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Carbon-Based Catalysts for Selective Electrochemical Nitrogen-to-Ammonia Conversion

Lu-Hua Zhang, Fengshou Yu,* and N. Raveendran Shiju*

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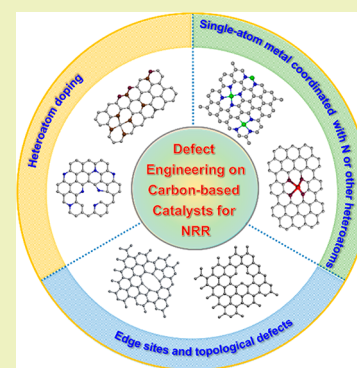
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ABSTRACT: Electrochemical nitrogen reduction reaction (NRR) to ammonia (NH_3) driven by renewable electricity is a promising alternative to the current energy-intensive and fossil feedstock-dependent Haber–Bosch (H–B) process. The intrinsic inertness of N_2 molecule and competition of hydrogen evolution reaction (HER) are the primary challenges for NRR. Although transition metal-based electrocatalysts can solve the kinetic limitation of $\text{N}\equiv\text{N}$ activation through the π -back-donation process, the d-orbital electrons of transition metal atoms facilitate the formation of a metal–H bond, boosting the undesirable HER. Carbon-based materials featuring tunable electronic structures and facile formation of defects have significantly improved electrocatalytic NRR activity in the past few years. Therefore, a review on state-of-the-art carbon-based catalysts for NRR is timely to provide a summary of recent developments in theoretical and experimental aspects. In this review, various defect engineering strategies for the evolution of the desired carbon-based electrocatalysts are comprehensively summarized. The intrinsic relationships between the structures of the defective carbon materials and NRR performance are also discussed in detail. This review aims to stimulate greater interests for developing more efficient electrocatalysts for NRR in the future.

KEYWORDS: Nitrogen reduction reaction, Electrocatalysis, Carbon-based materials, Defect engineering



1. INTRODUCTION

In 1909, Fritz Haber invented a process for converting N_2 and H_2 to NH_3 which was rapidly converted to a commercial process by Carl Bosch in 1913.¹ Since then, NH_3 has been widely used in producing nitrogen fertilizers essential for agriculture, resulting in the expansion of the world's population from two to more than seven billion in the last century. Even today, more than 80% of world population benefits indirectly from this conversion process.²

For the Haber–Bosch (H–B) technology, the reaction between N_2 and H_2 is carried out under harsh conditions (e.g., 400–600 °C and 20–40 MPa).³ The high bond energy of $\text{N}\equiv\text{N}$ (941 kJ mol⁻¹) in the N_2 molecule results in large energy barriers requiring high temperature for cleaving the triple bond with a reasonable rate.⁴ The H–B process is exothermic ($\Delta H_{298\text{K}}^\circ = -45.9$ kJ mol⁻¹, $\Delta G_{298\text{K}}^\circ = -16.4$ kJ mol⁻¹, $K_{\text{eq}} = 750$), meaning that high temperature is unfavorable for equilibrium shift to NH_3 formation.⁵ When the operation temperature is higher than 400 °C at 0.1 MPa, 99% NH_3 is decomposed to N_2 and H_2 .⁶ Therefore, high pressure is also necessary to get acceptable NH_3 yields. However, even at pressures as high as 40 MPa, the single pass conversion to NH_3 is only 15%. The unconverted H_2 and N_2 are recycled repeatedly, and an eventual conversion efficiency of 97% can be ultimately obtained; however, enormous energy input is necessary to maintain the multistep high temperature and

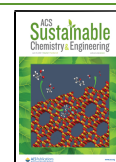
pressure operations.⁷ Additionally, H_2 used for NH_3 synthesis is usually produced by highly endothermic reactions from fossil feedstock such as natural gas and petroleum.³ The harsh reaction conditions and fossil feedstock dependence cause the H–B process to be currently one of the largest energy consumers and greenhouse gas (e.g., CO_2) emitters.⁸ Considering the shortage of fossil feedstock and continuous global warming, an environmentally friendly and energy-efficient strategy for reducing N_2 to NH_3 at mild conditions is very much desired.⁹

In the past decades, electrochemical catalysis lying at the heart of several carbon-free energy systems has received great attention,^{10–13} opening a new avenue for NH_3 synthesis.^{14–27} The chemisorption of reactant on active sites and the subsequent activation process induced by the electron transfer demonstrate an alternative conversion route in which the free energy barrier is low.^{28–30} Therefore, enormous efforts have been devoted recently to catalyst design which circumvents the large energy barrier of N_2 reduction. Transition metal-based

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catalysts (e.g., Ru and Mo) have been theoretically predicted to solve the kinetic limitation of $\text{N}\equiv\text{N}$ activation through the π -back-donation process.^{31–34} Especially, the empty d-orbitals of the transition metals receive the lone-pair electrons from N_2 molecule, and the occupied d-orbitals of transition metal atoms can give electrons to the antibonding orbital of N_2 . This weakens the $\text{N}\equiv\text{N}$ bond, forming an “acceptance–donation” reaction route. However, the electrons in d-orbital of transition metals can also facilitate the formation of a metal–H bond and therefore can enhance the undesirable side reaction, hydrogen evolution reaction (HER).³⁵ As a result, the majority of the experimental studies of transition metal-based catalysts show NH_3 producing rates below 10^{-8} mol cm^{-2} s^{-1} and faradaic efficiencies (FEs) lower than 10%, which is far from the threshold needed for practical application in industry.^{36,37} According to the suggestions from Giddey et al., an NH_3 formation rate near 10^{-6} mol cm^{-2} s^{-1} and FE more than 50% would be reasonable for practical applications.³⁸ Therefore, further advances are needed to explore new active catalysts that allow for a large variation in the electronic structure enabling satisfactory catalytic performance.

Carbon-based nanomaterials, especially sp^2 -hybridized carbon nanomaterials, have occupied a dominant position in electrocatalysis applications benefiting from their superior electric conductivity, excellent mechanical properties, and high specific surface areas. For nanostructured sp^2 carbon, the basal planes, assembled by sp^2 -bonded carbon atoms arranged in a honeycomb lattice are low active centers for chemisorption of the reactants or reaction intermediate. High energy sites are located at the edge of the basal planes of carbon atoms. These sites are associated with high concentrations of unpaired electrons and can be saturated by hydrogen atoms or by heteroatoms, serving as active sites for the activation or dissociation of adsorbing reactants. If the graphitic sheets contain nonhexagonal (such as pentagonal, heptagonal, or octagonal) defects, the additional charge present in such defects can promote the conversion of adsorbed molecules and increase the poor reactivity of the basal plane. In the nanocarbons with well-defined crystal structures, the edge area and defect units are small compared to that of the basal plane in the graphitic structure. Therefore, these materials usually do not exhibit significant catalytic activity for heterogeneous catalysis, which necessitates the engineering of defects to make them active.^{39–42}

Doping with heteroatoms, creating topological and defects edge sites, and surface functionalization have been widely used to facilitate the electrochemical performance of carbon-based catalysts for a couple of energy conversion reactions (e.g., HER, oxygen reduction reaction (ORR), oxygen evolution reaction (OER), and carbon dioxide reduction reaction (CO_2RR)).^{43–47} In one of our previous reviews, the types of catalytic sites for several mainstream nanocarbons were discussed in detail. It was shown that, by properly tuning the electronic structure and or geometric morphology of the nanocarbon catalysts, the activation and/or dissociation of adsorbing molecules on basal planes of the graphitic sheets are optimized, resulting in improved electrocatalytic performance.⁴³

Following these early studies, carbon-based materials are rationally expected to enhance electrocatalytic nitrogen reduction reaction (NRR) activity and extensive research has been carried out recently. However, the following issues are yet to be addressed: (1) the current research on carbon-based

NRR electrocatalysts is fragmented and lacks comprehensive and systematic overview; (2) the structure/composition-performance relationships are not yet well understood and common trends in catalyst design are still not established. Here, we review the state-of-the-art in carbon-based materials for electrochemical NRR, considering various strategies for efficient catalyst design, including heteroatom doping, edge site and topological defect engineering, and single-atom metal coordinated with N or other heteroatoms in carbon matrix (Figure 1). Importantly, we also summarize the intrinsic

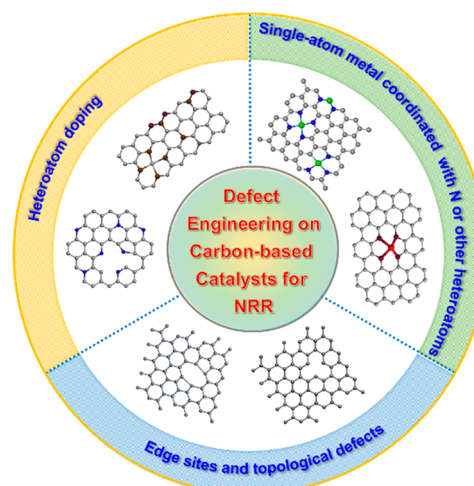


Figure 1. Defect engineering on carbon-based catalysts for electrochemical NRR.

relationships between the structures of defective carbon-based materials and NRR performance using experimental as well as theoretical aspects, and then give a final summary with perspectives on critical challenges and outlooks in the field.

