Cobalt mediated electro-scrubbers for the degradation of

2 gaseous perchloroethylene

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11 Abstract

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This work focuses on the treatment of gaseous perchloroethylene (PCE) using electroscrubbing with diamond electrodes and cobalt mediators. PCE was obtained by direct desorption from an aqueous solution containing 150 mg L⁻¹, trying to a real pollution case. The electro-scrubber consisted of a packed absorption column connected with an undivided electrochemical cell. Diamond anodes supported on two different substrates (tantalum and silicon) were used and the results indicated that Ta/BDD was more successful in the production of Co (III) species and in the degradation of PCE. Three experimental systems were studied for comparison purposes: absorbent free of Co (III) precursors, absorbent containing Co (III) precursors, and absorbent containing Co (III) precursors undergoing previous electrolysis to the electro-scrubbing to facilitate the accumulation of oxidants. The most successful option was the last, confirming the important role of mediated electrochemical processes in the degradation of PCE. Trichloroacetic acid (TCA) and carbon tetrachloride (CCl₄) were found as the primary

25	reaction products and ethyl chloroacetate esters were also identified. A comprehensive
26	mechanism of the processes happening inside electro-scrubber is proposed.
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28	Keywords
29	VOCs removal; perchloroethylene; electro-absorption; oxidation electron mediator
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31	Highlights
32	• Ta/BDD anode promoted higher conversion of Co(III) reaching 90% after 2
33	hours
34	• Electrolysis using Si/BDD anode attained 75.7% while Ta/BDD anode reached
35	90.5% of PCE removal
36	 Mediated electrooxidation with Co improved the PCE degradation rate
37	• Electrolysis with Si/BDD anode favors the generation of TCA as by-product
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48	1. Introduction

The harmful impacts of air pollution into the environment and human health have increased the concern not only of the environmental agencies but also of the general population (Landrigan et al., 2018; Caplin et al., 2019). There are many types of gaseous pollutants, being a very important group the volatile organic compounds (VOCs), whose main sources are combustion and evaporation processes associated to the processing of fuels and solvents (Dhamodharan et al., 2019; Zhang et al., 2019). Because of their hazardousness, several technologies have been proposed for the degradation of VOCs. Among many others, it is worth to mention catalytic oxidation (Zhang et al., 2016), biological process (Mudliar et al., 2010), adsorption (Zhang et al., 2017) and plasma catalysis (Karatum and Deshusses, 2016). However, most of them have important disadvantages such as low efficiency, excessive energy consumption, secondary gaseous pollution, catalytic deactivation, etc. (Mudliar et al., 2010; Karatum and Deshusses, 2016; Zhang et al., 2016; Zhang et al., 2017; Vikrant et al., 2019). In the last years, coupled technologies have also been tested for the treatment of air pollution, with the aim to highlight the possible synergies and create technologies more costefficient. In this line, electro-scrubbing technology has appeared as a promising methodology to treat gaseous streams (Muthuraman and Moon, 2012; Chung and Moon, 2013; Govindan and Moon, 2015). This process combines the absorption (which can be carried out with different equipment such as columns or *jet* scrubbers) (Bal et al., 2019; González-Pérez et al., 2020) with an electrochemical treatment that allows either reduction (Govindan et al., 2017a; Muthuraman et al., 2018a, b; Adam Gopal et al., 2019) or oxidation of the absorbed pollutants. In electrochemical cells used in electroscrubbing technology, different anodes have been tested such as aluminum (Govindan et al., 2016), Pt/Ti (Chandrasekara Pillai et al., 2009; Govindan et al., 2012a), BDD

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- 74 (Muthuraman et al., 2017; González-Pérez et al., 2020), and gas diffusion electrodes
- 75 (Yang et al., 2011).
- 76 The electrochemical systems. have widely studied for the treatment of liquid current as
- vastewater (Martínez-Huitle and Panizza, 2018) or for environmental applications using
- 78 renewable energy (Ganiyu and Martínez-Huitle, 2020) and these processes can be
- 79 developed by direct and indirect mechanisms. The first mechanism consists of the direct
- 80 exchange of electrons between the pollutants and the electrode surface. In the second,
- 81 the exchange of electrons occurs by mediation of electroactive species contained in the
- 82 electrolyte (in electro-scrubbers, the electrolyte also works as the absorbent which act as
- 83 mediators for the electrons shuttling between the electrode and the pollutants
- 84 (Scialdone, 2009).
- 85 Indirect processes can be promoted from oxygen or salts contained in the electrolyte
- that lead to the formation of species such as hydrogen peroxide (Paz et al., 2019; Souza
- et al., 2019), ozone (García-Morales et al., 2013), peroxosulphates (Balaji et al., 2015;
- Wacławek et al., 2017; Wang and Wang, 2018), peroxophosphates (Muthuraman et al.,
- 89 2017) and active chlorine species (de Moura et al., 2015). Alternatively, indirect
- 90 processes can also be promoted with the addition of metal ions such as Ag, Ce, Co, Fe
- and Mn to acid solutions, used as electrolytes (Govindan et al., 2012a; Govindan and
- 92 Moon, 2013; Muthuraman and Moon, 2017). In these cases, the process consists of the
- anodic oxidation of the metal from its stable oxidation state (M^{Z+}) to a higher oxidation
- state (M^{Z+1}) , so that later this species reacts with the pollutants, regenerating its reduced
- 95 state (M^{Z+}) .
- These electro-scrubbing processes have been studied for the treatment of VOCs in the
- 97 recent years (Farmer, 1992; Matheswaran, 2008). Govindan et al., 2012b studied the

