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1 Experimental and numerical studies of six small-scale continuous  
2 concrete slabs subjected to travelling fires

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14 **Abstract**

15 This paper presents the experimental results of six small-scale continuous reinforced  
16 concrete slabs with three compartments subjected to various compartment fire  
17 scenarios. The study investigates the influence of several key factors, including  
18 concrete age, thickness (span-thickness ratio), applied loads, and fire scenarios, on the  
19 fire behaviour of the continuous slabs. A nonlinear finite element program, Vulcan, was  
20 used to predict the fire behaviour of three tested slabs where spalling did not appear.  
21 The results indicated that increasing the slab thickness is one of the most effective  
22 methods for enhancing the fire resistance performance of continuous slabs subjected to  
23 any fire scenario. As the span-thickness ratio increased, the applied load had an  
24 increasingly significant effect on the deflection trend and maximum deflection of each  
25 span in the continuous slab. The conventional temperature failure criteria should be  
26 modified to consider the detrimental effects of fire-spreading scenarios, particularly the  
27 effects of a time delay and the direction of fire spreading. The numerical results  
28 revealed that, for any fire scenario, larger thermal straining leads to a larger mid-span  
29 deflection in continuous slabs subjected to various travelling fires.

30 **Keywords:** continuous slab; compartment fire; fire spread; load; time delay; numerical  
31 analysis.

32

## 33 **1. Introduction**

34 In recent years, the tensile membrane action of reinforced concrete slabs subjected to  
35 fire has been investigated via experimental and numerical studies, with a particular  
36 focus on simply supported slabs with large deflections. For instance, Lim et al. [1],  
37 Bailey et al. [2], Dong and Zhu [3], and Wang et al. [4-5] conducted full-scale or small-  
38 scale fire tests on isolated reinforced concrete two-way slabs with different restraint  
39 conditions. In addition, researchers have conducted fire tests on one-way and two-way  
40 continuous slabs to investigate the effect of continuity on the fire behaviour of the slab.  
41 Chen [6], Gao et al. [7], Yuan et al. [8], and Hou et al. [9] investigated the fire response  
42 of continuous reinforced concrete slabs and continuous prestressed slabs and found that  
43 the fire scenario has a significant influence on the position of the plastic hinge (i.e., the  
44 failure mode) in the continuous slabs. Meanwhile, several researchers [10-12]  
45 conducted four full-scale fire tests on different floor panels in a steel-frame building  
46 and found that three kinds of cracking patterns appeared on the top surface of the floor  
47 owing to the boundary conditions. However, it should be noted that all of the tests  
48 aforementioned involved uniform fire scenarios. Thus, their results cannot be easily  
49 extended to the evaluation of slabs subjected to travelling fires.

50 In 2019, Wang et al. [13] investigated the influence of various factors on the deflection,  
51 cracking pattern, and failure mode of four three-span continuous slabs (4700 mm ×  
52 2160 mm × 100 mm) subjected to different compartment fires. The factors evaluated  
53 included the fire spread direction, delay time, total fire duration, reinforcement ratio,  
54 and reinforcement arrangement. To investigate the effect of the number and position of  
55 the heated spans on the structural responses of the slabs, Wang et al. [14] further  
56 conducted five fire tests on three-span two-way continuous slabs (4700 mm × 2160 mm  
57 × 80 mm) subjected to single (two and three) compartment fires. The results showed  
58 that, for any fire scenario, increasing the reinforcement ratio and using continuous  
59 reinforcement are effective methods to prevent larger and wider cracks, particularly  
60 near to the supports of the continuous slabs. Thus, the fire resistant performance of the  
61 continuous slab is enhanced, such as the integrity and insulation. In this case, the effect  
62 of fire scenario (uniform or traveling fire scenario), reinforcement ratio and the position  
63 of the heated spans (boundary condition) should be considered to establish the  
64 reasonable temperature and deflection failure criteria, since the above factors have  
65 considerable influences on the temperature field (preheating behaviour) and deflection

66 (upward or downward trend) of each span in the continuous slab. However, the span-  
67 to-thickness ratios of the tested continuous slabs [13-14] were about 14 and 18,  
68 respectively, and the tensile membrane action could not be effectively mobilized in the  
69 continuous slabs owing to smaller mid-span deflections. In fact, conventional span-to-  
70 thickness ratios range from 20 to 40 [15]. Therefore, the present study aims to further  
71 investigate the effect of applied loads, concrete age, and fire duration. To contribute to  
72 the experimental database for numerical analysis, six small-scale tests were carried out  
73 on continuous slabs with dimensions of 4700 mm × 2160 mm × 50 mm subjected to  
74 various travelling fires. As discussed in reference [2], small-scale tests lead to higher  
75 temperatures or lower gradients in the slabs, but these results allow for the numerical  
76 models or theoretical methods to be validated, particularly in the cooling stage.

77 In addition to fire tests, many researchers developed different numerical models to  
78 analyse the membrane action of reinforced concrete slabs in fire. Lim et al. [16] applied  
79 the SAFIR software to analyse the mid-span deflection and membrane action of two-  
80 way slabs in fire. Results show that 3D analysis of two-way slabs using EC2 model  
81 showed agreement with fire test results, although the transient strain was implicitly  
82 considered. To develop a general concrete constitutive model, Wang et al. [17]  
83 established a correction function for the moisture content and improved the concrete  
84 constitutive laws for predicting the temperature and deflection of simply supported  
85 concrete slabs. It is found that during the heating stage, the effect of explicit transient  
86 strain **on the deflection of the slab** is negligible due to smaller compressive stress  
87 distribution. Huang [18] investigated the effect of spalling on the structural  
88 performance of concrete slabs in a fire. The model developed by Huang can be used to  
89 identify the upper and lower safety boundaries of concrete slabs with different support  
90 conditions. Meanwhile, Khalaf and Huang [19] developed a numerical model for  
91 analysing the bond-slip between concrete and reinforcing steel bars under fire  
92 conditions. The results indicated that the amount of concrete cover significantly affects  
93 the bond strength, by providing confinement to the reinforcement. Based on a plastic-  
94 damage formulation, Gernay and Franssen [20-21] developed a new multiaxial  
95 constitutive model for concrete (ETC model) at elevated temperatures to analyse the  
96 fire behaviour of concrete columns. Results show that the **proper evaluation of the**  
97 **stiffness of the column** requires an explicit computation of the transient creep. Hawileh  
98 and Kodur [22] conducted a numerical analysis on the fire behaviour of RC slabs

99 subjected to uniform hydrocarbon fire exposure and found that the load level has a  
100 considerable effect on the fire resistance of the RC slabs. Note that, the conventional  
101 temperature failure criteria (reinforcement temperature and temperature of unexposed  
102 concrete surface) may not be conservative under uniform hydrocarbon fire scenarios,  
103 since the deflection criterion ( $l/20$ ) governed the failure of the analysed slabs under  
104 uniform hydrocarbon fire scenario. Thus, the effectiveness of the conventional failure  
105 criteria should be further verified by the tested slabs under traveling fire scenarios.  
106 Hajiloo and Green [23] predicted the temperatures (unexposed anchor zones),  
107 deflections, and bar stresses in GFRP-RC slabs and steel RC slabs. The results of their  
108 study showed that the coefficients of thermal expansion (CTE) for the concrete and  
109 reinforcing bars are the most significant parameters for predicting the deflection of the  
110 slabs. Meanwhile, the material strain failure criteria (concrete: 0.0035; steel: 0.05) and  
111 concrete tension stiffening effect were considered to determine the fire resistance of the  
112 slabs. Jiang and Li [24] investigated the mechanism and influencing factors (e.g., load  
113 ratio, boundary condition, slab thickness, reinforcement layout, and aspect ratio) related  
114 to the occurrence and development of tensile membrane action in RC slabs in a fire and  
115 suggested the deflection failure criterion of  $span/20$  to predict the fire resistance of the  
116 slabs. In addition, five failure modes of the concrete two-way slabs were proposed  
117 based on the boundary conditions, orthotropic reinforcement layout and aspect ratios.  
118 However, the failure modes of the concrete slabs under the traveling fire scenarios may  
119 be different from those of the slabs under uniform fire scenarios due to different  
120 mechanical mechanism or deflection trend [13]. Thus, the failure modes of the  
121 continuous concrete slabs **should be studied further based on** the traveling fire tests.

122 It should be noted that the aforementioned numerical analyses of concrete slabs were  
123 mainly based on uniform fire scenarios. In addition, most of the studies only considered  
124 the fire performance of the concrete slabs during the heating phase. In reality, a cooling  
125 phase always exists after the peak temperature is reached. A fire often grows from its  
126 ignition source and travels throughout the floor until it is either extinguished or  
127 contained by compartment walls [25]. Thus, Law et al. [26] applied a novel  
128 methodology for defining a family of possible heating regimes to a framed concrete  
129 structure, using the concept of travelling fires. The results revealed that travelling fires  
130 have a significant impact on the performance of a structure and that current design  
131 approaches (i.e., temperature, deflection, and steel strain failure criteria) may not be

132 sufficiently conservative, and travelling fires have a more severe impact on the  
133 performance of the structure than the parametric fires. Thus, for the modern  
134 performance-based design, there is a clear need to address the shortcoming of the  
135 traditional design methods and establish the reasonable failure criteria of the concrete  
136 slabs under the traveling fire. In fact, Ellobody and Bailey [27] investigated the effect  
137 of different horizontal travelling fire scenarios on the fire behaviour of post-tensioned  
138 concrete slabs. They found that horizontally travelling fire scenarios and the associated  
139 time delay considerably affected the time-deflection behaviour. In terms of the  
140 maximum deflection, the worst case could occur either under a uniform fire or a  
141 travelling fire. Meanwhile, changes in the heating/cooling scenarios between zones  
142 resulted in a cyclic deflection pattern. However, it is noted that the cyclic deflection  
143 pattern was not observed from the middle spans in some tested slabs [13], and thus the  
144 above conclusion should be further verified by the traveling fire tests of the  
145 conventional concrete slabs with larger span-thickness ratios. Jiang et al. [28]  
146 investigated the effect of travelling fires on the thermal response of a large composite  
147 structure. The results indicated that travelling fires that are smaller in size produce  
148 higher peak temperatures in the concrete slab, and the maximum thermal gradients in  
149 the concrete slab seem to be insensitive to the location and size of the travelling fire. It  
150 should be noted that the EC2 model was often used in the mentioned numerical  
151 analyses, particularly in the heating stage. However, during the cooling stage, the  
152 effectiveness of the EC2 model requires further validation by the experimental results  
153 of concrete slabs, particularly under travelling fire scenarios.

154 Therefore, the main objectives of this study are: (1) to conduct six small-scale  
155 experiments on concrete continuous slabs subjected to different travelling fires; (2) to  
156 investigate the effects of an applied load, the span-thickness ratio, time delay, and total  
157 fire duration on the temperature, deflection, cracking patterns, and failure modes of the  
158 continuous slabs; and (3) to conduct a numerical analysis of the continuous concrete  
159 slabs using the EC2 model to verify its effectiveness in the cooling stage.

## 160 **2. Test programme**

### 161 *2.1 Test specimens*

162 In this research, the RC floor (three spans) of the prototype structure with the dimension  
163 of 11750 mm × 5250 × 125 mm and the concrete cover (reinforcement ratio) of 20 mm

164 (0.25%) was used. Using the Buckingham's principle of similitude, the specimen  
165 dimensions such as span length and sizes of slabs were scaled down by about 0.4 from  
166 a prototype building structure. Hence, six continuous slabs, each with dimensions of  
167 4700 mm × 2100 mm × 50 mm, were fabricated in the laboratory. The concrete mix  
168 proportion and aggregate dimension (5-12 mm) are shown in Table 1. After curing at  
169 ambient temperature (20 °C) for 28 d, the concrete compressive strength was 34 MPa,  
170 while the yield and tensile strengths of the reinforcing steel bars were 439 MPa and 521  
171 MPa, respectively. The diameter and cover of the steel bars were 4 mm and 8 mm,  
172 respectively, and they were set at 100 mm spacings, as shown in Fig. 1(a).

173 Other details of the six slabs (slabs CS1 to CS6) are shown in Table 2. As previously  
174 discussed, the span-thickness ratios (each span) of the tested slabs in references [13]  
175 (slabs B1 to B4) and [14] (slabs S1 to S5) were 14 and 18, respectively.

## 176 *2.2 Instrumentation*

177 As shown in Fig. 1(b), the furnace was operated by six oil-fired burner nozzles located  
178 in the south furnace wall, and each nozzle was controlled independently. The three  
179 smoke vents were located in the bottom furnace wall. As shown in Fig. 1(c), in each  
180 compartment, three Type K thermocouples (e.g. Points A-F-1 to A-F-3) were placed on  
181 the north furnace wall to measure the furnace gas temperature. The average of the gas  
182 temperature of each compartment was calculated from those values of three gas  
183 temperatures (e.g. Points A-F-1 to A-F-3).

184 Six Type K thermocouple trees were used to measure the slab temperatures within each  
185 compartment (Trees TA1 to TA6, TB1 to TB6, and TC1 to TC6), as shown in Fig. 1(d).  
186 For each thermocouple tree, the spacing between two thermocouples (e.g., Points 1 and  
187 2) was 10 mm, and the top and bottom steel temperatures were measured using four  
188 thermocouples (i.e., Points R-1 to R-4), as shown in Fig. 1(e). As shown in Fig. 1(f),  
189 seven transducers were used to measure the vertical (Points VA, VB, and VC) and  
190 horizontal (Points H1, H2, H3, and H4) displacements of the tested slabs, respectively.

191 The uniform applied load (iron bricks) of each tested slab is shown in Table 2. The  
192 ultimate load carrying capacity (14 kPa) was predicted using yield line theory, and the  
193 corresponding load ratios were 0.16 (Slabs CS1 and CS2) and 0.30 (Slabs CS3 to CS6),  
194 respectively. In order to represent the behaviour of the slab under realistic support  
195 conditions in a typical building [1, 4, 5, 29], the four corners of each slab were

196 restrained using reaction beams, as shown in Figs. 2(a)-(c).

### 197 *2.3 Fire scenarios*

198 In the present study, six slabs were tested under different travelling or compartment  
199 fires (i.e., fire scenarios). As shown in Table 2, to compare with the observation in  
200 companion papers [13-14], the ISO834 fire and horizontal fire spread delay (45 min  
201 and 90 min) were determined based on references [27, 30]. As discussed in Ref. [13],  
202 the fire compartment wall is often used to avoid the rapid fire spreading within a  
203 building, and its fire resistance time ranged from 15 min to 180 min. For instance, two  
204 time delays (30 min and 60 min) were adopted to represent the fire spreading from one  
205 span to another span. In this paper, the time delay 90 min was adopted to compare with  
206 the results in Refs. [13-14]. The heating and cooling phases were controlled using  
207 nozzles and cooling fans, and each test was stopped after 400 min (Table 2). The fire  
208 scenario used for each slab is described below. The fire exposure times of the three  
209 compartments in each fire scenario are listed in Table 2. The details of the different fire  
210 scenarios are as follows:

211 (1) For slabs CS1 and CS2, only compartments A and B, respectively, were exposed to  
212 fire for 180 min, and the other compartments were not heated. For slab CS6, each  
213 compartment was heated for 90 min.

214 (2) For slab CS3, the three compartments were exposed to fire in a sequential order,  
215 i.e., compartments A (0–90 min), B (90–180 min), and C (180–270 min). That is, only  
216 one compartment was subjected to fire at a given time, with a time delay of 90 min.  
217 Similarly, for slab CS5 with the same fire sequence and heating duration (90 min), the  
218 time delay was 45 min.

219 (3) For slab CS4, compartment B was exposed to fire for the first 90 min, followed by  
220 compartments A and C subjected to fire simultaneously for another 90 min.

## 221 **3. Experimental results**

### 222 *3.1 Furnace temperatures*

223 The average furnace temperature-time curves for the six slabs are shown in Figs. 3(a)–  
224 (f). For instance, the ISO834 standard fire curve was used in the first heated span of  
225 slab CS3, other spans were heated following the similar fire curve to conduct the  
226 comparison. The maximum furnace temperature for each compartment is shown in



227 Table 3. It should be noted that the furnace temperatures in compartment CS6-C  
228 fluctuated with time owing to nozzle malfunction.

229 The furnace temperature of one compartment was observed to be dependent primarily  
230 on the ignition of the nozzles and the fire duration. At shut-off, the maximum furnace  
231 temperature of the heated spans ranged from 830 °C to 1137 °C. As expected, the shorter  
232 heating duration of slabs CS3 to CS6 (90 min) resulted in maximum furnace  
233 temperatures that were slightly lower than those of the previous tests [13-14]. For  
234 instance, the maximum furnace temperatures in slabs B1 to B4 [13] ranged from 1016  
235 °C to 1299 °C, and those in slabs S1 to S5 [14] ranged from 1003 °C to 1147 °C, as shown  
236 in Table 3.

237 The furnace temperatures in the unheated compartments increased gradually up to the  
238 shut-off time (< 200 °C) and then remained constant during the cooling stages, as seen  
239 in compartments CS1-B-F and CS2-C-F (Fig. 3(a)).

### 240 *3.2 Concrete and steel temperatures*

241 Figs. 4(a)–(f) show the concrete temperatures of the six tested slabs, and the maximum  
242 concrete and steel temperatures are shown in Table 3. It should be noted that the data  
243 for compartment CS4-B were not measured owing to a malfunction of the  
244 thermocouples. In addition, the average bottom and top steel temperatures in each span  
245 are shown in Figs. 5(a)–(f).