2. FUNDAMENTALS OF ELECTROCHEMICAL NRR

For electrochemical NRR, the N_2 molecule is diffused to the surface of the working electrode and then reduced by electrons with simultaneous proton addition forming NH_3 .⁴⁸ There are several obviously potential advantages of electrochemical NH_3 synthesis compared to the H–B process. First, the activation of N_2 molecules in this electrochemical cell is driven by electrical energy rather than thermal energy enabling mild operation conditions. Therefore, catalysts with low endurance for high temperature and pressure can be used for electrochemical NRR. Second, the mild liquid-phase reaction conditions enable a great chemical space to optimize catalytic performance by tuning pH, type of electrolyte, and potential range in electrochemical NRR. Third, H_2O rather than H_2 acts as the proton source and the reducing agent during electrochemical NH_3 synthesis, eliminating the dependence on the fossil fuels and reduction of energy input the electrochemical systems can directly use renewable electricity produced from solar or wind sources, enabling decentralized NH_3 production.

Electrochemical NRR is a complex process in gas–liquid–solid three-phase interfaces: N_2 molecules need to diffuse to the working electrode surface first. This should be followed by further reduction by electrons with simultaneous proton addition. However, solubility of N_2 in water is only 0.66 mmol L^{-1} under ambient conditions, which significantly limits NH_3 yields.¹⁹ The following adsorption and activation of N_2

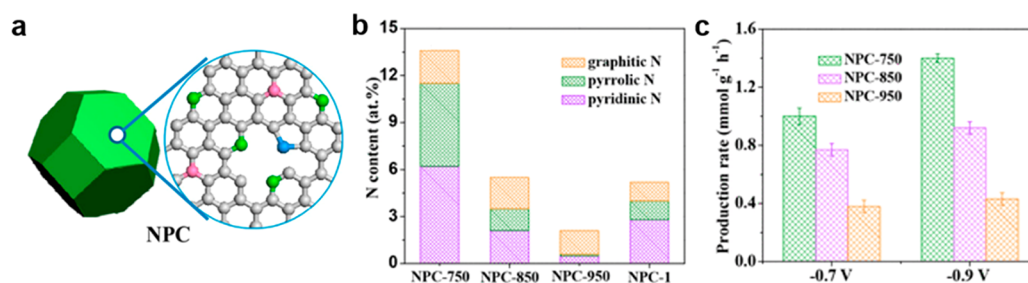


Figure 2. (a) Schematic illustration for NPCs synthesis. (b) Contents of various N species in NPCs. (c) NH_3 formation rates of NPC samples [Reproduced with permission from Figures 1, 5, and 6 in ref 68. Copyright 2018 American Chemical Society].

Table 1. Comparison of Various Carbon-Based Catalysts for NRR

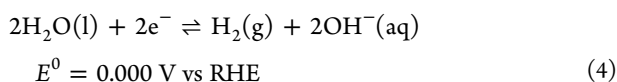
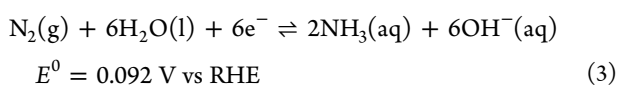
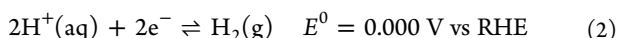
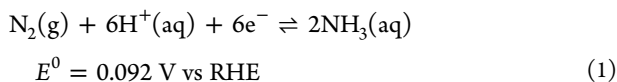
catalyst	electrolyte	FE	NH_3 yield rate	^{15}N isotope	ref
Heteroatom-Doped Carbons					
N-doped porous carbon	0.05 M H_2SO_4	1.42%	$23.8 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	no	68
ZIF-derived N-doped disordered carbon	0.1 M KOH	10.2%	$57.8 \mu\text{g h}^{-1} \text{cm}^{-2}$	no	69
N-doped carbon nanospikes (CNS)	0.25 M LiClO_4	$11.56 \pm 0.85\%$	$97.18 \pm 7.13 \text{mg h}^{-1} \text{cm}^{-2}$	yes	72
B-doped graphene	0.05 M H_2SO_4	10.8%	$9.8 \mu\text{g h}^{-1} \text{cm}^{-2}$	yes	78
B-doped diamond	0.05 M H_2SO_4 + 0.2 M Li_2SO_4	21.2%	$19.1 \mu\text{g h}^{-1} \text{cm}^{-2}$	yes	73
O-doped graphene	M HCl	12.6%	$21.3 \mu\text{g h}^{-1} \text{mg}^{-1}$	yes	79
O-carbon nanotube	0.1 M LiClO_4	12.50%	$32.33 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	80
S-doped graphene	0.1 M HCl	11.5%	$27.3 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	no	83
MOF-derived O-doped carbon	0.1 M KOH	1.16%	$0.49 \mu\text{g h}^{-1} \text{cm}^{-2}$	yes	84
MOF-derived S-doped carbon	0.1 M KOH	1.48%	$0.42 \mu\text{g h}^{-1} \text{cm}^{-2}$	yes	84
MOF-derived Se-doped carbon	0.1 M KOH	3.92%	$1.14 \mu\text{g h}^{-1} \text{cm}^{-2}$	yes	84
MOF-derived Te-doped carbon	0.1 M KOH	4.67%	$1.91 \mu\text{g h}^{-1} \text{cm}^{-2}$	yes	84
3D F-doped porous carbon	0.05 M H_2SO_4	54.8%	$197.7 \mu\text{g mg}_{\text{cat}}^{-1} \text{h}^{-1}$	yes	85
Cl-doped ultrathin graphdiyne	0.1 M HCl	8.7%	$10.7 \mu\text{g h}^{-1} \text{cm}^{-2}$	yes	87
P-doped carbon nanotubes	0.25 M LiClO_4	12.5%	$24.4 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	no	61
P-doped grapheme	0.5 M LiClO_4	20.82%	$32.33 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	no	62
B, N-codoped porous carbon nanofiber	0.1 M KOH	13.2%	$32.5 \text{mg h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	93
Intrinsic Defective Carbons					
defective reduced graphene oxide	0.1 M HCl	22.0%	$7.8 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	101
defective reduced graphene oxide	0.1 M KOH	10.8%	$7.4 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	101
defect-rich nitrogen-doped carbon	0.1 M KOH	10.2%	$3.4 \times 10^{-6} \text{mol cm}^{-2} \text{h}^{-1}$	no	69
Atomic Metal Species Coordinated Carbons					
Ru SAs/N-C	0.05 M H_2SO_4	29.6%	$120.9 \mu\text{g mg}_{\text{cat}}^{-1} \text{h}^{-1}$	yes	131
Ru@ZrO ₂ /NC	0.1 M HCl	21%	$3.665 \mu\text{g h}^{-1} \text{mg}_{\text{Ru}}^{-1}$	yes	130
Au SAs-NDPCs	0.1 M HCl	12.3%	$2.32 \mu\text{g h}^{-1} \text{cm}^{-2}$	no	134
Au ₁ /C ₃ N ₄	0.05 M H_2SO_4	11.1%	$1305 \mu\text{g h}^{-1} \text{mg}_{\text{Au}}^{-1}$	no	133
SA-Mo/NPC	0.1 M KOH	$14.6 \pm 1.6\%$	$34.0 \pm 3.6 \mu\text{g mg}_{\text{cat}}^{-1} \text{h}^{-1}$	yes	136
ISAS-Fe/NC	0.1 M phosphate buffer	$18.6 \pm 0.8\%$	$62.9 \pm 2.7 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	147
Fe-SAs/LCC	0.1 M KOH	29.3%	$32.1 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	146
Fe-(O-C ₂) ₄	0.1 M KOH	29.3%	$32.1 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	148
Co/N-doped carbon catalysts	0.1 M KOH	10.1%	$5.1 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	no	150
Ni-N _x -C	0.1 M KOH	$21 \pm 1.9\%$	$85 \mu\text{g cm}^{-2} \text{h}^{-1}$	yes	151
Ni-N _x -C	0.5 M LiClO_4	$18.5 \pm 3\%$	$115 \mu\text{g cm}^{-2} \text{h}^{-1}$	yes	151
Ni-N _x -C	0.1 M HCl	1.3%	$60 \mu\text{g cm}^{-2} \text{h}^{-1}$	yes	151
NC-Cu	0.1 M HCl	11.7%	$49.3 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	154
NC-Cu	0.1 M KOH	13.8%	$53.3 \mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$	yes	154

are regarded as the prerequisite for the electrocatalytic NRR. Unfortunately, due to the chemically intrinsic inertness of N_2 molecule, these processes still face several challenges.^{49,50} First, as the major challenge in $\text{N}\equiv\text{N}$ dissociation, the cleavage energy of the first bond in $\text{N}\equiv\text{N}$ reaches up to 410kJ mol^{-1} . Second, the N_2 molecule lacks a permanent dipole moment and has a proton affinity of 493.8kJ mol^{-1} . Besides, high ionization potential (15.84eV) and the negative electron affinity (-1.90eV) also reduce its reactivity. Third, the

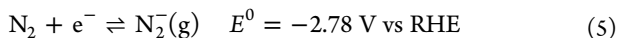
undesired energy gap (10.82eV) between the highest occupied molecular orbital (HOMO) and the lowest unoccupied molecular orbital (LUMO) obstructs electron transfer during reduction reaction.^{4,49} After N_2 adsorption/activation steps, the subsequent reduction reactions involve multiple complicated steps involving electron transfer, hydrogenation, and bond cleavage. Depending on the different sequences of hydrogenation and bond cleavage during the reduction process, two kinds of mechanisms were proposed: (i) the

dissociative and (ii) the associative pathway. For the dissociative mechanism, the bond cleavage occurs with N_2 adsorption on the catalyst surface prior to hydrogenation and then the adsorbed N atoms independently undergo hydrogenation to form NH_3 . For the associative pathway, N_2 molecules are first adsorbed on the catalyst surface, and then the triple bond is successively cleaved with consecutive hydrogenation. Cleavage of the final N–N bond is accompanied by the release of NH_3 .¹⁵

Theoretically, N_2 is expected to be activated and reduced to NH_3 , when a relatively negative bias compared to equilibrium potentials for N_2 reduction (0.092 V vs RHE) was added to the electrode (eqs 1 and 3).^{37,51,52}



However, this equilibrium potential is only the average value for the transfer of six protons and six electrons.¹⁵ The equilibrium potential of the first electron affinity for N_2 can reach up to -2.78 V (eq 5), implying the thermodynamic difficulty of N_2 hydrogenation.^{53,54}



Therefore, the N_2 molecule is difficult to activate, and the direct $1 - e^-$ reduction is almost impossible under mild conditions.⁵⁰ In comparison, parasitic HER only requires two electrons per H_2 produced in a single half reaction (eqs 2 and 4). As a result, it is favorable for the electrons and protons to combine directly through HER, leading to very low selectivity toward NH_3 (low FE_{NH_3}). Therefore, a rational design of carbon-based catalysts for the N_2 adsorption/activation toward enhancing electrocatalytic NRR performance is needed for further progress.

