- 1 Current Approaches to Management of Bone Sarcoma in Adolescent and
- 2 Young Adult Patients
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- 20 Short running title: Bone sarcoma in AYAs
- 21
- 22 Word count:
- Abstract: 112
- 24 Text: 5321
- 25 Figures: 4
- 26 Tables: 2
- 27
- 28 Keywords: Osteosarcoma, Ewing sarcoma, bone sarcoma, Adolescent and Young
- 29 Adult (AYA), radiation, local control, surgery, clinical trials
- 30
- 31 Highlights:

- This review focuses on the two most frequent bone sarcomas in AYAs:
- 33 osteosarcoma and Ewing sarcoma.
- There is international consensus for current standard of care for upfront
- 35 chemotherapy treatment and multidisciplinary input within specialized
- 36 sarcoma centers to individualize important variations in timing, sequence and
- 37 type of local control.
- Targeted therapies with promising efficacy for osteosarcoma and Ewing
 sarcoma are still in development.
- 40

41 Abbreviations:

Abbreviation	Full term		
AYA	Adolescent and Young Adult		
ES	Ewing sarcoma		
OS	Osteosarcoma		
EFS	Event-free survival		
	18F-fluorodeoxyglucose positron		
FDG- PET/CT	emission tomography with computerized		
	tomography		
WB-MRI	Whole body magnetic resonance		
	imaging		
ТКІ	Tyrosine kinase inhibitor		
RT	Radiotherapy		
PBT	Proton beam therapy		
IMRT	Intensity modulated radiotherapy		
Gy	Gray		
PEEK	Polyether ether ketone		
COG	Children's Oncology Group		
EURAMOS	The European and American		
	Osteosarcoma Study		
VEGFR	Vascular endothelial growth factor		
	receptor		
SEER	Surveillance, Epidemiology and End		
	Results		
FDA	Food and Drug Administration		
NICE	National Institute for Health and Care		
	Excellence		

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44 Abstract

Bone tumors are a group of histologically diverse diseases which occur across all 45 ages. Two of the commonest, osteosarcoma (OS) and Ewing sarcoma (ES), are 46 47 regarded as characteristic AYA cancers with an incidence peak in AYAs. They are curable for some but associated with unacceptably high rates of treatment failure 48 and morbidity. The introduction of effective new therapeutics for bone sarcomas is 49 50 slow, and to date, complex biology has been insufficiently characterized to allow more rapid therapeutic exploitation. This review focuses on current standards of 51 52 care, recent advances that have or may soon change that standard of care and 53 challenges to the expert clinical research community that we suggest must be met.

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56 Introduction

Primary tumors arising in bone are characterized by an almost unique age incidence 57 58 pattern, incompletely understood biology, complex and morbid treatments and patient 59 outcomes in need of improvement. In the adolescent and young adult (AYA) age range, the two most common bone sarcomas are osteosarcoma (OS) and Ewing 60 sarcoma (ES) of bone. While a significant proportion of young people with these 61 diseases can be cured, their lives are often associated with lifelong consequences, 62 63 especially in, but not limited to, physical functioning, so that survivorship issues are an essential consideration in providing care for AYA with bone sarcoma. Achieving 64 improvements in survival has proved challenging despite greater levels of international 65 66 collaboration in recent decades. This is likely multifactorial, including unequal access to expert multidisciplinary care. Recent observations of activity of new systemic agents 67 68 against advanced disease hold hope for the future. A well-established multi-modality

treatment approach for OS and ES focuses on systemic chemotherapy integrated with management of the primary tumor by surgery, radiotherapy (RT) or both. The challenge for specialists is to optimize these treatments to ensure the greatest number of young people survive with least long-term morbidity to enhance quality of care for AYA survivors.

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76 Epidemiology, Aetiology and Risk Factors

77 Primary bone sarcomas comprise <2% of all new malignancies in patients of all ages. In older adolescents aged 15-19 years, however, OS and ES account for 5.5% of new 78 cases of all tumor types and in 15 to 24 year-olds they comprise 3.2% of all cancers.^{1,2} 79 80 A smaller proportion of chondrosarcomas, conventional type or mesenchymal, and 81 very rare entities such as chordoma account for the rest of bone sarcomas in AYAs. The European age-standardized incidence rate for all bone sarcomas across all ages/ 82 gender per year is 1.0 per 100,000 population, ~0.3 per 100,000 person-years each 83 for OS and ES.³ Several population-based studies provide clear and consistent data 84 about the relative incidence rates of these sarcomas and particularly the relationship 85 with age (Fig. 1A) and gender (Fig 1B). The commonest bone sarcomas, OS and ES, 86 87 have a peak incidence in AYAs, with a nadir in older AYAs and a progressive incidence increase of OS thereafter (Fig. 1A). The male to female ratios for OS and ES are 1.2 88 and 1.1.³ A racial disparity is notable for ES, with a higher incidence in Caucasians 89 (Fig. 1C). While modest improvements in outcome for ES are seen in population data, 90 91 due largely from wider implementation of multidisciplinary care and centralization, the same improvements are not apparent for OS (Fig. 1D). 92

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94 OS is the most common primary bone sarcoma. In younger patients, most frequently diagnosed between ages 10 to 19 years.⁴ It arises most commonly in the extremities 95 compared to pelvic, axial and craniofacial primary locations in older patients.^{5,6} Risk 96 97 factors for OS include prior malignancy and radiation exposure, and particularly so in older patients,- underlying bone conditions such as Paget disease of bone and fibrous 98 dysplasia.⁷ While the majority of OS is sporadic, inherited cancer predisposition 99 100 syndromes are recognized; these include Li- Fraumeni syndrome, hereditary retinoblastoma, Diamond-Blackfan anemia, Rothmund-Thompson, Werner and Bloom 101 102 syndromes.⁸ In a recent analysis, an estimated 28% of OS patients of all ages were 103 found to carry a rare germline pathogenic, likely pathogenic variant in a cancersusceptibility gene, such as CDKN2A, MEN1, VHL, POT1, APC, MSH2, ATRX and 104 105 TP53, with most of those variants in autosomal dominant cancer susceptibility genes, implicating an important role for germline genetic testing in younger patients.⁹ 106

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108 ES is a small round blue-cell tumor and the third most common primary bone sarcoma 109 of all ages, also most frequently diagnosed between ages 10 to 19 years. It arises 110 mostly in the extremities, followed by pelvis, ribs and vertebra and can also occur in soft tissue and viscera; 25% are metastatic at diagnosis.^{4,10} ES is characterized by a 111 112 recurrent balanced chromosomal translocation, resulting in the fusion of the FET 113 family gene EWSR1 with an ETS transcription factor FLI1 in ~80% cases.¹¹ Variant fusions will occur between EWSR1 and other genes, including ERG, ETV1, ETV4 and 114 FEV.¹² Although somatic mutations in ES are rare; STAG2 and TP53 are associated 115 116 with poor outcomes.¹³ Well-defined genetic or other aetiological factors are present in a small proportion of AYAs diagnosed with ES. Germline sequencing and genealogy 117 118 studies has identified pathogenic or likely pathogenic germline mutations in ~13% of

119 ES patients, commonly in DNA damage repair genes such as BRCA1, FANCC, ERCC,

120 POLE, RET and TP53 or inactivating variants associated with cancer predisposition

121 syndromes -such as Fanconi anemia and familial breast cancer.¹⁴⁻¹⁶

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A related entity of 'Ewing-like' sarcomas are a heterogeneous group of small round cell tumors considered genetically distinct entities without the typical ES fusions. Ewing-like sarcomas have a predilection for soft tissues in AYAs and have other specific gene rearrangements, including EWSR1-non ETS fusions, CIC-fused, BCORand NFATC2- rearrangements.¹⁶⁻¹⁹ Differentiation from classical ES suggest the need for specific investigation of optimal treatment strategies.

