. 15. The filter parameters (L_f , C_f and R_f), shown in Table I, are designed according to the method presented in [14].

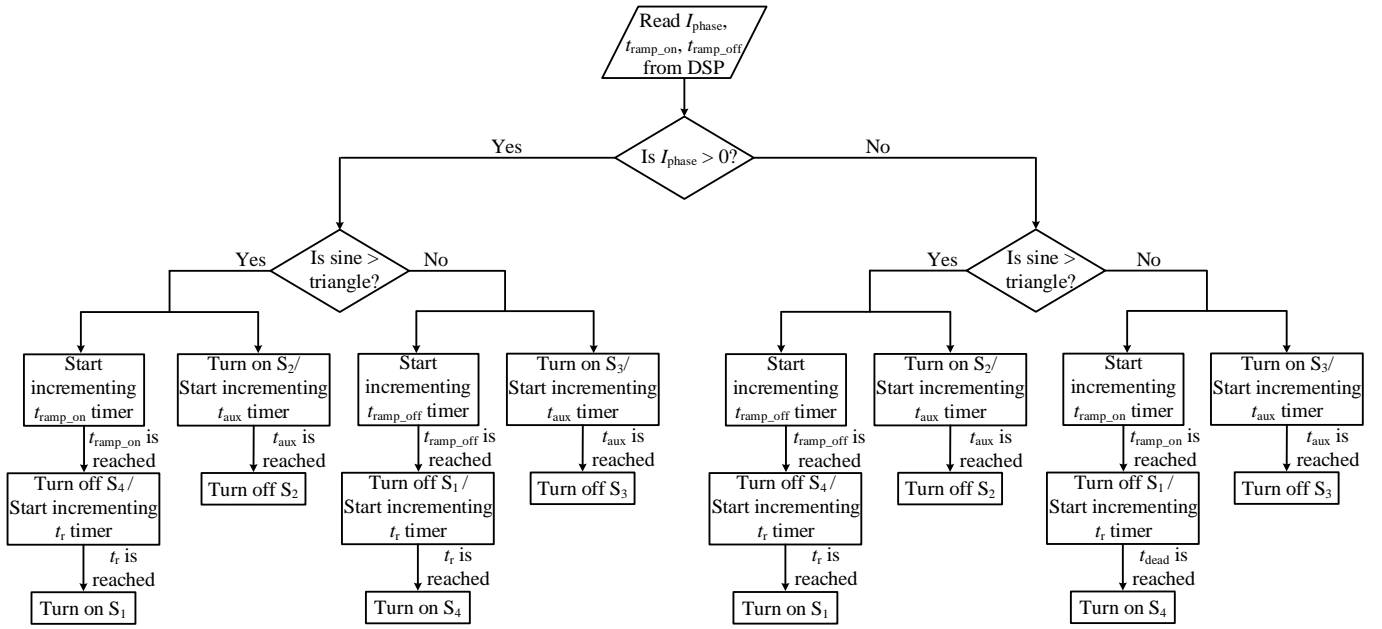


Fig.16. The flow chart of the variable-timing control method for the ARCPI.

The SiC MOSFETs are driven using gate drivers with 25 Ω gate resistance. In this case, the switching time for the hard-switching inverter is nearly 50 ns. The inverter is controlled by a DSP (TI TMS320F28335) and an FPGA (XILINX XC3S400).

The ARCPI is modulated using the variable-timing control approach with 20 kHz and 50 Hz as the switching and fundamental frequencies, respectively. Fig. 16 shows the flow chart for the variable-timing control approach based on the DSP/FPGA board for one phase. Note that the ramp times t_{ramp_on} and t_{ramp_off} are calculated in the DSP based on (17) and (18) for a given load current. Since the variable-timing control approach has a fixed rise/fall time, the rise time t_r shown in Fig. 16 is set as a constant. The auxiliary time t_{aux} is the total commutation time during the switching transient. The PWM signals for the switches in the ARCPI are generated by the FPGA.

The hard-switching inverter is modulated with the SPWM with the same frequencies as the ARCPI. To limit the maximum phase current flowing through the stator, the inverter is supplied from 300 V dc-link and the modulation index is set to 0.2. The experimental results are presented in Figs. 17-25.

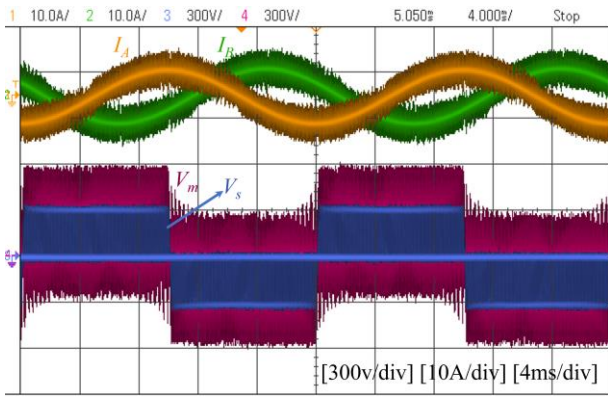
Fig. 17 shows the inverter output currents of phase A and B (I_a and I_b), the inverter output line voltage from phase A to phase B (V_g) and the corresponding line voltage at the motor terminals (V_m) for two fundamental cycles. Note that the phase currents are measured at the inverter output nodes. The experimental results for the hard-switching inverter, the hard-switching inverter + dv/dt filter, and the ARCPI are shown in Figs. 17a, 17b and 17c respectively.

