

Kinetic and isotherms of biosorption of Hg(II) using citric acid treated residual materials

CHEMICAL ENGINEERING

Cinética e isothermas de bioadsorción de Hg(II) usando materiales residuales tratados con ácido cítrico

Candelaria Tejada*§, Adriana Herrera*, Erika Ruiz**

*Programa de Ingeniería Química. Facultad de Ingeniería, Universidad de Cartagena. Cartagena, Colombia.

**Maestría en tecnologías urbanas sostenibles, Universidad de Buenos Aires. Buenos Aires, Argentina.

§ctejadat@unicartagena.edu.co, aherrerab2@unicartagena.edu.co, eruizp@unicartagena.edu.co

(Recibido: Julio 13 de 2015 – Aceptado: Octubre 3 de 2015)

Resumen

En este trabajo se estudió la adsorción de Hg(II) a partir de biomásas residuales de bagazo de palma y cáscaras de ñame tratadas químicamente con ácido cítrico. La determinación del metal en solución fue llevada a cabo mediante la formación del complejo $Hg(CNS)_4^{-2}$ que fue medido a través de absorción en la región ultravioleta (281nm). Se encontró que los grupos hidroxilo y carboxilo presentes en los biomateriales modificados químicamente son los que tienen una mayor contribución al proceso de remoción, determinándose una máxima capacidad de adsorción de 385,80 y 356,86mg/g para las cáscaras de ñame y el bagazo de palma tratadas con ácido cítrico, respectivamente. Para este sistema se encontró que el modelo cinético de Elovich y el modelo isotermal de Freundlich son los que mejor describen el comportamiento de adsorción de Hg(II) en ambos biomateriales.

Palabras clave: Ácido cítrico, bioadsorción, mercurio, residuos lignocelulósicos.

Abstract

In this paper was studied the adsorption of Hg(II) by using lignocellulosic residual biomass from bagasse palm and yam peels, which were chemically treated with citric acid. The concentrations of Hg(II) ions in the supernatant were analyzed by the formation of the $Hg(CNS)_4^{-2}$ complex, which was measured through the absorption in the ultraviolet region (281nm). It was determined that the hydroxyl and carboxyl groups present in the chemically modified biomaterials have a huge contribution in the adsorption process. We estimated a maximum capacity of adsorption about 385,80 and 356,86mg/g for citric acid treated yam peels and bagasse palm, respectively. It was also determined that the Elovich kinetic model and the Freundlich isotherm model were the best to describe the adsorption process of Hg(II) onto both biomaterials.

Keywords: Bioadsorption, citric acid, mercury, lignocellulosic residues.

1. Introduction

Industrial effluents are considered as one of the major environmental issues that mankind is facing nowadays. They are considered as one of the main causes of pollution in surface water sources due to the presence of toxic substances, such as the heavy metals. Among them, nickel, chromium, cadmium and mercury are some of the most dangerous materials released by different industries, such as oil refineries, textile, metal, paper and chemical manufactory (Deniz, 2013; Inglezaki *et al.*, 2002). In general, type and concentration of heavy metals present in industrial effluents depend on the production process and the raw material that is being used. It is important to note, that the mercury that is used for the industrial production of chlorine, caustic soda, polyvinylchloride and polyurethane foam production is one of the most toxic substances for the human being, since it can cause ataxia, shaking and kidney, sensorineural and cognitive damage (Asasian *et al.*, 2012).

In order to fulfil current regulations, industries are required to submit their effluents to different treatments that could reduce their pollution load. Some of them include chemical precipitation and coagulation, ionic exchange, electrochemical techniques, the use of zeolites and membranes, and ultrafiltration processes. However, these treatments can't achieve suitable performances at low concentration levels of heavy metals. Such case scenario leads to the generation of undesired by-products in the form of slurries that require additional treatment, increasing thus operational costs (Venkata *et al.*, 2011; Ronda *et al.*, 2014; Li *et al.*, 2015).

In addition, agricultural exploitation generates large quantities of by-products and/or wastes. Disposition of this material represents a major environmental issue that causes soil and water contamination, since only a small percentage of these residues are used as natural fertilizers, fuels or additives in animal feedstock. The importance of studying residual biomass for the removal of metallic ions from water solutions continues beco-

mes then evident (Ramos, 2010). More attention is being drawn towards bioadsorption systems for the removal of mercury from industrial effluents due to their high efficiency and simplicity (Asasian *et al.*, 2014).

Adsorption on activated carbon stands out among conventional treatments. It involves the transfer of certain components from a fluid phase to a solid one, and a final physical or chemical attachment to the adsorbent. Although this treatment has been widely used in water purification and heavy metal removal from industrial effluents, its high costs represents a drawback that makes it necessary to find new technologies with similar or lower efficiencies at a better cost. Use of residual biomass represents one of these alternatives (Kaghazchi *et al.*, 2010).