removal of CH₃CHO by combination of wet scrubber and electrolysis using Co(III) in 4 M H₂SO₄ medium and Pt/Ti as anodic electrode. Results showed that only 20% of removal was attained without cobalt whereas 100% of removal was reached in the presence of 0.01 M Co(III). Mediated electrolysis with Co(III) in a 5 M H₂SO₄ was proposed for the removal of NO using a divided cell electro-scrubbing unit, with Pt/Ti electrodes, reaching almost 28% of NO removal, while only 5% was attained in the absence of cobalt. A combined mediated electro-oxidation and electroreduction also was evaluated and revealed a great improvement in the NO removal and up to 97% of removal efficiency (Govindan et al., 2016). A similar setup was used by the same group using an electro-scrubber with Co(III) for the removal of H₂S with removal efficiency of 98% at 10°C (Govindan et al., 2012a). Thus, among the indirect processes promoted with the addition of metal ions, good results have been reported in cobalt (III)-mediated electrochemical oxidation treatments. For example, this system has been applied for the destruction of contaminants in solution such as volatile hydrocarbons and phenol (Farmer, 1992; Matheswaran, 2008). On the other hand, using the technology of electro-scrubbing, (Govindan et al., 2012b). studied the elimination of CH₃CHO through a combination of a wet scrubber and an electrolysis system using Co(III) in H₂SO₄ 4M medium and Pt/Ti as anode.. Results showed that in the absence of cobalt only 25% removal was achieved, while 100% removal was achieved in the presence of 0.05 M Co (III). In another work they proposed the electrolysis mediated with Co(III) in a 5 M H₂SO₄ electrolyte for the removal of NO using a divided cell electro-scrubbing unit, with Pt/Ti anode, reaching 28% removal of NO in the presence of Co(III), while when the combination of electrooxidation and mediated electroreduction was evaluated, a great improvement in NO removal was revealed, reaching 97% removal efficiency (Govindan et al., 2016).

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The same group used a similar configuration with a Co(III) electro-scrubber for H₂S removal achieving a removal efficiency of 98% at 10°C (Govindan et al., 2012a). In another investigation, the treatment of a mixture of gases (NH₃, (CH₃)₃N, CH₃SH, H₂S and CH₃CHO was carried out using as absorbent electrolyte a 0.75 M Co(II) solution in 4 M H₂SO₄ Pt/Ti as anode, where, working at 10°C, removal efficiencies close to 100% were obtained, except for CH₃SH, which exhibited an efficiency of 95% (Govindan and Moon, 2013). In this line, chlorinated hydrocarbons have caused many environmental and health problems (Bhatt et al., 2007; Huang et al., 2014) and lately, some studies have carried out their removal in liquid phase (Semitsoglou-Tsiapou et al., 2016; Dominguez et al., 2018) and soil polluted (Santos et al., 2019; Raimondo et al., 2020), but also their transference to gaseous currents to avoid the widespread of persistent pollution (Lopes et al., 2013; Muñoz-Morales et al., 2019; Munoz-Morales et al., 2020). Additionally, some removal pathways have been proposed to shed light on the recalcitrant properties (Ferreira et al., 2020). With this background, the aim of the present work is to assess the efficiency of the mediated electro-oxidation process using Co(II) acetate in acid solution as mediator in the degradation of perchloroethylene. Perchloroethylene is a toxic compound, extremely persistent in the environment and classified as a probable human carcinogen (Class B2) (S.E. Manahan). This study is based on the differences found in a previous results (Escalona-Durán et al., 2021), which two coatings of boron-doped diamond supported on silicon substrate and tantalum substrate were used to promote the electrogeneration of Co (III). to evaluate their efficiency on the direct and mediated degradation of the gas pollutant. Results will highlight the importance of catalytic properties of the anode substrate and feasibility of using electro-scrubbing technology for the removal of gaseous PCE.

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With this background, the objective of this work is to evaluate the efficiency of the mediated electrooxidation process using Co(II) acetate in acid solution as mediator in the degradation of perchloroethylene, which is a toxic compound, extremely persistent in the environment and classified as a probable human carcinogen (Class B2) (S.E. Manahan). This study is based on the differences found in previous results (Escalona-Durán et al., 2021), in which boron doped diamond electrodes supported on silicon and tantalum substrate were used to promote the electrogeneration of Co (III). Therefore, the same electrodes were used to evaluate their effectiveness on direct and mediated degradation of the contaminated gas stream. The results highlight the importance of the catalytic properties of the anode substrate and the feasibility of using electro-scrubbing technology for the removal of gaseous PCE.

