



*Citation for published version:*

Wang, Y, Sun, X, Han, Q, James, TD & Wang, X 2021, 'Highly sensitive and selective water-soluble fluorescent probe for the detection of formaldehyde in leather products', *Dyes and Pigments*, vol. 188, 109175. <https://doi.org/10.1016/j.dyepig.2021.109175>

*DOI:*

[10.1016/j.dyepig.2021.109175](https://doi.org/10.1016/j.dyepig.2021.109175)

*Publication date:*

2021

*Document Version*

Peer reviewed version

[Link to publication](#)

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# 1 **Highly Sensitive and Selective Water-Soluble Fluorescent** 2 **Probe for the Detection of Formaldehyde in Leather** 3 **Products†**

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## 15 **Abstract**

16 Excess formaldehyde (**FA**) provides a significant threat that causes irreversible damage to  
17 both the environment and human health, and long-term **FA** emission from commercial  
18 leather products is a significant problem. Therefore, to help control the **FA** content, we  
19 propose a fluorescence-based method to detect **FA** selectively using a reaction-based probe  
20 **FAP-1**. Water-soluble **FAP-1** was simply synthesized through two steps and the optical  
21 properties of **FAP-1** towards species relevant to leather making were evaluated. Then a  
22 number of genuine leather samples were analyzed to reveal the **FA** content. Compared with  
23 the international standards, the fluorescence method was competitive to the  
24 2,4-dinitrophenylhydrazine (DNPH) reaction-based HPLC method, and superior to the  
25 acetylacetone (ACAC) reaction-based UV-Vis method. As a result of its reliability,

26 low-cost, simple synthesis, ease of operation with reduced measurement time compared  
27 with standard methods, our method exhibits great potential applications for the analysis of  
28 **FA** found in other industrial products.

29 **Keywords:** Formaldehyde, fluorescent probe, derivatization methods, leather industry

## 30 **1. Introduction**

31 Formaldehyde (**FA**) is a toxic chemical involved in aldehyde-tanned leather and the  
32 release from its crosslinking collagen fibers or surface finishing agent is inevitable, during  
33 production, storage, and use of the finished products in households [1,2]. In recent years,  
34 great strides have been made by our group to reduce excess **FA** emissions from leather,  
35 since it can cause severe irritation or health risks by irreversibly destroying proteins and  
36 DNA in organisms [3–7]. Owing to the carcinogenic properties as well as possible  
37 leukemogenicity, **FA** has been officially classified as a carcinogen by the International  
38 Agency for Research on Cancer (IARC) and United States Environmental Protection  
39 Agency (EPA)[8]. For these reasons, the Chinese Leather Industry Committee Organization  
40 has adopted similar environmental requirements to those from the EU, USA and Japan in  
41 order to restrict and control the amount of **FA** used in the leather industry. For example,  
42 limits of 20 mg/kg for baby products, 75 mg/kg and 300 mg/kg for products with and  
43 without direct skin contact, respectively have been regulated[9]. Hence, it is important to  
44 develop new approaches to precisely detect free **FA** in leather and help control this toxic  
45 chemical, in order to meet ever more stringent regulatory requirements.

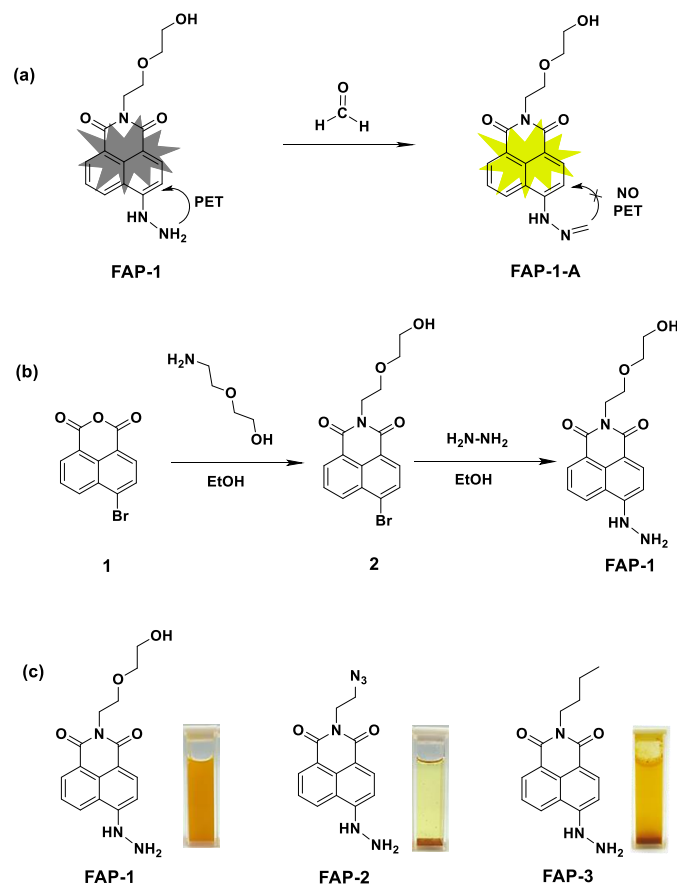
46 Over recent years, methods developed for **FA** detection include in situ measurements and  
47 derivatization methods, etc[10]. Up to now, chemical derivatization methods are still the

48 most widely used for **FA** detection in leather and related materials[11–13], as well as for  
49 food, cosmetic, drug and water analysis [14–18]. For example, the extracted **FA** from  
50 leather products reacts with 2,4-dinitrophenylhydrazine (DNPH) or acetylacetone (ACAC)  
51 to form derivatives, which are then detected by high performance liquid chromatography  
52 (HPLC) or a UV-Vis spectrophotometer. However, the time-consuming procedures and the  
53 lack of detection performance remain. Specifically, the HPLC method using DNPH has the  
54 requirement of pre-acid treatment, solvent-dependence and uses expensive equipment. As  
55 for the colorimetric method using ACAC, pre-heating of samples is required (Hantzsch  
56 reaction) [19], and results in low selectivity for **FA** [13,15]. Therefore, a simple, low cost,  
57 sensitive and selective analytical method to accurately measure the amount of **FA** in leather  
58 or other extended merchandise is required.