3. HETEROATOM-DOPED CARBONS

Heteroatom doping is a way to replace carbon lattice atoms with heteroatoms (e.g., nitrogen (N), boron (B), oxygen (O), sulfur (S), fluorine (F), and chlorine (Cl)). Due to the various electronegativities between doping heteroatoms and C, the charge density and spin density of C atoms are redistributed induced by heteroatom doping, regulating the sorption behaviors of the reactants, intermediates, and products at specific sites and favoring the electron transfer.^{42,55} Heteroatom-doped carbon materials have been extensively explored to boost electrochemical ORR and CO_2RR , and recent research shows that the doping effect can be extended to NRR.^{56–62}

3.1. Monodoping. N-Doping. Considering that the proton is a Lewis acid and N_2 is a Lewis base, developing a carbon-based electrocatalyst with a Lewis acid site should favor N_2 adsorption and activation while suppressing HER.⁶³ The N atom possesses a higher electronegativity (3.04) than that of C (2.55), which can withdraw electrons from the adjacent

carbons.⁶⁴ As such, N-doping induces the charge redistribution and polarization, enabling the enhancement in substrate adsorption and catalytic performance as demonstrated in ORR and CO_2RR .^{60,65–67} Inspired by this, a series of N-doped porous carbon catalysts (NPCs) (Figure 2a), obtained by pyrolyzing zeolitic imidazolate framework-8 (ZIF-8), were reported for electrochemical NRR under mild conditions.⁶⁸ These N-doped porous carbons possess tunable N contents (from 13.6 to 2.1 at %) and controllable N species at different pyrolysis temperatures (Figure 2b). When used for catalytic reduction of N_2 to NH_3 , a maximum FE of 1.42% with an NH_3 production rate of $1.40 \text{ mmol h}^{-1} \text{ g}^{-1}$ at -0.9 V was obtained on the NPC-750 sample with the N content of 13.6 at % (Figure 2c and Table 1). Experiments combined with DFT calculations demonstrated that pyridinic and pyrrolic N are the key active centers for N_2 adsorption and subsequent $N\equiv N$ cleavage. The preferable pathway for NH_3 synthesis is $*N\equiv N \rightarrow *NH=NH \rightarrow *NH_2-NH_2 \rightarrow 2NH_3$. Besides, Wu et al.⁶⁹ and Zhang et al.⁷⁰ also reported that the pyridinic N in the N-doped carbons are critical sites in NRR which are capable of adsorbing N_2 and subsequently dissociating $N\equiv N$ for the following protonation process. More interestingly, Wu et al. also found that the presence of Fe in N-doped carbon materials would yield a negative effect on ammonia production and facilitate the HER because of Fe coordination with pyridinic N blocking the active centers for NRR.⁶⁹

Although the active sites for N_2 adsorption/activation are similar in all these N-doped carbons, these catalysts showed distinctly different electrochemical activity. Thus, careful tailoring of geometrical microstructure is important for a specific function in electrocatalytic reactions. For example, three-dimensional porous nanocarbons with hierarchical nanostructure could facilitate the transfer of reactant into and out of the inner microporous network, enhancing the accessibility of reactants to active sites located in the inner pores. Moreover, such microstructure construction strategies are often successful, especially when used in combination with other strategies such as heteroatom doping.⁷¹ For example, an extremely textured catalyst, constituted by N-doped carbon nanospikes (CNS), has been reported for NRR recently.⁷² The carbon nanospikes feature a unique physical architecture of abundant-oriented nanospikes (~ 50 to 80 nm in length), and each spike consists of layers of carbon terminating with a ~ 1 nm wide sharp tip. The maximum NH_3 production rate of $97.18 \pm 7.13 \text{ mg h}^{-1} \text{ cm}^{-2}$ was obtained with a FE of $11.56 \pm 0.85\%$ at -1.19 V. The electrochemical converting N_2 to the product of NH_3 on the carbon nanospike electrodes likely follows a physical mechanism induced by the special sharp texture, which is different than the mechanism mentioned above for N-doped carbons. More specifically, the surface sharp spikes enrich the electric field at the tips, which facilitates the electrochemical reduction of the dissolved N_2 molecule. The counterions in the electrolyte also play a major role in the reaction rates, with the order of $Li^+ > Na^+ > K^+$. Simulation revealed a layer of desolvated Li^+ counterions close to the electrode (0.2 nm) which restricts water approach to the electrode surface while allowing N_2 access, promoting NRR with suppressed HER.

B-Doping. Unlike N, B has a smaller electronegativity (2.04) than that of C (2.55) and gets positively charged when doped in the carbon lattice. N_2 is a weak Lewis base, thus, boron with an empty orbital is an ideal Lewis acid site to bind N_2 .⁷³ Simultaneously, the electron-deficient B prevents binding

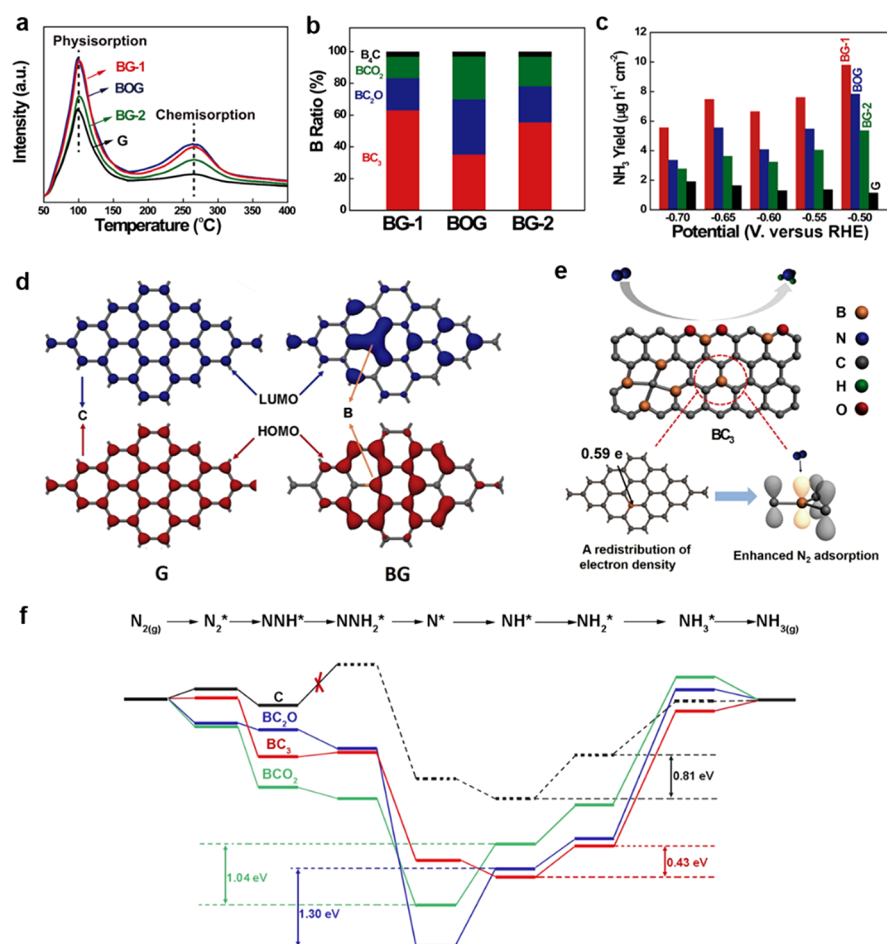


Figure 3. N₂ TPD curves (a), contents of various B types (b), and NH₃ formation rates (c) of BG and G samples. (d) Electron density of BG. (e) Schematic illustration of BG for electrochemical NRR. (f) Free-energy diagrams of BG and G samples for electrochemical NRR [Reproduced with permission from Figures 3–5 in ref 78. Copyright 2018 Elsevier].

of Lewis acid H⁺, thus suppressing HER.^{74–77} Along this line, a series of B-doped graphenes (BGs) were obtained by a carbonization of H₃BO₃ and graphene oxide.⁷⁸ Temperature-programmed desorption (TPD) demonstrated that chemisorption of N₂ molecules on BG samples is obviously enhanced and shows dependence on the B content (Figure 3a). Consequently, when used for electrochemical NRR, the activity of BG depends on the boron content and structures (B₄C, BC₃, BC₂O, and BCO₂) (Figure 3b). The catalyst with a doping level of 6.2 atom % and a high percentage of BC₃ provides an NH₃ formation rate of 9.8 μg h⁻¹ cm⁻² and an FE of 10.8% at -0.5 V, 5 and 10 times higher than that of pristine graphene, respectively (Figure 3c). To demonstrate the NRR trend of catalysts with different boron content and structures, the molecular orbitals were modeled by DFT calculations. As shown in Figure 3d, after B doping, the electron densities of both HOMO (red) and LUMO (blue) are obviously redistributed resulting in the breaking of intrinsic equilibrium. The positive charge of B dopant (+0.59 |e|) provides enhanced binding capability to N₂, thus serving as catalytic sites for electrochemical N₂ conversion to NH₃ (Figure 3e). Therefore, the increased B doping level enhances the electrocatalytic NRR performance. Among different B–C structures, the G-like BC₃ structure enables the lowest energy barrier (0.43 eV) for the potential-determining step of NH₂* formation, serving as major active centers for NRR (Figure 3f).

