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Article

One-Step Liquid Phase Polymerization of HEMA by Atmospheric-Pressure Plasma Discharges for Ti Dental Implants

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- † At the time of measurements.

Featured Application: In this paper, a fast, one-step method to prepare acrylate-based coatings on titanium through the atmospheric pressure plasma polymerization of HEMA is described. The coating shows lower surface bacterial adhesion and enhanced cell adhesion when compared with pristine titanium.



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Abstract: Dental implants can fail due to various factors, in which bad tissue integration is believed to have a significant role. Specific properties of the implant surface, such as its chemistry and roughness, are of paramount importance to address specific cell responses, such as the adsorption of proteins, as well as the adhesion and differentiation of cells, which are suitable for biomaterial and tissue engineering. In this study, an acrylate-containing coating was produced on titanium surfaces through the atmospheric pressure plasma treatment of a liquid precursor, 2-hydroxyethyl methacrylate. A hydrophilic coating was obtained, showing retention of the monomer chemistry as assessed by FTIR analysis and XPS. Enhanced fibroblast adhesion and decreased *Staphylococcus aureus* and *Escherichia coli* adhesion were recorded, showing that this is a suitable method to produce biocompatible coatings with a reduced bacterial adhesion.

Keywords: atmospheric pressure plasma jet; plasma polymerization; acrylate coating; titanium implants; biocompatible



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1. Introduction

Dental implants are a common solution to overcome the problem of tooth loss [1]. However, these implants can fail due to various factors, in which the lack of osseointegration—the ingrowth of the implant into the bone structure—and implant-related infections are thought to play a key role [2–5]. The lack of osseointegration can be explained by the implant's mobility, the surface properties of the implant, medical treatments applied to the patient (radiation therapy or pharmacological agents) and the patient's related factors, including osteoporosis, rheumatoid arthritis, renal insufficiency or smoking [6–9].

Titanium is widely used to produce dental implants, mainly due to its biocompatibility, corrosion resistance, mechanical properties and low immunogenic potential [10]. Titanium is naturally covered by a titanium oxide layer that facilitates the adsorption of biomolecules, supporting cell adhesion and spreading [1].

Specific properties of the implant surface, such as chemistry and roughness, play a determining role to address specific cell responses (e.g., the adsorption of proteins, as well as the adhesion and differentiation of cells) suitable for biomaterial and tissue engineering. Therefore, various attempts have been made to increase the success rate of implants by tailoring the surface properties, including modification of the topography features [11], doping with inorganic antimicrobial agents [12–18], immobilizing bioactive molecules like antibiotics [19,20] or peptides [21–27] and coating the titanium surface with polymers [28–31].

Plasma polymerization has been widely used as a process for preparing biocompatible coatings, but until recently, the application was limited mostly to low-pressure plasma polymerization [32–34] or, alternatively, with atmospheric pressure plasma polymerization [35–37]. In the latter, either dielectric barrier discharges or plasma jets are employed, introducing monomers in the discharge by producing an aerosol which was led by the gas flow toward the surface of the material [38]. Lately, the interest in atmospheric pressure plasma jets has been growing, as they enable spatially resolved surface treatments, along with the creation of chemically heterogeneous surfaces to foster specific cell–surface interactions.

Atmospheric pressure plasma jets (APPJs) have been used for the treatment of medical devices in order to produce chemically reactive surfaces with different functionalities [39], such as the preparation of carboxyl [39,40] or amino rich surfaces [40], which can be further used for the immobilization of biomolecules like proteins or peptides. Those surfaces have been proven to increase the number of cells adhered on the plasma-treated material. APPJs have also been used to produce antifouling polyethyleneglycol (PEG) coatings by plasma polymerization in order to prepare antithrombogenic materials [41], or as a pretreatment of the substrate to immobilize cell adhesion peptides [42]. When focusing on the titanium dental implants, APPJs have been used as a methodology to render antibacterial surfaces [43] or to sterilize titanium implants [44]. A nanocomposite coating to be used as a drug delivery system, containing silica and poly(lactic-co-glycolide), has also been prepared using this technique, showing increased adhesion of osteoblasts and fibroblasts [45].

Besides that, for the improvement of biocompatibility, nitrogen- or oxygen-containing functional groups are known to support cell attachment and proliferation [46]. Recent developments are focused on the generation of oxygen-rich, hydrocarbon-based polymer coatings by using plasmas for the polymerization of polyethylene glycol, poly ϵ -caprolactone or acrylic acid to modify cell attachment on a variety of substrates, such as silicon [47,48], polypropylene meshes [49], glass [50] or titanium [51]. Based on the oxygen functional groups present on the surface, ion–ion and ion–dipole interactions occur that favor the attachment of proteins. With respect to dental implants, where suitable cell adhesion is required, especially coatings rich in carboxylic or hydroxyl groups are favored. These coatings can be prepared, for instance, via the polymerization of liquid 2-hydroxyethyl methacrylate (HEMA) at atmospheric pressure by using a plasma jet. So far, grafting of HEMA on dentin [52] and other substrates [53] was reported, but it has not been studied previously on titanium substrates, which might be a fast and easy processing method to obtain biocompatible coatings with reduced bacterial adhesion on dental implants.