59       Reactivity-based fluorescent probes are valuable tools to actively recognize and detect  
60 important species in biology and the environment, owing to their high sensitivity, selectivity  
61 and ease of operation[20–27]. As the simplest reactive carbonyl species, HCHO has been  
62 detected and imaged in living cells using reactivity-based fluorescent probes [28,29]. Due to  
63 the significant role of **FA** in biological systems any additional probes have been  
64 developed[30–35]. Furthermore, probes have been developed to detect **FA** in real samples  
65 such as food and in the air. For example, Ding et al.[36] distinguished the fish, shrimp,  
66 octopus and chicken in normal and contaminated states using a **FA** probe and Gu et al.[37]  
67 observed the color and fluorescence changes under sunlight and 365 nm UV light, caused  
68 by **FA** vapors and probe (loaded onto a TLC plate) [38–42]. These preliminary studies  
69 indicate the broad and potential applications in monitoring **FA** in other extended

70 commercial or industrial materials. Herein, we aimed to develop a fluorescence method to  
71 detect **FA** in leather from sheep.

72 Previous probes for **FA** have been generally classified based on aza-cope  
73 rearrangement, formation of formimine or methylenehydrazine, respectively[43–45]. The  
74 mechanism of hydrazine (-NH-NH<sub>2</sub>) on naphthalimide scaffold of probe is one of the  
75 priority candidates. With the basic advantages mentioned previously, we developed a new  
76 probe **FAP-1** to detect **FA** in leather extracted from sheep, based on photo-induced electron  
77 transfer (PET). As shown in Scheme 1, this probe was synthesized simply in ethanol in two  
78 steps and the structure contains a hydrophilic moiety for improving water solubility. The  
79 optical properties associated with detection sensitivity, pH stability and selectivity were  
80 then investigated. After exploring the reliable detection of **FA** for leather applications, we  
81 compared our new approach with traditional methods of DNPH and ACAC derivatization.



82

83 **Scheme 1** (a) Mechanism for the fluorescence-based probe **FAP-1** towards **FA**; (b) Synthetic procedures for

84 **FAP-1**; (c) Solubility of **FAPs** (20 mM) in water, presented as **FAP-1**, **FAP-2**, and **FAP-3**.

## 85 2. Experimental section

### 86 2.1. Chemicals and instruments

87 All chemical reagents and materials were purchased from commercial sources and used

88 according to standard procedures. Aldehyde-tanned leather product (hairy skin) of sheep

89 provided by Prosper Skins & Leather Enterprise Co. Ltd. (Henan, China). PBS (pH 7.4, 10

90 mM) solution was made manually using ultra-pure water. NMR solvents ( $\text{CDCl}_3$ ,  $\text{DMSO-}d_6$ )

91 were purchased from Cambridge Isotope Laboratories, *etc.* The synthesis reactions were

92 monitored by TLC. NMR spectra were acquired on a JNM-ECS 400M spectrometer, using

93 TMS as the internal standard. UV-Vis absorption spectra were observed using a Cary 5000

94 UV spectrophotometer from Agilent Technology. Fluorescence emission spectra changes  
95 were obtained using an Edinburgh Instruments FS5 fluorescence spectrometer. For all the  
96 spectra, the excitation/emission wavelength were 440/553 nm, and the slit widths were set as  
97 1.5/1.2 nm. HPLC purification of DNPH derivatives were performed on a Breeze HPLC  
98 system equipped with Waters 1525 Binary HPLC pump, 2489 UV-Vis detector and  
99 Symmetry C18 column (4.6 × 150 mm) with 5.0 μm packing material. The mobile phase was  
100 water-acetonitrile (60:40, v/v) and the detection wavelength was 350 nm. The injection  
101 volume was 20 μL and the flow rate was set at 1.0 mL/min. UV absorbance of ACAC  
102 derivatives were performed on a LabTech UV BlueStar A and the absorbance measured at  
103 412 nm.

