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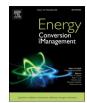
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Contents lists available at ScienceDirect

Energy Conversion and Management



journal homepage: www.elsevier.com/locate/enconman

Comparison of hybridizing options for solar heat, biomass and heat storage for electricity generation in Spain



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Keywords: Concentrated solar power CSP-biomass Thermal energy storage

ABSTRACT

Diurnal and seasonal variations of direct solar energy circumscribe locations suitable for sole use of concentrated solar power for electricity generation, whereas to generate electricity at night and during winter months, biomass systems can be used that incur fuel expenditures and may encounter fuel supply discontinuities. Combining solar heat, biomass conversion and heat storage in a hybrid electricity generation plant may overcome the limitations of sole use of any one of these energy sources in specific geographic and/or economic conditions. In this work standalone biomass, hybrid concentrated solar power-biomass and hybrid concentrated solar power-biomass-thermal energy storage power generation systems are simulated. With an 80% plant capacity factor for each power plant configuration, levelized cost of electricity is calculated using the simulated fuel consumption. In a comparative analysis, the hybrid concentrated solar power-biomass power plant is found to be an economically viable option having 25% lower levelized cost of electricity compared to a hybrid concentrated solar power-biomass.

1. Introduction

Concentrating Solar Power (CSP) electricity generation systems without storage or a dispatchable auxiliary energy source, may not satisfy grid power demands due to variations in solar energy intensity (i.e., day/night cycles and lower irradiation in winter) [1]. Consequentially, this adversely affects the economic viability [2]; thus limiting their uptake in many regions [3]. To address this, such power plants either integrate storage of solar-generated electricity/heat, or include a non-solar electricity generation system [4]. In regions with moderate solar irradiance where sustainable and reliable biomass resources are also available, it may be a viable option to use a hybrid solar-biomass plant that harnesses two or more energy sources to cogenerate electrical power in a single plant [5]. As such hybrid systems require less bulk biomass storage, they could have a lower initial cost than stand-alone biomass systems [6]. Hybridizing a biomass plant with solar also reduces reliance on uncertain biomass feedstock supply chains [7]. An efficient non-intermittent hybrid CSP-biomass power generation system may thus be able to operate over a greater range to include regions that have medium Direct Normal Irradiance (DNI) [8]. On sunny days, steam can be generated solely from the solar energy system [7]. During cloudy days, the biomass system supplements solar energy output to maintain power generation [9]. At night, energy may be generated solely from biomass [10].

A solar fraction of an electric power plant may be improved by integrating a high temperature thermal energy storage (TES) system that may further reduce costs associated to biomass resource usages [11]. The required operation time of the biomass system can be reduced by charging TES from excess solar energy produced in a day to discharge the stored thermal energy at night [12]. TES systems are, however, very costly and can greatly increase the overall capital cost of the hybrid plant. A significant challenge, therefore, is to reduce the cost of integrating the TES system through design and manufacturing efficiencies [13]. As the cost for the TES can be high, detailed cost analyses are necessary to determine an economic viability of a hybrid CSP-biomass-TES power plant [14].

The work presents techno-economic parameters of a hybrid CSPbiomass power plant that influence their commercial uptake. This also evaluates the potential cost of electricity for three power plant configurations that enables a parametric analysis to identify best economically feasible hybrid CSP-biomass power plant. To calculate the cost of electricity for power plant configurations, the key techno-economic parameters have been obtained from TRNSYS 17 simulation results. Levelized cost of electricity (LCOE) is used as a basis for economic comparison. All plant configurations are evaluated by varying capacity factor and capital cost to identify key parameters that influence cost

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https://doi.org/10.1016/j.enconman.2020.113231

Received 13 December 2019; Received in revised form 14 July 2020; Accepted 15 July 2020 Available online 04 August 2020

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Nomenc	ature	SAM	System Advisor Model
		TES	Thermal Energy Storage
CAPEX	Capital expenditure (€/kW)	h _{in}	Enthalpy of input steam (J/Kg)
CSP	Concentrated Solar Power	h _{out,ideal}	Ideal enthalpy of exiting steam (J/Kg)
DNI	Direct Normal Irradiance (kWh/m ²)	h _{out,actual}	Actual enthalpy of exiting steam (J/Kg)
DSG	Direct Steam Generation	i	number of years
HTF	Heat Transfer Fluid	m _{in}	Mass flow rate of input steam (Kg/hr)
KNO_3	Potassium nitrate	n	expected lifetime (year)
LCOE	Levelized Cost of Electricity (€/kWh)	Pin	Input power (W)
NaNO ₃	Sodium nitrate	Pout	Output power (W)
ORC	Organic Rankine Cycle	$\eta_{isentropic}$	Isentropic efficiency (%)
PLR	Part Load Ratio	-	

optimization. These economic parameters are compared with previous relevant researches. Best economically feasible CSP-biomass power plant configuration is identified by the comparative and sensitivity analysis. Through a comparative analysis this work also illustrates a potential pathway that could qualify the hybrid CSP-biomass-TES power plant as an economically viable option.