As can be noticed in Fig. 17a, a significant overvoltage which is about 2.0 pu, exists across the motor terminals for the hard-switching inverter due to the voltage reflections. Referring to Fig. 17b, the motor overvoltage can be attenuated when the dv/dt filter is used, where the maximum overvoltage is about 1.35 pu. In contrast, the motor overvoltage is entirely mitigated

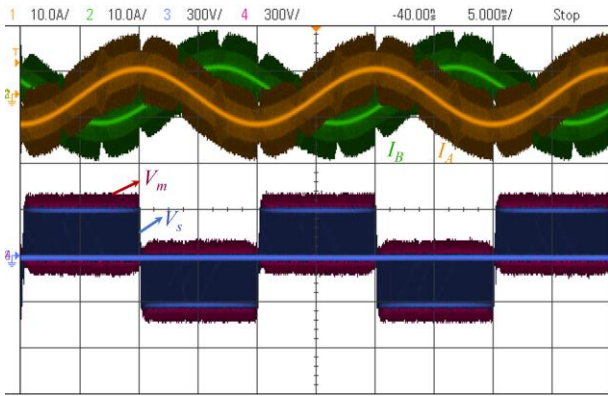
when the ARCPI is used, as shown in Fig. 17c. Both the dv/dt filter and the ARCPI can mitigate the motor overvoltage due to prolonged rise/fall times, which will be analyzed in the following part.

While the dv/dt filter can effectively mitigate the motor overvoltage, it results in higher output current at the inverter side. Compared with the output currents of the hard-switching inverter in Fig. 17a, the currents of the hard-switching inverter + dv/dt filter in Fig. 17b have larger spikes. The reason is that during the switching transient, a large current flows through the dv/dt filter. This can be further illustrated in Fig. 18, where it shows the load current I_{load} , the inverter output current I_A for phase A, the inverter output voltage V_g and the filter output voltage V_f during the switching transient. Referring to Fig. 18, the inverter output current is much higher than the load current, where the additional current flows through the capacitor and damping resistor of the dv/dt filter. Since the dv/dt filter results in higher inverter output current, the inverter power loss will be accordingly increased. It is worth noting that current flowing through the filter can be reduced by increasing the inductance of the RLC dv/dt filter. However, the voltage drop across the filter is proportional to the inductance, i.e., a larger inductance will result in larger voltages drop, which will reduce the effective voltage applied to the load. Considering the trade-off between the voltage drop and the current flowing through the filter, the inductance is selected as 2.7 μH [14].

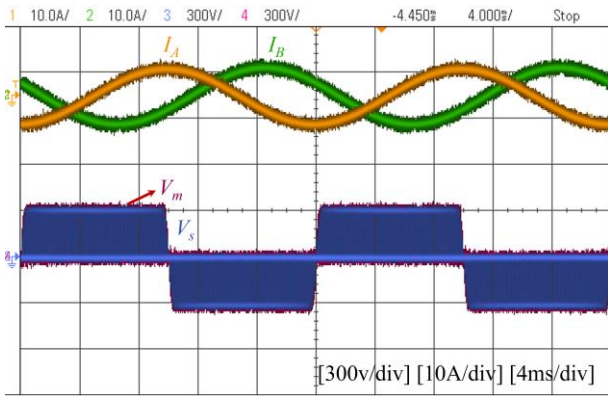
In contrast, referring to Fig. 17c, the inverter output current of the ARCPI is cleaner than those of the hard-switching inverter and the hard-switching inverter + dv/dt filter. This is because the ARCPI is a soft-switching inverter with a slowed and smoothed output voltage. Therefore, compared with the hard-switching inverter + dv/dt filter, the ARCPI can reduce the main switching devices' current stress. The high-frequency harmonics of the current for the hard switching inverter shown in Fig. 17a, are due to the high dv/dt charging and discharging the cable parasitic capacitance.



(a)



(b)



(c)

Fig. 17. Experimental results of the phase currents and line voltage at the inverter sides and motor sides supplied by (a) the hard-switching inverter and (b) the hard-switching inverter + dv/dt filter and (c) the ARCPI.

Figs. 19-21 provide experimental results for one switching cycle for the hard-switching inverter, the hard-switching inverter + dv/dt filter and the ARCPI, respectively.

In Fig. 19a, the motor voltage oscillates in a damped manner, where the maximum overvoltage is 1.95 pu for both the rising and falling edges. The high voltage oscillation is due to the reflected wave phenomenon caused by the fast voltage slew rate and the impedance mismatch, as previously analyzed. The enlarged view of this switching cycle during the rising and falling transitions are presented in Figs. 19b and 19c, respectively.

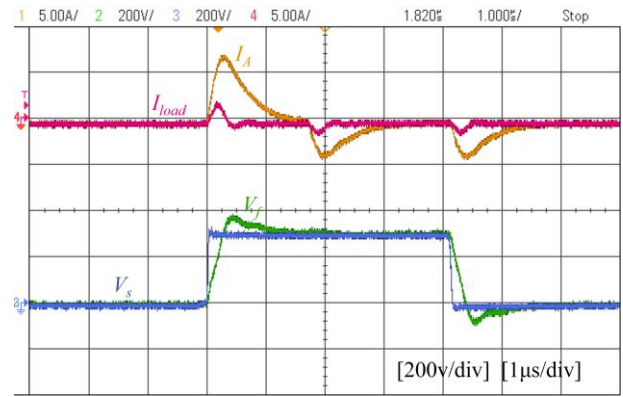


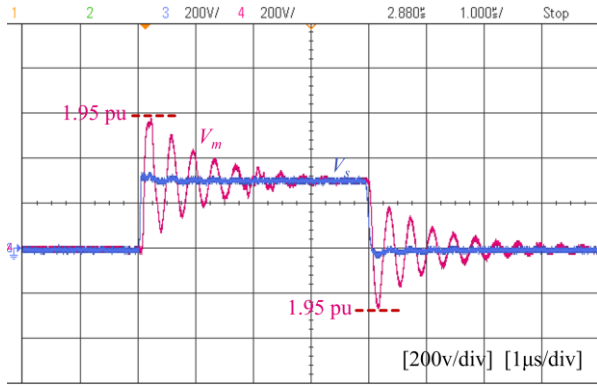
Fig. 18. The load current I_{load} , the inverter output current I_A , the inverter output voltage V_s and the filter output voltage V_f during the switching transient for the hard-switching inverter + dv/dt filter.

