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Low hysteresis and large room temperature magnetocaloric effect of $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, 0.1) alloys

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 $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, 0.1) alloys were prepared by arc melting followed by annealing at 1273 K for 96 h. Mixed monoclinic $Gd_5Si_2Ge_2$ -type phase, orthorhombic Gd_5Si_4 -type phase, and a small amount of Gd_5Si_3 -type phase were obtained in these alloys. $Gd_5Si_{2.01}Ge_{1.91}Ni_{0.08}$ alloy undergoes a second-order transition (T_C) around 300 K, whereas $Gd_5Si_2Ge_{1.9}Ni_{0.1}$ alloy exhibits two transitions including a first-order transition (T_C^{II}) at ~295 K and second-order transition (T_C^{I}) at ~301 K. Ni substitution can effectively reduce the thermal hysteresis and magnetic hysteresis while maintaining large magnetic entropy change. The maximum magnetic entropy changes ($|\Delta S_M^{max}|$) of $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ alloys with 2x = 0.08 and 0.1 are 4.4 and 5.0 J kg⁻¹ K⁻¹, respectively, for 0–2 T, and are 8.0 and 9.1 J kg⁻¹ K⁻¹, respectively, for 0–5 T. Low hysteresis performance and relatively large magnetic entropy change make these alloys favorable for magnetic refrigeration applications. © 2013 American Institute of Physics. [http://dx.doi.org/10.1063/1.4795434]

I. INTRODUCTION

As an energy-saving, efficient and eco-friendly cooling technology, magnetic refrigeration is receiving more and more global attention.¹ Various materials^{2–7} have been investigated regarding to their applications in this new cooling technology. In particular, discovery of the giant magnetocaloric effect (GMCE) in the $Gd_5(Si_2Ge_2)$ and $Gd_5(Si_xGe_{1-x})_4$ $(0.24 \le x \le 0.5)$ alloys^{2,8} is a benchmark in the study of magnetic refrigerants near room temperature. However, $Gd_5(Si_2Ge_2)$ exhibits large hysteretic loss in the temperature range between 270 and 300K, which reduces its potential cooling efficiency.⁹ As reported earlier, a small amount (total of 0.33 at. %) of Fe, Co, Ni, or Cu substitution for Si and Ge in the Gd₅Ge₂Si₂ alloy have significant impact on the maximum value of the magnetic entropy change ($\Delta S_{\rm M}$) and the Curie temperature $(T_{\rm C})$.¹⁰ Among the different 3d metal substitutions, Ni was the one providing the most promising results, as it increases the transition temperature and did not decrease much $\Delta S_{\rm M}$. Shull and his coworkers found that the addition of Cu, Ga, Mn, and Al completely eliminated the hysteresis loss presented in the undoped Gd₅Ge₂Si₂ alloy between 270 and 330 K, broadened the magnetic entropy change ($\Delta S_{\rm M}$) peak, and shifted its peak position from 275 to 305 K, similar to that observed earlier for $\text{Gd}_5\text{Ge}_{1.9}$ Si₂Fe_{0.1}.^{11,12} However, in the case of doping the same amount of either Sn or Bi, a negligible effect on the magnetocaloric properties was evident.¹¹ Recent results show that partial substitution of Nb in Gd₅Si_{2-x}Ge_{2-x}Nb_{2x} alloys increased $T_{\rm C}$ to ~295 K and enhanced the magnetocaloric effect as x increased to x = 0.05. The $\Delta S_{\rm M} = -9.6 \,{\rm J\,kg^{-1}}$ K⁻¹ for $\Delta H = 2 \,{\rm T}$ was obtained, which is ~50% higher than that of Nb-free alloy. And microstructure examination indicated that a low amount of detrimental Gd₅Si₃ phase was precipitated.¹³ As far as Ni doping is concerned, most previous work focused on the alloy with very low Ni concentrations, typically less than 0.03 at. %.¹⁰ In the present work, Gd₅Si_{2.05}Ge_{1.95} based alloys doped with slightly higher Ni contents were prepared. Their hysteresis behavior, structure, and magnetocaloric properties were investigated.

II. EXPERIMENTS

The alloys with nominal composition of $Gd_5Si_{2.05-x}$ Ge_{1.95-x}Ni_{2x} (2x = 0.08 and 0.1) were prepared by arc melting the raw materials of Gd, Si, Ge, and Ni with purities higher than 99.95 wt. % under argon atmosphere. The ingots were re-melted several times to ensure the composition homogeneity. As-cast ingots were sealed in a quartz tube and annealed at 1273 K for 96 h and subsequently quenched in water. The structural characterization was performed by the X-ray diffractometer (XRD) with Cu-K α radiation. Magnetic measurements were carried out using a Quantum Design Physical Property Measurement System (model PPMS-9).

