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A diamino-functionalized silsesquioxane pillared graphene oxide for CO₂ capture†

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In the race for viable solutions that could slow down carbon emissions and help in meeting the climate change targets a lot of effort is being made towards the development of suitable CO₂ adsorbents with high surface area, tunable pore size and surface functionalities that could enhance selective adsorption. Here, we explored the use of silsesquioxane pillared graphene oxide for CO₂ capture; we modified silsesquioxane loading and processing parameters in order to obtain pillared structures with nanopores of the tailored size and surface properties to maximize the CO₂ sorption capacity. Powder X-ray diffraction, XPS and FTIR spectroscopies, thermal analysis (DTA/TGA), surface area measurements and CO₂ adsorption measurements were employed to characterize the materials and evaluate their performance. Through this optimisation process, materials with good CO₂ storage capacities of up to 1.7/1.5 mmol g⁻¹ at 273 K/298 K in atmospheric pressure, were achieved.

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1. Introduction

The level of atmospheric carbon dioxide (CO₂) emissions, one of the main contributors to global warming, has been increasing dramatically year after year, and despite the attempts towards the moderation and decrease of greenhouse gas production the situation seems irreversible. CO₂ is mainly generated from fossil fuel combustion and since there will be no substitute main energy source in the immediate future, the most promising plan of action is Carbon Capture, Utilization and Storage (CCUS).¹

The capture process of CCUS is focused mainly on industries with high CO₂ emissions, such as power plants, refineries and oil production, while Enhanced Oil Recovery (EOR), although

not of universal application, offers a unique financial incentive for capturing carbon: using waste CO₂ as a source material for producing hydrocarbons and at the same time preventing its harmful release into the atmosphere. In EOR CO₂ is injected in almost depleted oil fields in order to force out residual oil and natural gas. The problematic amine-based and ammonia solutions that have been broadly used until now for CO₂ capture, need to be replaced by sorbents that are low-cost, easy to scale up and that can be regenerated and reused at low energy cost.^{2,3} It is well-known that carbon materials such as amorphous carbon, nanotubes, fibers and graphite can be used as sorbents/sieves,⁴⁻⁹ catalytic substrates,¹⁰ membranes,¹¹ *etc.* due to their low mass in combination with chemical inertness, thermal stability and mechanical properties.

Theoretically, defect-free isolated graphene sheets have a very high surface area (~2630 m² g⁻¹),¹² in addition to being easily (chemically) modified and exhibiting superior mechanical and thermal stability. Graphene is also chemically inert and thus represents an ideal system for sorption and catalysis applications. If the full scientific and technological potential of graphene is to be achieved, lightweight, open 3D structures with high surface area, tuneable pore size and aromatic functionalities must be synthesized. However, the direct use of the unique surface properties of isolated graphene sheets is hampered by the underlying physical-chemical constraints, since due to their aromatic π -systems these structures are extremely prone to aggregation. It is thus clear that the only way to develop nanostructured materials based on graphene or its derivatives as building blocks, is to devise means to maintain the sheets

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† Electronic supplementary information (ESI) available: N₂ adsorption-desorption isotherms at 77 K for all silsesquioxane-pillared GO structures prepared with different loadings and both ways of drying; gravimetric CO₂ uptake at 1 bar of silsesquioxane-pillared GO structures as a function of silsesquioxane loading, at 273 K and 298 K. See DOI: 10.1039/d1ra00777g



detached. This can be implemented by taking advantage of the concept of intercalation chemistry and the so-called pillaring method, which involves the insertion of suitable and robust organic and/or inorganic species as pillars between the layers. These methods have been successfully applied in other layered structures such as clays¹³ and layered double hydroxides.¹⁴ Pillaring of graphene sheets can provide the necessary structural stability and keep the single carbon layers at a controlled distance, so that a maximum active surface area is easily accessible to small molecules. In such a way, new micro- and meso-porous materials with larger pore sizes than traditional porous materials such as zeolites can be designed. In 2008, using a multiscale theoretical approach Dimitrakakis *et al.*¹⁵ proposed a 3-D nanostructure consisting of parallel graphene layers, connected by carbon nanotube (CNT) pillars. This system, consisting mainly of sp² hybridised carbon, shows superior structural stability, tuneable porosity and improved storage properties. CNT pillared graphene combines high surface area, narrow and tuneable pore size distributions with available aromatic functionalities arising from both the graphene layers and the CNTs. It is exactly this combination, which makes this class of materials most suitable candidates for the “Holy Grail” storage adsorbent for important gases such as H₂.¹⁶ Various organic and/or inorganic pillars between graphene layers can impart enhanced and/or diverse properties for gas separation or catalysis, while further “functionalization” can be carried out by the well-established carbon chemistry. Furthermore, by properly choosing the pillaring species, 3D porous structures can be conceived, which are superior to metal organic frameworks (MOFs)¹⁷ in terms of stability at higher pressure and durability in normal environmental conditions.