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131 Current standard of care for AYAs

132 Osteosarcoma

133 A multidisciplinary approach that incorporates multidrug chemotherapy and surgical resection is the current standard of care for resectable OS, with neoadjuvant 134 chemotherapy generally advocated in the AYA population. About 80% of newly 135 diagnosed patients have resectable disease and no radiological evidence of 136 137 metastases. Historical uncontrolled trials reported before the era of chemotherapy, 138 indicate that surgery alone was curative for less than 20%, while all others would experience rapid recurrence and death within 1-2 years.²⁰ The use of adjuvant 139 chemotherapy in a randomized controlled trial between intensive multiagent 140 chemotherapy and surveillance, improved 2y relapse free survival from 17% to 66%.²¹ 141 During the last four decades many trials were undertaken to define the most effective 142 143 regimens to be used as standard of care. Multiple strategies were explored including

different combination of agents, dose intensification and therapy adjustments
 according to the chemotherapy response seen in resection specimens.²²⁻²⁵

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147 Currently, the internationally adopted standard of care for patients with resectable disease is a multidrug regimen including methothrexate, doxorubicin (adriamycin) and 148 cisplatin (MAP) administered before and after surgical resection. The EURAMOS-1 149 collaboration including over 2000 patients with operable OS receiving MAP 150 demonstrated a 5y EFS of 54% and overall survival ~70% for all patients, increasing 151 to 60% and 76% for localized disease.²⁶ Several independent risk factors, including 152 153 histologic response, age, presence of metastases, primary tumor site and volume are associated with propensity to OS recurrence.^{22,26-30} Histological response of the 154 155 primary tumor to preoperative chemotherapy has been reported as a key prognostic 156 factor for relapse and efforts have been made to risk stratify for first line treatment, poor responders (≥10% viable tumor) having a significantly worse 5y overall survival 157 than good responders (<10% viable tumor), (45-55% vs 75-80%).^{25,26} Adding 158 ifosfamide and etoposide to MAP in poor responders did not significantly improve 159 survival but increased toxicity.²⁵ Similarly, the addition of maintenance pegylated 160 interferon alfa-2b in good responders did not impact 3y EFS.³¹ 161

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Despite combined treatment, 40 to 50% of patients experience recurrent disease most frequently within 3 years from diagnosis.^{32,33} The commonest site of recurrence is the lungs in ~80% patients. Bone metastases are less frequent, ~15% and local recurrence occurs in less than 10%.^{33,34} Early relapse (within 24 months) is associated with a less favorable prognosis.³⁵ Achieving a second complete surgical remission is crucial as some patients, ~30% will remain disease free.^{33,36} Retrospective data

suggest that repeated metastasectomies may improve survival and should be
 considered whenever possible.^{34,36-38} However, this is dependent on patient selection
 and lacks high quality prospective evaluation.^{39,40}

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Chemotherapy is widely used in the management of recurrent pretreated OS, although 173 complete and partial responses are rare and survival benefit has not been well 174 demonstrated in largely, retrospective analyses.^{33,41,42} Outcomes depend on disease-175 free interval with late relapses faring better.³³ There is no accepted standard regimen 176 177 but cytotoxic agents include, ifosfamide \pm etoposide, single agent ifosfamide, gemcitabine and docetaxel, cyclophosphamide, and carboplatin.⁴³ Clinicians may 178 witness clinical benefit from the use of chemotherapy that encourages its continued 179 180 widespread use but a positive impact on quality of life has also not been documented. 181

182 Ewing sarcoma

183 Current standard of care for ES has evolved over decades through randomized trials into prolonged intensive chemotherapy regimens through the addition of cytotoxic 184 agents, (notably-doxorubicin, ifosfamide and etoposide) to vincristine, dactinomycin 185 and cyclophosphamide (VAC).⁴⁴⁻⁴⁹ Randomized trials by risk group for newly 186 diagnosed ES are shown in Table I. More recently, the focus has shifted to dose-187 188 intensity of the alkylating agents and through several large, randomized trials, a clearer international consensus has emerged. The most recent prospective COG trial 189 randomized patients <50 years with localized ES to receive alternating vincristine, 190 191 doxorubicin, cyclophosphamide, ifosfamide and etoposide (VDC/IE) every 3 weeks (standard) compared to every 2 weeks, facilitated by the use of granulocyte colony 192 stimulating factor (intensive).^{50,51} 5y EFS was superior in the intensified regimen 193

194 compared with the standard arm, (73% vs 65%, (P=0.048)), with no difference in toxicity (P= 0.056).⁵¹ The Euro Ewing 2012 trial demonstrated a superior outcome for 195 VDC/IE compared to the previous European standard, VIDE/VAI in patients with 196 197 localized and metastatic ES: a Bayesian analysis demonstrated hazard ratios (HRs) of 0.70 for EFS and 0.64 for overall survival and a 98% posterior probability in favor of 198 VDC/IE.^{52,53} The 3-year EFS for VIDE/ VAI was 61% compared to 68% for VDC/IE 199 and there was a similar difference in overall survival, with no excess acute toxicity with 200 VDC/IE.⁵³ On the basis of these results, interval compressed VDC/IE therapy has 201 202 become the international current standard of care for localized and metastatic ES. Dexrazoxane cardioprotection with short infusion doxorubicin allows for safe 203 intensification of treatment without affecting tumor response.⁵⁴ The addition of 204 205 chemotherapeutic agents to VDC/IE -such as vincristine-cyclophosphamidetopotecan in the COG trial AEWS1031 or irinotecan temozolomide showed no survival 206 benefit in non-metastatic patients.55,56 207

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Recurrent ES, which is mostly systemic relapse, occurs in 30-40% of primary localized 209 disease and 60-80% of metastatic ES.⁵⁷ Survival is less than 25% overall for patients 210 with relapsed ES, better in later relapses >2y after treatment.^{58,59} The management of 211 212 patients with primary refractory or recurrent ES is less well defined with several 213 combinations of chemotherapy in use, largely dependent on institutional experience. An ongoing randomized multi-arm European trial (rEECur) is recruiting relapsed ES 214 patients between ages 4 and 50, to multiple chemotherapy arms to determine a 215 216 standard of care. Interim analyses suggest irinotecan plus temozolomide and ifosfamide inferior 217 gemcitabine and docetaxel are to high dose and

cyclophosphamide/ topotecan combination.^{60,61} The median PFS across all cohorts
was 4.7 months with overall survival of 13.7 months across all therapies.⁶⁰