Accordingly, the aim of this study is to investigate the polymerization of 2-hydroxyethyl methacrylate (HEMA) in its liquid phase by employing an atmospheric pressure plasma jet and ascertaining whether this could provide suitable properties for titanium surfaces from the standpoint of future clinical applications in dentistry. With this in mind, different

2. Materials and Methods

process parameters have been tested, whereas the coating properties have been analyzed in terms of chemical properties and their biological performance in vitro.

2.1. Plasma Source and Process Parameters

A 27.12 MHz driven atmospheric pressure plasma jet (Figure 1) was used to polymerize HEMA on different substrates [54]. The plasma jet consisted of two ring electrodes around a quartz capillary. The upper electrode was capacitively coupled to the frequency generator, whereas the other one was grounded.

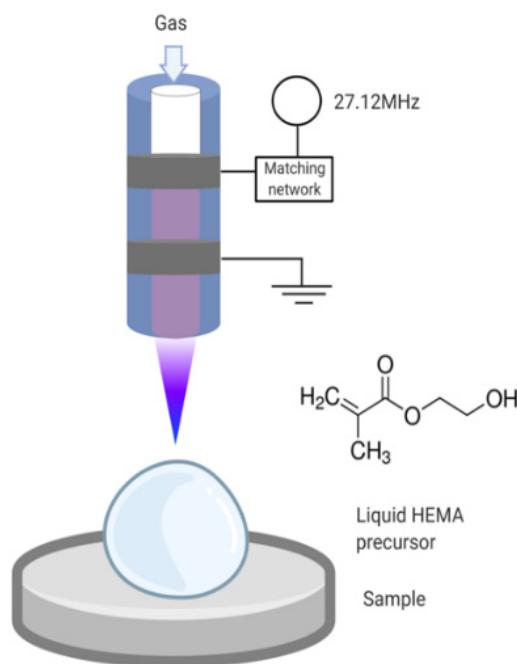


Figure 1. Schematics of the atmospheric pressure plasma jet used in this study, employing Ar as a working gas to polymerize the liquid 2-hydroxyethyl methacrylate (HEMA) monomer on titanium samples or silicon wafers.

The coating was prepared by placing a drop of liquid 2-hydroxyethyl methacrylate (HEMA) directly on the sample surface and treating the liquid with an argon plasma (Figure 1). Parameters such as the plasma input power, Ar flow rate, liquid drop volume, and distance between the tip of the glass capillary and the sample were varied in order to generate HEMA-based coatings.

Sample ID	Power (W)	Ar Gas Flow (sLM)	Distance (mm)	Time (min)	Drop Volume (μL)
S1	10	1	4	5	8
S2	7	1	4	5	8
S3	10	1	3	5	10
S4	10	1	3	2.5 + 2.5	5 + 5

Sample ID	Plasma Input Power (W)	Ar Gas Flow (sLM)	Distance (mm)	Treatment Time (min)
S1	10	1	4	5
S2	7	0.7	4	5
S3	10	1	3	5
S4	10	1	3	2.5 + 2.5

Commercially pure titanium (Ti) grade 2 was purchased as rods 10 mm in diameter (VDM metals, Germany) and cut into 2 mm disks. Ti samples were ground in a sequence of silicon carbide grinding papers with decreasing particle sizes (P400, P600, P800, P1200, P2500, Neurtek, Spain) and polished with a colloidal silica suspension (Eposil M11, particle size 0.06 μm , Neurtek). The samples were cleaned in a sequence of solvents—distilled water, ethanol and acetone (Panreac, Germany)—in an ultrasonic bath.

The 2-hydroxyethyl methacrylate at 98% purity (HEMA) was purchased from Sigma Aldrich (Germany) and used without further purification.

Dulbecco's modified Eagle medium (DMEM, Invitrogen, Carlsbad, CA, USA) supplemented with 10% fetal bovine serum (FBS, Invitrogen, Carlsbad, CA, USA), 2 mM L-glutamine (Invitrogen), 50 U/mL streptomycin/penicillin (Invitrogen), phosphate buffered saline (Gibco, UK), a lactate dehydrogenase (LDH) cytotoxicity detection kit (Roche, USA) and a mammalian protein extraction reagent (mPER, Thermo Scientific, USA) were used for biocompatibility assays.