A particularly promising approach is the intercalation of cubic silsesquioxanes as pillaring species in chemically oxidized graphene (graphene oxide, GO). Cubic siloxanes (silsesquioxanes) are synthesized from the hydrolytic condensation of the corresponding trifunctional organosilicon monomers, and offer the opportunity to realize materials with extremely well-defined dimensions and behaviour.^{18,19} Cubic siloxanes of the type X₈Si₈O₁₂, where X can be -(CH₃)₃NH₂, or -(CH₃)₃NH(CH₂)₂NH₂, have been successfully employed as precursor reagents for pillaring inorganic layered solids such as clays^{20–24} or metal(IV)-H-phosphates.²⁵

In this work we focus on the synthesis and characterization of novel pillared materials where amino-functionalized cubic silsesquioxanes were intercalated among GO layers at different loadings. Silsesquioxanes assure the robustness of the 3-D network of adjacent graphene sheets, while the unreacted amine groups in the open space between the GO sheets warrant strong CO₂ adsorption.

2. Materials and methods

2.1 Materials

Graphite (purum, powder <0.1 mm) and *N*-[3-(trimethoxysilyl)propyl]-ethylenediamine (EDAPTEOS, 97%) were purchased from Sigma Aldrich, whereas potassium chlorate (KClO₃, 99+%) was purchased from Alfa Aesar, sulphuric acid (H₂SO₄, 96%)

and ethanol (absolute for analysis) from Merck, and nitric acid (HNO₃, 65%) from Penta Chemicals Unlimited, and sodium hydroxide carbonate (NaHCO₃, >99.7%) from Riedel-de Haën. All reagents were of analytical grade and used without further purification. The water used in the experiments was distilled and deionized.

2.2 Materials synthesis

2.2.1. Graphene oxide synthesis. GO was produced through graphite powder oxidation using a modified Staudenmaier's method^{26,27} that leads to a higher amount of epoxy groups compared to carboxy and hydroxy groups, and thereby a starting material that favours the reactions with amine ending moieties.²⁸ In a typical synthesis, 10 g of powdered graphite were added to a mixture of concentrated sulphuric acid (400 ml) and nitric acid (200 ml) while stirring and cooling in an ice-water bath in order to absorb the heat released during the very exothermic chemical reaction. Potassium chlorate powder (200 g) was added to the mixture in small portions while stirring and cooling. The reaction was quenched after 18 h by pouring the mixture into distilled water and the oxidation product was washed until an almost neutral (~6) pH value was reached. The sample was then dried at room temperature by air-drying, where the sample was spread onto a glass plate and left to dry, as well as by freeze-drying (a laboratory freeze dryer BK-FD10 series by Biobase was used), where the sample was redispersed in 150 ml of H₂O, frozen by contact with liquid nitrogen and the ice was subsequently removed by sublimation at low pressure.

2.2.2 Formation of the pillaring agent. The organosilane used in this study was *N*-[3-(trimethoxysilyl)propyl]-ethylenediamine (EDAPTEOS). The formation of the octameric oligosiloxanes (see Fig. 1) from the hydrolytic polycondensation of the monomer occurs after dilution of EDAPTEOS in ethanol–water (v/v = 14/1) to give a solution of 0.45 M concentration.^{22–25,29}

2.2.3 Preparation of silsesquioxane pillared graphene oxide. A sample of 200 mg of GO was dispersed in 100 ml water by stirring for 24 h. The pH value of the dispersion was adjusted to slightly basic (~7.1) by adding a few drops of 0.1 M NaHCO₃ solution so that amines (-NH₂) are not protonated and thus easily form covalent bonds. Subsequently, aliquots of the siloxane solution were added such that 1.5, 4.5 and 9 mmol loadings were achieved. Upon addition of the siloxane solution the GO solid swelled instantly and flocculation was noticed (see Fig. 2). After stirring for 24 h, the GO-organosilane aggregates were washed with water two times, separated by centrifugation

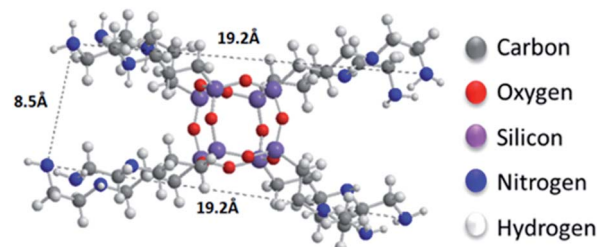


Fig. 1 The cage-like structure of the siloxane.