1.1. Previous work

"Thermosolar Borges", the only hybrid CSP-biomass power plant operating currently, is located in Llieda, Spain, where the average DNI ranges from 1600 kWh/m² to 1800 kWh/m² for an average of eight hours each day in summer [15]. Spain's fifty other stand-alone CSP plants are located where the DNI greater than 1900 kWh/m² for eight hours per day [16].

The modularity of parabolic trough collectors is suited for inclusion in hybrid power generation systems [17]. For a given DNI, outlet temperatures of a parabolic trough collector depend on the heat transfer fluid (HTF) employed; being approximately 400 °C for thermal oil, 550 °C for molten salt and 500 °C for pressurized steam [18]. Solar tower and linear Fresnel concentrating solar collectors are alternative solar concentration options for hybridization with biomass or thermal energy storage systems [19].

Biomass burnt with oxygen from the air releases stored chemical energy as heat to produce steam to drive turbines that produce electricity [20]. Biomass combustion is suitable for both small and largescale power plants. Large-scale biomass power plants are either (i) fixed bed with underfeed stoker and fixed or moving grate, (ii) fluidised bed with bubbling and circulating fluidised bed or (iii) entrained flow or dust combustor to convert energy from biomass [21]. Biomass combustion is a mature technology widely deployed in the power generation industry. However, biomass gasification produces better system efficiencies at large scale [22].

Two-tank molten salt storage consists of two tanks filled with molten salt at different temperature and fill levels. A typical molten salt consists 60% NaNO3 and 40% KNO3, known as "solar salt" [23]. With a heat capacity of 1530 J kg⁻¹ k⁻¹, molten salt is used as a TES because it is in liquid form between 260 and 550 °C [24]. Molten salt travels through a heat exchanger at a high temperature to pass heat to a heat transfer fluid that flows in a steam generating system from which superheated steam drives the turbines to produce electricity [25].

With a comparatively low cost, solar salt can also be used as heat transfer fluid with limited energy density because of its fluid properties at atmospheric pressure and operating temperatures which are compatible with high pressure and high temperature steam turbines. A phase change materials or thermochemical TES could have higher energy density than molten salt, but remain under development [26].

Bai et al. [27] evaluated CSP-biomass hybrid power system thermodynamic and economic performances where it was found that the net solar-to-electricity conversion efficiency for a hybrid CSP-biomass power plant was improved by approximately 13 whereas The LCOE drops from € 0.17/kWh (~ \$ 0.192/kWh) to € 0.069/kWh (~\$ 0.077/ kWh), when compared to a typical parabolic trough solar power plant.

The biomass fuel consumption is 22.53% lower than a typical standalone biomass power plant. A techno-economic benefits of biomass retrofit for concentrated solar power (CSP) organic Rankine cycle (ORC) power plants in three

approaches has been investigated by Oyekale et al. [28], where the ORC was supplied constant thermal energy from biomass. In the modular approach of hybrid CSP-biomass power plant, biomass only supplies the balance of thermal energy after solar energy. With TES, it was found that although net-electrical efficiency is higher in a hybrid CSP-biomass-TES power plant, the LCOE of the hybrid CSP-biomass without TES was approximately 23-29% lower.

Pantaleo et al. [29] investigated a hybrid CSP-biomass power plant in three different locations with a heat recovery system from the exhaust of externally fired gas turbine via TES. A two tank molten salt heat storage was considered. The LCOE of the hybrid CSP-biomass-TES was found to be lowest when TES were sized for 6 h and 12 h respectively for single and double collector line configurations due to the trade-off between higher investment cost and thermal energy production rate.

TRNSYS had been used in previous studies to analyse solar PV and CSP systems [30,31]. A steady-state direct steam generation (DSG) model in TRNSYS has been studied by Biencinto et al. [31] that analysed thermal and hydraulic behaviour of a loop of parabolic-trough collectors using TRNSYS data reader for generic data files (Type 9) and solar radiation processor (Type 16). When compared with experimental test data from the 'DISS 2500 kW test loop' in Plataforma Solar de Almeria, Spain, the model achieved accuracies ranging from 8% to 27% [31].

Ibanez et al. [32] found simulation of a high temperature thermal storage in TRNSYS deviated by approximately 2% from the experimental results. Flores and Franilena [33] simulated a 1000 kW CSPbiomass-TES power plant in Puglia, Italy using system advisor model (SAM) and TRNSYS. The SAM and TRNSYS results deviated 2.2% for annual gross electrical power production, 7.8% for annual net electrical power output and 31.6% for the efficiency.

2. System modelling

Three different Rankine cycle power plant systems are simulated in TRNSYS 17:

- stand-alone biomass;
- hybrid CSP-biomass; and
- hybrid CSP-biomass-TES.

