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1 **Capacitive Removal of Heavy Metal Ions from Wastewater via an Electro-** 2 **Adsorption and Electro-Reaction Coupling Process**

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11 **ABSTRACT:**

12 Heavy metals widely exist in in wastewater, which is a serious threat to human health or water
13 environment. Highly efficient removal of heavy metal ions from wastewater is a major challenge to
14 wastewater treatment. In this work, capacitive removal of heavy metal ions from wastewater via an
15 electro-adsorption and electro-reaction coupling process was originally demonstrated. The removal
16 efficiency of heavy metal ions in the binary-component solutions containing metal nitrate (10 mg/L)
17 and NaCl (100 mg/L) can reach 99%. Even the removal efficiency of heavy metal ions can be close to
18 99% in the multi-component solution containing all the seven metal nitrates (10 mg/L for each) and
19 100 mg/L NaCl. Meanwhile, the electro-adsorption and electro-reaction coupling process maintained
20 excellent regeneration ability even after 20 cycles. Furthermore, the heavy metal ions removal
21 mechanism was proven to be the pseudocapacitive intercalation of heavy metal ions into the layered
22 structure of the employed W₁₈O₄₉/Graphene in the electro-adsorption and electro-reaction coupling

23 process. This work demonstrates great potential for general applicability to wastewater treatment.

24

25 **Introduction**

26 Globally, water scarcity has become a key challenge for sustainable development. This challenge will
27 become more pressing due to increasing water demand and ubiquitous water pollution, driven by rapid
28 population growth and economic development.^{1, 2} Heavy metals are highly toxic and exist in
29 wastewater, which is a serious threat to human health or water environment. Recently, a variety of
30 effective methods have been developed to remove heavy metal ions from water, such as adsorption,
31 chemical precipitation, ion exchange and membrane separation.³⁻⁶ However, these methods require the
32 addition of environmentally unfriendly chemicals and excessive pretreatment steps. Hence, it is very
33 necessary to design an efficient means for removal of heavy metals for the sustainable development of
34 the environment.

35 Electro-adsorption is an emerging electrochemical desalination technology which has the
36 advantages of high energy efficiency, low environmental impact and low cost.⁷⁻⁹ In a typical electro-
37 adsorption process, two porous electrodes are arranged in parallel and an aqueous solution flow
38 between them. An electric field is established when a certain voltage is applied between the two
39 electrodes. The charged ions in the solution move to the surface of the oppositely charged electrodes
40 via the electric field force, and are finally adsorbed in the pores of the electrodes, thus reducing the
41 overall concentration of ions in the solution.¹⁰⁻¹² When the voltage is removed or reversed, the adsorbed
42 ions are released into the solution and the electrodes are thus regenerated.¹³⁻²¹ The removal ion ability
43 of an electro-adsorption system largely depends on the electrical double layer (EDL) at the interface.²²⁻

44 ³⁵ Graphene is a two-dimensional carbon material with good conductivity, high hydrophilicity, and

45 large theoretical capacitance.^{36, 37} Various modified graphene composites have been developed at the
46 electro-adsorption systems.³⁸⁻⁴⁰ However, these graphene composites suffer from low removal ability
47 and excessive co-ion discharge due to the intrinsic limitation of electro-sorption, which hinders their
48 practical applications in wastewater treatment. The introduction of electro-reaction significantly
49 improves the removal ion ability. Unlike porous carbon electrodes which store ions in the EDL, electro-
50 reaction store ions via electrochemical process. Su et al.⁴¹ reported a kind of redox-active polymer
51 electrodes for capacitive removal of heavy metal ions. The results show that it has a high adsorption
52 and conversion capacity for As(III) in wastewater. We reported the capacitive removal of Pb in
53 wastewater via MoO₂/C electrodes⁴². The electrodes have high removal efficiency in the mixtures of
54 NaCl and Pb (NO₃)₂. The electro-reaction process mainly includes ion intercalation and conversion.⁴³⁻
55 ⁴⁹ The conversion reaction means that the material can react with anions to form a new phase, and the
56 conversion material can remove anions by using a suitable dual-channel deionization system. The
57 intercalation reaction is to insert cations or anions into specific or non-specific interstitial positions of
58 the electrode material, so as to realize the storage of ions. However, the adsorption and desorption of
59 ions through the conversion electro-reaction process can easily lead to volume change, resulting in
60 serious attenuation and poor stability.⁴⁵ Using intercalation electro-reaction process can avoid the
61 above shortcomings.^{43, 50-52} This is because the larger interlayer spacing of intercalation electrodes can
62 provide larger ion storage spaces, thus effectively improving the reversible capacity of electro-reaction.
63 Therefore, how to design highly efficient capacitive removal of heavy metal ions from wastewater is
64 still a challenge.

65 W₁₈O₄₉ has a high specific capacitance and an adjustable interlayer spacing, which can facilitate ion
66 transport^{53, 54} and improve the reversibility of electrosorption.⁵⁵ The synthesis process of W₁₈O₄₉

67 material is simple and has no stacking problem, and it doesn't even react with acidic or alkaline
68 solutions. Besides, the mixed valence state of W^{4+} , W^{5+} and W^{6+} in the $W_{18}O_{49}$ lattice results in local
69 residual electrons and lattice distortion, which accumulates a large number of free electrons on the
70 surface, resulting in an electron affinity for heavy metal ions. However, the single-component $W_{18}O_{49}$
71 is limited by the low electrical conductivity and low specific surface area. The combination of $W_{18}O_{49}$
72 and graphene can provide a highly conductive matrix for the electrode. More importantly, the
73 $W_{18}O_{49}$ /Graphene composite can obtain a significantly improved the ability of ion removal through
74 the electro-adsorption and electro-reaction coupling process.