Chalcogen/Oxygen Group Element Doping. In addition to familiar N- and B-doping, chalcogen/oxygen group elements (e.g., O, S, Se, and Te) were also used as dopants to synthesize electrocatalysts with tunable NRR activities. O-doped graphene made by Ar annealing of sodium gluconate represented an efficient catalyst for NRR.⁷⁹ Experimental results revealed that O-doped graphene showed a relatively high FE of 12.6% and large NH₃ formation yield of 21.3 μg h⁻¹ mg_{cat}⁻¹ in 0.1 M HCl. A mechanism exploration by DFT calculation suggested that the oxygen containing groups can facilitate NRR and the C=O and O–C=O groups decrease energy barriers for the potential-determining step more effectively compared to the C–O group. The same group also reported that the chemically oxidized carbon nanotube (O–CNT) is an NRR catalyst in neutral LiClO₄ solution. O–CNT displays a similar FE (12.5%) with O–G and a relatively large NH₃ formation yield of 32.33 μg h⁻¹ mg_{cat}⁻¹.⁸⁰ Different from O-doped graphene, C–O groups in O–CNT show a stronger N₂ absorption energy than that of C=O, OH, and COOH groups, which play key role for catalytic NRR. In addition, research found S doping also strengthened NRR performance of graphene.^{81,82} The resulting S-doped graphene showed a high selectivity for NRR in acid conditions and a remarkable durability with no FE and NH₃ yield decay after multiple recycle measurements. Theoretical calculations shown that the electrocatalytic activity was induced by the electron

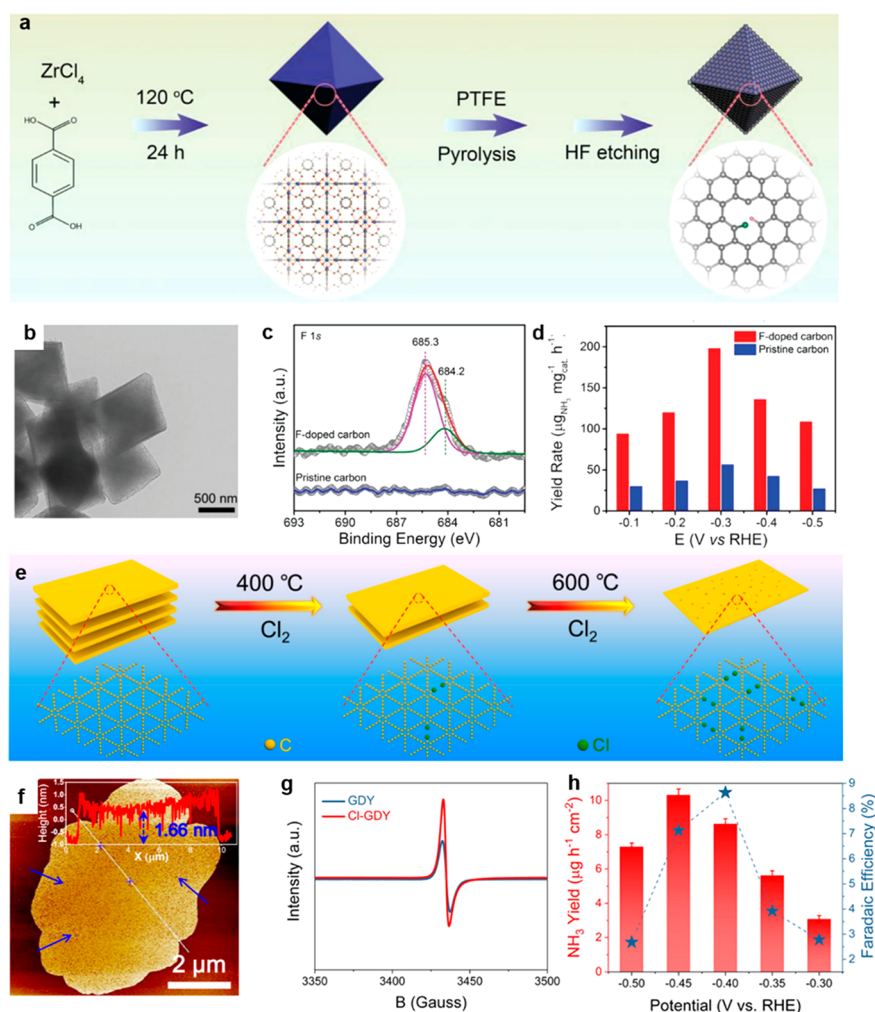


Figure 4. (a) Schematic synthesis process of F-doped carbon. (b) TEM image of F-doped carbon. F 1s XPS spectra (c) and NH_3 yield rate (d) for F-doped carbon and pristine carbon with F-doped carbon as a catalyst [Reproduced with permission from Figures 1–3 in ref 85 (a–d). Copyright 2020 Wiley-VCH]. (e) Scheme of the synthesis process for Cl-GDY. (f) AFM image of Cl-GDY. (g) EPR spectra of GDY and Cl-GDY. (h) NH_3 formation rates and FE of Cl-GDY [Reproduced with permission from Figures 1–4 in ref 87 (e–h). Copyright 2019 American Chemical Society].

density redistribution of carbon atoms near the substituted S atoms. Notably, similar to N and B atoms, S atoms in carbon nanospheres improve both the capability for chemisorption and physisorption of N_2 .⁸³ Recently, with a MOF-derived nanoporous carbon as platform, Qiao et al. systematically evaluated the performance of chalcogen/oxygen group element (O, S, Se, and Te) doped carbons for NRR by theoretical calculations and experimental research.⁸⁴ DFT calculation proposed that the carbon neighboring the dopant is the active center for electrocatalytic NRR. Charge-rich carbon atoms induced by adjacent elements S (2.5), Se (2.4), and Te (2.1) with low electronegativity favor N_2 adsorption, while pristine and electron-deficient carbons with O (3.5) doping are unfavorable for N_2 adsorption with $\Delta E = 0$ eV. Also, the formation of $^*\text{NNH}$ by the potential-determining step is facilitated by spin polarization. So, theoretical calculations predict that doping of heteroatom induced charge accumulation promotes the adsorption of N_2 on active C atoms, and spin polarization facilitates the potential-determining step of the formation of $^*\text{NNH}$. Thus, Se- and Te-doped carbons with concentrated charge and polarized spin moments on the active sites were predicted to be more promising catalysts for NRR. Experiments confirmed that Te- and Se-doped catalysts have

larger FEs of 4.67% and 3.92% than that of O- and S-doped catalysts (1.16% and 1.48%, respectively). In addition, Te- and Se-doped catalysts result in higher NH_3 formation rates and TOFs.

F-Doping. Similar to N, F possesses a higher electronegativity of 3.98 than that of C (2.55) and is thus a good dopant to introduce a Lewis acid site to carbon-based catalysts suppressing the undesirable HER. Along this line, a 3D F-doped porous carbon was developed for NRR by pyrolyzing UiO-66 in the presence of poly(tetrafluoroethylene) and following etching treatment by HF to remove ZrO_2 nanocrystals (Figure 4a and b).⁸⁵ Compared to pristine carbon, two peaks centered at 684.2 and 685.3 eV appeared in the F 1s XPS spectrum for F-doped carbon (0.55 at % F), which were attributed to the ionic C–F and semi-ionic C–F (Figure 4c). Electrochemical testing revealed that the highest FE reaches 54.8% for F-doped carbon in 0.05 M H_2SO_4 electrolyte which is 3 times higher than that of pristine carbon in the same conditions. More interestingly, the NH_3 formation rate is as high as $197.7 \mu\text{g mg}_{\text{cat}}^{-1} \text{h}^{-1}$, a record value for metal-free catalyst under the same conditions (Figure 4d). As predicted, mechanistic study revealed that the electrochemical activity for NRR is improved due to the enhanced binding between N_2