A stand-alone system is simulated to obtain biomass fuel costs over a 20 year of plant operating period to produce an indicative fuel consumption by the power plant. A hybrid CSP-biomass power plants along with another hybrid CSP-biomass power plant with solar-TES are

simulated to enable comparison of fuel consumption for the same electrical power output. Fuel costs are combined with (i) initial capital expenditure, (ii) capacity factor, (iii) discount rate, and (iv) fixed and variable costs to calculate an LCOE for each of the three power plant systems. The LCOEs of these three power plants are compared through a parametric analysis where capacity factor, capital cost and discount rates are varied.

The design parameters of the hybrid CSP-biomass-thermal energy storage power plant considered are shown in Table 1.

The solar-field consisting of single axis tracking parabolic trough (PT) solar collector has a 36,660 m² of total aperture area. The inner diameter of absorber tube of each PT collector is 0.07 m with a focal distance of 1.8 m. The inlet and outlet thermal fluid temperatures from the solar field are set to be 90 °C and 395 °C respectively. The biomass system is assumed to include a steam boiler operating at 65% combustion efficiency from which steam at an outlet pressure of 10,000 kPa enters the turbine shaft. The capacity of the power block is set to be 4000 kW. The outlet enthalpy is given by [34]:

$$h_{out,actuale} = h_{in} - \eta_{isentropic} (h_{in} - h_{out,ideal})$$
⁽¹⁾

where, h_{in} is the enthalpy of steam entering a given stage of the turbine, $h_{out,ideal}$ is enthalpy of steam exiting a given stage of the turbine assuming an isentropic expansion process and $\eta_{isentropic}$ is isentropic efficiency of the turbine. The power produced by the turbine is;

$$W = m_{in}(h_{in} - h_{out, actual})$$
⁽²⁾

where, W is the work performed during expansion in a given turbine stage, m_{in} is the mass flow rate of steam entering a given stage of the turbine, and $h_{out,actual}$ is the enthalpy of steam exiting a given stage of the turbine assuming an isentropic expansion process.

The part load ratio (PLR) is given by [34]:

$$PLR = \frac{P_{in}}{Cap}$$
(3)

where, Cap is the capacity of the electric generator. Using PLR, the efficiency of the generator is read from a user-supplied data file. The output power is then calculated from:

$$P_{out} = \eta P_{in} \tag{4}$$

where, P_{in} is the input power at generator shaft, P_{out} is the output electrical power and η is the generator efficiency.

For a stand-alone power generation, a biomass steam boiler is connected to a power block comprised of a turbine and an electricity generator as shown in Fig. 1.

In a hybrid CSP-biomass configuration, a biomass power plant is operated with a parabolic trough solar collector that provides thermal energy during the day. Heated fluid from the solar field is fed into a steam generator that produces steam. This steam directly enters to the biomass steam boiler to maintain the steam temperature. The biomass system in this case is assumed to only operate if the solar energy system is unable to produce rated thermal energy. A partial image of TRNSYS 17 deck file for a hybrid CSP-biomass power plant with 6 rows of the solar field is presented in this Fig. 2.

The TRNSYS 17 simulation diagram with a heat storage, integrated into a CSP-biomass system is shown in Fig. 3. The fully-mixed storage tank is connected to the steam generator via an integrated heat exchanger to provide four hours of additional thermal energy. A 5 m tall tank with a volume of 769 m³ is assumed to contain a salt storage fluid of density 1850 kg/m³ and thermal conductivity of 0.0055 W/m.°C. The storage system is designed to provide thermal energy required for the turbine to produce 4000 kW of electricity for 4 h.

Weather data for Barajas Airport, Madrid, (TRNSYS weather model ES-Madrid-Barajas-82210) are used. Inlet and outlet working fluid temperatures for a single parabolic trough loop are 90 °C and approximately 395 °C respectively. All simulated power systems are designed to produce 4000 kW electric power output. A pre-validated

TRNSYS solar field model consisting 26 rows of Type 1257 parabolic trough solar collectors is used [34].

To simulate a hybrid power plant, the heated thermal fluid is assumed to be supplied to a Type 636 heat recovery steam generator. High pressure steam is supplied to a Type 638 biomass steam boiler that processes user-specified steam outlet condition. The overall boiler efficiency is set to 75%. To calculate the required fuel consumption, the steam input energy is divided by the boiler efficiency. This data is then supplied to a Type 582 economic analysis component to estimate the plant lifecycle fuel cost of 20 years.

The outlet steam is assumed to run a Type 592 steam turbine. This component works on an isentropic efficiency approach to calculate the performance of the steam turbine. The input parameters are the steam inlet conditions and the turbine exhaust pressures. The turbine provides the rated rotation into the spinning input shaft of a Type 599 electrical generator. The model calculates the part-load ratio of the device by the generation capacity along with the input shaft power. This part-load ratio is used to obtain the output power and thermal energy losses. To simulate a hybrid CSP-biomass-TES power plant, the heated fluids from the solar field is assumed to be supplied to a Type 60 stratified liquid storage tank. The thermal energy storage is connected to a Type 636 heat recovery steam generator that maintain specified steam outlet conditions.