246 The measured results indicate that there is no temperature plateau near the top surface  
247 of the slabs created for this study; this observation is different from those of the full-  
248 scale tested slabs in references [13-14]. **As discussed above, the aggregate's dimensions  
249 (5-12 mm) were not reduced in size according to the reduction of the slab dimensions.  
250 In this case, the larger aggregates tend to increase the heat permeability and lead to the  
251 formation of concrete micro-crack [31]. Note that, concrete permeability is one of the  
252 most important characteristics controlling moisture transport. Meanwhile, micro-cracks  
253 tend to initiate in the high stress region and propagate along the weakest area to release  
254 stresses. Thus, no temperature plateau and large cracks appeared on the top surface of  
255 the tested slabs, respectively.**

256 In fact, as will be discussed in Section 3.4, some steam was observed during the heating  
257 stage. Meanwhile, the average temperature (465 °C) after 90 min of heating was smaller  
258 than the temperatures measured (576 °C and 765 °C) in references [13-14] due to the

259 smaller slab thickness. Thus, for any fire scenario, the slab thickness has a considerable  
260 effect on the temperature gradient of the slab. Therefore, it can be concluded that  
261 increasing the thickness of a slab is an effective method for avoiding insulation failure  
262 in concrete slabs subjected to any fire scenario.

263 It was also observed that a time delay had a greater effect on the bottom steel  
264 temperature than on the concrete temperature of the later heated spans, particularly the  
265 maximum temperature during the heating stage. For slabs subjected to the same fire  
266 exposure duration, a longer time delay had no significant effect on the peak  
267 temperatures of the reinforcement compared with uniform fire scenarios. In slab CS3  
268 and CS5, for instance, the maximum temperatures of bottom reinforcement in spans A,  
269 B, and C were 644 °C, 654 °C, and 721 °C, and 626 °C, 642 °C, and 673 °C, respectively,  
270 and the average values were 673 °C and 647 °C, respectively. However, the maximum  
271 temperature of bottom reinforcement in slab CS6 was 634 °C. In this case, for the  
272 travelling fire scenario, the later heated spans failed earlier than the first heated span.  
273 Thus, travelling fire scenarios, which include parameters such as the fire spread  
274 direction and time delay, should be considered to establish accurate temperature failure  
275 criteria for concrete slabs. This behaviour should also be considered in the post-fire  
276 damage assessment and repair of the later heated spans, owing to the lower residual  
277 material strength.

278 During the cooling stage, the concrete temperatures near the top surface of most of the  
279 slabs continued to rise, and the average duration of the rise (from the shut-off time) was  
280 about 21 min. However, the durations of the temperature rise in the tested slabs in  
281 references [13] and [14] were 84 min (100 mm) and 49 min (80 mm), respectively.  
282 Clearly, the increased thickness of those slabs resulted in a longer duration. In addition,  
283 for the slab with serious spalling, no temperature increase in the top surface appeared  
284 during the cooling stage, as observed in slabs CS1-A and CS2-B. This implies that, in  
285 the numerical model, the effect of spalling should also be considered to accurately  
286 predict the temperature of the slab during the cooling phase. Thus, this behaviour  
287 should also be considered in the failure criterion, post-fire performance assessment, and  
288 numerical (i.e., theoretical) analysis.

### 289 *3.3 Deflection behaviour*

290 The measured deflections were plotted against time and the furnace temperature, as

291 shown in Figs. 6(a)–(f) and Figs. 7(a)–(f), respectively. For the vertical deflections, the  
292 negative displacement is downward, and the positive displacement is upwards. For the  
293 horizontal deflections, the positive displacement is outward, and the negative  
294 displacement is inward.

### 295 *3.3.1 Vertical displacements*

#### 296 ● *Vertical displacement-time curves*

##### 297 (1) Slabs CS1 and CS2

298 As previously mentioned, the load applied to slabs CS1 and CS2 was 1.0 kPa. Different  
299 from the downward deflections of all edge spans in references [13] and [14], the edge  
300 span of CS1-A first deflected downwards between 0 and 10 min, and then deflected  
301 upwards until 180 min. Its maximum mid-span deflection was 15 mm, indicating that  
302 the curvature of span CS1-A changed from sagging to hogging. It should be noted that  
303 such behaviour was not observed in the simply supported slabs or restrained slabs [1-  
304 6]. In other words, the applied load (1.0 kPa) was not sufficient to maintain a sagging  
305 curvature in the slab. This deflection behaviour led to cracks on the top surface and  
306 spalling on the bottom surface. As the applied load increased, the edge span of slabs  
307 CS3 to CS6 deflected downward during the heating stage, as will be discussed later.  
308 Ultimately, the applied load had a greater effect on the deflection trend in the thinner  
309 slab than on that in the thicker slab.

310 Similar to the observations in references [13-14], slab CS2-B deflected upward during  
311 the heating stage owing to the negative moment (i.e., boundary restraint) and displayed  
312 a maximum mid-span deflection of 21.9 mm. The middle span deflected upward, as its  
313 thermal expansion was restrained by the unheated spans. The upward deflection led to  
314 compressive stress on the bottom surface of the middle span, and, as a result, serious  
315 spalling occurred. It should also be noted that the upward deflection of span B  
316 decreased with an increase in the applied load (3.0 kPa), as seen in slabs CS3 to CS6.  
317 Thus, in terms of the maximum deflection, the effect of the applied load should be  
318 considered to determine the worst fire scenario for the middle span.

319 This observation is different from the results (i.e., downward deflections) of the isolated  
320 slabs [4-5], indicating that the interaction between the boundary restraint and applied  
321 load should be considered to establish reasonable deflection failure criterion for the  
322 floor, particularly for slabs with a larger span-thickness ratio.

323 (2) Slabs CS3 to CS6

324 The mid-span deflections for slabs CS3 to CS6 are shown in Figs. 6(c)–(f). The load  
325 applied to each slab was 3.0 kPa. Clearly, the deflection trend of the middle span in the  
326 continuous slabs was considerably dependent on the travelling fire scenario.

327 On one hand, the mid-span deflection of each edge span gradually increased with time,  
328 and the maximum mid-span deflection occurred at the shut-off time of heating.  
329 Meanwhile, the cyclic deflection pattern appeared in the edge span with the change in  
330 heating/cooling scenarios, which also occurred in references [13, 14, 27]. As shown in  
331 Table 3, the maximum mid-span deflection of the edge spans in slabs CS3 to CS6 at  
332 the corresponding shut-off time were  $-29.2$  mm (span CS3-A),  $-32.3$  mm (span CS3-  
333 C),  $-27.6$  mm (span CS4-A),  $-27.2$  mm (span CS4-C),  $-30.9$  mm (span CS5-A),  $-28.0$   
334 mm (span CS5-C),  $-20.3$  mm (span CS6-A), and  $-22.7$  mm (span CS6-C), and the  
335 average mid-span deflection was  $-27.3$  mm. It can be seen that the travelling fire spread  
336 direction and time delay had no significant effect on the maximum deflection of the  
337 edge spans, and the deflections mainly depended on the fire duration, furnace  
338 temperature, and applied load. In terms of the deflection failure criterion ( $l/50$ : 29 mm),  
339 the average fire resistance duration of the edge spans was about 90 min. However, it  
340 should be noted that most of the edge spans in references [13-14] did not fail, and their  
341 fire resistance durations were longer than 180 min. Thus, increasing the slab thickness  
342 may be the most effective method of enhancing the fire resistance of edge spans  
343 subjected to any fire scenario. In terms of the maximum deflection, it is easy to  
344 determine the worst fire scenario for the edge span in the structure, and the effect of the  
345 fire spread sequence or time delay can be neglected.

346 In contrast to the edge spans, the mid-span deflection of the middle spans was mainly  
347 dependent on the fire scenario (i.e., the fire spread order and time delay) and span-  
348 thickness ratio of the continuous slab. The maximum deflections of the middle spans  
349 for 15 fire tests are presented in Table 3. These deflections were smaller than those of  
350 the edge spans. On one hand, changes in the heating/cooling scenarios did not result in  
351 cyclic deflection patterns in the middle spans, which is different from the observations  
352 in reference [27]. For instance, different mid-span deflection trends in spans CS3-B  
353 (CS5-B), CS4-B and CS6-B were observed during the heating stage. On the other hand,  
354 different span-thickness ratios resulted in different deflection behaviours in the middle  
355 spans under similar travelling fire scenarios. For instance, span CS3-B (CS5-B)

356 deflected slightly upward until 90 (45) min, and then its downward deflection rapidly  
357 increased up to  $-23.9$  ( $-10.9$ ) mm at 180 (135) min. After the shut-off time, the  
358 deflection gradually recovered until the end of the test. However, span B3-B, which  
359 was subjected to a similar fire scenario (span-thickness ratio: 14) [13], deflected  
360 downward after ignition and then upward until 300 min. Thus, apart from the fire  
361 scenario, the span-thickness ratio was shown to have a significant effect on the  
362 deflection trend of the middle span in one continuous slab. Thus, it can be concluded  
363 that, for one span with higher boundary restraints, different travelling fire or uniform  
364 fire scenarios should be analysed to identify the worst fire case in terms of the  
365 maximum deflection. In other words, a higher furnace temperature or longer fire  
366 duration may not necessarily result in a larger deflection in the middle span. It also  
367 implies that the middle span tends to have experience integrity or insulation failure  
368 instead of deflection failure. In this case, owing to the complex deflection behaviour of  
369 the middle span, the designer could consider various influential factors (e.g., the time  
370 delay, fire spread order, applied load, and span-thickness ratio) to identify reasonable  
371 failure criteria and the worst case fire scenario.

372 As shown in Figs. 6(a)–(f), the deflection of each heated span rapidly recovered early  
373 in the cooling stage, and then remained constant later in the cooling stage. The final  
374 residual deflection of each span is shown in Table 3. Clearly, the residual mid-span  
375 deflection of the heated edge span was relatively larger than that of the heated middle  
376 span; this finding is similar to the results of references [13-14]. This comparison  
377 indicates that, apart from the heating phase, the boundary conditions have considerable  
378 effect on the residual deflection recovery of the continuous slab during the cooling  
379 phase. In this case, the collapse risk of the edge span may be larger than that of the  
380 middle span during the cooling phase owing to the larger residual deflection.

#### 381 ● Deflection-average furnace temperature curves

382 Figs. 7(a)–(f) show the mid-span deflection-average furnace temperature curves for  
383 slabs CS1 to CS6. On one hand, similar to the observations in references [13-14], the  
384 mid-span deflection of one edge span can be divided into two stages, and the turning  
385 point was at approximately  $600$  °C. Spans A and C were subjected to different fire  
386 scenarios, and their deflection trends with the furnace temperature were similar. Thus,  
387 for any travelling fire scenario, the furnace temperature can be used to evaluate the  
388 deflection stage of the edge span, particularly in the heating stage. On the other hand,

389 the deflection trend of the middle span was relatively complex, further indicating that  
390 the furnace temperature cannot be used by itself to determine the deflection stage.  
391 Ultimately, for a span with lower boundary restraints, there may be a single worst fire  
392 scenario; however, for a span with higher boundary restraints, there may not be a single  
393 worst fire scenario, owing to the interactions between several factors, as well as  
394 different failure mechanisms.

### 395 *3.3.2 Horizontal displacements*

396 Figs. 8(a)–(f) show the measured horizontal displacements for the six concrete slabs.  
397 The maximum horizontal displacements of the six slabs were 5.2 mm, 3.6 mm, 4.5 mm,  
398 6.9 mm, 3.6 mm, and 9.5 mm, respectively, with an average value of 5.6 mm. Clearly,  
399 the horizontal displacements of the slabs created and tested in this study were relatively  
400 smaller than those (10.3 mm and 6.5 mm) in references [13-14], as a result of the shorter  
401 fire duration. Thus, compared with the furnace temperature and fire duration, the span-  
402 thickness ratio and applied load have no significant effect on the horizontal  
403 displacement of continuous slabs.

### 404 *3.4. Cracking patterns and spalling*

#### 405 (1) Slabs CS1 and CS2

406 After 5 min, slab CS1 experienced serious spalling accompanied by a loud sound. Then,  
407 slight spalling was heard until 37 min. At 20 min, cracks appeared on the corners of the  
408 slab and the mid-span region of the top surface. It should be noted that some steam was  
409 observed on the top surface between 45 min and 50 min. The cracking patterns and  
410 spalling are shown in Figs. 9(a)–(d). Clearly, the short corner cracks mainly appeared  
411 on heated span A owing to its upward deflection, and fewer cracks appeared near its  
412 adjacent internal support. On the bottom surface, there were fewer short edge cracks  
413 around the heated region, with a maximum spalling depth (area) of 45 mm (0.98 m<sup>2</sup>).  
414 In addition, the cracking pattern in span CS1-A was different than that of Span S1-A  
415 [14] as a result of a different deflection trend. It can be seen that the crack distribution  
416 and spalling may be used to evaluate the deflection trend of the span during a fire.

417 Beginning at 10 min, spalling occurred in slab CS2, until 47 min. It should be noted  
418 that at 34 min, sounds of serious spalling were heard and the sudden vibration of the  
419 slab was observed. In this case, less steam appeared on the top surface during the test.  
420 As shown in Figs. 10(a)–(d), owing to the upward deflection, many short-span cracks

421 appeared on the top surface of span CS2-B. The maximum spalling depth (area) was  
422 42 mm (1.15 m<sup>2</sup>), which was attributed to the lower concrete age. It should be noted  
423 that serious spalling occurred in span S2-B [14] (concrete age: 198 days). However,  
424 spalling did not occur in slabs B1-B to B4-B owing to older concrete age (about 724  
425 days) [13]. A comparison indicated that the concrete age has a considerable effect on  
426 the extent of concrete spalling and should be considered while identifying the worst  
427 fire case.

## 428 (2) Slabs CS3 and CS4

429 For slab CS3, cracks and steam appeared in the middle region at about 25 min. At 67  
430 min, the amount of steam on the top surface decreased. For span CS3-B, steam appeared  
431 at 109 min and gradually increased until 117 min. It should be noted that loud spalling  
432 occurred at 123 min, and no steam appeared at 149 min. For span CS3-C, steam  
433 appeared between 200 min and 236 min, and no spalling occurred during the test.

434 Figs. 11(a)–(d) show the symmetrical cracks on the top surface of slab CS3 and many  
435 short-span (south-north) cracks concentrated at the internal supports and in span CS3-  
436 B. Different from the many short-span cracks (upward deflection) in span B3-B [13],  
437 circular cracks appeared in span CS3-B owing to the downward deflection. There were  
438 fewer cracks (i.e., larger crack spacing) in span CS3-B because of its lower  
439 reinforcement ratio.

440 In slab CS4, cracks first appeared near two of the internal supports in span CS4-B, and  
441 steam appeared between 23 min and 66 min. Spalling occurred between 26 min and 44  
442 min, and loud spalling was heard at 36 min. For span CS4-A, the spalling on the bottom  
443 surface appeared between 106 min and 130 min, and steam appeared between 110 min  
444 and 140 min. The results of the tests on the slabs for this study showed that steam  
445 appeared at about 20 min (from ignition), with a duration of about 40 min. It should be  
446 noted that for slabs B1 to B4 [13] (slabs S1 to S5 [14]), steam appeared at about 30 min  
447 (30), and continued over a duration of 90 min (30). This comparison indicates that the  
448 thickness has no significant effect on the initial evaporation time, but does have a  
449 considerable effect on the evaporation duration (or insulation failure).

450 As shown in Figs. 12(a)–(d), symmetrical cracks appeared on the top surface of slab  
451 CS4, with arc cracks at the two edge spans. It should be noted that no arc cracks were  
452 observed on the top surface of any edge span in references [13-14]. Thus, the span-

453 thickness ratio had a considerable effect on the appearance of edge arc cracks. In  
454 addition, spalling occurred on the bottom surface of span CS4-B (spalling area: 0.53  
455 m<sup>2</sup>; maximum depth: 36 mm), and slight spalling occurred on span CS4-A. Compared  
456 to slabs CS1 and CS2, the spalling in slab CS4 was relatively slight owing to its older  
457 concrete age (196 days).

### 458 (3) Slabs CS5 and CS6

459 During two of the fire tests, no steam (spalling) was observed as a result of higher  
460 concrete age of the slab (Table 2). The concrete ages of slabs B1 to B4 [13] (no spalling)  
461 ranged from 701 days to 749 days, and those of slabs S1 to S5 [14] (slight spalling)  
462 ranged from 189 days to 236 days. Therefore, it can be concluded that, for any fire  
463 scenario, serious spalling does not occur in slabs with a concrete age greater than 2  
464 years, particularly in slabs with larger span-thickness ratios. However, for continuous  
465 slabs with a concrete age less than 1 year, spalling should be considered in the fire  
466 resistant design, particularly for the middle span.

467 Figures 13(a)–(d) and 14(a)–(d) show the symmetrical cracking pattern on the top and  
468 bottom surfaces of slabs CS5 and CS6, respectively, including the arc or inclined cracks  
469 (top surface) and short-span bottom surface cracks (internal supports). It can clearly be  
470 seen that the internal supports became the weakest region as a result of the increasing  
471 span-thickness ratio, and integrity failure occurred owing to the short-span top and  
472 bottom cracks.

## 473 4. Discussion

474 The authors conducted fire tests on 15 three-span reinforced concrete continuous slabs  
475 under various combinations of compartment fire scenarios [13-14]. The test variables  
476 included the fire spread sequence, fire duration, time delay, number of heated spans,  
477 reinforcement ratio, thickness, applied load, reinforcement cover, reinforcement  
478 spacing, and reinforcing bar diameter. Based on the aforementioned information, the  
479 following observations were made:

### 480 (1) Concrete and reinforcement temperatures

481 According to conventional concrete and reinforcement temperature failure criteria [14,  
482 26, 32-33], the fire resistance of each heated span is shown in Table 4. Accordingly, the  
483 failure of one span is said to occur when: 1) the average temperature on the unexposed



484 surface of the span exceeds  $140^{\circ}\text{C}$  or temperature at any one point exceeds  $180^{\circ}\text{C}$   
485 above initial temperature. 2) The temperature of the reinforcement near to the bottom  
486 surface of one span exceeds  $593^{\circ}\text{C}$ . For one span, the fire resistance was calculated  
487 from its ignition (i.e., direct heating). Clearly, the above failure criteria can be easily  
488 used to compare the impact of different traveling fires on the slabs, although this is a  
489 fairly arbitrary measure of failure [26].