Referring to Fig. 20a, with the adoption of the dv/dt filter the inverter output voltage V_s is smoothed as V_f , where the rise/fall times are about 400ns. However, the filter output voltage is a bit higher than that of the converter, which is about 1.32 pu. Since the rise/fall time of the inverter output voltage is slowed, the motor overvoltage is limited to 1.35 pu. This is highlighted in Figs. 20b and 20c.

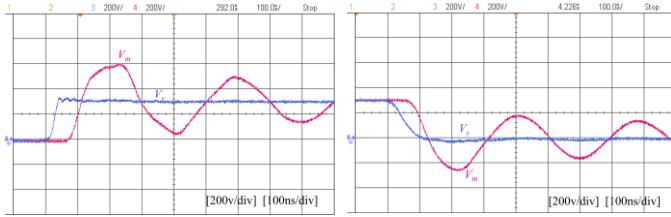
With the adoption of the ARCPI, Fig. 21a shows the motor voltage oscillation is entirely eliminated due to the prolonged rise/fall time of the output voltage. This is highlighted in Figs. 21b and 21c showing the enlarged view of this switching cycle during the falling and rising transitions, where the rising and falling times are about 400ns. The inverter voltage V_s equals V_m at the midway. If the rise time is faster than the optimum rise time, partial overvoltage can only be achieved as shown in Fig. 22, where Figs. 22a and 22b show the rise and fall edges, respectively. Common to both figures, the motor overvoltage is about 1.33 pu and the inverter voltage V_s equals V_m after the midway.

In addition to mitigating the overvoltage, the slew rate profiling inherits the benefits of the ARCPI such as the better EMI performance. Fig. 23 shows the frequency spectrum of the motor terminal voltage under the hard-switching and the ARCPI. As can be noticed, using the ARCPI attenuates the high-frequency harmonics (1MHz onwards) due to the prolonged rise/falling times of the output voltage of the ARCPI as seen in Fig. 21, compared with that of the hard-switching inverter, as seen in Fig. 19. In addition, the high frequency voltage oscillations caused by the reflected wave phenomenon in the hard-switching inverter, further deteriorates the EMI. For example, the protuberances of the frequency spectrum at 2.7 MHz are caused by the high frequency oscillations, as seen in Fig. 19, and the ARCPI can successfully attenuate it, which is further highlighted in Figs. 23.

Comparing with the hard switching converter, the device voltage and current in the ARCPI are decoupled during the switching transient which can reduce the switching loss as shown in Fig. 24. This significantly increases the system efficiency. Fig. 25 compares the efficiency of the ARCPI and the hard-switching inverter + dv/dt filter. It should be noted that the efficiency is measured with a three-phase RL load, where for each phase the load resistance is 11 Ω and the load



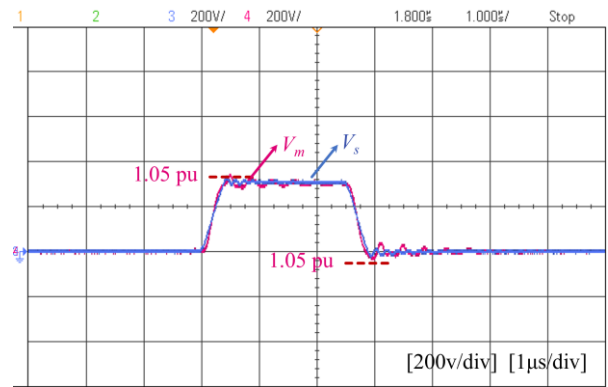
(a)



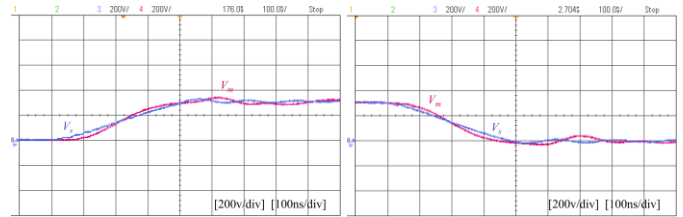
(b)

(c)

Fig. 19. Inverter and motor voltages when the motor is supplied by the hard-switching inverter: (a) one switching cycle view (b) extended view at rising transition and (c) extended view at the falling transition.



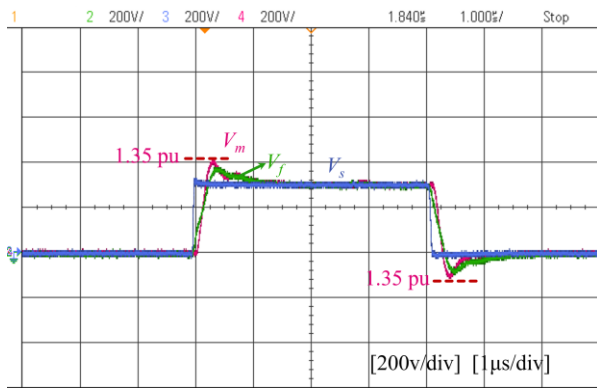
(a)



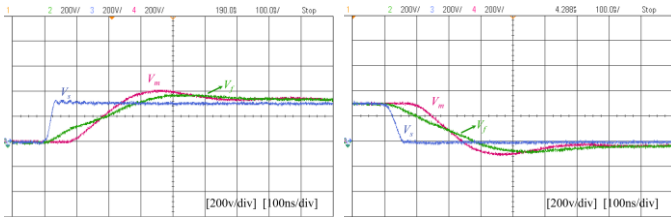
(b)

(c)

Fig. 21. Inverter and motor voltages when the motor is supplied by the ARCPI: (a) one switching cycle view (b) extended view at rising transition and (c) extended view at the falling transition.