75 Herein, highly efficient capacitive removal of heavy metal ions from wastewater via an electro-
76 adsorption and electro-reaction coupling process by using $W_{18}O_{49}$ /Graphene intercalation materials
77 was originally demonstrated. The $W_{18}O_{49}$ /Graphene electrode exhibited remarkably high removal
78 efficiency of various heavy metal ions in the single, binary, and multi-component synthetic wastewater
79 via the pseudocapacitive intercalation electro-reaction process and has excellent recyclability after 20
80 cycles. Using in-situ Raman spectroscopy and other analytical techniques, we observe the insertion
81 and extraction reaction of heavy metal ions over $W_{18}O_{49}$ /Graphene. The electro-adsorption and electro-
82 reaction coupling process demonstrates great potential for general applicability to wastewater
83 treatment.

84 **Experimental section**

85 **Preparation.** $(NH_4)_{10}W_{12}O_{41}\sim xH_2O$ (1.2 g) and graphene (0.1 g) were poured into 100 mL (pH = 8.5)
86 tris-buffer solutions (The tris-buffer solutions preparation is described in Supporting Information) with
87 a 5-min ultrasonic treatment. The mixtures were heated to 80°C while stirring for 30 min. 0.4 g of
88 dopamine hydrochloride was dissolved in the above mixtures and stirred for 120 min. 160 mL of

89 CH₃CH₂OH was poured into the suspension via stirring 60 min. Moreover, NH₃·H₂O (1.2 mL) was
90 added to the above solutions via stirring 120 min, then centrifuged with ethanol, washed, and dried 12
91 h. The mixtures were carbonized in a nitrogen atmosphere at 750°C for 3 h (5 °C min⁻¹) to obtain
92 W₁₈O₄₉/Graphene. In capacitive deionization system (W₁₈O₄₉/Graphene||AC), the activated carbon
93 (AC) was used to the anode and W₁₈O₄₉/Graphene was used to the cathode. More experiment details
94 or characterization can be found in the Supporting Information.

95 **Electrochemical Experiments.** The prepared material (5 mg), polytetrafluoroethylene (PTFE) and
96 conductive carbon black were fully mixed at an 8:1:1 mass ratio to make the film, which was cast on
97 graphite film (GF) collector to make the experimental working electrode. The galvanostatic
98 charge–discharge (GCD) curves and Cyclic voltammetry (CV) and electrochemical impedance
99 spectroscopy (EIS) were measured via the three-electrode system in the 1000 mg/L NaCl solutions.
100 Calomel electrode is reference electrode and GF is counter electrode. More experiment details are
101 provided in Supporting Information.

102 **Capacitive Removal Experiments.** A capacitive removal tested electrode was obtained via complete
103 grinding the prepared material (40 mg), conductive carbon black, and polytetrafluoroethylene (PTFE)
104 according to 8:1:1 mass ratio and painted on a square graphite film. The asymmetric system was made
105 by using commercial activated carbon (AC) as the counter electrode and W₁₈O₄₉/Graphene and
106 W₁₈O₄₉/C samples as the working electrode (W₁₈O₄₉/Graphene||AC, W₁₈O₄₉/C||AC). Another removal
107 system (AC||AC) was obtained by using activated carbon (40 mg) as the working and counter
108 electrodes (40 mg). The nonconductive spacer layer was used to separate the positive and negative
109 electrodes. 65 mL single metal ion solution or multi-metal ion mixed solution passed through the
110 deionization device at 40 mL/min flow rate, and each desalination experiment was controlled at 1.2 V

111 for 120 min. The repetitive experiments of removal were tested for 5 times with the error of $\pm 1\%$.
112 More experiments are showed in Supporting Information.

113 **Results and Discussion**

114 **Structure and Composition Analysis.** The detailed synthesis route of the $W_{18}O_{49}$ /Graphene material
115 is shown in Figure S1. The morphology and structure of the obtained material were analyzed by SEM
116 and TEM. The SEM images show that $W_{18}O_{49}/C$ has a layered spherical structure (Figure S2), while
117 $W_{18}O_{49}$ /Graphene presents a layered ball-flower-like structure (Figure S3). This is because the
118 graphene is coated on the outside of $W_{18}O_{49}$, thus forming graphene lamellar ball flowers. The TEM
119 images (Figure S3-4) also reveal that the ball-flower shaped structure is composed of the graphene
120 lamellar structure. The HRTEM image (Figure S4) further show that the ball-flower structure has the
121 wrinkled characteristics of graphene. Meanwhile, the lattice stripes (3.7\AA) of $W_{18}O_{49}$ are displayed in
122 the inner layer. The selected area electron diffraction (SAED) diagram (Figure S4d) also confirms
123 many small polycrystalline $W_{18}O_{49}$ particles in the inner layer region. The element types of the
124 materials were further observed via energy dispersive X-ray spectroscopy (EDS). The results of EDS
125 mapping (Figure S3) and line scans (Figure S5) reveal that W, O and C were distributed in the materials.
126 It suggests that graphene forms a conductive channel between $W_{18}O_{49}$ nanoparticles, which is expected
127 to improve the electrochemical performance.