490 For instance, the average fire resistance (concrete temperature failure criterion) of the  
491 first heated spans (spans CS3-A, CS5-A, CS6-A, CS6-B, and CS6-C) was 61.44 min,  
492 with an average fire resistance (steel temperature) of 74.7 min (spans CS3-A, CS5-A,  
493 and CS6-A). However, the average fire resistance of the last heated spans (spans CS3-  
494 C, CS4-A, CS4-C, and CS5-C) was 39.6 min (concrete temperature) and 69.1 min (steel  
495 temperature), respectively. The time delay led to reduced fire resistance in the later  
496 heated spans, with decreased ratios of 35.5% and 7.50%, respectively. As discussed in  
497 reference [13] and according to the temperature failure criteria for the concrete vs.  
498 reinforcement, the average fire resistance of the first heated span of slabs B1, B3, and  
499 B4 was 155.6 min vs. 157.1 min, and the fire resistance of the last heated span was  
500 121.9 min vs. 116.3 min, with decreased ratios of 21.7% vs. 26.6%, respectively. A  
501 comparison of these values reveals that the fire spread or time delay has a considerable  
502 effect on the fire resistance of the later heated spans with smaller thickness. Thus, in  
503 the travelling fire scenario, earlier failure (i.e., lower fire resistance) easily occurs in  
504 the later heated spans of the continuous slab as a result of preheating. Consequently,  
505 the detrimental effects of the travelling fire scenario on the fire resistance of the floor  
506 should be considered in the design. Otherwise, the fire resistance of the later heated  
507 spans will be overestimated, particularly for thinner slabs.

508 During the cooling stage, the top surface temperatures of slabs CS1 to CS6, slabs S1 to  
509 S5 [14], and slabs B1 to B4 [13] reached the corresponding maximum values after  
510 about 21 min, 49 min, and 84 min, respectively. Thus, for travelling fire scenarios, the  
511 time required to reach the peak temperature can not only depend on the distance relative  
512 to the origin of the fire [26-27], but also on the thickness of the slab. This observation  
513 indicates that, during the cooling stage, thicker slabs have increased insulation and  
514 integrity failure risk, as it takes more time to reach the peak temperature.

515 (2) Deflection behaviour

516 In accordance with the deflection failure criterion ( $l/50$ ), the fire resistance of each  
517 heated span is given in Table 4. On one hand, in all of the fire scenarios [13-14], the  
518 heated middle span did not fail, as a result of higher boundary restraints. On the other  
519 hand, with the exception of span CS1-A, the fire resistance of most of the edge spans  
520 was about 90 min, being smaller than those in references [13-14], as indicated in Table  
521 4. Thus, it can be concluded that increasing the slab thickness is one of the most  
522 effective methods of enhancing the fire-resistance performance of continuous slabs.  
523 The effects of the boundary restraints and applied loads should be considered in the fire  
524 resistance determination.

525 The worst fire scenario of each span in a continuous slab is discussed regarding the  
526 deflection behaviour. On one hand, during the heating stage, the deflection trend of the  
527 edge span was not significantly affected by the fire spread, time delay, span-thickness  
528 ratio, or applied load. With the exception of span CS1-A, which had a smaller applied  
529 load, the edge spans of the other slabs deflected downward. It was observed that, for  
530 one continuous slab, the maximum deflections in the edge spans were mainly  
531 dependent on the furnace temperature and fire duration (i.e., the temperature gradient  
532 and material properties). In this case, in terms of the deflection, the worst fire scenario  
533 for the edge span could be easily determined (i.e., higher furnace temperature, longer  
534 fire duration, and larger applied load). On the other hand, the deflection in the middle  
535 span was dependent on the interaction between many factors, including the fire  
536 scenarios, location and number of heated spans, span-thickness ratio, applied loads,  
537 spalling, etc. In this case, for the middle span, a series of uniform or travelling fire  
538 scenarios should be considered to identify the worst fire scenario.

539 During the cooling phase for any of the fire scenarios, the entire deflection trend of the  
540 edge and middle spans gradually recovered with time. Compared with the edge spans,  
541 the fire spread scenario had a considerably greater impact on the residual deflection  
542 trend and recovery ratio of the middle span. For instance, different deflection recovery  
543 trends were observed in spans CS3-B and CS4-B. Thus, the failure mechanisms (i.e.,  
544 mode) were different (i.e., flexural behaviour and arc action). Consequently, the effect  
545 of the travelling fire scenario on the residual deflection behaviour of the middle span  
546 should be considered in the post-fire assessment or repair, as different fire cases may  
547 lead to a different failure mechanism or cracking pattern during the fire [34].

548 (3) Failure mode

549 The cracking pattern, spalling, and failure mode of 15 tested slabs were compared. The  
550 top surface cracks of the tested slabs were mainly concentrated on the heated spans and  
551 their adjacent internal supports. As the span-thickness ratio increased, the cracks  
552 through the thickness appeared near the internal supports. As the three spans of one  
553 continuous slab were heated sequentially or simultaneously, the final crack pattern on  
554 the top surface of a slab with any span-thickness ratio or any fire spread scenario  
555 became symmetrical. Thus, for uniform or travelling fire scenarios, the boundary  
556 conditions should be considered to accurately determine the cracking pattern of each  
557 span in the continuous slab. However, according to the cracking pattern or failure  
558 characterises, the overall deflection trend (upward or downward) and mechanical  
559 mechanism (arch action or tensile membrane action) could be deduced during the fire  
560 (such as in slabs CS3 and CS4) and could be used to assess the residual performance  
561 or determine reasonable repair methods.

562 Compared with the fire scenario and boundary conditions, the concrete age may  
563 actually be the most important factor that influences the occurrence of spalling.  
564 Essentially, if the concrete age of a slab subjected to any fire scenario is greater than  
565 two years, the spalling in any span can be neglected. However, if the concrete age is  
566 less than half a year, the spalling in each span should be considered in the fire-resistance  
567 design, particularly in the middle span. When the concrete age ranges from half a year  
568 to two years, the spalling in the middle span should be conservatively considered in the  
569 fire-resistance design.

## 570 *5. Numerical analysis*

571 The Vulcan program [18] was used to predict the temperature and deflection for three  
572 tested slabs (slabs CS3, CS5, and CS6). Owing to the model limitations, concrete  
573 spalling was not considered in this study. Note that, the concrete spalling could result  
574 in the rapid loss of concrete cross-section and higher temperature of the inner concrete  
575 and reinforcement, i.e., the low load-carrying capacity (small fire resistance) and larger  
576 irrecoverable deflection.

### 577 *5.1 Numerical model*

578 The modelling of fire behaviour of the slab included two stages: thermal analysis and  
579 structural analysis. The temperatures of each span from thermal analysis were used as  
580 input data for the structural analysis of the slabs in fire. In the Vulcan software, the

581 complex behaviour of concrete and steel at elevated temperatures are considered. Both  
582 geometric and material nonlinearity of RC slab in fire are modelled. In this study, two  
583 concrete material models of EC2 and Lie' models [18] were used for comparison.

#### 584 *5.1.1 Thermal analysis model*

585 In this study the Vulcan program [18] was used to predict the temperature of tested  
586 slabs. During the heating stage, the thermal properties of the concrete were calculated  
587 using the lower bound laws proposed in EC2 [35]. During the cooling phase, the  
588 thermal conductivity of concrete at the maximum temperature were not reversible  
589 during cooling, but the specific heat and density were reversible. A total number of 20  
590 rectangular (four-node) elements were applied in layers (Fig. 15(a)) to predict the  
591 temperature distribution along the thickness of each slab. **It is well known that the heat  
592 transfer between fire and slab surface is more complicated. The resultant emissivity  
593 associated with radiation is dependent on many factors, including the flame types, the  
594 compartment walls and the slab itself [36-37]. For instance, as discussed in Ref. [23,  
595 36-38], for radiation heat transfer the resultant average emissivity was varied between  
596 0 and 0.9, and for convection heat transfer the convection coefficient was ranged from  
597 4 to 25 W/(m<sup>2</sup>· K) in the thermal analysis. Hence in this study for the fire exposed and  
598 unexposed surface of the slab, the convection coefficient  $h_c$ , was assumed to be 10 and  
599 5 W/(m<sup>2</sup> K), and the resultant average emissivity,  $\epsilon_r$ , was assumed to be 0.3 and 0.2.**

#### 600 *5.1.2 Concrete and steel constitutive models*

601 The mechanical properties of steel and concrete in EC2 [35] were adopted during the  
602 heating and cooling stages. During the cooling phase, the free thermal strains of  
603 concrete and steel were reversible, and the transient strain was not considered. In  
604 addition, the stress-strain curves of the concrete during the cooling phase were  
605 dependent on the observed maximum temperature, but the stress-strain curves of the  
606 steel were equivalent to those in the heating phase.

#### 607 *5.1.3 Element meshes and layers*

608 In the structural analysis, the cross-section of the slab was subdivided into 12 layers  
609 (Fig. 15(b)). As shown in Figs. 15(c) and 15(e), nine-node thick plate elements (Gauss  
610 or Integration points: G1-G9) were used, and the meshes were 14×7. The geometric  
611 non-linearity of the slab was taken into account.

## 612 5.2 Model verification

### 613 5.2.1 Temperature prediction

614 Figures 16(a)–(c) show comparisons of the predicted and measured concrete  
615 temperatures in the slabs. In general, there was reasonable agreement between the  
616 predicted and measured temperatures for all slabs during both the heating and cooling  
617 stages. Ultimately, the model simulated the observed temperatures of the tested slabs.

### 618 5.2.2 Deflection prediction

619 The predicted mid-span deflection of each span was compared with the experimental  
620 results, as shown in Figs. 17(a)–(c). During the heating stage, the predicted deflections  
621 were in good agreement with the experimental results. However, during the cooling  
622 stage, for slabs CS3 and CS5, there were larger discrepancies (earlier deflection  
623 reversal) between the experimental and predicted results. In addition, a slope  
624 discontinuity occurred in the predicted deflection-time curves for some spans as a result  
625 of the deflection recovery (decreased temperature) of the adjacent spans. That is, once  
626 the edge span began to cool and the adjacent slabs started to heat, additional  
627 compression was induced in the cooling edge span, thereby increasing its vertical  
628 displacement. This difference in the predicted result was attributed to the fact that the  
629 entire expanding thermal strain (i.e., compression) was compensated for by the  
630 mechanical strain in the concrete model, as the transient strain was implicitly  
631 incorporated in the concrete model. In addition, as the transient thermal strain in the  
632 EC2 model was recovered during the cooling stage, the initial elastic modulus used for  
633 unloading was underestimated [20-21]. In this case, the implicit models slowly released  
634 the stresses during cooling. Overall, the EC2 model, which includes implicitly the  
635 transient strain, can be used to predict the behaviour of concrete slabs subjected to the  
636 heating stage or uniform fire case (Slab CS6), but it may not be adapted for the cooling  
637 phase.

638 Figs. 17(a)–(c) also show the predicted results using different thermal strain models for  
639 the concrete [33, 35] shown in Fig. 15(d). During the heating and cooling stages, the  
640 greater the thermal strain of the concrete was, the larger the residual deflections were,  
641 owing to the larger internal forces. This observation is similar to the conclusion in  
642 reference [23]. Using slab CS3 as an example, Figs. 18(a) and 18(b) show the bending  
643 moment at Gauss point G5 of each element (Elements 43–56) as predicted by the EC2

644 and Lie thermal strain models, respectively. For instance, at 90, 180 and 270 minutes,  
645 the maximum bending moment of span A was -312.8, -161.2 and -35.4 N·m,  
646 respectively, as predicted by the EC2 model. Similarly, at 90, 180 and 270 minutes, the  
647 maximum moment of span A was -103.9, 243.6 and 317.1 N·m, respectively, as  
648 predicted by the Lie model. The large difference between the two predicted moments  
649 indicates clearly that the concrete thermal strain had a considerable effect on the  
650 internal force development of the concrete slabs subjected to the travelling fire.

651 In the practical application or a performance-based design, the structural fire engineers  
652 consider the actual behaviour (such as the forces redistribution and the collapse) of one  
653 structure and the accurate residual load bearing capacity of a building after the uniform  
654 or traveling fire [34]. When it comes to performance-based design, more accurate  
655 models should probably be used, and notably the concrete transient creep strain should  
656 be properly modelled with an explicit term. Otherwise, this implicit approach  
657 overestimates or underestimates permanent deformation and produces unrealistic  
658 response during the cooling phase of the traveling fire.

659 In fact, as discussed in Refs. [39-40], the new model is more accurate than EC2 model  
660 owing to the explicit calculation of concrete transient strain during the cooling phase  
661 of the fire. **In addition, as discussed above, the spalling was not considered in this paper.**  
662 **Note that, the spalled concrete should be removed from the section of the slab, and the**  
663 **reduced concrete section and the new boundary surface should be considered in the**  
664 **subsequent time step for undertaking thermal and structural analysis [41]. Thus, in this**  
665 **paper, neglecting the spalling tends to overpredict the residual structural stiffness or**  
666 **recovery performance of the tested slabs during the cooling stage of fire.**

## 667 **6. Conclusions**

668 In this study, six fire tests on three-span continuous reinforced concrete slabs subjected  
669 to travelling fires are presented. The non-linear finite element software, Vulcan, was  
670 used to predict the temperature and deflection of three continuous slabs without  
671 spalling. Based on the experimental results obtained in this study and the findings of  
672 references [13-14], the following conclusions can be drawn:

673 (1) According to conventional temperature failure criteria, earlier failure (i.e., lower fire  
674 resistance) easily occurs in the later heated spans of the continuous slab as a result of  
675 preheating. **In addition, for the smaller thickness values, the detrimental effect of the**

676 travelling fire scenario (i.e., fire spread direction and time delay) on the fire resistance  
677 of the slab will be greater. Therefore for the normal structural fire engineering design  
678 the detrimental effects of smaller thickness of floor slab need to be carefully considered.

679 (2) The concrete age and boundary conditions are two important factors that influence  
680 the occurrence of concrete spalling. When the concrete age is greater than two years,  
681 the spalling of a continuous slab subjected to any uniform or travelling fire scenario can  
682 be neglected. However, if the concrete age is less than half year, particularly the slab  
683 with high boundary restraint, the spalling should be considered.

684 (3) As the span-thickness ratio increases or the thickness decreases, the applied load  
685 has an important effect on the deflection trend in each span in the continuous slab,  
686 particularly the edge span. Thus, conventional deflection failure criterion should  
687 include the influence of the span-thickness ratio, thickness, applied load, and boundary  
688 conditions for edge and middle spans.

689 (4) In terms of the deflection failure criterion for the edge span, the uniform or  
690 travelling fire scenario can be considered as the worst fire case, as its maximum  
691 deflection is mainly dependent on the maximum temperature, heating duration, and  
692 applied load. However, for the middle span, several different fire scenarios should be  
693 analysed and compared to identify the worst fire case.

694 (5) The EC2 constitutive model may be not suitable for predicting the deflection in  
695 concrete slabs during the cooling phase, particularly in travelling fire scenarios.

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797

798 **Captions**

799 Fig.1 Details of the fire test (all dimensions in mm) (a) Reinforcement details; (b)  
800 Photos of the furnace; (c) Plan view of the furnace; (d) Typical thermocouple layout;  
801 (e) Sectional thermocouple layout across the depth of the slab; (f) Layout of vertical  
802 and horizontal displacement transducers.

803 Fig. 2 Details of the loads and restrained beams (all dimensions in mm) (a) Photos of  
804 the iron bricks and restrained beams at each corner; (b) Loading device, supports, and  
805 corner restraints; (c) Position of the pressure sensor.

806 Fig. 3 Average furnace temperature-time curves for the six slabs (a) Slab CS1; (b) Slab  
807 CS2; (c) Slab CS3; (d) Slab CS4; (e) Slab CS5; (f) Slab CS6

808 Fig. 4 Temperature distributions through the thickness of the six slabs (a) Slab CS1; (b)  
809 Slab CS2; (c) Slab CS3; (d) Slab CS4; (e) Slab CS5; (f) Slab CS6

810 Fig. 5 Reinforcing steel temperatures in the six slabs (a) Slab CS1; (b) Slab CS2; (c)  
811 Slab CS3; (d) Slab CS4; (e) Slab CS5; (f) Slab CS6

812 Fig. 6 Vertical displacement-time curves for the six slabs (a) Slab CS1; (b) Slab CS2;  
813 (c) Slab CS3; (d) Slab CS4; (e) Slab CS5; (f) Slab CS6

814 Fig. 7 Vertical displacement-average furnace temperature curves for the six slabs (a)  
815 Slab CS1; (b) Slab CS2; (c) Slab CS3; (d) Slab CS4; (e) Slab CS5; (f) Slab CS6.

