

Bending behaviour of massive and aerated timber floors

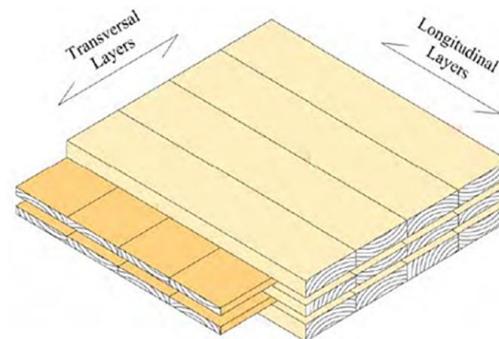
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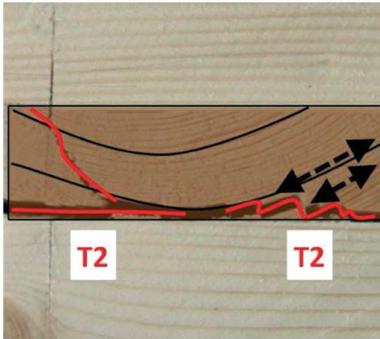
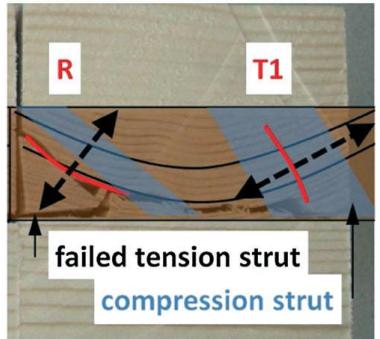
Cross Laminated Timber (CLT) floors



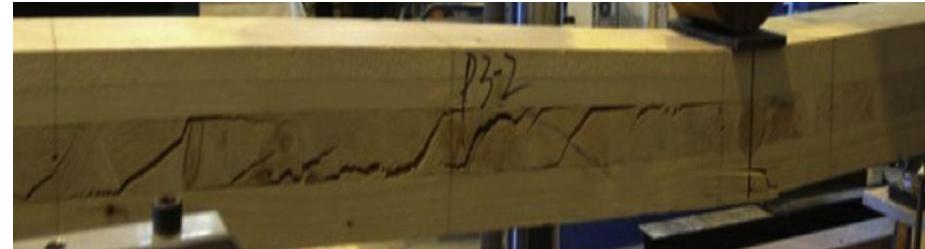
- Uniform mechanical and hygroscopic behaviour
- Low self-weight (timber: 450 , RC: 2500 , steel: 8000 [Kg/m³])
- Possibility of prefabrication, reduction of building time
- Good seismic behaviour

CLT floors heterogeneities

➤ “Low” heterogeneities



(Hochreiner et al. 2013)



(Zhou, 2013)

➤ Stronger heterogeneities: floors with regularly spaced boards



(<http://www.techniwood.fr/>)

Contents

➤ Low heterogeneities

- Modelling, validation and parameter study

➤ Stronger heterogeneities

- Experimental campaign
 - Bending tests – structure scale
 - Material characterization – small scale
- Simplified and advanced modelling