2.1. Simulation results

An official price for the biomass fuel in Spain is unavailable as they do not constitute a representative resource of energy [35]. The biomass fuel price is approximated by a comparative biomass price data with Ireland. In 2017 the biomass wood cheap price was found to be €0.03/ kWh [36]. In a different research, Keränen et al. [37] found that the price of biomass was approximately 30% lower than the price in Ireland. Considering the volatility of the biomass fuel price, this study

Table	1		

Hybrid CSP-biomass-TES plant parameters.

Site	Power plant land area	19 ha
		Parabolic trough
Solar Energy Collection	Solar collectors in each row	26
	Number of rows	6
	Collector length	47 m
	Collector aperture width	5 m
	Inner diameter of absorber tube	0.07 m
	Focal length for collector	1.8 m
	Collector tracking	Single axis
	Annual average solar DNI	1600 kWh/m ²
	HTF type	Ethylene Glycol based
		water solutions
	HTF fluid density	1074 kg/m ³
	Inlet fluid temperature	90 °C
	Outlet fluid temperature	395 °C
Thermal Energy Process	Turbine inlet pressure	10,000 kPa
	Combustion efficiency	70%
Thermal Energy Storage	TES discharging time	~4 h
	TES tank volume	769 m ³
	TES type	NaNO3- KNO3 salt
	TES fluid density	1850 kg/m ³
	thermal conductivity	0.0055 W/cm. °C
	Specific heat capacity	2660.19 (J/kg °C)
	Freezing/Melting point	222 °C
Power Block	Plant nameplate capacity	4000 kW
	Generator efficiency	95%
	Capacity factor	90%

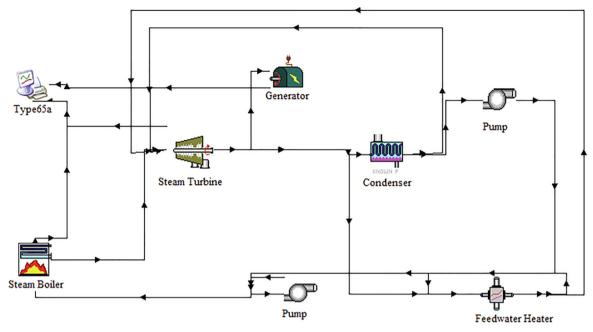


Fig. 1. Biomass system TRNSYS block diagram.

considered the price to be approximately 0.025/kWh.

The stand-alone biomass configuration shows a constant consumption of biomass fuel while electric power is being generated. Electricity is produced by two energy sources in a hybrid CSP-biomass power plant as shown in Fig. 4. The left axis represents the biomass thermal input energy required for the power plant, whereas the solar collector outlet thermal energy is represented in right axis. A simulation time series of 168 h is set in this study. The biomass input energy is only used at night when there is no solar energy as shown in Fig. 4. Average useful solar thermal energy is supplied to the plant for eight hours each day during the daylight hours as shown on the right axis of Fig. 4, requiring approximately 26% less biomass fuel consumption. This is similar to the results presented in previous work where a reduction of a 22.53% biomass fuel consumption was found for a hybrid CSP-biomass power

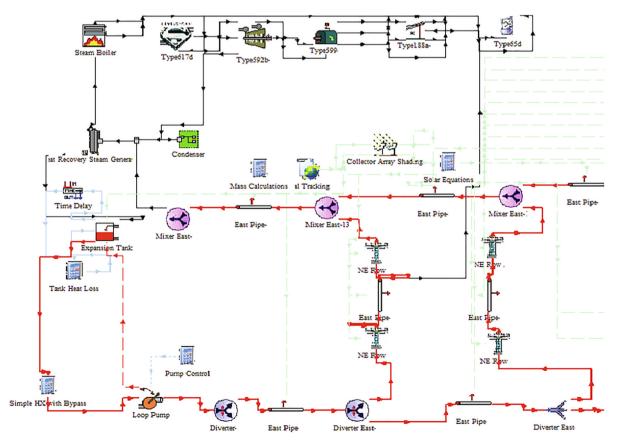


Fig. 2. CSP-biomass system TRNSYS block diagram.

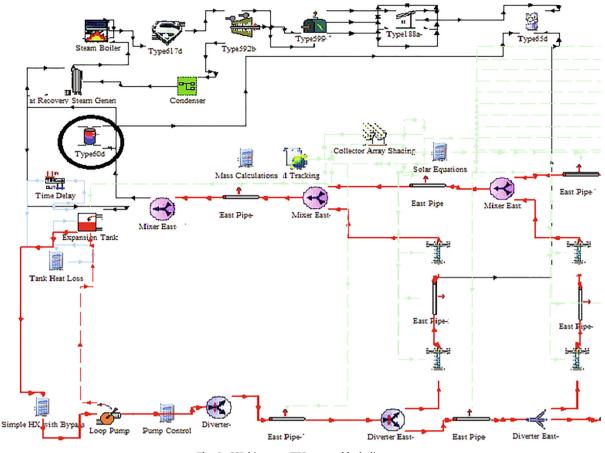


Fig. 3. CSP-biomass -TES system block diagram.

plant [27].

