

1 **Pullout behaviour of geosynthetics in a recycled construction**
2 **and demolition material - Effects of cyclic loading**

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20

21 **Abstract**

22 In recent years, the use of construction and demolition (C&D) materials as alternative
23 aggregates in geotechnical engineering applications, such as embankments, pavement
24 subbase layers and geosynthetic-reinforced structures has raised increasing attention from
25 researchers and practitioners worldwide. On the other hand, geosynthetics, particularly geogrids
26 and high strength geotextiles, are used as a reinforcement material in some of those
27 applications. When these infrastructures are subjected to repeated loadings (e.g. traffic, wave
28 and seismic loads), the understanding of the interaction properties at the backfill-geosynthetic
29 interfaces under cyclic loading conditions is of primary interest. This paper describes an
30 experimental study carried out using a large-scale pullout test apparatus to assess the load-
31 strain-displacement behaviour of two geosynthetics embedded in a recycled C&D material
32 under cyclic and post-cyclic loading conditions. Test results show that cyclic loading can
33 measurably reduce the post-cyclic pullout resistance of the geotextile (up to 15%), when
34 compared to that obtained from the benchmark monotonic test. Conversely, the cyclic loading
35 did not significantly influence the pullout resistance of the geogrid. The cumulative cyclic
36 displacements over the length of the geosynthetics were found to increase with the load
37 amplitude and the pre-cyclic pullout load level. Moreover, under identical test conditions, the
38 accumulated cyclic deformations along the geotextile length consistently exceeded those for the
39 geogrid, possibly due to the lower tensile stiffness of the geotextile at low strains.

40

41 *Keywords:* Recycled construction and demolition materials, Sustainability, Geosynthetics, Cyclic
42 loading, Pullout tests

43 **1 INTRODUCTION**

44 In recent years, waste generation and its efficient management has been pointed out as a
45 key area of concern within the civil engineering industry at international level. Each year, billions
46 of tons of construction and demolition (C&D) materials are produced globally from a range of
47 activities, including excavation, site preparation, construction, maintenance and demolition of
48 buildings and other civil infrastructures. This evidence, associated with the fact that the
49 construction sector accounts for about 50% of all the materials extracted from the earth's crust
50 [1] has intensified the pressure on the construction industry to develop and implement
51 sustainable and economical waste recycling and valorisation strategies [2]. In this context, the
52 use of recycled C&D wastes as an alternative to natural materials in civil engineering
53 applications has been increasingly recognised as a potential means of addressing the
54 environmental concerns arising from the scarcity of natural resources, as well as the large
55 volumes of waste disposal to landfill. In particular, several studies have recently been
56 conducted to assess the feasibility of using recycled C&D materials as alternative soils or
57 aggregates in various geotechnical engineering works, such as road construction [3-11], ground
58 improvement works [12-15], pipe bedding and backfilling [16, 17] and construction of
59 geosynthetic-reinforced structures [18-20]. Although most of these studies have yielded
60 encouraging results, suggesting that properly selected C&D materials may exhibit engineering
61 properties equivalent or superior to those of typical quarry products, the recycling rates of C&D
62 wastes in many countries, including Portugal, are still far below the target levels for satisfactory
63 sustainable practice.

64 The application of geosynthetics, such as geogrids and geotextiles as reinforcement in
65 geotechnical and transportation engineering projects, including retaining walls, road and railway
66 embankments, steep slopes and bridge abutments to enhance the mechanical behaviour of soil
67 has gained increasing acceptance worldwide. Among the main reasons for the popularity of
68 these reinforced structures are the high cost-effectiveness, simple construction, ductility and
69 flexibility, possibility to use lower quality backfill materials and satisfactory performance even
70 when constructed in seismic areas.

71 For the safe design and adequate performance of geosynthetic-reinforced structures
72 throughout their design working life, the geosynthetic tensile strength and the interaction
73 characteristics at the interfaces between the geosynthetics and the backfill material should be
74 properly understood. It should be noted that the pullout mechanism of a geotextile is different
75 from that of a geogrid reinforcement. For geotextiles (with continuous surface), only the frictional
76 resistance contributes to the overall pullout resistance. However, for geogrids, the pullout
77 capacity results from the skin friction on the surface of the geogrid longitudinal and transverse
78 members (i.e. frictional resistance) and the bearing resistance mobilised against the transverse
79 members (passive resistance). Regardless of the reinforcement type, a condition for verification
80 of internal stability is that the tensile force acting on the reinforcement should not exceed its
81 pullout strength in the anchorage zone (beyond the hypothetical failure surface). The pullout
82 resistance of geosynthetics in the anchorage zone of geosynthetic-reinforced structures is
83 therefore required by design codes for stability analysis [21-24].

84 The soil-geosynthetic interface behaviour has been extensively investigated over the past
85 decades using different test methods, such as the direct shear test [25-30], pullout test [31-35],
86 inclined plane test [36-39] and in-soil tensile test [40]. However, only limited effort has been
87 expended to characterise the interaction between geosynthetics and recycled C&D materials
88 [41-44, 19, 45].

89 Touahamia et al. [38] carried out a series of large-scale direct shear tests on unreinforced
90 and geogrid-reinforced recycled construction materials, such as crushed concrete and building
91 debris. Although the angles of internal friction of the recycled materials were found to be lower
92 than that of a freshly quarried basalt aggregate, the presence of the geogrid reinforcement led
93 to a significant increase in the shearing resistance of these recycled materials, while also
94 greatly restraining the deformation of the specimens.

95 To ascertain the potential use of recycled C&D wastes as backfill of reinforced soil
96 structures, Santos and Vilar [36] evaluated the geotechnical and chemical properties of a
97 recycled C&D aggregate, as well as the interface behaviour between the recycled material and
98 a geogrid under pullout loading conditions. The internal friction angle of the C&D aggregate
99 ($\phi = 42^\circ$) was greater than that of the reference material used by the authors (a standard sand

100 complying with the specifications of the FHWA for backfill materials of reinforced soil structures,
101 with $\phi = 32^\circ$). Moreover, the results of the pullout tests showed that the C&D material-geogrid
102 interfaces yielded better performance than those involving the standard sand.

103 Arulrajah et al. [43] investigated the interface shear strength properties of various C&D
104 aggregates (i.e. recycled concrete aggregate, crushed brick and reclaimed asphalt pavement)
105 reinforced with biaxial and triaxial geogrids, using a modified large-scale direct shear test
106 apparatus. The interface peak shear strength properties of the recycled concrete aggregate
107 were consistently higher than those for the other recycled materials. The geogrid-reinforced
108 C&D materials were found to meet the peak and residual shear strength requirements for
109 construction aggregates typically used in civil engineering applications.

110 More recently, Vieira and Pereira [37, 39] examined the direct shear behaviour of different
111 geosynthetic-C&D material interfaces under various conditions of moisture content and density
112 using a large-scale direct shear test apparatus. The coefficients of interaction obtained for the
113 studied interfaces (0.61-0.94) compared well with those generally found in the literature for soil-
114 geosynthetic interfaces. Additionally, the authors evaluated the pullout behaviour of different
115 geosynthetics embedded in a recycled C&D material, using a large-scale pullout test device
116 [19]. The results from the pullout tests also supported the feasibility of using these recycled
117 C&D wastes as alternative backfill materials for reinforced soil construction.

118 In addition to static loads, geosynthetic-reinforced structures built with recycled C&D
119 materials may also be subjected to repeated loads, such as those generated by traffic and
120 earthquakes, in which case the understanding of the fill material-geosynthetic interaction under
121 cyclic loading conditions is essential [46, 47, 28, 48-52]. While some studies have been
122 conducted on C&D materials under repeated load triaxial testing [53-55], to the best of the
123 authors' knowledge, no previous studies have been reported on the interface strength
124 properties of geosynthetic-reinforced C&D materials under repeated loadings. In this present
125 study, a large-scale pullout test apparatus was used to investigate the behaviour of two different
126 geosynthetics (a uniaxial geocomposite reinforcement, or high-strength geotextile, and an
127 extruded uniaxial geogrid) embedded in a recycled C&D material and subjected to monotonic
128 and cyclic pullout loads. A series of monotonic and multistage pullout tests (consisting of

129 monotonic, cyclic and post-cyclic phases) was conducted, with the goal being to examine the
130 effect of the pre-cyclic pullout load level (i.e. static pullout force at the start of the cyclic phase),
131 frequency and amplitude of the sinusoidal cyclic load and geosynthetic type on the load-strain-
132 displacement behaviour of the reinforcements. Furthermore, to determine whether the imposed
133 cyclic loading has the potential to detrimentally affect the pullout resistance of the
134 geosynthetics, a comparison is made between the maximum pullout forces reached in the post-
135 cyclic phase of the multistage tests and those attained in monotonic tests carried out under
136 otherwise identical test conditions.

137

138 **2 EXPERIMENTAL STUDY**

139 **2.1 Recycled C&D material**

140 The fine-grained recycled C&D material used in this study was collected from a recycling
141 plant located in central Portugal and derived mainly from the demolition of house buildings and
142 cleaning of lands with illegal dumps of C&D wastes. It should be noted that this C&D material
143 resulted from a recycling process, in which any unwanted materials (such as plastics, cork,
144 steel, wood, rubbers, paper and cardboard, textiles, foams, among others) were removed, the
145 materials were crushed and then subjected to grain-size separation. To ascertain the
146 compatibility of this material with the relevant standards, a comprehensive physical, mechanical
147 and environmental characterisation was carried out prior to the actual pullout testing. The
148 constituents of the C&D material were evaluated by hand sorting of particles, following the
149 European Standard EN 933-11:2009 [56], with a slight modification related to the non-inclusion
150 of soils in the “other materials” category. As shown in **Table 1**, the material consisted mainly of
151 concrete and mortar products, unbound aggregates, masonries and soil.

152 The particle size distribution (PSD) of the C&D material was determined by sieving and
153 sedimentation, following the EN 933-1:2012 [57] and CEN ISO/TS 17892-4:2004 [58]
154 standards, respectively. **Fig. 1** compares the PSD of this recycled material with the gradation
155 limits specified by the Federal Highway Administration, FHWA [23] and the National Concrete
156 Masonry Association, NCMA [21] for backfill materials of mechanically stabilised earth walls

157 (MSEW), reinforced soil slopes (RSS) and segmental retaining walls (SRW). It can be
158 concluded that the material fulfils the gradation requirements of the FHWA for reinforced soil
159 slopes and of the NCMA for segmental retaining walls, although not complying with the
160 recommendations of the FHWA for mechanically stabilised earth walls.

161 The physical and geotechnical properties of the recycled C&D material are listed in **Table 2**.
162 The quality of fines was assessed through the methylene blue test, according to the European
163 Standard EN 933-9:2009 [59]. The value of the methylene blue (MB) expressed in grams of dye
164 per kilogram of the 0-2 mm size fraction was 3.2 g/kg. The dry density-moisture content
165 relationship was evaluated using the Modified Proctor test, following EN 13286-2:2002 [60].
166 From this test, the maximum dry density ($\gamma_{d,max} = 20.1 \text{ kN/m}^3$) and optimum moisture content
167 ($w_{opt} = 9\%$) were obtained. Furthermore, the breakage of the C&D material after the Modified
168 Proctor test was evaluated by comparing the particle size distribution curves before and after
169 the test. The particle breakage was found to be almost negligible.

170 The internal shear strength of the C&D material when compacted to the dry unit weight (γ_d)
171 of 16.1 kN/m^3 (corresponding to 80% of its maximum dry density) and at the optimum moisture
172 content (according to the Modified Proctor test [60]) was estimated using a large-scale direct
173 shear box (300 mm wide \times 600 mm long \times 200 mm deep). The direct shear tests were carried
174 out under the normal stresses of 25, 50, 100 and 150 kPa. **Fig. 2** shows the values of peak
175 shear stress plotted against the normal stress, as well as the corresponding best-fit straight line.
176 Based on the Mohr-Coulomb failure criterion, the shear strength of this C&D material can be
177 characterised by a friction angle (ϕ) of 37.6° and cohesion (c) of 16.3 kPa.

178 The content of water soluble sulphates in aggregates is an important parameter that needs
179 to be controlled and kept below a certain level, since sulfate contaminants may give rise to
180 expansive disruption of concrete. In the specific case of recycled C&D materials to be used as
181 backfill of geosynthetic-reinforced structures, this parameter needs to be controlled since the
182 aggregates might be in contact with concrete elements, such as concrete facing elements,
183 bridge foundations, among others. The content of water soluble sulphates of the C&D material
184 used in this study was estimated by spectrophotometry, as per Section 10 of the EN 1744-

185 1:2009 [61]. First, specimens of the C&D material were sieved through a 4 mm sieve and the
186 retained particles were crushed to pass the same sieve. The specimens were then mixed with
187 hot water to extract water-soluble sulphate ions. Barium chloride was added so that sulphate
188 ions precipitate as barium sulphate. The mean value of the water soluble sulphates obtained by
189 weighting and expressed as a percentage of sulphate ions by mass of tested material was
190 0.14%.