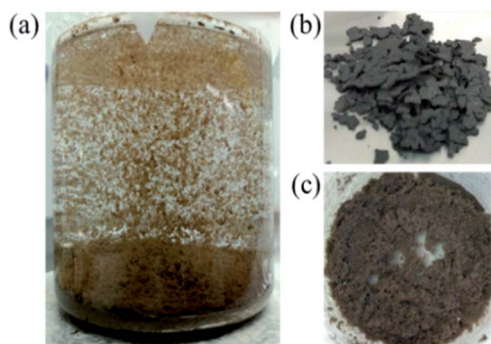


Fig. 2 Photographs presenting the flocculation phenomenon (a), and silsesquioxane-pillared GO after air drying (b) and freeze drying (c).

and either air-dried (see Fig. 2b), and freeze-dried (see Fig. 2c) as described above. The samples are denoted PILGD_xAD and PILGD_xFD (where *x* is the loading).

2.3 Characterization techniques

2.3.1 Powder X-ray diffraction (XRD). The diffraction spectra were collected at room temperature on a D8 advance Bruker diffractometer with a monochromatic Cu K α source (wavelength 1.5418 Å); a 1 mm divergent slit and a 3 mm anti-scattering slit were used. The 2θ scans were performed from 2 to 80° with a step size of 0.02° and a counting time of 1.00 s per step.

2.3.2 FTIR spectroscopy. Infrared spectra were measured with a Shimadzu FT-IR 8400 infrared spectrometer equipped with a deuterated triglycine sulphate (DTGS) detector, in the region of 400–4000 cm⁻¹. Each spectrum was the average of 64 scans and the resolution was set to 2 cm⁻¹. KBr pellets containing *ca.* 2 wt% sample were prepared for these measurements.

2.3.3 Thermal analysis. Thermogravimetric analysis (TGA) was performed with a TA-Instruments Discovery TGA 5500. Samples of approximately 5 mg were heated in air from 25 °C to 850 °C, at a rate of 5 °C min⁻¹.

2.3.4 X-ray photoelectron spectroscopy (XPS). The XPS spectra were collected with a Surface Science SSX-100 ESCA instrument with a monochromatic Al K α source ($h\nu = 1486.6$ eV); the pressure during the measurements was 1.5×10^{-9} mbar. The photoelectron collection angle was 37° with respect to surface normal; the energy resolution was set to 1.3 eV and the diameter of the spot analysed was 1000 μ m. The data analysis was conducted using WinSpec, a least squares curve-fitting program developed at the University of Namur (Belgium). The spectral analysis included a Shirley background subtraction and peak deconvolution employing Gaussian and Lorentzian functions. The Au 4f_{7/2} core level was used as a binding energy ref. 30. All the data were normalized to the number of scans and corrected for the sensitivity factor of the spectrometer. All measurements were carried out on freshly prepared samples, which were drop casted on 150 nm thick gold film supported on mica.³¹

2.3.5 Scanning electron microscopy (SEM). Analyses were carried out using a JEOL JSM-6390LV microscope equipped with the Oxford EDS detector.

2.3.6 Gas sorption measurements. Low-pressure nitrogen and carbon dioxide sorption measurements were carried out using Autosorb 1-MP instrument from Quantachrome equipped with multiple pressure transducers for highly accurate analyses and an oil-free vacuum system. Ultra-high purity N₂ and CO₂ gas (99 999%) was used for the adsorption measurements. Prior to the measurement, each sample was transferred to a 9 mm quartz cell and activated under dynamic vacuum at 100 °C for 20 h (until the output rate was less than 2 mTorr min⁻¹) to remove all volatile species. After activation, the sample was weighed to obtain the precise mass of the solids and the cell was transferred to the analysis port of the gas sorption instrument.