Brain heart infusion (BHI, Scharlab, Spain) and agar bacteriological (Scharlab, Spain) were used for bacterial adhesion assays.

2.3. Surface Characterization

2.3.1. Surface Free Energy

The contact angles of distilled water, diiodemethane and ethylene glycol were measured at room temperature by the sessile drop method, using an OCA 30 contact angle analyzer (DataPhysics Instruments GmbH) and a drop of 1 μL . The surface free energy was calculated by using the Owens, Wendt, Rabel and Kaelble (OWRK) method [55] with SCA20 software.

2.3.2. Fourier Transformed Infrared Spectroscopy (FTIR)

FTIR spectra were acquired in the attenuated total reflectance (ATR) mode, using a diamond crystal and recording 32 scans in the range of 650–4000 cm^{-1} , with Spectrum One equipment (Perkin Elmer).

2.3.3. X-ray Photoelectron Spectroscopy (XPS)

XPS spectra were acquired using an Axis Supra DLD electron spectrometer (Kratos Analytical Ltd., Manchester, UK) with a monochromatic Al K α source (1486.6 eV). Survey- and core-level spectra of O 1s, N 1s, C 1s, Ti 2p and Si 2p were collected by applying 15 kV and 10 mA for the survey spectra and core-level spectra, respectively, and 15 kV and 15 mA for the highly resolved measured C 1s peaks. All XPS measurements were collected with a 250 μm spot size, using a charge neutralizer during acquisition. Data processing were carried out using CasaXPS software, version 2.3.22PR1.0 (Casa Software, Ltd., Teignmouth, UK). Curve fitting of the high-resolution C 1s spectra was also carried out using CasaXPS software. The line shape used was a Gaussian–Lorentzian (GL 30) function with a Shirley background. Due to sample charging, the binding energy scale was corrected for all samples by setting the C 1s binding energy to 285.0 eV. Concentrations were provided in atomic percent (at.%). A depth profile was generated by alternating cycles of spectral acquisition of the sample surface, followed by 10 keV Ar₁₀₀₀₊ bombardment of the sample surface. The beam was rastered over an area of 1.5 \times 1.5 mm^2 .

2.3.4. Coating Stability

The stability of the coatings was studied by immersing the coated samples in deionized water for 24 h and 48 h, or by applying an ultrasonic treatment in water for 5 min. The wettability of each coating was studied by water contact angle measurements, and the chemical composition was assessed by ATR-FTIR and XPS analysis after drying the samples with a nitrogen gas flow.

2.4. Biocompatibility Studies

2.4.1. Indirect Cytotoxicity

The indirect cytotoxicity of the samples was evaluated following the ISO 10993-5 standard [56] with human foreskin fibroblasts (hFFs, Merck Millipore Corporation, Bedford, USA). Details on the protocol can be found elsewhere [29]. Briefly, the non-treated and plasma-treated samples were sterilized in ethanol for 10 min, washed three times with Phosphate Buffer Saline (PBS) and immersed in DMEM for 72 h at 37 °C. The hFFs were cultured at a cell density of 5×10^3 cells/well on a 96 well tissue culture polystyrene (TCPS) plate for 24 h. Dilutions of the sample extracts (1:1, 1:10, 1:100, 1:1000) were used to incubate the cells for 24 h, and afterward, the cells were lysed with mPER in order to quantify the cell viability with the LDH kit.

2.4.2. Cell Adhesion

Cell adhesion assays were performed with hFFs according to the protocol described in [29]. Briefly, 2×10^4 cells per sample in 1 mL of medium were seeded on the sterilized samples and incubated for 6 h at 37 °C. After the incubation time, the adhered cells were lysed with mPER, and the viability was quantified with the LDH kit.

2.5. Bacterial Adhesion

Bacterial adhesion was performed with *Staphylococcus aureus* (*S. aureus*, CCUG 15915, Culture Collection University of Göteborg, Göteborg, Sweden) and *Escherichia coli* (*E. coli*, CECT 101, Colección Española de Cultivos Tipo, Valencia, Spain). The protocol followed can be found elsewhere [57]. Briefly, the samples were sterilized by immersion in ethanol and washed three times with PBS. Then, 1 mL of the bacterial suspension—adjusted to an absorbance of 0.2 ± 0.01 —was placed on the samples and incubated for 2 h at 37 °C. Bacteria were detached from the surface and plated on agar plates by serial dilution.

2.6. Statistical Analysis

The cell and microbiological results were presented as the average \pm standard deviation of at least three independent samples. Statistical analysis was performed with Minitab 17™ software (Minitab Inc, State College, PA, USA). Data were analyzed by one-way ANOVA tables with Tukey's multiple comparison tests in order to evaluate any statistically significant differences between sample groups. The differences were considered statistically significant when $p < 0.05$.