2. Materials and methods

Chemicals. Cobalt (II) acetate 4-hydrate (99%) was purchased from Panreac (Barcelona, Spain) and used as received. Perchoroethylene ($C_2Cl_4 > 99\%$) was purchased from a.r. Sigma-Aldrich (Darmstadt, Germany). Sulfuric acid (98%) and Hexane (HPLC Grade) were supplied by Scharlau (Barcelona, Spain). Helium and nitrogen (Al Air Liquide España, S.A) were used in gas chromatography and helium was filtered by a Hydrocarbon Cartridge Filter (Thermo Fisher Scientific) before its use. Double deionized water (Millipore Milli-Q system, resistivity: 18.2 M Ω cm at 25°C) was used to prepare all solutions. Perchloroethylene was then added in a closed volumetric flask and the solution was softly stirred with a magnetic bar overnight to achieve complete dissolution.

Experimental system. Four main components integrate the experimental system: a glass column absorber, two storage tanks and an electrochemical cell as shown in Figure SM1. More details can be found elsewhere (Castañeda-Juárez et al., 2020;

González-Pérez et al., 2020; Munoz-Morales et al., 2020) This setup is divided in two interconnected circuits: a liquid circuit which mainly-contains the electrolyte/absorbent and a gaseous circuit. Firstly, 1.2 L of an aqueous solution of 150 mg L⁻¹ of PCE was stored in the liquid waste desorption (LWD) tank and from here, the volatilization of PCE was promoted by bubbling a carrier air stream generated with a 3.8 W air compressor (Silent Pump (8) model SI6000, ICA SA, Toledo-Spain) with a flowrate of 360 L h⁻¹. This gas stream passes throughout of the LWD tank (1), favoring the stripping of PCE and then it flows throughout of the absorption packed column (2), where it is transferred to a liquid circuit. Gas and liquid phases flow countercurrent in the column. Thus, the LWD tank promotes a realistic gaseous flow of PCE that simulates the gaseous currents produced in real case studies. Regarding to the absorbent-electrolyte storage (AES) tank (3),-acidic solutions (1.0 M H₂SO₄), with or without the addition of 0.01 M of Co(II) ions (1.5 L), were recirculated using a centrifugal pump (4) to the electrochemical cell (5), which is connected to a power supply (6). DiaCell® cells supplied by Adamant Technologies (La Chaux-de-Fonds, Switzerland) consisting of boron-doped diamond (BDD) as anode and stainless steel as cathode with an inter-electrode gap of 5 mm, were used during the electroabsorption tests (EAB). Two types of BDD electrodes were evaluated. In the first case the BDD coatings were supported on silicon and in the second on tantalum substrate. All electrodes were circular (100 mm diameter) with an active surface of 78.6 cm². The BDD coating have a thickness of 5.9 and 7.3 µm, respectively, for the Si and Ta supports, and these diamond coatings were doped with 2500 ppm of boron concentration. These electrodes were subjected to cleaning procedure during 10 min in a 1.0 M Na₂SO₄ solution at 15 mA cm⁻² prior to electrolysis assays. The absorbentelectrolyte storage (AES) tank (3) is the auxiliary tank of the electrochemical cell. It

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was made of glass with a thermoregulated water jacket and a capacity of 2.5 L with sample point placed in the upper part. The AES tank provide residence time to the electrochemical cell to promote chemical reactions mediated by oxidants or reductants generated by the application of the electric current. Both tanks LWD and AES are also connected to equilibrate the total pressure of the system. The centrifugal pump is a Micropump® GB-P25 J F5 S (flow rate 160 L h⁻¹) supplied by Techma GPM s.l.r. (Milan, Italy) connected to the electrochemical cell by a Tecalan® tube. Extreme care was taken to avoid gaseous losses in all compartments by using tight-fitting ground silicone stoppers and by sealing with Teflon tape. Experiments were performed for 120 min. Samples from liquid and gas phases were collected in duplicated at specified time intervals.

Analysis procedures. Concentration of Co (III) during the reaction was monitored by UV-Vis spectroscopy, using a Cary Series 300 UV-Vis spectrophotometer equipped with a quartz cell with a 1 cm path length. For the Co (II) aqueous complex, the visible absorbance at 510 nm was measured. Values obtained from absorption measurements at 610 nm were used to evaluate the conversion to a Co (III) complex. Samples of liquid and gaseous phases were taken from sampling ports in the LWD and AES tanks. The procedure to determine and quantify PCE concentration in gas and liquid phase was described elsewhere (Castañeda-Juárez et al., 2020; González-Pérez et al., 2020), obtaining a quantification limit of 0.1 mg L⁻¹. Oxidants species produced by the electrodes and cobalt ions mediators were determined iodometrically according to (Kolthoff and Carr, 1953) and standard methods (APHA-AWWA-WPCF, 1998). The quantification of by-products generated in the absorption and electro-absorption treatments was carried out using different chromatographic methods. To analyze carbon