128 The pore structure of the materials was calculated by the nitrogen isotherm analysis. The specific
129 surface areas of $W_{18}O_{49}/C$ and $W_{18}O_{49}$ /Graphene are $181\text{ m}^2/\text{g}$ and $218\text{ m}^2/\text{g}$ (Table S1). This is because
130 the graphene lamellar structure of $W_{18}O_{49}$ nanoparticles increases the specific surface area. The BET
131 curve of the materials has a hysteresis line in the high-pressure region (Figure S6), indicating the
132 existence of mesopore in the material. At the same time, the adsorption capacity of N_2 increases rapidly

133 at low pressure, which confirms the existence of micropores. From the pore size distribution curves,
134 $W_{18}O_{49}/Graphene$ has a larger total pore volume (Table S1). In addition, contact angle analysis proved
135 that $W_{18}O_{49}/Graphene$ is more hydrophilic than $W_{18}O_{49}/C$ and AC (Figure S7).

136 The composition of the materials was determined by X-ray diffractometer (XRD) measurement. The
137 XRD patterns showed that all samples have sharp peaks of $W_{18}O_{49}$. The sharp peak strongly indicates
138 that the sample is essentially crystalline, which can be indexed by the hexagonal crystal structure of
139 $W_{18}O_{49}$ with space group P2/m. A small amount of graphene exists in $W_{18}O_{49}/Graphene$, but no peak
140 corresponding to the original graphene is observed in $W_{18}O_{49}/Graphene$ samples. The Raman spectra
141 confirm the amorphous properties of the $W_{18}O_{49}$ (Figure S8). The four main peaks at 128 cm^{-1} , 253
142 cm^{-1} , 695 cm^{-1} and 802 cm^{-1} are the typical characteristics of the monoclinic phase structure of $W_{18}O_{49}$,
143 which are consistent with the XRD results. Meanwhile, the peaks of 1362 cm^{-1} (D band) correspond
144 to the sp^3 hybrid carbon and the peaks of 1584 cm^{-1} (G band) correspond to the sp^2 hybrid carbon. The
145 integral area ratio (I_D/I_G) of D band and G band is related to the degree of disorder of the sample. The
146 higher the I_D/I_G ratio represented the higher the degree of disorder of the material. The higher I_D/I_G
147 ratio is beneficial to electronic conductivity and electrolyte transport. The results show that the
148 $W_{18}O_{49}/Graphene$ material has a higher I_D/I_G ratio than $W_{18}O_{49}/C$ and AC (Table S2).

149 The surface chemical states of $W_{18}O_{49}/Graphene$ were tested by X-ray photoelectron spectroscopy
150 (XPS). The general XPS spectrum of $W_{18}O_{49}/Graphene$ shows the peaks of C_{1s} , O_{1s} , and W_{4f} (Figure
151 S9, Table S3). Simultaneously, the high-resolution O_{1s} spectra demonstrates the existence of W-O bond
152 (Figure S10). Besides, the high-resolution W_{4f} spectra at 35.4 and 37.6 eV can be attributed to the W^{5+} .
153 The W_{4f} spectra at 34.5 and 36.7 eV belong to the W^{4+} . The $W_{4f_{7/2}}$ at 38.1 eV and $W_{4f_{5/2}}$ at 35.9 eV
154 are consistent with the values of W^{6+} .

155 **Electrochemical Performance.** Cyclic voltammetry (CV) measurements of $W_{18}O_{49}/\text{Graphene}$,
156 $W_{18}O_{49}/C$, and AC were conducted at different sweeping speeds in the 1000 mg/L NaCl solution
157 (Figure S11, S15-17). The result shows that $W_{18}O_{49}/\text{Graphene}$ has a rectangular closing curve and
158 good capacitor characteristics by electro-adsorption. The specific capacitance of $W_{18}O_{49}/\text{Graphene}$ is
159 120 F/g at the scanning rate of 1 mV/s, which is superior to those of other electrodes, indicating that it
160 has a larger adsorption capacity. The specific capacitance was further tested by charging and
161 discharging at various current densities in the 1000 mg/L NaCl solution. It shows that
162 $W_{18}O_{49}/\text{Graphene}$ has the highest specific capacitance 564 F/g at the current density of 0.2 A/g (Figure
163 S12, S15-17). Furthermore, the $W_{18}O_{49}/\text{Graphene}$ electrode has excellent stability after 10000 cycles
164 (Figure S13). The electrochemical impedance spectroscopy (EIS) test shows a smaller charge transfer
165 resistance of $W_{18}O_{49}/\text{Graphene}$ (Figure S14). This may be due to the high electrical conductivity of
166 $W_{18}O_{49}/\text{Graphene}$ by graphene coating. The slope of the EIS curve is positively correlated to the
167 capacitance characteristics. The results show that $W_{18}O_{49}/\text{Graphene}$ curve has the largest slope,
168 indicating that the capacitor has the best performance.

