

## BUDESONIDE COMPATIBILITY STUDY WITH EXCIPIENTS FOR PREPARATION OF NANOPARTICLE

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### ABSTRACT

**Objective:** As a condition of acceptance and approval of any pharmaceutical product, stability studies ensuring the durability of the consistency, stability and efficacy of the product during the shelf life are taken into consideration. These studies should be conducted according to the guidelines provided by ICH, WHO and other agencies as intended.

**Methods:** The aim of this research was to evaluate the stability of the budesonide solution in some solutions and excipients and to further study the production of budesonide nanoparticles. In order to study the Budesonide stability mixture of solvent and polymers were used. To study the effect of temperature and relative humidity on the stability of budesonide preparations, prepared mixtures were stored under Accelerated (40 °C±2 °C/75 percent RH±5 percent RH), Intermediate (30 °C±2 °C/65 percent RH±5 percent RH), Long-term (25 °C±2 °C/60 percent RH±5 percent RH) and at 2-8 °C.

**Results:** Budesonide showed good compatibility at defined stability conditions in one month. Such type of preformulation compatibility study is necessary in preparation of nanoparticles.

**Conclusion:** It would be helpful in screening and identifying a suitable solvent, polymer and mixture at a desired concentration.

**Keywords:** Budesonide, Nanoparticles, Surfactant, Poloxamer, Glycerol Monostearate, Stability, Quality

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### INTRODUCTION

Budesonide is a potent glucocorticosteroid with a strong topical anti-inflammatory activity and low systemic effects, which was commonly used by inhalation for the treatment of asthma. Structurally, budesonide is a 16a, 17a-acetal prepared with n-butylaldehyde by reacting 16a, 17a-dihydroxy steroid (16a-hydroxyprednisolone) [1]. Budesonide is a combination of two epimers (22R and 22S) due to the insertion of the alkyl chain at the C22 atom (fig. 1). The two epimers tend to have similar pharmacological effects, but *in vitro* studies have shown that the anti-inflammatory effects of the R-epimer are two to three times stronger. While budesonide has been widely used in the United States, the European Pharmacopoeia has the only pharmacopoeia monograph for budesonide (EP). The EP monograph for budesonide notes that the R: S epimer ratio should be in the range 6049: 4051. Budesonide is subject to thermal degradation, alkali and acid [2, 3].

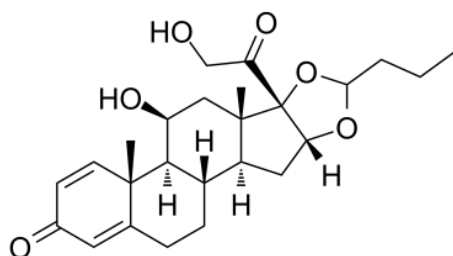


Fig. 1: Structure of budesonide

Large differences between the actual content and the label statements of drug substances have frequently been reported in some mixtures of solvents, excipients and manufactured products [4]. Several other potential variables that could be related to the

origin of the materials can be attributed to the low quality of the products [5, 6]. No published studies have been conducted on the solution stability of solvents and excipients under strictly regulated conditions, as well as on factors that affect stability. In fact, few such experiments have been recorded in the field. Restricted solution phase stability analysis is necessary even for a substance intended to be formulated into dosage forms to ensure that the drug does not degrade in gastrointestinal fluids. This knowledge will allow us to choose the right excipients and solvents to use in budesonide nanoparticles [6-8].

The stability of drugs is influenced not only by their chemistry but also by their climatic conditions, such as room temperature, moisture content, light, etc. is likely to be unstable. However, knowledge about compatibility testing is still very limited. The objective of this article was to evaluate the stability of the budesonide solution in mixture of solvent and polymers and to further study researchers in the production of budesonide nanoparticles.

### MATERIALS AND METHODS

#### Materials

Based on their versatility and physicochemical properties, solvents and excipients have been selected. Glycerol Monostearate (GMS) was obtained from CDH Pvt. Ltd., Mumbai, Poloxamer 188 from BASF, Mumbai and Ethanol from New Neeta Chemicals, Pune.

#### Methods

Specific proportions of the different formulations of solvent, water, GMS and Poloxamer 188 were prepared as shown in table 1. In addition, the compatibility study was observed with respect to appearance (coarser particle size, aggregates) at Accelerated (40 °C±2 °C/75% RH±5% RH), Intermediate (30 °C±2 °C/65% RH±5% RH), Long term (25 °C±2 °C/60% RH±5% RH) and at 2-8 °C for 1 mo. The effect of relative humidity and temperature on individual components like ethanol, GMS, poloxamer 188 and mixtures was studied.