(a)

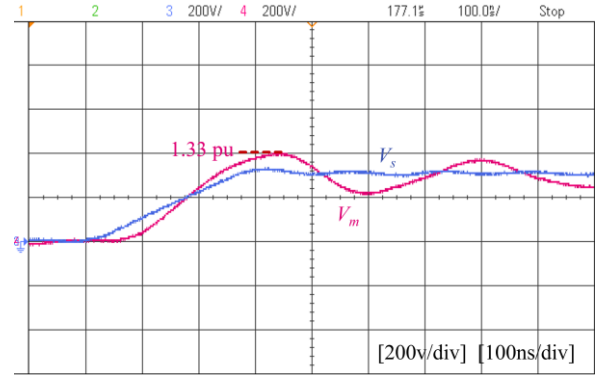


(b)

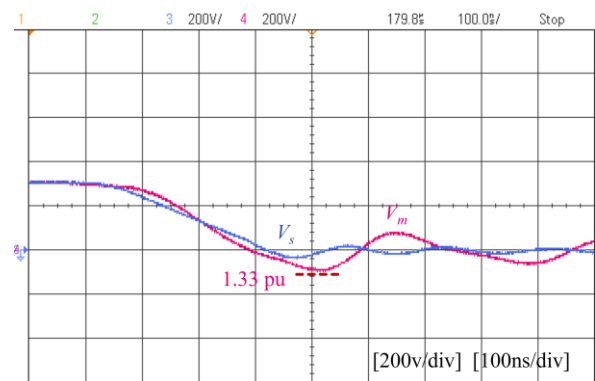
(c)

Fig. 20. Inverter output voltage V_s , the filter output voltage V_f and motor voltage V_m when the motor is supplied by the hard-switching inverter + dv/dt filter: (a) one switching cycle view (b) extended view at rising transition and (c) extended view at the falling transition.

inductance is 5mH. Since the output voltage and current have a very high dv/dt and oscillations, the conventional method to calculate the efficiency using a power analyzer will be inaccurate. Hence, high bandwidth current and voltage probes and oscilloscopes are used to capture the accurate waveforms and work out the efficiency in this article. The efficiency is



(a)



(b)

Fig. 22. Inverter and motor voltages when the rise and fall times are faster than the optimum value: (a) view at the rising transition (b) view at the falling transition.

calculated offline by measuring the instantaneous three-phase load voltages (v_a , v_b , and v_c) and currents (i_a , i_b , and i_c), and

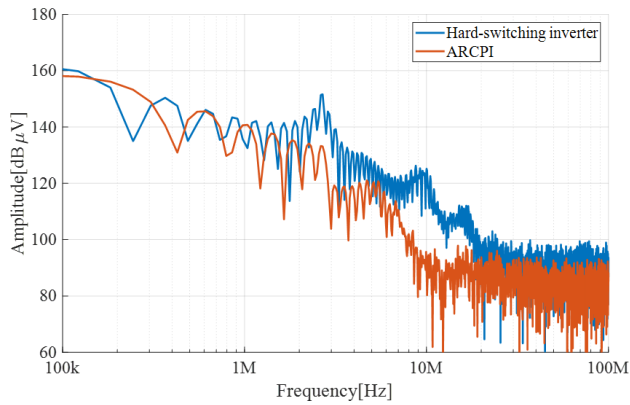


Fig. 23. Frequency spectrum of the motor voltage using the hard-switching inverter and the ARCPI.

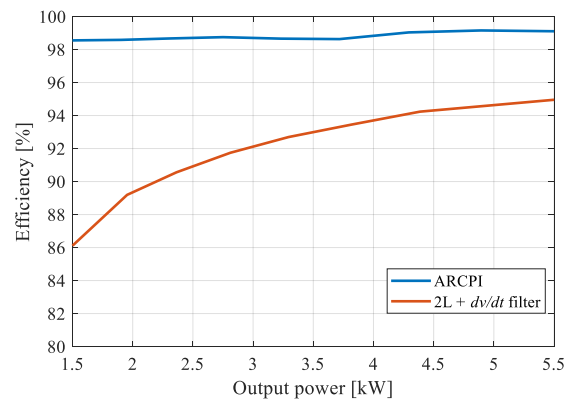
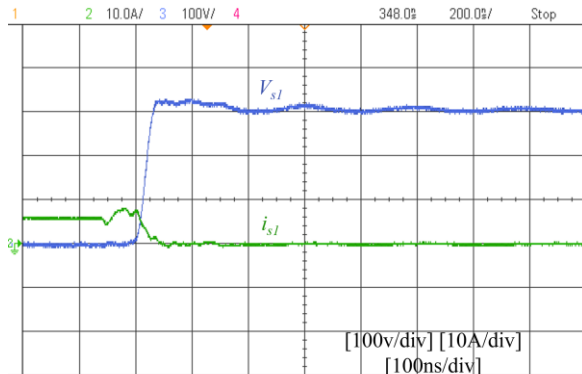
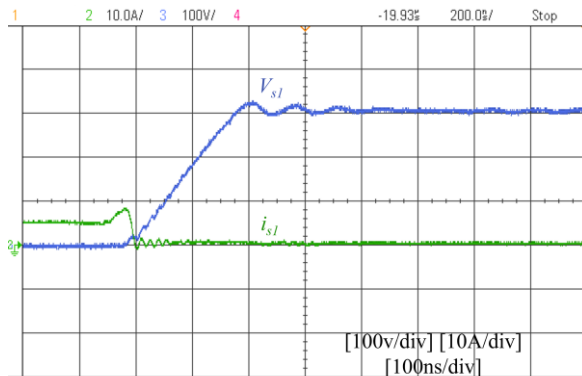


Fig. 25. The efficiency at different load conditions.