tetrachloride a Jasco HPLC LC-2000 with a PDA MD-2018 Detector (Jasco, Tokio, Japan) was used. The mobile phase consisted of an aqueous solution of 0.1% H_3PO_4 at a flow rate of 1.0 mL min⁻¹. The detection wavelength used was 280 nm and the temperature of the oven was maintained at 25°C. Volume injection was set to 20 μ L. Trichloroacetic acid and other by products (methyl chloroacetate, ethyl dichloracetate, ethyl trichloroacetate) were analyzed in liquid phase employing a HPLC Agilent 1100 series (Agilent Tech. Santa Clara, CA, USA) with a DAD detector set at 220 nm. An ion exchange column-SupercogelTM H with 30 cm \times 7.8 mm ID was used in the temperature of 30°C. The mobile phase was 1% H_3PO_4 at a flow rate of 0.8 mL/min. The injection volume was 20 μ L. The limit of quantification obtained was less than 1 mg L⁻¹ in all intermediates detected.

Results and discussion

Figure 1 shows the results obtained during the electrolysis of a solution containing Co(II) acetate using two different BDD anodes. This study was made to confirm the production of the Co(III) electrochemical mediator in a sulfuric acid solution 1.0 M to be used later as electrolyte/absorbent.

As can be seen, a very different behavior of the two anodes tested was obtained. The electrooxidation was more efficient when the diamond anode deposited on a tantalum substrate was used than in the case of the electrode on silicon substrate. Thus, the conversion to Co (III) was very slow using Si/BDD, needing around 90 minutes of oxidation reaction to produce only 0.8 mM Co(III) (which means only 8% of conversion). Meanwhile, using Ta/BDD, the generation of Co(III) was faster with a linear increase over the first 60 minutes, being one order of magnitude higher and

reaching a maximum of 8 mM after 90 minutes of electrolysis, (which means around 80% of conversion). These results confirm that not only the coating but also the substrate is important in the selection of an anode material, as demonstrated in previous published-works by our group (Escalona-Durán et al., 2021). In addition, it can be observed an improvement in the generation of Co(III) (from 75% up to 90% of conversion, see Fig. 1) with the increase in the current density from 10 until 100 mA cm⁻². These results, obtained using an undivided cell equipped with BDD electrodes, are very relevant and indicate the significance of the electrocatalytic properties of the electrode's materials when mediated electro-oxidation processes are looked for. Previous studies (Govindan et al., 2017b)- using a divided electrolytic flow cell and Pt/Ti anode showed a generation efficiency of Co(III) of 41% at the anodic half-cell (with Co(II)SO₄ in 5 M H₂SO₄) after 5.0 h operation. This production of mediator allowed an electro-scrubbing with 90% of removal of CH₃CHO. The same group previously also demonstrated that removal efficiency of CH₃CHO was better at higher current densities and explained this observation in terms of the higher production of Co(III) ions in the media (Govindan et al., 2012b). Thus, results obtained in this work clearly demonstrate the excellent electrocatalytic features of Ta/BDD surface for being used in mediated electro-scrubbers, promoting higher conversions of the reversible mediators Co (II)/Co (III). Therefore, the highest conversions of Co (II)/Co (III) obtained with the Ta/BDD anode, in this first test, demonstrates its excellent electrocatalytic characteristics to be used in mediated electroscrubbing systems.

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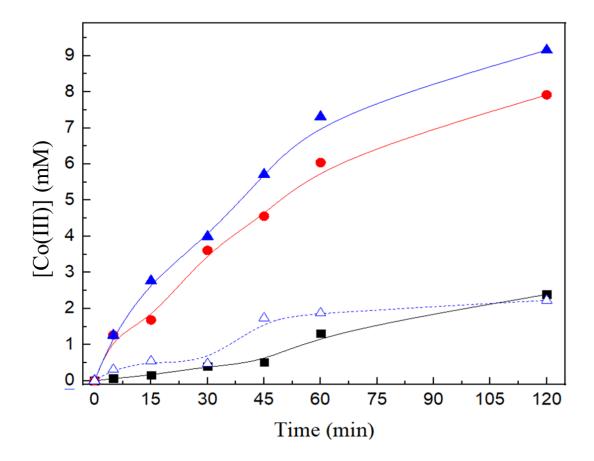


Fig. 1. Concentration evolution of Co(III) ions during electrolysis with Si/BDD at 100 mA cm⁻² (\triangle) and with Ta/BDD at 100 mA cm⁻² (\triangle), 50 mA cm⁻² (\bullet) and 10 mA cm⁻² (\blacksquare). Experimental conditions: [H₂SO₄] = 1.0 M with 0.01 M of Co (II) acetate.