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221 Local management of the primary tumor in ES includes surgery or RT or a combination of both. Complete surgical resection with clear margins (R0) remains the most 222 important goal for local control. 5 year local failure rates after RT alone, surgery only, 223 and surgery combined with RT were 15.3%, 3.9% and 6.6% respectively in 956 224 patients treated on COG protocols.⁶² The failure rate after RT alone is higher in 225 226 extremity and pelvic tumors, reflecting patients with often, locally advanced or unresectable tumors.^{62,63} Indications for combination treatment include the 227 expectation or confirmation of inadequate resection margins, large tumors and poor 228 response to induction chemotherapy.^{64,65} Definitive RT is recommended where 229 surgery would result in unacceptable morbidity.^{43,62,66-71} RT dose ranges from 45Gy to 230 66Gy depending on anatomical location, tumor size and timing of RT in relation to 231 surgery.^{71,72} Whole lung RT may be used to consolidate the response of lung 232 metastases after chemotherapy and is well tolerated although the benefit has not been 233 unequivocally demonstrated.⁷³ 234

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237 Areas of clinical uncertainty for AYAs

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239 Osteosarcoma

Mifamurtide is a macrophage modulator thought to be active in reducing the incidence of lung metastases in OS.⁷⁴ Its potential benefit has been investigated in a trial randomizing over 600 patients with localized OS to receive MAP alone or with the

243 addition of mifamurtide and/or ifosfamide. An increased overall survival (from 70 to 78% at 6y, P=0.03) was reported for the mifamurtide arms, however, the lack of 244 significantly improved EFS and concerns about trial design and a possible interaction 245 246 between mifamurtide and ifosfamide ensured the results were insufficient to support global approval by regulatory authorities, such as the US FDA, restricting the use of 247 mifamurtide to selected countries.⁷⁴⁻⁷⁶ The agent is approved through the NICE in the 248 249 UK, however, even amongst expert sarcoma centers, there is no consensus on its use. We await the results of a phase II randomized trial for patients with high risk, 250 251 localized and metastatic disease, (NCT03643133 at https://ClinicalTrials.gov/).

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Surgical resectability is a cornerstone of curative treatment for OS. For some 253 254 patients, especially with tumors of the pelvis, axial skeleton and skull, complete surgical resection is not possible. There is a lack of evidence for adjuvant or definitive 255 RT in this situation. RT may be used where resection is not possible or anticipated to 256 lead to unacceptable morbidity.^{43,77-79} Doses of 60Gy or higher, and ideally 70Gy are 257 indicated.^{77,80-82} Strategies to improve outcomes, including comprehensive evaluation 258 of particle beam therapy in this setting, are a priority. The role of adjuvant 259 chemotherapy in patients undergoing complete surgical resection of relapsed 260 disease, either local or distant, remains unclear.^{33-36,41} 261

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Identification of metastatic disease at diagnosis is essential for prognosis and management. Although only 20% of patients have clinically evident metastases at onset, sensitivity of cross sectional imaging demonstrates 30-45% have pulmonary nodules of uncertain clinical significance that do not meet defined COG criteria for metastases and about one third of these progress to metastatic disease.⁸³⁻⁸⁵ Surgical

sampling is undertaken in some centers but its value in determining overall survival
and guiding treatment is unproven.^{84,86} Data to support the use of FDG-PET/CT
scanning both for accurate staging, especially of the skeleton, and to determine
response to chemotherapy, supports its use in selected patients.⁸⁷⁻⁸⁹

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Approaches to **follow-up after treatment** vary in visit intervals, pulmonary imaging 273 modalities and monitoring for late effects of treatment.^{90,91} There is considerable 274 variation in recommendations and practice, indicating a need for collaborative 275 prospective evaluation and evidence-seeking.⁹⁰⁻⁹³ Access to rehabilitation services, 276 277 assistance in resuming progress on achieving life skills and psychosocial support are all vital parts of effective follow-up to restoring quality of life for AYA patients.⁹⁴ 278 279 Screening to identify rehabilitation needs and physical rehabilitation with exercise and physical activity prescription, improves physical sequelae of therapy, with a resultant 280 positive impact on wellbeing and quality of life.95-97 The psychological, social and 281 282 physical needs of AYA sarcoma survivors require a personalized approach and holistic guidance and care from a proactive multidisciplinary team that understands 283 psychological adaptation and recovery as dynamic systems.⁹⁸ 284

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286 Ewing sarcoma

Risk stratification for ES lacks consistency and a unified consensus for stratifying localized disease may enable reliable interpretation of international trials. European collaborative groups have used primary site, tumor volume, metastases and histologic response to stratify consolidation treatment, whereas the presence of metastatic disease alone is used in North America. Histologic response varies depending on the

number and type of treatment cycles prior to local therapy and with a recent movetowards pre surgical RT may no longer be as relevant.

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295 Staging of ES has conventionally included a bone marrow biopsy. With the advent and familiarity of functional imaging in solid tumors, excellent correlation rates have 296 been demonstrated between bone marrow biopsy and FDG-PET/CT in patients with 297 ES.⁹⁹⁻¹⁰³ WB-MRI appears comparable to FDG-PET/CT and superior to bone 298 scintigraphy, without requiring ionising radiation.^{87,104} In centers with access to these 299 imaging modalities, it is possible to avoid an invasive bone marrow biopsy.¹⁰⁵ 300 Widespread acceptance for PET-CT or alternatively, WB-MRI as the standard for 301 staging bone marrow will require prospective trials that incorporate large homogenous 302 303 cohorts of patients with ES.

