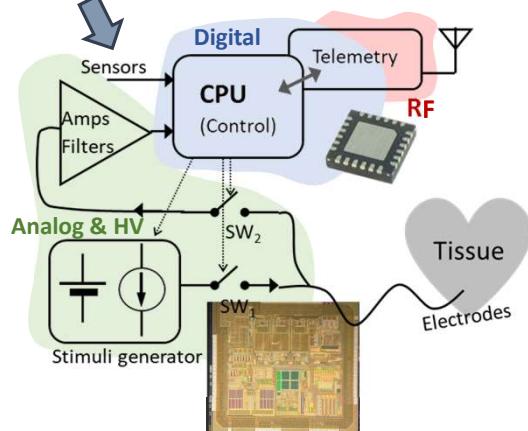


## The RISC-V in IMDs ... why?

**IMD scheme:**



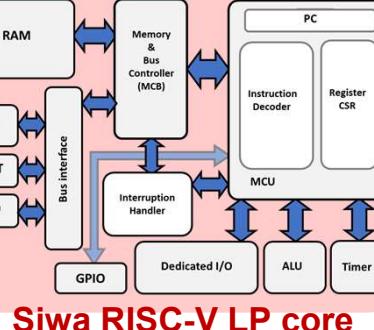
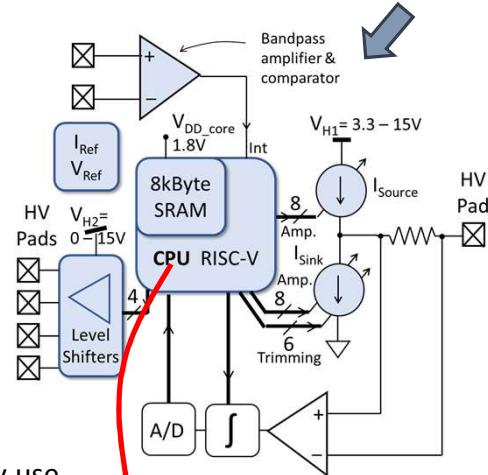
Small-medium companies, startups normally use (ASIC +  $\mu$ C) because of cost & complexity

**RISC-V to help integrate a SOC !!**

**Specific IMD ASIC issues:**

- Low volume, development cost \$, per-chip cost \$\$\$
- Reliability and safety issues
- Minimum power consumption, battery ~ yrs., minimum sleep  $\leftrightarrow$  wake-up power.
- SOC (digital+analog) in HV technology (up to 20V) Flash desired, HV ESD & special PADs.

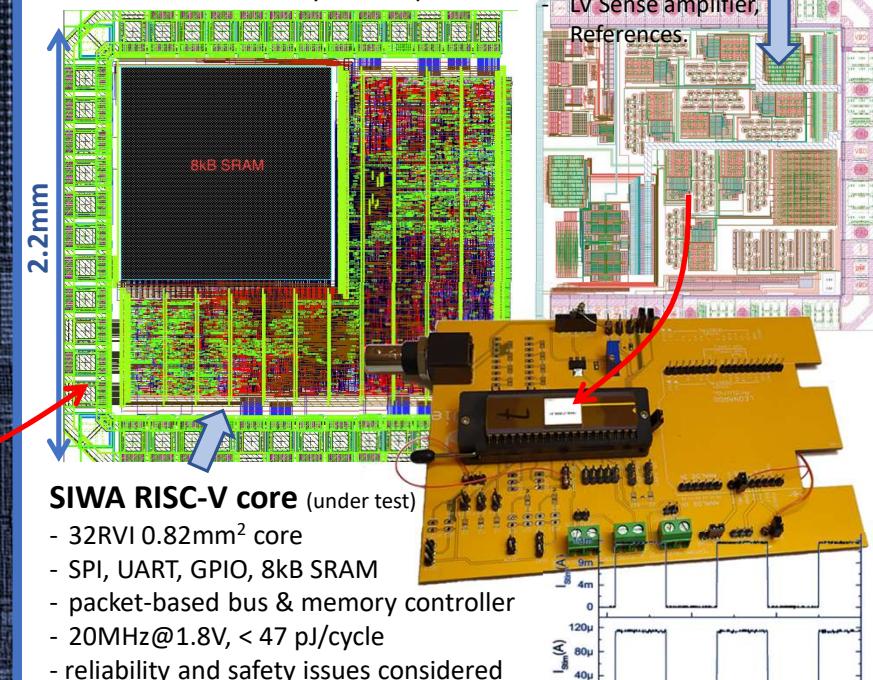
## The proposed SOC



## The fabricated chip

**Circuit fabricated in .180 $\mu$  HV-CMOS**

- HV up to 45V, 2000V transistors
- Dense 1.8V digital, FLASH, SOI available for reliability, latch-up, etc.

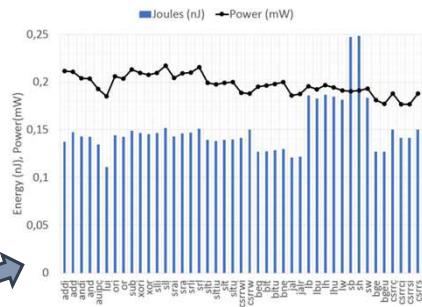


## Simulation results

**Siwa comparison  
@20MHz, 1.8V V<sub>DD</sub>**

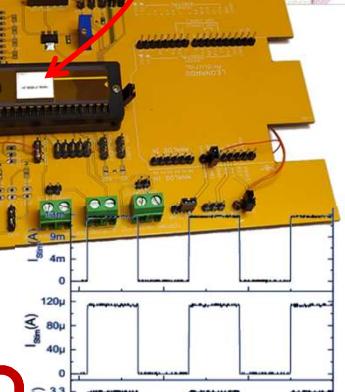
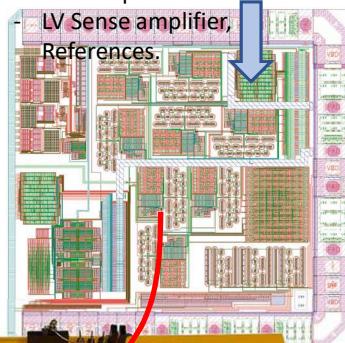
| Core                          | Siwa   | 8051-Compatible [10] | Atmega328p [7] | PIC16LF1823 [8] | MSP430 [9] |
|-------------------------------|--------|----------------------|----------------|-----------------|------------|
| Technology                    | 180 nm | 180 nm               | N.D.           | N.D.            | N.D.       |
| Frequency                     | 20MHz  | 160MHz               | N.D.           | N.D.            | N.D.       |
| ISA                           | RV32I  | RV32IM               | RV32IM+DSP     | RV32IM          | RV32E      |
| Program Memory                | 8 kB   | 4 kB                 | N.D.           | N.D.            | N.D.       |
| Average CPI                   | 4      | N.D.                 | 1.27           | 1.49            | 1.49       |
| pJ/cycle                      | 48.31  | 850                  | 63.68          | 26.12           | 23.61      |
| Core Area ( $\mu\text{m}^2$ ) | 672146 | 350250.4             | 703296         | 326592          | 200448     |

**Energy consumption per instruction**



**Analog & HV circuit blocks**

- 15V, (8+6) bits programmable sink/source current source.
- HV I/O ports (up to 18V).
- HV ESD protection.



**Measured programmable current source.**