

Fig. 1 Kimura et al.

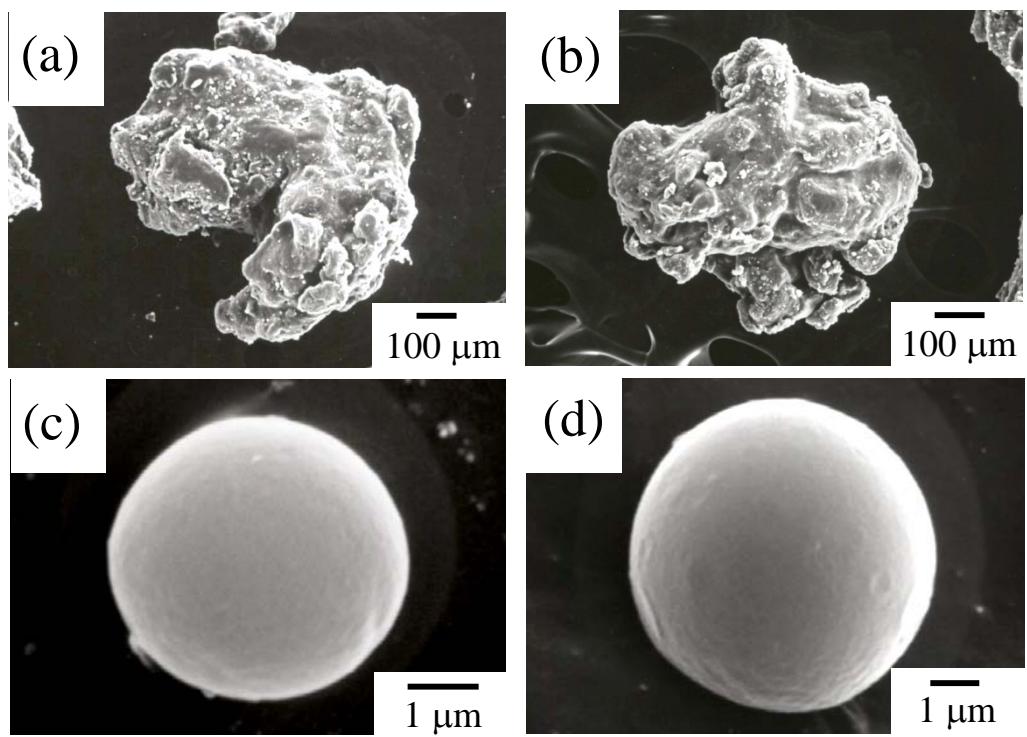


Fig. 2 Kimura et al.