816 Fig. 8 Horizontal displacement-time curves for the six slabs (a) Slab CS1; (b) Slab CS2;  
817 (c) Slab CS3; (d) Slab CS4; (e) Slab CS5; (f) Slab CS6

818 Fig. 9 Failure modes of Slab CS1: (a) cracking pattern on the top surface; (b) crack  
819 development; (c) bottom surface; and (d) cracking pattern on the bottom surface

820 Fig. 10 Failure modes of Slab CS2: (a) cracking pattern on the top surface; (b) crack  
821 development; (c) bottom surface; and (d) cracking pattern on the bottom surface

822 Fig. 11 Failure modes of Slab CS3: (a) cracking pattern on the top surface; (b) crack  
823 development; (c) bottom surface; and (d) cracking pattern on the bottom surface

824 Fig. 12 Failure modes of Slab CS4: (a) cracking pattern on the top surface; (b) crack  
825 development; (c) bottom surface; and (d) cracking pattern on the bottom surface

826 Fig. 13 Failure modes of Slab CS5: (a) cracking pattern on the top surface; (b) crack  
827 development; (c) bottom surface; and (d) cracking pattern on the bottom surface

828 Fig. 14 Failure modes of Slab CS6: (a) cracking pattern on the top surface; (b) crack  
829 development; (c) bottom surface; and (d) cracking pattern on the bottom surface

830 Fig. 15 Temperature and structural models of the tested slabs (dimensions in mm) (a)

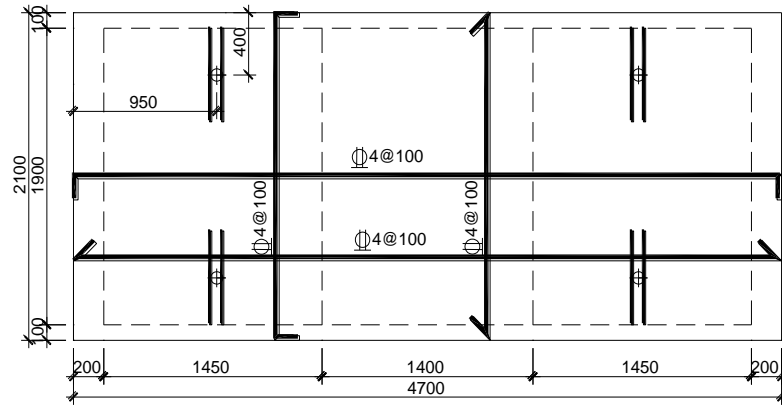
831 Temperature layers; (b) Concrete and reinforcement layers; (c) Element; (d) Thermal  
832 strain model; (e) Meshes

833 Fig. 16 Comparison of predicted and tested temperatures of (a) Slab CS3; (b) Slab CS5;  
834 (c) Slab CS6

835 Fig. 17 Comparison of predicted and tested mid-span deflection-time curves of (a) Slab  
836 CS3; (b) Slab CS5; (c) Slab CS6

837 Fig. 18 Comparison of bending moments predicted by EC2 and Lie thermal strain  
838 models (Slab CS3) (a) EC2 model; (b) Lie model

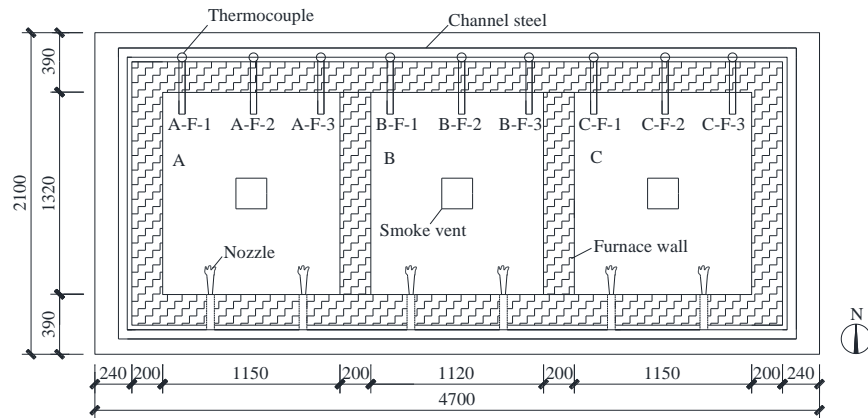
Figure 1



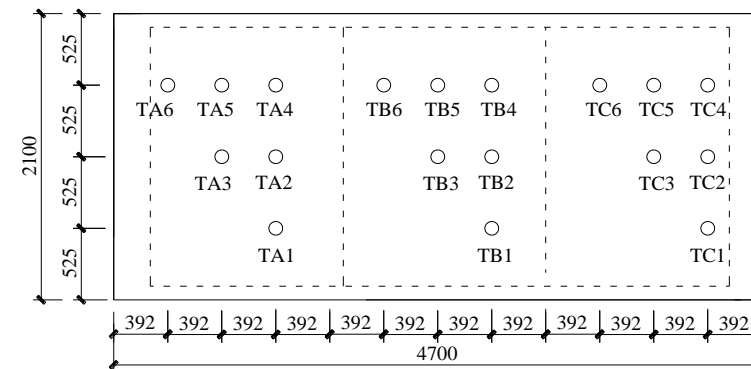
(a) Reinforcement details



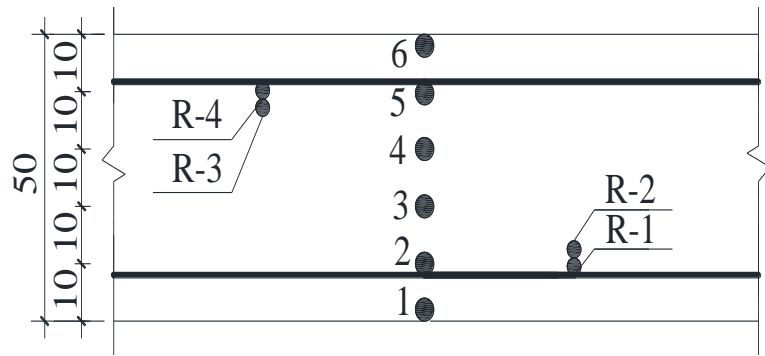
(b) Photos of the furnace



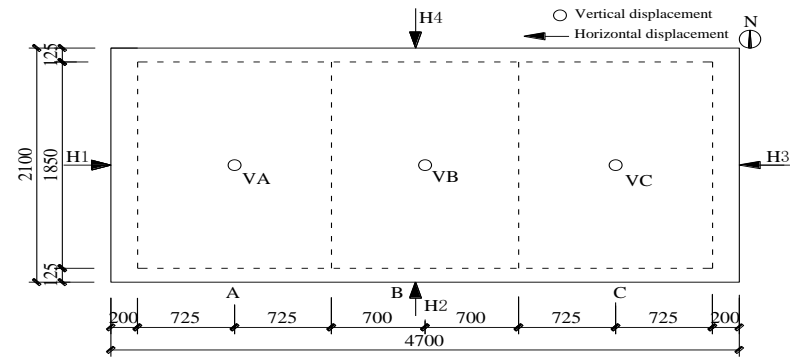
(c) Plan view of the furnace



(d) Typical thermocouple layout



(e) Sectional thermocouple layout across the depth of the slab



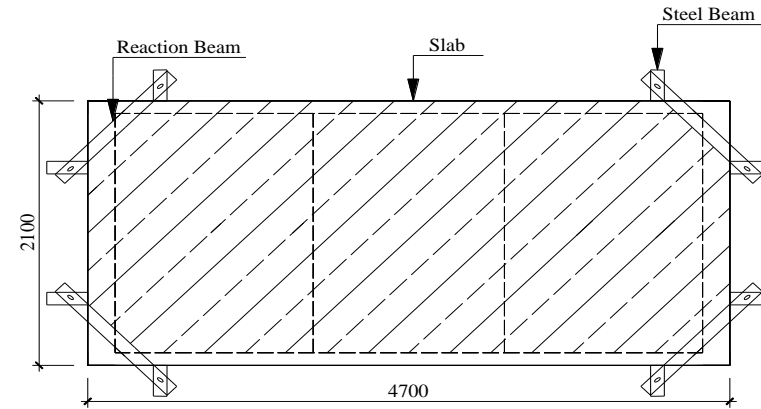
(f) Layout of vertical and horizontal displacement transducers

Fig.1 Details of the fire test (all dimensions in mm) (a) Reinforcement details; (b) Photos of the furnace; (c) Plan view of the furnace; (d) Typical thermocouple layout; (e) Sectional thermocouple layout across the depth of the slab; (f) Layout of vertical and horizontal displacement transducers.

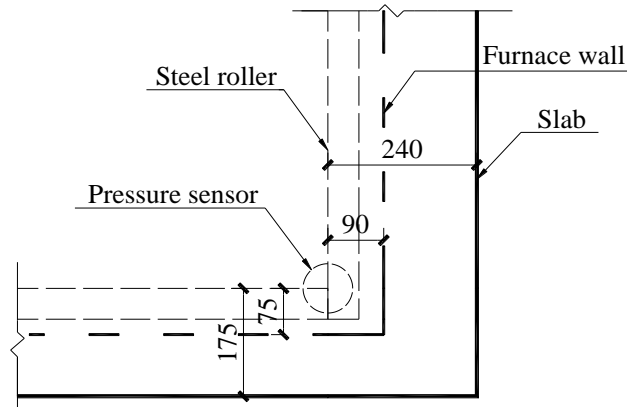
Figure 2



(a) Photos of the iron bricks and restrained beams at each corner



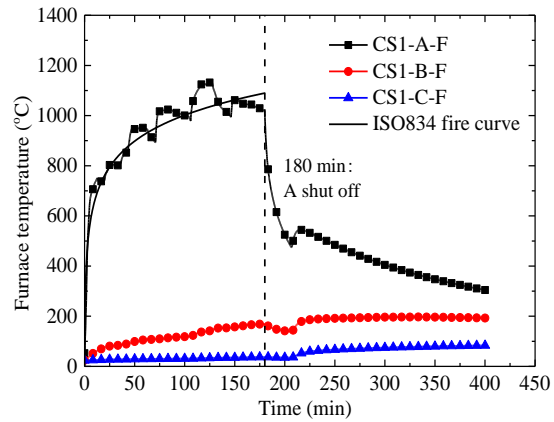
(b) Loading device, supports, and corner restraints



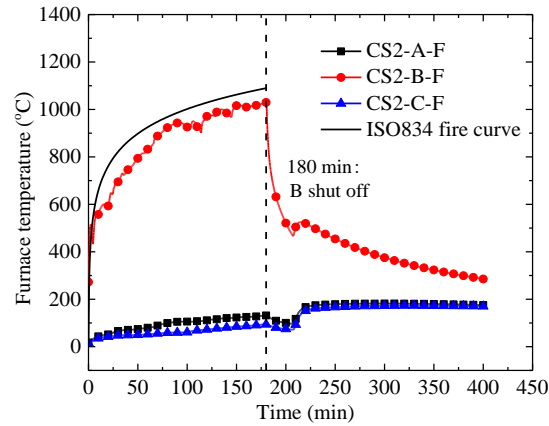
(c) Position of the pressure sensor

Fig. 2 Details of the loads and restrained beams (all dimensions in mm) (a) Photos of the iron bricks and restrained beams at each corner; (b) Loading device, supports, and corner restraints; (c) Position of the pressure sensor.

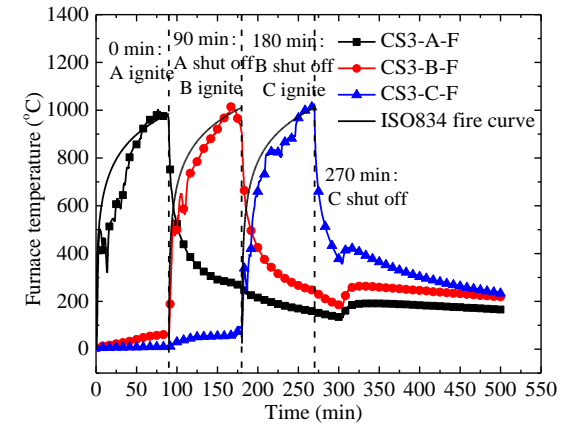
**Figure 3**



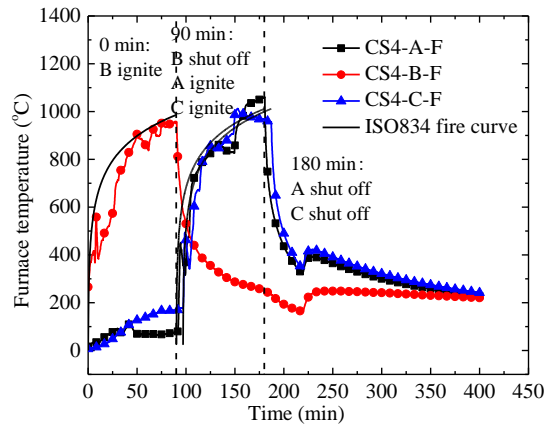
(a) Slab CS1



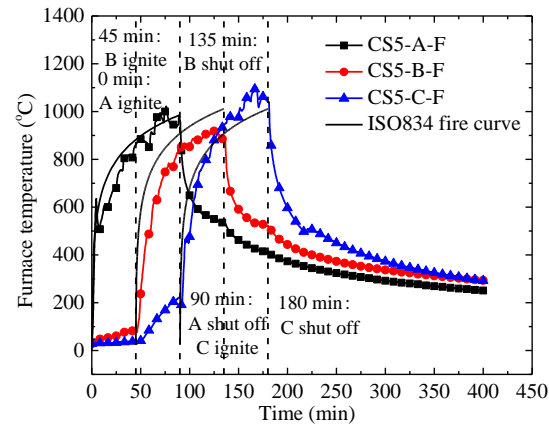
(b) Slab CS2



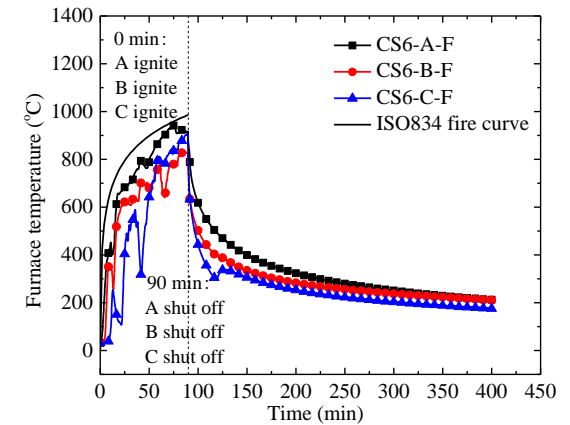
(c) Slab CS3



(d) Slab CS4



(e) Slab CS5

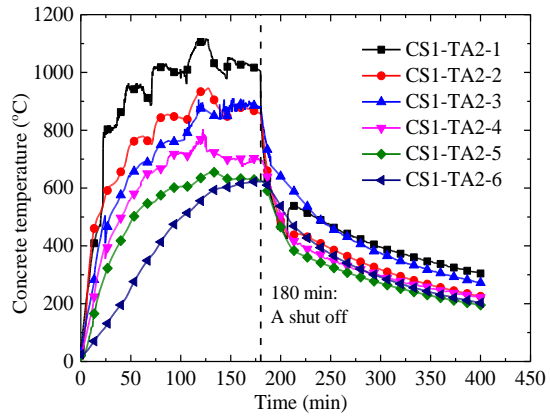


(f) Slab CS6

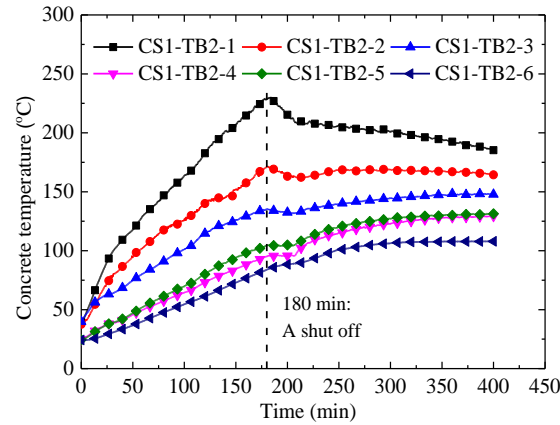
**Fig. 3** Average furnace temperature-time curves for the six slabs