3. Results

3.1. Surface Characterization

3.1.1. Surface Free Energy

For the calculation of the free surface energy of the coatings, the method of Owens, Wendt, Rabel and Kaelble was used, whereby the free surface energy is divided into a polar and a dispersive component. Due to a static plasma treatment and the local confinement of the area that was directly exposed to the plasma, the contact angles were measured on two different positions: one in the center of the coating and the other one in the edge region of the coating. Figure 2 shows the free surface energies of coatings polymerized at different process parameters. The data obtained revealed that the surface free energy were independent of the measurement position and process conditions. Compared to the titanium, all the coated samples showed a higher polar component and thus, in total, an increased surface free energy, revealing that the coating was more hydrophilic.

ized at different process parameters. The data obtained revealed energy were independent of the measurement position and process to the titanium, all the coated samples showed a higher polar total, an increased surface free energy, revealing that the coating

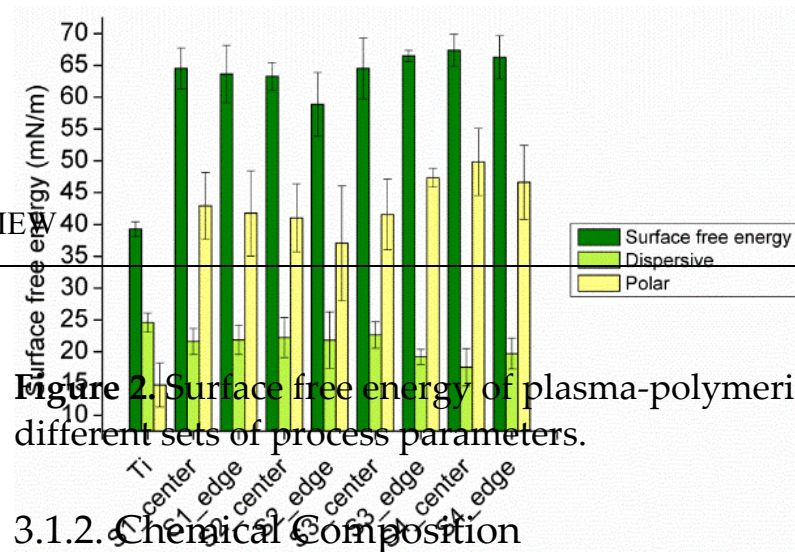


Figure 2. Surface free energy of plasma-polymerized, HEMA-based coatings on Ti and Si wafers for different sets of process parameters.

3.1.2. Chemical Composition

The chemical compositions of the coatings deposited on the Si wafers by means of ATR-FTIR (Figure 3a). The bands identified in the spectra corresponded to the characteristic signals found in the liquid precursor. The chemical compositions of the coatings deposited on the Si wafer was investigated by means of ATR-FTIR (Figure 3a). The bands identified in the spectra corresponded to the characteristic signals found in the liquid precursor, which were the alcohol bands (stretching at 3422 cm^{-1} and bending at 1022 cm^{-1}) and the ester band (stretching at 1712 cm^{-1} and bending at 1022 cm^{-1}). While all the coatings associated with a HEMA coating, the S4 coating seemed to have a lower contribution from the OH band and a higher contribution from the hydrocarbon bands.

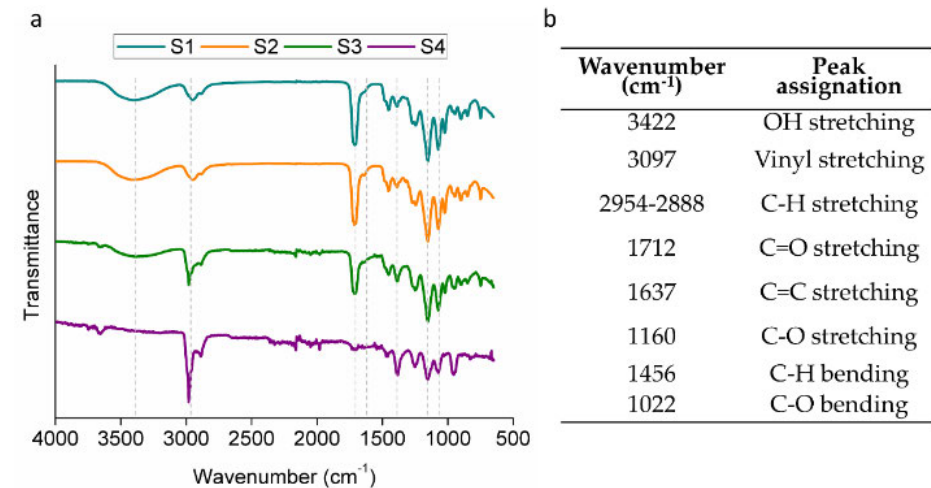


Figure 3. (a) Normalized attenuated total reflectance Fourier transformed infrared spectroscopy (ATR-FTIR) spectra of HEMA-based plasma polymer coatings and (b) assignment of the main peaks.