III. RESULTS AND DISCUSSION

Fig. 1 shows the XRD patterns for the $Gd_5Si_{2.05-x}$ Ge_{1.95-x}Ni_{2x} (2x = 0.08, 0.1) alloys. Three types of phases, i.e., monoclinic Gd₅Si₂Ge₂-type phase, orthorhombic Gd₅Si₄-type phase, and hexagonal Gd₅(Si,Ge)₃-type phase, were observed. The XRD peaks at ~26.2° and 37.9°

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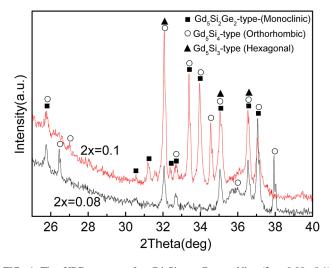


FIG. 1. The XRD patterns for $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, 0.1) alloys at room temperature.

corresponding to 5:4-type phase were present on the pattern of 2x = 0.08 sample, but absent on that of 2x = 0.1 sample. The XRD peaks at ~31.2° and 32.4° correspond to the monoclinic Gd₅Si₂Ge₂-type phase. The result also indicates that the content of Ni-substitution has an effect on the formation of 5-2-2 phase. With increasing Ni content from ~0.89 (2x = 0.08) to ~1.11 at. % (2x = 0.1), the amount of orthorhombic Gd₅Si₂Ge₂-type phase decreases and the amount of monoclinic Gd₅Si₂Ge₂-type phase increases. The XRD peaks at ~35.2° and ~36.6° in Fig. 1 are related to the hexagonal Gd₅(Si, Ge)₃-type phase.

The temperature dependencies of magnetization for the $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, 0.1) alloys measured in an applied field of 0.05 T between 5 and 300 K under field cooling (FC) and field heating (FH) conditions are shown in Fig. 2. The T_C was defined as the temperature at the maximum of |dM/dT| vs T plot based on FH curve. The lack of thermal hysteresis in $Gd_5Si_{2.01}Ge_{1.91}Ni_{0.08}$ alloy indicates that it should undergo a second-order magnetic transition, and T_C is around 300 K. For $Gd_5Si_2Ge_{1.9}Ni_{0.1}$, two slopes are observed in *M*-*T* curves, indicating two magnetic transitions,

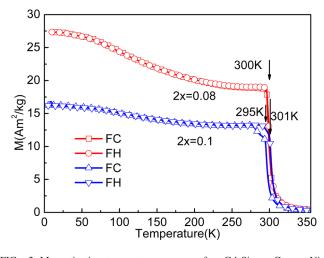


FIG. 2. Magnetization–temperature curves for $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, 0.1) alloys measured in a magnetic field of 0.05 T.

a first-order transition $(T_{\rm C}^{\rm II})$ at ~295 K and a second-order transition $(T_{\rm C}^{\rm I})$ at ~301 K. It is also found that the thermal hysteresis between FC and FH curves is negligible for 2x = 0.08 alloy, whereas that is ~6–13 K for 2x = 0.1. A similar behavior was observed for the magnetic hysteresis in the magnetic isotherms for the experimental alloys, as will be discussed later.

Figure 3 displays the isothermal magnetization curves for $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, and 0.1) alloys. The Gd₅Si₂Ge_{1.9}Ni_{0.1} alloy (Fig. 3(b)) has the typical magnetization characteristics of pure Gd₅Si₂Ge₂ for the temperatures above $T_{\rm C}^{\ I}$ (~ 301 K). We can see a typical field induced transition from the PM to the field-induced ferromagnetic state. Combined with partial magnetic hysteresis with respect to a reversed magnetic field, this shows that the transitions are first order. The transition occurs at higher field values with increasing temperature in the range between 288 K and 324 K. As already stated, it has been hypothesized that this transition is the result of a field-induced first-order crystallographic phase change from the paramagnetic monoclinic phase to a ferromagnetic orthorhombic phase,¹⁴ which results in the peak of $(-\Delta S_M)$ for Gd₅Si₂Ge_{1.9}Ni_{0.1} alloy shifting ~290 K at low field ($\Delta \mu_0 H = 2.0 \text{ T}$) to $\sim 300 \text{ K}$ at high field ($\Delta \mu_0 H = 5.0 \text{ T}$) (shown in Fig. 4). The Gd₅Si_{2.01}Ge_{1.91}Ni_{0.08} alloy (Fig. 3(a)),

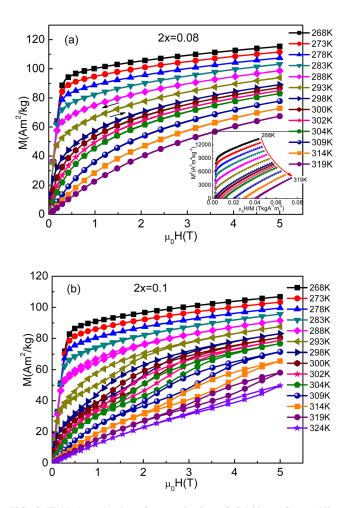


FIG. 3. Field dependencies of magnetization of $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, 0.1) compounds measured with increasing field and decreasing field in maximum fields up to 5 T. The inset of the lower right corner of Fig. 3(a) shows the Arrott plots of the $Gd_5Si_{2.01}Ge_{1.91}Ni_{0.08}$ alloy.