(a)



(b)

Fig. 24. The device current and voltage during the turn-off switching transients of (a) the hard-switching converter and (b) the ARCPI.

the dc link voltage V_{dc} and current I_{dc} . The voltages and currents are measured by high bandwidth and high sampling rate oscilloscope HD08000 from Teledyne LeCroy (1GHz, 2.5-GSa/s). The differential voltage probes from Pico Technology (TA042, 100MHz, 1kV) and the current probe from Agilent Technologies (N2783A, 100MHz, 30A) are utilized for the voltage and current measurement. To ensure the measurement accuracy, all the channels are de-skewed and the offset is compensated before the measurement. Note that other measurements such as the calorimeter can be used to improve the measurement accuracy [33].

Referring to Fig. 25, the efficiency of the ARCPI is much higher than that of the hard-switching inverter + dv/dt filter,

where the maximum efficiency of the ARCPI is about 99%, while the maximum efficiency of the hard-switching inverter + dv/dt is about 95%. The ARCPI shows higher efficiency at different operation range because the ARCPI is a soft switching inverter where the switching loss is significantly reduced as evidenced in Fig. 24b. For the hard-switching inverter + dv/dt filter, the power loss is mainly caused by the damping resistor in the dv/dt filter. According to [14], increasing the inductance of the filter can reduce the power loss in the damping resistor since the power loss is inversely proportional with the inductance when the rise time is fixed. However, larger inductance will result in high power loss in the inductor since the full load current will flow through the inductor. In addition, the filter results in higher current in the converter as shown in Fig. 18, which will further increase the power loss in the converter.

VI. REMARKS

A. Applications and Power Level

Generally, the reflection coefficient at the motor terminal decreases with the power rating because the motor characteristic impedance decreases with the power rating [34]. Therefore, the effectiveness of the motor overvoltage mitigation is more pronounced in the low power range.

While the motor overvoltage in the high-power application is not as serious as that of the low power application, the efficiency improvement is very fascinating. Compared with the conventional hard-switching inverter + dv/dt filter approach, the ARCPI has higher efficiency owing to its soft-switching characteristics, as evidenced in Section V. Therefore, the size of heatsink would be decreased significantly which can improve the power density of the system. For example, for high power motor drives such as a 1 MW converter, if the efficiency increases from 98% to 99%, the power loss would decrease from 20kW to 10kW, which would significantly reduce the cooling requirement.

Therefore, there are no limitations for the ARCPI regarding the power level in theory. The ARCPI has better performance than the conventional hard switching + dv/dt filter in terms of the motor overvoltage mitigation and the system efficiency.

However, compared with the two-level inverter + filter approach, the ARCPI uses more switching devices which would reduce the reliability and increase the control complexity.

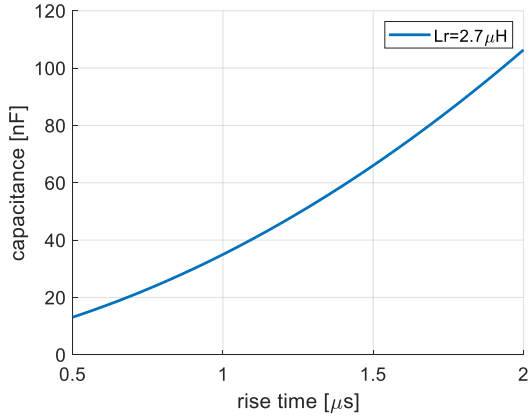


Fig. 26. The resonant capacitance C_r at different rise time t_r when the resonant inductance $L_r = 2.7\mu\text{H}$.

B. The Impact of the Cable Length on the Parameters of the ARCP

In general, the propagation time t_p for 1m cable is about 5ns [6]. So, for a 100m cable-fed motor drive system, the ideal rise time $4t_p = 2\mu\text{s}$. If the cable length increases to several hundred meters, the required rise time is extremely long that can adversely affect the dc-link voltage utilization and the switching frequency. In this case, the slew rate profiling is not practical where new approaches such as integrating the inverter into the motor housing [36] may be used. Therefore, the following part will analysis the impact of cable length on the design of the resonant inductor L_r and capacitor C_r when the cable length is less than 100m.

According to (27), the resonant inductance is independent of the resonant interval. Taking the 500V, 5kW ARCP as an example, the resonant inductance is $2.7\mu\text{H}$, i.e., the size of the inductor keeps constant regardless of the cable length.

According to (19)-(21), when the resonant inductance is $2.7\mu\text{H}$, the resonant capacitance increases with the rise time as shown in Fig. 26. Specifically, the resonance capacitance is 106 nF when the rise time is $2\mu\text{s}$. Since the capacitance is less than 106nF, the capacitor size does not increase too much.

In summary, the proposed voltage slew rate profiling approach is suitable for cable lengths that are not longer than few hundreds of meters. The size of the inductor keeps fixed and the size of the capacitor does not increase to much with the cable length.

C. Control Flexibility

Fig. 27 illustrates the resonant time during the turn-on commutation at different boost currents under the circuit and loading conditions as discussed in Section IV-C. It shows that the resonant interval decreases with the boost current. Therefore, we can tune the boost current to adjust the resonance interval to be the optimum rise time in response to cable parameters varying without redesigning the resonant circuit.