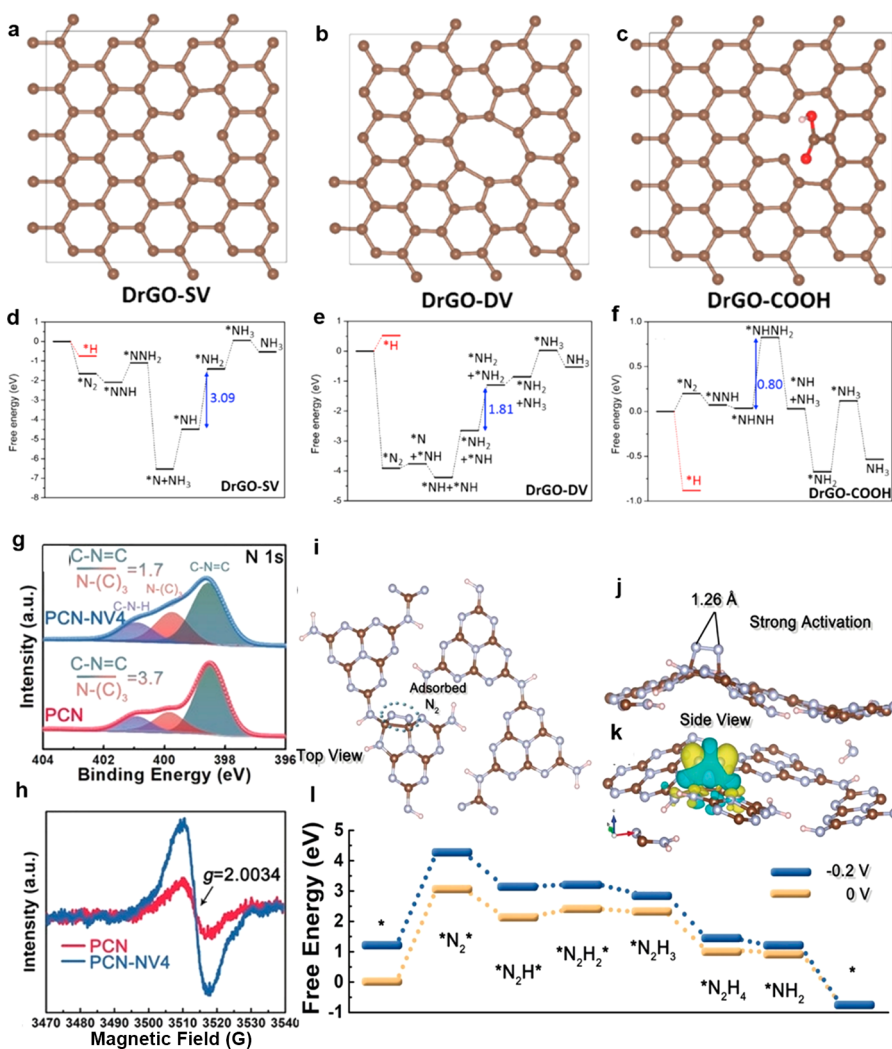


Figure 5. (a–c) Atomic configurations with various defect structures for theoretical calculations. (d–f) Free energy diagrams of NRR on various defect sites [Reproduced with permission from Figure 1 in ref 101 (a–f). Copyright 2019 Elsevier]. (g) N 1s XPS and EPR (h) spectra for PCN and PCN-NV₄. (i) N₂ adsorption configuration on nitrogen vacancy of PCN. (j and k) Charge density variation of the vacancy-rich PCN with N₂ adsorption; the blue and yellow iso-surfaces stand for charge depletion and accumulation, respectively. (l) Gibbs free energy of electrochemical NRR on N vacancy engineered PCN [Reproduced with permission from Figures 1 and 2 in ref 103 (g–i). Copyright 2018 Wiley-VCH].

and the Lewis acid C site created by F-doping, which facilitates the dissociation of N₂ to *N₂H. A similar mechanism has also been demonstrated on F-doped graphene toward N₂ electroreduction.⁸⁶

Cl-Doping. As a lamellar carbon allotrope, graphdiyne with a tunable electronic structure and superior electrical conductivity enable it a possible candidate to catalyze N₂ conversion to NH₃. Duan et al. reported a Cl-doped ultrathin graphdiyne (Cl-GDY) for NRR by a simple Cl₂ corrosion process. The corrosion strategy introduced a Cl dopant but also etched host graphdiyne into ultrathin layer materials (Figure 4e).⁸⁷ The thickness of as-prepared Cl-GDY is around 1.66 nm (Figure 4f), and C, Cl, and O elements are homogeneously dispersed throughout the Cl-doped material. The doping degree of Cl is about 6.49 at %. The electron paramagnetic resonance (EPR) spectrum of Cl-GDY shows an obvious signal at $g = 2.003$ indicating that the Cl doping redistributes the extra electrons to neighboring C by the delocalized π -conjugated networks and results in a potential activation on N₂ (Figure 4g). Electrochemical measurement was conducted in 0.1 M HCl with N₂ saturation and the FE

and NH₃ formation rate were determined to be 8.7% and 10.7 $\mu\text{g h}^{-1} \text{cm}^{-2}$, respectively (Figure 4h). The control experiments and isotopic labeling experiment with ¹⁵N₂ as feeding gas showed that NH₃ is indeed from NRR rather than contamination. DFT calculation showed energy barrier of the potential-limiting step (the largest energy barrier step) of HNN* formation is reduced by 0.11 eV after Cl-doping, implying Cl-GDY is more favorable for NRR than pristine structure of GDY.

P-Doping. P-doping was independently explored for NRR electrocatalysis by two different groups.^{61,62} Hu et al. revealed that P-doped carbon nanotubes (P-CNTs) show an impressive catalytic performance for NRR with a partial current density for NH₃ production of 0.61 mA cm⁻² at -1.1 V resulting in a NH₃ formation rate of 24.2 $\mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$.⁶¹ The superior activity was resulted from the electron-deficient phosphorus sites with Lewis acidity as revealed by experimental and theoretical investigations. Similarly, Sun et al. found that P-doped graphene (PG) can facilitate NRR efficiently with a remarkable NH₃ formation of 32.33 $\mu\text{g h}^{-1} \text{mg}_{\text{cat}}^{-1}$ and a FE of 20.82% at -0.65 V in 0.5 M LiClO₄.⁶² Theoretical calculation

shows that P-atom features a high electron state around a Fermi energy of PG resulting in a higher ability to interact with surface adsorbed molecules, e.g., N₂.

3.2. Co-Doping. The doping strategy for performance enhancement involves the electron and spin density redistribution and the resulting electron-deficient or -rich active sites.⁵⁹ Co-doping with two different heteroatoms, such as N/B, N/S, and N/P, can induce new nonelectron neutral sites by the synergistic effects between the dopants and thus increase the ORR, CO₂RR, and OER performance.^{59,88–91} Inspired by these, Wang et al. constructed a metal-free NRR carbon catalyst by pyrolysis of organic precursor.⁹² The doping content and bond states were controlled by tuning experimental conditions. Both theoretical calculations and practical experiments suggested that the substitutions of B–N pairs into basal plane of graphitic sheets would act active triggers and the edge carbon atoms near to B–N pairs are the catalytic centers toward the NRR. Meanwhile, the N/B codoping significantly suppressed the HER activity, confirmed by the high adsorption free-energy for *H species (0.65 eV). As a result, an NH₃ production rate of 7.75 μg h⁻¹ mg⁻¹ together with an excellent FE of 13.79% was achieved on this carbon catalyst. Besides, the B/N codoped porous carbon nanofiber (B/N-CNF) was developed and evaluated for NRR in an alkaline electrolyte by Hou et al.⁹³ The highest FE of B/N-CNF is 13.2%, 15 times more than that of the N-CNF (0.9%) and 3.8 times more than B-CNF under the same conditions. N-Doping could enhance electron conductivity, while B atoms facilitate N₂ adsorption and subsequent electron transfer to yield NH₃. An independent work was reported by Yang et al. with B/N-codoped carbon nanospheres as the NRR catalyst in acidic solution.⁹⁴ BC₃ and B–N species were confirmed to be the active centers, resulting in lower energy barrier for electrochemical N₂ to NH₃ conversion. BNC-NS showed a higher FE (8.1%) and NH₃ formation rate (15.7 mg h⁻¹ mg_{cat}⁻¹) than those of N-doped NS (5.5% and 8.4 mg h⁻¹ mg_{cat}⁻¹, respectively).

4. INTRINSIC DEFECTIVE CARBONS

Edge sites and topological defects are intrinsic in carbon materials and can endow the carbon matrix with different electronic structures and functionalities. Edge sites mainly contain vacancies at the edges and dangling groups. Topological defects include inherent topologic vacancies and deformations at both edges and carbon matrix and are usually formed naturally because of crystalline disorder or during the synthesis process.⁹⁵ It has been confirmed that the charge density of C close to these defects are significantly different from that of the basal-plane C, showing efficient electrocatalytic activities for a couple of electrochemical applications.^{96–100} Therefore, creating effective edge sites and topological defects in a carbon matrix is also an alternative pathway to endow carbons with highly active sites.

Recently, a reduced graphene oxide with tunable defects (DrGO) was reported as NRR electrocatalyst under mild conditions by Sun et al.¹⁰¹ To identify the effective active sites for NRR, DFT calculations were performed on various defect structures including oxygen-containing functional groups, structural defects in the basal plane, and on edge sites. They discovered that the defect structures with unsaturated carbon (single vacancy (SV), double vacancy (DV), and –COOH) (Figure 5a–c) could only activate N₂. As such, the free energy of N₂ binding ($\Delta G(*N_2)$) and H₂ binding ($\Delta G(*H)$) on

different defective carbons were calculated. For DrGO-DV, the $\Delta G(*N_2)$ (–3.91 eV) was greatly more negative than $\Delta G(*H)$ (0.52 eV), implying a high *N₂/*H selectivity (Figure 5d). Similarly, the $\Delta G(*N_2)$ of DrGO-SV (–1.65 eV) was also much more negative than $\Delta G(*H)$ (–0.75 eV) (Figure 5e). Compared to these two defects, DrGO-COOH showed a lower *N₂/*H selectivity (Figure 5f). To confirm the calculations, a series of DrGO samples were synthesized by a hydrothermal reaction at different temperatures. The degree of vacancy defect increased with increased temperature, as revealed by the characteristic peak of sp³ C–C. The samples containing defects display a much lower overpotential of 0.126 V than N-doped porous carbon (0.38 V). NH₃ yield reached to 7.8 μg·h⁻¹ mg⁻¹ with an FE of 22% in acid conditions and 7.4 μg h⁻¹ mg⁻¹ with an FE of 10.8% in alkaline conditions.