Bioadsorption then arises as a technique that involves the use of biomass or natural substrates like agricultural residues, microorganisms and casein for the adsorption of metals. This method has been studied in the last decades as a promising alternative for removal of heavy metals from water sources. High yields of ionic metal removal have been achieved with this technique at low costs (Rao *et al.*, 2011). There are different types of biomass that could be used as adsorbent materials, such as natural biomass, residual biomass and energy crops. These biomaterials possess specific structures and ionic metal adsorption capacities that make them suitable materials for such purpose, such as phosphates from nucleic acids; amine, amide and carboxylic groups from proteins; and hydroxyl, carbonyl and sulphate groups present in polysaccharides. However, it is possible that during the adsorption process, some of the metals are not able to access to the chemical groups presents in the biomass due to steric effects, reducing in this way the adsorption capacity of these biomaterials (Volesky, 2001).

1.1 Adsorption kinetics

Adsorption kinetics describes the rate in which the adsorbate is caught. Its residence time within the solid-solution interphase depends on this velocity, allowing the prediction of the metal removal rate. Ionic metals removal from water solutions by bioadsorption generally depends on the chemical mechanisms that involve interaction of ionic metals

Table 1. Kinetic models for adsorption (Tejada et al., 2012).

Kinetic model	Equation	Parameters	Description
Pseudo-first order	$q_t = q_e(1 - e^{-k_1 t})$	q_t , time adsorption capacity (mg/g) q_e , equilibrium adsorption capacity (mg/g) k_1 , pseudo-first order constant (min ⁻¹) t , time (min)	It is based on the assumption that there is an adsorption site for each metal ion.
Pseudo-second order	$q_t = \frac{t}{\left(\frac{1}{k_2 \cdot q_e^2}\right) + (t/q_e)}$	k_2 , pseudo-second order constant (g/mg.min)	It is based on the assumption that the adsorbate is adsorbed onto two active sites in the biomass.
Elovich equation	$q_t = \frac{1}{\beta} \ln(\alpha\beta) + \frac{1}{\beta} \ln t$	α , Elovich constant (mg/g min) β , Elovich exponent (g/mg)	It is based on the assumption that the active sites of the adsorbent are heterogeneous, and therefore they exhibit different activation energies, based on a second order reaction mechanism.
Intraparticle diffusion	$q_t = k_3 \sqrt{t}$	k_3 , diffusion constant (mg/g min ^{1/2})	It is based on the solute transfer through the internal porous structure and its actual diffusion in the solid, which causes the adsorbent to acquire an homogeneous structure

with active groups in the bioadsorbent. Therefore, bioadsorption kinetics indicates the evolution of each stage that is involved along its development, and it specifies the one that exerts controls over the whole process (chemical reaction, diffusion and/or mass transfer) (Pinzón-Bedoya & Vera-Villamizar, 2009).

In this sense, a number of kinetic models have been proposed to describe the mechanism in which biosorption takes place. These models are summarized in Table 1.

Once the adsorption process has taken place, it results in a concentration of remaining metals that is in equilibrium with the material that has been adsorbed onto the bioadsorbent. The metal-solid distribution can then be represented by a relation between the amount of solute per mass of adsorbent (q_e) and the metal concentration in the solution at equilibrium (C_e). Adsorption isotherms provide this relationship for two equilibrium phases. Table 2 describes the main isotherms models that are reported in the literature.

The use of citric acid chemically treated residual biomass from yam peel and palm bagasse for the removal of mercury is proposed in the current study.

2. Materials and methods

2.1 Preparation of the adsorbent

Bagasse of African palm was obtained as residual material from an oil palm extraction plant that is located in the department of Bolivar (Colombia). Yam peels were obtained from a food company in the city of Cartagena. Both biomasses were washed with distilled water four times in order to remove impurities. They were then dried for 23 hours in an oven at 90°C, grinded using an electronic mill and finally filtered for a particle size of 1,0 nm. Both materials were later submitted to chemical treatment with 0,6 M citric acid with a 40 g biomass/200 mL acid proportion under constant agitation at 200 rpm and 60°C for two hours. Once contact time had passed, the adsorbent were filtered and washed with distilled water in order to remove residual citric acid. Then, they were dried at 55°C for 24 hours (Pitsari *et al*, 2013).

This modification is based on a carboxylation mechanism, which intends to add carboxyl groups to the treated fibber. First step is the formation of an anhydride between two adjacent carboxyl groups. This results in the removal of a water molecule du-

ring heating of citric acid and biomass. The anhydride then reacts with a hydroxyl group of the biomass cellulose and produces an ester, thus increasing the chances of bonding the metal ion represented by mercury Hg(II) (Pitsari, *et al*. 2013).