XPS analysis was performed to determine the elemental compositions of the coatings. In particular, a line scan was acquired with a step size of 1 mm involving the entire coating, as depicted in Figure 4. The elements identified in the survey spectra were carbon (C), oxygen (O), nitrogen (N) and silicon (Si). In comparison with the stoichiometric composition of HEMA (presented as dashed lines), the coatings showed higher portions of carbon and decreased contents of oxygen, especially in the center of the coatings (highlighted in yellow in the graphs). In contrast, the edge regions of the films exhibited fractions of elements close to the theoretical values for HEMA. It can be assumed that, due to the HEMA (presented as dashed lines), the coatings showed higher portions of oxygen, especially in the center of the coatings.

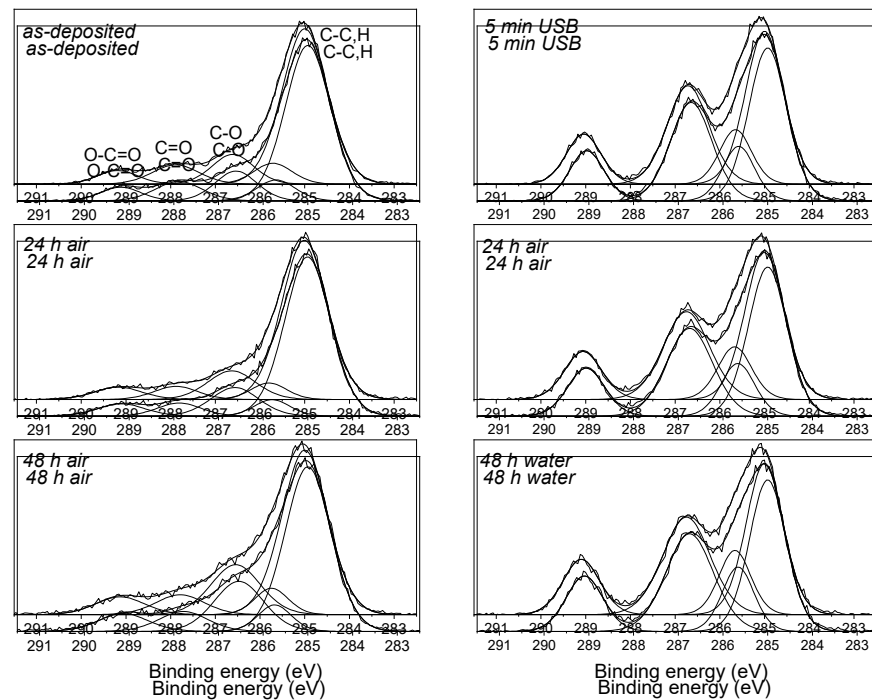


Figure 7. X-ray photoelectron spectroscopy (XPS) high-resolution C 1s spectra including the peak fit for HEMA-based polymer films as deposited after 5 min of USB, stored in air or in deionized water for 24 h and 48 h, respectively.

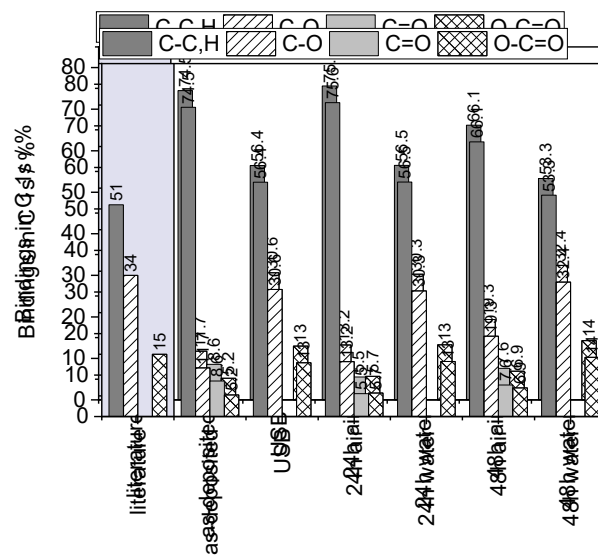


Figure 8. Functional group distribution of the coatings determined from XPS high-resolution C 1s spectra. Data obtained from the literature are based on [59].