**Table 1: Varied mixtures for preparation of nanoparticles**

S. No.	Mixtures
1.	Ethanol: Water
2.	Ethanol: Water+Budesonide
3.	Ethanol: Water+Glycerol Monostearate
4.	Ethanol: Water+Poloxamer 188
5.	Ethanol: Water+Budesonide+Glycerol Monostearate
6.	Ethanol: Water+Budesonide+Poloxamer 188
7.	Ethanol: Water+Budesonide+Glycerol Monostearate+Poloxamer 188
8.	Ethanol: Water+Glycerol Monostearate+Poloxamer 188

## RESULTS AND DISCUSSION

### Effect of ethanol

Budesonide is a crystalline powder insoluble in water, sparingly soluble in aqueous buffers but soluble in organic solvents such as ethanol, dimethyl sulfoxide and dimethylformamide. In ethanol, the observed solubility is respectively 10, 20 and 25 mg/ml. A clear solution was observed when a specific amount of budesonide was

dissolved in 1 ml of ethanol and 9 ml of water. Ethanol, taking into account glycerol monostearate, poloxamer 188 and water, was therefore used in each mixture [3, 9, 10].

### Effect of poloxamer 188

Poloxamer 188, a poly (ethylene oxide) (PEO) and poly (propylene oxide) (PPO) triblock copolymer, defends cell membranes against various stresses. Amphiphilic block copolymers are made up of hydrophilic and hydrophobic blocks covalently bonded together [11, 12]. Poloxamers have been used as functional biomaterials for the treatment of cancer, such as drug delivery vectors for heat-sensitive hydrogels and chemosensitizing agents. The stabilizing characteristics of the membrane have been demonstrated in many scenarios by Poloxamer 188 (P188), 8,400 g/mol PEO-PO-PEO triblock copolymer comprising two segments of 75 PEO units on either side of a segment of 30 PPO units [13-15]. Pluronic's is, therefore a new form of nanomedicine that can increase solubility, increase circulation time, and release drugs to target sites. In aqueous medium, it can typically form cylindrical aggregates which exhibit a higher solubilization capacity than the spherical micelles produced by the hydrophilic Pluronic. Pluronic has a well-known colloidal steric stabilizing effect with a high ratio of EO/PO [16-19].

**Table 2: Impact on mixtures when kept for accelerated (40 °C±2 °C/75 percent RH±5 percent RH), intermediate (30 °C±2 °C/65 percent RH±5 percent RH), long-term (25 °C±2 °C/60 percent RH±5 percent RH) and at 2-8 °C for one month**

S. No.	Mixtures	30 °C±2 °C/65% RH±5% RH	40 °C±2 °C/75% RH±5% RH	25 °C±2 °C/60% RH±5% RH	2-8 °C
1.	Ethanol: Water	Clear Solution	Clear Solution	Clear Solution	Clear Solution
2.	Ethanol: Water+Budesonide	Clear Solution	Clear Solution	Clear Solution	Fine Particle Observed
3.	Ethanol: Water+Glycerol Monostearate	Clear Solution	Fine Particle Observed	Few particles observed	Clear Solution
4.	Ethanol: Water+Poloxamer 188	Clear Solution	Clear Solution	Clear Solution	Clear Solution
5.	Ethanol: Water+Budesonide+Glycerol Monostearate	Fine Particle Observed	Clear Solution	Fine Particle Observed	Fine Particle Observed
6.	Ethanol: Water+Budesonide+Poloxamer 188	Crystal Growth	Clear Solution	Clear Solution	Clear Solution
7.	Ethanol: Water+Budesonide+Glycerol Monostearate+Poloxamer 188	Clear Solution	Fine Particle Observed	Fine Particle Observed	Fine Particle Observed
8.	Ethanol: Water+Glycerol Monostearate+Poloxamer 188	Crystal Growth	Clear Solution	Clear Solution	Clear Solution

### Effect of glycerol monostearate

As an effective stabilizer, polar and non-polar compounds which can form water-in-oil or oil-in-water emulsions act as a shared solvent. These properties also make it helpful as a dispersing agent for pigments in oils or solids in fats, or as a solvent for phospholipids such as lecithin [20, 21]. When using glyceryl monostearate in a formulation, the possibility of polymorph formation should be recognized. Dispersible and foamy, the alpha form is useful as an emulsifying or preservative agent. For wax dies, the denser and more stable beta form is suitable. To formulate the SLNs, GMS, a non-polar lipid (C<sub>21</sub>H<sub>42</sub>O<sub>4</sub>), was used. The goal behind the selection of GMS was its high drug entrapment efficiency, as the presence of high amounts of mono-, di- and triglycerides in GMS allows the drug to solubilize in the lipid fraction, and the less specified mixture [22, 23]. of acylglycerol adds greater reach. For the drug molecules to become entangled. An increase in particle size was caused by an increased volume of GMS. The tendency to fuse at high lipid concentrations can be explained by the fact that the size of nanoparticles strongly depends on the lipid concentration [24, 25].