2.2 Adsorption tests

A solution of mercury was prepared by dissolving 0,507g of mercury chloride HgCl₂ in 1,0L of deionized water, producing a standard solution of 375mg Hg(II) ions/L. It was then diluted until achieving the target concentrations. Adsorption kinetic of the process was carried out at a Hg(II) concentration of 100 ppm at room temperature (30°C) for a period of 300 minutes. pH of the solution was fixed at 6,0. Such value has been reported as the most suitable for adsorption of mercury ions (Pitsari *et al*, 2013). The studied kinetic was adjusted according to pseudo-first and pseudo-second order models, Elovich equation and intraparticle diffusion. Freudlich and Langmuir isotherms were also applied in this study. The fitting of the experimental data and models were determined using the sum of squared errors from the Solver tool by Excel.

Hg(II) concentration in the supernatant was analysed by UV-Vis spectroscopy. Measures were taken based on the formation of Hg(CNS)₄-complex, whose presence is observed at a wavelength

Table 2. Adsorption isotherms models (Gautama, 2014).

Isotherm	Equation	Parameter	Description
Freundlich	$q_e = k_F C_e^{1/n}$	k_F , adsorption capacity indicator (mg/g) ^{1-1/n} n , adsorption intensity. C_e , equilibrium concentration of metal ion (mg/g).	Multilayer adsorption in heterogeneous surfaces with interaction between the adsorbed molecules.
Langmuir	$q_e = \frac{q_{max} b C_e}{1 + b C_e}$	q_{max} , maximum adsorption capacity (mg/g). b , affinity of the union sites (g/mg).	Monolayer adsorption without interaction between the adsorbed molecules.

of 281 nm in the UV region. This complex is formed by the addition of 4,0 mL to a 5% w/w solution of NH₄ (SCN) in 1,0 mL of a metal containing solution and then diluting it up to 10 mL. In the same way, characterization of modified biomasses was carried out before and after the mercury adsorption process in order to determine the possible chemical groups that are responsible for the metal ion bond (Vieira & Beppu, 2006).

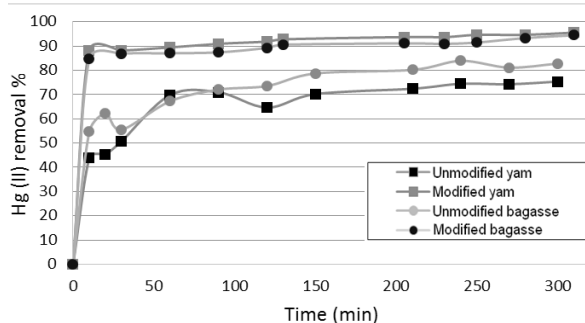


Figure 1. Adsorption kinetics of Hg(II) at pH 6,0 using yam peel and palm bagasse biomass modified with citric acid.

3. Results and discussion

Figure 1 shows the results for the adsorption kinetics of Hg(II). An increasing adsorption capacity can be observed in both biomasses after their modification with citric acid. A maximum percentage of 93% mercury removal was achieved after 200 minutes of contact time.

In the case of yam peels, adsorption capacity increased by 20% once it was treated with citric acid. On the other hand, palm bagasse exhibited a 10% increase. This is attributed to the presence of carboxyl groups within the chemical structure of citric acid, which is shown in Figure 2. These

groups contribute to the creation of additional adsorption sites for metal ions, along with hydroxyl groups that are commonly found in lignocellulosic biomass.

An adjustment of the experimental data is shown in Figures 3 (a), (b) and 4 (a), (b). It can be observed that Elovich kinetic model is the one that describes more accurately the adsorption process, since the calculated q_t value for that equation is the one that is closest to the experimental data, as it is shown in Table 3. Thus, adsorption of Hg(II) ions onto the studied biomasses is assumed to be controlled by a second order reaction, with an heterogeneous adsorbent surface and different activation energies. In this model, α and β are related to chemisorption energy and covered surface, respectively.

Figures 5 (a), (b) and 6 (a), (b) show the adsorption isotherms curve fittings obtained for the adsorption of Hg(II) ions onto the studied biomasses. In addition, Table 4 summarizes these results. From this analysis, it was established a high correlation of the experimental data with the Freundlich isotherm model, especially for biomass without chemical modification. According to this, it is possible that the evaluated biomasses behave as heterogeneous surfaces, which can facilitate the formation of multilayer during the adsorption of the metal ion (Alves & Gil, 2009.) The adjustment to the Freundlich isotherm model is in agreement with the results obtained from the kinetic study, where it was pointed out that a second order kinetics is the controlling mechanism for the adsorption of Hg(II) ions onto the studied biomasses.