To evaluate the role of the cobalt as mediator during the electro-absorption treatment of perchloroethylene, three experiments were carried out with the two anodes: i) EAB in acid medium without Co mediator; ii) EAB in the presence of Co as mediator and iii) EAB with Co as mediator and with a pre-electrolysis time. The comparison of the first and the second experimental set-ups is important to understand if the addition of a mediator promotes an improvement in the degradation of PCE, considering the large efficiencies associated to the direct electrolytic processes with diamond anodes. The last set-up is also important to verify if it is worthy a previous time of electrolysis for Co (II) conversion before the start-up of the electro-absorption process (aiming to provide an

initial concentration of Co (III) mediator in the absorbent). Fig. 2 shows the evolution in the PCE concentration during the six electro-absorption experiments in the liquid and gas phases of the tank in which PCE is initially contained (part a and c) and in the electro-absorber where it is treated (part b and d).

Thus, in parts a and c, the concentration evolution in the tank which contains the PCE shows similar mass decay during all processes evaluated. This behavior was expected considering that the evolution of the compound in the tank refers to a simple desorption process, in which only a physical phenomenon is occurring. Hence, no significant differences are observed, meaning that the PCE fed to the system absorption column-electrochemical cell is provided with almost the same rate in the six tests, regardless of the processes happening on the absorption column.

On the other hand, parts b and d shows the evolution of PCE in the electro-absorber (system column absorption-electrochemical cell). A higher concentration of PCE is found in the phase gas as compared to liquid phase for all processes and for both electrodes evaluated. This indicates that physical absorption of PCE is a slow process.

The PCE concentration absorbed in liquid phase reached a maximum between 5 and 15 min, decreasing until the end of the treatment.

The removal percentages of PCE were 75.7, 79.0 and 91.2 % during the experiments carried with Si/BDD and 90.5, 95.9 and 95.3 % during the experiments carried with Ta/BDD, for experiments without Co, with Co, and with Co plus pre-electrolysis, respectively. Therefore, formation of oxidation mediators improves the removal of PCE and the Ta/BDD anode promotes the conversion of PCE, especially without addition of metal catalysts precursors. A slight improvement was observed for both electrodes when Co was added to the system, indicating the electrolysis with diamond can face the

removal of PCE by direct processes but that the formation of electro catalyzers can help to improve results.

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The removal percentages of PCE were 75.7, 79.0 and 91.2% in the experiments carried out with Si/BDD and 90.5, 95.9 and 95.3% in the experiments carried out with Ta/BDD, for systems without Co, with Co and with Co and pre-electrolysis, respectively. The elimination of PCE is promoted with both anodes and a slight improvement is observed with the addition of the metallic catalyst, which indicates that electrolysis with diamond electrodes can efficiently remove PCE by direct reactions with the physiosorbed hydroxyl radicals. This behavior is typical of these non-active anodes, but the improvement obtained with the metallic electrocatalysts is not as relevant as expected (just a 5% higher conversion) and this does not seem to support the application of these more complex treatments. The production of Co (III) ions does not seem to be the more important factor for the improving of PCE depletion but the generation of efficient oxidants by the reactions in the electrode surface (which would be especially useful in very dilute contaminated matrix). However, when pre-electrolysis was carried out to promote the Co(III) generation in the absorbent before the electro-absorption, an improvement in the PCE removal was only obtained for Si/BDD (12%). This can be explained considering that the conversion of Co(III) employing Si/BDD anodes was slower as compared to the obtained with the Ta/BDD anodes and confirms that the effect of Co mediators has more influence with Si-BDD that produce less powerful oxidants in their surface. In both cases, the previous

degradation of PCE when the electro-absorption started, but as Ta-BDD anode

electrolysis contributed to promote the conversion of Co (III) ions and to improve the

promotes the faster and more efficient generation of Co (III) mediators and oxidants, the

effect of this pretreatment is less important in the overall PCE removal. Besides, the

energy consumptions estimated were 80.7, 70.3, and 103.3 kWh·L⁻¹ using Si/BDD as anode, and 63.3, 63.0 and 91.6 kWh·L⁻¹ for Ta/BDD for electrolysis without Co, in presence of Co as mediator and in presence of Co and with a pre-electrolysis time, respectively. Thus, initially, from energy point of view, the improvement obtained for previous electrolysis for Si can worth the higher cost. However, for Ta, the increase in the energy demand of 28.6 kWh·L⁻¹ is not justified once, no improvement was obtained using a pre-electrolysis time.

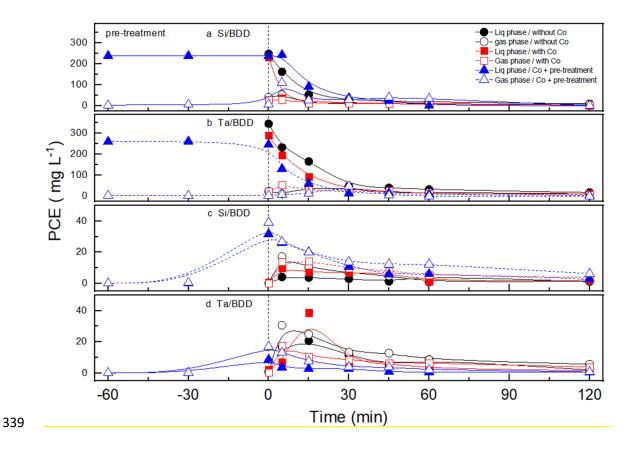


Figure 2. Mass evolution of PCE during the electro-absorption treatment over time being (\blacksquare , \square) EAB without Co, (\bullet , \bigcirc) EAB with Co and (\triangle , \triangle) EAB with Co + pre-electrolysis time. (a) and (b) samples collected in the PCE tank and (c) and (d) samples collected in absorption column. The absorbent tank is equipped with Si/BDD (full points) and Ta/BDD (empty points) anode (j=100 mA cm⁻²) Full points: liquid phase,

and empty points: gas phase. Experimental conditions: $[H_2SO_4] = 1.0 \text{ M}$; experiments with cobalt ions (0.01 M of Co (II) acetate).