104 **Synthesis of probe FAP-1.** The probe was synthesized according to the method shown  
105 in Scheme 1(b). 2-(2-Aminoethoxy)-ethanol (0.454 mL, 4.56 mmol) was added to  
106 4-bromo-1,8-naphthalic anhydride (1 g, 3.61 mmol) in ethanol (20 mL) and heated under  
107 reflux for 3 h. After cooling to room temperature, the resulting mixture was poured into  
108 water, filtered and washed with water and cold-ethanol to generate yellow solid **1a** (1.06 g,  
109 80.64 %)[46]. Then a mixture of compound **1a** (182 mg, 0.5 mmol) and 1.6 mL of  
110 hydrazine hydrate (80 %) in ethanol was heated for 4 h at 70 °C. After cooling to room  
111 temperature the ethanol was removed by rotary evaporation, and the crude product was  
112 purified by flash chromatography on silica gel (DCM: MeOH = 20: 1) to afford **FAP-1** as  
113 an orange solid (129.5 mg, 82 %). <sup>1</sup>H NMR (400 MHz, DMSO-*d*<sub>6</sub>) δ: 9.25 – 9.07 (m, 1H),  
114 8.61 (d, *J* = 8.0 Hz, 1H), 8.42 (t, *J*<sub>1</sub> = *J*<sub>2</sub> = 6.5 Hz, 1H), 8.28 (dd, *J* = 8.6, 2.0 Hz, 1H), 7.63  
115 (dd, *J* = 9.2, 5.9 Hz, 1H), 7.24 (d, *J* = 8.6 Hz, 1H), 5.73 (s, 1H), 4.69 (d, *J* = 5.8 Hz, 2H),

116 4.59 (d,  $J = 5.4$  Hz, 1H), 4.20 (t,  $J = 6.6$  Hz, 1H), 3.61 (t,  $J = 6.6$  Hz, 2H), 3.45 (d,  $J = 2.8$   
117 Hz, 3H).  $^{13}\text{C}$  NMR (100 MHz, DMSO- $d_6$ )  $\delta$ : 164.28, 163.34, 153.68, 134.71, 131.06,  
118 129.78, 128.76, 124.53, 122.07, 118.87, 107.68, 104.46, 72.55, 67.59, 60.67, 38.80. HR-MS  
119 calculated for  $\text{C}_{16}\text{H}_{17}\text{N}_3\text{O}_4$   $[\text{M}+\text{Na}]^+$   $m/z$  338.11113, found 338.11117. Note: the synthetic  
120 procedures and spectra for **FAP-2** and **FAP-3** are described in the supplementary  
121 information.

## 122 2.2. Spectroscopic analysis

123 Probe **FAP-1** (6.31 mg, 0.02 mmol) was dissolved in water or ethanol (2mL) and 200  $\mu\text{L}$   
124 pipetted into water (19.8 mL) in order to prepare a stock solution (100  $\mu\text{M}$ ). The optical test  
125 solution using **FAP-1** (5  $\mu\text{M}$ ) or different concentrations of **FAP-1** for the real leather  
126 samples using different concentrations were prepared by diluting the stock solution. **FA**  
127 solutions of different concentrations (1~400  $\mu\text{M}$ ) were prepared from 10 mM stock solution.  
128 For the selectivity experiment, the probe **FAP-1** (5  $\mu\text{M}$ ) was incubated with relevant leather  
129 making chemicals and protein species from sheep skin (aldehydes, salt, metal ions, anions,  
130 surfactant, amino acids, polypeptides of collagen, lanolin, fatliquor, retanning filler) of 50  
131  $\mu\text{M}$  for 90 mins before recording the spectra. All the solutions detected by fluorescence  
132 were prepared in PBS (pH 7.4, 10 mM).

## 133 2.3. FA detection in leather products

134 **FA extracted from leather products.** For extracting **FA** from leather or fur, a ( $2 \pm 0.1$ )  
135 g sample and 50 mL sodium lauryl sulfonate solution (0.1 wt%, 40  $^\circ\text{C}$ ) were added to 100  
136 mL glass bottles and capped. The bottles were then shaken smoothly in a ( $40 \pm 1$ )  $^\circ\text{C}$  water  
137 bath for ( $60 \pm 2$ ) mins, the warm extract was then immediately filtered using a polyamide



138 membrane (0.22  $\mu\text{m}$ ) and cooled to room temperature (18  $^{\circ}\text{C}$  to 26  $^{\circ}\text{C}$ )[47–49]. (Extra  
139 information can be found in Fig. S12 of the supporting information.)

140 **FA standard solution.** To a 200-mL volumetric flask was added 1 mL of 37 wt% **FA**  
141 solution and diluted to the mark with water. This stock solution was labeled as 1 mg/mL. To  
142 a 50-mL volumetric flask was pipetted 50  $\mu\text{L}$  of **FA** stock solution into pre-filled 10 mL  
143 glass bottles and pipetted to the mark with water. This standard solution was labeled as  
144 2.016  $\mu\text{g/mL}$ . To seven 10-mL glass bottles, different volumes of standard solution were  
145 pipetted to generate calibration curves for the three derivatization methods in the supporting  
146 information.

147 **Fluorescence method using FAP-1.** A mixture of leather extract (5 mL) and **FAP-1**  
148 from the stock solution was added to a glass bottle for incubation. The blank solutions were  
149 prepared using the same procedures, including both extract (5 mL) and **FAP-1** in water (5  
150 mL), for subtracting the fluorescence background from the extract and probe in aqueous  
151 solution.

152 **HPLC method using DNPH.** A mixture containing leather extract (5 mL), acetonitrile  
153 (4 mL) and 0.5 mL DNPH solution (0.2 wt% in phosphoric acid solution) were added into  
154 10 mL glass bottles and pipetted to the mark with water, shaken evenly and left for  
155 (60~180) mins and filtered using a polyamide membrane (0.22  $\mu\text{m}$ ).