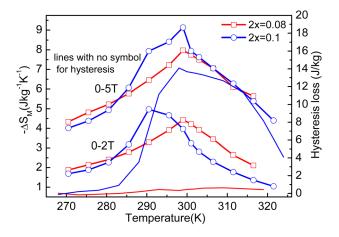


FIG. 4. Temperature dependencies of magnetic entropy change and hysteresis loss for $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, 0.1) compounds. Hysteresis loss is plotted for the magnetic-field change from 0 to 5 T.

however, has lost the two-step magnetic ordering and shows negligible hysteresis, and it performs as a typical ferromagnet. The Arrott plots of the $Gd_5Si_{2.01}Ge_{1.91}Ni_{0.08}$ alloy are displayed in the inset of Fig. 3(a). No inflection or negative slope is observed as an indication that FM–PM transition is of second-order.^{15,16}

The magnetic-entropy changes $(-\Delta S_M)$ were calculated based on the magnetic isotherms in the vicinity of $T_{\rm C}$ using the Maxwell relation. The $(-\Delta S_M)$ vs T plots of the Gd₅Si_{2.05-x} $Ge_{1.95-x}Ni_{2x}$ alloys are presented in Fig. 4. The maximum magnetic entropy change $(|\Delta S_M^{max}|)$ for $Gd_5Si_{2.05-x}Ge_{1.95-x}$ Ni_{2x} with 2x = 0.08 and 0.1 is 4.4 and 5.0 J kg⁻¹ K⁻¹, respectively, for the applied-field change of 0 to 2T. The $|\Delta S_M^{max}|$ is 8.0 and 9.1 J kg⁻¹ K⁻¹, respectively, for 0 to 5T. These values are comparable to that of pure Gd (5.1 J kg^{-1}) K^{-1} at $\Delta \mu_0 H = 2.0 \text{ T}$ and $10.2 \text{ J kg}^{-1} K^{-1}$ at $\Delta \mu_0 H = 5.0 \text{ T}$). Refrigerant capacity (RC) as another effective criterion for characterizing the refrigerant efficiency could be estimated by the method of Gschneidner.¹⁷ When the applied field changed from 0 to 2T, RC values of Gd₅Si_{2.05-x}Ge_{1.95-x}Ni_{2x} with 2x = 0.08 and 0.1 are 122 and 90 J kg⁻¹, respectively. The RC value under an applied field change of 5T for $Gd_5Si_{2.05-x}$ $Ge_{1.95-x}Ni_{2x}$ (2x = 0.1) alloy is 288 J kg⁻¹, which is slightly smaller than that of $Gd_5Si_2Ge_2$ (305 J kg⁻¹, $\Delta\mu_0 H = 5.0 \text{ T}$).¹² One way to take into account the hysteresis loss of each alloy is to simply subtract it from the corresponding RC value.¹² From Fig. 4, the value of magnetic hysteresis loss for 2x = 0.08 compound is calculated as less than 1 J/kg and the maximum magnetic hysteresis loss for 2x = 0.1 alloy is about 14 J/kg. Both values are much smaller than that of the Gd₅Si₂Ge₂ (average value is about 65 J/kg). The low hysteresis with relatively large magnetic entropy change for $Gd_5Si_{2.05-x}$ $Ge_{1.95-x}Ni_{2x}$ (2x = 0.08, 0.1) alloys is favorable for the applications of magnetic refrigeration materials.

IV. CONCLUSIONS

Ni substituted $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ alloys (2x = 0.08 and 0.1) exhibit multiphase structure. The Curie temperature for second order transition of the alloys with 2x = 0.08 and

0.1 is 300 and 301 K, respectively. An obvious first order transition is exhibited around 295 K for 2x = 0.1 compound. The maximum of magnetic entropy change $(|\Delta S_M^{max}|)$ of $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ alloys with 2x = 0.08 and 0.1 is 4.4 and 5.0 J kg⁻¹ K⁻¹, 8.0 and 9.1 J kg⁻¹ K⁻¹, respectively, under an applied field changes from 0 to 2T and 0 to 5T, respectively. The thermal and magnetic hysteresis behaviors are negligible in 2x = 0.08 alloy. Though thermal hysteresis is $\sim 6-13$ K for the alloy with 2x = 0.1, the maximum magnetic hysteresis loss is only about 14 J/kg around transition temperature. This study extends the range of Ni doping in GdSiGeX, as well as focuses on compositions with Si:Ge ratios larger than one, which can be beneficial for magnetic refrigeration applications. Low hysteresis and large ΔS_M suggest that $Gd_5Si_{2.05-x}Ge_{1.95-x}Ni_{2x}$ alloys (2x = 0.08 and0.1) be good candidates for magnetocaloric materials working at room temperature.

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