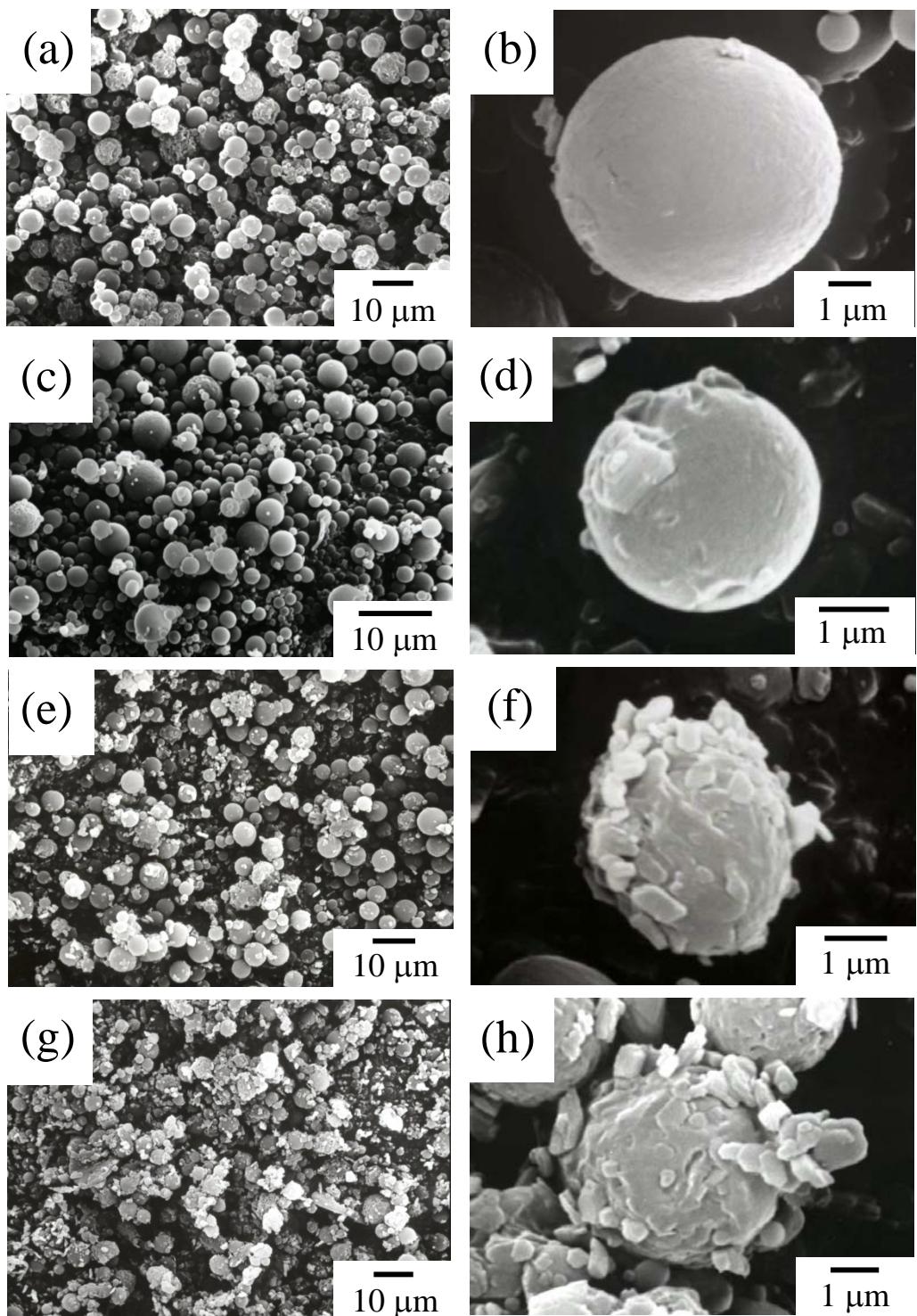


Fig. 3 Kimura et al.