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The role of high dose (HD) chemotherapy in ES remains controversial due to an 305 overreliance on uncontrolled data.¹⁰⁶⁻¹⁰⁹ A randomized trial demonstrated 306 consolidative HD chemotherapy using busulphan and melphalan (BuMel) confers a 307 survival benefit in localized high-risk ES (large primary tumor, >200mls or poor 308 response to induction VIDE chemotherapy) compared to standardized VIDE/VAI 309 310 chemotherapy, with 3y EFS and overall survival of 69% vs. 56.7% (P=0.026), and 78% vs. 72.2% (P=0.028) respectively.¹¹⁰ No benefit from BuMel, compared with 311 conventional VAI with whole lung irradiation, was seen in patients with pulmonary 312 metastases.¹¹¹ Additional treosulfan and melphalan HD chemotherapy over standard 313 314 VIDE induction/VAC consolidation demonstrated no benefit in patients >14 years with primary metastatic ES.¹¹² No randomized studies have been conducted in patients 315

with recurrent or progressive disease in whom observational data indicates a potential
greater benefit than seen in first line treatment.^{107,113}

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319 Debate often centers on choice of modality, sequence and timing for local control management. Combined modality treatment, favored in Europe, has resulted in 320 excellent local control rates.⁶⁵ There has been a move towards delivering RT pre-321 operatively, to reduce surgical morbidity by allowing limb/ organ salvage surgery in 322 selected patients, to reduce the impact of surgical fixation on the quality of RT and to 323 324 reduce the risk of late effects with lower doses. There is however, an increased risk of wound complications which in turn may compromise complex bone reconstructions.¹¹⁴ 325 Complete resection of chest wall tumors appear superior to treatment with RT in 326 improving survival.¹¹⁵ Sacral tumors demonstrate improved survival with definitive RT, 327 compared to non-sacral pelvic tumors that do better with combined surgery and RT.63 328 The role of surgery for patients with spinal ES has to be considered carefully. Spinal 329 330 decompressive surgery (usually in an emergency setting) is usually intralesional increasing the risk of local recurrence whereas definitive RT is associated with better 331 outcomes.¹¹⁶ Best practice is to tailor treatment for each patient individually with input 332 from an expert multidisciplinary sarcoma panel. 333

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336 New radiation techniques

The potential for RT to increase the late effects of treatment is particularly important in AYAs in whom ES is treated with curative intent. Modern RT techniques, image guided RT, intensity modulated photon radiotherapy (IMRT) and particle beam therapy such as proton beam therapy (PBT), deliver improved conformal RT to the target while

341 reducing the volume of normal tissue that receive damaging doses of RT. As a result of the physical characteristics of PBT, significantly less whole-body dose is delivered 342 compared to IMRT, reducing low as well as high doses outside the target (Fig. 2). This 343 may reduce late effects of RT as well as the risk of radiation-induced malignancies 344 and this dosimetric benefit has been sufficient to introduce PBT as the preferential 345 radiation modality in the treatment of many pediatric and AYA cancers.¹¹⁷⁻¹²⁰ Data on 346 347 outcomes for these techniques in ES is limited but PBT was well tolerated by a small series of children with ES with a low incidence of significant toxicity.¹²¹ 348

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The risk of ovarian dysfunction from pelvic RT increases with radiation dose. 122-124 350 Cumulative irradiation doses of 2Gy to the testes and 6-15Gy to ovaries, depending 351 on age, can cause gonadal failure.¹²⁵ PBT avoids significant dose to at least one of 352 the ovaries potentially reducing the risk of infertility and premature menopause.¹⁵¹ 353 Surgical transposition or translocation, a procedure that can be achieved 354 laparoscopically, may be used to move one or both ovaries away from the RT target if 355 indicated.^{126,127} If concurrent gonadotoxic chemotherapy is planned, ovarian cortex 356 can be obtained for cryopreservation at the same time. 357

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Modern RT techniques also facilitate dose escalation, both in ES at challenging sites (head and neck, pelvis and spine) and in the more radioresistant OS that require high RT doses.^{82,128} PBT to treat OS, alone or in combination with photons to a mean dose of 68.4Gy, resulted in a 5 year LC rate of 72%.⁸⁰ Internal fixation with carbon fibre and PEEK, particularly along the spinal axis, is encouraged to improve the homogeneity and reliable delivery of RT at these sites.¹²⁹

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367 New surgical techniques

The decades since widespread adoption of limb-sparing surgery for primary bone tumors have seen incremental improvements in the ability of surgeons to resect tumors with subsequent reconstruction to maximize long term functional outcome, of particular importance in the AYA population. In any procedure, surgeons and patients must balance the oncological benefits of wider resections with the morbidity of resecting normal tissues, such as muscle, bone and nerves.

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375 To achieve this, surgeons have to define the anatomic location and extent of tumor to enable accurate complete resection. MRI remains the gold standard to identify the 376 intramedullary extent of primary bone tumors, including skip metastases.^{104,130} 377 378 Preoperative imaging however, is unfortunately not able to assess the response of 379 tumors to neoadjuvant chemotherapy with sufficient reliability to influence surgical options.¹³¹ Intraoperative imaging techniques, such as fluorescence using indocvanine 380 green, offer the prospect of guiding surgeons towards improved surgical margins, but 381 have yet to be proven in large scale clinical trials, (Fig. 3).¹³² Novel techniques 382 including intraoperative navigation and personalized custom jigs to guide bone 383 resections, are becoming more established, may increase safety, and when matched 384 385 with implants using additive layer manufacturing and porous ingrowth surfaces, offer the ability to improve margins whilst preserving normal tissue, (Fig. 4).¹³³ 386

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For some patients with large tumors where it may not be possible to preserve the limb, or when the expected functional differences between limb-sparing surgery and amputation are small and the risks of limb-sparing surgery high, amputation remains

the best option. Reconstruction with the uninvolved part of the limb, for example, by rotationplasty or tibial turn-up may be helpful, particularly in children.¹³⁴ Advances in prosthetics and other technologies including transosseous fixation devices offer the potential for improved function for some amputees.¹³⁵

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Limb preservation carries a risk of local recurrence. In OS, retrospective studies have evaluated the risk in terms of the surgical margins, chemotherapy response and proximity to major vessels,^{136,137} but the application of these systems in prospective decision making has yet to be established.

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Growth and the long-term complications of surgical reconstructions are further issues 401 402 for adolescents. Growing endoprostheses contain a mechanism which is activated in 403 outpatients using a magnetic coil. Although these implants have reduced the number of operations required after endoprosthetic reconstruction, patients do not escape 404 405 further surgery, but the rate of limb preservation remains high. Bone-compatible collars encourage bone growth onto the surface of implants and reduce the risk of 406 407 aseptic loosening when successful integration occurs. New porous designs may have some advantages but these remain to be proven.¹³⁸ Antibacterial silver surface 408 409 treatments have also become widely adopted with the aim of reducing the risk of deep 410 infection. However, studies of their efficacy are retrospective and they have not been subjected to a prospective randomized trial.¹³⁹ 411

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414 Emerging targeted therapeutics

415 Targeted therapies are under investigation for recurrent ES and OS but are not416 standard of care at this time.

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418 Multitargeted tyrosine kinase small molecule inhibitors have been investigated in phase 1 and 2 clinical trials in ES and OS with a number of agents including 419 regorafenib,¹⁴⁰⁻¹⁴³ carbozantinib,¹⁴⁴ apatinib,¹⁴⁵ and lenvatinib,¹⁴⁶ demonstrating single 420 agent activity- (summarized in Table II). Lenvatinib has been demonstrated to be 421 tolerated in combination with ifosfamide and etoposide in patients with relapsed OS 422 and is the subject of an ongoing randomized phase II trial.¹⁴⁶ The challenge is how 423 best to investigate these agents in the adjuvant setting and integrate them into 424 intensive combination therapy regimens. 425