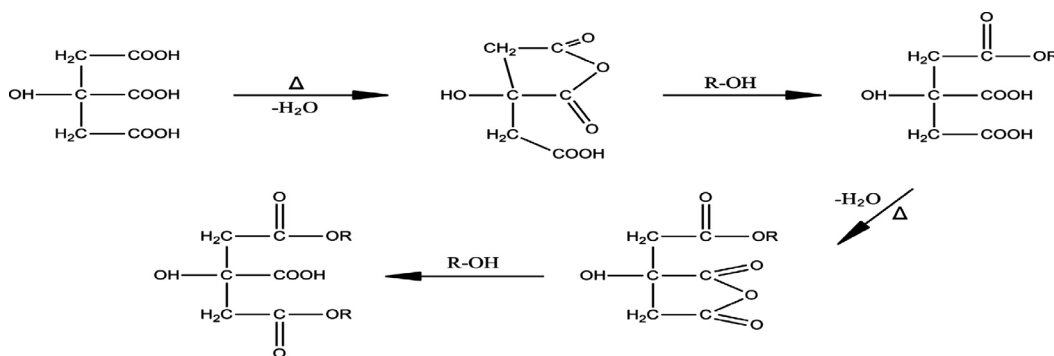


Figure 2. Thermodynamic reaction between the citric acid with the hydroxyl groups (Pitsari et al., 2013).

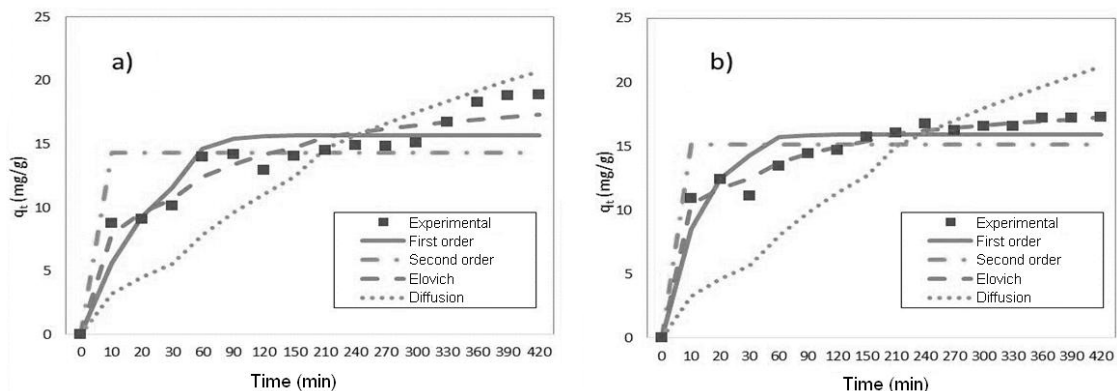


Figure 3. Kinetic model adjustment for the adsorption of Hg(II) onto (a) unmodified yam peels, and (b) yam peels modified with citric acid.

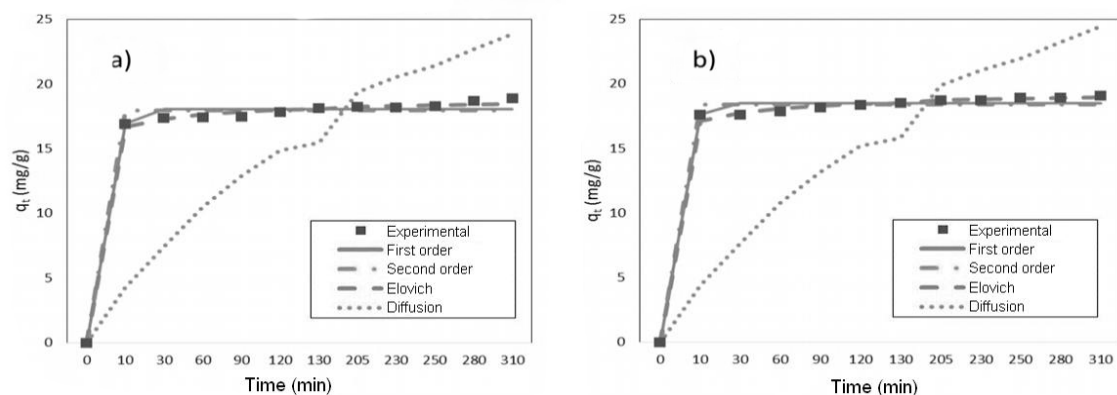


Figure 4. Kinetic model adjustment for the adsorption of Hg(II) onto (a) unmodified palm bagasse peels, and (b) palm bagasse modified with citric acid.

Table 3. Kinetic Parameters for the adsorption of Hg(II).