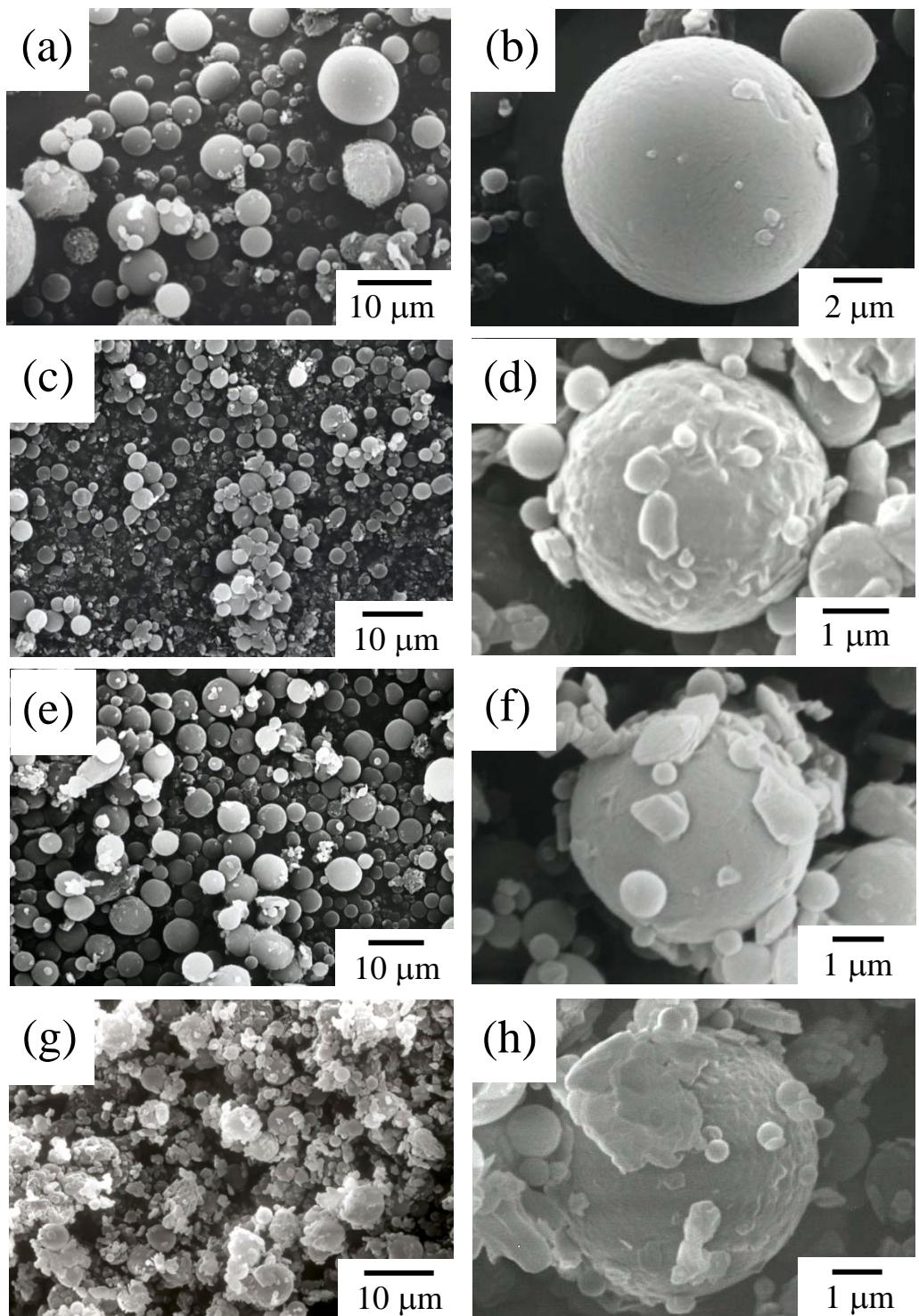


Fig. 4 Kimura et al.