The main knowledge prior to formulation is the solubility of drugs in mixtures of ethanol and water. The concentration of ethanol should be kept as low as possible in pharmaceutical preparations. The time consuming and the expensive experimental process is used to refine the composition of solvent mixtures to dissolve the chosen amount of a drug in a given volume of the solution. The size of the particles is increased in the order of ethanol, isopropanol and acetone by nanoparticles prepared using glycerol monostearate. The effects of the solvent also depend on the type of medication. The miscibility of

the solvent and the aqueous phases is a prerequisite for the solvent injection process [26, 27].

### Ethanol: water and budesonide

At room temperature, budesonide has very low solubility in water. With adjustable polarity, water is a solvent. When the water temperature is high, the polarity of the water decreases. To measure polarity, the dielectric constant is used. The polarity of water is reduced from 84 to 45 at 150 °C. Decreasing the polarity allows water to dissolve a number of hydrophobic organic compounds. In order to improve the temperature solubility of water, the solubility of organic compounds in water can be improved by adding organic solvents mixed with the solution. The dielectric constant of the mixture of solvents is decreased by adding organic solvents to the mixture like, ethanol [4, 9, 28]. With the addition of ethanol, the solubility of drugs increased, reached maximum values, and then again decreased in ethanol. The same was found in the combination of ethanol: water and ethanol: water+budesonide forming the fine particles at 2-8 °C [3, 9, 10, 29].

### Ethanol: water+glycerol monostearate

This showed that there is a level of concentration where the intermolecular interaction between GMS and budesonide effectively occurs. The pH of the solution led the development of lamellar structures in the mixture, regardless of the ratios between GMS and budesonide. It promoted the formation of crystal-like structures leading to the formation of fine particles [20,23,24]. The same phenomenon might have occurred in this mixture leading to the formation of the fine particles at 40 °C±2 °C/75% RH±5% RH and 25 °C±2 °C/60% RH±5% RH one-month conditions.

**Ethanol: water+budesonide+glycerol monostearate and ethanol: water+budesonide+glycerol monostearate+poloxamer 188**

Clear solution was obtained at 40 °C±2 °C/75% RH±5% RH for Ethanol: Water+Budesonide+Glycerol Monostearate and at 30 °C±2 °C/65% RH±5% RH for Ethanol: Water+Budesonide+Glycerol Monostearate+Poloxamer 188. The other conditions exhibited presence of fine particles which can be controlled by varying the concentrations of the surfactant and the solvent used in the formulation. The observed fine particles may be because of a heterogeneous network of crystalline particles was formed by the mixture of GMS, promoting non-uniform bond strength and the resulting "ductile-like" rupture [22]. As the gel is sheared, the system might collapse into smaller clusters of aggregates, but with the reduction in shear, the reestablishment of these clusters into an organized and cohesive network would be hampered as the shear forces have overcome the Brownian motion of suspended crystals [14, 30]. Nanoparticles are affected by the initial amount of drug used. The pH of the aqueous medium can also be changed by increasing the concentration of the drug, especially when the drugs have pH-dependent groups, and these changes in pH can lead to precipitation of the drug and increase the PS and PDI. Therefore, as used, drugs generally buffer the aqueous phase to preserve the pH. Additionally, the amount of drug present is generally much smaller than the amount of aqueous phase. In such cases, by increasing the concentration of the drug, the pH of the aqueous phase will not be significantly changed [31-33]. Due to the increase in free surface energy, aggregation occurs, so that the particles begin to interact with each other, causing changes in the particle size. As a dispersing medium, the use of a surfactant serves as a steric stabilizer and inhibits the incorporation of particles to prevent the formation of aggregates. A change in particle size is caused by the presence of these aggregates [26, 28-30].

**Ethanol: water+glycerol monostearate+poloxamer 188**

Crystal growth was observed when kept for 30 °C±2 °C/65% RH±5% RH whereas a clear solution was obtained in rest of the conditions. This may be observed due to particle aggregation induced by surface-bound surfactants, an increase in surfactant concentration contributes to a higher PDI. This was accompanied by an observation that, as increased drug molecules attempt to build up the system, there is a need for surfactants to stabilize the system [4].

**CONCLUSION**

The various mentioned combinations have advantages and disadvantages of its own at a specific concentration. Many factors should be considered when choosing an appropriate mixture prepare nanoparticles for its efficacy, quality and safety. Budesonide in few mixtures showed good compatibility at defined stability conditions in one month. Such type of preformulation compatibility study is necessary in preparation of nanoparticles. It would be helpful in screening and identifying a suitable solvent, polymer and mixture at a desired concentration.

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**AUTHORS CONTRIBUTIONS**

All the authors have contributed equally.

**CONFLICTS OF INTERESTS**

The authors declare that there is no conflict of interests regarding the publication of this manuscript.

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