Kinetic model	Parameters	Yam peels	Modified yam peels	Palm	Modified palm
				bagasse	bagasse
Pseudo-first order	q_c (mg/g)	15,72	18,51	15,90	18,05
	k (min^{-1})	0,045	0,304	0,077	0,277
	q_l (mg/g)	54,23	2,10	31,93	2,43
Pseudo-second order	k_2 (g/mg.min)	5×10^4	184,73	5×10^4	5×10^4
	q_c (mg/g)	14,33	18,43	15,11	17,95
	q_l (mg/g)	141,65	2,80	66,88	3,58
Elovich	β (g/mg)	0,397	1,86	0,551	1,93
	α (mg/g.min)	5,81	$3,7 \times 10^{12}$	58,25	$5,2 \times 10^{12}$
	q_l (mg/g)	19,32	0,355	3,32	0,514
Intraparticle diffusion	k_3 (mg/g.min ^{1/2})	1,01	1,39	1,04	1,35
	q_l (mg/g)	155,74	432,23	261,89	401,77

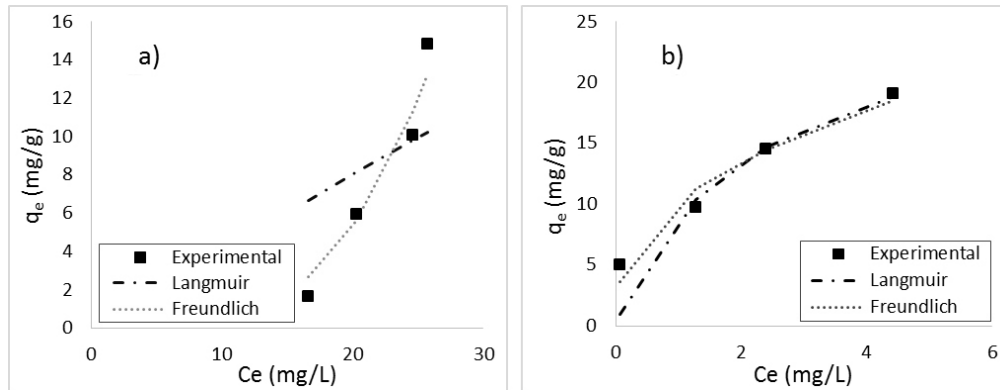


Figure 5. Adsorption isotherms adjustment for the adsorption of Hg(II) onto (a) unmodified yam peels, and (b) yam peels modified

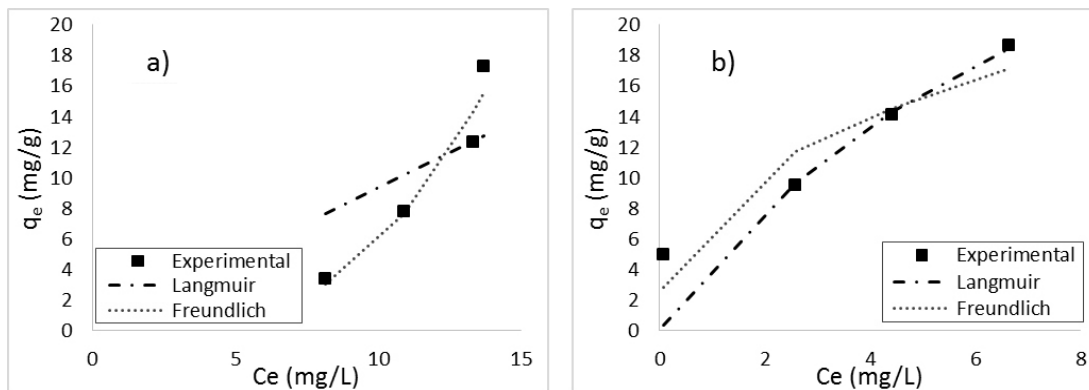


Figure 6. Adsorption isotherms adjustment for the adsorption of Hg(II) onto (a) unmodified palm bagasse peels, and (b) palm bagasse modified with citric acid.

Table 4. Isotherms analysis for the adsorption of Hg(II).

Isotherm model	Parameters	Yam peels		Palm	Modified palm
		Yam peels	Modified yam peels	bagasse	bagasse
Langmuir	q_{max} (mg/g)	28,06	385,80	43,44	356,86
	b (g/mg)	0,46	0,001	0,11	0,003
	q_e	7,02	5,49	11,56	4,81
	k_f (mg/g) ^{1-1/n}	10,19	9,3x10 ⁻⁵	8,02	0,004
Freundlich	1/n	0,40	3,65	0,39	3,13
	q_e	4,58	5,14	12,19	6,81

Different authors have studied the use of residual biomass for the removal of mercury from aqueous solutions. Some of these studies include the use of tree ferns with an adsorption capacity of 26,5 mg/g at 25°C (Ho & Wang, 2008); eucalyptus bark with an adsorption activity of 33,11 mg/g at 20°C