156 **Colorimetric method using ACAC.** To a 200 mL volumetric flask was added  
157 ammonium acetate (30 g), which was dissolved in water, followed by the addition of acetic  
158 acid (0.6 mL) and ACAC (0.4 mL), and then diluted to the mark and stored in dark. To  
159 acquire the blank solution, to a 200 mL volumetric flask was added ammonium acetate (30

160 g), which was dissolved in water, followed by the addition of acetic acid (0.6 mL), which  
161 was then diluted to the mark with water and placed in dark. Note: the ACAC solution was  
162 stored for 12 h before use and used within one week.

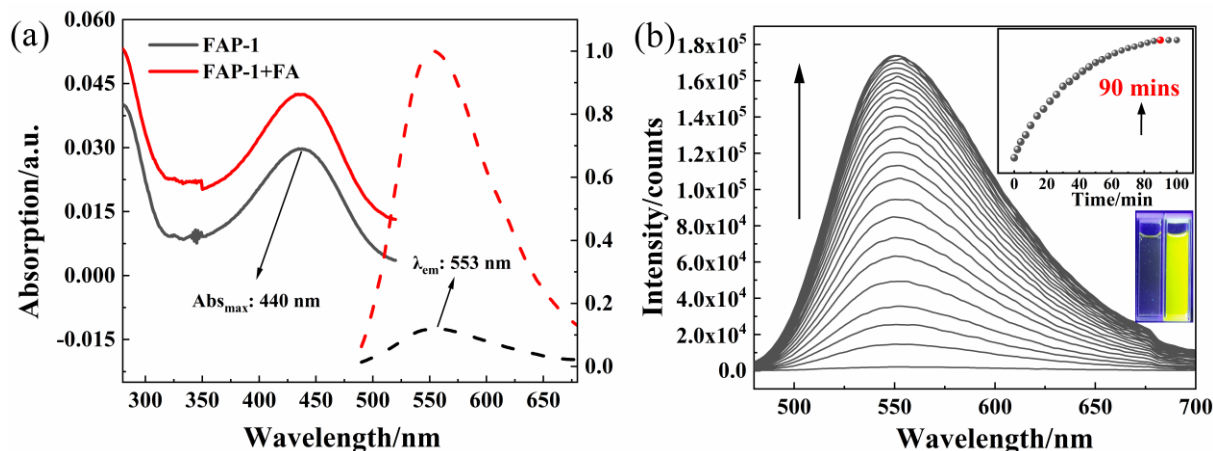
163 A mixture of the leather extract (5 mL) and ACAC solution (5 mL) was added to a 25  
164 mL flask, and the capped mixture was shaken gently in a  $(40 \pm 1)$  °C water bath for  $(30 \pm 1)$   
165 mins and cooled to room temperature at least 30 mins in the dark. To avoid the background  
166 interferences, a mixture of blank solution (5 mL) and extract (5 mL) was treated in the same  
167 way to provide a baseline correction for the absorbance measurements.

### 168 **3. Results and Discussion**

169 **Construction of fluorescent probe FAP-1.** Herein, a PET mechanism was used to  
170 design three facile sensors, FAPs, which all contain a hydrazine (-NH-NH<sub>2</sub>) group for FA  
171 detection, as shown in Scheme 1(a). These probes, contain a hydrazine unit on the  
172 1,8-naphthalimide core, and PET results in fluorescence quenching. By following the  
173 reaction between FA and hydrazine, the PET was suppressed and the fluorescence was  
174 enhanced, thus a turn-on signal could be detected[50]. Moreover, several groups were  
175 evaluated for water solubility Scheme 1(c), the result indicated that  
176 2-(2-aminoethoxy)-ethanol endows good solubility to the probe, over systems with an azide  
177 group or simple alkyl chain. The solubility enhancement can be attributed to the oxygen  
178 atoms of the ether and hydroxyl, both of which form hydrogen bonds with H<sub>2</sub>O in aqueous  
179 solution. As such probe FAP-1 can be used to detect FA in aqueous solution.

180 **Optical responses of FAP-1 towards FA.** We firstly investigated the optical properties  
181 of FAP-1 by observing the UV-Vis absorption and fluorescence intensity. As shown in Fig.

182 1(a), a solution of **FAP-1** ( $5 \mu\text{M}$ ) in PBS buffer (pH 7.4) displayed a maximum absorption  
 183 ( $A_{max} = 0.030$ ,  $\varepsilon = 6.0 \times 10^3 \text{ M}^{-1} \text{ cm}^{-1}$ ) at 440 nm. Upon addition of  $100 \mu\text{M}$  **FA** for 3 mins,  
 184 an enhanced absorption was observed ( $A_{max} = 0.042$ ,  $\varepsilon = 8.4 \times 10^3 \text{ M}^{-1} \text{ cm}^{-1}$ ). For the  
 185 fluorescence of **FAP-1**, prior to treatment with **FA**, probe **FAP-1** ( $5 \mu\text{M}$ ) exhibited weak  
 186 fluorescence at 553 nm, due to photo-induced electron transfer from hydrazine to the  
 187 naphthalimide fluorophore. After addition of **FA**, the intensity of fluorescence centered at  
 188 553 nm gradually enhanced and reached a maximum 100-fold increase within 90 mins  
 189 (Fig.1b), indicating that hydrazine has reacted with **FA** to form a hydrazone product  
 190 **FAP-1-A**, thus the fluorescence was recovered from the naphthalimide fluorophore.  
 191 Meanwhile, the fluorescence changes from dark to bright yellow can be easily observed  
 192 under 365 nm ultraviolet irradiation, inset of Fig. 1(b).