3. Results

Oxidizing graphite powder following the modified Staudenmaier's method,²⁶ produces exfoliated hydrophilic single-layer flakes of graphene oxide (GO), which are perfectly dispersed in water. As detailed above, the pillaring solution was derived from controlled hydrolysis of *N*-[3-(trimethoxysilyl)propyl]-ethylenediamine (EDAPTEOS) and hydrolytic condensation of the silanes takes place smoothly in an ethanol-H₂O solution, resulting in the creation of an octameric cubic structure.^{23,25} The immediate flocculation observed when the ethanolic solution containing the pillaring agent was added to the GO suspension, hints to the insertion of cubic siloxanes between the GO layers through covalent bonding *via* the amide functionality of the organosilane molecules. Interaction of the primary aliphatic amines of the EDAPTEOS end groups with GO is expected to take place mainly *via* nucleophilic substitution reactions on the epoxy groups of GO.^{27,32}

The XRD patterns of the pristine graphite, GO and the PILGD samples are shown in Fig. 3. Note that the sharp peak at 21.4° visible in most of the samples, originates from the silicon oxide

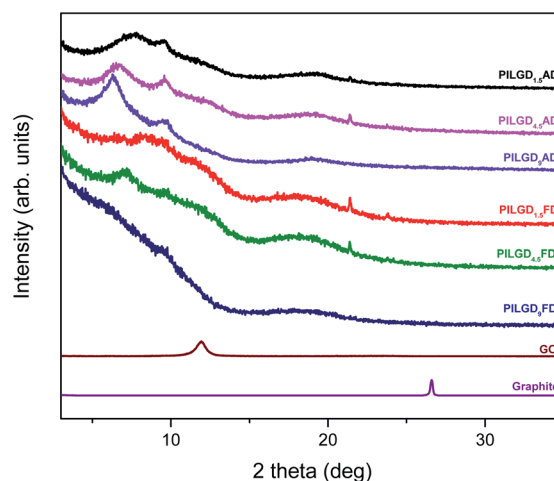


Fig. 3 XRD patterns of pristine graphite, graphene oxide, and silsesquioxane-pillared graphene oxide prepared with different loadings and either air-dried or freeze-dried.



used as a substrate during the measurements. The pattern of pure graphite exhibits a peak at 26.6° corresponding to the basal spacing $d_{002} = 3.34 \text{ \AA}$, while for graphene oxide a 001 reflection^{32,33} appears at 11.9° , consistent with a basal spacing of $d_{001} = 7.4 \text{ \AA}$. Treatment of GO with the siloxane cubes leads to a shift of the peak to lower angles, which confirms an expansion of the interlayer space by the organofunctionalized silicon oxide cubes inserted as bonded pillars between GO sheets. In the case of the air-dried samples, two peaks are distinguished in the XRD patterns, one in the range of $6.3\text{--}7.7^\circ$ and a second one at 9.6° . The existence of these two peaks is due to the different orientations of the cubes, facilitated by the flexibility of the aliphatic chains.³⁴ Applying the Bragg formula ($n\lambda = 2d \sin \theta$), and bearing in mind that the thickness of a graphene oxide layer is 6.1 \AA ,³⁵ the interlayer distances giving rise to the two peaks are calculated to amount to $11.4\text{--}14 \text{ \AA}$ and 9.2 \AA , respectively. Taking into account the intercalant's size as marked in Fig. 1, one concludes that it has adopted a very slightly inclined orientation between the GO sheets. There is also a very broad feature centred around the peak position of pure GO, which indicates that not all layers are pillared and very small coherently diffracting domains of unfilled GO persist in between the pillared structure. On the other hand, in the case of the freeze-dried samples the peak positions cannot readily be discerned because the diffraction pattern shows very broad features, pointing to small coherently diffracting domains.

TGA was performed on the air-dried silsesquioxane-pillared structures in order to define the relative amount of silicon oxide for each loading; the results are presented in Fig. 4. Heating up to 250°C an initial mass loss of $\sim 24\%$ is noticed, which is attributed to the removal of the adsorbed water and of the oxygen containing groups of the GO.³² Increasing the temperature to 350°C , a second mass loss of $\sim 12\%$ is recorded, which can be assigned to the removal of the organic groups bonded to the siloxane cubes, and successively a third weight loss of approximately 45% indicates combustion of the graphene layers. From the remaining weight after heating to 850°C , we calculated that the inorganic silicon oxide cubes correspond approximately to 10.842, 13.065 and

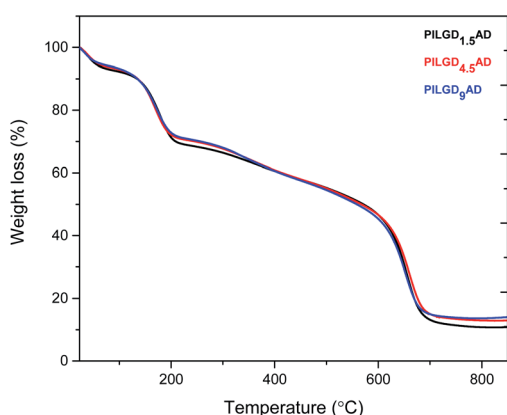


Fig. 4 TGA curves of the three air-dried silsesquioxane-pillared graphene oxide structures.