Moreover, the vacancy defects, used in combination with other strategies such as heteroatom doping, could further boost the electrocatalytic NRR due to the specific adsorption configuration and charge exchange of heteroatom and carbon vacancies with reactant.^{100,102} For example, Mukherjee et al. demonstrated that an N₂ molecule could be favorably attracted by one carbon vacancy assisted by the pyridinic N₃ moiety, and the N≡N bond length of the adsorbed N₂ was elongated from 1.10 to 1.37 Å thus favoring the breakage of the strong N–N bond. The optimized samples exhibited a remarkable NH₃ production rate (3.4 × 10⁻⁶ mol cm⁻² h⁻¹) with an FE of 10.2% at –0.3 V using aqueous 0.1 M KOH electrolyte, far exceeding the performance of pristine N-doped carbon.⁶⁹

A defect engineering strategy was also adopted to synthesize a series of two-dimensional (2D) sheetlike polymeric carbon nitride (PCN) with tunable nitrogen vacancies (NVs) by the recalcination treatment in Ar atmosphere.¹⁰³ PCN with NVs showed a lower ratio of C–N=C/N–(C)₃ of 1.7 than that of pristine PCN (3.7), suggesting that the NV is preferentially located at a N₂C (two-coordinated N) site (Figure 5g). Furthermore, the introduction of NVs could redistribute the extra electrons to neighboring Cs by the delocalized π-conjugated networks of PCN, indicated by an enhanced signal at g = 2.0034 in EPR (Figure 5h). DFT calculations revealed that electrons on neighboring C are transferred to the adsorbed N₂ and N≡N bond strength is increased to 1.26 Å from the initial 1.0975 Å manifesting the N₂ activation (Figure 5i–k). An alternating hydrogenation mechanism considers the free energy of the pathways with the lowest energy (Figure 5l). As a result, PCN with abundant NVs gives the highest FE (11.59%) and NH₃ formation yield (8.09 μg h⁻¹ mg_{cat}⁻¹), 10 times more compared to pristine PCN. Subsequently, Liu et al. reported N-defective carbon nitride supported on carbon paper (CN/C) as NRR electrocatalysts with a peak NH₃ production rate of more than 2.9 μg mg_{cat}⁻¹ h⁻¹ (–0.3 V) and an FE of 62.1%. The impressive NRR activity of the CN/C catalyst is induced by abundant C=N–C N₂C vacancies, fast electron transport among CN layers, and efficient charge transfer at the CN/C interfaces.¹⁰⁴

5. ATOMIC METAL SPECIES COORDINATED CARBONS

In nature, NRR progresses easily at nitrogenases with FeMo or FeV cofactor.⁴ Inspired by this, structures mimicking nitrogenases with Mo or Fe site coordinated by various of ligands were synthesized and confirmed to be active for NRR.^{4,7,105–108} Those homogeneous catalysts feature well-defined structures comprising center metal and ligands with

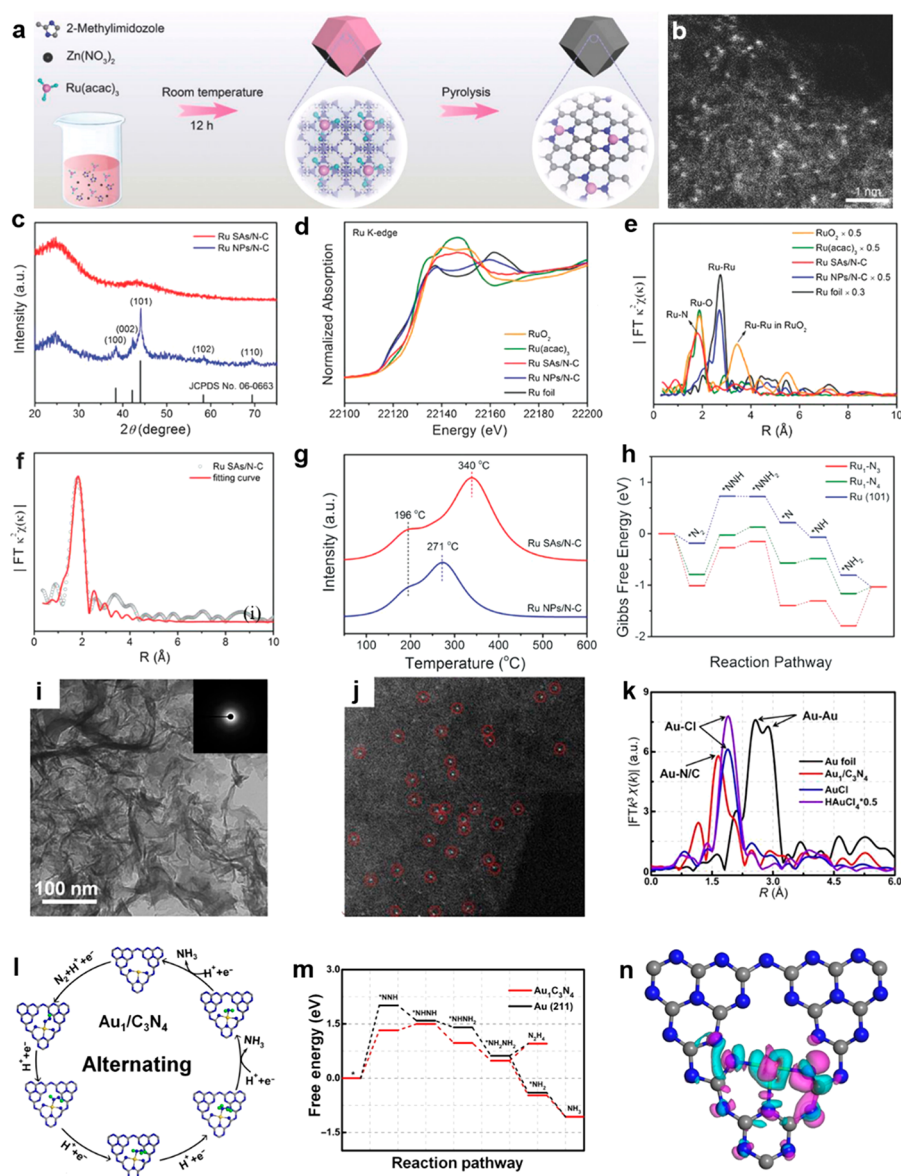


Figure 6. (a) Synthetic process and (b) HAADF-STEM of Ru SAs/N-C. (c) XRD patterns of Ru NPs/N-C and Ru SAs/N-C. Ru K-edge XANES (d) and EXAFS (e) spectra of Ru SAs/N-C and a series of control samples. (f) EXAFS fitting result of Ru SAs/N-C. (g) N_2 -TPD curves for Ru NPs/N-C Ru and SAs/N-C. (h) Free-energy diagrams of the NRR process on various sites [Reproduced with permission from Figures 1, 2, and 4 in ref 131 (a–h). Copyright 2018 Wiley-VCH]. TEM image (i), magnified HAADF-STEM image (j), and EXAFS spectra (k) of Au_1/C_3N_4 . (l) Atomic configurations at various states of NRR on Au_1/C_3N_4 . (m) Free-energy profiles of NRR on different samples at zero potential. (n) Electron density variation of Au_1/C_3N_4 induced by Au single atoms dopant. Pink and cyan stand for electron depletion and accumulation, respectively. [Reproduced with permission from Figures 2, 3, and 5 in ref 133 (i–n). Copyright 2018 Elsevier].

coordinating sites and are easily accessible for mechanism exploration at the molecular level by several spectroscopic approaches and theoretical calculations.⁴ However, homogeneous catalysts usually suffer from poor durability compared to heterogeneous catalysts.¹⁰⁹

Recently, single-atom catalysts (SACs) have received great attention and emerged as attractive candidates in heterogeneous catalysis.^{110,111} For highly active carbon-based SACs, single metal atoms are coordinated to these N, S, and O dopants creating similar active sites as those on the metal–N-macrocycles on carbon support. The charge density of the isolated metal site is tunable because of the various metal atoms and dopants, enabling them as suitable for various catalytic reactions.^{110,112,113} In comparison with traditional heterogeneous catalyst, carbon-based SACs have evenly

dispersed active sites similar with homogeneous catalysts, enabling them simultaneous advantages of both heterogeneous and homogeneous catalysts.^{114–116} These inspired the study on integration of the “ligand–metal” concept from homogeneous molecular catalysis with carbon-based SACs for NRR in heterogeneous electrocatalysis.^{111,117–119}

5.1. Theoretical Calculation on Carbon-Based SACs for NRR. Several theoretical calculations were carried out, trying to predict the feasibility of SACs for NH_3 formation by electrochemical NRR.^{34,120–128} An example is the DFT calculation carried out by Wang et al. with Ru atoms supported on a series of carbon materials.¹²⁹ The active centers were the single Ru atom coordinated with N or C atoms in the carbon matrix. N_2 adsorption on the surface of these SACs is crucial for the subsequent NRR, and thus, the