169 **Capacitive Removal of Heavy Metal Ions from Wastewater.** We explored the ability of
170 $W_{18}O_{49}/\text{Graphene}||\text{AC}$ electrodes to remove a variety of heavy metal ions from wastewater in the single,
171 binary, and multi-component systems via the electro-adsorption and electro-reaction coupling process
172 in asymmetric deionization system (Figure 1). The $W_{18}O_{49}/\text{Graphene}$ electrodes can reach close to 99%
173 removal efficiency of heavy metal ions in the low-concentration single-component metal nitrate
174 solution (10 mg/L). Meanwhile, the electrode exhibits a high removal efficiency of Cr^{3+} (96%), Cd^{2+}
175 (92%), Pb^{2+} (92%), Ni^{2+} (93%), Co^{2+} (94%), Cu^{2+} (98%), and Fe^{3+} (95%) in the high-concentration
176 single-component metal nitrate solution (50 mg/L) (Figure 2a). To explore the practical application of

177 electrode, the $W_{18}O_{49}$ /Graphene electrodes were used to test the removal efficiency of heavy metal
178 ions in the complex solutions. The removal efficiency of heavy metal ions with $W_{18}O_{49}$ /Graphene
179 electrode was explored at 1.2 V in complex binary-component solutions containing a metal nitrate and
180 NaCl. The removal efficiency of Na^+ ion is less than 30% (Figure 2b), but the removal efficiency of
181 heavy metal ions could keep at 99% in low-concentration heavy metal ions solutions (metal nitrate (10
182 mg/L) and NaCl (100 mg/L)) (Table S5). This may be due to the special lattice structure of $W_{18}O_{49}$,
183 which makes the removal of sodium ions via the electro-adsorption and the removal of heavy metal
184 ions via the electro-adsorption and electro-reaction coupling process. Meanwhile, the removal
185 efficiency of heavy metal ions can be close to 90% in the high concentration (metal nitrate (50 mg/L)
186 and NaCl (100 mg/L)) mixtures (Table S6). Furthermore, the removal efficiency of various heavy
187 metal ions with $W_{18}O_{49}$ /Graphene also be tested in a multi-component solution containing all the seven
188 metal nitrates and NaCl. The removal efficiency of Na^+ ion is close to 20%, but the removal efficiency
189 of heavy metal ions can reach 99% in the 10 mg/L for each metal nitrates and 100 mg/L NaCl multi-
190 component solution (Figure 3a, Figure S28, Table S7) or 10 mg/L for each metal nitrates and 500 mg/L
191 NaCl multi-component solution (Figure 3b, Table S8). Even the removal efficiency of heavy metal
192 ions can be maintained at more than 90% in mixtures with the 50 mg/L for each metal nitrates and 100
193 mg/L NaCl multi-component solution (Table S9) or 50 mg/L for each metal nitrates and 500 mg/L
194 NaCl multi-component solution (Table S10). In order to investigate the recyclability of the
195 $W_{18}O_{49}$ /Graphene electrode, a 120-min adsorption experiment was carried out in the multi-component
196 solution containing all the seven metal nitrates (10 mg/L for each) and 100 mg/L NaCl at a constant
197 voltage of 1.2 V and was followed by a 120-min short-circuit desorption experiment at the voltage of
198 0 V (short-circuit desorption experiment: a wire connects cathode and anode at the same time). The

199 adsorbed electrode was then soaked in ultrapure water and the solution is slippery until the electrical
200 conductivity of the solution reaches the electrical conductivity of water. In each cycle test, the adsorbed
201 solution was detected by inductively coupled plasma-optical emission spectrometer (ICP-OES) after
202 120 min. The result of regeneration experiment showed the electrode can maintain a good removal
203 efficiency of heavy metal ions after 20 cycles (Figure 3c, Table S11). Additionally, the relative stability
204 of pH in the solution indicates that there is no Faraday side reaction in the solutions. (Figure S29). The
205 excellent recyclability indicates that the $W_{18}O_{49}$ /Graphene electrode has great potential in practical
206 applications of wastewater treatment. Moreover, the effect of pH values of the solution on the
207 performance of the electrode is also explored. The electrode was immersed in different solutions with
208 the pH value of 4-8 for 120 min, and then tested by XRD. The results showed that the electrode material
209 still retains the original crystal diffraction structure of $W_{18}O_{49}$ (Figure S30). This indicates that $W_{18}O_{49}$
210 does not react with acids or alkaline. Meanwhile, we tested the solution pH values during the
211 adsorption process in the multi-component solution containing all the seven metal nitrates (10 mg/L
212 for each) and 100 mg/L NaCl at a constant voltage of 1.2 V. When the pH value of solution is closed
213 to 6, the removal efficiency of heavy metal ions can reach 99%. However, when the pH value > 6, the
214 removal efficiency of heavy metal ions decreases. This is because alkali reacts with heavy metal ions
215 to form precipitation, thus reducing the removal efficiency (Figure S31).

216 Furthermore, we also explored the effect of organic compounds on the removal efficiency of heavy
217 metal ions. The removal efficiency of various pollutants with the electrode was tested in the multi-
218 component solution containing all the seven metal nitrates (10 mg/L for each), 100 mg/L NaCl and 20
219 mg/L aniline solutions or the multi-component solution containing all the seven metal nitrates (10
220 mg/L for each), 100 mg/L NaCl and 20 mg/L methyl blue solutions at a constant voltage of 1.2 V for

221 120 min. The concentration of heavy metal ions was tested by ICP-OES. The concentration of aniline
222 and methyl blue was tested by UV-vis spectrophotometer. The results revealed that the removal
223 efficiency of heavy metal ions still maintain 99% in the above two mixed solutions and the removal
224 efficiency of aniline and methyl blue is closed to 100% (Figure S32-33). Therefore, the electrode has
225 high removal efficiency for heavy metal ions in wastewater in the presence of organic pollutants.