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➤ Low heterogeneities

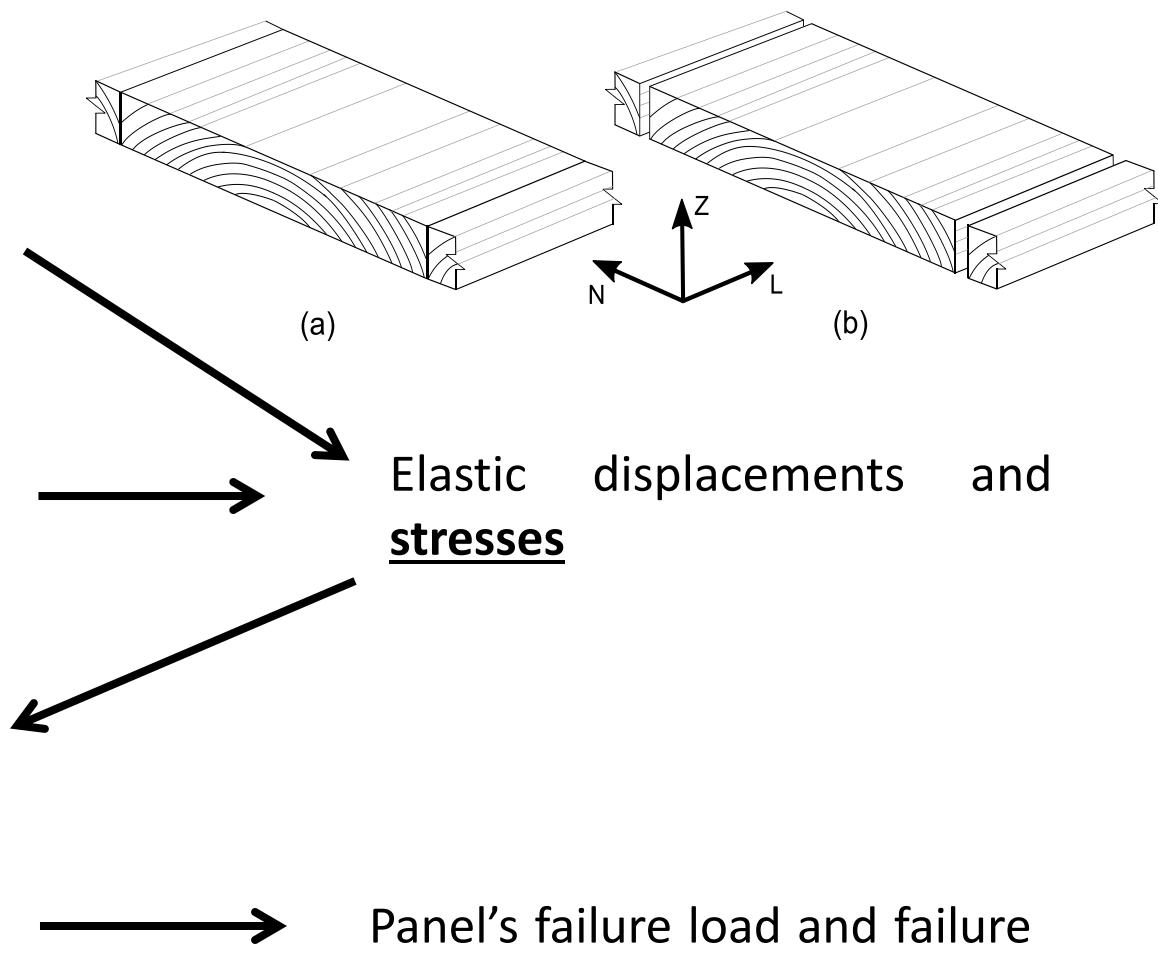
- **Modelling, validation and parameter study**

➤ Stronger heterogeneities

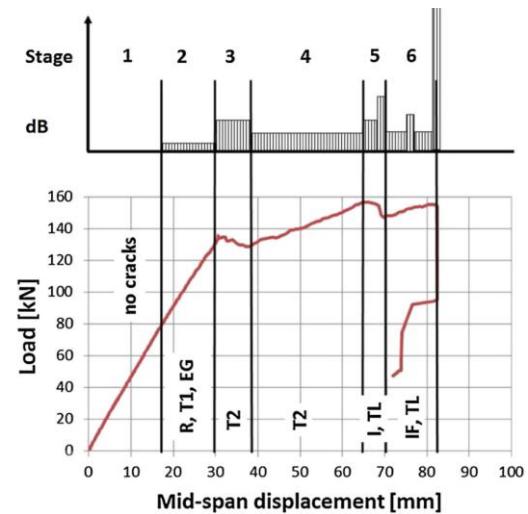
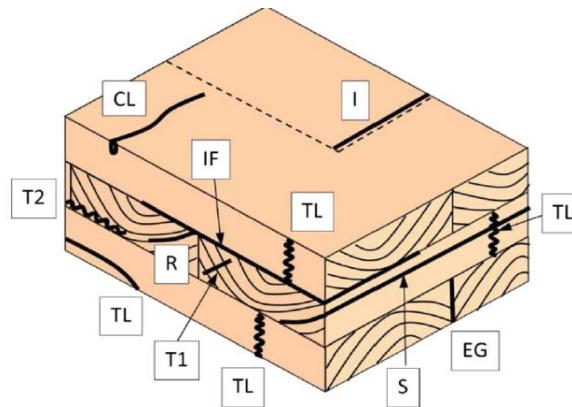
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Low heterogeneities: modelling

- Equivalent layer model, continuous or discontinuous
- Exact 3D analytical solution for composites in bending (Pagano, 1969)
- Failure criterion for wood (van Der Put, 1982)
- Point - wise dominant failure mode = $\max\left(\frac{\sigma_l}{f_l}, \dots, \frac{\tau_{zn}}{f_{zn}}\right)$