Figure 3 shows the constant rates obtained after fitting the total removal of PCE in the system (tank + absorption column + electrochemical reactor) to first order kinetic. As can be observed the degradation rate increases in the presence of Co especially when pre-electrolysis is carried before the electro-absorption process started. In addition, values of the kinetic constants confirm that removal with Si/BDD is less efficient than with Ta/BDD, which can be explained in terms of activation of oxidants with the improved production of Co (III) mediators with the Ta/BDD anode. These observations suggest an important role of the oxidant mediators in the system.

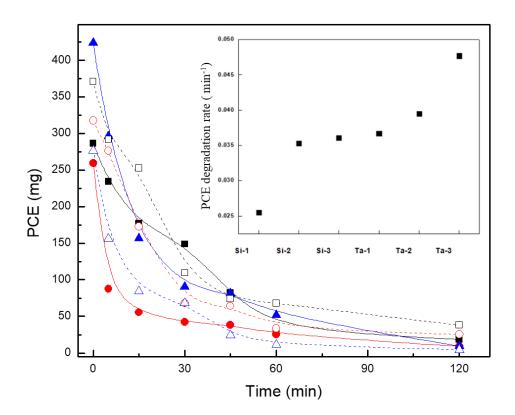


Fig. 3. Total removal of PCE from the system and kinetic constants obtained after fitting experimental data to first order depletion model. (\blacksquare , \square) EAB without Co, (\bullet , \bigcirc) EAB with Co and (\blacktriangle , \triangle) EAB with Co + pre-electrolysis time in an absorbent tank

with an electrochemical cell equipped with Si/BDD (full points) and Ta/BDD (empty points) anodes. Onset: PCE degradation rate/min⁻¹ in Si and Ta substrates of 1) sulfuric media 1.0 M, 2) sulfuric media 1.0 M with cobalt ions 0.01 M and 3) sulfuric media 1.0 M with 0.01 M of cobalt ions; and 30 min of pretreatment.

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Thus, concurrently to PCE degradation and conversion to Co (III) mediator, other oxidants can be electrogenerated on diamond surface. Among them, worth to mention persulfates and ozone, which can be responsible of the low impact of the Co mediators, because they act also as mediators in the degradation of PCE. Also, hydrogen peroxide, whose occurrence cannot only be explained from the anodic oxidation of water but also, and more importantly, from the cathodic reduction of oxygen. Fig. 4 shows the evolution of total oxidants for each anode surface employed with time during the different electro-absorption system applied in the treatment of PCE. As can be seen, without cobalt in the medium, the presence of measured oxidants was higher during the electro-absorption employing Ta/BDD as anode as compared to the process in which the Si/BDD was used. After two hours, 2.5 mM was reached in the case of Ta/BDD and less than 1.5 mM in the case of Si/BDD. However, in the presence of cobalt as mediator, there is a huge decrease in the concentration of oxidants capable to oxidize iodide to iodine, what initially seems to be astonishing. In the case of using Si/BDD anodes there is a decrease of 89% while for Ta/BDD the decrease is 78%. This observation is important and can be explained by the interaction of Co (III) with the other oxidants formed. Unfortunately, the promotion of oxidants is not always positive from the viewpoint of their accumulation in the electrolyte, because their interaction may lead to the formation of other species with shorter lifetime. This is the case of peroxone, an example well described in the literature (Martínez-Huitle et al., 2015), when ozone and hydrogen peroxide are mixed, and which lead to the massive formation

of hydroxyl radicals. In that case, a measurement of oxidants leads to a lower concentration than the dosed when the two oxidants are added, but the oxidation effects during the treatment of an organic is improved, because of the more powerful oxidant generated. However, sometimes, the radicals formed can be wasted and form non-useful species such as oxygen (formed by the combination of hydroxyl radicals). Regarding the changes observed in the electrolyte in this work, when pre-electrolysis was done in order to promote the conversion of Co (II) to Co (III), in Si/BDD no differences were observed when compared to the system without pre-electrolysis. However, when Ta/BDD was employed, after 30 min of treatment, is possible to see around 30% of decrease in the oxidants' concentration indicating that the conversion of these oxidants to hydroxyl radicals is better.