226 Besides, the removal efficiency of $W_{18}O_{49}$ /Graphene electrode for various heavy metal ions was
227 tested at 1.2 V in heavy metal ions and $CaCl_2$ mixed solution. The results revealed that the removal
228 efficiency of Ca^{2+} was less than 30%, but the SCR efficiency of heavy metal ions in the multi-
229 component solution containing all the seven metal nitrates (10 mg/L for each) and 100 mg/L $CaCl_2$
230 could be close to 100% (Table S12). The SCR efficiency of heavy metal ions could keep 99% in the
231 multi-component solution containing all the seven metal nitrates (10 mg/L for each) and 500 mg/L
232 $CaCl_2$ (Table S13). We tested the CV curve of the electrode in 100 mg/L $CaCl_2$ solution. The electrode
233 does not show pseudo-capacitance effect at the sweep rate of 0.2 mV/s, which indicates that the
234 adsorption of Ca ions is also electro-adsorption (Figure S34). This showed that the $W_{18}O_{49}$ /Graphene
235 have outstanding SCR efficiency of heavy metal ions.

236 The adsorption/desorption mechanisms of $W_{18}O_{49}$ /Graphene were studied by XRD. The electrode
237 has the diffraction peak of $W_{18}O_{49}$ after adsorption of heavy metal ions in single-component metal
238 nitrate solutions or after Na-adsorbed in 100 mg/L NaCl solutions (Figure 4a, Figure S35-36). The
239 original crystal structure is still maintained after the desorption of metal ions. Furthermore, the crystal
240 structure characteristics of $W_{18}O_{49}$ could maintain by XRD detection after 5th, 10th, 15th and 20th ion
241 removal and ion release cycle in the multi-component synthetic wastewater (Figure S37). This
242 indicates that the heavy metal ions can be embedded and detached freely in the layered structure of the

243 electrode, which will not change the crystal structure of $W_{18}O_{49}$. The adsorbed and desorbed electrodes
244 were also analyzed by Raman (Figure 4b). The results reveal that the vibration peak of the $W_{18}O_{49}$
245 crystal structure disappears after adsorption, and then appears again after desorption. This indicates
246 the free movement of heavy metal ions within the layered framework of $W_{18}O_{49}$ /Graphene. Meanwhile,
247 the CV showed a pseudo-capacitance effect appears in the voltage range of -0.6 to 0.6 V in seven
248 metal nitrates (100 mg/L for each) (Figure S38) and the multi-component solution containing all the
249 seven metal nitrates (10 mg/L for each) and 100 mg/L NaCl (Figure 5a). However, there is no pseudo-
250 capacitance effect in 100 mg/L NaCl solution. Therefore, the removal of sodium ions is mainly
251 attributed to the electrostatic force of the EDL mechanism in the process of electro-adsorption.
252 However, the removal of heavy metal ions is mainly through the coupling process of electro-adsorption
253 and electro-reaction. In the removal process of heavy metal ions, the electro-adsorption contributed
254 47.43%, and the electro-reaction contributed 52.57% (Figure S39). Furthermore, the XPS spectra of
255 $W_{18}O_{49}$ /Graphene after adsorbing heavy metals ions in the multi-component synthetic wastewater
256 confirm the increase of W^{5+} content and the decrease of W^{4+} content in the material (Figure 5c, Table
257 S14). Nevertheless, the content of W in various valence states did not change after Na-adsorbed in 100
258 mg/L NaCl (Figure 5c). This indicates that the capacitive removal of heavy metal ions via the electro-
259 adsorption and electro-reaction coupling process (Figure 5d). In addition, the in-situ Raman test was
260 used to observe the insertion and extraction reaction of heavy metal ions in the multi-component
261 synthetic wastewater via the CV test at 0.2 mV/s. The Raman spectra reveal that the electrode has the
262 characteristic peaks of $W_{18}O_{49}$ crystal structure in the low voltage range (Figure 5a-b, 5d). The
263 characteristic peaks of 128 cm^{-1} , 695 cm^{-1} and 802 cm^{-1} are attributed to the stretching vibration of the
264 W-O bond, and the other peaks at 253 cm^{-1} belong to the bending vibration of the O-W-O bond which

265 is related to the monoclinic phase. However, these characteristic peaks gradually disappear with the
266 increase of voltage. This suggests that heavy metal ions are constantly inserted into the interlayer
267 spacing of the electrode material, disrupting its original structural symmetry, and making these
268 vibration modes disappear. Furthermore, these unique vibration characteristic peaks appear again with
269 the decrease of the voltage, which indicates that the heavy metal ions are constantly detached from the
270 electrode. As a result, the highly efficient removal of heavy metal ions via the electro-adsorption and
271 electro-reaction coupling process can be well regulated by electrochemistry.

272 In summary, highly efficient removal of metal ions from wastewater over the electro-adsorption and
273 electro-reaction coupling process was originally demonstrated. The $W_{18}O_{49}$ /Graphene electrode
274 demonstrated high removal efficiency of heavy metal ions in synthetic wastewater. These results
275 suggest that the electrochemical systems equipped with the electro-adsorption and electro-reaction
276 coupling process could be a feasible solution for desalting wastewater.