Low heterogeneities: validation



(Hochreiner et al. 2013)

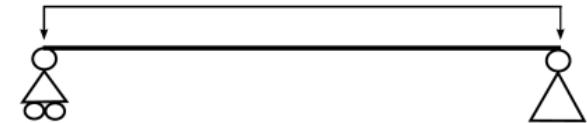
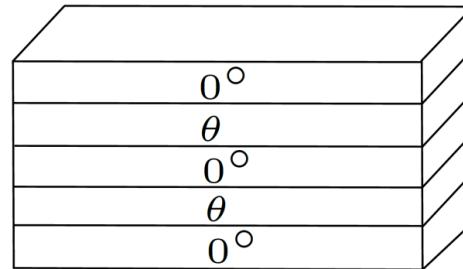
- Good agreement between the predicted and actual panel's global stiffness and variation of failure modes (Franzoni et al, 2015)
- Each layer model is consistent with the corresponding edge-gluing regime
- Gluing the lateral boards slightly increases panel's stiffness (about 8%) but introduces also an additional failure mode
- The discontinuous model gives a better prediction of global load carrying capacity

New orientation for transverse layers

- Influence on bending behaviour of varying transverse layers' orientation

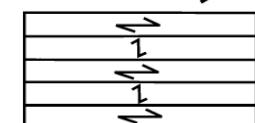
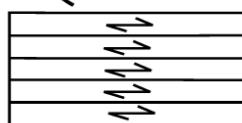
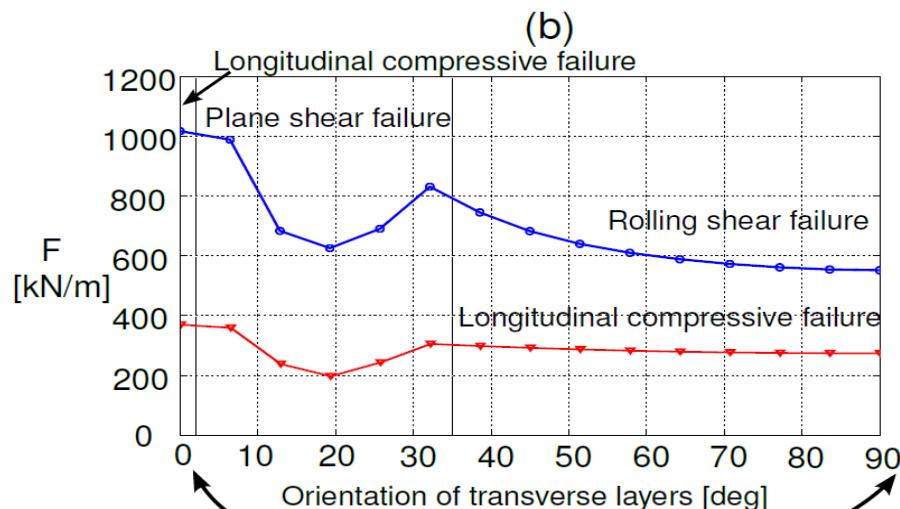
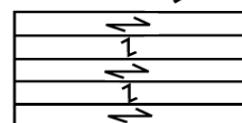
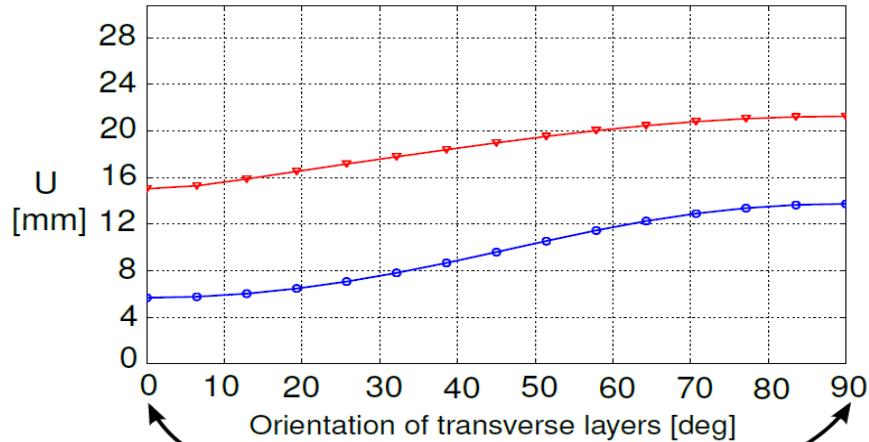