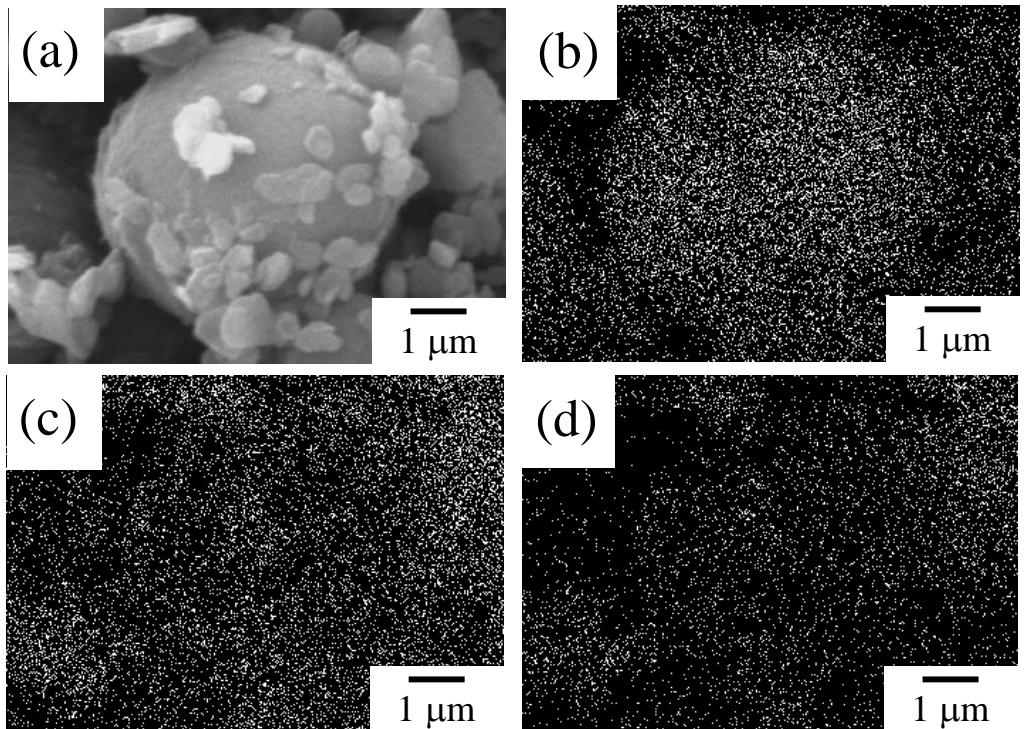


Fig. 5 Kimura et al.