For a hybrid CSP-biomass-TES systems, the solar collector outlet thermal energy, required biomass thermal input energy are presented in the left-hand axis and average internal temperature of TES is presented in the right-hand axis of Fig. 5. Optimal biomass thermal input energy of 6500 kW is used only at the initial plant run time (up to 14th hr). After that required biomass thermal input energy is less than 5000 kW.

The solar field starts generating thermal energy at approximately 10th hour. However, the biomass unit was not immediately turned off in the initial hours, as solar energy is used to increase the TES temperature to a set-point of 385 °C (right axis of Fig. 5) before being used to generate electricity. Therefore, solar energy is not utilized to generate electricity during the initial period of a day. The biomass fuel consumption continues for a longer period of time for simulated 7 days as shown in Fig. 5 when compared with Fig. 4. This potentially increases overall biomass fuel expenditure.

There is a significant biomass fuel input reduction is observed as illustrated in Figs. 4 and 5 when either CSP or CSP-TES is combined

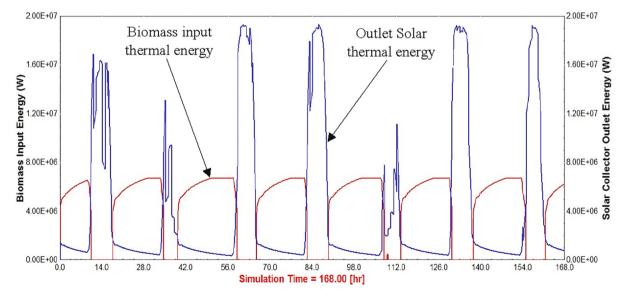


Fig. 4. TRNSYS simulation output of CSP-biomass system.

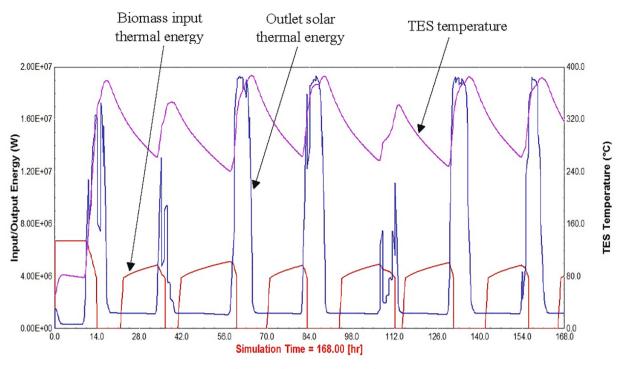


Fig. 5. CSP-biomass-TES power plant.

with a biomass power plant. It was found that, the temperature of the HTF is constant at 336 °C for stand-alone biomass power plant. In solarbiomass power plant the maximum temperature could be obtained up to 390 °C in active solar period for an average 8 h. That produces a mean HTF temperature of 345 °C for solar-biomass and solar-biomass-TES power plants as shown in Table 2. The solar fraction for hybrid CSP-biomass-TES is approximately 6% higher than that of hybrid CSPbiomass power plant. Approximately 1.0% higher electricity output is generated from solar-biomass and solar-biomass-TES configurations when compared to stand-alone biomass power plant.

3. Economic analysis

The cumulative biomass fuel consumptions for three types of power plants are shown in Fig. 6. In this simulation the biomass fuel consumption for 7 days (168 h) has been extrapolated to a cumulative fuel expenditure for 20 years of plant lifetime. A stand-alone biomass power plant requires a continuous fuel consumptions with full plant capacity load. Therefore, among these three simulated systems, the life cycle fuel cost is higher for a stand-alone biomass power plant. At a rate of €0.025/kWh, the life cycle operational fuel cost of a stand-alone biomass power plant is found to be €14.2 Million (M) for 20 years as shown in Fig. 6. In contrast, the fuel cost curve of the hybrid CSP-biomass power plant only increases when biomass combustion unit operates with a 70% biomass fraction. There is obviously no biomass cost during the days when only solar energy is used. In a hybrid CSP-biomass power plant, cumulative fuel cost of €10.5 M for a 20 year plant life gives a 26% reduction of biomass fuel expenditure. Although the hybrid CSPbiomass with TES systems does not offer a significant fuel savings compared to a hybrid CSP-biomass power plant, it produces the lowest life cycle fuel expenditure with a cumulative fuel cost of €10.2 M over 20 years, a 28% reduction compared to a stand-alone biomass power plant.