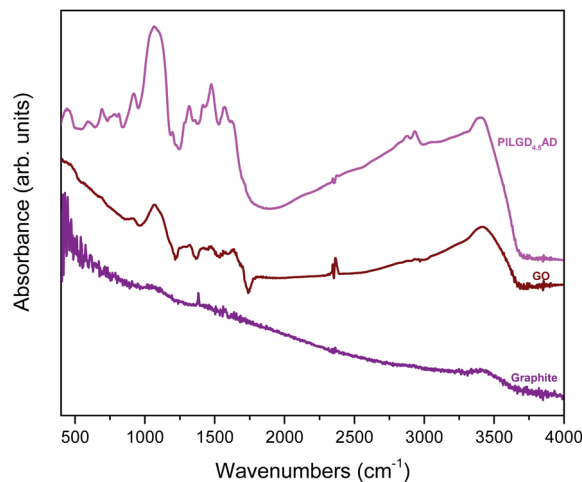


Fig. 5 FTIR spectra of graphite, graphene oxide (GO) and air-dried silsesquioxane-pillared graphene oxide structure PILGD_{4,5}AD.

14.169% of the total mass of the pillared material obtained with 1.5, 4.5 and 9 mmol loading respectively.

Note that the silicon oxide cubes' content does not scale with the loading because in the last step of the synthesis the samples were washed two times to remove the excess amount of cubes as well as the loosely bonded ones.

An additional characterisation tool, which can confirm the successful incorporation of the silsesquioxane cubes between GO sheets, is FTIR spectroscopy. As shown in Fig. 5, while pure graphite is an IR inactive solid, graphene oxide exhibits all the IR features expected after oxidation, namely at 3411 cm^{-1} the hydroxyl stretching vibrations of the C-OH groups, at 1630 cm^{-1} the C=O stretching vibrations of the -COOH groups, at 1069 cm^{-1} the C-O stretching vibrations, at 1294 cm^{-1} the asymmetric stretching of C-O-C bridges in epoxy groups, and at 1646 cm^{-1} the C=C stretching vibrations of the aromatic ring.^{36,37} In the case of the pillared samples, extra peaks appear in the spectrum, which are attributed to the presence of the silsesquioxane cubes. In fact, the band at 773 cm^{-1} is assigned to the stretching vibrations of O-Si-O bonds, and the ones at 445, 596, 1067 and 1197 cm^{-1} are due to the Si-O-Si bending and stretching vibrations;^{34,38} together these spectral features confirm the integrity of the silsesquioxane cubes. The band at 692 cm^{-1} is due to the C-H bending vibrations of the aliphatic chains of the silsesquioxane cubes³⁴ and the one at 920 cm^{-1} stems from Si-O stretching vibrations.³⁹ The spectral fingerprints of C-N at 1315 cm^{-1} , the asymmetric N⁺-CH₃ deformations²² at 1474 cm^{-1} , the -NH₃⁺ deformation^{23,39} at 1570 cm^{-1} and the NH₂ deformation at 1627 cm^{-1} together testify to the integrity of the aliphatic chains of the cubes.²³ Finally, asymmetric and symmetric stretching vibrations of -CH₂- groups observed at 2931 and 2874 cm^{-1} reveal the presence of organosilane molecules in the solid. Analogous spectra were obtained for all the other pillared samples (data not shown here).

X-ray photoelectron spectroscopy was performed on the three air-dried silsesquioxane-pillared structures in order to verify the presence and integrity of the siloxane cubes in the