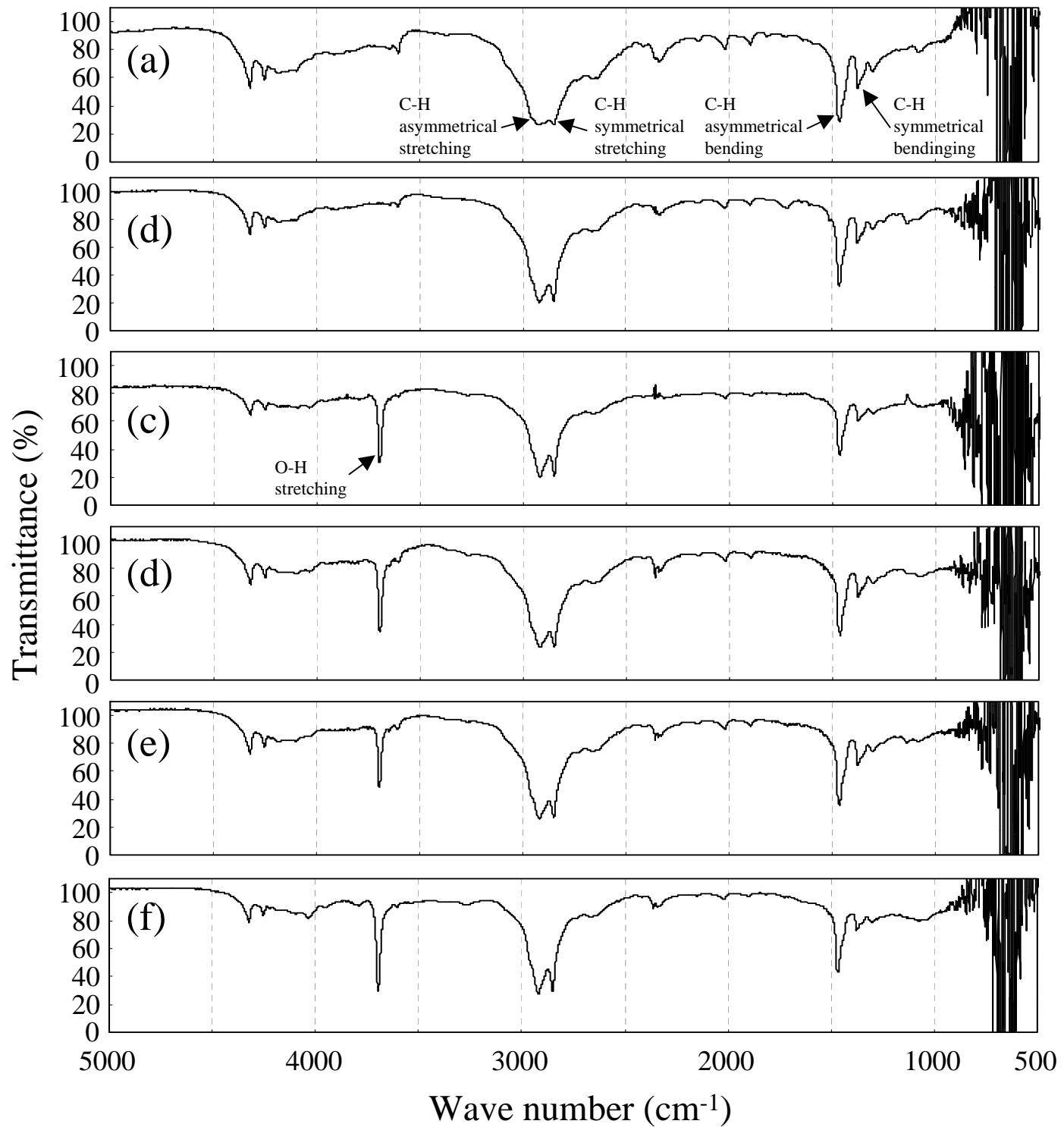


Fig. 6 Kimura et al.