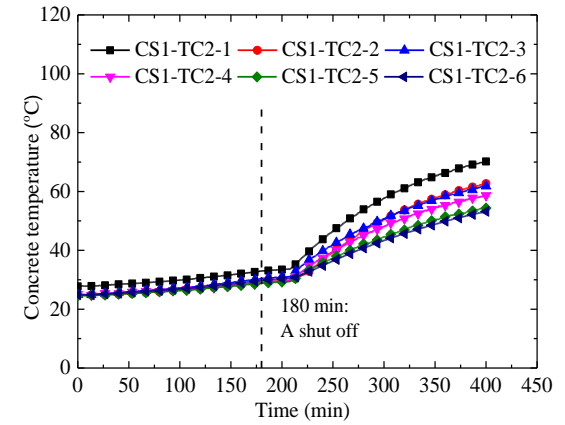
Figure 4



Compartment CS1-A

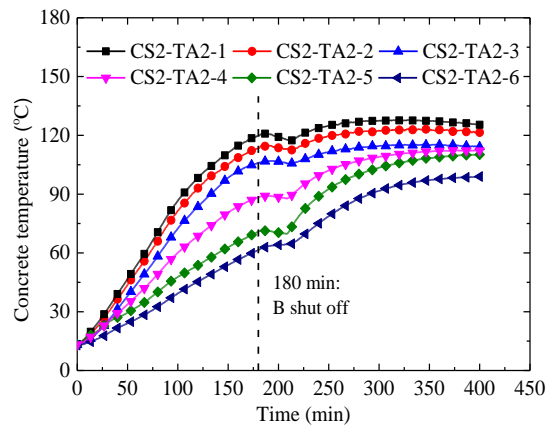


Compartment CS1-B

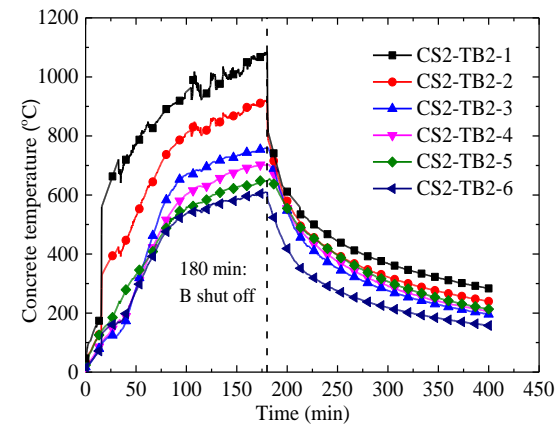


Compartment CS1-C

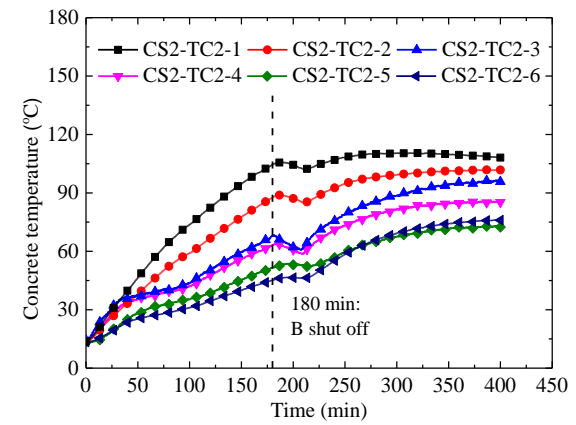
(a) Slab CS1



Compartment CS2-A

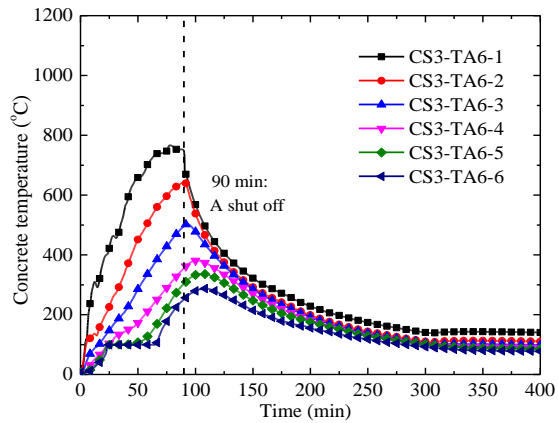


Compartment CS2-B

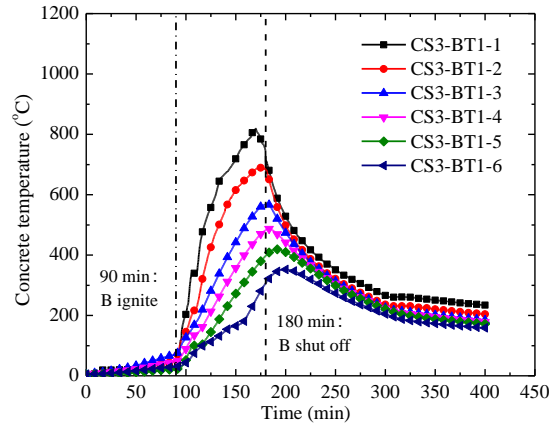


Compartment CS2-C

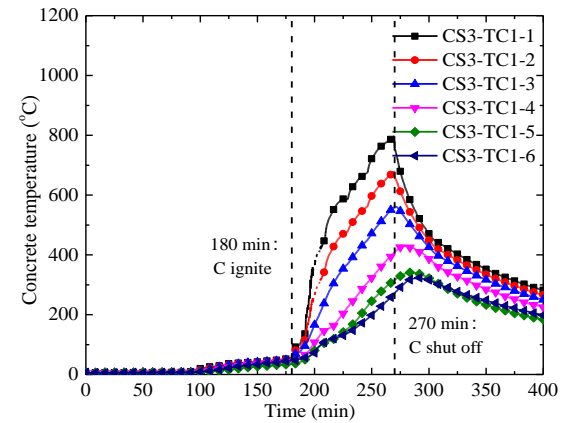
(b) Slab CS2



Compartment CS3-A

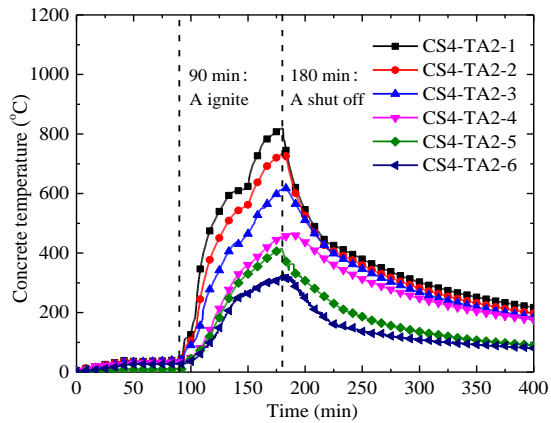


Compartment CS3-B

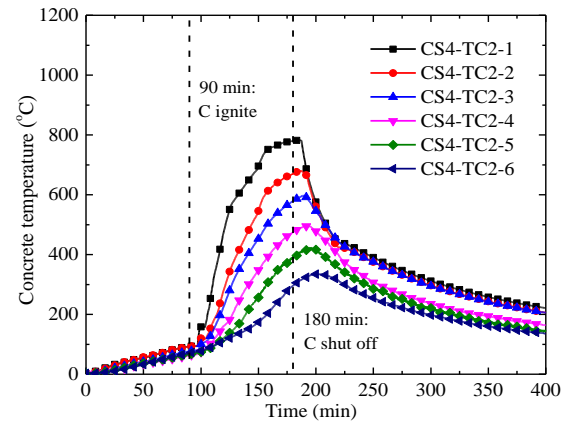


Compartment CS3-C

(c) Slab CS3

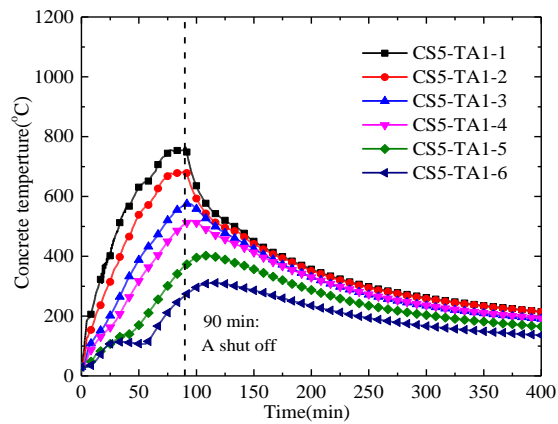


Compartment CS4-A

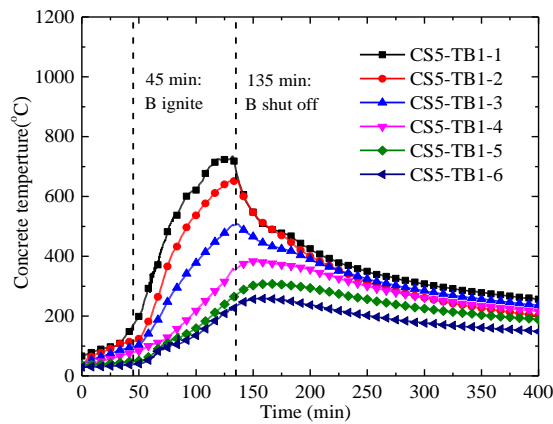


Compartment CS4-C

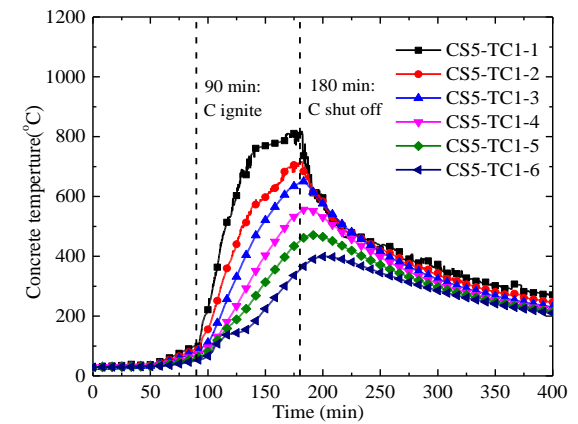
(d) Slab CS4



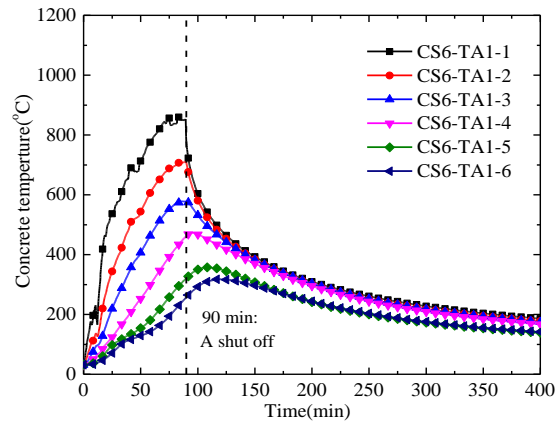
Compartment CS5-A



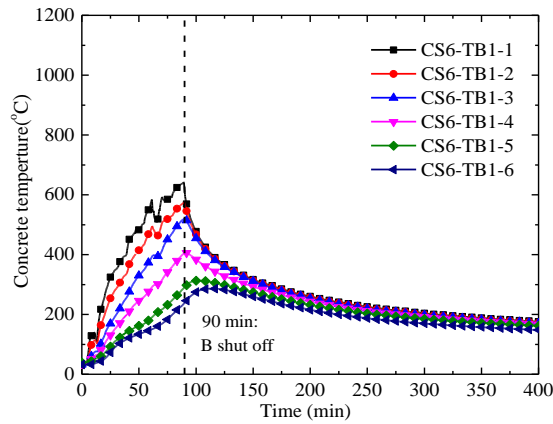
Compartment CS5-B  
(e) Slab CS5



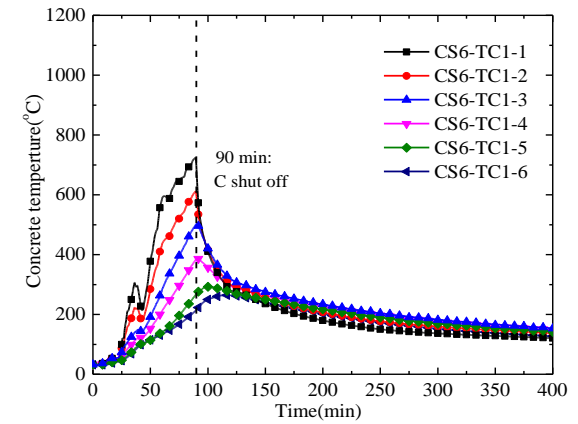
Compartment CS5-C



Compartment CS6-A



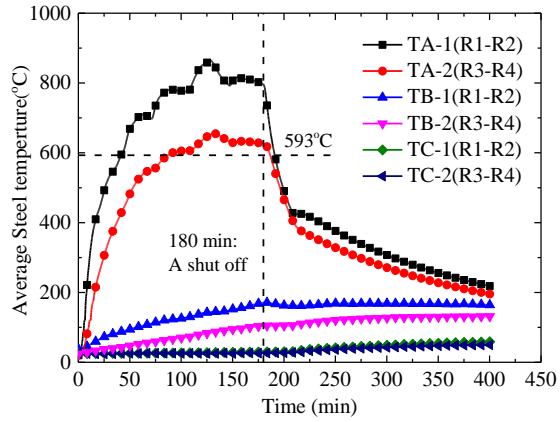
Compartment CS6-B  
(f) Slab CS6



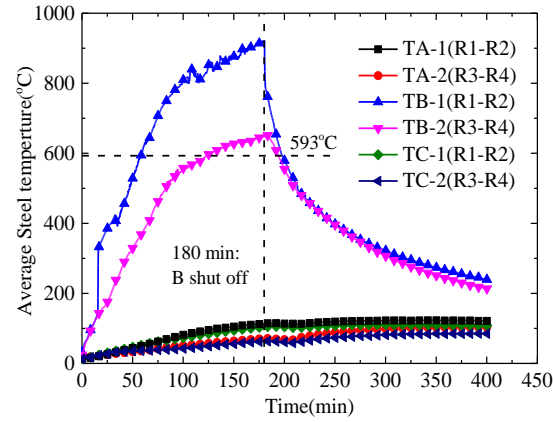
Compartment CS6-C

Fig. 4 Temperature distributions through the thickness of the six slabs

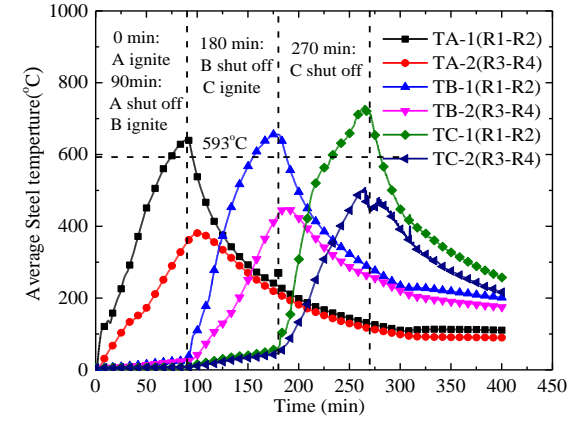
**Figure 5**



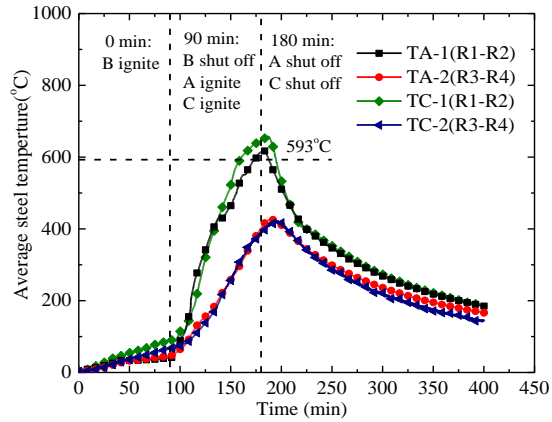
(a) Slab CS1



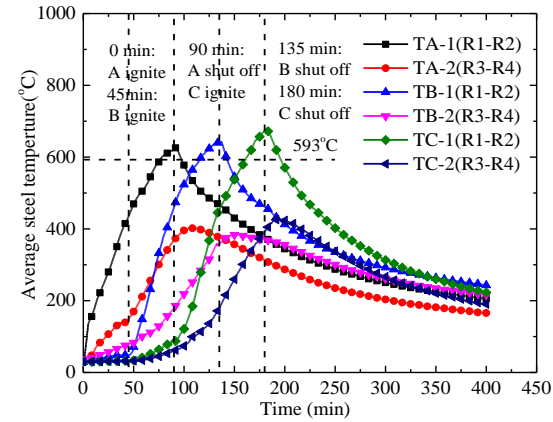
(b) Slab CS2



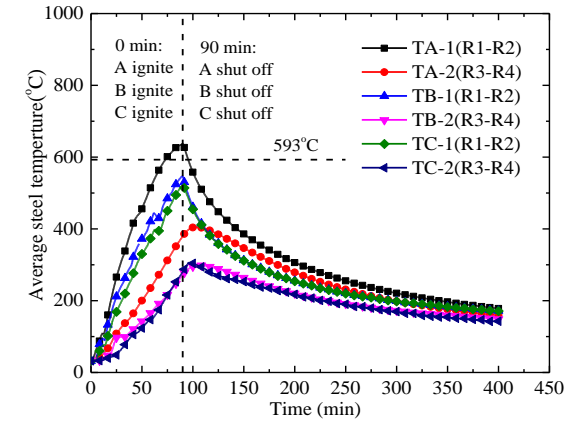
(c) Slab CS3



(d) Slab CS4



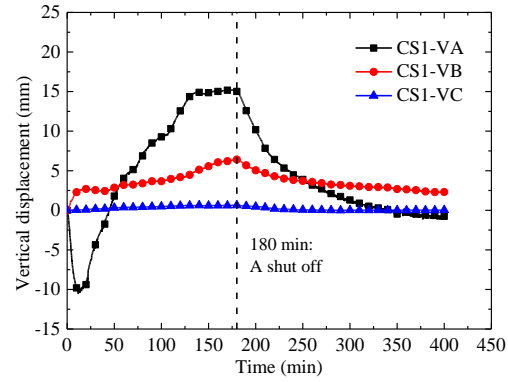
(e) Slab CS5



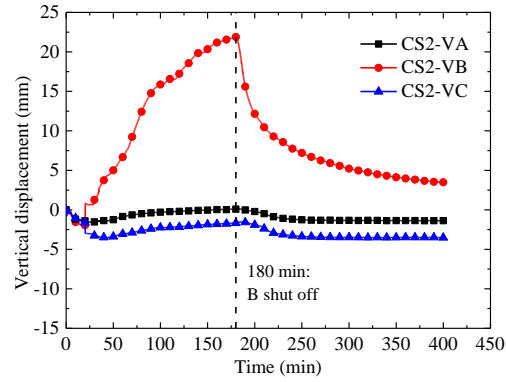
(f) Slab CS6

**Fig. 5 Reinforcing steel temperatures in the six slabs**

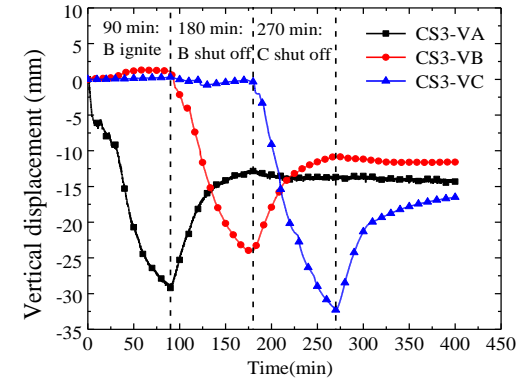
**Figure 6**



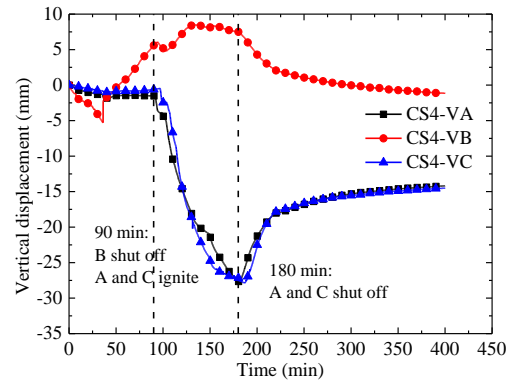
(a) Slab CS1



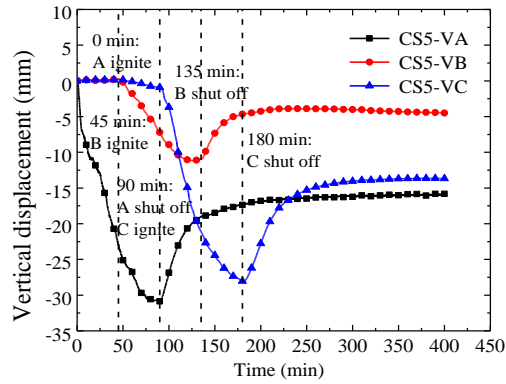