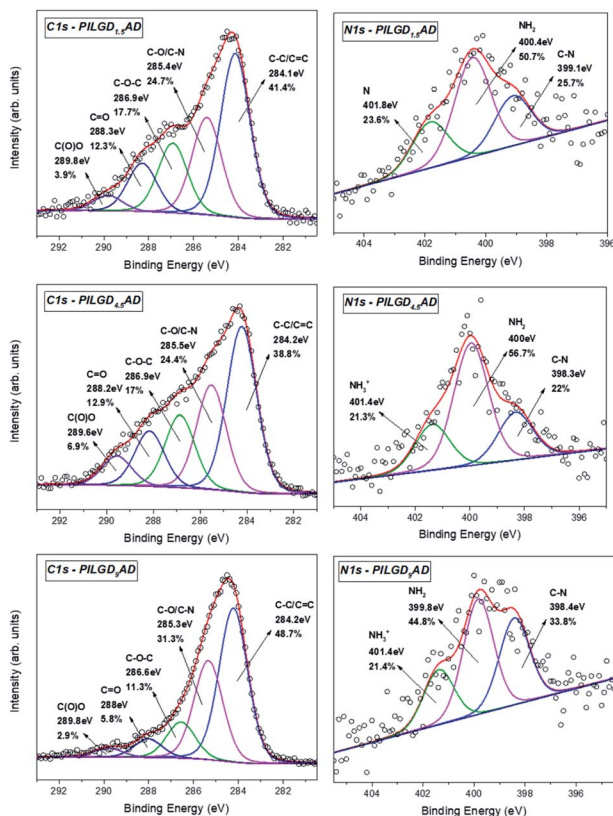


Fig. 6 XPS spectra of the C 1s and N 1s core level regions of the silsesquioxane-pillared GO structures obtained with the three different loadings.

interlayer space of GO and also to evaluate the quality of the graphene-based material in terms of chemical moieties present after intercalation. The detailed spectra of the C 1s and N 1s core level regions are shown in Fig. 6.

Deconvolution of the C 1s spectrum requires five components. The first and most prominent peak at a binding energy (BE) of ~ 284.2 eV is attributed to C-C/C=C bonds within the graphene oxide layers and contributes with respectively 41.4, 38.8 and 48.7% of the total C 1s spectral intensity for PILGO_{1.5}AD, PILGO_{4.5}AD and PILGO₉AD. The second one at a BE of ~ 285.4 eV is due to the C-O bonds of the GO lattice as well as from the C-N bonds of the cubes and makes up 24.7, 24.4 and 31.3% of the C 1s spectral intensity for the 3 loadings respectively, while the third component at a BE of ~ 286.9 eV originates from the epoxy groups and its lower intensity with respect to pure GO for all 3 loadings (17.7, 17 and 11.3% of the total C 1s spectral intensity) indicates the formation of covalent bonds. Finally, the two components at BEs of ~ 288.2 and ~ 289.8 eV are attributed respectively to C=O bonds (relative intensity 12.3, 12.9 and 5.8% for the three loadings) and to carboxylic groups present in the graphene oxide sheets (relative spectral intensities 3.9, 6.9 and 2.9% for the three loadings).

Through the analysis of the XPS spectra of the N 1s core level region additional insight on the type of interactions can be gained. The nitrogen spectrum requires three components for a good fit: the first one at a BE of ~ 398.4 eV is attributed to the covalent bonds formed between the amines and the epoxy

Table 1 Stoichiometry of the air-dried silsesquioxane-pillared GO structures as deduced from the XPS analysis

Element	Atomic percentage %		
	PILGD _{1.5} AD	PILGD _{4.5} AD	PILGD ₉ AD
C	78.8	63.9	66.9
O	10.8	21.7	21.7
N	3.5	4.1	4.1
Si	6.9	10.3	7.3

Table 2 The values of the specific surface area of GO and silsesquioxane-pillared GO as deduced from N₂ adsorption measurements at 77 K

Sample	BET surface area (m ² g ⁻¹)	
	AD	FD
GO	9	7
PILGD _{1.5}	10	50
PILGD _{4.5}	9	46
PILGD ₉	8	42

groups (relative spectral intensities 25.7, 22 and 33.8% for the three loadings); the second contribution at ~ 400 eV is due to amines of the precursor and amounts to respectively 50.7, 56.7 and 44.8% of the total N 1s intensity and the last one at a BE ~ 401.4 eV stems from protonated amines (relative spectral intensities 23.6, 21.3 and 21.4% for the three loadings).

The atomic percentages of the elements present in the samples were calculated and are presented in Table 1. The silicon content agrees with the data of the thermal analysis of the samples.

The porous structure of the different silsesquioxane-pillared GO samples and of pure GO was studied by recording the N₂ adsorption-desorption isotherms at 77 K; the data are presented in the ESI.† The BET specific surface area, deduced from the adsorption data and reported in Table 2 for all samples, is significantly higher for the freeze-dried samples. In fact, for the latter it reaches more than 5 times larger values than those of the air-dried ones synthesized with the same silsesquioxane loading.