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Poly-ADP-ribose polymerase 1 (PARP1) inhibitors have been under clinical 427 evaluation in ES, based on promising preclinical activity and evidence that PARP1 428 inhibitors induced DNA damage in tumors deficient in DNA repair mechanisms.¹⁴⁷ 429 Olaparib trialled as a single agent in a prospective phase II trial was disappointing with 430 no objective responses in heavily pre-treated ES,¹⁴⁸ however potentiation of activity in 431 combination with chemotherapeutic agents, especially temozolomide and or irinotecan 432 in preclinical studies led to combination clinical trials of talazoparib and niraparib.¹⁴⁹⁻ 433 434 ¹⁵¹ These demonstrated varied efficacy in pediatric and AYA patients with refractory/ recurrent ES with toxicity limiting dose intensity, Table II. Additional trials with Olaparib 435 are ongoing. Pre-clinical programs are currently evaluating PARP inhibition as a 436 437 therapeutic target in OS based on potential evidence of a "BRCAness" phenotype that may lead to increased sensitivity to these agents, although validation using patient-438 derived models is required before embarking on clinical trials.¹⁵²⁻¹⁵⁴ 439

The role for immunotherapy in ES and OS is currently limited with little evidence of 441 efficacy in initial trials of checkpoint inhibition, particularly for ES which has a low 442 443 mutation burden. Further work and trials are ongoing to determine biomarkers to identify subsets of patients or combination therapy that may be of more benefit.¹⁵⁵⁻¹⁵⁸ 444 Disialogangliosides, GD2 is a potential cell surface target expressed by ES and 445 OS.^{159,160} Current phase 1 clinical trials investigating anti-GD2 monoclonal antibodies 446 with immunoadjuvants are recruiting AYAs with relapsed solid tumors including ES 447 448 and OS, (NCT00743496 at https://ClinicalTrials.gov/). There is support for the utility of dinutuximab in combination with irinotecan and temozolomide in neuroblastoma.¹⁶¹ 449 cytotoxic agents also used in bone sarcoma and we await results of early phase 450 451 clinical trials evaluating anti-GD2-CART cells in OS, (NCT02107963 at https://ClinicalTrials.gov/). 452

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Targeting the FET-ETS translocation is challenging as the EWSR1-FLI fusion 454 protein lacks enzymatic activity and binding sites for small molecules.¹⁶ TK-216, a 455 clinical derivative of YK-4-279 is a novel small molecule that inhibits EWS-FLI1 456 transcription by blocking co-immunoprecipitation with RNA helicase A;¹⁶² this is under 457 458 evaluation in a phase 1 clinical trial in combination with vincristine based on synergistic anti-tumor activity demonstrated by YK-4-279.¹⁶³ Very early interim trial analyses 459 (NCT02657005, https://ClinicalTrials.gov/) report two pronounced clinical responses 460 for more than 24 and 18 months following treatment with TK216 in relapsed/ refractory 461 ES.¹⁶⁴ 462

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465 **Challenges of care for bone sarcoma AYA and recommendations**

Provision of AYA care varies globally. AYA often falls between pediatric centers and 466 adult oncology models of care, none of which meet the specific complex needs of AYA. 467 468 Disparities in access to expert cancer care specifically adapted to AYA needs and the modest improvement in survival outcomes compared to older adult and pediatric 469 cancers is well documented.¹⁶⁵⁻¹⁶⁹ There are many reasons for inferior AYA outcomes, 470 including unique biologic and genetic features to AYA, as yet largely undefined.^{47,170} 471 AYA with bone tumors often experience delays in diagnosis; with presenting 472 473 complaints and nonspecific features often not recognized due to young age and rarity.¹⁷¹ Importance should be attributed to community awareness and GP education 474 programs with concurrent strong referral pathways to expert AYA bone sarcoma 475 centers.^{172,173} There are psychosocial factors related to the developmental transition 476 477 of AYA that are magnified by a cancer diagnosis; these include the pressures of normality, maintaining peer and family relationships, discovering sexuality and body 478 479 image, balancing education and work commitments and compliance with treatment protocols. Environments and models of care have developed that are tailored to meet 480 the specific needs of AYA with sarcoma to provide flexibility and better quality of care 481 by avoiding inpatient admissions, with administration of chemotherapy in the 482 ambulatory setting being demonstrated to be safe, practical and cost effective. ¹⁷⁴⁻¹⁷⁶ 483

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The AYA disparities in cancer care have been identified by the European consortiums, ESMO and SIOPE that demonstrated underprovision and inequity of specialized AYA cancer care across Europe with almost 70% of healthcare professionals with no access to specialized services for AYA including management of late effects.¹⁶⁹ In response, ESMO have published a position paper that addresses the special cancer

490 care issues in AYA.¹⁷⁷ Several recommendations from ESMO and NICE focus on the 491 need for a large multidisciplinary team that uses a developmental, patient and family 492 centered approach, supports AYA trial accrual and defines the minimal essential 493 requirements for AYA centers such as, disease expertise resources and age 494 appropriate- psychosocial supports, palliative care, transition services, fertility 495 preservation programs, genetic counselling and sustainable AYA programs.^{177,178}

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Gonadotoxic chemotherapy and radiotherapy are risks to future fertility and 497 498 reproductive health in AYA survivors. Early AYA consultation with a fertility expert is 499 recommended for patients and parents of children diagnosed with bone sarcoma to 500 prepare for the possibility of infertility and to discuss potential fertility preservation 501 options.¹⁷⁹ Sperm storage is recommended for post pubertal males and if not possible, 502 surgical exploration of the testes (OncoTESE) can be performed to extract sperm. In 503 pre-pubertal males, testicular tissue may be stored on an experimental basis. Fertility 504 preservation options for females of reproductive age are complex and include, oocyte/ 505 ovarian tissue cryopreservation and gonatrophin-releasing hormone agonists.¹⁷⁹ 506 Fertility preservation methods, such as gonadotrophin- releasing hormone agonists and auto-transplantation of ovarian tissue in sarcomas, may be limited by conflicting 507 scientific evidence, variable resources and health care policies internationally.^{179,180} It 508 509 is important to have a holistic discussion about options to parenthood rather than 510 concentrating on fertility preservation alone. Gamete donation is an effective means of assisted conception. The possible effect of radiotherapy on the uterus also needs 511 512 to be discussed. The risk of miscarriage, preterm delivery and small for gestational age babies increase after pelvic radiotherapy.¹⁸¹ Discussion should also include late 513 514 effects of cancer such as premature ovarian insufficiency, need for hormone

515 replacement therapy, vaginal stenosis and possible vaginal dilatation after 516 radiotherapy.