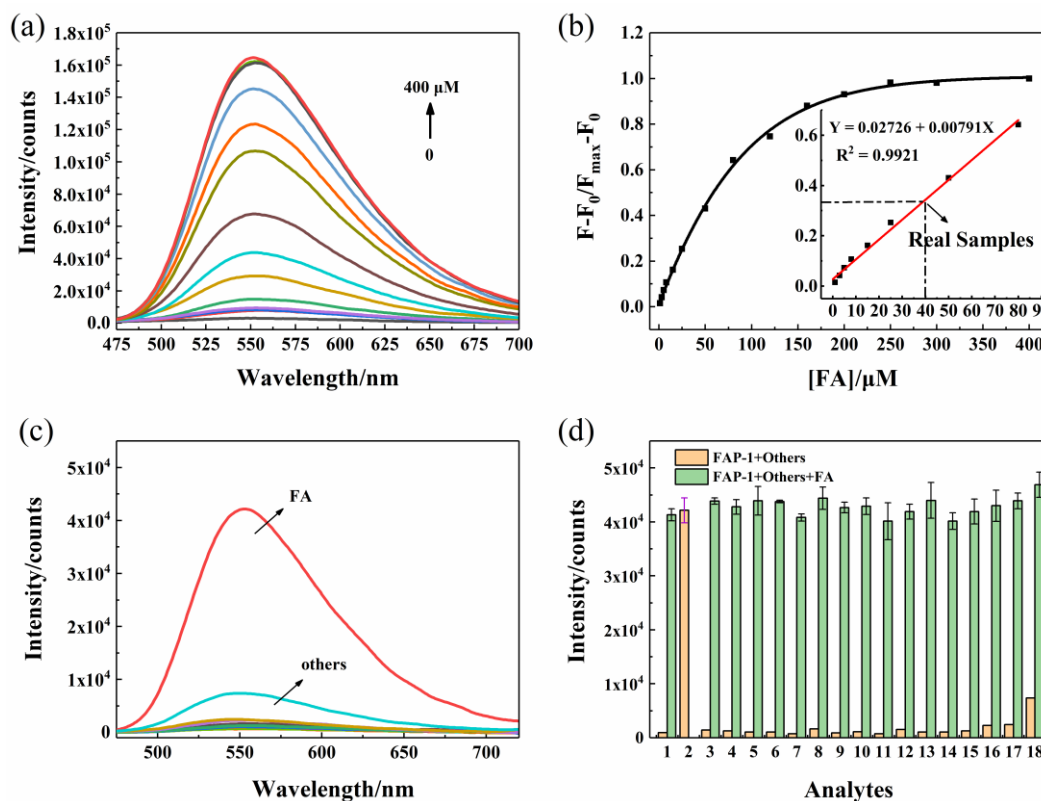
193 **Fig. 1** (a) UV-Vis absorption (solid line) and normalized fluorescence spectra (dashed line) for **FAP-1** ( $5 \mu\text{M}$ )  
 194 in PBS (pH 7.4) before (black) and after (red) treatment with  $100 \mu\text{M}$  **FA** after 3 mins; (b) Reaction profiles of  
 195  $5 \mu\text{M}$  **FAP-1** after the addition of  $100 \mu\text{M}$  **FA** in 100 mins,  $\lambda_{ex} = 440 \text{ nm}$ . Inset: the continuous time record of  
 196 fluorescence intensities at 553 nm and photograph of **FAP-1** in the absence and presence of **FA** under 365 nm  
 197 ultraviolet irradiation.

199 To assess the changes using fluorescence, dose-dependent titrations by increasing levels  
200 of **FA** (0~400  $\mu\text{M}$ ) were recorded and shown in Fig. 2(a). The fluorescence intensity at 553  
201 nm for 5  $\mu\text{M}$  of probe **FAP-1** reached a maximum at about 200  $\mu\text{M}$  **FA**, and it was linearly  
202 ( $R^2 = 0.9921$ ) related to **FA** concentrations over a range from 0~80  $\mu\text{M}$  (inset of Figure 2b),  
203 equating to a sensitivity of 0~60 mg/kg for **FA** from leather samples. The limit of detection  
204 (LOD) was calculated as 0.76  $\mu\text{M}$  according to the equation ( $\text{LOD} = 3\delta/k$ , shown in the  
205 ESI), which is sensitive enough to detect **FA** from leather leather extracts.

206 The effects of pH on the UV-Vis absorbance and fluorescence response of **FAP-1** in the  
207 absence or presence of **FA** were also investigated. As shown in Fig. S10, in the absence of  
208 **FA**, the fluorescence intensity of the free probe displayed only a very minor variation in  
209 different buffer solutions with pH ranging from 4.0 to 9.0, indicating that the changes of pH  
210 have minimal effect on the free probe. When treated with **FA**, the obvious fluorescent signal  
211 change was noted in the pH range of 4.0~8.0, so did the measurement of UV-Vis  
212 absorbance, suggesting that **FA** can be detected by the probe in weak acid and neutral  
213 water.

214 Next, to determine the selectivity, **FAP-1** was treated with relevant species, including  
215 aldehydes, salt, metal ions, anions, surfactants, amino acids, polypeptides of collagen,  
216 lanolin, fatliquor, retanning agent and HCHO in PBS (pH 7.4), respectively. All these  
217 species can be involved in the leather making process or biomolecules, which can be  
218 directly extracted from the skin tissue matrix. As shown in Fig. 2(c) and Fig. S11, only **FA**  
219 could elicit an enhancement in emission intensity, while the other analytes hardly affected  
220 **FAP-1**, except for a slight response from retanning agent that possibly contains HCHO.