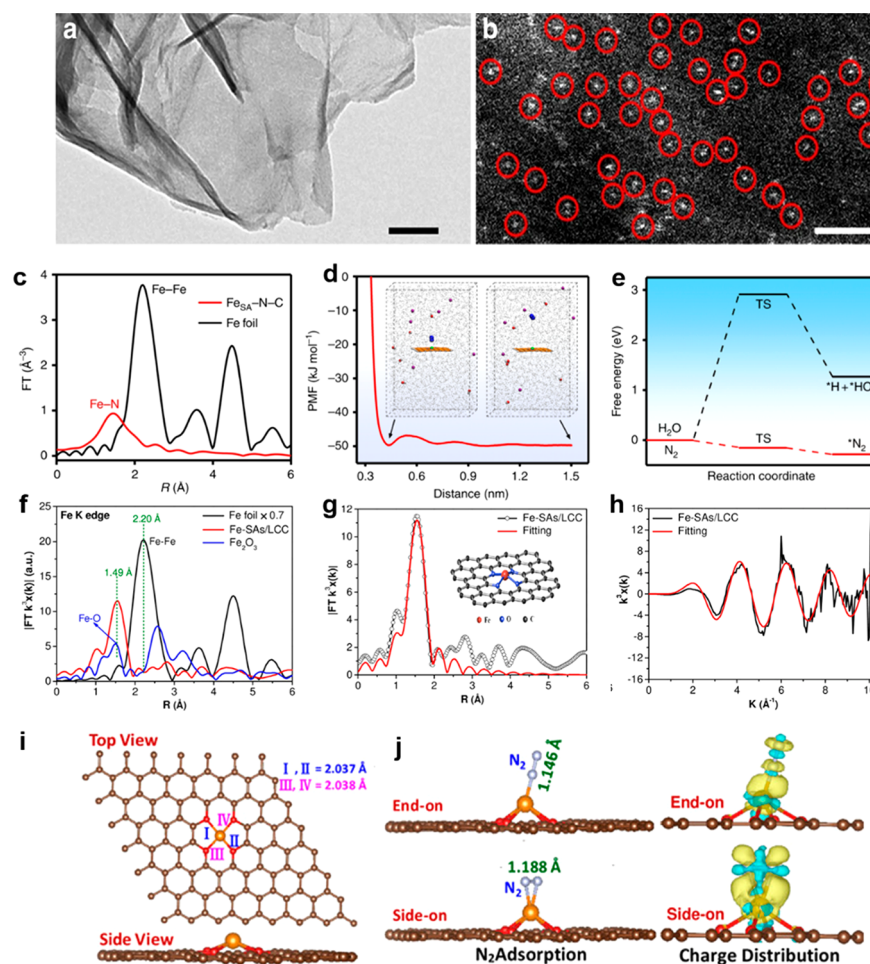


Figure 7. TEM (a) and HAADF-STEM (b) images of FeSA-N-C. (c) Fe K-edge XANES for samples. PMF of N_2 adsorption (d) and free energy diagrams for the NRR (e) of FeSA-N-C. [Reproduced with permission from Figures 1 and 4 in ref 146 (a–e). Copyright 2019 Nature]. (f) EXAFS spectra for Fe-SAs/LCC and other samples. EXAFS (g) and corresponding Fe K-edge EXAFS (h) fitting curves for Fe-SAs/LCC. (i) Optimized Fe-(O-C₂)₄ framework. (j) Configurations with N_2 adsorption on isolated Fe site and Bader charge distribution for $*N_2$. [Reproduced with permission from Figures 2 and 3 in ref 148 (f–j). Copyright 2020 Wiley-VCH].

free energies of adsorption with N_2 coordination in vertical and parallel framework were subsequently calculated. The N_2 molecule with vertical configuration were preferable, considering their high adsorption energy. Further exploration of the reaction mechanism displayed that associate mechanism featuring lower energy barrier is more favorable for the formation of NH_3 on the three catalysts. Although the onset potentials are similar, the potential-limiting step varies with supports, implying an effect of supports on electrochemical NRR. Similarly, Qiao et al. explored a series of N-doped carbons (NCs) as platform offering various coordination environments for 20 transition metal, leading to 60 SACs.¹²⁵ Then, an overview of the potential of TM-SACs as NRR electrocatalyst were built up by DFT calculations. The results revealed the inherent performance of these SACs is related to the adsorption energy (ΔE_{N^*}) of N adatom. Furthermore, they found that the difference of ΔE_{N^*} originates from the effect of metal sites on the bonding/antibonding orbital populations. Besides, the variety of supports also influences the catalytic activity by offering different ligand environments, which is similar to the operation of homogeneous catalysts. This study shows that the matching of the support and metal active center to reduce the potential of key intermediate formation is an effective way to design NRR electrocatalysts.

5.2. Noble- and Rare-Metal Based SACs. Inspired by theoretical research, experiments reported various SACs.¹³⁰ For example, the Ru-based SACs with isolated Ru atom embedded on N-doped carbon (Ru SAs/N-C) were synthesized through pyrolyzing the Ru-containing derivative of ZIF-8 (Figure 6a).¹³¹ For Ru SAs/N-C, the individual Ru atom was uniformly dispersed on the carbon support (Figure 6b), and no obvious Ru nanoparticle was found (Figure 6c). The Ru atoms with a valence of +3 were coordinated with N atoms, forming Ru-N bonds and no obvious Ru-Ru bond was detected (Figure 6d–f). The mass loading of the Ru atom was around 0.18% determined by inductively coupled plasma atomic emission spectroscopy (ICP-AES). An impressive FE of 29.6% was obtained at -0.2 V, and the corresponding NH_3 formation rate reached $120.9 \mu g \text{ mg}_{\text{cat}}^{-1} \text{ h}^{-1}$, higher than most of reported values. N_2 -TPD demonstrated that both pyrolyzed ZIF-8 and Ru species show strong bonding of N_2 , thus facilitating the adsorption of N_2 (Figure 6g). DFT calculations further revealed that the energy barrier for N_2 dissociation on the surface of Ru_1-N_3 (0.73 eV) and Ru_1-N_4 (0.77 eV) are lower than that (0.91 eV) on Ru (101), thereby enabling an impressive activity of Ru SAs/N-C (Figure 6h). Similarly, Ru@ZrO₂/NC were prepared by pyrolyzing UiO-66-NH₂.¹³⁰ The uncoordinated $-NH_2$ groups in UiO-66-NH₂ could

stabilize the RuCl_3 and further block the Ru assembling during the pyrolysis process. As a result, 88% of Ru are single atoms dispersed on NC, of which the size falls in the range of 0.1–0.2 nm. The loading content of Ru was determined to be 0.1 wt %. In contrast to Ru nanoparticles, a stable NH_3 production rate of $3.665 \text{ mg h}^{-1} \text{ mg}_{\text{Ru}}^{-1}$ was obtained at -0.21 V by single Ru atoms dispersed on NC. DFT calculations suggested that Ru sites with oxygen vacancies are possibly the major active centers, which can improve N_2 adsorption, stabilize intermediate $^*\text{NNH}$, and destabilize $^*\text{H}$. The O vacancy in ZrO_2 facilitates the catalytic performance of individual Ru sites for the formation of NH_3 and suppresses the competitive HER but does not act as an active center. Besides, Ru SAs/ $\text{g-C}_3\text{N}_4$ ¹³² also shows high activity for electrochemical NRR under mild conditions.

Au single atoms supported on N-doped porous carbon (Au SAs-NDPCs) were investigated by a classic impregnation method with HAuCl_4 as precursor.¹³⁴ The Au single atom was evenly dispersed on a porous carbon matrix by forming Au–N bonds. The mass percentage of Au in AuSAs-NDPCs was 0.205 wt %. The highest FE was 12.3%, and the corresponding NH_3 formation yield was $2.32 \text{ } \mu\text{g h}^{-1} \text{ cm}^{-2}$. Wu et al. explored atomically dispersed Au_1 supported on carbon nitride ($\text{Au}_1/\text{C}_3\text{N}_4$) for electrochemical NRR in H_2SO_4 electrolyte (Figure 6i and j).¹³³ Atomic Au was confirmed by the absence of an Au–Au bond and the peak of 1.65 \AA assigned to Au–N in near edge X-ray absorption fine structure (NEXAFS) (Figure 6k). The valence of Au in $\text{Au}_1/\text{C}_3\text{N}_4$ is +1 determined by XANES and XPS analysis. Compared to C_3N_4 and Au NPs/ C_3N_4 (Au nanoparticles loaded on C_3N_4), $\text{Au}_1/\text{C}_3\text{N}_4$ showed higher FE, up to 11% with an NH_4^+ formation rate of $1305 \text{ } \mu\text{g h}^{-1} \text{ mg}_{\text{Au}}^{-1}$. DFT calculations shown that ΔG for the reduction of N_2 to $^*\text{NNH}$ (rate determining step) on $\text{Au}_1/\text{C}_3\text{N}_4$ (1.33 eV) is smaller than that (2.01 eV) on Au (211), meaning that the isolated Au atom in $\text{Au}/\text{C}_3\text{N}_4$ induces the high activity of NRR (Figure 6l and m). Furthermore, the Bader charge population analysis revealed that a positive charge (0.56 |e|) on Au was induced by the charge transfer from the Au to the $\text{g-C}_3\text{N}_4$ (Figure 6n). The electron depletion of Au atom may shift its d-orbital position toward the Fermi level, thus enhancing its adsorption with intermediates and subsequently leading to a high activity of NRR.