(Chen, 2011)



(a)

○ Slenderness 10 △ Slenderness 25



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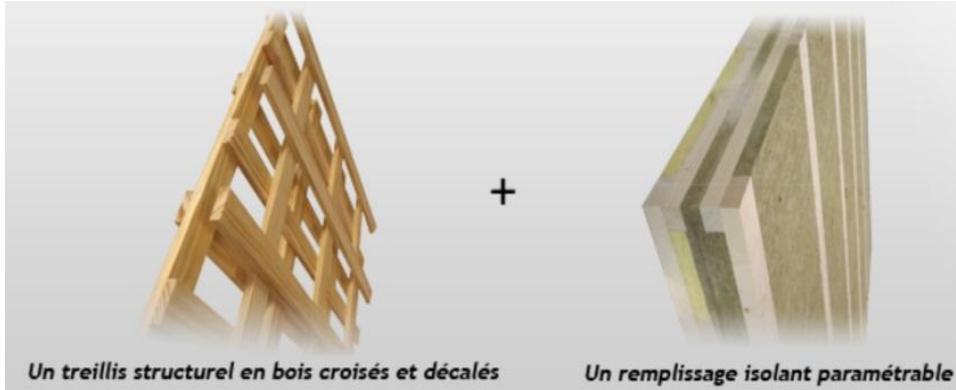
➤ Stronger heterogeneities

- Experimental campaign
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Stronger heterogeneities

Lighter (high-rise buildings) and more acoustically efficient CLT floors

→ Stronger heterogeneities : periodic voids within the panel



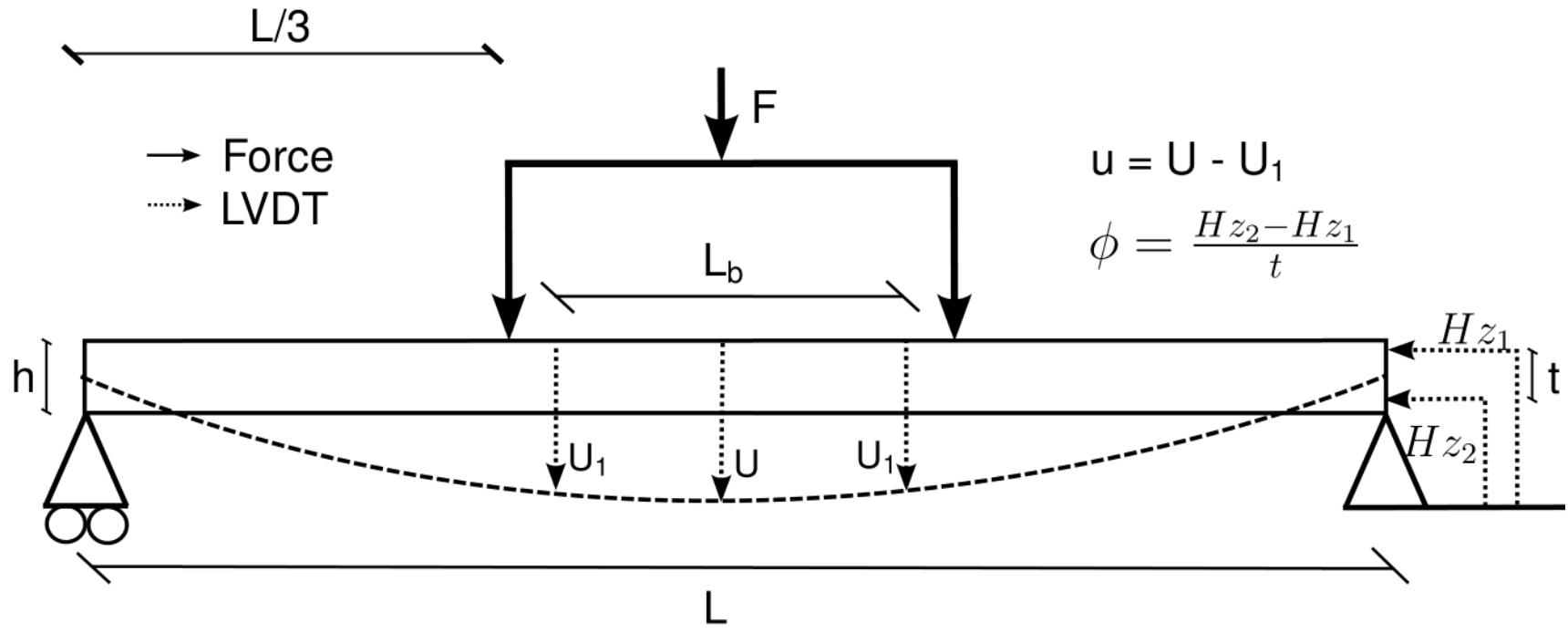
(<http://www.techniwood.fr/>)



Influence on CLT floor's bending behaviour ?