The pillared structures were examined with SEM in order to spot the differences in the structures for the two different ways of drying; representative images of the PILGD_{4.5}AD and PILGD_{4.5}FD samples are shown in Fig. 7. As expected, by simply

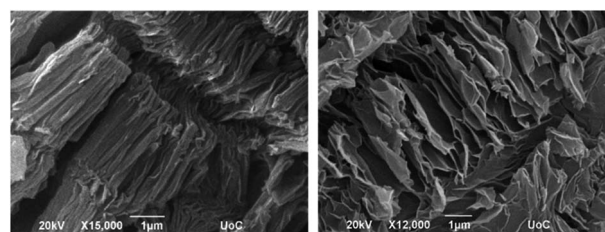


Fig. 7 Representative scanning electron microscopy images of the air-dried (PILGO_{4.5}AD, left) and freeze-dried (PILGO_{4.5}FD, right) silsesquioxane-pillared GO structures.



air drying the samples in ambient conditions, we get compact stacks of graphene oxide layers since with the removal of water the structure shrinks and the layers are only kept apart by the silsesquioxane cubes (left image of Fig. 7). On the other hand, when freeze-drying is employed, the ice crystals sublime, leaving behind pores in the structure.

In the SEM image (Fig. 7, right picture) one easily discerns a more foam-like macroscopic structure of the sample, very distinct from the one resulting from air-drying. This explains the increased specific surface area for the freeze-dried samples.

The CO₂ adsorption behaviour for all samples was investigated by recording the corresponding adsorption isotherms at 273 K and 298 K, up to 1 bar (see Fig. S2†). For the neat GO samples, although the uptake is relatively poor, the freeze-dried GO is able to capture twice as much CO₂ (16.1 cm³ g⁻¹ and 15.3 cm³ g⁻¹, at 273 K and 298 K respectively) as the air-dried one (8 cm³ g⁻¹ and 7.7 cm³ g⁻¹, at 273 K and 298 K respectively). Interestingly, for the pillared freeze-dried samples, the CO₂ uptake at 1 bar as a function of surface coverage, does not follow

Vegard's law, meaning that it does not monotonically increase with increasing loading. Instead, it shows a maximum value for the intermediate sample PILGD_{4.5}FD, reaching 37 cm³ g⁻¹ and 32.9 cm³ g⁻¹, at 273 K and 298 K, respectively (Fig. 8). The gravimetric uptake is expected to increase with increasing available pore space and decrease with increasing density of the sample. One can anticipate that the insertion of silsesquioxane pillars improves porosity but also makes the material heavier. The lower CO₂ uptake of the high loading sample, PILGD₉FD (17.9 cm³ g⁻¹ and 17.8 cm³ g⁻¹ at 273 K and 298 K) suggests that this sample is clogged due to an excess of silsesquioxane pillars. In other words, a high amount of pillars reduces the accessible pore space and increases the density of the material, reducing in this way the CO₂ gravimetric uptake. The high CO₂ uptake of PILGD_{4.5}FD is also supported by the corresponding isosteric heat of adsorption, Q_{st} , calculated using the adsorption isotherms at 273 K and 298 K and applying the Clausius–Clapeyron equation. As shown in Fig. 9, for PILGD_{4.5}FD the Q_{st} at zero coverage is 5.7 kJ mol⁻¹; it slightly increases up to 7.4 kJ mol⁻¹ with increasing loading and drops back to 5.4 kJ mol⁻¹ at high loadings. This behaviour implies the presence of an energetically uniform adsorption environment that favours CO₂–CO₂ interactions that contributes to high uptake, as has been observed in porous materials, including MOFs.⁴⁰

In contrast, the samples with lower and higher silsesquioxane content both show a rapid decrease of the Q_{st} values with increasing CO₂ coverage, reaching 2.3 kJ mol⁻¹ and 0.1 kJ mol⁻¹ for PILGD_{1.5}FD and PILGD₉FD, respectively. Therefore, the average Q_{st} is significantly lower in both as compared to PILGD_{4.5}FD, consistent with the higher CO₂ uptake of the latter.

Interestingly, the air-dried samples show a different CO₂ adsorption behaviour, implying a different mechanism of CO₂ sorption in these solids (Fig. S2†). An uncommon result is that for PILGD_{1.5}AD and PILGD₉AD the CO₂ uptake is higher at 298 K than at 273 K, suggesting that CO₂ molecules have better access to the porous space in these solids when their kinetic energy is higher. This can be rationalized considering that these samples have a very compact structure as seen in the SEM images, and therefore a higher kinetic energy (higher temperature) is