As the metal component in nitrogenase,¹³⁵ Mo-based NRR SACs were studied extensively.^{120,121} Xin et al. selected a 3D N-doped porous carbon as the support for embedding of single atom Mo (SA-Mo/NPC).¹³⁶ The Mo loading in SA-Mo/NPC is 9.54 wt %. EXAFS confirmed that most of the Mo atoms are isolated from each other and bonded with C or N in SA-Mo/NPC, and a small fraction of the Mo atom is in the form of clusters, weakly interacting with neighboring Mo atoms. The FE and NH_3 yield rate were $14.6 \pm 1.6\%$ and $34.0 \pm 3.6 \text{ } \mu\text{g mg}_{\text{cat}}^{-1} \text{ h}^{-1}$ in 0.1 M KOH. The impressive catalytic activity was resulted from the high density and uniform dispersion of active sites and hierarchically porous carbon frameworks.

5.3. Earth-Abundant Transition Metal-Based SACs.

The 3d transition metals (e.g., Fe, Co, Ni and Cu) have been extensively investigated for electrochemical applications.^{137–145} Recently, these earth abundant metals were also studied for electrochemical NRR. An isolated Fe-based single site catalyst embedded on N-doped carbon (ISAS-Fe/NC) was obtained by carbonization of Fe-ZIF method.¹⁴⁷ The Fe content was determined as 4.2 wt %. EXAFS of ISAS-Fe/NC shows one main peak at 1.5 \AA assigned to the Fe–N, consistent with the

wavelet transform (WT) plots where only Fe–N signal of WT maximum at 3.7 \AA^{-1} was detected. The FE reached as high as $18.6 \pm 0.8\%$ with a NH_3 production rate of $62.9 \pm 2.7 \text{ } \mu\text{g h}^{-1} \text{ mg}_{\text{cat}}^{-1}$. DFT calculations suggested that Fe single atom in Fe– N_4 configuration favors N_2 adsorption and subsequent activation, suggesting high electrochemical NRR activity and selectivity. Yan et al. prepared Fe single atoms embedded in N-doped carbon framework (FeSA-N–C) by the calcination of a polypyrrole-iron complex for efficient electrochemical N_2 conversion to NH_3 .¹⁴⁶ FeSA-N–C showed the 2D graphene-like morphology and possessed atomically isolated Fe atoms (Figure 7a–c). The onset potential of FeSA-N–C for NRR was around 0.193 V, showing 200 mV positive shift compared to that of N-doped carbon. More interestingly, the FE of FeSA-N–C reached 56.55% at a relative positive of 0 V, six times higher than that of Fe free sample. Both FE and onset potential are outstanding among the reported catalysts. Molecular dynamics simulations revealed that the FeSA-N–C structure could facilitate N_2 adsorption with a small energy barrier (2.38 kJ mol^{-1} , Figure 7d). The obtained high local N_2 concentration was favorable for the following adsorption with a particularly low ΔG of -0.28 eV . Strikingly, H_2O dissociation to $^*\text{H}$ was sluggish on FeSA-N–C with an energy barrier of 2.91 eV (Figure 7e). Similar to the above two studies, Fe/N-doped carbon nanotube (Fe-N/C) was synthesized with isolated Fe atoms by Zheng et al.¹⁴⁷ The highest NH_3 yield rate of $34.83 \text{ } \mu\text{g h}^{-1} \text{ mg}_{\text{cat}}^{-1}$ was achieved with a FE of 9.28% at -0.2 V for Fe-N/C, while the efficiency was relatively low for N-doped carbon nanotube. Further exploration revealed that the NH_3 formation efficiency depends on pyridinic N rather than Fe. Both experimental and theoretical exploration revealed that Fe– N_3 configuration is responsible for NRR.

The SACs mentioned above are constituted by metal–nitrogen (M– N_x) configurations. Fe atoms embedded in the nitrogen-free carbon support with an Fe–(O-C_2)₄ coordination bond (Fe-SAs/LCC) were reported recently by Zhao et al.¹⁴⁸ For Fe-SAs/LCC, the isolated Fe atom was anchored on carbon matrix via the Fe–(O-C_2)₄ coordination, and no obvious Fe–Fe bond was observed (Figure 7f–h). DFT calculation identified Fe–(O-C_2)₄ as the active center (Figure 7i). The Bader charge analysis suggested that the electron transfer from Fe–(O-C_2)₄ sites to N_2 occurs through a back-donation mechanism, by which N_2 is activated (Figure 7j). Fe-SAs/LCC loaded on a carbon cloth electrode can afford an NH_3 formation rate of $32.1 \text{ } \mu\text{g h}^{-1} \text{ mg}_{\text{cat}}^{-1}$ and an FE of 29.3% in 0.1 M KOH.

Based on the theoretical calculations by Qiao et al., Co features lowest onset potential in 3d metals, implying that Co is a promising candidate for electrochemical NRR.^{125,149} Thus, a series of Co/N-doped carbon composite catalysts were synthesized by pyrolysis of Co-based ZIF-67.¹⁵⁰ The obvious Co nanoparticles along with single Co sites were observed on an N-doped carbon surface. The nitrogen and cobalt species could be tuned by simply changing the pyrolysis temperature from 400 to 700 °C. The highest activity was obtained with an FE of 10.1% at -0.1 V and an NH_3 formation rate of $5.1 \text{ } \mu\text{g h}^{-1} \text{ mg}_{\text{cat}}^{-1}$ at -0.4 V . Single Co sites coordinated with pyrrolic N groups were assigned to be active centers for NRR. Besides, an atomically dispersed Ni catalyst was obtained by calcining a Ni- and Zn-based bimetallic metal organic framework (BMOF).¹⁵¹ The XANES pattern revealed that the valence of Ni in Ni– N_x –C is between 0 and +2, and no Ni–C signal was detected. A dominant peak of 1.41 \AA in Fourier

transformed EXAFS of Ni–N_x–C was assigned to Ni–N coordination, and the number of coordinated sites was estimated between 3 and 4. The highest FE of 21 ± 1.9% was obtained at –0.2 V, and the optimal NH₃ production rate of 115 μg cm^{–2} h^{–1} was achieved at –0.3 V. DFT calculations confirmed that the Ni–N₃ sites are favorable for the high catalytic performance.

As a 3d transition metal, Cu was also explored for electrochemical NRR.^{152,153} Cu SAs attached in a porous N-doped carbon framework (NC–Cu) were achieved by a surfactant-assisted synthesis strategy.¹⁵⁴ A dominant peak of 1.48 Å attributed to Cu–N/C coordination was observed in the FT-EXAFS spectrum of NC–Cu, and no signal for Cu–Cu or Cu–O was observed, indicating uniform dispersion of Cu single atoms in a carbon matrix. The NH₃ formation rate and FE of the Cu-based SACs were ~49.3 μg h^{–1} mg_{cat}^{–1} and 11.7% with 0.1 M HCl as electrolyte, ~53.3 μg h^{–1} mg_{cat}^{–1} and 13.8% with 0.1 M KOH. DFT calculations suggested that the Cu–N₂ sites are favorable for the high NRR performance, rather than the previous report of Cu–N₄/N₃C configurations.¹²²

6. CONCLUSIONS AND OUTLOOK

This review provides a comprehensive overview on carbon-based catalysts for electrochemical N₂-to-NH₃ conversion. For the heteroatom-doped carbon materials, adjacent heteroatoms possessing strong or weak electronic affinity induce charge and spin density redistribution in a carbon framework, leading to nonelectron neutral sites. The nonelectron neutral carbon or heteroatom as a Lewis acid facilitates N₂ adsorption, a prestep for NRR, and suppresses HER, giving high conversion efficiency to NH₃. A Co-doping strategy can improve density of active sites and thus further enhance the catalytic activity. For carbon materials with edge sites and topological defects, the charge densities of carbon atoms near these defects are significantly different from that of the basal-plane carbon, exhibiting improved NRR activity. For carbon-based SACs, atomically dispersed metal centers can be coordinated with N or other heteroatoms in a carbon matrix (e.g., M–N and M–O) and the unsaturated coordination environment leads to abundant charge transfer from the active metal to the support, leading to electron-deficient metal and high affinity for N₂ adsorption and subsequent activation.

The research in this field has progressed a lot, while several issues and challenges remain to be solved before practical applications can be realized. First, the current mechanistic understanding mainly relies on theoretical calculations, but NRR in solution is significantly complicated. Therefore, spectroscopic technologies such as in situ FTIR and mass spectrometry for the detection of intermediates are highly desired for mechanistic studies. Second, like molecular catalysts, the catalytic performance of SACs can be affected by the ligand effect. However, introduction of a specific functional group to the support of SACs is still a challenge because of harsh synthesis conditions such as high temperature. Therefore, facile synthesis and modification strategies of SACs should be developed. Third, some catalysts showed high faradaic efficiency of more than 50%, while high selectivity was only achieved at low overpotentials with a slow NH₃ formation rate. The faradaic efficiency decreased with more negative applied potentials where HER becomes dominant.

The selectivity is regulated by the adsorption strength between metal sites and the reactant as well as key

intermediates. The optimum adsorption strength may be achieved by finely tuning the coordination environment with the following design strategies. (i) Inspired by the structure of bionitrogenase such as FeMo and FeV for nitrogen fixation, a dual-atom catalyst with different metal–atom coordination with heteroatom may be developed. (ii) The strategy combining doping and metal single atoms is also a perspective direction, which facilitates electron localization and regulates the adsorption strength of substrate and intermediates. (ii) The construction of defects on the carbon matrix embedded SACs also should be explored, suppressing the competing HER and facilitating NRR. These studies on various coordination environments of central metals are limited so far. We believe that the advances in these directions will give high FE and NH₃ formation rate in the future, so that the energy-intensive and fossil fuel-dependent Haber–Bosch process can be substituted by electrochemical NH₃ synthesis.

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