Due to biomass fuel use in initial solar hours, the integration of TES with CSP-biomass system does not significantly reduce costs compared to a CSP-biomass hybrid power plant. Integration of TES reduces overall biomass fuel consumptions, but the operating time of biomass combustion unit increases due to the time required for the solar energy system to heat the thermal fluid. Thus, the fuel expenditure is only 2.6% less than the hybrid CSP-biomass power plant. This is due to better utilization of solar energy, instead of dumping excess solar energy collected during peak solar radiation periods, it is stored for later use.

All power plant configurations are simulated to obtain the biomass fuel cost for an operational period of 20 years as illustrated in Fig. 6. Calculated fuel costs are then combined with (i) discount rate, (ii) initial capital cost, (iii) capacity factor, and (iv) fixed and variable cost to obtain a levelized cost of electricity (LCOE) for the three power plants. LCOE is the net present value of the unit-cost of electricity over the lifetime of a generating asset. LCOE is sensitive to the plant investment costs and, discount rate, fixed and variable operations cost [38]. This study assumed fuel costs over the plant operational period (obtained from simulation) as a fixed cost. Variable costs are associated with plant maintenance and overhaul. LCOE is given by:

$$LCOE = \frac{CapitalCost + \sum_{i=1}^{n} \frac{TotalAnnualCostinYear[i]}{(1 + DiscouuntRate)^{i}}}{\sum_{i=1}^{n} \frac{TotalEnergyGeneratedinYear[i]}{(1 + DiscouuntRate)^{i}}}$$
(5)

where, '*n*' is the expected lifetime of the power plant and '*i*' is number of years.

The LCOE tool developed by the King Abdullah Petroleum Studies and Research Center are used [39].

3.1. Cost estimation

Average indicative capital expenditure (CAPEX) for a stand-alone

Table 2

		-	-
System performance	narameters of three	nower plant co	nfigurations
bystem performance	parameters or unce	power plant et	migurations.

	Biomass	Solar- Biomass	Solar-Biomass- TES
Mass flow rate of HTF (Kg/s)	0.28	0.28	0.28
HTF temperature (°C)	336	345	345
Overall solar thermal-to-electricity conversion efficiency (%)	-	22	25
Electricity output (kW)	3849	3868	3861

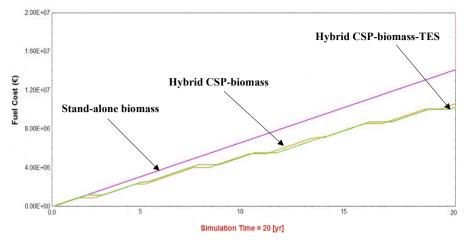


Fig. 6. Cumulative fuel costs of different systems.

biomass power plant has been found to be approximately €3500/kW [40], where the fixed cost being typically 4% of the initial capital cost [41]. An annual biomass fuel cost of €175/kW is obtained from simulation results. A detailed cost analysis of CSP power plants has been presented in the relevant previous literature [42], where the installed cost of a stand-alone CSP power plant with parabolic trough concentrator has found to be dropped from €4100 /kW in 2012 to €3000 /kW in 2016 [43]. Assuming core system component sharing for a thermal power plant, the initial capital investment cost of a hybrid CSPbiomass power plant has been estimated to be €6000 /kW [40]. A cumulative fixed cost of a hybrid CSP-biomass power plant is calculated from (i) 2% of investment cost of biomass system and (ii) €0.01 /kWh for a CSP system [43]. Compared to the stand-alone biomass power plant, the simulated annual biomass fuel consumption of a hybrid CSPbiomass power plant is reduced to €132 /kW. For a hybrid CSP-biomass-TES system the initial capital investment cost is estimated to be €8000 /kWh [44]. The integration of TES into a hybrid CSP-biomass power generation system has a cost of €2000 /kW [45]. Fixed maintenance costs are the sum of (i) 2% of biomass unit and [46], (ii) €0.02 /kWh cost for the solar and TES systems [47]. Simulated annual biomass fuel consumption for hybrid CSP-biomass - TES power plant is €127 /kW. A 9% discount rate for all power plant configurations with a 2% overall cost escalation are used. The choice of a 9% discount rate influences overall viability, but does not alter the ranking of different system configurations. The parameters of all power plants are presented in Table 3.

The stand-alone biomass power plant has the lowest LCOE of €0.120/kWh. The hybrid CSP – biomass and hybrid CSP – biomass-TES have LCOE 0.140/kWh and 0.180/kWh respectively. The base-case LCOE of the hybrid CSP – biomass power plant is found to be approximately 17% higher than the base-case LCOE of stand-alone biomass power plant, whereas the base-case LCOE of the hybrid CSP – biomass-TES are approximately 50% and 28% higher when compared to stand-alone biomass and hybrid CSP – biomass power plant base-case LCOE respectively.

