

## **Development of Natural Preservatives for the Food Industry: An Integrated** Strategy Focused on the Use of Sustainable, Low Cost and Efficient Processes

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Introduction	Methods						
The demand for natural foods is increasing, since the concern about the use of artificial additives is increasing too. In the search for alternatives to the	Physical parameters   > Colour: evaluated using a colorimeter, parameters like > pH > Water activity luminosity (L*) and cromatic coordenates (a* and b*).						
synthetic ones, natural preservatives obtained from plants	Nutritional profile						
appears as a viable option, ensuring consumer´s safety.	Fat: obtained from a Soxhlet extractor, using petroleum ether as an extracting	Energy: calculated using the following formula:					
Objectives	solvent.	Energy = 4 x (g protein + g total available carbohydrates) + 2 x (g dietary fiber) + 9 x (g crude fat).					
The aim of the present work was to evaluate the preservative	Ash: calculated by incineration at 550 °C in a muffle and measure of the final weight.						
capacity of natural matrices such as rosemary ( <i>Rosmarinus</i> officinalis L.), basil ( <i>Ocimum</i> basilicum L.) and sage ( <i>Salvia</i> officinalis L.) and compare their behavior with an artificial one (potassium sorbate). These preservatives were incorporated in yogurts and the physical	Proteins: determined by the Macro-Kjedahl method, using a conversion factor of 6,38.						
	Carbohydrates: measured using the anthrone method and detected with HPLC-RI.	ICI IMI IAI ISPI ISI to to to to					
parameters and nutritional profile were accessed.	Moisture: using a Moisture Analyzer.						
Results							

			Fat	Ash	Proteins	Carbohydrate	Eno	ergy
A CONTRACTOR OF		Moisture		(g/100g fw)		•		
		MUISIULE			(g/100g 1w)		s Kcal (g/100	
	0 Davia	87±2	1.7±0.3b	10.026	20.02	(g/100g dw) 8±1		
	0 Days			1.0±0.2b	2.9±0.3			
Storage Time (ST)	7 Days	88±3	1.2±0.3a	0.6±0.2a	3.0±0.7	8±1		
	14 Days	88±2	1.3±0.5a, b	0.7±0.2a	2.7±0.8	7±1	29±6	
<i>_p_</i> value (n=15)	Tukey's HSD test	0.088	0.039	<0.001	0.153	0.079		
Preservative Type (PT)	Control	87±2	1.6±0.6a	0.8±0.4	2.8±0.4	7±1	33	±6
	Rosemary	87±1	1.6±0.5a	0.8±0.2	3.1±0.3	8±1	35	±5
	Basil	88±2	1.1±0.6a	0.8±0.1	2.9±0.6	7±1	29	±6
	Sage	89±1	1.1±0.4a	0.9±0.3	2.9±0.3	8±1	29	±4
	Potassium	88±2	1.6±0.6a	0.8±0.3	2.7±0.8	7±2	32:	±10
	Sorbate							
<i>p-</i> value (n=9)	Tukey's HSD test	0.592	0.043	0.725	0.473	0.120	0.120 0.207	
ST×PT (n=45)	<i>p-</i> value	0.088	0.186	0.306	0.080	0.009	0.009 0.1	
			L*	a*	b*		<u>Water activity pH</u> 0.992±0.001a 4.8±0	
0 Days			71±3a	2.6±0.2b	10.9±0.7		0.992±0.001a	
Storage Time (ST)	7 Days		79±2b	2.8±0.5b	12±1		0.995±0.001b	
	14 Days		82±3b	2.1±0.2a	11±2	0.996±0	0.996±0.001b	
<i>p-</i> value (n=15)	Tukey's HSD test		<0.001	<0.001	<0.001	<0.0	<0.001	
	Control		78±6	2.7±0.5a	11.5±0.8	0.997±0	0.997±0.001b	
Preservative Type (PT)	Rosemary		78±5	2.2±0.5a	10.6±0.8	8 0.9944±0	0.9944±0.0008a	
	Basil		76±4	2.5±0.6a	12±2	0.995±0	0.995±0.001a	
	Sage		78±5	2.3 <b>±</b> 0.3a	11±1	0.995±0	0.995±0.001a	
	Potassium Sorbate		77±6	2.0±0.3a	10±1	0.995±0	0.995±0.001a	
<i>p-</i> value (n=9)	Tukey's HSD test		0.235	0.031	<0.001	<0.0	<0.001	
ST×PT (n=45)	<i>p-</i> value		0.416	0.096	<0.001	0.85	0.852	
In each row, different letters mean significant statistical differences, with an overall significance value of 0.05. T								

- > Carbohydrates and proteins were the major nutrients.
- Very little influence was found among the different preservative types.
- > The passage of time showed higher

different letters mean significant statistical differences, with an overall significance value of 0.05. The presented standard deviations were calculated from results obtained under different operational conditions. Therefore, these values should not be regarded as a measure of precision, rather as the range of the recorded values.

influence than the preservative types.

- > The yogurts became lighter with the passage of time, with significative difference from 0 to 7 days, but no difference between 7 and 14 days. Inversely, the a\* showed a tendency to the red over time, with significant difference from the seventh to the fourteenth day.
- > Water activity increased over time and also showed a significant increase from the control sample to the ones with preservatives, with no significative differences between potassium sorbate and the natural preservatives.

## Conclusions

- The natural preservatives do not show deep changes on the nutritional profile,  $\geq$ and, pending their efficacy on antioxidant activity, should be encouraged as alternatives to synthetic preservatives.
- There are no significant differences between the natural preservatives and  $\geq$ potassium sorbate, even though changes to the yogurts are very slight, as expected from food additives.

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