517

518 Teenagers and AYA have typically been underrepresented in clinical cancer trials, especially in the 20-29y age group and this correlates with only modest gains in 519 survival.^{182,183} There is evidence that AYA recruitment will increase with improved 520 awareness of trial availability, acceptability of trial design to AYA specific lifestyle and 521 education and more appropriate age eligibility criteria to increase trial access for 522 523 AYA.¹⁶⁵ Greater efforts are unfolding internationally to increase access to specialist 524 centers and clinical trials, particularly of novel agents with age inclusion criteria across the AYA spectrum,¹⁷⁷ and supported by multi-stakeholder platforms such as the 525 ACCELERATE Fostering Age Inclusive Research (FAIR) trial¹⁸⁴ to include 526 adolescents from 12 years age, as evidenced by the novel agent trials in Table II. 527

528

529 A multidisciplinary approach to standard of care for AYA with sarcoma requires the expertise and collaboration of both pediatric and adult medical oncologists.^{173,177} 530 Accrual of young adults to many trials remains low, such as Womer et al⁵¹ with 531 compressed VDC IE chemotherapy being accepted as standard upfront therapy for 532 young adults with ES, despite only 12% of all patients enrolled being 18 years or over. 533 534 Support for the inclusion of young adults into pediatric protocols for pediatric type cancers with no upper age limit, is just as important as supporting inclusiveness of 535 adolescents into adult early phase clinical trials. To this effect, trial development that 536 537 is centered on the molecular target and cancer biology should be prioritized over age. Development of dedicated AYA sarcoma units allows centralization of care, expertise 538 and access to trials.¹⁷³ Greater collaboration and networking between established 539

540 pediatric and medical oncology bone sarcoma groups also leads to increased 541 development and access to trials with opportunities existing through, for example- The 542 Connective Tissue Oncology Society (CTOS), and EuroEwing consortium which has 543 strong representation across medical and pediatric oncology across Europe and trial 544 recruitment across the AYA spectrum.⁵²

545

546 AYA with cancer require specialized clinical care and survivorship programs that address mental health. A Canadian study identified survivors that had been diagnosed 547 548 with cancer between 15-21 years, including bone sarcomas, are at increased risk of adverse mental health outcomes.¹⁸⁵ Cancer survivors treated in adult centers have an 549 80% higher rate of outpatient mental health visits usually anxiety related, compared to 550 those treated in the pediatric sector.¹⁸⁵ The allocation of resources to tailor guidance 551 on the psychosocial challenges and address the mental health needs of AYA during 552 and after treatment should be prioritized and surveillance for psychiatric disorders built 553 into long term effects guidelines.^{186,187} 554

555

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557 Conclusion

558 Despite progress made in pathology, imaging and local control modalities coordinated 559 by specialist sarcoma multidisciplinary centers, AYA patients with primary bone 560 sarcomas continue to experience inferior outcomes compared to younger children. 561 The reasons are multifactorial, including aggressive complex biology that remains ill-562 understood as well as delayed diagnosis, lack of prognostic biomarkers and reduced 563 access to novel therapeutics and clinical trials along with unique psychosocial issues. 564 There is now international consensus supporting standardized first line treatment for

565 ES and OS. With evolving modern day imaging techniques (WB-MRI, FDG-PET/CT) and new RT and surgical approaches, local treatment should be tailored to the patient 566 with expert multidisciplinary collaboration crucial. New therapeutic agents show 567 568 promise for AYA sarcomas. The challenge is to explore what value these agents may bring to first-line therapy and how they can be best delivered alongside standard of 569 care treatments. Their inclusion into large, randomized phase 3 international trials, 570 571 along with the validation of biomarkers that signal refractory disease and can reliably predict response is required to fully evaluate their potential and improve outcome. 572

- 573
- 574

575 **Conflict of Interest**

576 The authors do not have any conflicts of interest to declare.

- 577
- 578

579 Acknowledgements

580 We are grateful to Mr Kenneth Rankin, Consultant Orthopaedic Surgeon from North

of England Bone and Soft Tissue Tumour Service, Freeman Hospital, Newcastle upon

582 Tyne, who kindly provided the picture and legend for Figure 3.

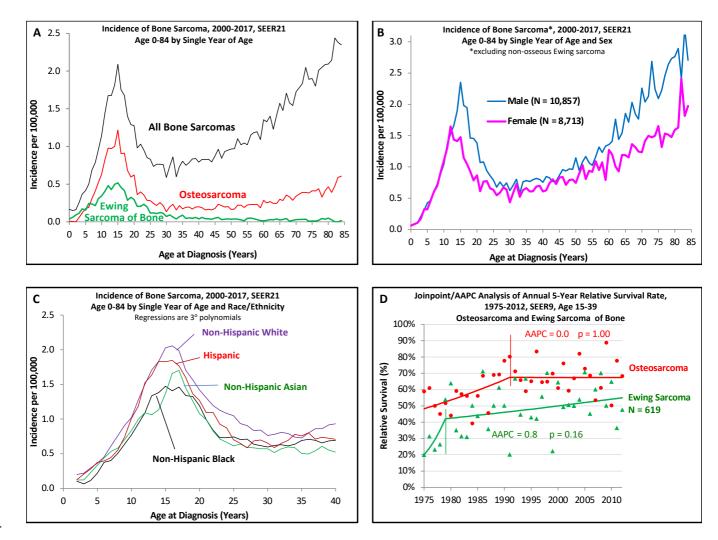
- 583 SJS is funded in part by UCLH NIHR Biomedical Research Centre.
- 584

585

586 Funding disclosure

587 This research did not receive any specific grant from funding agencies in the public,

588 commercial, or not-for-profit sectors.



592 Figure 1. The incidence and outcomes of primary bone sarcoma using Surveillance, 593 Epidemiology, and End Results (SEER) data.

A-C. The incidence trends of bone sarcoma, SEER 21, overall from 2000 to 2017- histological type,
gender and ethnicity by age of diagnosis. Data from SEER.² D. Five-year relative survival rates for
osteosarcoma and Ewing sarcoma, SEER9, from patients diagnosed between 1975 to 2012 with at
least 5-years follow-up for survival analyses. Data from SEER.^{188,189}

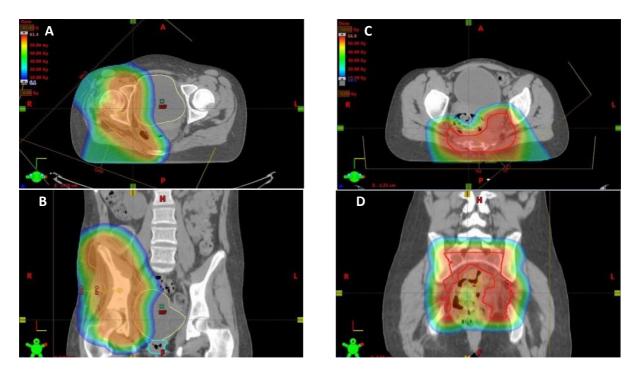
TABLE I. Randomized trials by risk group for newly diagnosed Ewing sarcoma.