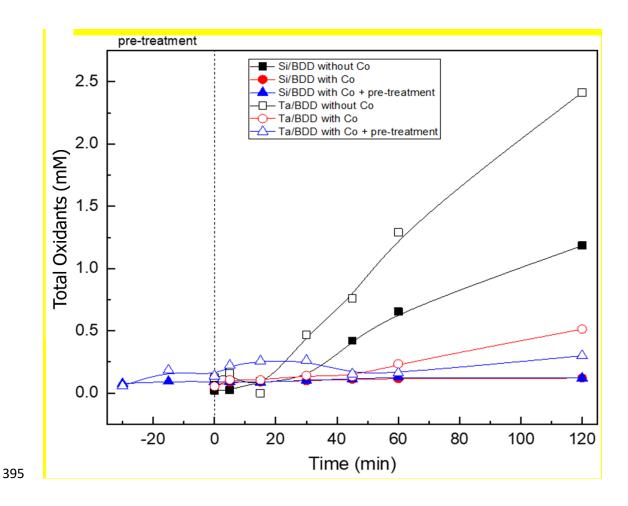


Fig. 4. Evolution in the production of oxidants during the electro-absorption treatment over time being (■,□) EAB without Co, (●,○) EAB with Co and (♠,△) EAB with Co + pre-electrolysis time in an absorbent tank with an electrochemical cell equipped with Si/BDD (full points) and Ta/BDD (empty points) anode.

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Another very important point in the treatment of the PCE is the speciation formed during the treatment. Fig. 5 shows the evolution of the concentrations of trichloroacetic acid-and carbon tetrachloride during the electro-absorption tests. A larger formation of TCA is obtained for both anodes tested when EAB without cobalt (II) ions was applied. In the presence of mediator Co, it is possible to observe a decrease in the concentration of TCA for both anodes. However, this decrease is quite higher using Si/BDD. Regarding to the application of pre-electrolysis before electro-absorption process, the evolutions of acids were lower for both anodes, which means that the pre-electrolysis generates compounds that promote other transformation mechanisms for the reaction products. Regarding carbon tetrachloride, very low concentrations were obtained during the treatments by EAB (without Co) for both anodes, being a little bit higher in the case of Ta/BDD (reaching around 90 mg). When Co was added to the system, highest concentrations of CCl₄ were attained employing Ta/BDD as anode, increasing over time until 1500 mg and decreasing at the end of the process. When pre-electrolysis was used to electro-generate Co (III), it does not have a high influence in the case of Ta/BDD anode. However, using the Si/BDD anode, the highest quantity of CCl₄ is detected at the beginning of the process, that would be related with the influence of gaseous evolution from both electrodes during the electrooxidation. However, the total amount of this byproduct detected at the end was 25% lower than the value attained when Co was added to the system without a pretreatment. For this by-product, the influence of the substrate

seems to be more limited than for trichloroacetic acid, although a minor quantity of carbon tetrachloride has been detected when Ta /BDD anode was employed with Co.

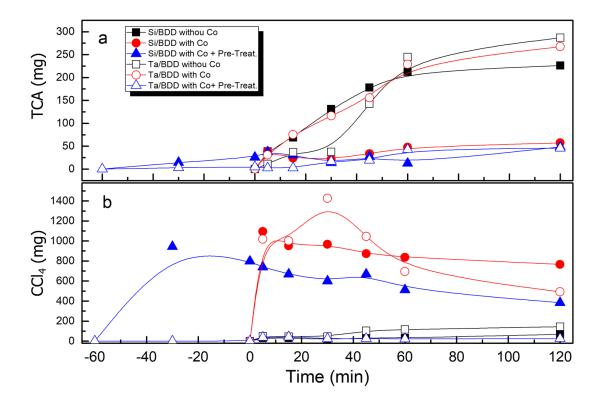


Figure 5. Mass Evolution of Trichloroacetic acid (a) and carbon tetrachloride (b) generated during the electro-absorption treatment over time being (■,□) EAB without Co, (●,○) EAB with Co and (△,△) EAB with EAB with Co + pre-electrolysis time inside absorbent tank with an electrochemical cell equipped with Si/BDD-Si (full points) and Ta/BDD-Ta (empty points) anode.

In addition to TCA and CCl₄, three ethyl chloroacetates esters were detected during the experiments (by HPLC comparing peaks to standards), although the amount produced is much less significant than that of the two previously discussed species. Fig. 6 shows the evolution in the production of these minority intermediates. Part a show that the quantity detected of ethyl chloro-acetate (EMA) is under 50 mg. It is observed in all tests carried out, except for the EAB with Ta/BDD (without Co), indicating that in that case it is efficiently depleted as produced. Anyhow, this species was completely