277 **ASSOCIATED CONTENT**

278 **Supporting information**

279 Information about the synthesis route, SEM images, TEM images and EDS of the $W_{18}O_{49}$ /C and
280 $W_{18}O_{49}$ /Graphene materials (Figure S1-5); N_2 adsorption–desorption isotherms (Figure S6); Dynamic
281 water contact angle (Figure S7); XRD of the $W_{18}O_{49}$ /Graphene (Figure S30, S35-37); Raman of the
282 $W_{18}O_{49}$ /Graphene, $W_{18}O_{49}$ /C, and AC materials (Figure S8); The XPS peaks of the materials (Figure
283 S9-10); Electrochemical performance of the $W_{18}O_{49}$ /Graphene, $W_{18}O_{49}$ /C, and AC materials (Figure
284 S11-17, S34, S38-39); Desalination Performance (Figure S18-27); The removal efficiency of heavy
285 metal ions (Figure S28, S31); Plot of pH (Figure S29); The organic pollutant removal performance
286 (Figure S32-33); Porous properties of the materials (Table S1); Summary of relative intensity ratios of

287 all materials in Raman spectra (Table S2); Elemental contents (Table S3); Removal rate with the state-
288 of-the-art electrode materials (Table S4); Heavy metal ions concentration after sorption 120 min in
289 mixed heavy metal ions solutions by ICP-OES tested (Table S5-13); The area corresponding to the
290 peak position of XPS (Table S14).

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296 **Notes**

297 There are no conflicts to declare.

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301

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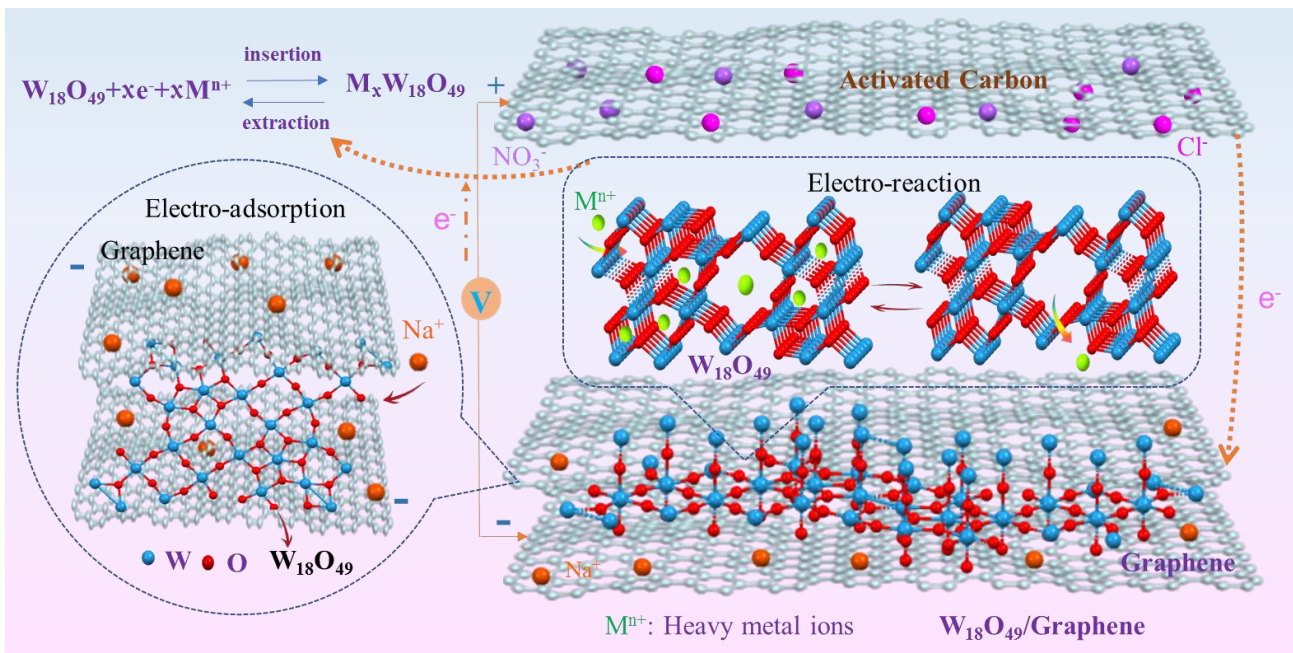
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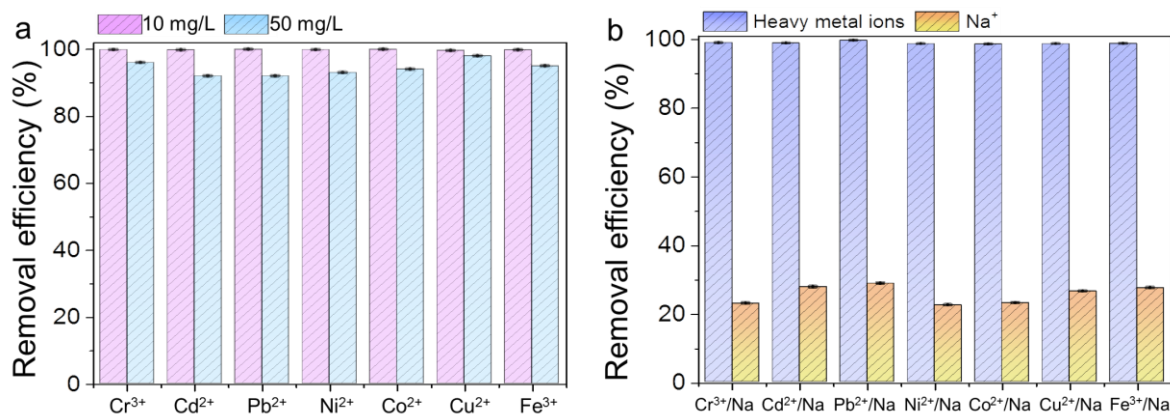
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449 **Figure 1.** Schematic illustration of the electro-adsorption and electro-reaction coupling process.