Ref.	Trial	Population	Pts	Treatment	Survival outcomes
			(n)		
Standard risk, lo	ocalized				
Paulussen ⁴⁸	EICESS-92	Localized, Tumor	155	Induction (VAIA x4) +	3y EFS 74% vs. 73%,
		volume <100ml		Randomization: VAIA	HRs for EFS and overall
				x10 vs. VACA x10	survival 0.91 VAIA vs.
				(cyclophosphamide vs	VACA
				ifosfamide)	
L. D. L		150	05.0		
Le Deley ⁴⁹	Euro-Ewing99	<50уо	856	Induction (VIDE x6, VAI	3y EFS and overall
	R1	Localized, either good		x1)	survival for
		histologic response		Randomization:	VAI vs. VAC,
		(>90%) or Tumor		VAIx7 vs. VACx7	78.2% vs. 75.4% and
		volume (<200ml)			85.5% vs. 85.9%
Localized					
Grier ⁴⁷	INT-0091 (CCG-	<30уо	398	Standard (VACA) vs	5yr EFS and overal
	7881 and POG-			experimental (VACA + IE)	survival for standard vs.
	8850)				experimental,
					54% vs. 69% (p 0.005)
				and 61% vs. 72% (p 0.01)	
Granowetter ¹⁹⁰	INT-0154	<30уо	478	VDC/IE (17 cycles, 48	5y EFS and overall
Granowetter	111-0134		470		
		Localized, bone + soft		weeks) vs. dose	survival for standard vs.
		tissue		intensified VDC/IE (11	dose intensified,
				cycles, 30 weeks)	72.1% vs. 70.1% and
	1				80.5% vs. 77%
Womer ⁵¹	COG	<50yr age	568	Randomization: VDC/IE	3y EFS and overal

				VDC/IE intensified	intensified, 65% vs. 73%
				(q2/52)	(p 0.048) and 77% vs
					83% (<i>p</i> 0.056)
					Similar toxicity
High risk, localized					
-		-FQ	240		
Whelan ¹¹⁰ [Euro-Ewing99/	<50yo	240	Induction (VIDEx6,	8y EFS and overa
E	Ewing-2008	Poor histologic		VAIx1)	survival for VAI vs. Bu
		response (≤90%),		Randomization:	Mel, 47.1% vs. 60.7% (/
		Tumor volume ≥200ml		VAI vs. Bu-Mel/ ASCT	0.026) and 55.6% vs
					64.5% (p 0.028)
Metastatic (lungs o	only)				
Dirksen ¹¹¹ E	Euro-Ewing99	<50уо	287	VAI + WLI	3y EFS 50.6% vs. 56.6%
1	R2Pulm/	Pulmonary/pleural		VS.	HR= 0.79 <i>, p</i> =0.16
EWING-2008 metastases, nil other			Bu-Mel	3yr OS 68% vs. 68.2%	
				HR=1.00 <i>, p</i> =0.99	
Multisite-metastat	tic (other)				
Paulussen ⁴⁸	EICESS-92	Volume ≥100ml or	492	VAIA x14 vs.	3y EFS 47% vs. 52%
		±Metastases (any)		EVAIA x4 + EVAIAx10	(p=0.47)
				(addition of etoposide)	
Brennan ⁵³ [Euro-Ewing-	<50уо	640	VIDE/ VAI vs. VDC/ IE	HRs 0.70 for EFS, 0.64 fo
	2012	Localized +/-			overall survival in favo
		Metastases (lung or			of VDC/ IE
		other)			
efinitions.		other)			

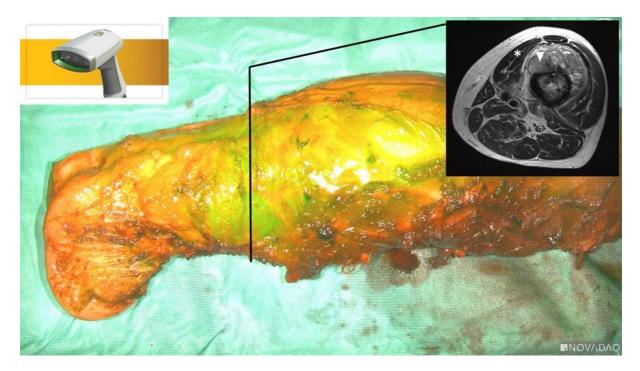
602 **Definitions.**

- * High risk localized defined as a tumor volume >200mls, poor response to neoadjuvant
- 604 chemotherapy with <90% necrosis.
- 605 Chemo combinations- VAC: vincristine, dactinomycin, cyclophosphamide; VAI: vincristine,
- 606 dactinomycin, ifosfamide; IE: ifosfamide, etoposide; VACA: vincristine, dactinomycin,
- 607 cyclophosphamide, doxorubicin; VAIA: vincristine, dactinomycin, ifosfamide, doxorubicin; EVAIA: plus
- 608 etoposide; VIDE: vincristine, ifosfamide, doxorubicin, etoposide.
- 609 Bu-Mel/ ASCT: Busulphan Melphalan conditioning with autologous stem cell transplant.
- 610 WLI: whole lung irradiation.



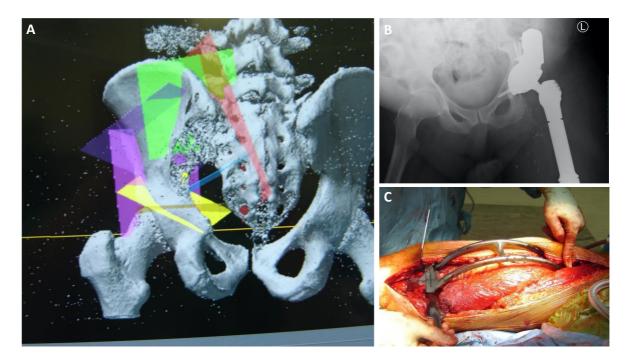
613 Figure 2. Example PBT plans for pelvic and sacral tumors in AYAs.¹⁹¹ 614

- 615 Axial and coronal images of two definitive PBT plans to treat locally advanced pelvic ES. An iliac bone
- 616 primary in a 16-year-old female (A-B) and sacral tumor in a 19-year-old female (C-D). Red colour
- 617 wash represents high dose, green moderate and blue the low dose.
- 618



620 Figure 3. Fluorescence guided surgery in osteosarcoma.

- 621 Assessment of an osteosarcoma specimen following resection with fluorescence guided surgery
- 622 using a handheld infrared camera (top left inset). The patient was injected with 75mg indocyanine
- 623 green intravenously the day prior to surgery. The soft tissue component of the tumor (annotated with
- 624 the white arrowhead on the MRI axial slice inset on the top right) is fluorescing through the vastus
- 625 medialis muscle (annotated with * on the MRI).
- 626



628 Figure 4. Surgical techniques for primary bone sarcoma.

A. Complex navigation plan showing proposed resection planes for low grade osteosarcoma of the iliac
 wing. B. Reconstruction of the hip after navigated extraarticular resection using modular porous
 acetabular reconstruction system. C. 3D printed custom jig for resection of femoral diaphyseal Ewing
 sarcoma before insertion of custom implant.