3.1.1. Comparison with previous studies

LCOE of three different power plant configurations, obtained from TRNSYS 17 simulation, are compared with the literature. Pantaleo et al. [29] found that the LCOE of the hybrid CSP-biomass power plant is higher than a stand-alone biomass power plant in three different locations in Priolo, Marseilles and Rabat. The study showed the LCOE ranges from €0.100/kWh to €0.170/kWh for a stand-alone biomass power plant configuration with different biomass fuel costs. In this study the LCOE for a stand-alone biomass power plant is found to be €0.12/kWh for Llieda Spain. Oyekale et al [28] presented LCOE for five

modular hybrid CSP-biomass-TES configurations. Two configurations having no TES integration with one being 70% of biomass fraction and the other with 60%. Other three configurations included 1.3 h, 2.3 h and 3.4 h of TES integrated CSP-biomass power plant with rated plant capacity less than 1 MW. The results of 70% biomass fraction with no TES (Modular CSP-biomass) is compared with presented hybrid CSP – biomass power plant in Fig. 7. The plant with 3.4 h of TES configuration (Modular CSP-biomass-TES-3.4hr) is also compared with presented hybrid CSP–biomass-TES power plant due to their close nature of configuration (Fig. 7). The system performance of biomass retrofitted for the real Ottana plant configuration (Ottana CSP-biomass-TES-4.9hr) was also evaluated in the same study [28] where the TES capacity was set to 4.9 h.

As can be seen in Fig. 7, the LCOEs of the 'Modular CSP-biomass-TES-3.4hr' [28] and presented hybrid CSP-biomass power plant are (0.130/kWh and (0.140/kWh giving approximately 7% difference. The LCOEs of 'Modular CSP-biomass-TES-3.4hr' are (0.146/kWh), whereas (0.180/kWh for presented hybrid CSP-biomass-TES power plant. The highest 20.8% difference is due to the TES sizing of these two studies, presented hybrid CSP-biomass-TES power plant being 16.2% larger than the other 'Modular CSP-biomass-TES-3.4hr' and the higher biomass fuel price assumption in different jurisdictions. When LCOE of presented hybrid CSP-biomass-TES power plant is compared with the 'Ottana CSP-biomass-TES-4.9hr' model presented in [28] with 50% of biomass fraction and 4.9 h of TES, it is found the LCOE of 'Ottana CSPbiomass-TES-4.9hr' is (0.178/kWh), which is 1.1% lower than the LCOE of presented hybrid CSP-biomass-TES as shown in Fig. 7.

3.1.2. Sensitivity analysis

A sensitivity analyses are performed by varying key parameters such as (i) capital expenditure, (ii) discount rate and (iii) capacity factor as

Table 3

Economic parameters of different CSP-biomass power plants.

	Biomass	CSP-Biomass	CSP-Biomass- TES
Capex (€/kW)	3500	6000	8000
Annual fuel cost (€/kW)	175	132	127
Annual fixed operating cost (€/kW)	140	160	240
Annual O&M cost (€/kW)	50		
O&M cost escalator	2%		
Fuel cost escalator	2%		
Discount rate (%)	9%		
Capacity Factor (%)	85%		
Plant capacity (kW)	4000		
Plant lifetime (Years)	20		

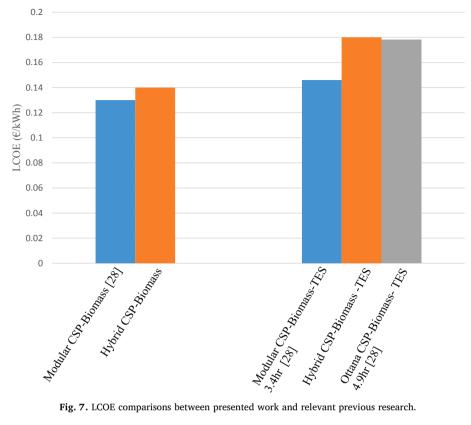


Fig. 7. LCOE comparisons between presented work and relevant previous research.

presented in the Table 4. The column 'Base-case' presents the LCOE obtained from the model as described in section 3.1. The column 'Upper limit' and 'Lower limit' provide a realistic maximum and minimum ranges of LCOE respectively when techno-economic parameters (i.e. capacity factor, discount rate and capital costs) are varied.

It is found that varying the capital cost and capacity factor by 10% does not affect the LCOE as it is found when 5% of discount rate is varied (from lower limit 4% to upper limit 14%). A variation of 5% discount rate changes a hybrid CSP-biomass power plant base-case LCOE of 0.14/kWh from a lower limit of 0.112/kWh to an upper limit of 0.169/kWh. This produces the lower limit (with a discount rate 14%) of a hybrid CSP-biomass power plant LCOE to be competitive with the base-case LCOE (0.12/kWh) of the stand-alone biomass system (with discount rate 9%).

The presented hybrid CSP-biomass-TES power plant has the highest LCOE of 0.180/kWh due to the added initial expenditure for the TES system along with additional TES operating expenditures. However, by increasing the capacity factor by 10%, while reducing capital cost by 10% improves LCOE for hybrid CSP-biomass-TES power plant by 5% to 7% respectively (Table 4). Moreover, a CSP-biomass-TES system produces an LCOE of 0.165/kWh (approximately 9% less than 0.180/kWh)

when 14% discount rate is applied as shown in Table 4.