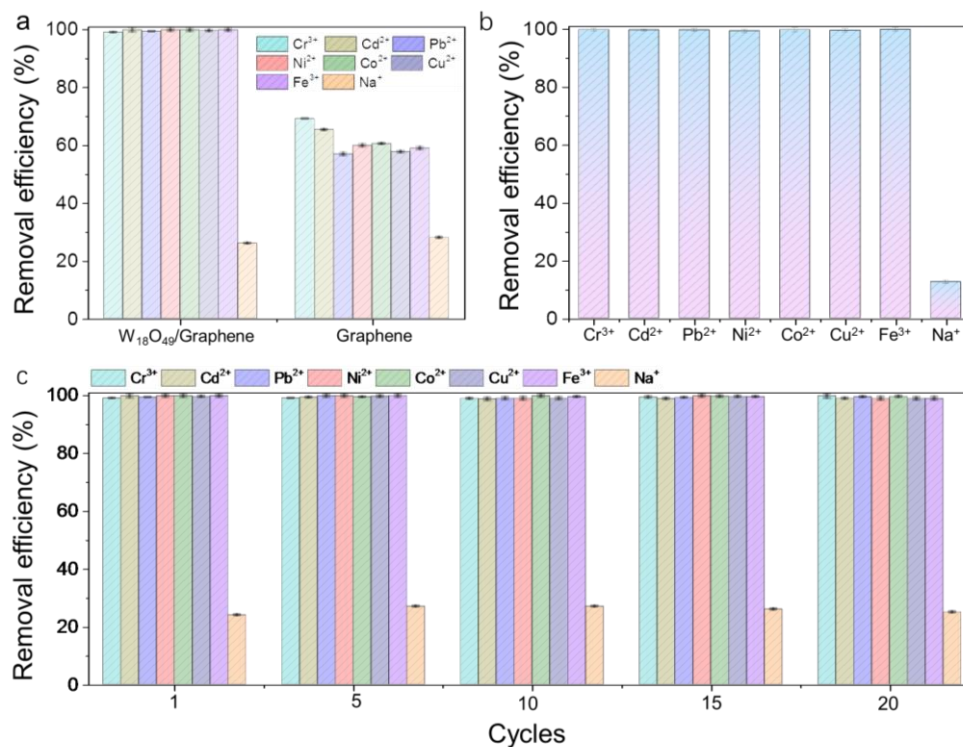
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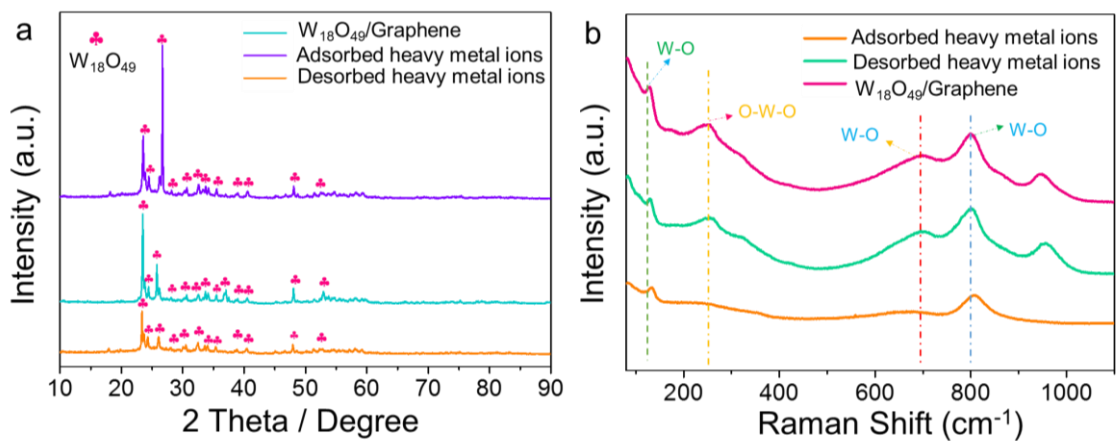
452 **Figure 2.** (a) Plots of removal efficiency of heavy metal ions after 120 min of capacitive adsorption in
 453 the single-component metal nitrate solution (10 mg/L for each or 50 mg/L for each) at 1.2 V. (b) Plots
 454 of removal efficiency of heavy metal ions and Na⁺ with the W₁₈O₄₉/Graphene||AC electrode after 120
 455 min of capacitive adsorption in the binary-component solutions containing a metal nitrate (10 mg/L)
 456 and NaCl (100 mg/L) at 1.2 V.