To investigate the elemental and chemical distributions at greater depths, destructive XPS depth profiling was performed in the center of the coating by sputtering with a large Ar cluster ion beam. In this approach, Ar cluster ions (10 keV beam energy) were used by the cluster ion beam in this approach. As this sputtering technique, key beam energy were used to each a few nanometers sample surface. The elemental depth profiles were later determined by sequential measurements of the elemental intensities after each sputter cycle. In Figure 9A, the XPS depth profile of the HEMA-based film deposited on titanium is depicted. It was found that the elemental composition near the surface and in the bulk of the coating was comparable. Furthermore, high-resolution C 1s spectra were recorded at regular intervals during depth profiling, shown in Figure 9B. According to the binding C 1s quantification, the corresponding peak differences could be seen when comparing the near-surface region and the bulk. On top of the coating, C=O groups were present,

which disappeared immediately after the first sputter cycle. More precisely, three distinct peaks were observed in the Ti 2p spectra in the first 6 s of sputtering. One of the peaks at 453.5 eV, which disappeared immediately after the first sputter cycle, was attributed to the chemical environment of the Ti atoms in the substrate. More precisely, this distinct peak at 453.5 eV is characteristic of Ti atoms in the substrate. The other two peaks at 454.8 eV and 456.1 eV were assigned to the chemical environments of the Ti atoms in the coating. The Ti 2p spectra of the etched samples showed three distinct peaks at 453.5 eV, 454.8 eV, and 456.1 eV, which were assigned to the chemical environments of the Ti atoms in the coating. The Ti 2p spectra of the etched samples showed three distinct peaks at 453.5 eV, 454.8 eV, and 456.1 eV, which were assigned to the chemical environments of the Ti atoms in the coating. The Ti 2p spectra of the etched samples showed three distinct peaks at 453.5 eV, 454.8 eV, and 456.1 eV, which were assigned to the chemical environments of the Ti atoms in the coating.

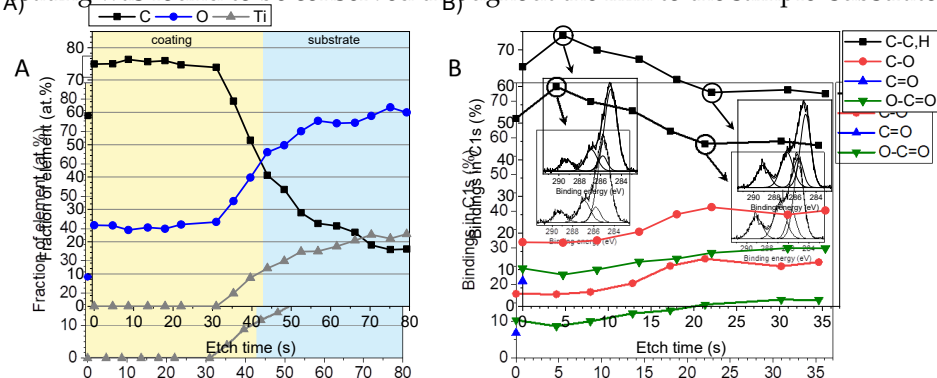


Figure 9. XPS depth profile from the Ar cluster-etched (10 keV Ar₁₀₀₀₊) HEMA-based polymer film, showing C 1s, O 1s and Ti 2p signals, depending on the etch time (A) and functional group distribution determined from the corresponding high-resolution C 1s spectra (B).

3.2. Biocompatibility

3.2.1. Indirect Cytotoxicity

No toxic effects were observed on the hFFs in contact with the eluents of the samples (Figure 10), with cell viabilities above 80% in all cases. This fact shows that during the plasma process, no toxic molecules were produced or, if they were, the concentration was too low to exert cell toxicity.

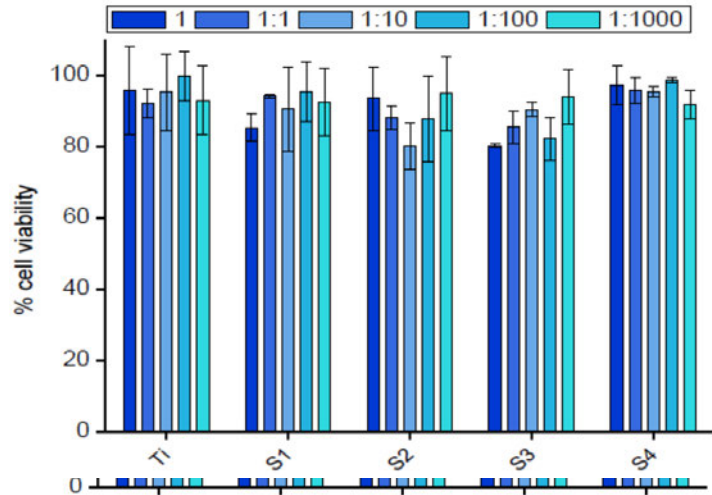


Figure 10. Cell viability of hFFs on the different surfaces, with respect to the control (Ti) in the indirect cytotoxicity test. No statistically significant differences between the conditions were found.