191 The use of alternative backfill materials may raise environmental concerns related to the
192 contamination of the ground water. To assess the potential short-term release of dangerous
193 substances, laboratory leaching tests were carried out on the recycled C&D material, following
194 the EN 12457-4:2002 [62]. **Table 3** presents the results of the laboratory leaching tests, along
195 with the acceptance criteria of maximum leached concentration for inert landfill, as established
196 by the European Council Decision 2003/33/EC [63]. It can be concluded that only the sulphate
197 content exceeds the limit specified by the European legislation for inert materials. The Federal
198 Highway Administration recommends the use of backfill materials with a pH value ranging from
199 5 to 10 for the construction of mechanically stabilized earth walls and reinforced soil slopes [23].
200 As shown in **Table 3**, the pH value of this C&D material (pH = 8.2) is within the FHWA
201 recommended range.

202

203 **2.2 Geosynthetics**

204 Two commercially available geosynthetics commonly used for soil reinforcement were
205 tested (**Fig. 3**): a uniaxial geocomposite reinforcement (GCR), also referred to as a high-
206 strength geotextile, consisting of high strength polyester (PET) fibres attached to a continuous
207 filament nonwoven polypropylene (PP) geotextile, and an extruded uniaxial high-density
208 polyethylene (HDPE) geogrid (GGR). The in-isolation tensile strength of the geosynthetics was
209 evaluated by laboratory tensile tests performed according to ISO 10319:2015 [64]. The tensile
210 load-strain curves for five specimens of each geosynthetic tested under repeatability conditions,
211 as well as the corresponding mean curves are presented in **Fig. 4**. **Table 4** summarises the
212 main physical and mechanical properties of these materials.

213 **2.3 Apparatus and test procedures**

214 **Fig. 5a** shows an overall view of the pullout test apparatus used in this current study. The
215 equipment is composed of a large pullout box (1.53 m long, 1.00 m wide and 0.80 m deep), a
216 vertical load application system, a horizontal force actuator device and all the required
217 instrumentation (i.e., displacement transducers, load cells and linear potentiometers). To
218 minimise the frictional effects of the front wall boundary, the apparatus is equipped with a
219 0.20 m long sleeve.

220 The recycled C&D material was compacted inside the pullout box in four 0.15 m thick
221 layers, using an electric vibratory hammer, so as to achieve the target dry unit weight of
222 16.1 kN/m³ (corresponding to 80% of the maximum Modified Proctor dry density) at the
223 optimum moisture content ($w_{opt} = 9\%$). Once the two initial layers were placed and compacted,
224 the geosynthetic specimen (with initial dimensions of 0.25 m wide × 0.75 m long or 0.20 m wide
225 × 0.60 m long, for the geotextile and the geogrid, respectively) was clamped and laid over the
226 C&D material. To monitor the displacements along the length of the specimen, a set of
227 inextensible wires were attached to the geosynthetic, at one end, and to linear potentiometers
228 located at the back of the pullout box, at the opposite end (**Figs. 5b** and **5c**). The remaining two
229 layers of filling material were then placed and compacted, resulting in a total height of 0.60 m.
230 The vertical pressure on the top layer of C&D material was applied through a wooden plate,
231 which was loaded by ten hydraulic jacks, and its magnitude was controlled by a load cell. To
232 attenuate the top boundary-fill friction and obtain more uniform distribution of the vertical
233 stresses, a neoprene slab was installed between the loading plate and the top layer of fill
234 material.

235 The pullout load was applied to the geosynthetic specimen through a hydraulic system and
236 the geosynthetic front displacement (i.e. clamp displacement) was recorded by a linear
237 potentiometer. The multistage tests were carried out under load-controlled conditions and
238 consisted of three successive stages. In the first stage, a constant load increment rate of
239 0.2 kN/min was applied until a pre-established value of the pullout force (referred to in this
240 paper as the pre-cyclic pullout load level, P_L) was reached. In the next stage (cyclic loading

241 phase), a sinusoidal cyclic pullout force of constant frequency (f) and amplitude (A) was
242 imposed for 100 cycles. After that, the test was again carried out under constant load increment
243 rate (0.2 kN/min), until the pullout or tensile failure of the reinforcement was detected. In order
244 to analyse the potential effect of cyclic loading on the pullout resistance of the geosynthetics, a
245 comparison was made between the maximum pullout forces recorded in the third phase of the
246 multistage tests and those from benchmark monotonic tests performed under load-controlled
247 conditions (i.e. under a constant load increment rate of 0.2 kN/min).

248 During the tests, the pullout force, front displacement of the geosynthetic specimen,
249 displacements over the length of the reinforcement and the applied normal stress were
250 continuously monitored. Further details on the pullout test apparatus and test procedures can
251 be found in Ferreira et al. [34].

252

253 **2.4 Test programme**

254 **Table 5** summarises the test conditions adopted in the pullout tests T1 to T13 carried out in
255 the present research. To evaluate the influence of the pre-cyclic pullout load level (i.e. pullout
256 force reached when the cyclic stage starts) on the pullout behaviour of the geosynthetics,
257 different P_L values specified as a function of the pullout resistance (P_R) attained under
258 monotonic loading conditions were considered: $P_L = 0.40 P_R$ and $0.70 P_R$. These P_L values were
259 selected in order to simulate two different levels of static pullout force already acting on the
260 reinforcement when the cyclic loading is applied. In geosynthetic-reinforced soil systems,
261 geosynthetics may be subjected to different static tensile forces, due to the self-weight of the
262 structure and eventual external dead loads. These two P_L values aimed at simulating a relatively
263 low and a high static pullout force acting on the reinforcement, for comparison purposes. The
264 influence of the loading frequency was assessed by applying sinusoidal waves with frequencies
265 of 0.05 Hz and 0.1 Hz. The amplitude of the cyclic load was also defined as a function of P_R and
266 varied between $0.20 P_R$ and $0.40 P_R$. A fixed number of load cycles, n , equal to 100 was applied
267 in the multistage tests. Monotonic load-controlled pullout tests were also conducted on both
268 geosynthetics and used as a benchmark for assessing the effect of cyclic loading on the pullout

269 response of the geosynthetics. In order to simulate low depths, where the pullout failure is most
270 likely to occur in geosynthetic-reinforced structures, all the tests were conducted under a low
271 vertical pressure, σ_v (25 kPa at the interface level).

272

273 **3 RESULTS AND DISCUSSION**

274 **3.1 Effect of the pre-cyclic pullout load level**

275 As mentioned previously, to investigate the influence of the pre-cyclic pullout load level on
276 the pullout response of the geosynthetics, different values of P_L were imposed ($0.4 P_R$ and 0.7
277 P_R). **Fig. 6a** compares the evolution of the pullout force with the front displacement obtained
278 from multistage test T1, which was carried out on the geotextile under $P_L = 0.4 P_R$, $f = 0.1$ Hz
279 and $A = 0.2 P_R$, with that from the benchmark monotonic test (test T12). The total displacements
280 (i.e. resulting from sliding and elongation) measured along the length of the reinforcement
281 during the cyclic stage are presented in **Fig. 6b**. Similarly, **Figs. 6c** and **6d** present the results
282 obtained when the highest value of P_L was considered (test T5). It can be concluded that,
283 regardless of the value of P_L , the cyclic loading led to a decrease in the maximum pullout force
284 recorded in the tests, with respect to that achieved in the comparable monotonic test. This
285 reduction was particularly significant under $P_L = 0.7 P_R$ (15.4%), when compared to the lower
286 reduction of 7.3% corresponding to $P_L = 0.4 P_R$.

287 The evolution of the pullout force with the front displacement for the benchmark monotonic
288 test (test T12) shows a decrease in the interface stiffness occurring around $0.55P_L$. This
289 evidence has significant influence on the interface behaviour above this level. Fig. 6c reveals
290 that when the highest value of P_L was imposed to the interface, the above-mentioned drop point
291 had already been exceeded and the interface was unable to provide suitable pullout strength to
292 respond to the imposed load.

293 **Fig. 6** also shows that the failure mode when the interface is subjected to previous cyclic
294 loading differed from that observed under monotonic loading conditions. Indeed, while in the
295 monotonic test the failure was caused by a lack of tensile strength of the reinforcement (tensile
296 failure), suggesting that the pullout resistance exceeded the tensile strength of the geosynthetic

327 under these confinement conditions, in the multistage tests the failure was caused by sliding of
328 the specimen along the interface (pullout failure). The change of failure mode (from tensile to
329 pullout failure) when the interface is previously subjected to cyclic loading may be associated
330 with the cyclic load-induced deformations along the length of the reinforcement and progressive
331 mobilisation of sections towards the reinforcement free end, which promotes the pullout trigger
332 condition (i.e. when the rear end of the reinforcement begins to move) and associated pullout
333 failure during the post-cyclic stage of the multistage tests.

334 As expected, the displacements measured over the geosynthetic length at the start of the
335 cyclic loading phase (i.e. for $n = 0$) increased with the pre-cyclic pullout load level (**Figs. 6b** and
336 **6d**). **Fig. 6b** indicates that, for $P_L = 0.4 P_R$, the displacements/deformations along the geotextile
337 resulting from cyclic loading were generally negligible, except for the section adjacent to the
338 clamp system, which experienced increasing deformation throughout the load cycles. However,
339 in test T5 involving a higher P_L value, the displacements/deformations along the geosynthetic
340 length increased significantly with the number of cycles (**Fig. 6d**). This is possibly associated
341 with the fact that the full geosynthetic length had already been mobilised when the cyclic stage
342 started, as indicated by the displacement profile corresponding to $n = 0$. Similar conclusions
343 were also drawn from the comparison of the results obtained under different P_L values when a
344 lower frequency of 0.5 Hz was adopted (tests T3 and T7). These observations suggest that the
345 pre-cyclic pullout load level has the potential to greatly affect the incremental displacements
346 measured along the length of the geotextile during cyclic loading, as well as the pullout
347 resistance of the reinforcement after cyclic loading.

348 **Fig. 7** illustrates the influence of P_L on the cumulative displacements recorded during the
349 load cycles at the front and rear ends of the geotextile in tests performed under different values
350 of load frequency and amplitude. Regardless of the frequency (i.e. 0.1 or 0.05 Hz) and
351 amplitude (i.e. 0.2 or 0.4 P_R), the accumulated front displacements of the geotextile increased
352 with the number of cycles and reached significantly larger values under the highest P_L . In
353 general, higher increments of front displacement were obtained during the initial stage of cyclic
354 loading, with a gradually decreasing trend being observed during subsequent cycling (**Figs. 7a,**
355 **7c** and **7e**). On the other hand, the accumulated displacements at the rear end of the

326 specimens were practically unnoticeable (**Figs. 7b, 7d and 7f**). It is noteworthy that in the test
327 conducted simultaneously under the highest values of P_L and A (i.e. $P_L = 0.7 P_R$ and $A = 0.4 P_R$
328 – test T6), the cyclic loading induced the failure of the interface (after about 40 cycles), which
329 prevented the completion of the pre-established number of cycles (**Fig. 7c**).

330 The effect of P_L on the pullout response of the geogrid when subjected to a cyclic loading
331 with frequency of 0.1 Hz and amplitude equal to $0.2 P_R$ is shown in **Fig. 8** (tests T8 and T10).
332 The results indicate that the maximum pullout forces reached in the tests were not significantly
333 affected by the applied cyclic loadings (**Figs. 8a and 8c**). However, for $P_L = 0.7 P_R$, the failure
334 occurred by sliding of the geogrid along the interface, unlike the tensile failure observed in the
335 monotonic test. This finding suggests that cyclic loading for high levels of tensile force installed
336 in the geogrid may change the pullout behaviour of the geogrid, such that it can induce the
337 pullout failure of the reinforcement in situations where the failure would otherwise be determined
338 by a lack of tensile strength.

339 As shown in **Figs. 8b and 8d**, the displacements recorded along the length of the geogrid
340 specimens during cyclic loading increased progressively with the load cycles and were more
341 pronounced under the highest P_L value, corroborating the results obtained for the geotextile.
342 The influence of P_L on the geogrid deformation behaviour during cyclic loading is further clarified
343 in **Fig. 9**, which plots the accumulated displacements at the front and rear ends of the geogrid
344 specimens under different values of load amplitude. The incremental displacements were
345 particularly significant during the initial load cycles, with a decreasing rate being observed
346 subsequently. Furthermore, the cumulative displacements at either end of the reinforcement
347 were consistently larger under $P_L = 0.7 P_R$. For instance, upon the application of 100 load cycles
348 with amplitude of $0.4 P_R$, the cumulative front displacement of the geogrid reached about 20 mm
349 for $P_L = 0.4 P_R$, whereas it exceeded 40 mm for $P_L = 0.7 P_R$ (**Fig. 9c**). This value exceeds the
350 limit value of 30 mm beyond which a medium height geosynthetic-reinforced wall constructed
351 with a granular backfill can be considered to be performing poorly or be potentially
352 unstable [65].

353

354 **3.2 Effect of the load frequency**

355 The effect of the cyclic load frequency on the pullout behaviour of the geotextile was
356 evaluated by comparing the results from multistage tests carried out at the frequencies of 0.1
357 and 0.05 Hz. **Fig. 10** presents the results obtained under $P_L = 0.4 P_R$, $A = 0.2 P_R$ and different
358 frequencies (tests T1 and T3), whereas **Fig. 11** shows the experimental data corresponding to
359 $P_L = 0.4 P_R$ and a higher value of the load amplitude, $A = 0.4 P_R$ (tests T2 and T4). **Figs. 10a**
360 and **10c** suggest that the cyclic load frequency may affect the maximum pullout force as well as
361 the failure mode observed during the post-cyclic stage of the test. In fact, when the test was
362 carried out under 0.1 Hz frequency loading (**Fig. 10a**), the failure was caused by sliding of the
363 reinforcement along the interface and the maximum pullout force was about 7.3% lower than
364 that obtained under monotonic loading conditions. However, under 0.05 Hz frequency loading
365 (**Fig. 10c**), the failure resulted from insufficient tensile strength of the reinforcement and the
366 maximum pullout force was close to that attained in the monotonic test.