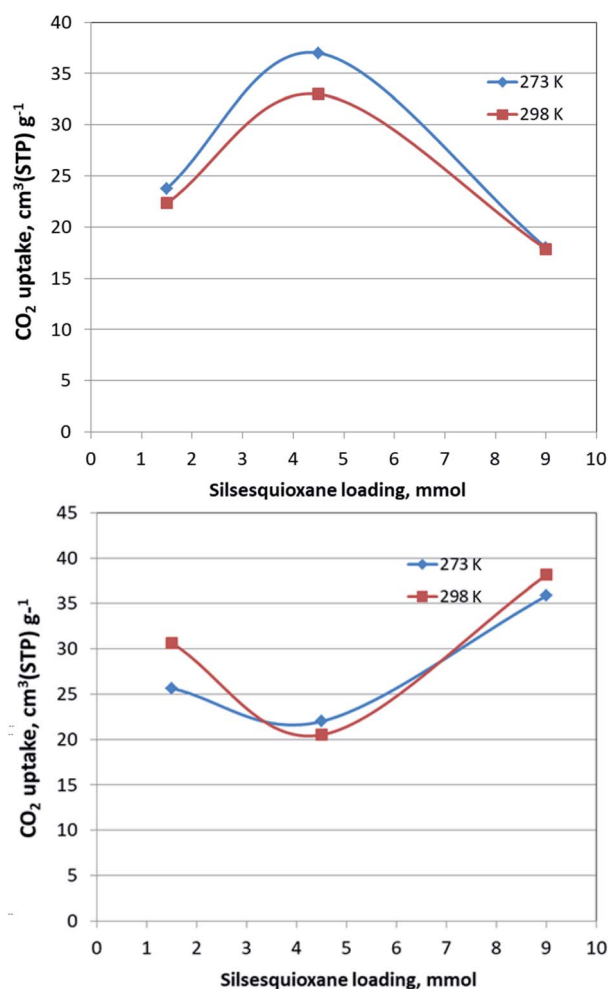


Fig. 8 Gravimetric CO₂ uptake at 1 bar of PILGD_{1.5}FD, PILGD_{4.5}FD and PILGD₉FD as a function of silsesquioxane loading at the indicated temperatures (up) and the equivalent measurements for the air-dried samples (down).

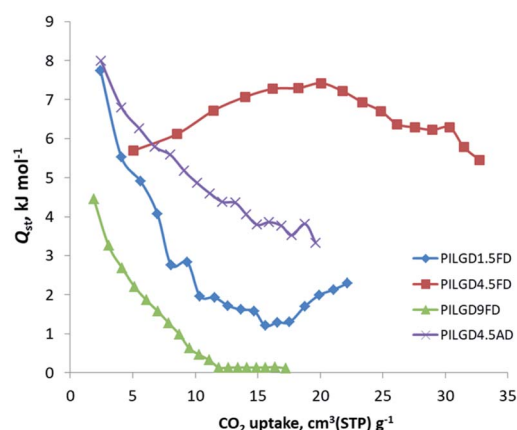


Fig. 9 Isosteric heat of adsorption, Q_{st} , as a function of surface coverage, for the indicated solids.



required for the CO₂ molecules to be able to penetrate between the layers. The fact that PILGD_{4.5}AD shows marginally higher CO₂ uptake at 273 K compared to 298 K, could be associated with a less dense packing of the layers in this case, due to optimum silsesquioxane content. For PILGD_{4.5}AD, the calculated Q_{st} drops also fast as a function of surface coverage, reaching 3.3 kJ mol⁻¹ at high CO₂ loading, consistent with the relatively low CO₂ uptake 22 cm³ g⁻¹/20.4 kJ mol⁻¹ at 273 K/298 K.

4 Conclusions

Diamino-functionalised silsesquioxane-pillared graphene oxide structures were synthesized in an easily upscalable protocol, by intercalating reactive silylating agents in the interlayer space between the carbon sheets. We showed that by simply opting for freeze-drying, the preferred drying technique in biology as well as in the pharmaceutical and food industries, the porosity can be significantly enhanced as compared to air-drying. The morphology change induced by freeze-drying can lead to an enhanced CO₂ adsorption capacity depending on the loading of the pillaring agent. The CO₂ storage capacity of the pillared structures that were developed is relatively high despite their low specific surface area – in general considered one of the key characteristics a highly efficient sorbent material. The pillared structure can compete easily with the performance at ambient conditions of other graphene-based materials possessing much higher specific surface areas ranging from 500 to 1000 m² g⁻¹.⁴¹

Author contributions

ET: investigation, methodology, data analysis and interpretation, visualization, writing – original draft. VS: investigation, visualization, writing – review & editing. GKA: investigation, data analysis and interpretation, visualization, writing – review & editing. KS: investigation, data analysis and interpretation, supervision, writing – review & editing. KGF: investigation. EKD: investigation. GER: writing – review & editing. GNK: writing – review & editing. PNT: validation, writing – review & editing. DG: conceptualization, supervision, methodology, resources, writing – review & editing. PR: supervision, resources, writing – review & editing. LB: investigation. ODL: investigation. JVD: investigation.

Conflicts of interest

There are no conflicts to declare.

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