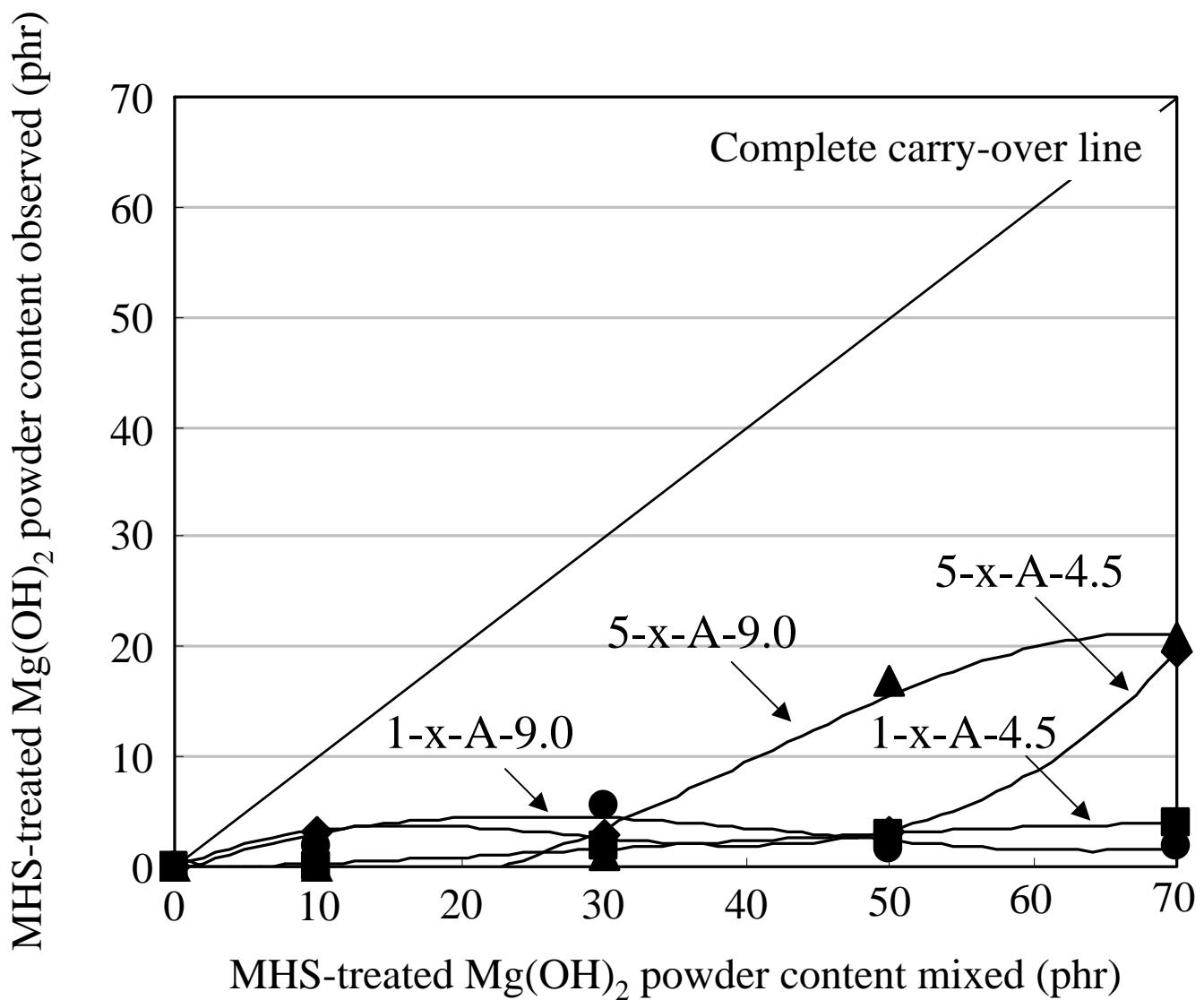


Fig. 7 Kimura et al.

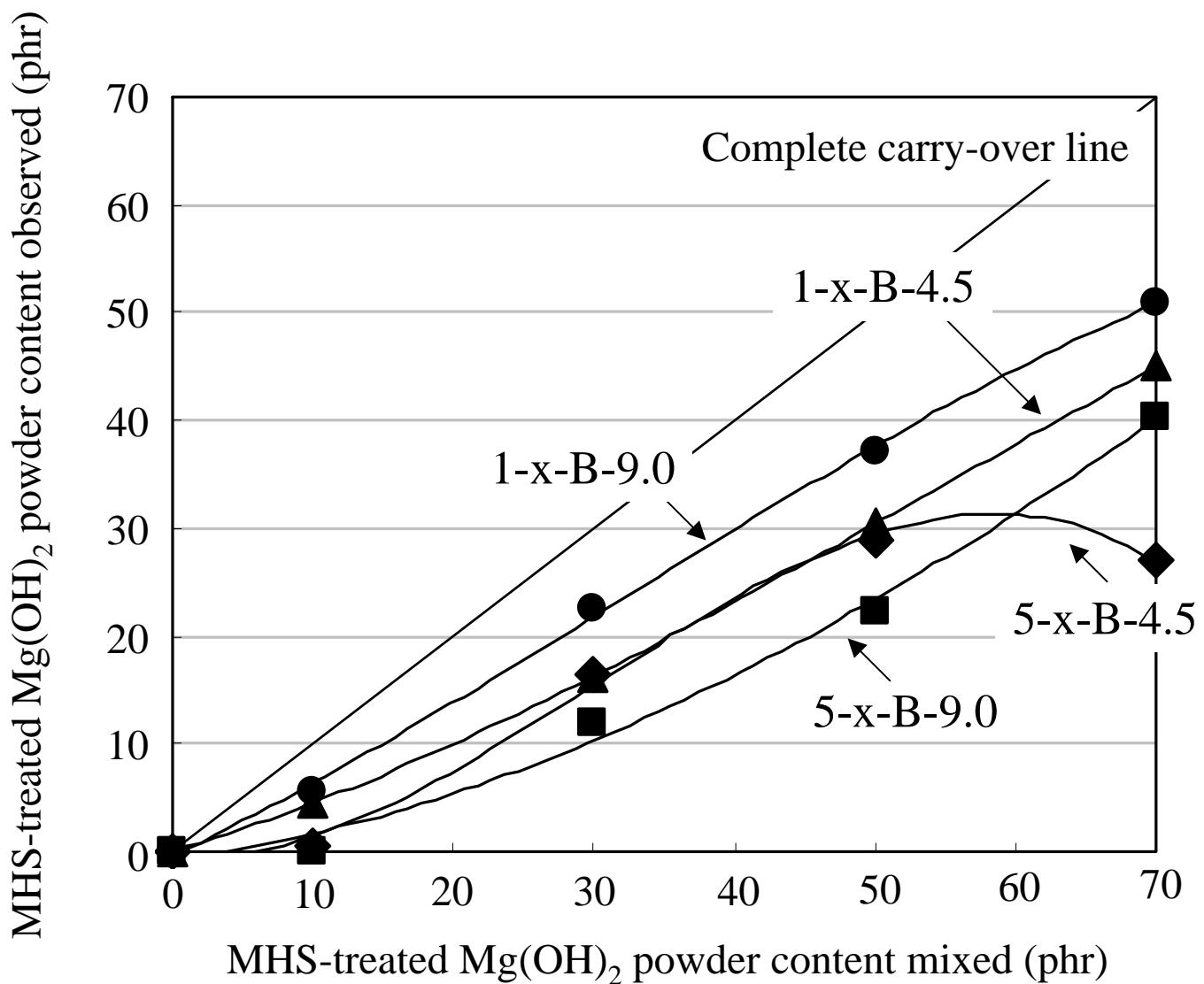


Fig. 8 Kimura et al.