D. Impact of the ARCP on the Double Pulsing Region

Fig. 28 shows the simulation results for voltages at the inverter side V_s and the motor side V_m at the double pulsing region. Referring to Fig. 28a, when the motor is supplied by the hard-switching inverter and the pulse duration is very small, the

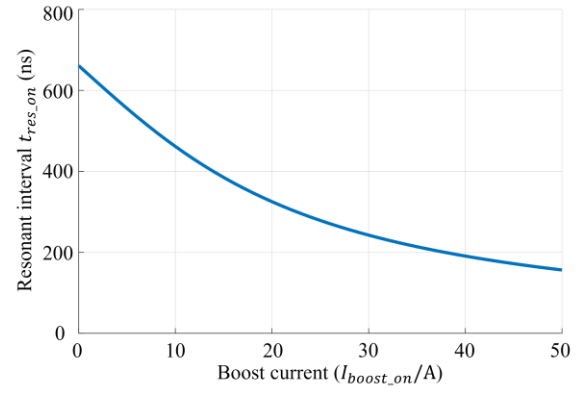
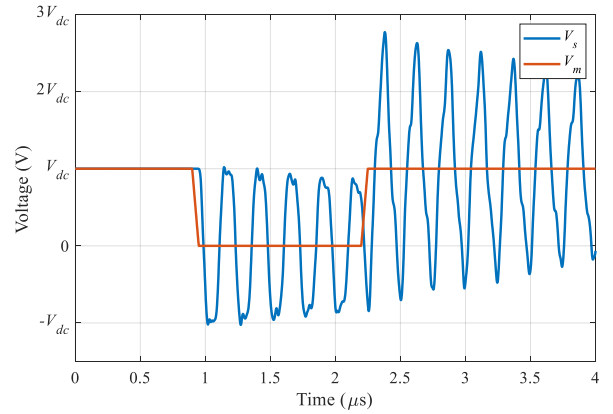
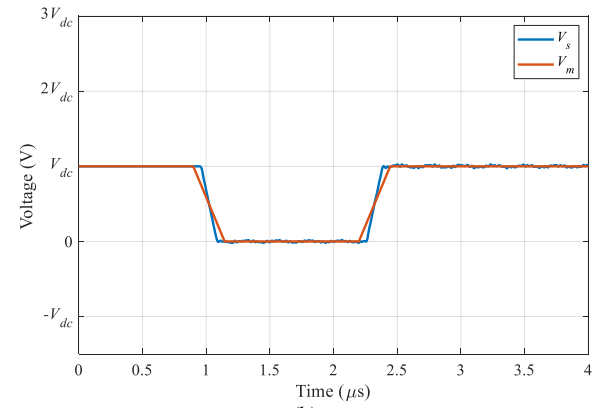


Fig. 27. The resonant interval at different boost current levels during the turn-on transitions.



(a)



(b)

Fig. 28. The impact on the double pulsing region for (a) the hard-switching inverter and (b) the ARCP.

second voltage pulse is applied to the motor terminals before the first reflected pulse is fully decayed, resulting in about 2.9 pu overvoltage. In contrast, using the ARCP, the double pulsing effect can be effectively mitigated, as evidenced in Fig. 28b.

In summary, the ARCP is an active control method to mitigate the motor overvoltage. It can completely mitigate the motor overvoltage due to the reflected wave phenomenon. It offers flexible control ability and improves the efficiency and the EMI performance of the adjustable speed drives.

VII. CONCLUSION

This article has proposed a slew rate profiling approach to mitigate the motor overvoltage in SiC-based cable-fed motor drives due to the reflected wave phenomenon. A general idea of oscillation mitigation in the motor drives has been discussed from the perspective of frequency domain and time domain. It provides a novel point of view to understand the overvoltage mitigation. The optimum rise/fall time is quantitatively identified for the first time in literature. The theoretical analysis shows that in addition to the impedance mismatch between the cable and the motor, the fast rise/fall time of the inverter output voltage affects the peak motor voltage when the cable length is fixed. By actively profiling the rise/fall time as the cable anti-resonant period, i.e., $4t_p$, the motor overvoltage can be fully mitigated. The philosophy used to solve the overvoltage problem is to eliminate the exciting source for the overvoltage by shaping the inverter output voltage, i.e., the component of the exciting source at the anti-resonance frequency is zero. The effectiveness of the slew rate profiling has been experimentally verified with the SiC ARCPI cabled-fed drives. The experimental results show that the SiC ARCPI can completely eliminate the motor overvoltage and improve the efficiency and the EMI performance at high frequency region due to the prolonged rise/fall time of the output voltage, compared with the conventional hard-switching inverter.

APPENDIX I THE SIMULATION MODEL

The cable model presented in [29] is used to simulate the reflected wave phenomenon. Fig. 29 shows the model for 1m long cable. The long cable model can be obtained by cascading the 1m cable model multiple times depending on the required cable length. To emulate the worst case, the motor side is regarded as an open circuit, where the reflection coefficient is unity. The cable parameters are listed in Table II.

APPENDIX II THE IDEAL RISE TIME CALCULATION METHODS

There are three common offline methods to calculate the ideal rise time.

A. Using an oscilloscope to measure the propagation delay between the incident voltage (inverter voltage V_s) and the resultant voltage (motor terminal voltage V_m). Since the time shift is the wave propagation time (t_p), the ideal rise time can be calculated as $4t_p$. Note that this method can be used in the lab before the deployment of the drives since the inverter and the motor are usually placed in separated location in real applications, where it is difficult to measure the inverter voltage and the motor voltage at the same time. In general, the long cable is looped together to calculate the wave propagation time due to the limited space in the lab. In fact, there is no significant difference between the looped cable and straight cable.