221 Moreover, the fluorescence intensities were recorded after **FA** addition in competitive  
 222 analytes and shown in Fig. 2(d). These results indicate that the fluorescent probe **FAP-1**  
 223 displayed high selectivity for **FA** over other potential interferences in a complex mixture.

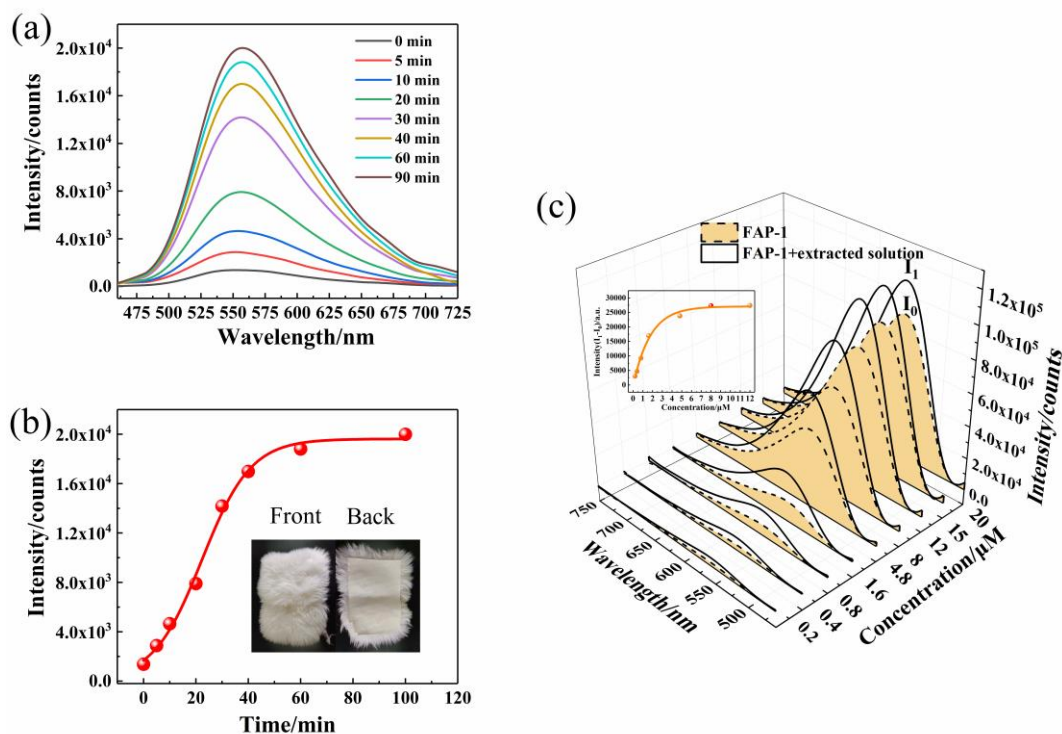


224  
 225 **Fig. 2** (a) The fluorescence response of the probe **FAP-1** (5  $\mu\text{M}$ ) to **FA** at different concentrations (0~400  $\mu\text{M}$ )  
 226 in PBS (pH 7.4).  $\lambda_{\text{ex}} = 440 \text{ nm}$ ; (b) The plot of fluorescence intensity ( $F-F_0/F_{\text{max}}-F_0$ ) at 553 nm as a function of  
 227 FA concentration (0~400  $\mu\text{M}$ ) and inset (0~80  $\mu\text{M}$ ); (c) Fluorescence response of FAP-1 (5  $\mu\text{M}$ ) incubated  
 228 with relevant analytes (50  $\mu\text{M}$ ); (d) Fluorescence intensities at 553 nm (orange), with the addition of 50  $\mu\text{M}$   
 229 FA into the solution (Green). 1: blank, 2: FA, 3: acetaldehyde, 4: glutaraldehyde, 5: NaCl, 6:  $\text{Cr}(\text{NO}_3)_3$ , 7:  
 230  $\text{MgSO}_4$ , 8:  $\text{Ca}(\text{ClO})_2$ , 9:  $\text{NH}_4\text{Cl}$ , 10: sodium lauryl sulfonate, 11: L-cysteine, 12: glycine, 13: alanine, 14:  
 231 L-glutamic acid, 15: polypeptides, 16: lanolin, 17: fatliquor, 18: retanning agent,  $\lambda_{\text{ex}} = 440 \text{ nm}$ .

232 **Detections of FA in leather products.** Encouraged by the response to **FA** of probe  
 233 **FAP-1** described above, the fluorescence method was then evaluated for the determination

234 of **FA** from a real sample, which was provided from a company in leather manufacturing,  
235 inset of Fig. 3(b). The extracted solution was obtained using protocols from the  
236 International Standard Organization (ISO) drafted with International Union of Leather  
237 Technologists and Chemists Societies (IULTCS) or Chinese Standards (GB/T) to obtain the  
238 **FA** from leather[47–49]. Then, the response of probe **FAP-1** to **FA** extracted in water was  
239 investigated. As shown in Fig. 3(a, b), a turn-on signal of fluorescence appeared as soon as  
240 probe **FAP-1** (5  $\mu\text{M}$ ) was incubated with the extracted **FA** solution (5 mL), and the intensity  
241 enhancement reached a plateau within 60 mins. This observation demonstrated that the  
242 solution contained a certain amount of **FA**, which could be determined by the probe **FAP-1**.  
243 In addition, by changing the amount of the **FAP-1**, differences of fluorescence intensity  
244 enhancement were observed. We prepared a range of **FAP-1** concentrations (0.2~20  $\mu\text{M}$ ) to  
245 incubate with the **FA** extractions. As shown in Fig. 3(c), before and after the incubation, the  
246 fluorescence intensities increased rapidly as **FAP-1** increases from 0.2~8.0  $\mu\text{M}$ . However,  
247 over 8.0  $\mu\text{M}$ , the values tended to a plateau with a constant difference (inset), which  
248 indicates that an appropriate concentration of **FAP-1** is required for accurate **FA** detection.