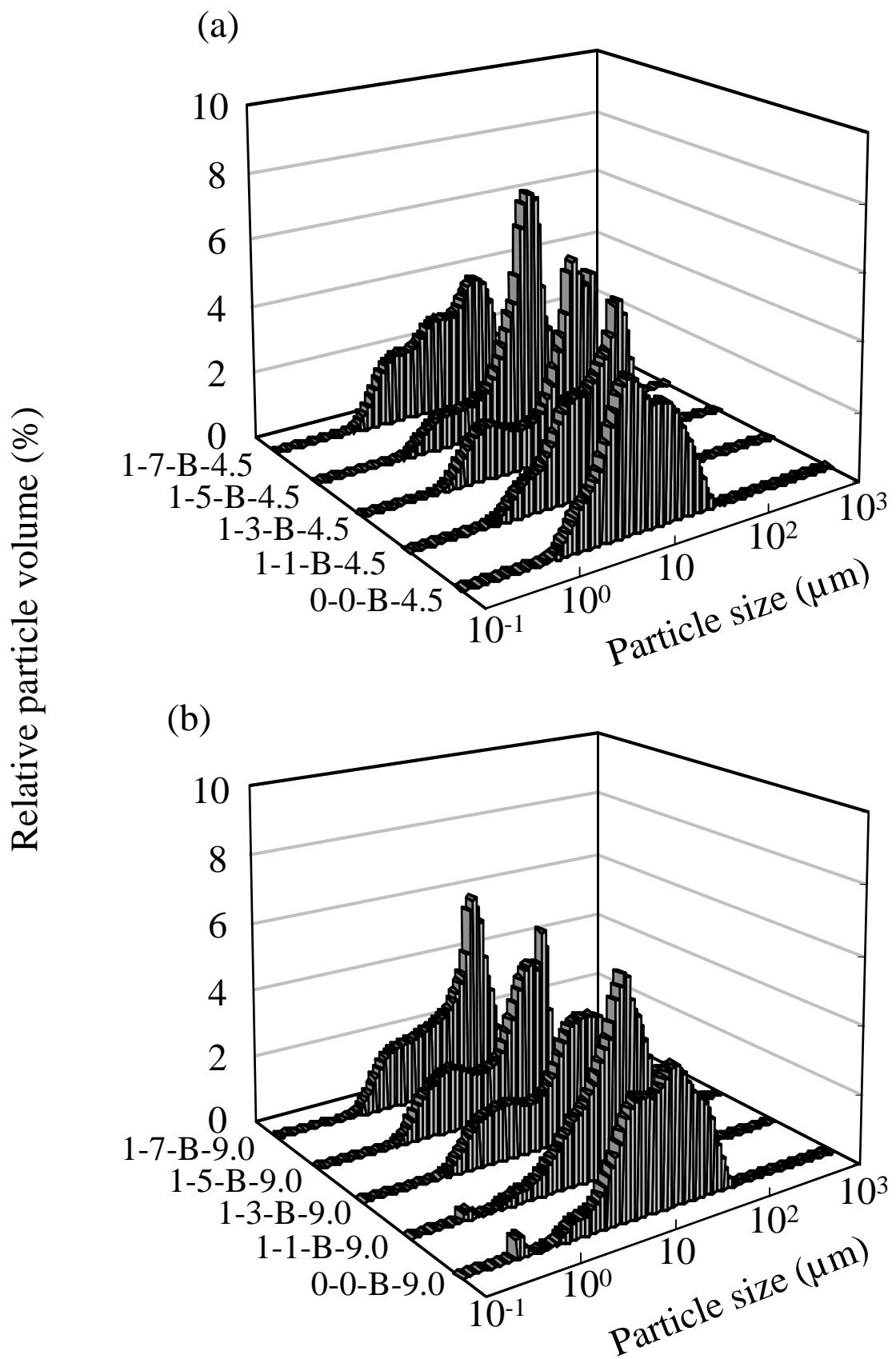
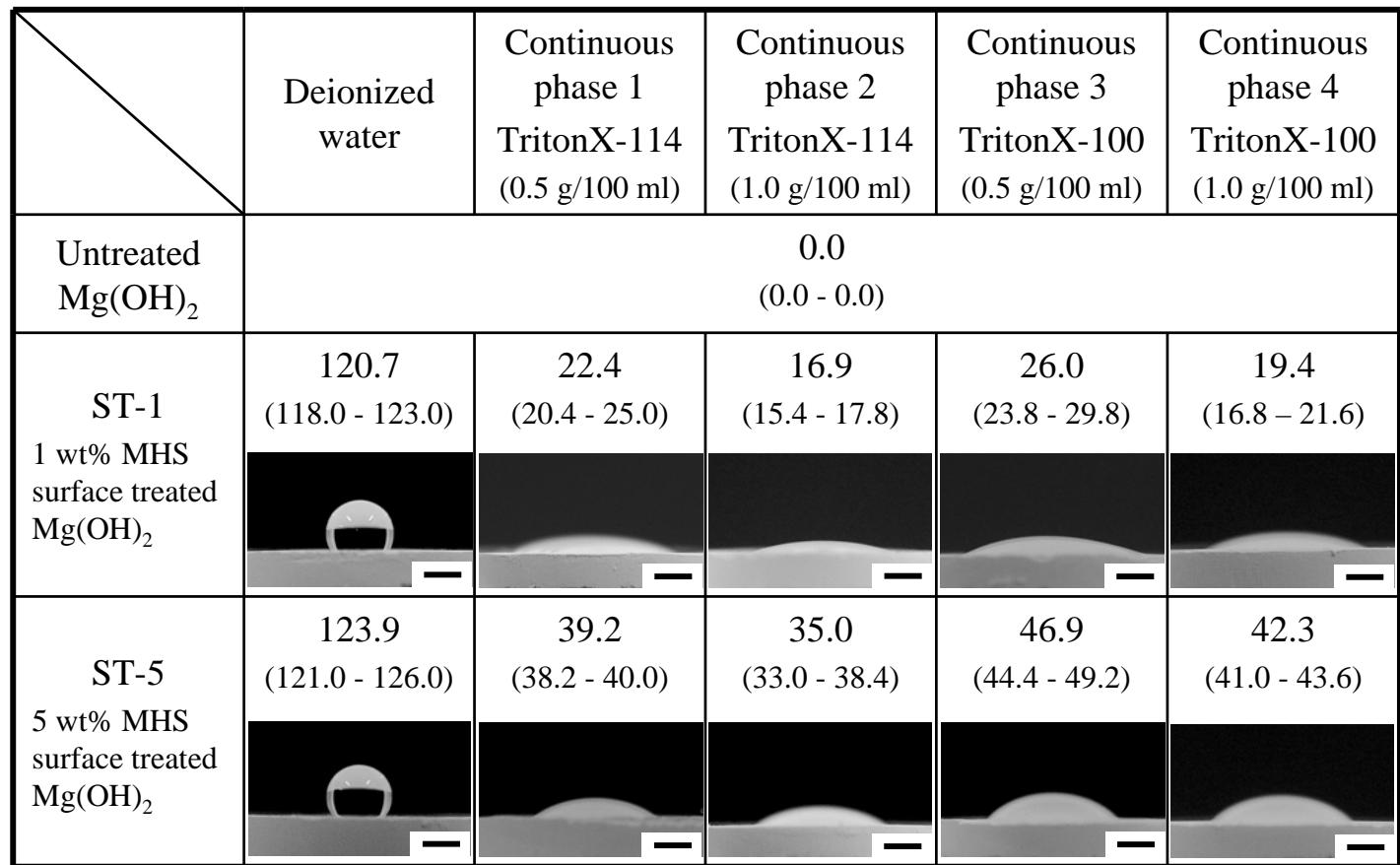