As can be seen from the percentage variation in parameters shown in Fig. 8, a 5% variation of the discount rate has the highest impact on the LCOE of all power plants. The ranking of different plant configurations has been changed for different economic parameters. For example; discount rate and initial capital cost have the most influence in giving a lower LCOE for hybrid CSP-biomass power plant followed by hybrid CSP-biomass-TES systems and stand-alone biomass power plant. An increment of 10% capacity factor ranks stand-alone biomass power plant highest (with 5.3% LCOE reduction) followed by hybrid CSPbiomass (with 5% LCOE reduction) and hybrid CSP-biomass-TES systems (with a 4.7% LCOE reduction). Sensitivity analyses indicate that the viability of a new hybrid CSP-biomass-TES power plant depends on the discount rate and initial capital cost.

4. Conclusion

In this work, three power plant configurations were modelled and simulated. Simulation results produced cumulative fuel expenditures over 20 years of plant lifetime, from which LCOE was estimated. LCOEs of three configurations were compared with relevant literatures. A

Table 4

Variation of LCOE of	different plan	t configurations.
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	Biomass			CSP-Biomass	CSP-Biomass			CSP-Biomass-TES		
	Lower limit	Base-case	Upper limit	Lower limit	Base-case	Upper limit	Lower limit	Base-case	Upper limit	
Capacity factor (%)	90%	80%	70%	90%	80%	70%	90%	80%	70%	
LCOE (€/kWh)	0.108	0.120	0.120	0.126	0.140	0.154	0.171	0.180	0.189	
Discount rate (%)	14%	9%	4%	14%	9%	4%	14%	9%	4%	
LCOE (€/kWh)	0.110	0.120	0.130	0.112	0.140	0.169	0.165	0.180	0.195	
Capital cost (€/kW)	3150	3500	3850	5400	6000	6600	7200	8000	8800	
LCOE (€/kWh)	0.108	0.120	0.119	0.130	0.140	0.147	0.168	0.180	0.191	

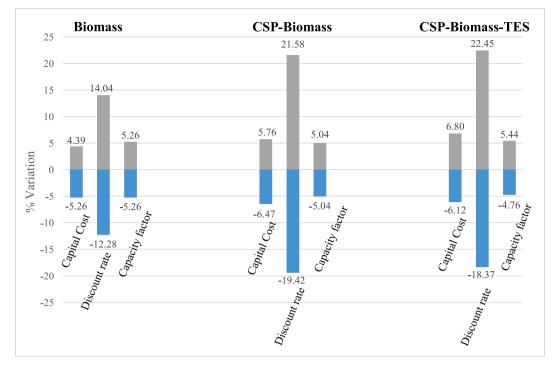


Fig. 8. Percentage variation of LCOE of a different power plant configurations in respect to (i) capital cost, (ii) discount rate and, (iii) capacity factor.

sensitivity analysis was conducted to find the key techno-economic parameters that drive a potential reduction of individual plant's LCOE. The key findings are;

- A hybrid CSP-biomass system produced a considerable 26% reduction of fuel expenditure compared with a stand-alone biomass power plant.
- Although the biomass fuel consumption is higher in stand-alone biomass power plant, the LCOE was approximately 17% lower than hybrid CSP-biomass power plant due to the increased initial cost of the solar field.
- A 5% increment of discount rate could reduce the LCOE of a hybrid CSP-biomass power plant to €0.112 /kWh compared to the LCOE of €0.120 /kWh for the stand-alone biomass power plant.
- Solar energy intermittency restricted a plant performance. When a low DNI was received, the TES was not fully charged during the day. To maintain the simulated rated plant power output the biomass system was operated immediately after the solar period leading to a higher biomass fuel use and expenditure.
- Annual biomass fuel expenditure of a hybrid CSP-biomass power plant with a stratified TES system was only 3.8% lower than the one without TES as shown in Table 3.
- The sensitivity analysis showed that the base-case LCOE of a hybrid CSP-biomass power plant was approximately 28% lower than a hybrid CSP-biomass-TES power plant that could be reduced to 17.8% if an additional 5% discount rate was imposed.

Although an integration of a TES could extend solar fraction of a hybrid CSP-biomass power plant, the biomass fuel consumption was not significantly reduced when compared to a hybrid power plant without TES. This is due to the nature of the TES operation in this particular power plant configuration during the effective solar energy period as shown by the TRNSYS simulation results. This study shows that varying key techno-economic parameters have significant effects on LCOE reduction in different power plant configurations. A financial incentive/ subsidies can facilitate a new hybrid CSP-biomass-TES power plant for future commercialization.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Acknowledgements

The authors appreciate the financial support provided by Technological University Dublin under the Fiosraigh research scholarship scheme. This research was supported by MaREI, the SFI Research Centre for Energy, Climate and Marine [Grant No: 121RC12302-P2].

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