(b) Slab CS2



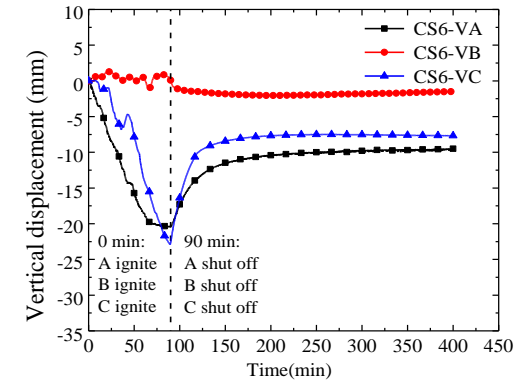
(c) Slab CS3



(d) Slab CS4



(e) Slab CS5



(f) Slab CS6

Fig. 6 Vertical displacement-time curves for the six slabs

**Figure 7**

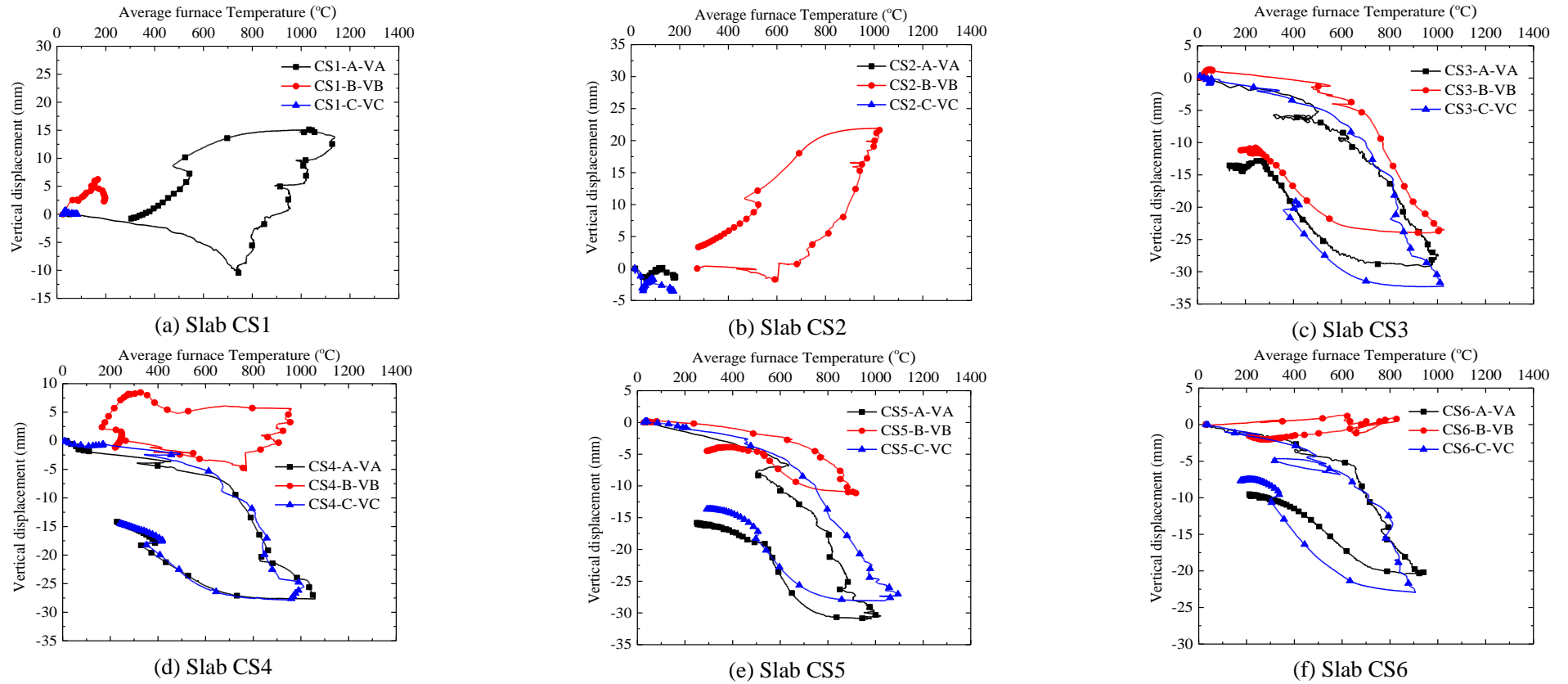


Fig. 7 Vertical displacement-average furnace temperature curves for the six slabs

**Figure 8**

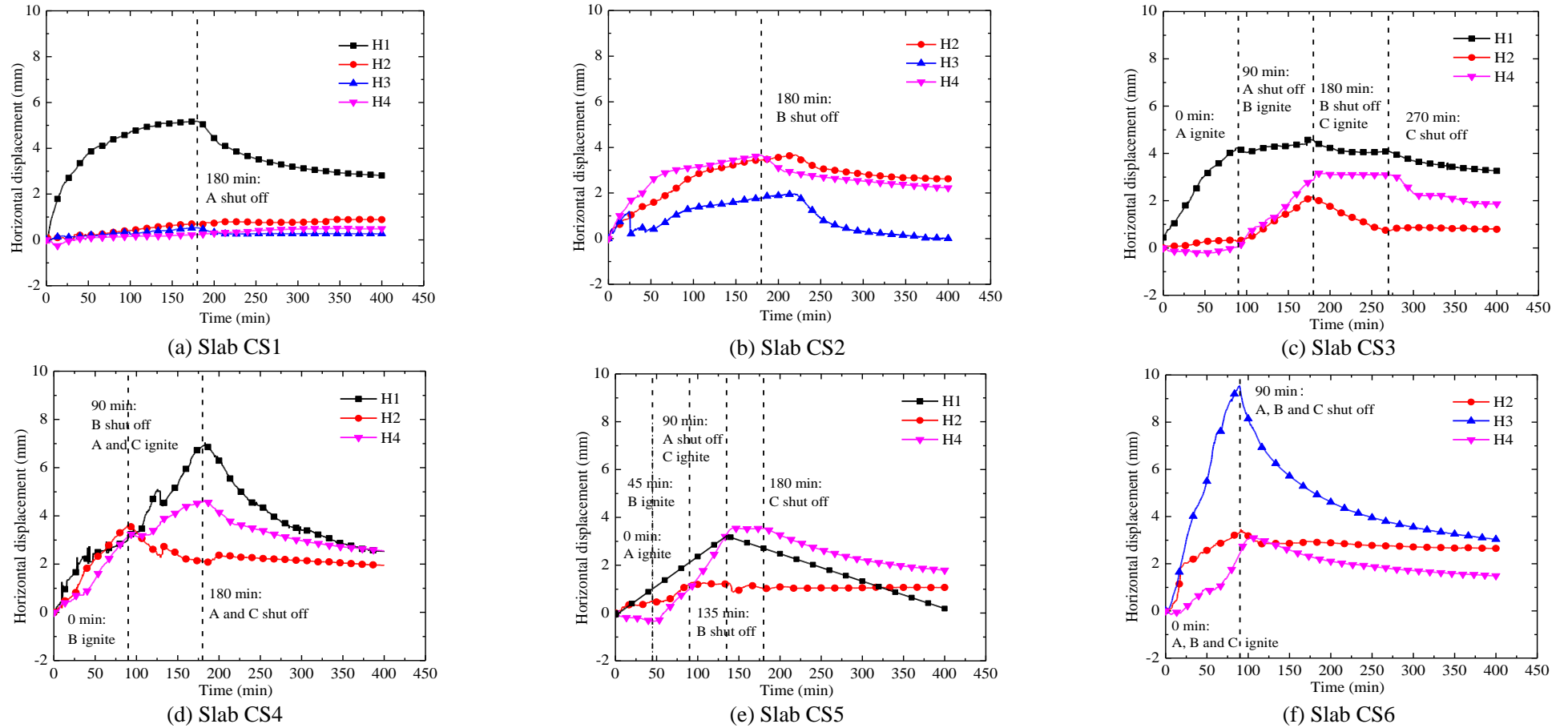


Fig. 8 Horizontal displacement-time curves for the six slabs

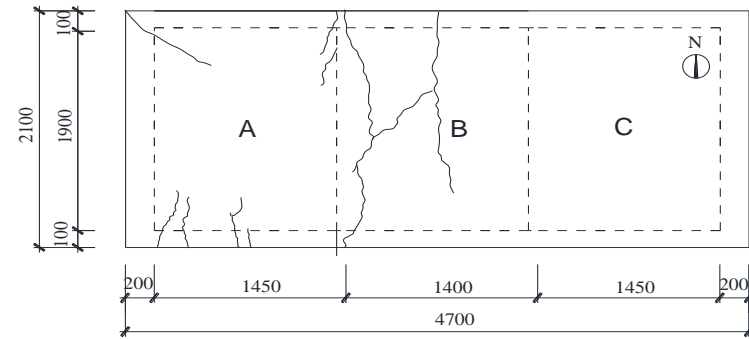
**Figure 9**



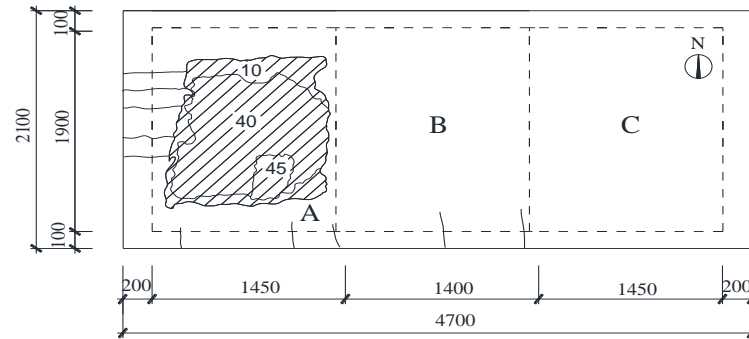
(a) Cracking pattern on the top surface



(c) Bottom surface



(b) Crack development during the test

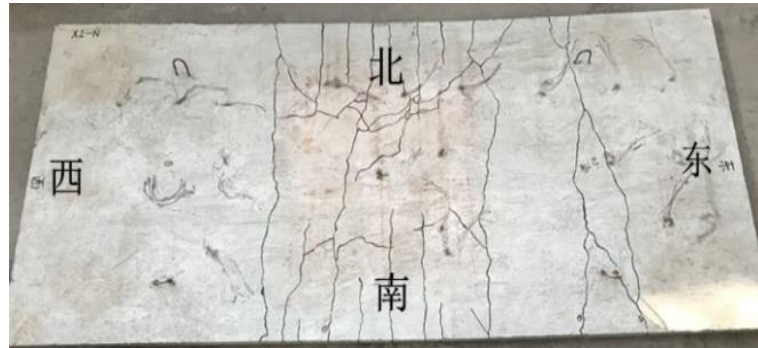


(d) Cracking pattern on the bottom surface

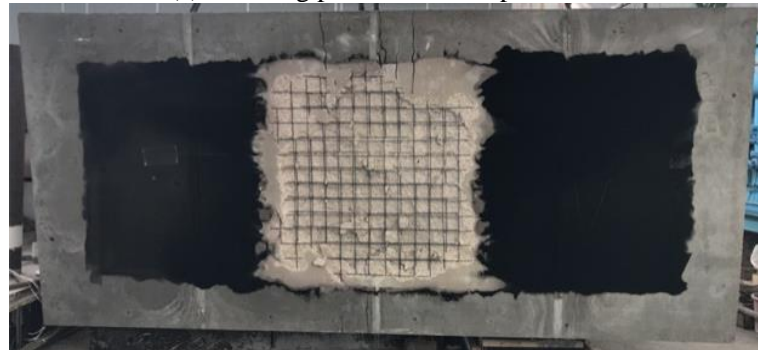
Fig. 9 Failure modes of Slab CS1: (a) cracking pattern on the top surface, (b) crack development, (c) bottom surface, and (d) cracking pattern on the bottom surface



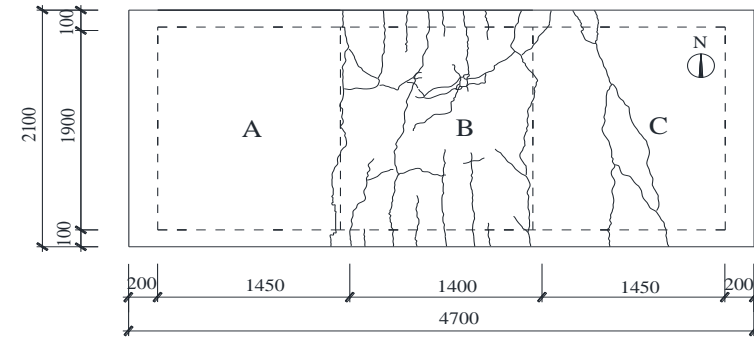
**Figure 10**



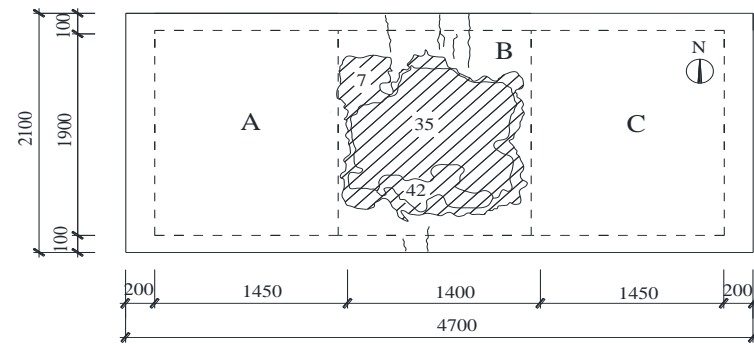
(a) Cracking pattern on the top surface



(c) Bottom surface



(b) Crack development during the test



(d) Cracking pattern on the bottom surface

Fig. 10 Failure modes of Slab CS2: (a) cracking pattern on the top surface, (b) crack development, (c) bottom surface, and (d) cracking pattern on the bottom surface

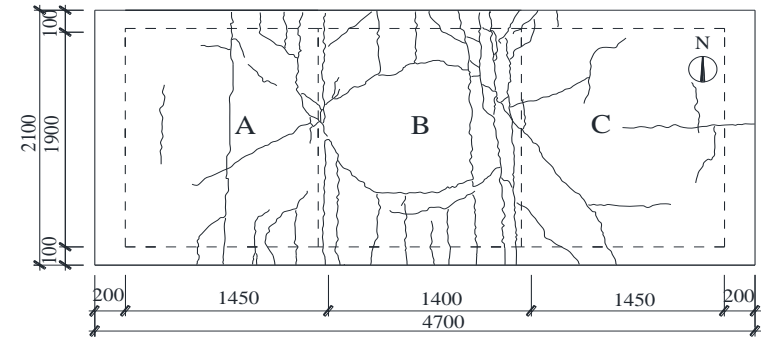
**Figure 11**



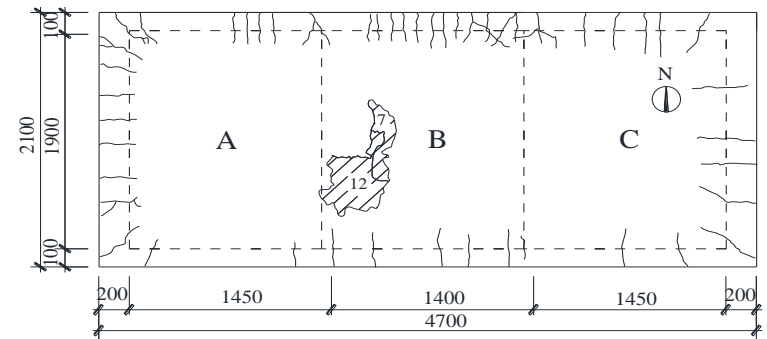
(a) Cracking pattern on the top surface



(c) Bottom surface



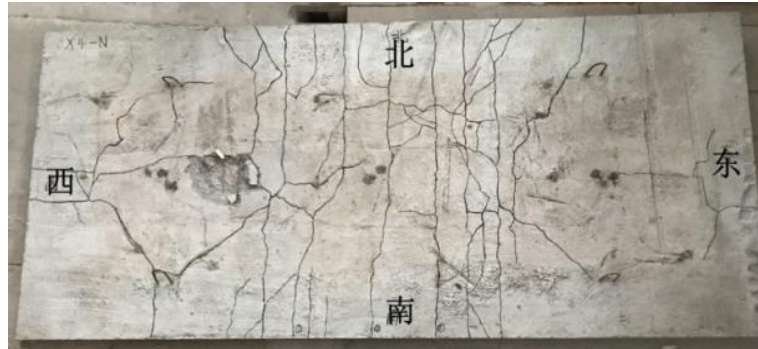
(b) Crack development during the test



(d) Cracking pattern on the bottom surface

Fig. 11 Failure modes of Slab CS3: (a) cracking pattern on the top surface, (b) crack development, (c) bottom surface, and (d) cracking pattern on the bottom surface