367 For these specific test conditions ($P_L = 0.4 P_R$ and $A = 0.2 P_R$), the displacements recorded
368 along the geosynthetic length during the cyclic phase were not significantly influenced by the
369 load frequency and only the first instrumented section (i.e. front section) contributed to the
370 mobilisation of pullout forces (**Figs. 10b** and **10d**). However, under a higher amplitude loading
371 ($A = 0.4 P_R$), the effect of frequency on the displacements measured over the reinforcement
372 length appear to be more pronounced (**Figs. 11b** and **11d**), with the higher frequency loading
373 inducing greater deformations along the length of the specimen.

374 As shown in **Figs. 11a** and **11c**, when the loading rate decreased from 0.1 to 0.05 Hz, the
375 interface failure mode changed from pullout to tensile failure, corroborating the results obtained
376 under the lower amplitude of $0.2 P_R$. As noted earlier, for the multistage test in which the failure
377 occurred due to a lack of tensile strength of the reinforcement, the cyclic loading had little effect
378 on the maximum pullout force reached in the test (**Fig. 11c**).

379 **Fig. 12** compares the accumulated displacements recorded at the front and rear ends of the
380 geotextile specimens during cyclic loading when the frequencies of 0.1 and 0.05 Hz were
381 imposed. With regard to the displacements measured at the front end of the geosynthetic, the

382 results did not show any clear trend. On the other hand, the displacements measured at the
383 rear end of the reinforcement were negligible regardless of frequency, which means that no
384 sliding occurred during the cyclic stage of these tests. Moraci and Cardile [47] studied the effect
385 of the cyclic load frequency on the deformation behaviour of different geogrids embedded in a
386 compacted uniform sand when subjected to cyclic pullout forces with frequencies of 0.05 and
387 0.1 Hz. The authors reported that, for the test conditions investigated, the effect of frequency on
388 the accumulated displacements and deformations along the specimens was almost negligible.
389 The influence of the load frequency on the pullout response of an extruded uniaxial geogrid
390 embedded in a well-graded residual soil was also investigated in a previous study by Ferreira
391 et. al. [52], whereby the accumulated displacements over the length of the reinforcement were
392 observed to decrease progressively with increasing frequency (from 0.01 to 1 Hz). These
393 findings suggest that the effect of frequency on the pullout behaviour of embedded
394 geosynthetics may be dependent upon the backfill and geosynthetic types, as well as the
395 characteristics of the applied cyclic loading, and hence further studies would be useful to get
396 further insight into this interdependency.

397

398 **3.3 Effect of the load amplitude**

399 The effect of the load amplitude on the pullout behavior of the geotextile can be analysed
400 comparing **Fig. 6a** and **Fig. 6b** with the results plotted in **Fig. 11a** and **Fig. 11b**, relating to tests
401 T1 and T2, respectively. In these tests the geotextile was subjected to a cyclic loading starting
402 at $P_L = 0.4 P_R$, with the frequency of 0.1 Hz and different amplitudes ($A = 0.2 P_R$ and $0.4 P_R$). As
403 mentioned before and irrespective of the amplitude value, the cyclic loading led to a reduction in
404 the maximum pullout force reached in the tests.

405 Comparing the graphs plotted in **Fig. 6b** and **Fig. 11b** it can be noted that the deformation
406 behaviour of the reinforcement during cyclic loading was highly influenced by the load
407 amplitude. In fact, while for $A = 0.2 P_R$ (**Fig. 6b**) only the section of the geosynthetic adjacent to
408 the clamp experienced deformation, under the higher amplitude of $0.4 P_R$ (**Fig. 11b**) most of the
409 reinforcement length was mobilised. Therefore, the increase in amplitude not only induced

410 substantially greater incremental deformations at the front section of the reinforcement, but also
411 led to the mobilisation of sections located towards its opposite (free) end. The rear segment,
412 however, did not experience any significant deformation, regardless of the load amplitude.

413 The influence of the load amplitude on the accumulated displacements at the front and rear
414 ends of the geotextile under different values of P_L and frequency is shown in **Fig. 13**. It can
415 clearly be seen that the displacements recorded at the front end of the geosynthetic increased
416 substantially with the load amplitude, regardless of P_L and frequency (**Figs. 13a, 13c and 13e**).
417 While in the tests carried out under $P_L = 0.4 P_R$ the cumulative front displacements tended to
418 increase at a progressively decreasing rate during the cyclic process (for both values of
419 amplitude), in the tests under $P_L = 0.7 P_R$ the increase in amplitude from 0.2 to 0.4 P_R led to the
420 rupture of the PET yarns, and hence to tensile failure of the geotextile during the cyclic phase.
421 As mentioned, the cumulative displacements at the rear end of the specimens were negligible,
422 indicating that no sliding occurred upon cyclic loading, regardless of the amplitude.

423 **Fig. 14** demonstrates how the cyclic load amplitude affected the pullout response of the
424 geogrid in tests performed under $P_L = 0.4 P_R$ and $f = 0.1$ Hz (tests T8 and T9). For the tested
425 conditions, the load amplitude does not seem to have a significant influence on the pullout
426 resistance of the geogrid. The maximum pullout force attained in the multistage tests was
427 comparable to that reached in the respective monotonic test (**Figs. 14a and 14c**). However, the
428 total displacements measured throughout the geogrid length during the cyclic stage were found
429 to increase with the load amplitude (**Figs. 14b and 14d**).

430

431 **3.4 Effect of the geosynthetic type**

432 The influence of the geosynthetic type on the pullout test results was investigated by
433 comparing the load-strain-displacement behaviour of the geotextile and the geogrid in
434 multistage tests performed under a constant frequency of 0.1 Hz and different amplitudes and
435 pre-cyclic pullout load levels. The pullout force-front displacement curves from multistage tests
436 T2 and T9 carried out on the different geosynthetics under $A = 0.4 P_R$ and $P_L = 0.4 P_R$ are
437 depicted in **Figs. 15a and 15c**, along with the corresponding monotonic curves. In turn, the

438 displacement profiles along the length of the reinforcements are shown in **Figs. 15b** and **15d**.
439 The results indicate that significantly larger front displacements were produced during the cyclic
440 phase in the test involving the geotextile (**Fig. 15a**), when compared with those for the geogrid
441 (**Fig. 15c**). When the geotextile was tested, the peak pullout force recorded in the third stage of
442 the test (i.e. after cyclic loading) decreased about 12.7%, with respect to the value obtained
443 under monotonic loading conditions. However, for the geogrid and as mentioned before, the
444 peak pullout force remained nearly unchanged despite of cyclic loading. The displacements
445 (and associated deformations) measured over the length of the geotextile during the cyclic
446 phase clearly exceeded those of the geogrid, particularly in the sections closer to the point of
447 load application (**Figs. 15b** and **15d**).

448 The pullout behaviour of the geosynthetics is further compared in **Fig. 16**, which shows the
449 results from tests T6 and T11, performed under $A = 0.4 P_R$ and $P_L = 0.7 P_R$. Under these
450 specific test conditions, the geotextile failed during cyclic loading by insufficient tensile strength
451 under confined conditions, upon the accumulation of large deformations at the front section
452 (**Figs. 16a** and **16b**). As mentioned before, the evolution of the pullout force with the front
453 displacement for the geotextile exhibits a slight breaking point for a tensile force around $0.55P_L$
454 (**Fig. 16a**). Consequently, when the cyclic loading phase starts at $P_L = 0.7 P_R$ the interface is
455 unable to provide suitable pullout strength to respond to the imposed load. In contrast, the
456 geogrid failure occurred during the post-cyclic stage of the test and at a pullout force that was
457 similar to that attained under monotonic conditions, thus exhibiting better performance than the
458 geotextile under these loading conditions (**Figs. 16c** and **16d**).

459 The influence of the geosynthetic type on the accumulated displacements at the front and
460 rear ends of the specimens during cyclic loading is illustrated in **Fig. 17**. Except for the tests
461 carried out under the lowest values of P_L and A ($P_L = 0.4 P_R$ and $A = 0.2 P_R$), in which the front
462 and rear displacements for both geosynthetics were rather similar (**Figs. 17a** and **17b**), the
463 accumulated displacements at the front end of the geotextile specimens were significantly
464 higher than those for the geogrid (**Figs. 17c, 17e** and **17g**). This is likely associated with the
465 lower tensile stiffness of the geotextile at low strains (as observed in the in-isolation tensile
466 tests). Conversely, the cumulative displacements measured at the rear end of the geogrid

467 specimens were generally higher than those for the geotextile (**Figs. 17d, 17f and 17h**).
468 However, once the passive resistance against the geogrid transverse bars was mobilised, only
469 minor increments of rear displacement were subsequently obtained due to the contribution of
470 the passive resistance mechanism to the overall pullout capacity of the geogrid.

471

472 **3.5 Discussion**

473 **Table 6** summarises the values of the accumulated displacement at the front end (d_F) and
474 at the rear end (d_R) of the geosynthetic specimens, the accumulated deformations at the front
475 section of the specimens (ϵ_F) and the average accumulated deformations along the length of the
476 reinforcements (ϵ_A) measured during the cyclic phase of the multistage tests T1 to T11.

477 The accumulated displacements at the front end of the geosynthetics ranged from 12.0 mm
478 to 110.4 mm, with the highest value corresponding to test T6, in which the geotextile failure
479 occurred during the cyclic loading stage. As expected, the accumulated displacements at the
480 rear end of the specimens were substantially lower than those at the front end, due to the
481 extensible nature of the geosynthetics and the development of progressive failure mechanisms
482 at the reinforcement-backfill interface. It can also be observed that the accumulated
483 deformations generated at the front section of the geosynthetics during cyclic loading
484 (calculated for the frontal 150 mm and 130 mm in the geotextile and geogrid, respectively)
485 ranged from 2.5% to 18.1%, whereas the average accumulated deformations ranged from 1.6%
486 to 14.8%. In general, the deformations at the front section of the geosynthetics were larger than
487 the average accumulated deformations along the full length of the reinforcements. Under
488 identical test conditions, the accumulated cyclic deformations at the front section, as well as the
489 average accumulated deformations throughout the length of the geotextile consistently
490 exceeded those for the geogrid, which indicates the geogrid exhibited stiffer response under the
491 applied cyclic loadings.

492 **Table 7** presents the values of the maximum pullout force (P_R), the corresponding front
493 displacement of the geosynthetic specimen (d_{PR}) and the interface failure mode observed in the
494 monotonic and multistage pullout tests carried out in this study. Also shown in this table are the

495 percent variations of P_R (ΔP_R) and d_{PR} (Δd_{PR}) for the multistage tests with respect to the values
496 obtained in the respective monotonic test.

497 The results indicate that, for the geotextile, the application of cyclic loading led to important
498 reductions (up to 15.4%) of the maximum pullout force, in comparison to that obtained in the
499 monotonic test. Additionally, the front displacement at maximum pullout force generally
500 increased with the presence of cyclic loading.

501 In the case of the geogrid, the influence of cyclic loading on the post-cyclic pullout
502 resistance was almost negligible. In some of the multistage tests (tests T9 and T11), the pullout
503 resistance even exceeded the value obtained under monotonic loading conditions, suggesting
504 that cyclic loading may occasionally improve the interaction properties at the interface. The
505 movement of the geogrid specimen during cyclic loading (i.e. back and forth movement) and the
506 associated soil dragging led to the generation of lifts in front of the geogrid transverse members,
507 particularly in the tests carried out under higher displacement amplitude (i.e. tests T9 and T11,
508 performed under $A = 0.4 P_R$). This in turn contributed to the increase in the passive resistance
509 mobilised against the transverse bars in the post-cyclic stage of the test, leading to stiffer post-
510 cyclic interface response and greater pullout capacity.

511 Based on the above observations, it can be concluded that the geogrid exhibited better
512 performance than the geotextile under the cyclic loading conditions investigated in this study.

513

514 **4 CONCLUSIONS**

515 This study investigated the pullout behaviour of two geosynthetics embedded in a
516 compacted C&D recycled material through a series of monotonic and multistage pullout tests.
517 Special emphasis was given to the effects of the pre-cyclic pullout load level, frequency and
518 amplitude of the cyclic load and geosynthetic type on the cyclic and post-cyclic load-strain-
519 displacement response of the reinforcements. The most relevant findings of the study are
520 summarised below.

- 521 • The tensile strength of both geosynthetics under confined conditions (i.e, embedded in
522 a recycled C&D material) is lower than that achieved in in-isolation tensile tests. It is

523 important to point out that this evidence has also been observed when the
524 geosynthetics are embedded in natural soils and it shows the importance of
525 understanding the pullout behavior of the geosynthetics embedded in the filling material
526 to be used in the construction of the structure or infrastructure.

527 • Cyclic loading can measurably reduce the pullout resistance of the geotextile,
528 comparatively with that attained under monotonic loading conditions (up to 15.4% in this
529 study). The degradation of the pullout resistance became more pronounced as the pre-
530 cyclic pullout load level, load frequency and amplitude were increased. However, for the
531 geogrid, the effect of cyclic loading on the maximum pullout forces mobilised in the tests
532 was almost negligible, having been achieved a slight increase in the pullout resistance
533 in most cases.