249 Based on the desirable pre-test and optimization of probe **FAP-1**, we then measured the  
250 extracted samples from three different pieces ( $P_1$ ,  $P_2$  and  $P_3$ ) of a certain leather and a blank  
251 solution, with three replicates on each of the samples, as shown in Fig. S12. The average  
252 fluorescence intensity for three extracts were substituted into the linear equation inset of  
253 Fig. 2(b), to calculate the corresponding concentrations of **FA**. Using this method, the  
254 resulting average **FA** content was 29.6 mg/kg in leather after unit conversion from liquid to  
255 solid, according to the original sample weight (2 g).

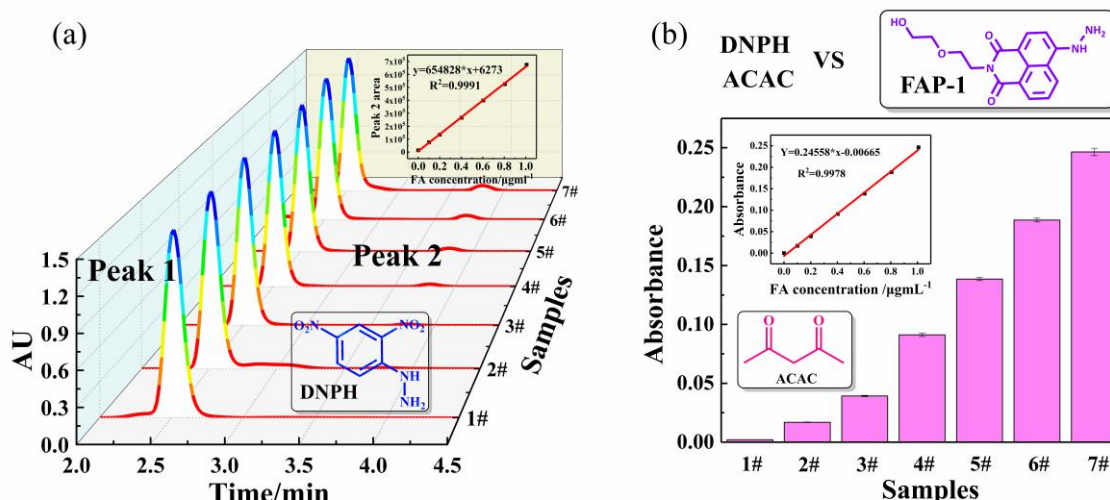


256  
 257 **Fig. 3** (a) Reaction profiles of 5  $\mu\text{M}$  **FAP-1** to the **FA** extract.  $\lambda_{\text{ex}} = 440 \text{ nm}$ ; (b) The corresponding plot of  
 258 fluorescence intensity at 553 nm as a function of time; (c) Fluorescence changes before and after **FAP-1**  
 259 (0.2–20  $\mu\text{M}$ ) incubation with **FA** extract (5 mL) after 60 mins. Inset: fluorescence intensity differences at 553  
 260 nm versus probe concentrations.

261 **Analytical comparisons using standard methods.** For leather products, the standard  
 262 methods for **FA** content determination are provided by ISO 17226-1-2018, ISO  
 263 17226-2-2018 and GB/T 19941 1-2-2019 [47–49]. Which are methods using  
 264 high-performance liquid chromatography (HPLC) and colorimetric analysis, with  
 265 2,4-dinitrophenylhydrazine (DNPH) and acetylacetone (ACAC) as chemical derivatizing  
 266 agents, respectively. Herein, we used these two methods on 3 pieces ( $P_1$ ,  $P_2$  and  $P_3$ ) of  
 267 leather, which were also used for fluorescence detection as above.

268 Firstly, the DNPH-derivative of 3 samples were analyzed using HPLC and compared  
 269 with the retention time of standard **FA** for qualification, as shown in Fig. 4(a). The standard