Fig. 30 compares the experimental results for the long cable-fed motor drive system when the cable is looped and not looped, where $V_{m-ring\ coiled\ cable}$ and $V_{m-straight\ cable}$ are the motor voltage using the ring coiled (looped) cable and straight cable, respectively. As shown, the wave propagation time t_p does not vary too much for the two cases. To further illustrate the characteristic impedance difference between the ring-coiled cable and straight cable, the common mode impedance of a

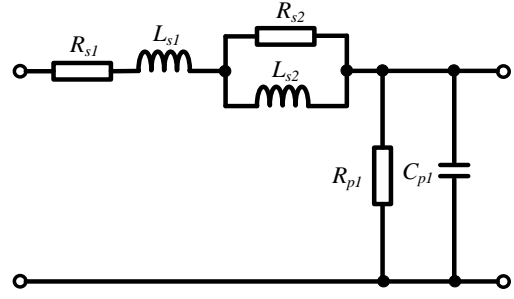


Fig. 29. Circuit diagram of 1m long cable.

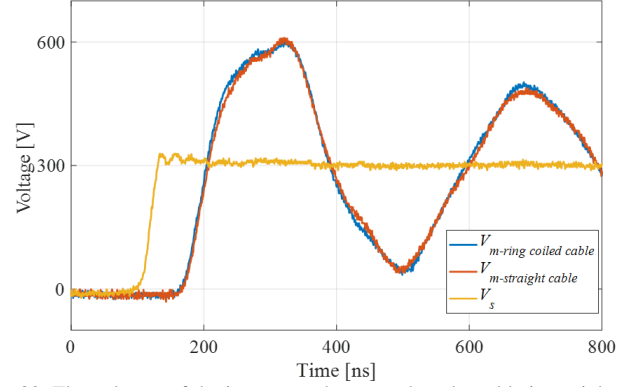


Fig. 30. The voltages of the inverter and motor when the cable is straight and looped.

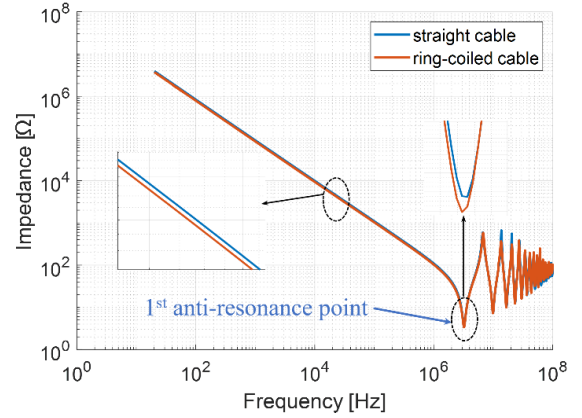


Fig. 31. The CM impedance of ring-coiled cable and straight cable.

TABLE II. CABLE PARAMETERS USED IN SIMULATION.

Symbol	Value	Symbol	Value
R_{s1}	0.017 Ω	R_{s2}	0.143 Ω
L_{s1}	0.38 μH	L_{s2}	0.16 μH
R_{p1}	34.75 M Ω	C_{p1}	64 pF

12.5 m long four-coil 13 AWG unshielded PVC cable is measured using an impedance analyzer (WAYNE KERR 6500B) for the two cases, as shown in Fig. 31. As can be noticed, the CM impedance of the straight cable is slightly larger than that of the ring-coiled cable, and the anti-resonance frequency for both cases are the same. Therefore, the wave propagation time keeps the same.

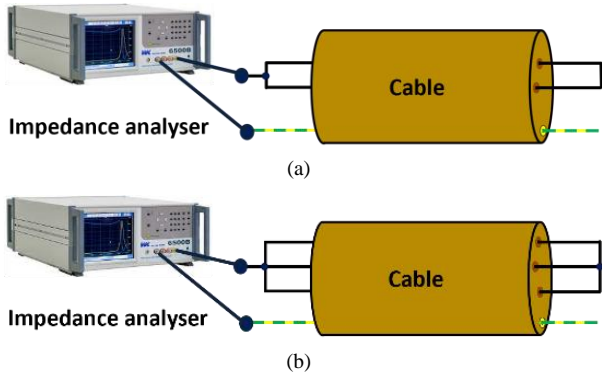


Fig. 32. Cable CM impedance measurement schematic for (a) single phase case and (b) three-phase case.

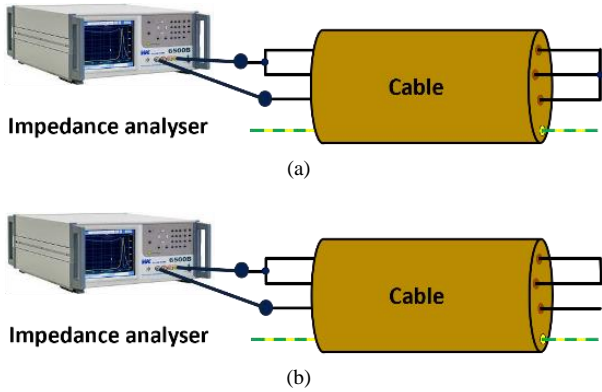


Fig. 33. Measurement schematic for cable (a) short-circuit impedance and (b) open-circuit impedance.

B. Measuring the cable's first anti-resonance frequency, which corresponds to $1/4t_p$, as shown in Fig. 31, then the optimal time can be calculated. Note that the cable's first anti-resonance frequency can be obtained by measuring its common mode (CM) impedance using an impedance analyzer. Fig. 32 shows how to measure the CM impedance, where Figs. 32a. and b show the single-phase and three-phase cases, respectively. Referring to Fig. 32a, for the single-phase case, the live and neutral terminals are shorted-circuited into a common terminal from both ends while the cable CM impedance is obtained by measuring the impedance between the common terminal and the cable earth wire in open-circuit configuration. Referring to Fig. 32b, for three-phase case, the equivalent CM circuit is formed as a two-port network with the paralleled three-phase and ground wire [37]. Therefore, the CM impedance can be obtained by measuring the impedance of the two-port network in open-circuit configuration, as shown in Fig. 32b.