534 • The interface failure mode of the geotextile changed from pullout to tensile failure when
535 the loading frequency decreased from 0.1 to 0.05 Hz. Further studies would be useful to
536 clarify the influence of the loading frequency on the pullout behaviour.

537 • In general, the displacements recorded along the length of the geosynthetics during the
538 cyclic phase of the multistage tests increased with the number of cycles at a
539 progressively decreasing rate. While for the geotextile the obtained displacements
540 resulted mainly from the deformation of the specimens, for the geogrid the
541 displacements derived from both deformation and sliding along the interface.

542 • The cumulative displacements measured over the length of the geosynthetics during
543 cyclic loading increased significantly with the pre-cyclic pullout load level and the load
544 amplitude.

545 • Under certain conditions, the application of cyclic loading may influence the interface
546 failure mode in the post-cyclic stage of the tests, leading to the pullout failure of the
547 geosynthetics, which would otherwise be determined by the lack of tensile strength of
548 the reinforcements (as observed in the monotonic tests).

549 The results reported in this paper provide important insight into the performance of two
550 geosynthetics commonly used in the construction of geosynthetic-reinforced structures when

551 embedded in a C&D recycled material and subjected to cyclic pullout loadings. Since the pullout
552 resistance of the interface involving the high-strength geotextile was found to reduce upon cyclic
553 loading, special care should be taken when defining the interface strength parameters used in
554 the design of geosynthetic-reinforced structures under repeated loadings. When these
555 parameters are estimated from monotonic testing, proper reduction factors should be
556 considered to account for the potential degradation of the pullout resistance of the
557 reinforcement in the presence of cyclic loading.

558

559 **CREDIT AUTHORSHIP CONTRIBUTION STATEMENT**

560 Castorina Vieira: Conceptualization; Funding acquisition; Methodology; Project
561 administration; Writing – review & editing. Fernanda Ferreira: Methodology; Data curation;
562 Formal analysis; Writing - original draft. Paulo Pereira: Methodology; Data curation. Maria de
563 Lurdes Lopes: Conceptualization; Funding acquisition; Methodology.

564

565 **DECLARATION OF COMPETING INTEREST**

566 The authors declare that they have no known competing financial interests or personal
567 relationships that could have appeared to influence the work reported in this paper.

568

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574



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LIST OF SYMBOLS

A – cyclic load amplitude (N/m)

c – cohesion of the fill material (Pa)

D_x – diameter corresponding to x% passing of the fill material (m)

e_{max} – maximum void ratio (dimensionless)

e_{min} – minimum void ratio (dimensionless)

f – cyclic load frequency (Hz)

G – specific gravity of particles (dimensionless)

L_R - confined length of the reinforcement at maximum pullout force (m)

MB - Methylene blue value (dimensionless)

n – number of load cycles (dimensionless)

P_L – pullout load level at the start of the cyclic loading phase (N/m)

P_R – pullout resistance per unit width of reinforcement (N/m)

d_{PR} – front displacement of the reinforcement at maximum pullout force (m)

d_F – accumulated displacement at the front end of the reinforcement (m)

d_R – accumulated displacement at the rear end of the reinforcement (m)

w_{opt} – optimum moisture content (dimensionless)

γ_d – dry unit weight (N/m³)

$\gamma_{d, max}$ – maximum dry unit weight (N/m³)

ΔP_R – percent variation of P_R with respect to the value obtained under monotonic loading conditions (dimensionless)

Δd_{PR} – percent variation of d_{PR} with respect to the value obtained under monotonic conditions (dimensionless)

ϵ_F – accumulated deformation at the front section of the geogrid (dimensionless)

ϵ_A – average accumulated deformation over the length of the geogrid (dimensionless)

ϕ – internal friction angle of the fill material (degrees)

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LIST OF TABLES

Table 1. Proportion of constituents of the recycled C&D material.

Table 2. Physical and geotechnical properties of the recycled C&D material.

Table 3. Results of laboratory leaching tests of the recycled C&D material.

Table 4. Physical and mechanical properties of the geosynthetics.

Table 5. Test programme.

Table 6. Accumulated displacements and deformations of the geosynthetics during cyclic loading.

Table 7. Pullout resistance and failure mode of the geosynthetics.

LIST OF FIGURES

Fig. 1. Particle size distribution curve of the recycled C&D material and gradation limits recommended by FHWA and NCMA for reinforced soil construction.

Fig. 2. Failure envelope and direct shear strength parameters of the recycled C&D material.

Fig. 3. Visual aspect of the geosynthetics (ruller in centimetres): (a) high-strength geotextile (GCR); (b) geogrid (GGR).

Fig. 4. Tensile load-strain curves of the geosynthetics in the machine direction: (a) geotextile (GCR); (b) geogrid (GGR).

Fig. 5. Pullout test apparatus: (a) general overview; (b) inextensible wires connected to the geotextile specimen; (c) inextensible wires connected to the geogrid specimen.

Fig. 6. Effect of P_L on the pullout behaviour of the GCR ($f = 0.1$ Hz, $A = 0.2 P_R$): (a) pullout force vs front displacement ($P_L = 0.4 P_R$); (b) total displacement over the GCR length ($P_L = 0.4 P_R$); (c) pullout force vs front displacement ($P_L = 0.7 P_R$); (d) total displacement over the GCR length ($P_L = 0.7 P_R$).

Fig. 7. Effect of P_L on the displacements accumulated at the GCR ends during cyclic loading: (a) front end (tests T1 and T5); (b) rear end (tests T1 and T5); (c) front end (tests T2 and T6); (d) rear end (tests T2 and T6); (e) front end (tests T3 and T7); (f) rear end (tests T3 and T7).

Fig. 8. Effect of P_L on the pullout behaviour of the GGR ($f = 0.1$ Hz, $A = 0.2 P_R$): (a) pullout force vs front displacement ($P_L = 0.4 P_R$); (b) total displacement over the GGR length ($P_L = 0.4 P_R$); (c) pullout force vs front displacement ($P_L = 0.7 P_R$); (d) total displacement over the GGR length ($P_L = 0.7 P_R$).

Fig. 9. Effect of P_L on the displacements accumulated at the GGR ends during cyclic loading: (a) front end (tests T8 and T10); (b) rear end (tests T8 and T10); (c) front end (tests T9 and T11); (d) rear end (tests T9 and T11).

Fig. 10. Effect of frequency on the pullout behaviour of the GCR ($P_L = 0.4 P_R$, $A = 0.2 P_R$): (a) pullout force vs front displacement ($f = 0.1$ Hz); (b) total displacement over the GCR length ($f = 0.1$ Hz); (c) pullout force vs front displacement ($f = 0.05$ Hz); (d) total displacement over the GCR length ($f = 0.05$ Hz).

Fig. 11. Effect of frequency on the pullout behaviour of the GCR ($P_L = 0.4 P_R$, $A = 0.4 P_R$): (a) pullout force vs front displacement ($f = 0.1$ Hz); (b) total displacement over the GCR length ($f = 0.1$ Hz); (c) pullout force vs front displacement ($f = 0.05$ Hz); (d) total displacement over the GCR length ($f = 0.05$ Hz).

Fig. 12. Effect of frequency on the displacements accumulated at the GCR ends during cyclic loading: (a) front end (tests T1 and T3); (b) rear end (tests T1 and T3); (c) front end (tests T2 and T4); (d) rear end (tests T2 and T4); (e) front end (tests T5 and T7); (f) rear end (tests T5 and T7).

Fig. 13. Effect of amplitude on the displacements accumulated at the GCR ends during cyclic loading: (a) front end (tests T1 and T2); (b) rear end (tests T1 and T2); (c) front end (tests T3 and T4); (d) rear end (tests T3 and T4); (e) front end (tests T5 and T6); (f) rear end (tests T5 and T6).

Fig. 14. Effect of amplitude on the pullout behaviour of the GGR ($P_L = 0.4 P_R$, $f = 0.1$ Hz): (a) pullout force vs front displacement ($A = 0.2 P_R$); (b) total displacement over the GGR length ($A = 0.2 P_R$); (c) pullout force vs front displacement ($A = 0.4 P_R$); (d) total displacement over the GGR length ($A = 0.4 P_R$).

Fig. 15. Effect of geosynthetic type for $P_L = 0.4 P_R$, $f = 0.1$ Hz and $A = 0.4 P_R$: (a) pullout force vs front displacement of the GCR; (b) total displacement over the GCR length; (c) pullout force vs front displacement of the GGR; (d) total displacement over the GGR length.

Fig. 16. Effect of geosynthetic type for $P_L = 0.7 P_R$, $f = 0.1$ Hz and $A = 0.4 P_R$: (a) pullout force vs front displacement of the GCR; (b) total displacement over the GCR length; (c) pullout force vs front displacement of the GGR; (d) total displacement over the GGR length.

Fig. 17. Effect of geosynthetic type on the displacements accumulated at the reinforcement ends during cyclic loading: (a) front end (tests T1 and T8); (b) rear end (tests T1 and T8); (c) front end (tests T2 and T9); (d) rear end (tests T2 and T9); (e) front end (tests T5 and T10); (f) rear end (tests T5 and T10); (g) front end (tests T6 and T11); (h) rear end (tests T6 and T11).

Table 1. Proportion of constituents of the recycled C&D material.

| Constituents (EN 933-11 [56]) | |
|--|------|
| Concrete products, concrete and mortar (%) | 40.0 |
| Unbound aggregates, natural stone, aggregates treated with hydraulic binders (%) | 36.5 |
| Masonry units of clay materials, masonry units of calcium silicate and aerated non-floating concrete (%) | 10.8 |
| Bituminous materials (%) | 0.5 |
| Glass (%) | 1.2 |
| Soils (%) | 10.8 |
| Other materials: rubber, metals, non-floating wood, plaster,... (%) | 0.1 |
| Floating particles (cm ³ /kg) | 10.0 |

Table 2. Physical and geotechnical properties of the recycled C&D material.

| Properties | Test method | Value |
|--|-------------------------|-------|
| D ₁₀ (mm) | CEN ISO/TS 17892-4 [58] | 0.01 |
| D ₅₀ (mm) | CEN ISO/TS 17892-4 [58] | 0.65 |
| D ₆₀ (mm) | CEN ISO/TS 17892-4 [58] | 1.03 |
| Particles density, G _s | BS 1377-2 [66] | 2.58 |
| Minimum void ratio, e _{min} | ASTM D 4253 [67] | 0.434 |
| Maximum void ratio, e _{max} | ASTM D 4254 [68] | 0.877 |
| Methylene blue value, MB (g/kg) | EN 933-9 [59] | 3.2 |
| Maximum dry density, $\gamma_{d,max}$ (kN/m ³) | EN 13286-2 [60] | 20.1 |
| Optimum water content, w _{opt} (%) | EN 13286-2 [60] | 9.0 |

Note: D₁₀, D₅₀ and D₆₀ are characteristic grain diameters

Table 3. Results of laboratory leaching tests of the recycled C&D material.

| Parameter | Value (mg/kg) | Acceptance criteria – Inert landfill (mg/kg) |
|-------------------------------|---------------|--|
| Arsenic, As | 0.021 | 0.5 |
| Lead, Pb | <0.01 | 0.5 |
| Cadmium, Cd | <0.003 | 0.04 |
| Chromium, Cr | 0.012 | 0.5 |
| Copper, Cu | 0.10 | 2 |
| Nickel, Ni | 0.011 | 0.4 |
| Mercury, Hg | <0.002 | 0.01 |
| Zinc, Zn | <0.1 | 4 |
| Barium, Ba | 0.11 | 20 |
| Molybdenum, Mo | 0.018 | 0.5 |
| Antimony, Sb | <0.01 | 0.06 |
| Selenium, Se | <0.02 | 0.1 |
| Chloride, Cl | 300 | 800 |
| Fluoride, F | 6.1 | 10 |
| Sulphate, SO ₄ | 3200 | 1000 |
| Phenol index | <0.05 | 1 |
| Dissolved Organic Carbon, DOC | 220 | 500 |
| pH | 8.2 | - |

Table 4. Physical and mechanical properties of the geosynthetics.

| | GCR | GGR |
|--|----------|------------|
| Raw material | PP & PET | HDPE |
| Mass per unit area (g/m ²) | 340 | 450 |
| Aperture dimensions (mm) | - | 16 x 219 |
| With of longitudinal members (mm) | - | 6 |
| With of transverse members (mm) | - | 16 |
| Thickness of longitudinal members (mm) | - | 1.1 |
| Thickness of transverse members (mm) | - | 2.5 to 2.7 |
| Mean value of the tensile strength* (kN/m) | 75 | 68 |
| Mean value of the tensile strength† (kN/m) | 70.6 | 60.3 |
| Elongation at maximum load* (%) | 10 | 11 ± 3 |
| Elongation at maximum load† (%) | 9.7 | 10.1 |
| Secant stiffness at 5% strain† (kN/m) | 573.1 | 718.0 |

* Values provided by the manufacturers (machine direction)

† Values obtained from laboratory tensile tests as per ISO 10319 [64] (machine direction)

Table 5. Test programme.