Stronger heterogeneities – 4 points bending tests

- Measuring system: vertical and horizontal LVDTs
- Bending deflection (u) and absolute rotation at supports (ϕ)



Effective bending stiffness EI

→ Shear stiffness GA

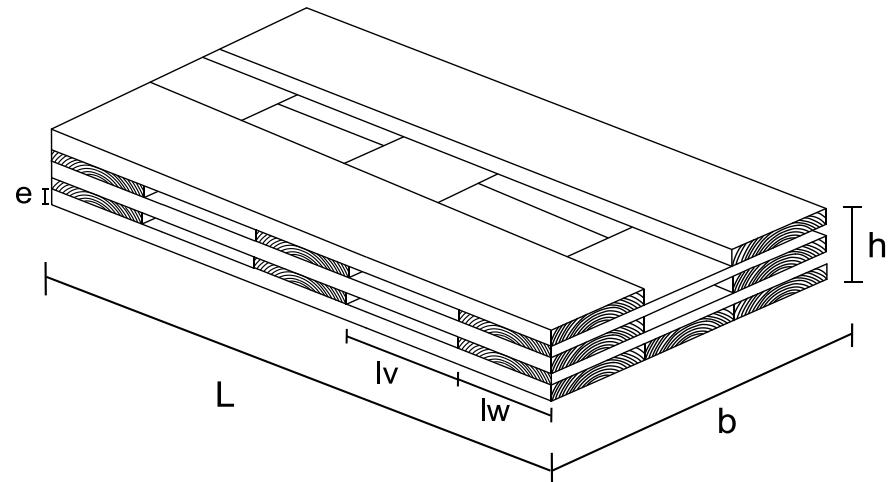
Ratio shear deflection / bending deflection

$$u = U - U_1$$

$$\phi = \frac{Hz_2 - Hz_1}{t}$$

Stronger heterogeneities – 4 points bending tests

- Classical (massive) CLT panels and regularly spaced ones
- Two ratios wood/void: 2/3 and 1/3



| | CLT | Panobloc® | Panobloc® |
|---------------------------------------|------------|------------|-------------|
| Slenderness ratio L/h | 46.5 | 28 | 28 |
| Wood/void ratio | - | 2/3 | 1/3 |
| Total wood volume fraction | 1.0 | 0.4 | 0.25 |
| Failure load [kN] | 75 | 68 | 34 |
| Bending Stiffness [kNm ²] | 890 | 3400 | 1950 |
| Shear/Bending deflection [%] | 3.0 | 17 | 27 |

Stronger heterogeneities – 4 points bending tests

➤ Failure modes :



Massive CLT panel: ductile longitudinal compressive cracks before tensile failure



Panobloc® 2/3, less spaced: tensile failure of bottom boards



Panobloc® 1/3, more spaced: rolling shear failure of transverse boards

Stronger heterogeneities – material characterization

- Axial – parallel to grain and rolling shear tests



| Axial Tests | n | Mean [Mpa] | COV [%] |
|--------------|----|------------|---------|
| $E_{L(t+c)}$ | 21 | 12700 | 17.2 |
| $f_{L,t}$ | 10 | 85 | 17.3 |
| $f_{L,c}$ | 8 | 51 | 6.4 |



| Shear Tests | n | Mean [Mpa] | COV [%] |
|-------------|---|------------|---------|
| G_{ZN} | 7 | 110 | 25 |
| f_{ZN} | 9 | 1.7 | 17 |

Contents

➤ Low heterogeneities

- Modelling and validation
- Investigation on CLT design properties

➤ Stronger heterogeneities

- **Experimental campaign**
 - Bending tests – structure scale
 - Material characterization – small scale
- **Simplified and advanced modelling**

Stronger heterogeneities – simplified and advanced modelling

➤ Classical CLT floor comparison:

- Equivalent-layer model for low heterogeneities (discontinuous)
- Two design methods: shear analogy (Kreuzinger, 1999) and gamma method (EN, 2004)

| Massive CLT | Gamma method | Shear analogy | Equivalent layer - discontinuous |
|-------------------|--------------|---------------|-------------------------------------|
| Failure load | - | - | +5% |
| Bending stiffness | -7% | -7.5% | -5.5% |
| Shear deflection | -8% | +7% | +5.5% |

Stronger heterogeneities – simplified and advanced modelling

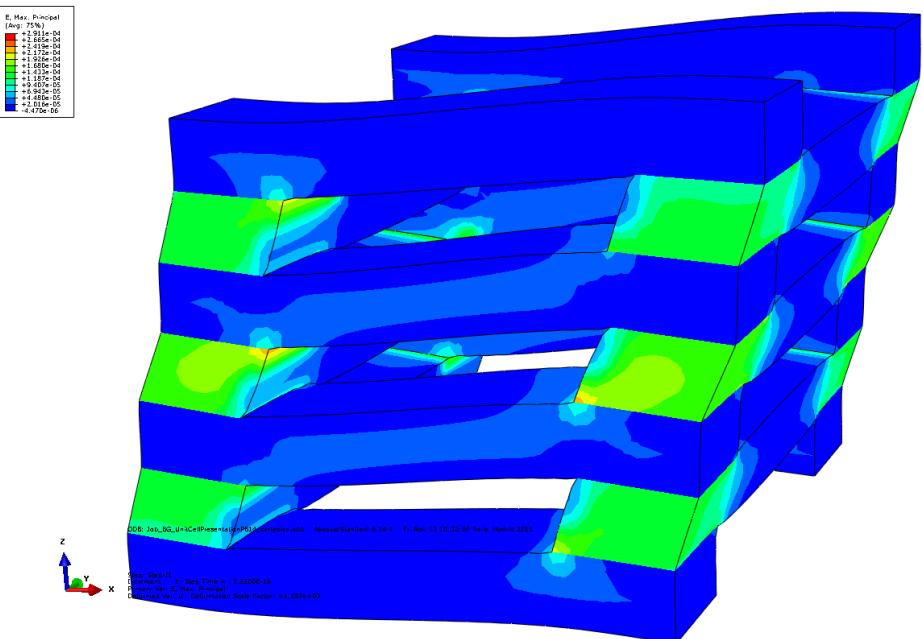
➤ Aerated timber floors: simplified and advanced approaches

- **Simplified:** reducing the mechanical properties by the wood volume fractions
- **Advanced:** periodic homogenization scheme handled by a high-order plate theory (Lebée and Sab, 2012)

Ex. Wood volume fraction of Panobloc 2/3 → 0.4

→ Modulus $E_L^* = E_L \cdot 0.4 \dots$

→ Strength $f_{L,t}^* = f_{L,t} \cdot 0.4 \dots$



Stronger heterogeneities – simplified and advanced modelling

| Panobloc® 2/3 | Shear analogy* | Equivalent layer – discontinuous* | Periodic homogenization |
|-------------------|----------------|-----------------------------------|-------------------------|
| Failure load | - | +40% | In progress |
| Bending stiffness | +7.5% | +7% | +6% |
| Shear deflection | -73% | -60% | +8.5% |

| Panobloc® 1/3 | Shear analogy* | Equivalent layer – discontinuous* | Periodic homogenization |
|-------------------|----------------|-----------------------------------|-------------------------|
| Failure load | - | +34% | In progress |
| Bending stiffness | +8% | +9% | +7.5% |
| Shear deflection | -84% | -76% | +6% |

* = mechanical properties reduced by the wood volume fraction

Conclusion – Low heterogeneities



- Reliable modelling: 3D solution + equivalent layer + failure criterion
- Low influence on global behaviour of edge-glued layers
- Low favourable impact of changing transverse layers' orientation

Conclusion – Strong heterogeneities



| | CLT | Panobloc® | Panobloc® |
|---------------------------------------|------|-----------|-----------|
| Slenderness ratio L/h | 28 | 28 | 28 |
| Total wood volume fraction | 1.0 | 0.4 | 0.25 |
| Weight [kg] | 550 | -60% | -75% |
| Failure load [kN] | 200 | -65% | -83% |
| Bending Stiffness [kNm ²] | 8500 | -60% | -75% |
| Shear/Bending deflection [%] | 10 | +70% | +170% |

- Need of an advanced modelling to predict the shear effects

On going work → Modelling of strength and failure modes, parameter studies

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