removed in all cases at the end of the treatment tests, pointing out its role as reaction intermediate. Part b focuses on the evolution of the concentration of ethyl dichloroacetate (EDA) in the electrooxidation process. As in the case of EMA, EDA is always removed during the tests and, hence, it can be considered also as a reaction intermediate. This compound is promoted in the EAB with Si/BDD anode and it reached a maximum amount of 100 mg in the first samples taken during the tests in which the pre-electrolysis with cobalt ions was carried out. Changes are very similar during the EAB with Ta/BDD anodes. In this case, the maximum quantity detected was 30 mg, indicating a more efficient depletion. Part c shows the changes in the amount of ethyl trichloro-acetate (ETA). In this case a different behavior appears, being totally removed in the tests in which Ta/BDD was used as anode, but not in the tests with the Si/BDD anode. With Si/BDD anode, an increasing trend appears at the early beginning obtaining at the end the higher concentration when cobalt ions were used without preelectrolysis. This means that the presence of cobalt ions, and the lower efficiency of Si/BDD in the production of powerful oxidants, can affect to the evolution of this intermediate, promoting its accumulation in the absorbent. With the Ta/BDD anodes, although high quantities were reached in the first stages especially when a preelectrolysis with cobalt ions was applied (around 100 mg), complete removal of these by-products was attained at the end of all tests. As can be seen, the maximum concentration peaks shift towards higher reaction times as the molecules is less chlorinated, suggesting a sequential dechlorination of the esters, which in addition can be formed by the reaction of TCA with other intermediates generated during the decomposition of PCE. Anyhow, the great reactivity of chlorine in electrochemical systems makes difficult to elucidate a precise tentative mechanism.

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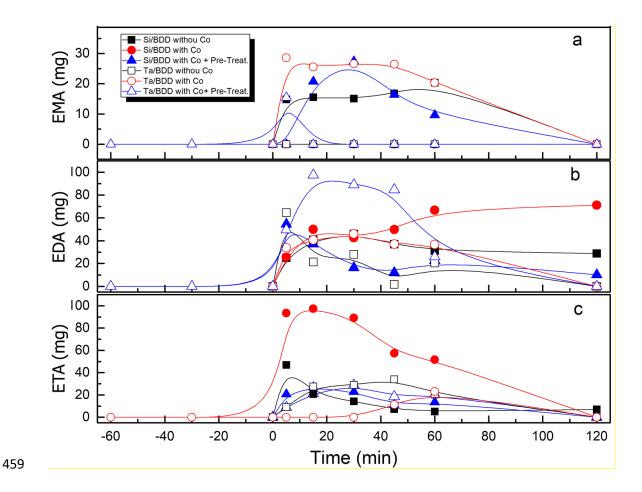


Figure 6. Evolution in the production of acidic chlorinated esters intermediates (a) ethyl chloro-acetate, (b) ethyl dichloro-acetate and (c) ethyl trichloro-acetate in the liquid phase during the electro-absorption treatment over time being (\blacksquare , \square) EAB without Co, (\bullet ,O) EAB with Co and (\blacktriangle , \triangle) EAB with EAB with Co + pre-electrolysis time inside absorbent tank with an electrochemical cell equipped with Si/BDD-Si (full points) and Ta/BDD-Ta (empty points) anode.

Thus, based on the by-products detected and reported in literature (Munoz-Morales et al., 2020), Fig. SM2 shows the possible mechanism for PCE degradation. The reaction may develop from different radicals such as Cl* and OH* radicals and by many oxidants, being very important the role of the cobalt, according to the results discussed. A first stage should be the formation of phosgene, which then transforms into carbon dioxide and CCl4. This reaction is not electrochemical but chemical, as it has been widely

reported in the literature, being favored in the wet gaseous phase (Yamazaki, 2004). On the other hand, the anodic generation of oxidants leads to the formation of trichloroacetic acid which combines with other intermediates to form ester halogenated derivatives, that are sequentially dehalogenated. Finally, the non-halogenated intermediates are fully destroyed as it is supposed because no other intermediates are detected in the system in significant concentrations with the analytical techniques applied. The harsh oxidation conditions generated in the electrolysis with diamond electrodes behaves as an electrochemical cold combustion with respect to intermediates and in the treatment of diluted wastes it is very common the non-detection of relevant intermediates because once the molecule starts its degradation it is fully destroyed. This affirmation seems consistent with the results obtained in this work.

Conclusions

- From this work the following conclusions can be drawn:
- Perchloroethylene can be treated using electro-absorption processes, in which a
 packed column is combined with an electrochemical cell equipped with diamond
 electrodes.
 - There is a great influence of the substrate, on which the diamond coating is deposited, on the reactivity of the system when using cobalt ions as electrochemical mediators. Ta/BDD anode allows to obtain higher concentrations of Co (III) ions and to attain faster removals of PCE.
 - Type of anode also influence on the presence of other oxidants which are also relevant to explain the performance of the treatment.

- Three strategies can be successfully used for the treatment of PCE: absorbent free of cobalt (III) precursors, absorbent containing Co (III) precursors, and absorbent containing Co (III) precursors undergoing previous electrolysis. The most successful was the last, confirming the important role of mediated electrooxidation processes in the degradation of PCE.
 - Carbon tetrachloride and trichloroacetic acid were found to be the main reaction products. Chloroacetate esters were detected, and they allow to propose a dehalogenation mechanism, which successfully complement previous mechanisms proposed for this novel PCE treatment.

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