| Test | Test type | Geosynthetic | PL | f (Hz) | A | n | σ_v (kPa) |
|------|------------|--------------|--------------------|--------|--------------------|-----|------------------|
| T1 | Multistage | GCR | 0.4 P _R | 0.1 | 0.2 P _R | 100 | 25 |
| T2 | Multistage | GCR | 0.4 P _R | 0.1 | 0.4 P _R | 100 | 25 |
| T3 | Multistage | GCR | 0.4 P _R | 0.05 | 0.2 P _R | 100 | 25 |
| T4 | Multistage | GCR | 0.4 P _R | 0.05 | 0.4 P _R | 100 | 25 |
| T5 | Multistage | GCR | 0.7 P _R | 0.1 | 0.2 P _R | 100 | 25 |
| T6 | Multistage | GCR | 0.7 P _R | 0.1 | 0.4 P _R | 100 | 25 |
| T7 | Multistage | GCR | 0.7 P _R | 0.05 | 0.2 P _R | 100 | 25 |
| T8 | Multistage | GGR | 0.4 P _R | 0.1 | 0.2 P _R | 100 | 25 |
| T9 | Multistage | GGR | 0.4 P _R | 0.1 | 0.4 P _R | 100 | 25 |
| T10 | Multistage | GGR | 0.7 P _R | 0.1 | 0.2 P _R | 100 | 25 |
| T11 | Multistage | GGR | 0.7 P _R | 0.1 | 0.4 P _R | 100 | 25 |
| T12 | Monotonic | GCR | - | - | - | - | 25 |
| T13 | Monotonic | GGR | - | - | - | - | 25 |

Table 6. Accumulated displacements and deformations of the geosynthetics during cyclic loading.

| Test | d_F (mm) | d_R (mm) | ϵ_F^* (%) | ϵ_A (%) | |
|------------------|------------|------------|--------------------|------------------|-------|
| Geotextile (GCR) | T1 | 12.32 | 0 | 5.23 | 1.89 |
| | T2 | 70.07 | 0.07 | 18.13 | 10.64 |
| | T3 | 13.6 | 0 | 5.29 | 2.09 |
| | T4 | 49.85 | 0 | 11.68 | 7.62 |
| | T5 | 50.57 | 2.89 | 4.24 | 6.56 |
| | T6 | 110.35 | 3.85 | 16.70 | 14.76 |
| | T7 | 73.53 | 1.31 | 7.80 | 10.31 |
| Geogrid (GGR) | T8 | 11.97 | 2.28 | 2.46 | 1.57 |
| | T9 | 19.81 | 6.79 | 2.49 | 2.11 |
| | T10 | 27.03 | 11.62 | 3.35 | 2.43 |
| | T11 | 43.76 | 16.08 | 2.89 | 4.35 |

* Calculated for the frontal 150 mm and 130 mm in the geotextile and geogrid, respectively.

Table 7. Pullout resistance and failure mode of the geosynthetics.

| | Test | P_L | f (Hz) | A | P_R (kN/m) | d_{PR} (mm) | Failure mode | ΔP_R (%) | Δd_{PR} (%) |
|------------------|------|-----------|--------|-----------|-----------------|------------------|-----------------|---------------------|------------------------|
| Geotextile (GCR) | T1 | 0.4 P_R | 0.1 | 0.2 P_R | 56.79 | 203.91 | Pullout | -7.31 | 10.13 |
| | T2 | 0.4 P_R | 0.1 | 0.4 P_R | 53.51 | 209.68 | Pullout | -12.66 | 13.25 |
| | T3 | 0.4 P_R | 0.05 | 0.2 P_R | 60.54 | 159.59 | Tensile | -1.18 | -13.81 |
| | T4 | 0.4 P_R | 0.05 | 0.4 P_R | 57.29 | 186.89 | Tensile | -6.49 | 0.94 |
| | T5 | 0.7 P_R | 0.1 | 0.2 P_R | 51.83 | 191.13 | Pullout | -15.40 | 3.23 |
| | T6* | 0.7 P_R | 0.1 | 0.4 P_R | - | - | Pullout/Tensile | - | - |
| | T7 | 0.7 P_R | 0.05 | 0.2 P_R | 52.80 | 200.1 | Pullout | -13.83 | 8.07 |
| Geogrid (GGR) | T8 | 0.4 P_R | 0.1 | 0.2 P_R | 49.25 | 101.19 | Tensile | -1.87 | -8.75 |
| | T9 | 0.4 P_R | 0.1 | 0.4 P_R | 51.67 | 100.71 | Tensile | 2.96 | -9.18 |
| | T10 | 0.7 P_R | 0.1 | 0.2 P_R | 49.91 | 131.54 | Pullout | -0.55 | 18.62 |
| | T11 | 0.7 P_R | 0.1 | 0.4 P_R | 52.57 | 115.45 | Tensile | 4.74 | 4.11 |
| GCR | T12 | - | - | - | 61.27 | 185.15 | Tensile | - | - |
| GGR | T13 | - | - | - | 50.19 | 110.89 | Tensile | - | - |

* The failure occurred during the cyclic loading phase

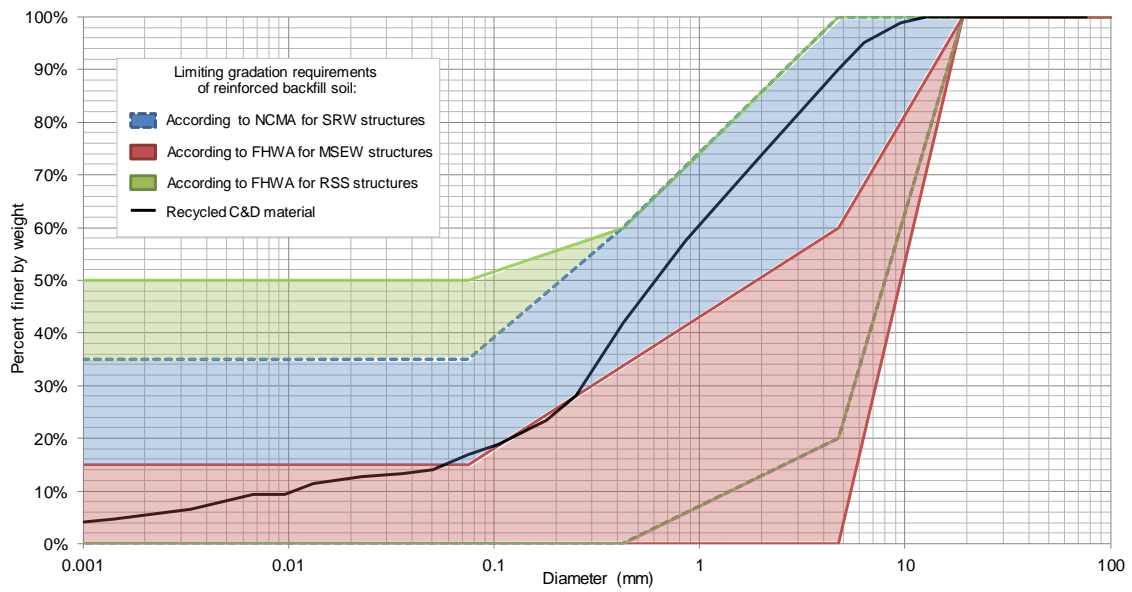


Fig. 1. Particle size distribution curve of the recycled C&D material and gradation limits recommended by FHWA and NCMA for reinforced soil construction.

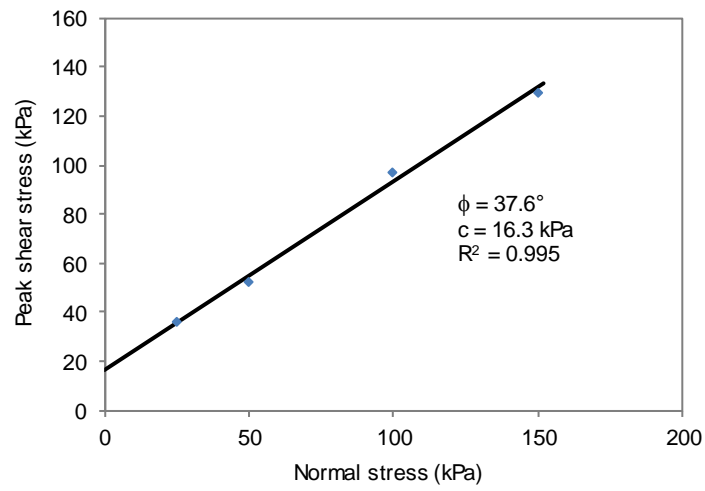


Fig. 2. Failure envelope and direct shear strength parameters of the recycled C&D material.

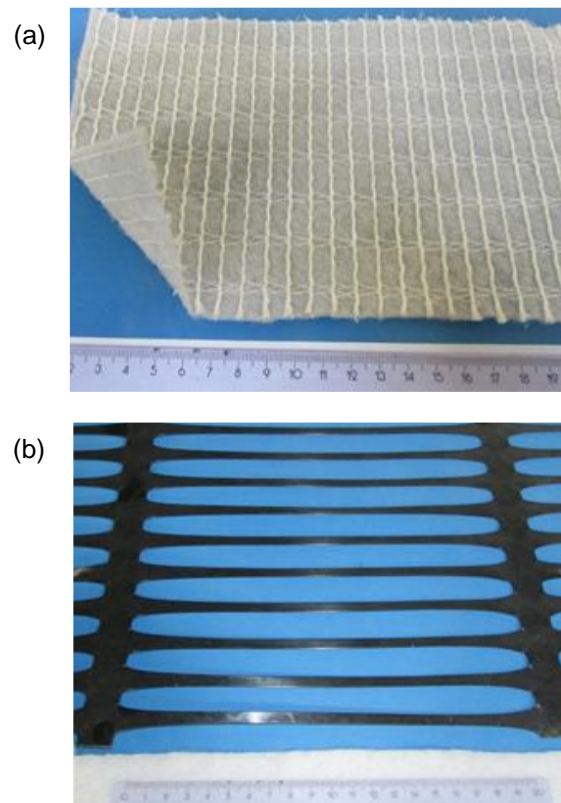


Fig. 3. Visual aspect of the geosynthetics (ruller in centimetres): (a) high-strength geotextile (GCR); (b) geogrid (GGR).

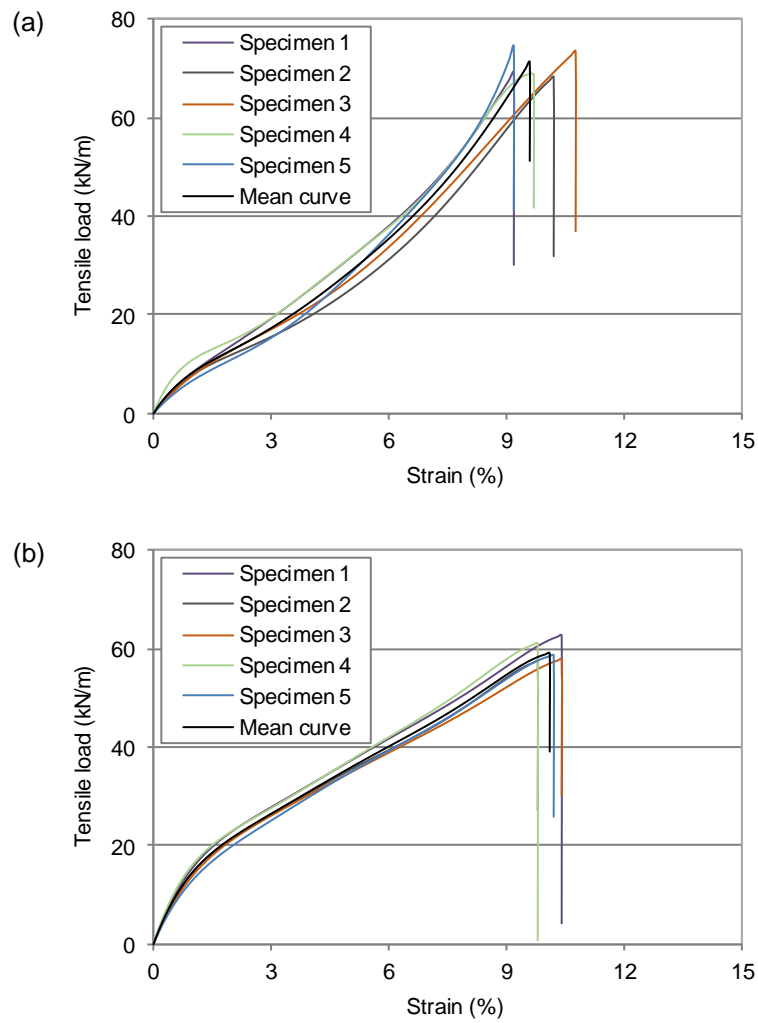


Fig. 4. Tensile load-strain curves of the geosynthetics in the machine direction: (a) geotextile (GCR); (b) geogrid (GGR).