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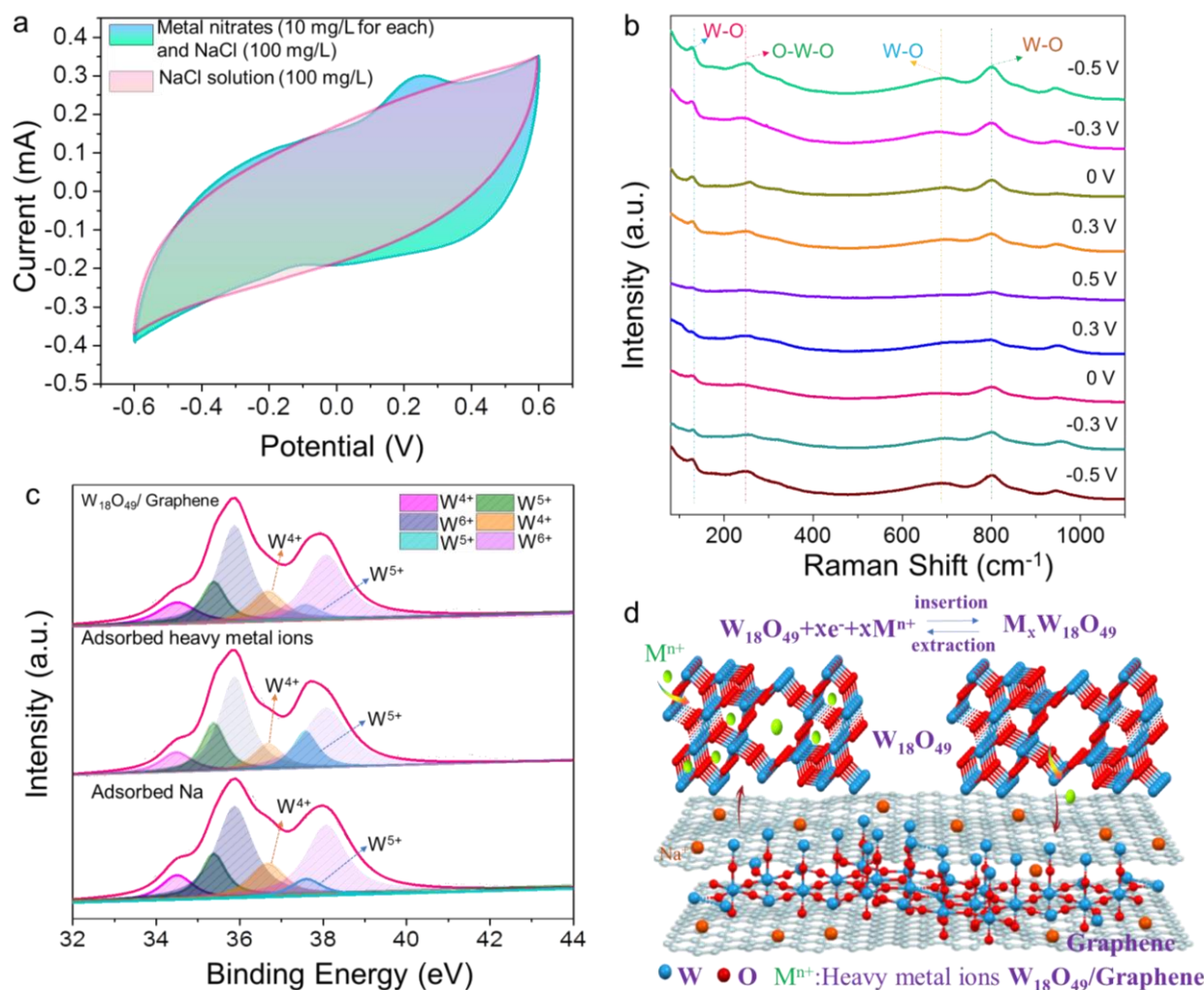
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459 **Figure 3.** (a) Plots of removal efficiency of heavy metal ions and Na^+ with the $W_{18}O_{49}/Graphene||AC$
 460 electrode and $Graphene||AC$ electrode after 120 min of capacitive adsorption in the multi-component
 461 solution containing all the seven metal nitrates (10 mg/L for each) and $NaCl$ (100 mg/L) at 1.2 V. (b)
 462 Plots of removal efficiency of heavy metal ions with the $W_{18}O_{49}/Graphene||AC$ electrode after 120 min
 463 of capacitive adsorption in the multi-component solution containing all the seven metal nitrates (10
 464 mg/L for each) and $NaCl$ (500 mg/L) at 1.2 V. (c) Recyclability of the $W_{18}O_{49}/Graphene$ electrode in
 465 the multi-component solution containing all the seven metal nitrates (10 mg/L for each) and $NaCl$ (100
 466 mg/L) at 1.2 V.



467

468 **Figure 4.** (a) XRD patterns of W₁₈O₄₉/Graphene before and after heavy metal ion adsorption in the
 469 multi-component solution containing all the seven metal nitrates (10 mg/L for each) and 100 mg/L
 470 NaCl at a constant voltage of 1.2 V. (b) Raman spectra of W₁₈O₄₉/Graphene electrode and after heavy
 471 metal ions-adsorption and heavy metal ions-desorption in the multi-component solution containing all
 472 the seven metal nitrates (10 mg/L for each) and 100 mg/L NaCl at a constant voltage of 1.2 V.



473

474 **Figure 5.** (a) CV curves of the $W_{18}O_{49}/Graphene$ electrodes at 0.2 mV/s in the multi-component

475 solution containing all the seven metal nitrates (10 mg/L for each) and 100 mg/L NaCl and at 0.2 mV/s

476 in 100 mg/L NaCl at a constant voltage of 1.2 V. (b) In-situ Raman spectra of the $W_{18}O_{49}/Graphene$

477 electrode at the CV scanning rate of 0.2 mV/s in the voltage range of $-0.6 \sim 0.6$. (c) W_{4f} spectra of the

478 $W_{18}O_{49}/Graphene$ electrodes, W_{4f} spectra of the $W_{18}O_{49}/Graphene$ electrodes after Na-adsorbed in 100

479 mg/L NaCl at a constant voltage of 1.2 V and W_{4f} spectra of the $W_{18}O_{49}/Graphene$ electrodes after

480 heavy metal ions-adsorbed in the multi-component solution containing all the seven metal nitrates (10

481 mg/L for each) and 100 mg/L NaCl at a constant voltage of 1.2 V. (d) Schematic diagram of the electro-

482 adsorption and electro-reaction coupling process on the surface of the $W_{18}O_{49}/Graphene$ materials.