3.2.2. Cell Adhesion

The adhesion of the hFFs was tested after 6 h and 24 h in contact with the coated samples (Figure 11). The assay revealed higher adhesion on the plasma-polymerized HEMA samples than on titanium. Regarding the cell proliferation after 24 h, the increase of the cell number was higher on the titanium than on the coated samples in most conditions.

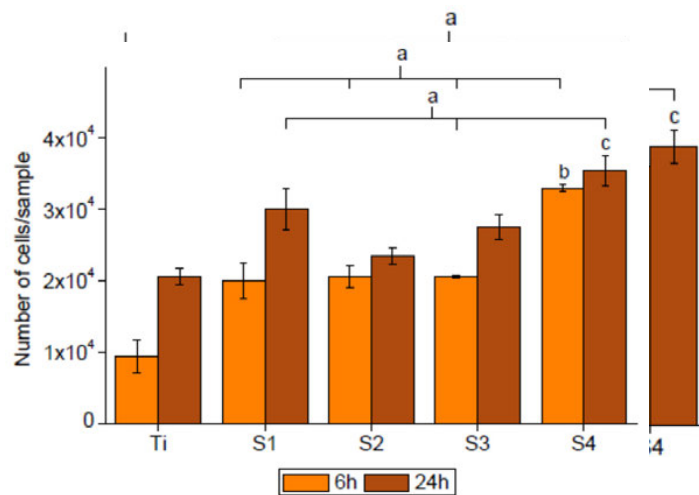


Figure 11. Adhesion of hFFs on the plasma-polymerized HEMA-coated samples. For each time point, a indicates statistically significant differences compared with Ti, b compared with S1, S2 and S3 and c compared with S2 and S3 ($p < 0.05$).

3.3. Bacterial Adhesion

3.3. Bacterial Adhesion

Figure 12 presents the colony forming units (CFUs) of *E. coli* and *S. aureus*, incubated for 24 h on the plasma-polymerized HEMA-coated samples. The bacterial adhesion of *S. aureus* and *E. coli* was lower on the plasma-polymerized HEMA-based coatings. It was found that the adhesion of *E. coli* was reduced up to 50% for the tested samples compared with the control. Similar results were obtained for *S. aureus*, which displayed around 50% lower adhesion than the control surface, except S4, which was slightly less efficient with only a 75% reduction in bacterial adhesion with respect to the control.

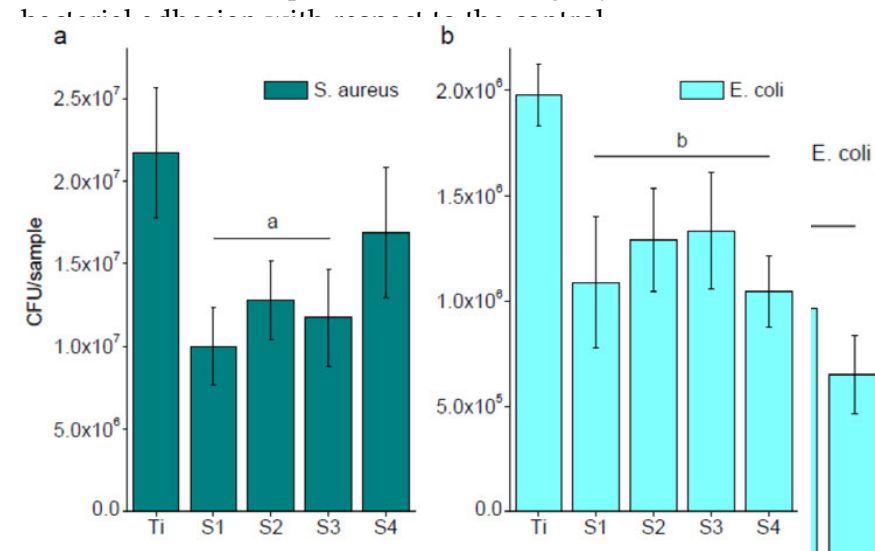


Figure 12. *S. aureus* (a) and *E. coli* (b) adhesion on plasma-polymerized HEMA samples. a indicates statistically significant differences compared with Ti in the *S. aureus* assay, and b indicates statistically significant differences compared with Ti in the *E. coli* assay ($p < 0.05$).