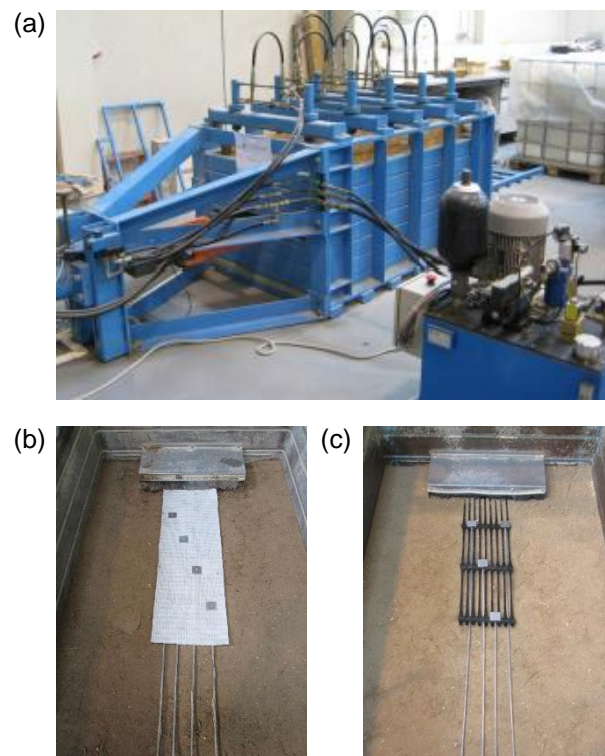


Fig. 5. Pullout test apparatus: (a) general overview; (b) inextensible wires connected to the geotextile specimen; (c) inextensible wires connected to the geogrid specimen.

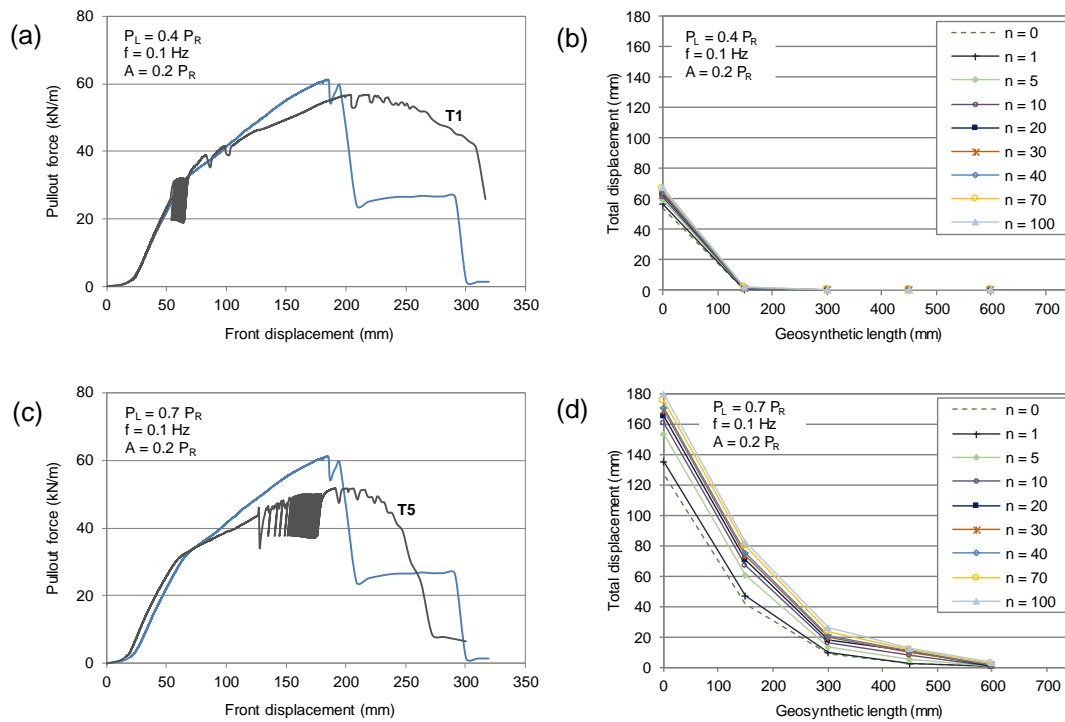


Fig. 6. Effect of P_L on the pullout behaviour of the GCR ($f = 0.1$ Hz, $A = 0.2 P_R$): (a) pullout force vs front displacement ($P_L = 0.4 P_R$); (b) total displacement over the GCR length ($P_L = 0.4 P_R$); (c) pullout force vs front displacement ($P_L = 0.7 P_R$); (d) total displacement over the GCR length ($P_L = 0.7 P_R$).

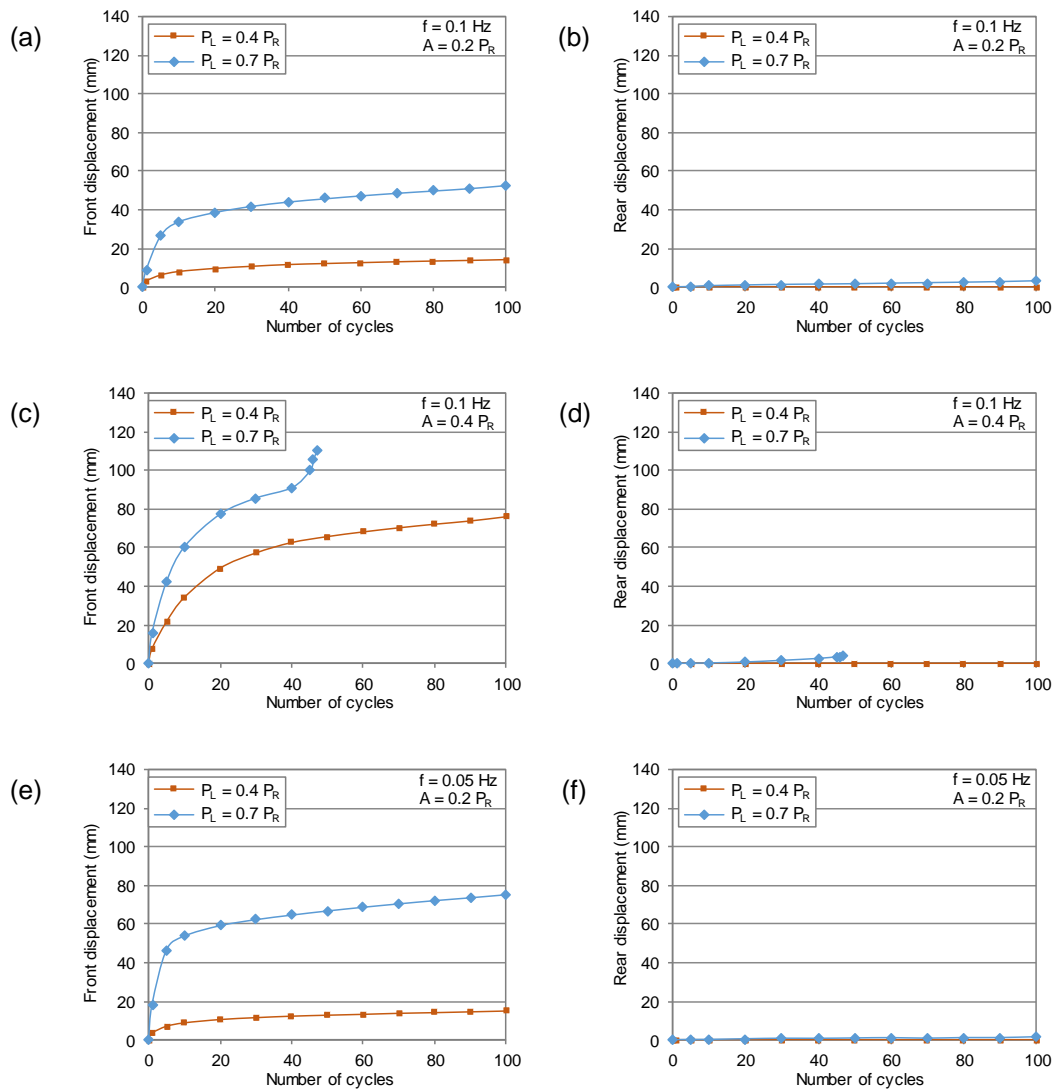


Fig. 7. Effect of P_L on the displacements accumulated at the GCR ends during cyclic loading: (a) front end (tests T1 and T5); (b) rear end (tests T1 and T5); (c) front end (tests T2 and T6); (d) rear end (tests T2 and T6); (e) front end (tests T3 and T7); (f) rear end (tests T3 and T7).

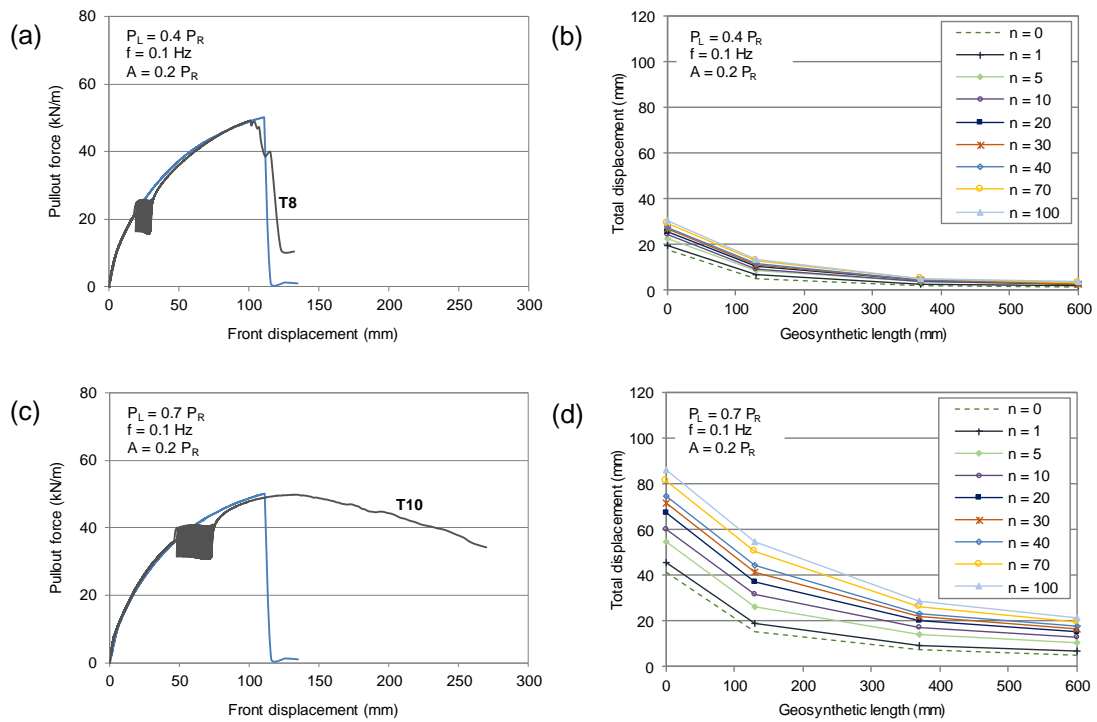


Fig. 8. Effect of P_L on the pullout behaviour of the GGR ($f = 0.1$ Hz, $A = 0.2 P_R$): (a) pullout force vs front displacement ($P_L = 0.4 P_R$); (b) total displacement over the GGR length ($P_L = 0.4 P_R$); (c) pullout force vs front displacement ($P_L = 0.7 P_R$); (d) total displacement over the GGR length ($P_L = 0.7 P_R$).

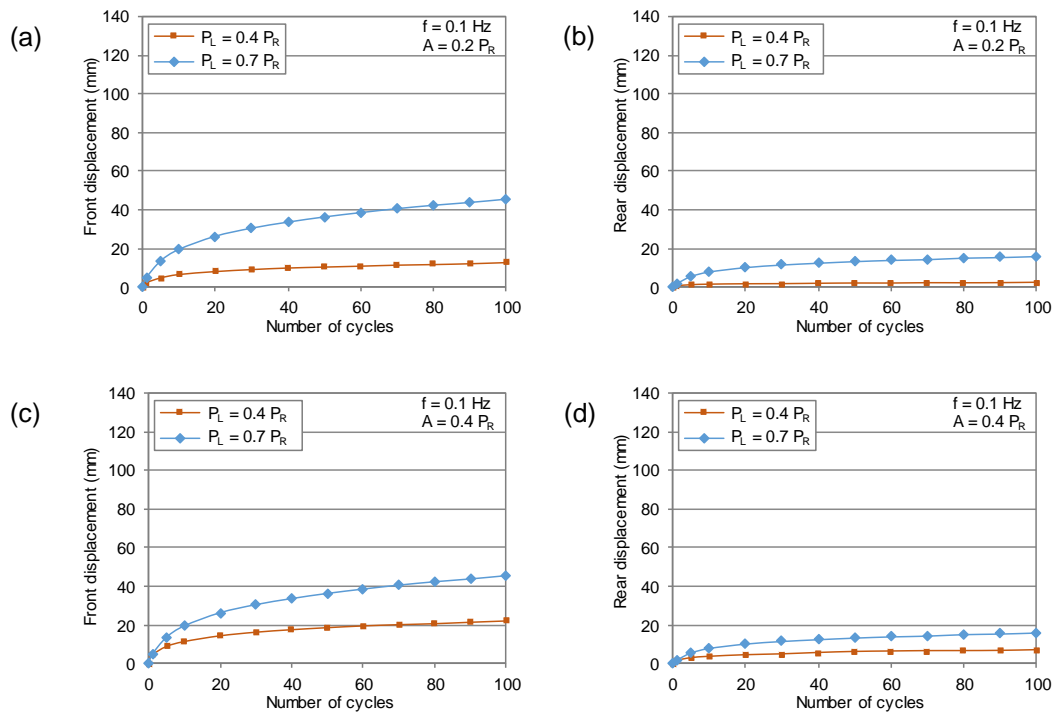


Fig. 9. Effect of P_L on the displacements accumulated at the GGR ends during cyclic loading:

- (a) front end (tests T8 and T10); (b) rear end (tests T8 and T10); (c) front end (tests T9 and T11); (d) rear end (tests T9 and T11).