(Ghodbane & Hamdaoui, 2008); guava bark adsorption capacity was found to be highly dependent to pH, with 3,3 mg/g at pH 9 (Lohani et al., 2008); papaya wood achieved a removal capacity of 70,8 mg/g at pH 6,5 (Basha et al., 2009); ceiba sawdust, bean pods, and chickpea

crop wastes exhibited adsorption activities of 25,88; 23,66; and 22,88 mg/g, respectively (Madhava *et al.*, 2009). In the same way, modification of these materials has been studied, and high efficiencies are achieved with biomasses such as pistachio nuts and liquorice residues that are impregnated with zinc chloride. A maximum removal capacity of 147,1 mg/g was observed when using these materials (Neda *et al.*, 2012). When comparing the previous results with the ones that are presented in this study, it is evident that citric acid modification is highly effective, since the achieved adsorption activities are greater than those reported in the literature. Other modifications are recommended to be studied, along with their application in industrial wastewaters.

Regarding FTIR results for the analyses that were performed to the modified biomass samples before and after the adsorption process, the possible functional groups within the biomass structure

that intervene in the metal ion adsorption could be as follows: in the FTIR of the modified palm bagasse that is shown in Figure 7, a peak can be observed at 3336 cm⁻¹, corresponding to vibration of hydroxyl groups (-OH). Peaks from 3000 to 2800cm⁻¹ are related to vibration of C-H groups; 2360cm⁻¹ vibration indicates the presence of carboxyl acids due to stretching of the OH group. The peak at 1732cm⁻¹ is characteristic of C=O carbonyl group, vibration around 1450 and 1540cm⁻¹ could be attributed to aliphatic and aromatic groups, and to deformation of methyl, methylene and methoxy groups. Wavelengths between 1050 and 1450cm⁻¹ could be assigned to vibration of carboxylic acids and alcohols. Figure 8 shows FTIR analysis of citric acid treated palm bagasse after the adsorption of Hg(II) ions. From this figure, it was evidenced the displacement of peaks ranging from 3396cm⁻¹ up to 1018cm⁻¹. This suggests the attachment of the Hg(II) ions to the functional chemical groups hydroxyl and carboxyl presented in the modified biomass.

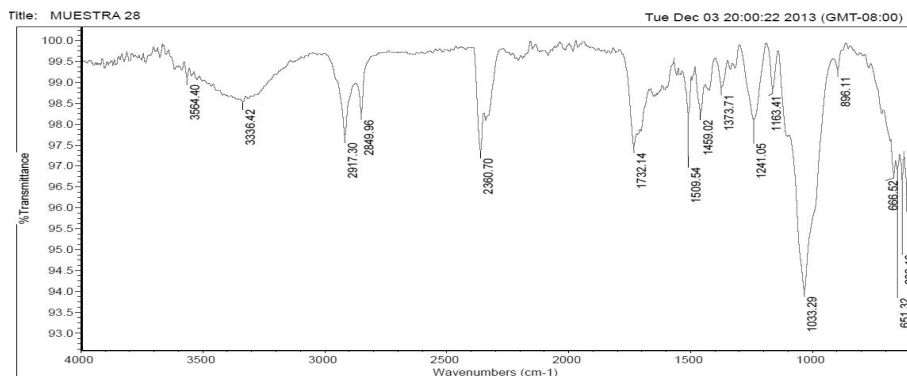


Figure 7. FTIR analysis of the citric acid modified palm bagasse.

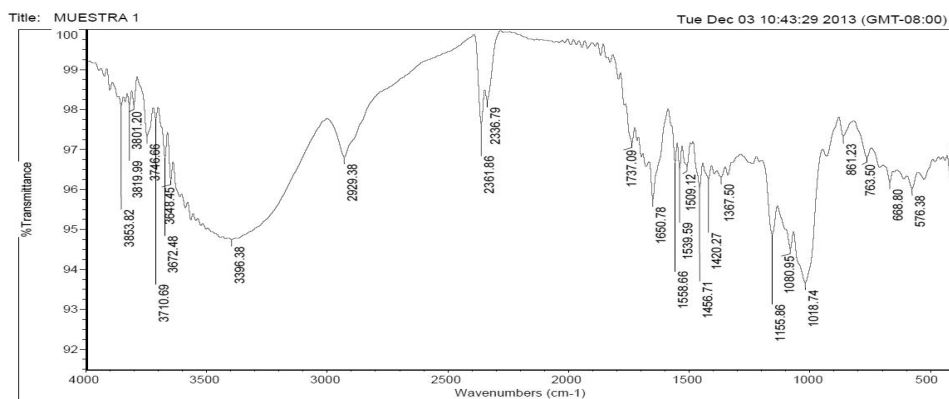


Figure 8. FTIR analysis of the citric acid modified palm bagasse after adsorption of Hg (II) ions.