Fig. 9 Kimura et al.



Unit: degree of the angle, scale bar: 1 mm

Fig. 10 Kimura et al.

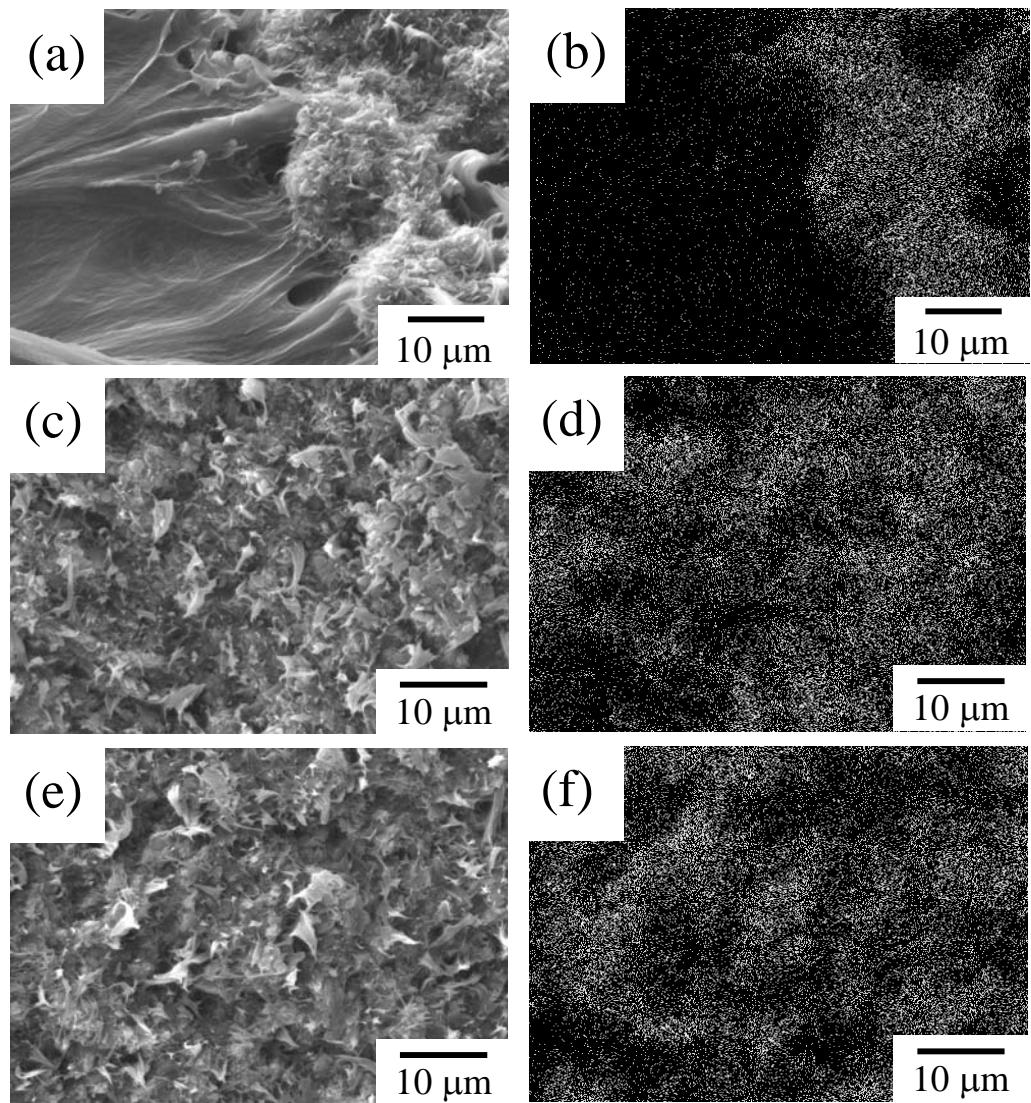


Fig. 11 Kimura et al.

Table 1 Preparation conditions of PE particles and PE-based hybrid particles

Sample No.	Filler	Filler content (phr)	Surfactant	Surfactant content (g/ 900 ml deionized water)
0-0-A-4.5	none	0	TritonX-114	4.5
0-0-A-9.0	none	0	TritonX-114	9.0
0-0-B-4.5	none	0	TritonX-100	4.5
0-0-B-9.0	none	0	TritonX-100	9.0
1-1-A-4.5	ST-1	10	TritonX-114	4.5
1-3-A-4.5	ST-1	30	TritonX-114	4.5
1-5-A-4.5	ST-1	50	TritonX-114	4.5
1-7-A-4.5	ST-1	70	TritonX-114	4.5
1-1-A-9.0	ST-1	10	TritonX-114	9.0
1-3-A-9.0	ST-1	30	TritonX-114	9.0
1-5-A-9.0	ST-1	50	TritonX-114	9.0
1-7-A-9.0	ST-1	70	TritonX-114	9.0
5-1-A-4.5	ST-5	10	TritonX-114	4.5
5-3-A-4.5	ST-5	30	TritonX-114	4.5
5-5-A-4.5	ST-5	50	TritonX-114	4.5
5-7-A-4.5	ST-5	70	TritonX-114	4.5
5-1-A-9.0	ST-5	10	TritonX-114	9.0
5-3-A-9.0	ST-5	30	TritonX-114	9.0
5-5-A-9.0	ST-5	50	TritonX-114	9.0
5-7-A-9.0	ST-5	70	TritonX-114	9.0
1-1-B-4.5	ST-1	10	TritonX-100	4.5
1-3-B-4.5	ST-1	30	TritonX-100	4.5
1-5-B-4.5	ST-1	50	TritonX-100	4.5
1-7-B-4.5	ST-1	70	TritonX-100	4.5
1-1-B-9.0	ST-1	10	TritonX-100	9.0
1-3-B-9.0	ST-1	30	TritonX-100	9.0
1-5-B-9.0	ST-1	50	TritonX-100	9.0
1-7-B-9.0	ST-1	70	TritonX-100	9.0
5-1-B-4.5	ST-5	10	TritonX-100	4.5
5-3-B-4.5	ST-5	30	TritonX-100	4.5
5-5-B-4.5	ST-5	50	TritonX-100	4.5
5-7-B-4.5	ST-5	70	TritonX-100	4.5
5-1-B-9.0	ST-5	10	TritonX-100	9.0
5-3-B-9.0	ST-5	30	TritonX-100	9.0
5-5-B-9.0	ST-5	50	TritonX-100	9.0
5-7-B-9.0	ST-5	70	TritonX-100	9.0

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