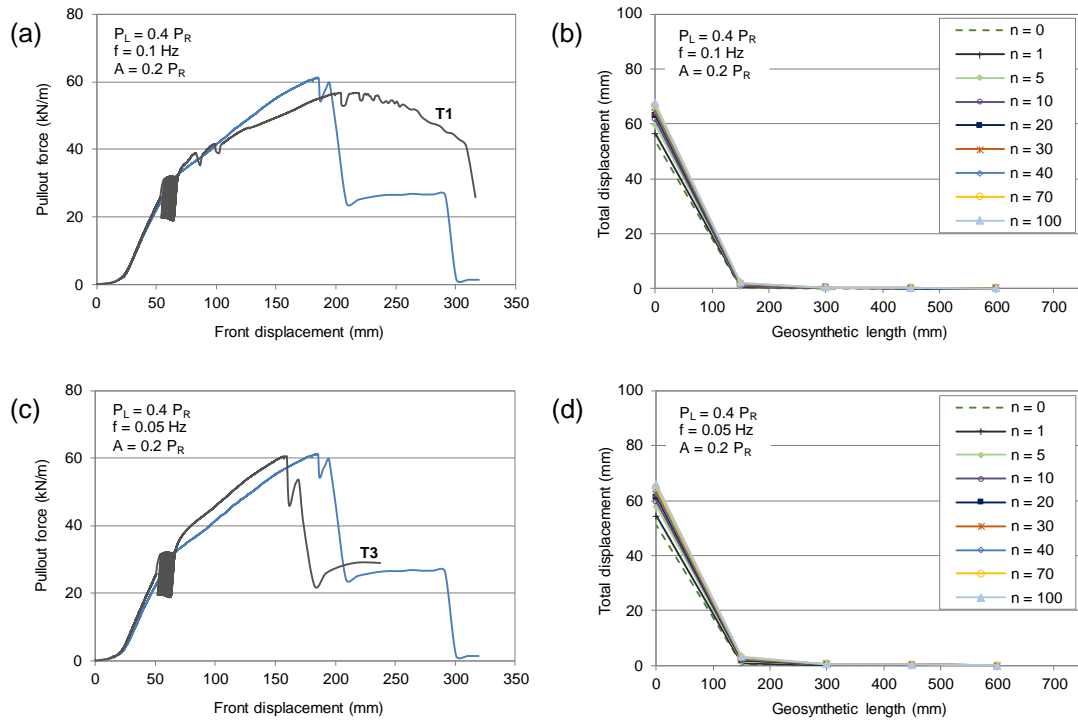


Fig. 10. Effect of frequency on the pullout behaviour of the GCR ($P_L = 0.4 P_R$, $A = 0.2 P_R$):

(a) pullout force vs front displacement ($f = 0.1$ Hz); (b) total displacement over the GCR length ($f = 0.1$ Hz);

(c) pullout force vs front displacement ($f = 0.05$ Hz); (d) total displacement over the

GCR length ($f = 0.05$ Hz).

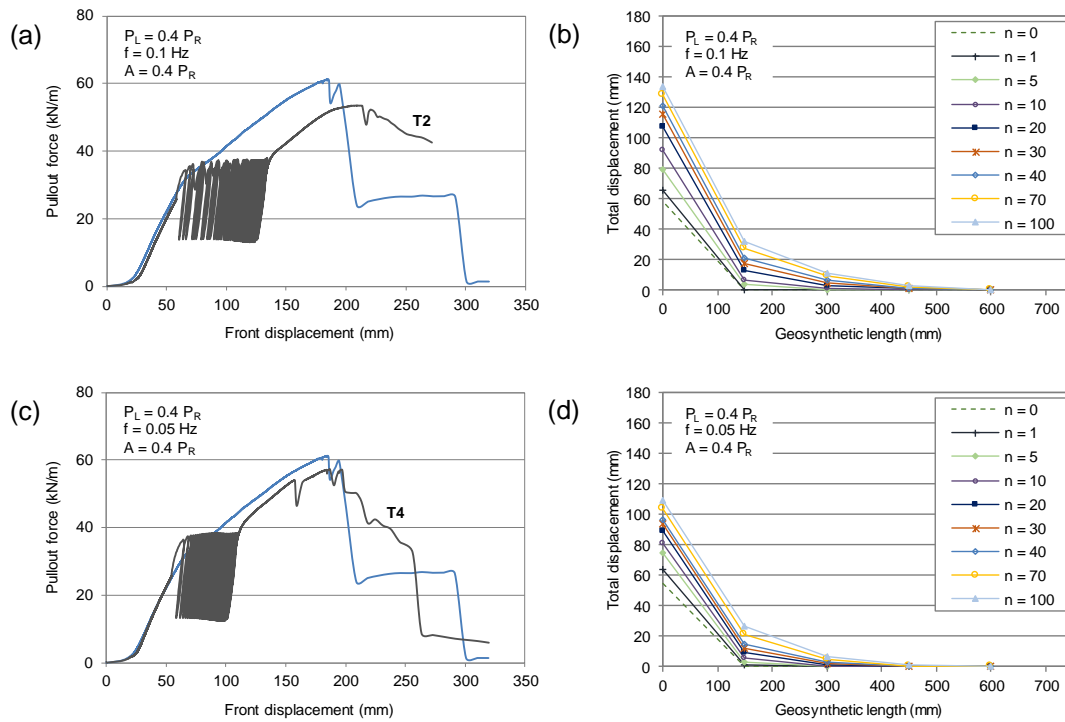


Fig. 11. Effect of frequency on the pullout behaviour of the GCR ($P_L = 0.4 P_R$, $A = 0.4 P_R$): (a) pullout force vs front displacement ($f = 0.1$ Hz); (b) total displacement over the GCR length ($f = 0.1$ Hz); (c) pullout force vs front displacement ($f = 0.05$ Hz); (d) total displacement over the GCR length ($f = 0.05$ Hz).

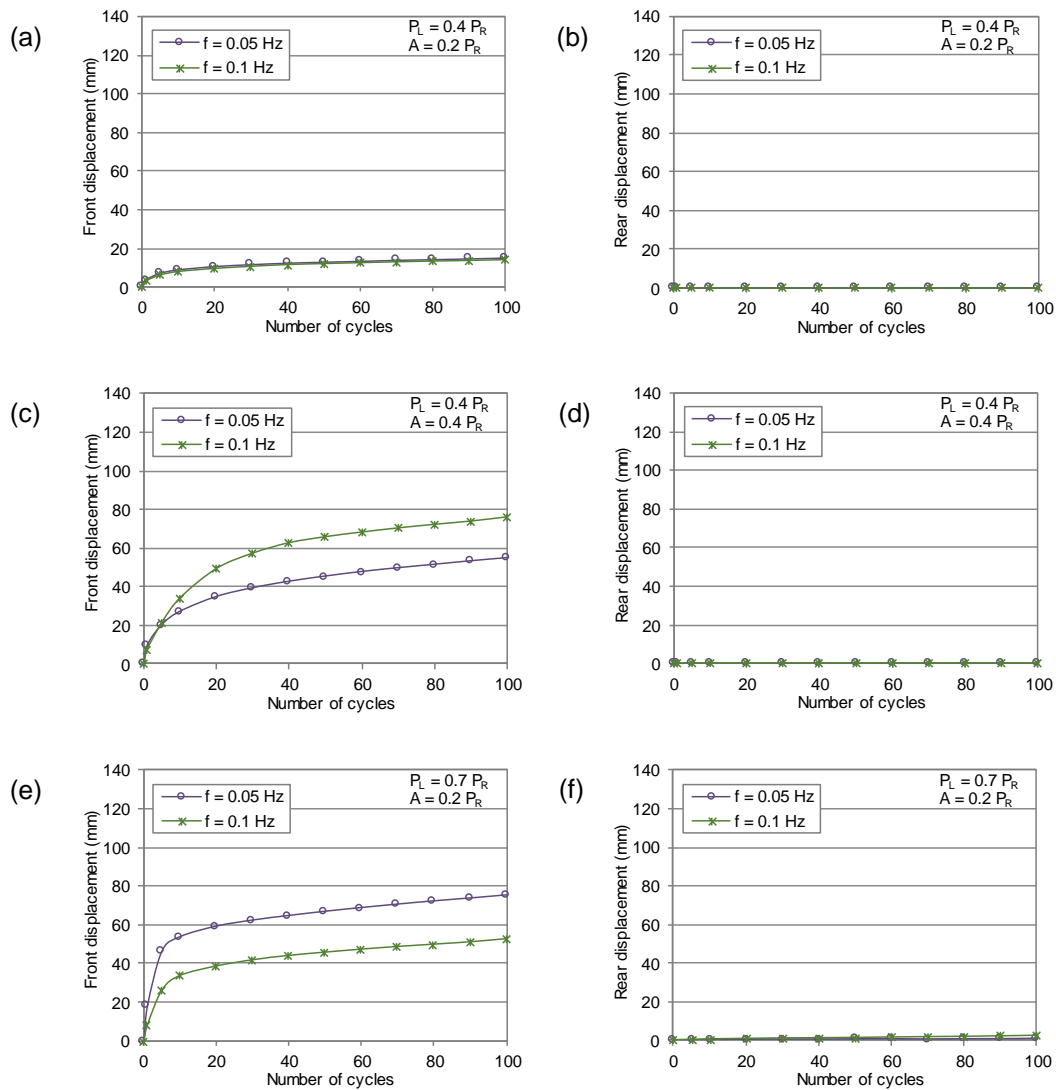


Fig. 12. Effect of frequency on the displacements accumulated at the GCR ends during cyclic loading: (a) front end (tests T1 and T3); (b) rear end (tests T1 and T3); (c) front end (tests T2 and T4); (d) rear end (tests T2 and T4); (e) front end (tests T5 and T7); (f) rear end (tests T5 and T7).

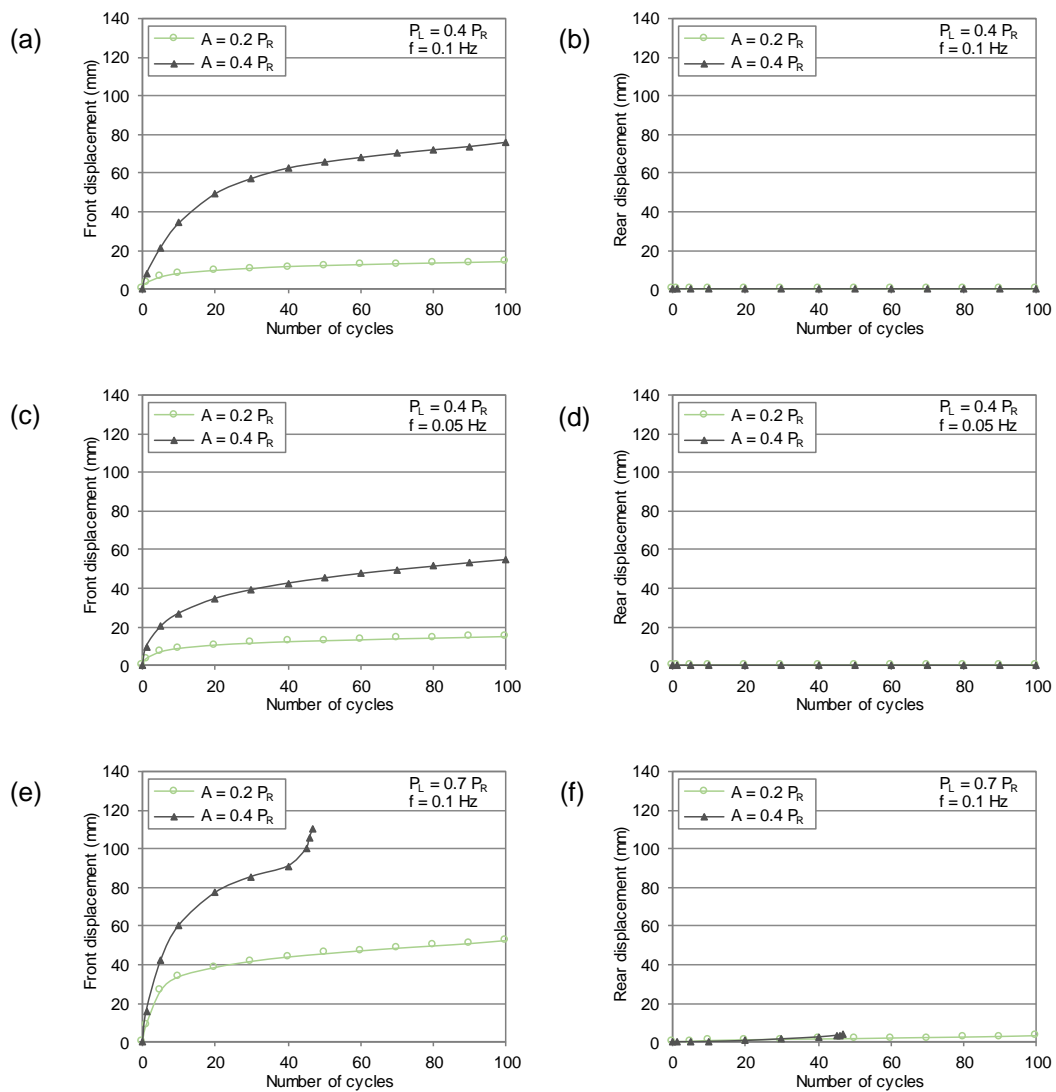


Fig. 13. Effect of amplitude on the displacements accumulated at the GCR ends during cyclic loading: (a) front end (tests T1 and T2); (b) rear end (tests T1 and T2); (c) front end (tests T3 and T4); (d) rear end (tests T3 and T4); (e) front end (tests T5 and T6); (f) rear end (tests T5 and T6).