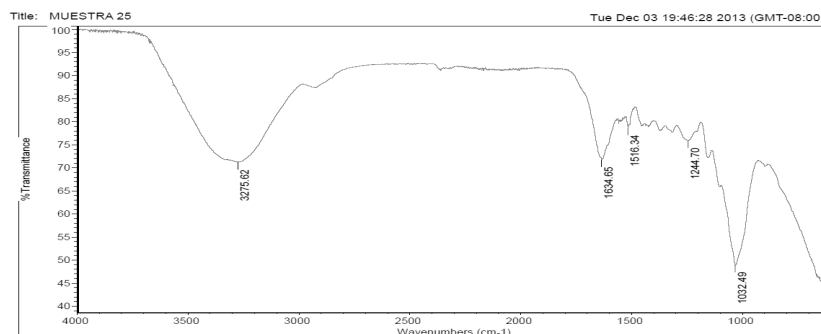


Figure 9. FTIR analysis of the citric acid modified yam peels.

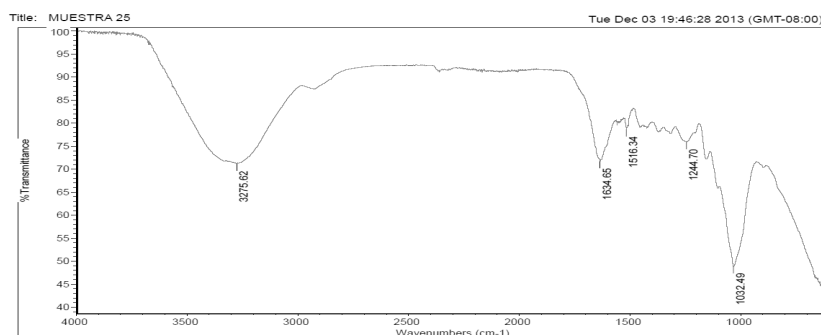


Figure 10. FTIR analysis of the citric acid modified yam peels after adsorption of Hg(II) ions.

FTIR analysis of the modified yam peels that is shown in Figure 9, evidences a peak between 3668 and 3400 cm^{-1} , which is characteristic of the O-H group in carboxyl acids. A peak in 2920 cm^{-1} is also shown, and can be attributed to stretching of C-H groups in alkanes, while the one at 2300 cm^{-1} is related to carboxyl acids, as a result of O-H stretching. Lastly, frequency between 1050 and 1450 cm^{-1} can be assigned to vibration of carboxyl acids and alcohols. FTIR analysis once the adsorption process had taken place is shown in Figure 10. There, a significant change in transmittance can be observed between the wavenumbers of 3200 cm^{-1} and 1032 cm^{-1} . This suggests the intervention of hydroxyl and carboxyl acid groups in the adsorption of Hg(II) onto the studied material.

4. Conclusions

The potential use of agroindustrial residues like palm bagasse and yam peels as mercury adsorbants is established. These materials are recommended to be used for the removal of other contaminants. It was observed that modification with citric acid improved the adsorption capacity of both yam peels

and palm bagasse by 20 and 10%, respectively. This is attributed to the presence of hydroxyl and carboxyl groups within the chemical structure of citric acid. These groups promote the availability of active sites for the adsorption of ions.

According to Elovich's kinetic model, it is concluded that the controlling mechanism for the adsorption of Hg(II) onto the studied materials corresponds to a second-order reaction with an heterogeneous adsorbent surface and different activation energies. This was corroborated with the analysis of the isothermal models, from which it was found a best curve fitting to the experimental data using the Freundlich isothermal model.

5. Acknowledgements

The authors would like to thank to the Department of Science, Technology and Innovation of Colombia COLCIENCIAS along with the University of Cartagena for funding this project under the Young Researchers and Innovative program.