TABLE II. Trials investigating new therapeutics for advanced or metastatic ES and OS.

	Clinical trial	Drugs	Patient group	Outcome measures	Common / significant grade 3 or 4 toxicity (>10%)
			Multi-targeted	ſKIs	
Italiano <i>et</i> <i>al,</i> 2020. ¹⁴⁴	CABONE- multicenter, single arm, phase 2	Cabozantinib	Advanced ES (n=39) and OS (n=42), ≥12yo	ORR 26% in ES, median PFS 4.4 mo, ORR 12% in OS with 33% PFS at 6 mo	Hypophosphataemia, raised AST, palmar- plantar syndrome, pneumothorax, neutropenia
Duffaud <i>et</i> <i>al</i> , 2019. ¹⁴¹	REGOBONE- double blind, placebo- controlled, phase 2	Regorafenib	Progressive pretreated OS, n=43, ≥10yo	Median PFS 16.4w (regorafenib) vs 4.1w (placebo)	Hypertension, hand-foot skin reaction, fatigue, hypophosphataemia, chest pain
Duffaud <i>et</i> <i>al,</i> 2020. ¹⁴³	REGOBONE- double blind, placebo- controlled, phase 2	Regorafenib	Metastatic relapsed pretreated ES, n=41, ≥10yo	ORR 22% (5/23), median PFS- 11.4w (regorafenib) vs 3.9w (placebo)	Diarrhoea, hand-foot skin reaction
Davis <i>et al,</i> 2019. ¹⁴⁰	SARC024- randomized, double blind, phase 2	Regorafenib	Advanced/ metastatic pretreated OS, n=42, 18-76yo	Median PFS- 3.6mo and 1.7mo with regorafenib vs placebo, <i>P</i> .017	Hypertension
Xie <i>et al,</i> 2019. ¹⁴⁵	Single arm, phase 2	Apatinib	Relapsed/ unresectable OS, n=37, ≥16yo	ORR 43%, 4mo PFS 57%	Pneumothorax, wound dehiscence
Gaspar <i>et</i> <i>al,</i> 2018. ¹⁹²	Single arm, phase 1/2	Lenvatinib single agent	Relapsed OS, n=31, 2 to ≤25yo	ORR 6.9%, 4mo PFS 32%	Headache, diarrhoea, vomiting, decreased appetite, proteinuria, hypothyroidism, hypertension, pyrexia, weight loss
Gaspar <i>et</i> <i>al,</i> 2019. ¹⁴⁶	Single arm, phase 2	Lenvatinib + etoposide + ifosfamide in phase 2 expansion cohort	Relapsed/ refractory OS, n=22 (8 evaluable patients in phase 2), 2 to ≤25yo	Phase 1 dose finding cohort: ORR 12.5%, 4mo PFS in 12/18 (68%) Phase 2 cohort: 4mo PFS in 5/8 (62%)	Pneumothorax, haematologic toxicity
			PARP inhibito	rs	
Choy <i>et al,</i> 2014. ¹⁴⁸	Single arm, prospective phase 2	Olaparib	Metastatic/ recurrent ES, n=12, 18-70yo	Median PFS 5.7w, SD in 4/12	Haematologic, pain
Chugh <i>et</i> <i>al</i> , 2020. ¹⁵⁰	SARC025- multicenter, phase 1	Niraparib + temozolomide (Arm 1) or irinotecan (Arm 2)	Advanced ES, n=29, ≥13yo	Median PFS in Arm 1: 9w and in Arm 2: 16w Arm 1: ORR 0/17 Arm 2: ORR 8%- 1/12 PR and 6 SD	Arm 1- DLT: Haematologic, Arm 2- DLT: gastrointestinal toxicity, elevated ALT
Schafer <i>et</i> <i>al,</i> 2019. ¹⁴⁹	Single arm, phase 1/2	Talazoparib plus temozolomide	Recurrent/ refractory	ES- 2/10 prolonged SD (8 cycles)	DLTs: haematologic

			solid tumors, n=40, 4-25yo			
Federico <i>et al,</i> 2020. ¹⁹³	Single arm, phase 1	Talazoparib + irinotecan (A) plus temozolomide (B)	Recurrent/ refractory solid tumors (50% ES), n=41, median age 14.6yo	ORR 10% (A), ORR 25% (B)	Febrile neutropenia, diarrhoea	
EWSR1-FLI1 target agents						
Ludwig <i>et</i> <i>al</i> , 2021. ¹⁶⁴	TK216-01, phase 2 dose (RP2D)	TK216± vincristine	Relapsed/ refractory metastatic ES, mean age 31yo A. Schedule escalation cohort, n=32 B. 14-day infusion 200mg/m ² /d (RP2D) expansion cohort, n=35	CR 7%, SD 39%, PD 54%, SD median duration 113 days (B) 3 patient tumor responses	Most common: haematologic toxicity, fatigue.	

Definitions. ORR: objective response rate; PFS: progression free survival; w: weeks; mo: months; CR: complete response, PR: partial response; SD: stable disease; PD: progressive disease; DLT: dose limiting toxicity. 637 638

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- 1216

1218 Figure legends

- 1219 Figure 1. The incidence and outcomes of primary bone sarcoma using Surveillance, 1220 Epidemiology, and End Results (SEER) data.
- A-C. The incidence trends of bone sarcoma, SEER 21, overall from 2000 to 2017- histological type,
 gender and ethnicity by age of diagnosis. Data from SEER.² D. Five-year relative survival rates for
- 1223 osteosarcoma and Ewing sarcoma, SEER9, from patients diagnosed between 1975 to 2012 with at
- 1224 least 5-years follow-up for survival analyses. Data from SEER.^{188,189}
- 1225
- 1226 Figure 2. Example PBT plans for pelvic and sacral tumors in AYAs.¹⁹¹ 1227
- 1228 Axial and coronal images of two definitive PBT plans to treat locally advanced pelvic ES. An iliac bone
- primary in a 16-year-old female (**A-B**) and sacral tumor in a 19-year-old female (**C-D**). Red colour
- 1230 wash represents high dose, green moderate and blue the low dose.
- 1231

1232 Figure 3. Fluorescence guided surgery in osteosarcoma.

- 1233 Assessment of an osteosarcoma specimen following resection with fluorescence guided surgery
- 1234 using a handheld infrared camera (top left inset). The patient was injected with 75mg indocyanine
- 1235 green intravenously the day prior to surgery. The soft tissue component of the tumor (annotated with
- 1236 the white arrowhead on the MRI axial slice inset on the top right) is fluorescing through the vastus
- 1237 medialis muscle (annotated with * on the MRI).

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1239 Figure 4. Surgical techniques for primary bone sarcoma.

A. Complex navigation plan showing proposed resection planes for low grade osteosarcoma of the iliac
 wing. B. Reconstruction of the hip after navigated extraarticular resection using modular porous
 acetabular reconstruction system. C. 3D printed custom jig for resection of femoral diaphyseal Ewing
 sarcoma before insertion of custom implant.

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