C. Calculating the propagation time t_p based on the cable length l_c , the per-unit length cable inductance L_c and capacitance C_c according to (2). The ideal rise time can be calculated as $4t_p$. In general, the cable's L_c and C_c are not listed in the datasheet. These parameters can be extracted from the short-circuit and open-circuit impedance measurements. Fig. 33 illustrates the measurement schematics, where Figs. 33a

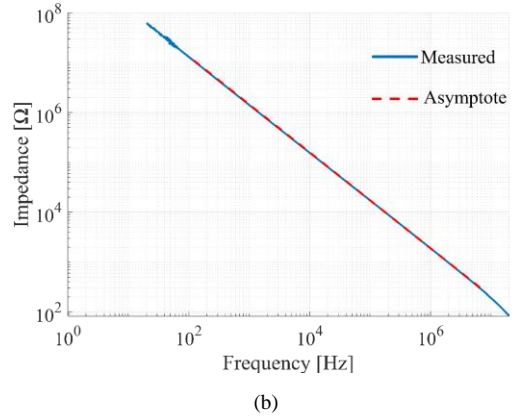
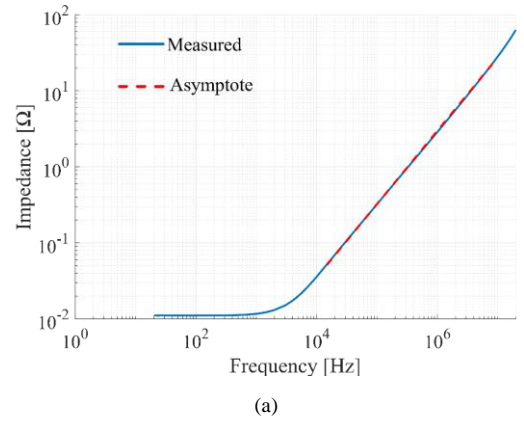


Fig. 34. Impedance for 1m long cable for (a) short circuit and (b) open circuit.

and b show the measurement schematic for short-circuit and open-circuit, respectively.

Fig. 34 shows the impedance for 1m sample cable, where Figs. 34a and b show the impedance for short-circuit and open-circuit, respectively. L_c can be determined from the 20dB/decade slope of short-circuit impedance as shown in Fig. 34a. Whereas, C_c can be determined from the -20dB/decade slope of open-circuit impedance as shown in Fig. 34b [29].

ACKNOWLEDGEMENT

The authors would like to thank Dr. Harry Dymond, Dr. Lihong Xie and Mr. Trevor Leung at the Electrical Energy Management Group, University of Bristol, Bristol, U.K., for their help in experimental setup preparation.

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Wenzhi Zhou (Student Member, IEEE) received the B.S. degree from Dalian Jiaotong University, Dalian, China, and the M.Sc. degree from Zhejiang University, Hangzhou, China, in 2013 and 2016, respectively, both in electrical engineering. He is currently working toward the Ph.D. degree with the Electrical Energy Management Group, Department of Electrical and Electronic Engineering, University of Bristol, Bristol, U.K.

His research interests include wide-bandgap device applications, soft-switching, partial discharge and motor drives.



Mohamed Diab (Senior Member, IEEE) received the B.Sc. (First Class Hons.) and M.Sc. degrees from Alexandria University, Egypt, in 2012, and 2015, respectively and the Ph.D. degree from University of Strathclyde, Glasgow, U.K., in 2019, all in electrical engineering. He is currently a Lecturer in Power Electronics with the School of Mechanical, Electrical and Manufacturing Engineering, Loughborough University, Loughborough, U.K. Prior to his current position, he was a Research Associate with the Electrical Energy Management Group, Department of Electrical and Electronic Engineering, University of Bristol, U.K.

His main research interests include applications of wide-bandgap devices, electric motor drives, high-power electronic converters, and renewable energy conversion systems.



Chen Wei was born in Henan, China, in 1989. He received the B.S. degree in electrical engineering and automation in 2012, and the M.S. degree and the Ph.D. degree in electrical engineering in 2015 and 2021, respectively, all from China University of Mining and Technology, Xuzhou, China. From 2018 to 2019, he was a Visiting Ph.D. Student at the Electrical Energy Management Group, Department of Electrical and Electronic Engineering, University of Bristol, Bristol, U.K.

He is currently an Engineer with the State Grid Shanghai Energy Internet Research Institute Co. Ltd., Shanghai, China. His research interests include energy storage technology, multilevel converters, pulse width modulation and power quality.



Xibo Yuan (Senior Member, IEEE) received the B.S. degree from China University of Mining and Technology, Xuzhou, China, and the Ph.D. degree from Tsinghua University, Beijing, China, in 2005 and 2010, respectively, both in electrical engineering. He has been a Professor since 2017 in the Electrical Energy Management Group, Department of Electrical and Electronic Engineering, University of Bristol, Bristol, U.K. He also holds the Royal Academy of Engineering/Safran Chair in Advanced Aircraft Power Generation Systems. He is the Director of the UK National Centre for Power Electronics and an executive committee member of the IET Power Electronics, Machines and Drives (PEMD) network.

His research interests include power electronics and motor drives, wind power generation, multilevel converters, application of wide-bandgap devices, electric vehicles and more electric aircraft technologies. Professor Yuan is an Associate Editor of IEEE Transactions on Industry Applications and IEEE Journal of Emerging and Selected Topics in Power Electronics. He is a Fellow of IET and received The Isao Takahashi Power Electronics Award in 2018.