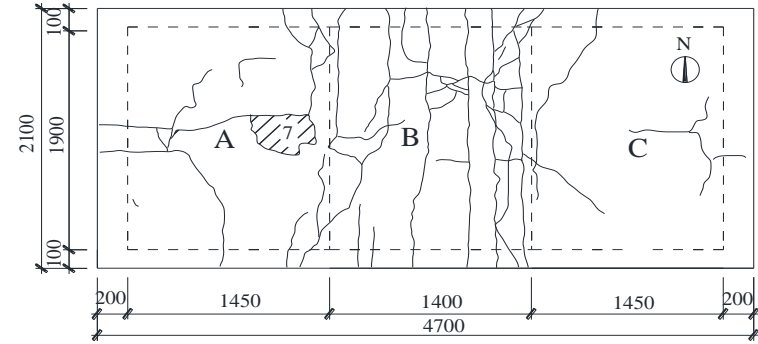
**Figure 12**



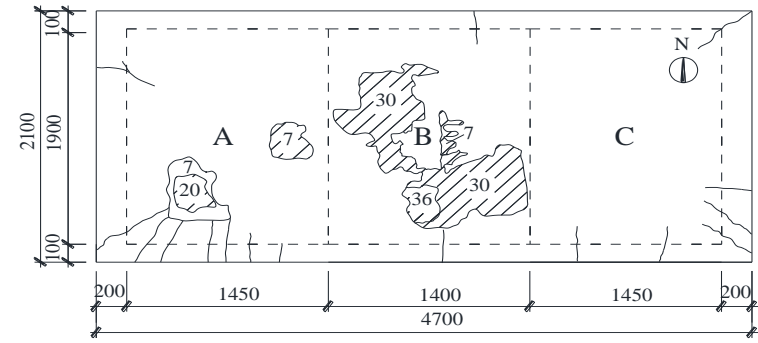
(a) Cracking pattern on the top surface



(c) Bottom surface



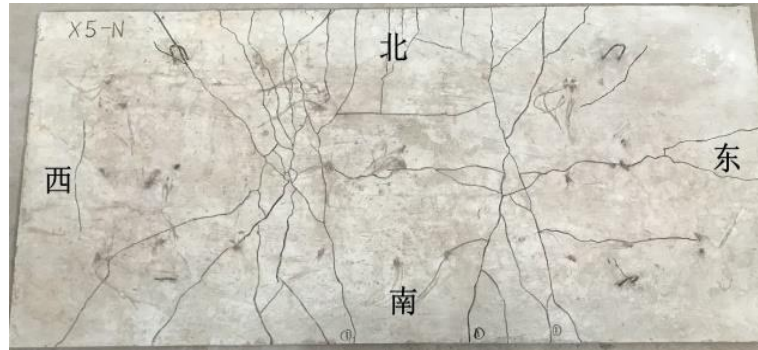
(b) Crack development during the test



(d) Cracking pattern on the bottom surface

Fig. 12 Failure modes of Slab CS4: (a) cracking pattern on the top surface, (b) crack development, (c) bottom surface, and (d) cracking pattern on the bottom surface

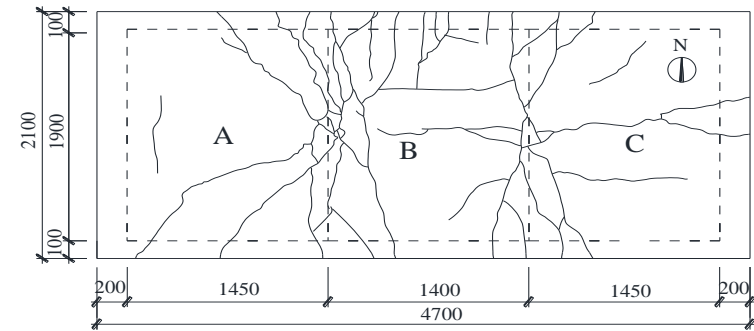
**Figure 13**



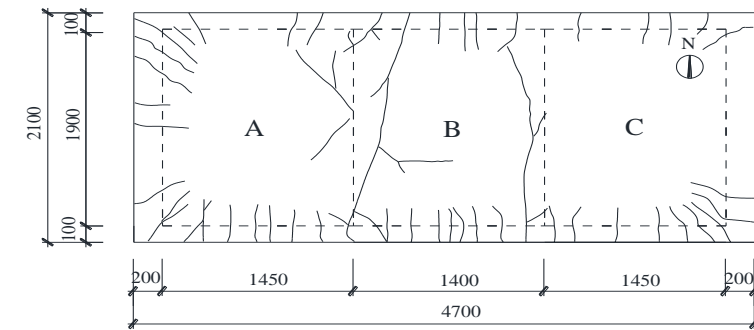
(a) Cracking pattern on the top surface



(c) Bottom surface



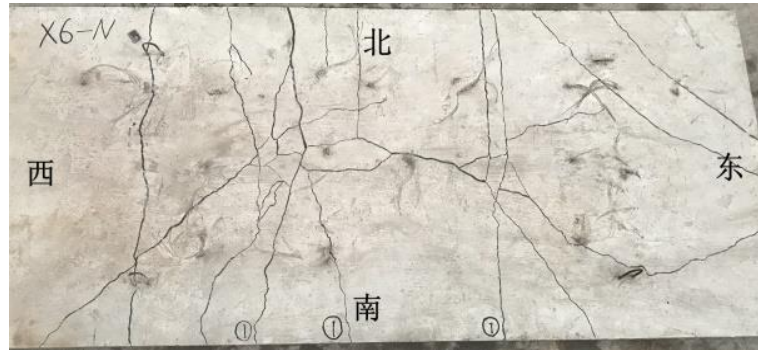
(b) Crack development during the test



(d) Cracking pattern on the bottom surface

Fig. 13 Failure modes of Slab CS5: (a) cracking pattern on the top surface, (b) crack development, (c) bottom surface, and (d) cracking pattern on the bottom surface

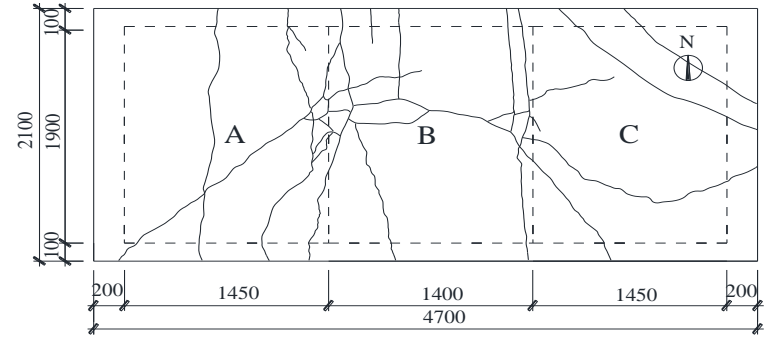
**Figure 14**



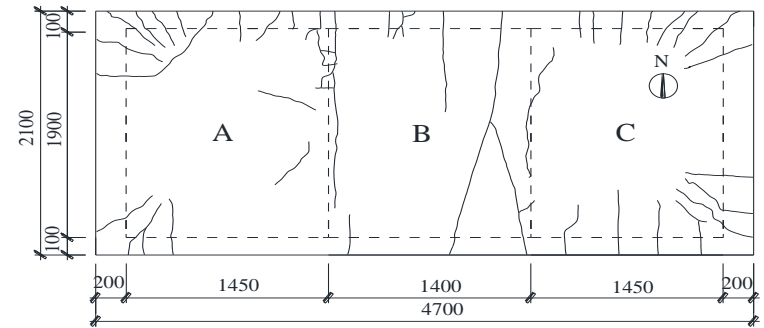
(a) Cracking pattern on the top surface



(c) Bottom surface



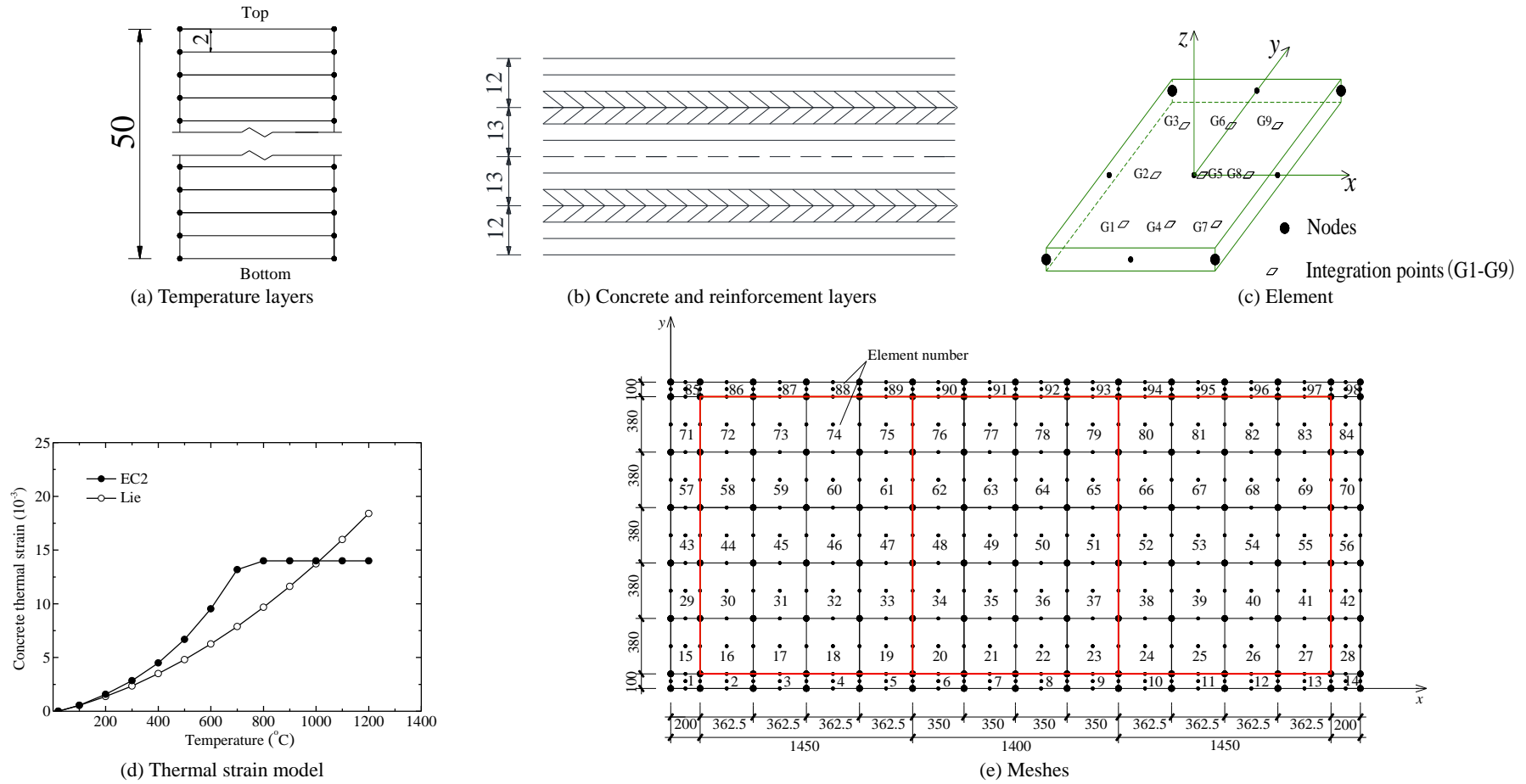
(b) Crack development during the test



(d) Cracking pattern on the bottom surface

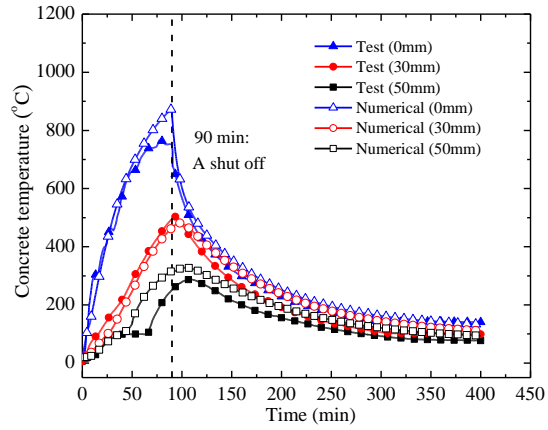
Fig. 14 Failure modes of Slab CS6: (a) cracking pattern on the top surface, (b) crack development, (c) bottom surface, and (d) cracking pattern on the bottom surface

**Figure 15**

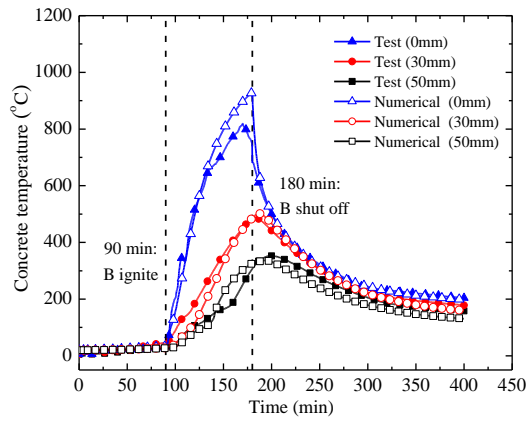


**Fig. 15** Temperature and structural models of the tested slabs (dimensions in mm)

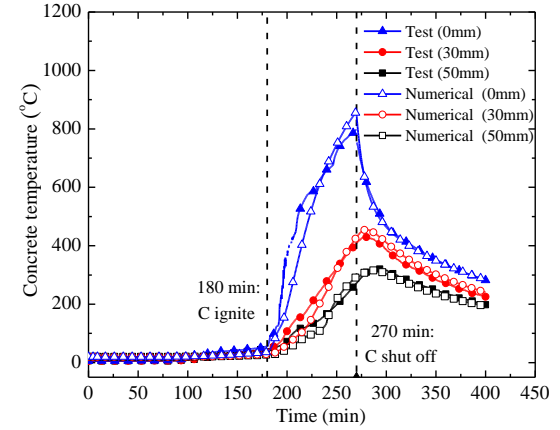
**Figure 16**



Span CS3-A

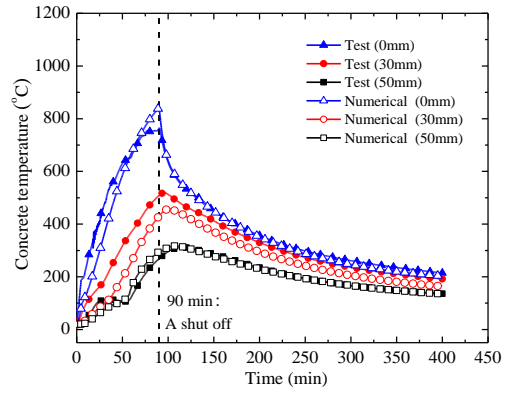


Span CS3-B

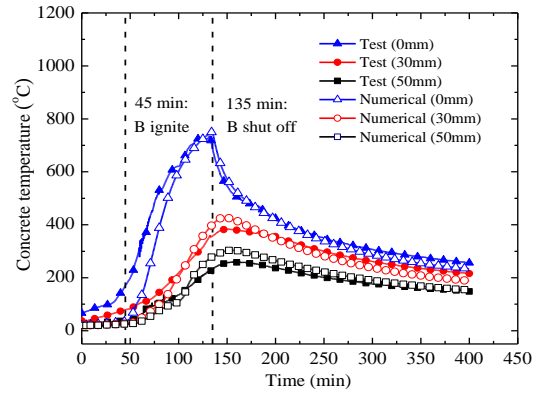


Span CS3-C

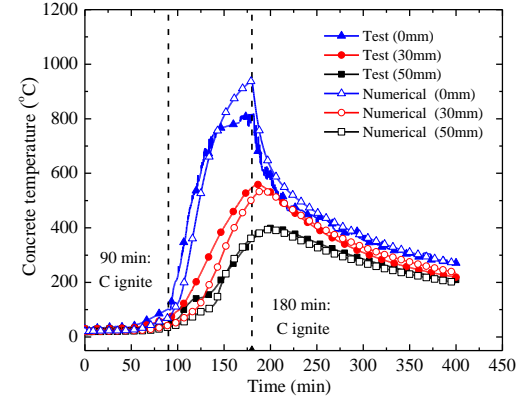
(a) Slab CS3



Span CS5-A

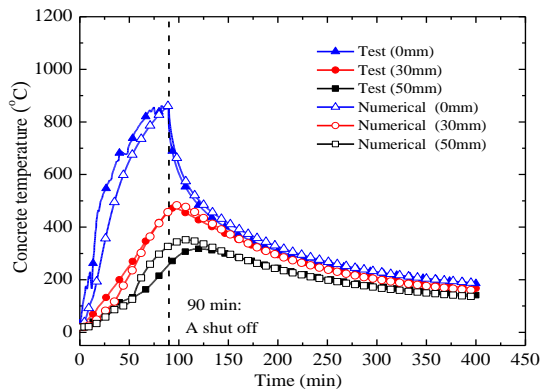


Span CS5-B

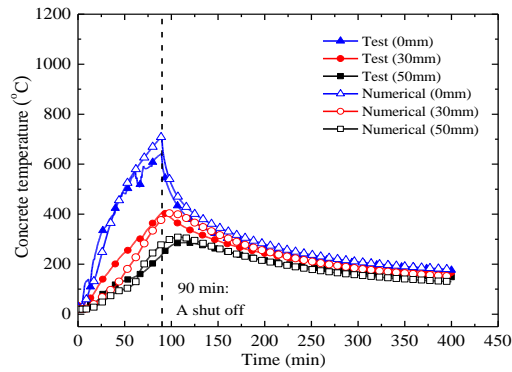


Span CS5-C

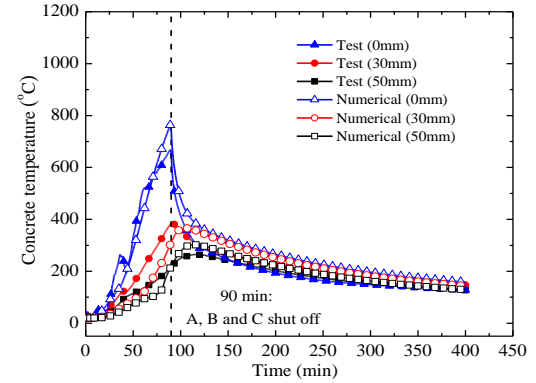
(b) Slab CS5



Span CS6-A



Span CS6-B



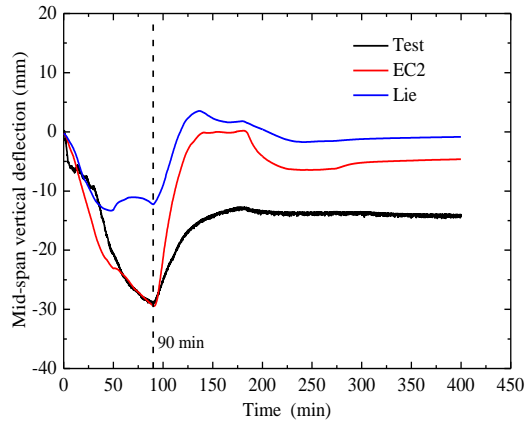
Span CS6-C

(c) Slab CS6

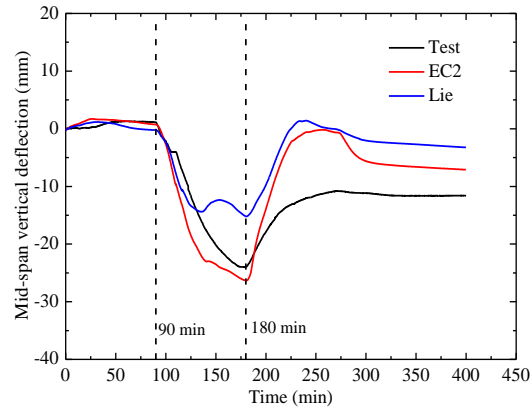
Fig. 16 Comparison of predicted and tested temperatures: (a) Slab CS3, (b) Slab CS5, and (c) Slab CS6