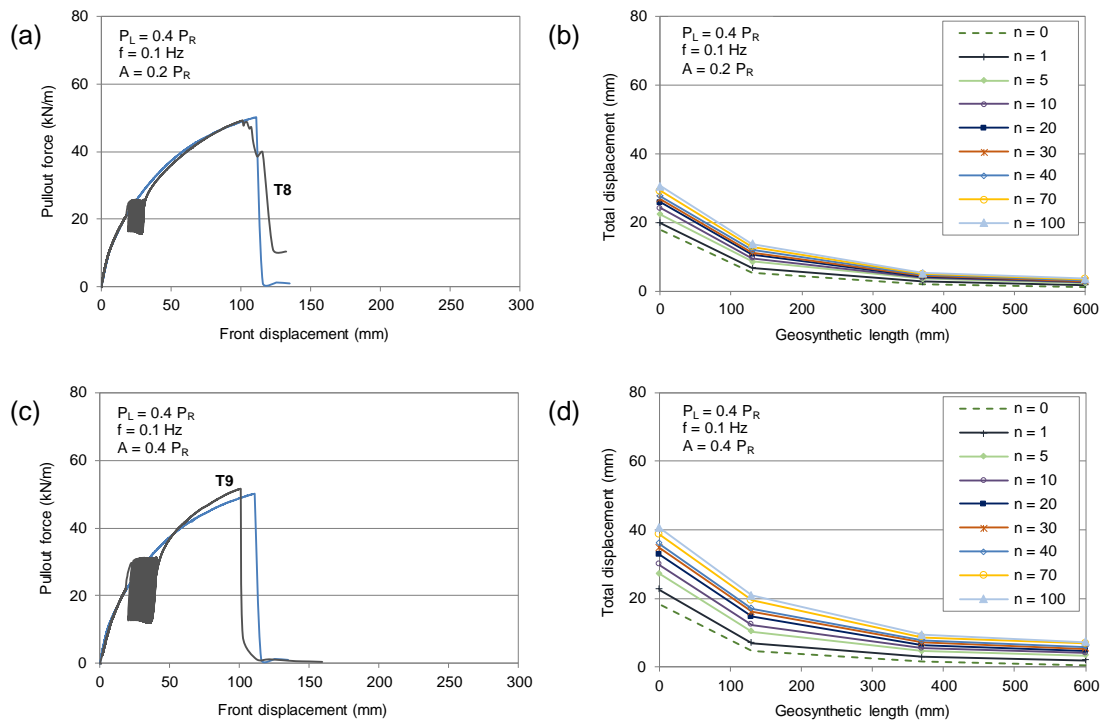


Fig. 14. Effect of amplitude on the pullout behaviour of the GGR ($P_L = 0.4 P_R$, $f = 0.1$ Hz): (a) pullout force vs front displacement ($A = 0.2 P_R$); (b) total displacement over the GGR length ($A = 0.2 P_R$); (c) pullout force vs front displacement ($A = 0.4 P_R$); (d) total displacement over the GGR length ($A = 0.4 P_R$).

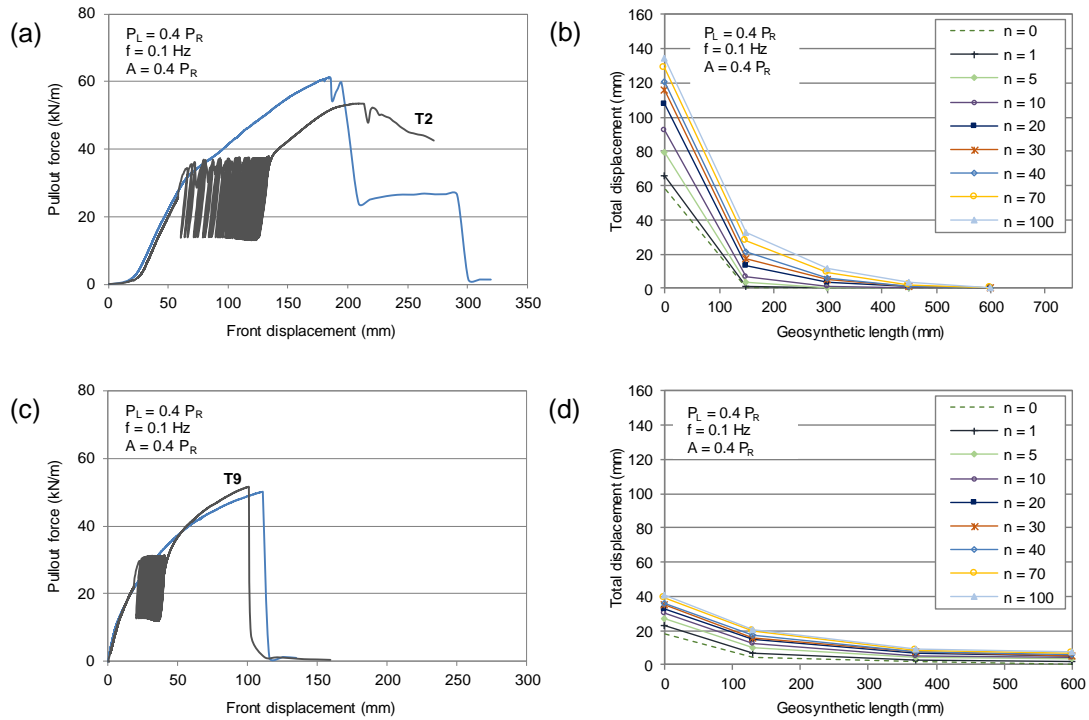


Fig. 15. Effect of geosynthetic type for $P_L = 0.4 P_R$, $f = 0.1$ Hz and $A = 0.4 P_R$: (a) pullout force vs front displacement of the GCR; (b) total displacement over the GCR length; (c) pullout force vs front displacement of the GGR; (d) total displacement over the GGR length.

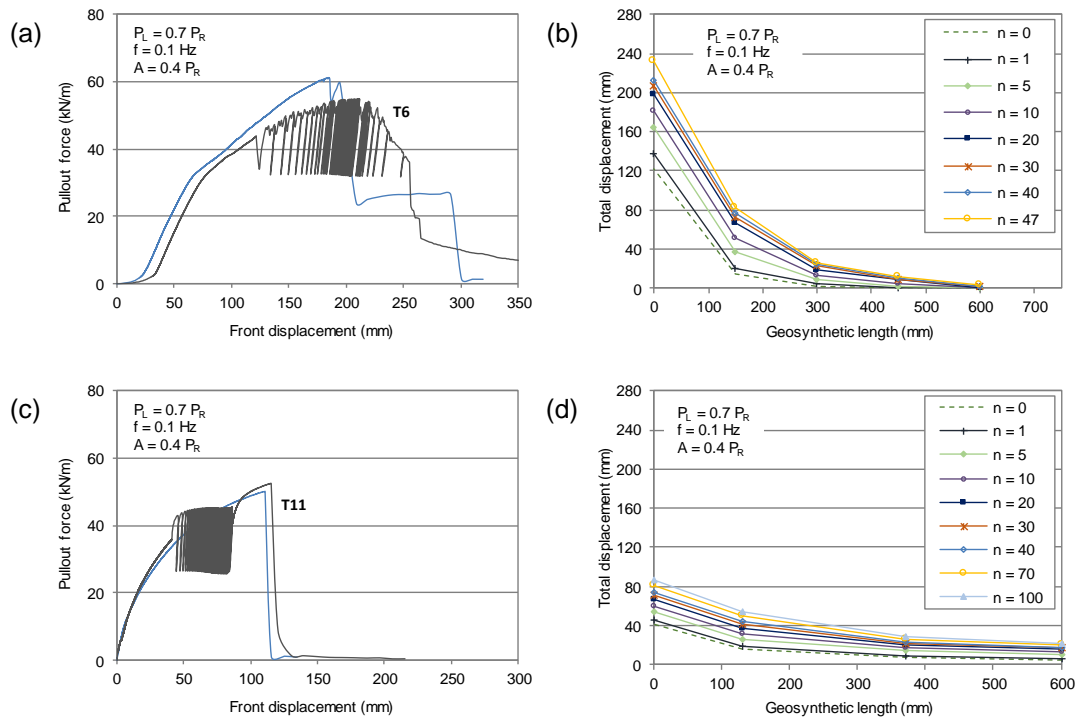


Fig. 16. Effect of geosynthetic type for $P_L = 0.7 P_R$, $f = 0.1$ Hz and $A = 0.4 P_R$: (a) pullout force vs front displacement of the GCR; (b) total displacement over the GCR length; (c) pullout force vs front displacement of the GGR; (d) total displacement over the GGR length.

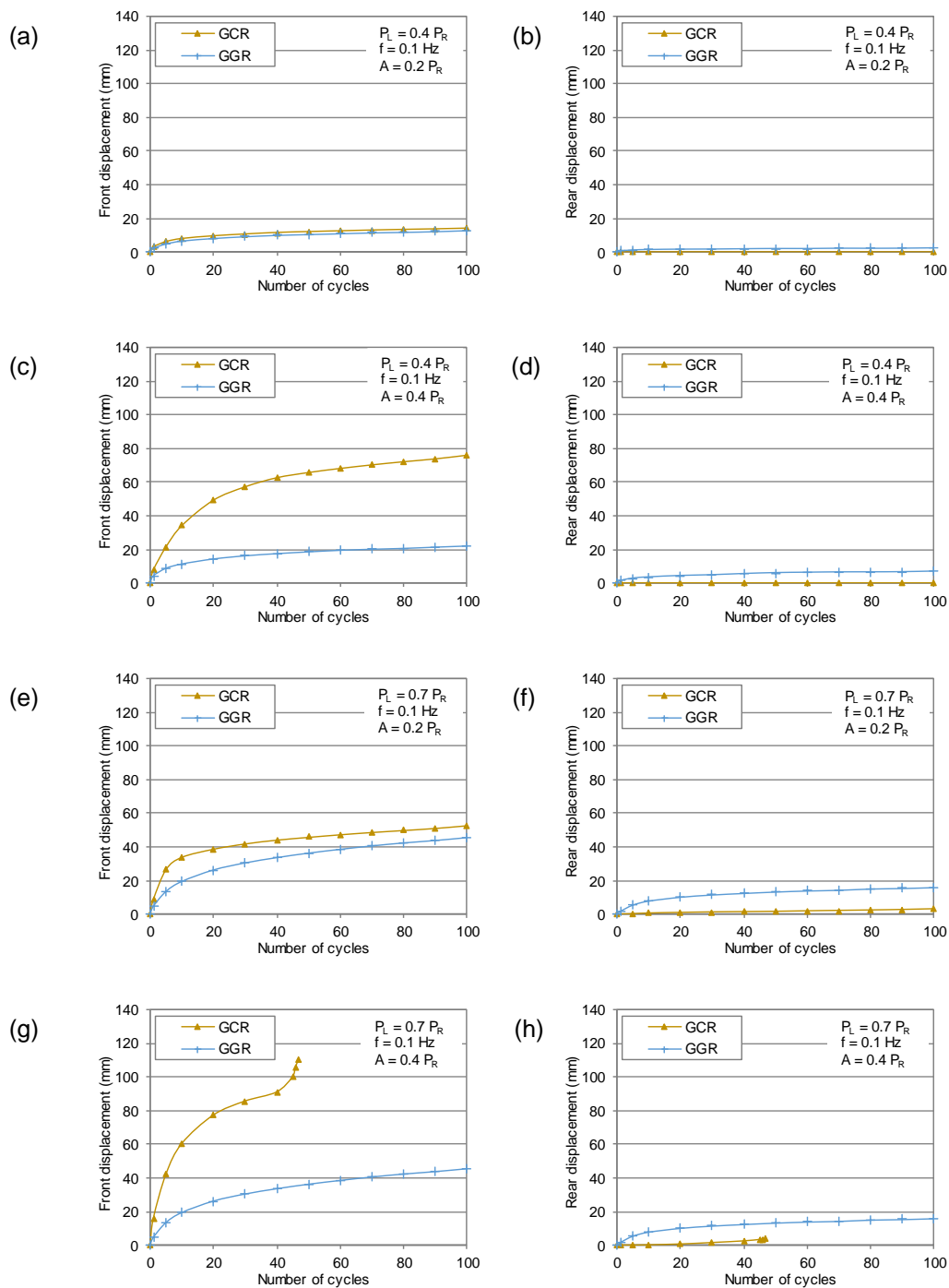


Fig. 17. Effect of geosynthetic type on the displacements accumulated at the reinforcement ends during cyclic loading: (a) front end (tests T1 and T8); (b) rear end (tests T1 and T8); (c) front end (tests T2 and T9); (d) rear end (tests T2 and T9); (e) front end (tests T5 and T10); (f) rear end (tests T5 and T10); (g) front end (tests T6 and T11); (h) rear end (tests T6 and T11).