6. References

- Alves, L.V. & Gil, L.F. (2009). Adsorption of Cu(II), Cd(II) and Pb(II) from aqueous single metal solutions by succinylated twice-mercerized sugarcane bagasse functionalized with triethylenetetramine. *Water Research* 43 (18), 4479–4488.
- Asasian, N., Kaghazchi, T. & Soleimani, M. (2012). Elimination of mercury by adsorption onto activated carbon prepared from the biomass material. *Journal of Industrial and Engineering Chemistry* 18 (1), 283–289.
- Asasian, N., Kaghazchi, T., Faramarzi, A., Hakimi-Siboni, A., Asadi-Kesheh, R., Kavand, M. & Mohtashami, S. (2014). Enhanced mercury adsorption capacity by sulfurization of activated carbon with SO₂ in a bubbling fluidized bed reactor. *Journal of the Taiwan Institute of Chemical Engineers* 45 (4), 1588–1596
- Basha, S., Murthy, Z.P.V. & Jha, B. (2009). Sorption of Hg (II) onto Carica papaya: Experimental studies and design of batch sorber. *Chemical Engineering Journal* 147 (2-3), 226–234.
- Deniz, F. (2013). Dye removal by almond shell residues: Studies on biosorption performance and process design. *Materials Science and Engineering* 33 (5), 2821–2826.
- Gautama, R. & Mudhoo, A. (2014). Biomass-derived biosorbents for metal ions sequestration: Adsorbent modification and activation methods and adsorbent regeneration. *Journal of Environmental Chemical Engineering* 2 (1), 239–259.
- Ghodbane, I. & Hamdaoui, O. (2008). Removal of mercury (II) from aqueous media using eucalyptus bark: Kinetic and equilibrium studies. *Journal of Hazardous Materials* 160 (2-3), 301–309.
- Ho, Y. & Wang, C. (2008). Sorption equilibrium of mercury onto ground-up tree fern. *Journal of Hazardous Materials* 156 (1-3), 398–404.
- Inglezakis, V., Loizidou, M. & Grigoropoulou, H. (2002). Equilibrium and kinetic ion exchange studies of Pb²⁺, Cr³⁺, Fe³⁺ and Cu²⁺ on natural clinoptilolite. *Water Research* 36 (11), 2784-2792.
- Kaghazchi, T., Asasian, N. & Soleimani, M. (2010). Licorice residue and Pistachio-nut shell mixture: A promising precursor for activated carbon. *Journal of Industrial and Engineering Chemistry* 16 (3), 368–374.
- Li, X., Zhou, H., Wu, W., Wei, S., Xu, Y. & Kuang, Y. (2015). Studies of heavy metal ion adsorption on Chitosan/Sulphydryl functionalized graphene oxide composites. *Journal of Colloid and Interface Science* 448, 389–397.
- Lohani, M., Singh, A., Rupainwar, D. & Dharc, D. (2008). Studies on efficiency of guava (Psidiumguajava) bark as bioadsorbent for removal of Hg (II) from aqueous solutions. *Journal of Hazardous Materials* 159 (2-3), 626–629.
- Madhava, M., Kumar, D., Venkateswarlu, P. & Seshaiiah, K. (2009). Removal of mercury from aqueous solutions using activated carbon prepared from agricultural by-product/waste. *Journal of Environmental Management* 90 (1), 634-43.
- Neda, A., Tahereh, K. & Mansooreh, S. (2012). Elimination of mercury by adsorption onto activated carbon prepared from the biomass material. *Journal of Industrial and Engineering Chemistry* 18 (1), 283–289.
- Pinzón-Bedoya, M.L. & Vera-Villamizar, L.E. (2009). Modelamiento de la cinética de bioadsorción de Cr(III) usando cáscara de naranja. *Dyna* 76 (160), 95-106.
- Pitsari, S., Tsoufakis, E. & Loizidou, M. (2013). Enhanced lead adsorption by unbleached newspaper pulp modified. *Chemical Engineering Journal* 223, 18–30.
- Ramos, J. (2010). *Estudio del proceso de biosorción de colorantes sobre borra (cuncho) de café*. Tesis de maestría. Programa de maestría

en ciencias-química. Universidad Nacional de Colombia, Bogotá, Colombia.

Rao, K.S., Anad, S. & Venkateswarlu, P. (2011). Modeling the kinetics of Cd (II) adsorption on *Syzygiumcumini* L leaf powder in a fixed bed mini column. *J. Ind. Eng. Chem.* 17 (2), 174–181.

Ronda, A., Martín-Lara, M.A., Calero, M., & Blázquez, G. (2013). Analysis of the kinetics of lead biosorption using native and chemically treated olive tree pruning. *Ecological Engineering* 58, 278–285.

Tejada, C., Villabona, Á. & Ruiz, V. (2012). Biomasa residual para remoción de mercurio y cadmio: una revisión. *Ingenium* 6 (14), 11-21.

Venkata, M., Vijaya, Y., Subba, A., Yuvaraja, G. & Krishnaiah, A. (2011). Equilibrium, kinetic and thermodynamic studies on the biosorption of Cu(II) onto *Trametes versicolor* biomass. *Desalination* 276 (1-3), 310–316.

Vieira, S. & Beppu, M. (2006). Dynamic and static adsorption and desorption of Hg(II) ions on chitosan membranes and spheres. School of ChemicalEngineering, State University of Campinas. *Water research* 40 (8), 1726–1734.

Volesky, B. (2001). Detoxification of metal-bearing effluents: biosorption for the nextcentury. *Hydrometallurgy* 59 (2-3), 203-216.



Revista Ingeniería y Competitividad por Universidad del Valle se encuentra bajo una licencia Creative Commons Reconocimiento - Debe reconocer adecuadamente la autoría, proporcionar un enlace a la licencia e indicar si se han realizado cambios. Puede hacerlo de cualquier manera razonable, pero no de una manera que sugiera que tiene el apoyo del licenciador o lo recibe por el uso que hace.