Figure 12. *S. aureus* (a) and *E. coli* (b) adhesion on plasma-polymerized HEMA samples. a indicates statistically significant differences compared with Ti in the *S. aureus* assay, and b indicates statistically significant differences compared with Ti in the *E. coli* assay ($p < 0.05$).

4. Discussion
 An atmospheric pressure plasma jet was used for the polymerization of liquid-phase HEMA to generate acrylate-based coatings on titanium substrates. The chemical compositions, wetting properties and stability of the coatings deposited at different process conditions were investigated. The coatings obtained showed hydrophilic surface properties with a similar chemical composition when compared to the original precursor. The coatings surface free energy was more than twice as high as that of the original precursor. The coatings were generated on titanium substrates. The chemical compositions, wetting properties and stability of the coatings deposited at different process conditions were investigated. The coatings obtained showed hydrophilic surface properties with a similar chemical composition when compared to the original precursor. The coat-

surface free energy was more than twofold higher than that of pristine titanium, resulting in an improved wettability. Similar results were found in previous studies for PHEMA coatings [60], with a higher polar component and a lower dispersive component. This fact indicates that the coatings presented here had a higher amount of polar groups when compared with other methods employed to synthesize HEMA-based polymer films. The higher wettability enhances the suitability of the coating for biomedical applications [61,62].

Regarding the chemical analysis by ATR-FTIR, the main peaks of a PHEMA coating could be detected [63]. The elemental compositions of the coatings, determined by XPS, are comparable to the one reported by other authors for PHEMA coatings, obtained by plasma polymerization [64,65], and they are similar to the theoretical one of the precursor (67% carbon, 33% oxygen). However, the stoichiometry of the different carbon–oxygen bonds is slightly different to the theoretical one, indicating that some changes on these functionalities might have occurred during the plasma treatment. The stability studies showed that the coating was stable after being stored in air and immersed in water. This can be associated with the formation of a chemical bond between the polymer and the substrate during the plasma treatment.

No toxicity was observed in the in vitro cytotoxicity assay, with a cell viability above 80% for all samples. It has been reported that HEMA exerts cell toxicity via apoptosis, among other effects [66–68]. In contrast, its polymerized counterpart, PHEMA, is biocompatible and has no toxic effects [69,70]. From the results obtained in this study, it can be concluded that the HEMA precursor was polymerized during the plasma treatment, at least to the extent that the toxicity effect was not observed. Moreover, an indicator of the stability of the coating can also be extracted from these results, since no changes in the cell viability were observed after its immersion in a cell culture medium for 72 h.

The hFF adhesion on the HEMA-based coatings was higher than the control, indicating the possibility of better tissue integration around the material. Even though PHEMA coatings have been reported to be antifouling and reduce the protein adsorption and cell adhesion [65], there are also reports regarding the ability of such coatings to allow cell adhesion [60]. Moreover, some modifications of the coatings, such as UV cross-linking, can impart chemical functionalities which enhance cell adhesion [71]. In the case of fibroblasts, a good adhesion brings forward the possibility of optimum biosealing around the implant, which further avoids bacterial infiltration and infection [72,73]. The sealing has been also observed to be promoted by the lower bacterial adhesion, both of *E. coli* and *S. aureus*, in similar coatings [35,74,75]. This is due to the water retention of the coating, which in turn produces an antifouling effect, reducing the number of bacteria adhered. Similar results were observed with coatings obtained in low-pressure plasma systems. For example, Cökeli et al. [76] found a reduction of 62% in the adhesion of *Staphylococcus epidermidis* when applying the HEMA coating, and Alves et al. [32] found an inhibition of the biofilm formation of *E. coli* when in contact with a HEMA coating.

5. Conclusions

A plasma-polymerized, HEMA-based coating has been successfully prepared by treating the liquid monomer with an atmospheric pressure plasma jet. The coating showed retained wettability and chemical composition compared with the precursor. While part of the coating was lost after stability treatments, the remaining coating displayed sufficient stability after immersion in deionized water or ultrasonication. Fibroblast adhesion was enhanced due to the oxygen-rich polymer film, while the bacterial adhesion of both *S. aureus* and *E. coli* was reduced to 50%, as compared with the control sample. These promising results indicate that HEMA-based coatings may have a future in clinical applications of titanium in dentistry.

Author Contributions: Conceptualization, K.F., S.R. and C.C.; methodology, K.F. and S.R.; investigation, J.B.-P. and K.F.; resources, C.C., D.R., F.J.G. and S.R.; writing—original draft preparation, J.B.-P. and K.F.; writing—review and editing, C.C., D.R., F.J.G., S.R. and K.F.; project administration, C.C.; funding acquisition, C.C., D.R., F.J.G. and S.R. All authors have read and agreed to the published version of the manuscript.

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