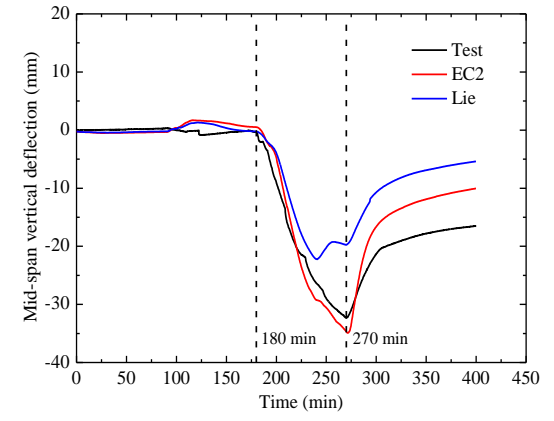
**Figure 17**



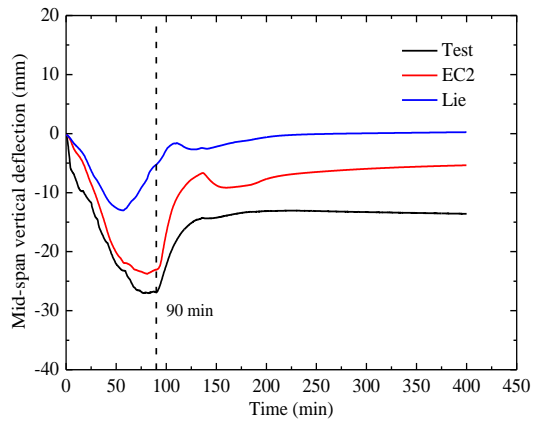
Span CS3-A



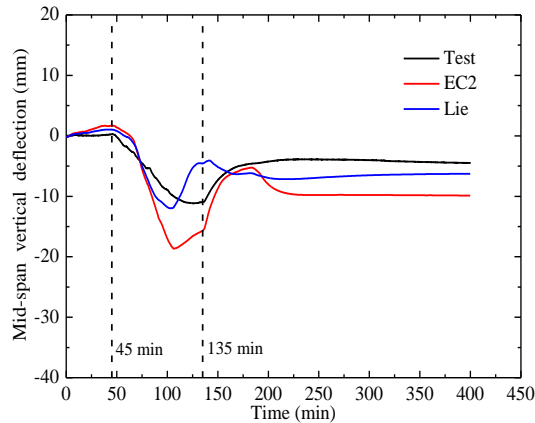
Span CS3-B  
(a) Slab CS3



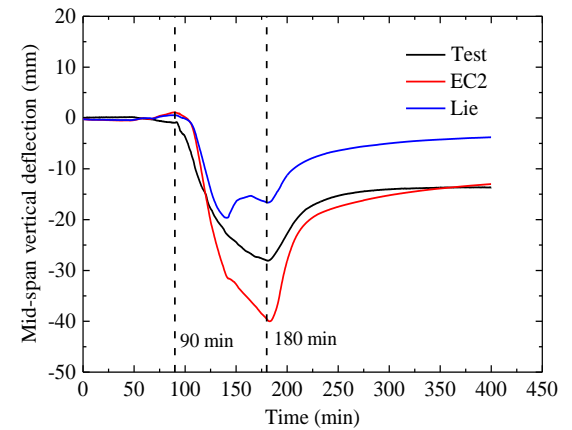
Span CS3-C



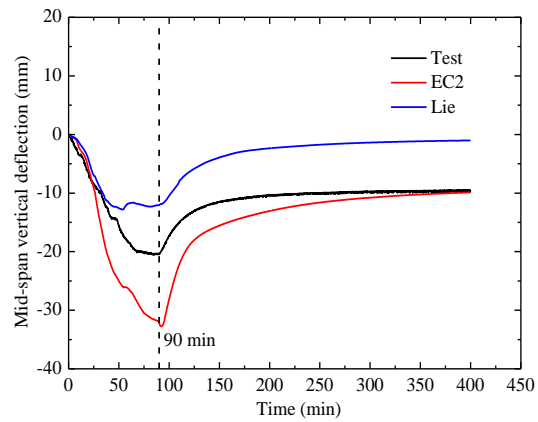
Span CS5-A



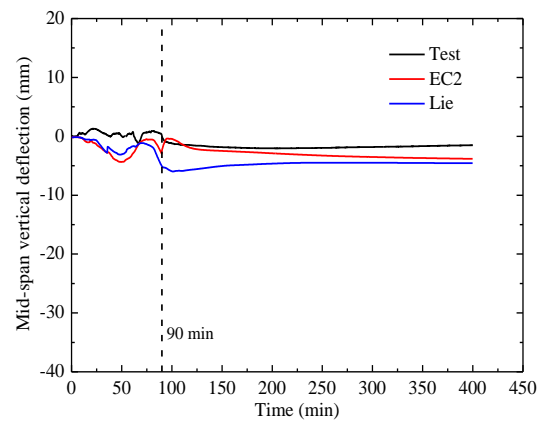
Span CS5-B  
(b) Slab CS5



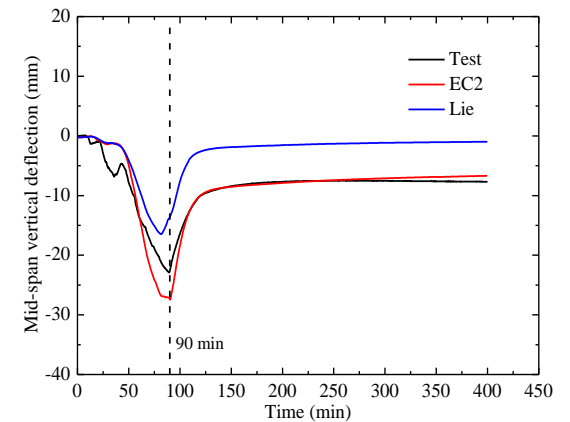
Span CS5-C



Span CS6-A



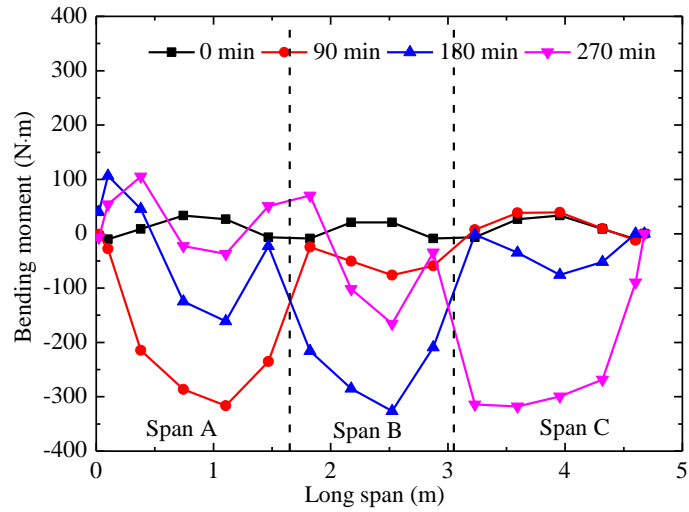
Span CS6-B  
(c) Slab CS6



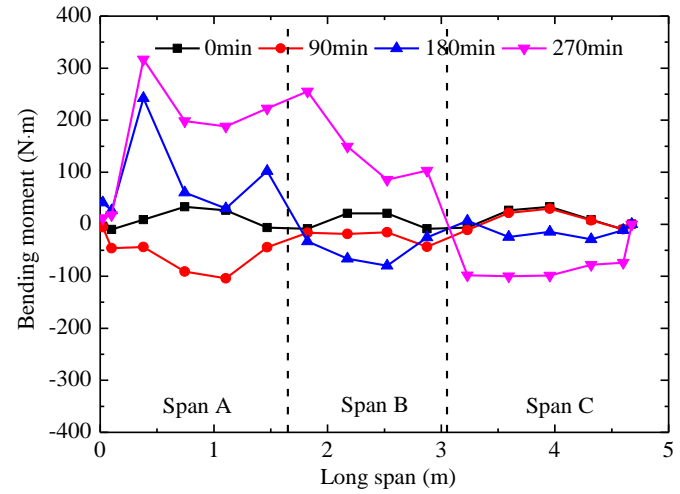
Span CS6-C

Fig. 17 Comparison of predicted and tested mid-span deflection-time curves: (a) Slab CS3, (b) Slab CS5, and (c) Slab CS6

**Figure 18**



(a) EC2 model



(b) Lie model

Fig. 18 Comparison of bending moments predicted by EC2 and Lie thermal strain models (Slab CS3)

**Tables:**Table 1 Mixing proportion of the concrete (kg/m<sup>3</sup>)

Water	Cement	Sand	Coarse Aggregate (5-12mm)	Admixtures
185	240	557	1178	154

Table 2 Comparison of key parameters of the present slabs and the slabs in Refs. [13-14]

Parameter	Present slabs						Ref. [14]					Ref. [13]			
	CS1	CS2	CS3	CS4	CS5	CS6	S1	S2	S3	S4	S5	B1	B2	B3	B4
Days (d)	92	153	182	196	378	385	189	198	218	225	236	749	701	716	730
Fire scenario (min)	A (0,180)	B (0,180)	A (0, 90) → B (90, 180) and C (180, 270) *	B (0, 90) → A (0, 180) and C (180, 270)	A (0, 90) → B (45, 135) and C (90, 180)	A, B, and C (0, 90)	A (0, 190)	B (0, 200)	A and C (0, 160)	A and B (0, 180)	A, B and C (0, 180)	B (0, 180) → A (60, 235) and C (60, 235)	B (0, 160) → A (30, 160) and C (30, 160)	A (0, 180) → B (60, 240) → C (120, 300)	A (0, 180) → C (60, 240) → B (120, 300)
Total fire duration (min)	180	180	270	270	180	90	400	400	400	400	400	360	400	600	600
Concrete cover (mm)				8					10				15		
Thickness (mm)				50					80				100		
Reinforcing bars (mm)				4					6				8		
Characteristic cube strength of concrete (MPa)				34					40				30		
Load (kPa)	1.0	1.0	3.0	3.0	3.0	3.0			2.0				2.0		

\* A (0, 90) → B (90, 180) and C (180, 270): 0 (90 and 180) represents the fire ignition time for Compartment A (B and C), 90 (180 and 270) represents the shut-off time for Compartment A (B and C). “→”: fire spread direction

Table 3 Concrete and reinforcement temperatures of tested slabs at different times

Slab	Compartment	Furnace temperature (°C)			Concrete temperature (°C) at the shut-off time		Concrete temperature (°C) at the end of fire test		Maximum steel temperature (°C) at the shut-off time		Maximum steel temperature (°C) at the end of fire test		Maximum deflection during the heating stage (mm)	Residual deflection at the end of the test (mm)
		Maximum furnace temperature	Furnace temperature at the shut-off time	Furnace temperature at end of fire test	Bottom surface	Top surface	Bottom surface	Top surface	Bottom	Top	Bottom	Top		
CS1	A	1137	1009	303	926	623	304	193	794	626	218	197	15.0	-1.2
	B	196	169	192	229	84	186	108	171	104	165	132	6.4	2.3
	C	83	37	83	33	30	70	53	30	25	61	48	0.6	0
CS2	A	181	131	175	113	88	125	99	113	71	121	103	0.1	-1.4
	B	1030	1029	285	1085	610	283	153	916	647	236	211	21.9	3.4
	C	173	93	170	104	45	108	73	105	63	111	81	-1.7	-3.5
CS3	A	1004	943	175	751	249	139	77	644	358	111	90	-29.2	-14.3
	B	1027	907	231	755	302	233	154	654	432	201	178	-23.9	-11.6
	C	1025	962	263	789	271	280	183	721	455	257	217	-32.3	-16.5
CS4	A	1060	1060	227	815	316	216	80	611	388	186	165	-27.6	-14.2
	B	966	955	220	-	-	-	-	-	-	-	-	-5.3	-1.2
	C	1013	968	241	782	295	224	136	649	387	186	142	-27.2	-14.5
CS5	A	982	967	249	760	271	215	135	626	370	203	165	-30.9	-15.8
	B	917	912	292	721	232	256	150	642	358	245	213	-10.9	-4.5
	C	1102	1040	290	810	355	271	209	673	392	222	190	-28.0	-13.7
CS6	A	933	907	211	851	264	186	139	634	381	178	159	-20.3	-9.5
	B	830	805	210	640	242	177	147	544	278	171	149	0.1	-1.5
	C	907	883	176	724	220	154	115	518	291	170	141	-22.7	-7.7
S1	A	1119	1110	312	903	246	300	179	747	480	309	289	-29.3	-15.6
	B	307	318	206	172	70	147	86	148	99	143	118	-2.3	-1.1
	C	105	49	105	50	37	88	65	35	34	68	60	-1.1	-1.4
S2	A	150	52	150	131	63	158	78	79	76	108	94	-1.3	-1.3
	B	1003	1003	312	729	138	300	121	872	709	301	270	-4.0 (18.0)	9.2
	C	163	66	163	48	39	98	69	48	44	100	86	-0.4 (1.1)	-0.4
S3	A	1146	1042	327	790	183	317	163	714	383	311	266	-18.8	-8.1
	B	433	431	298	390	118	267	160	258	145	245	192	-0.9 (5.5)	0.61
	C	1110	1089	341	815	245	316	177	851	437	313	263	-21.8	-11.0
S4	A	1147	1063	391	846	240	374	193	754	464	366	310	-18.0	-8.9
	B	1141	1042	414	863	243	373	175	752	461	363	281	-1.6	-1.2
	C	267	231	240	169	88	187	92	164	122	182	151	-1.8	-2.8
S5	A	1149	1031	387	781	261	380	189	774	494	355	312	-23.0	-13.9
	B	1137	1052	435	833	258	405	234	708	488	394	340	-3.0 (2.7)	-1.6
	C	1145	1064	401	813	214	348	170	771	365	362	290	-25.0	-14.4
B1	A	1198	998	491	876	192	444	241	666	310	462	336	-21.8	-13.0
	B	1112	1096	555	742	272	529	270	646	290	490	349	3.7 (-12.8)	-2.7
	C	1133	1015	491	877	238	483	264	672	312	403	314	-28.3	-18.8
B2	A	1188	958	300	1007	94	248	108	677	213	266	196	-	-
	B	1016	873	360	829	126	344	212	624	222	318	251	-	-
	C	1299	1104	340	996	173	316	188	706	285	289	223	-	-
B3	A	1150	1142	332	851	184	344	171	605	263	289	247	-29.6	-6.0
	B	1200	1200	401	1130	201	474	266	712	331	432	328	-4.3 (5.5)	4.1
	C	1249	1238	367	941	200	439	231	660	291	410	306	-31.6	-19.8
B4	A	1150	1141	295	671	142	211	118	529	312	216	249	-24.9	-10.2
	B	1127	1127	348	903	265	456	258	644	360	418	289	24.3	5.3
	C	1026	1026	326	890	196	359	183	627	303	334	243	-28.1	-18.5

-: the data were not measured.

Table 4 Fire resistance of six concrete slabs based on different failure criteria

Slab	Fire resistance (min)		
	Steel temperature failure criterion (A/B/C)	Concrete temperature failure criterion (A/B/C)	Deflection failure criterion (l/50) (A/B/C)
CS1	41.7/*/*	28.2/*/*	*/**/*
CS2	*/58.3/*	*/34.8/*	*/**/*
CS3	74.5/65.2/52.3	69.8/46.7/49.7	89.7/*/70.2
CS4	69.3/-/83.7	33.8/-/45.6	*/**/*
CS5	76.5/70.6/71.1	62.3/57.5/29.3	66.7/*/*
CS6	73.2/*/*	57.5/54.3/63.3	*/**/*
S1	123.5/*/*	100.0/*/*	*/**/*
S2	*/94.5/*	*/200.0/*	*/**/*
S3	81.0/*/40.0	122.5/193.5/95.5	*/**/*
S4	51.0/65.5/*	118.0/108.5/*	*/**/*
S5	41.5/86.5/52.5	103.5/116.0/128.5	*/**/*
B1	116.3/145.2/93.5	137.8/136.5/108.5	*/**/*
B2	79.8/127.5/103.2	190.5/169.1/110.3	-/-/-
B3	169.0/106.5/131.5	152.2/151.7/139.0	80.5/*/162.7
B4	*/123.8/133.0	178.0/102.2/140.5	*/**/*

Note: '\*' no failure, '-' no data

### Conflict of interest

The authors declared that they have no conflicts of interest to this work. We declare that we do not have any commercial or associative interest that represents a conflict of interest in connection with the work submitted.