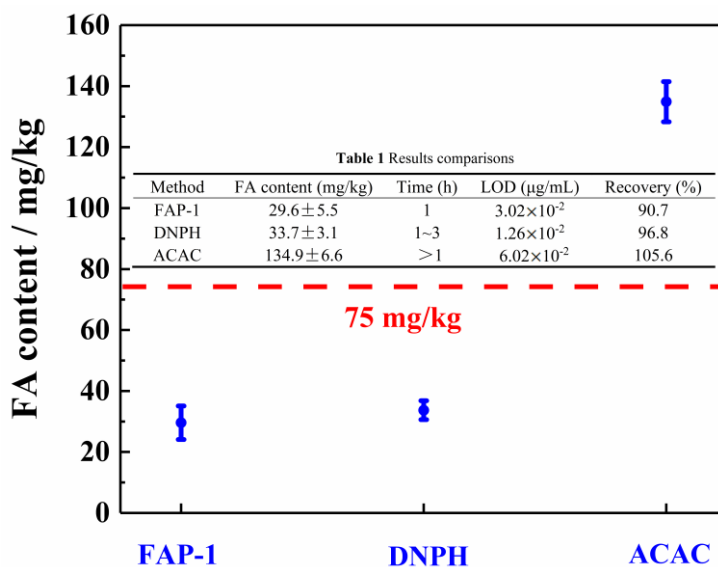
270 FA-DNPH-derivative peak was confirmed as peak 2, which had a retention time at 3.9  
 271 mins. The area of peaks 2 were plotted to a good linear correlation ( $R^2 = 0.9912$ ), inset of  
 272 Fig. 4(a). By using this calibration curve, the average **FA** content from the extracts was 0.67  
 273  $\mu\text{g/mL}$  or 33.7 mg/kg of leather after unit conversion, which was nearly equal to the result  
 274 of 29.6 mg/kg by fluorescence detection. However, the detection value was 2.79  $\mu\text{g/mL}$  or  
 275 134.9 mg/kg (over 4-fold higher than HPLC) using the ACAC method using a UV-Vis  
 276 spectrometer and the same samples, as shown in Fig. 4(b). The result indicates that the  
 277 DNPH derivatization approach from the standard methods is highly sensitive and selective  
 278 for the **FA** content detection in leather, while the ACAC derivatization method still exhibits  
 279 problems in selectivity, due to the interferences with aldehyde analogues in aldehyde-tanned  
 280 leather [13,15].



281  
 282 **Fig. 4** (a) HPLC: chromatograms of standard solutions of **FA** (7 samples, 0-1.0  $\mu\text{g/mL}$ ) reacted with DNPH  
 283 (Peak 1) to form derivative (Peak 2), plotted in the linear regression ( $R^2 = 0.9991$ ) of inset; (b) UV-Vis:  
 284 absorbance changes of standard solutions of **FA** (7 samples, 0-1.0  $\mu\text{g/mL}$ ) after reacting with ACAC, plotted  
 285 in the linear regression ( $R^2 = 0.9978$ ) of inset.



286 Therefore, the ACAC method may not be suitable as a reliable method for evaluating a  
 287 products quality. For example, the **FA** in leather has a safe limit (75 mg/kg, in many  
 288 countries), the detection results using **FAP-1** and DNP $\text{H}$  were both in the safe zone, while  
 289 that ACAC generated a value almost 2-fold above the safe limit (Fig. 5). Thus, the  
 290 reactivity-based fluorescent probe **FAP-1** was capable of detecting **FA** with high selectivity  
 291 in leather, and could provide an alternative method to the ACAC method. The raw data  
 292 obtained using these methods are collated in Table S1. The calculations for LOD and  
 293 recovery for **FAP-1**, DNP $\text{H}$  and ACAC are shown in the table of Fig. 5.



294  
 295 **Fig. 5** Methods of **FAP-1**, DNP $\text{H}$  and ACAC for **FA** determination in leather with comparisons.

296 In addition, probe **FAP-1** can be directly used in water or ethanol under mild conditions,  
 297 avoiding the addition of extra chemicals or requiring complex procedures as described in  
 298 the sample preparation for the standard methods, such as concentrated phosphoric acid  
 299 (DNP $\text{H}$ ) or or 12 hours storage in the dark and heating before use (ACAC). Importantly, the  
 300 time required for derivatizing using **FAP-1** is one hour, which is significantly shorter than  
 301 using DNP $\text{H}$  and ACAC, as shown in the table of Fig. 5. The low-cost and simple synthesis

302 of probe **FAP-1** make it a promising tool for further fluorescence based detection  
303 applications.

#### 304 **4. CONCLUSIONS**

305 In summary, we have successfully developed a fluorescent probe **FAP-1**, which  
306 displays favorable properties, such as water solubility and is sensitive, and selective for **FA**  
307 amongst many other species found in leather making, thus providing a desirable method for  
308 trace **FA** detection in leather production. More importantly, the detection precision  
309 attributed to the fluorescence method is similar to the HPLC method and preferable to the  
310 standard colorimetric UV-Vis method. Additionally, the method using probe **FAP-1** is  
311 facile, low-cost and time-saving and can provide reliable data for **FA** detection within the  
312 leather industry. Therefore, this research indicates that fluorescence-based probes are  
313 powerful molecular tools for versatile detection methods of products derived from an  
314 industrial context. As such we envision that small-molecular fluorescence probes can  
315 provide a completely new approach within the leather chemical industry and have great  
316 potential for applications of quality control beyond formaldehyde.

#### 317 **Notes**

318 The authors declare no competing interests.

#### 319 **Acknowledgements**

320 This study was supported by National Key R&D Program of China  
321 (2017YFB0308500); National Natural Science Foundation of China (21476134). X.L.S  
322 acknowledges the National Natural Science Foundation of China for Grant No. 21907080  
323 and Natural Science Foundation of Shaanxi No. 2020JM-069. X.C.W. and X.L.S thanks the

324 Key Scientific Research Group of Shaanxi Province NO. 2020TD-009 and the Youth  
325 Innovation Team of Shaanxi Universities. TDJ thanks the Royal Society for a Wolfson  
326 Research Merit Award.

### 327 **Appendix A. Supplementary data**

328 Supplementary material is available in the online version of this article at  
329 [http://dx.doi.org/\[DOI\]](http://dx.doi.org/[DOI]) and is accessible for authorized users.

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